

Synthesis of Model Compounds for the Formation of Self-Assembled Monolayers on a Silicon Surface

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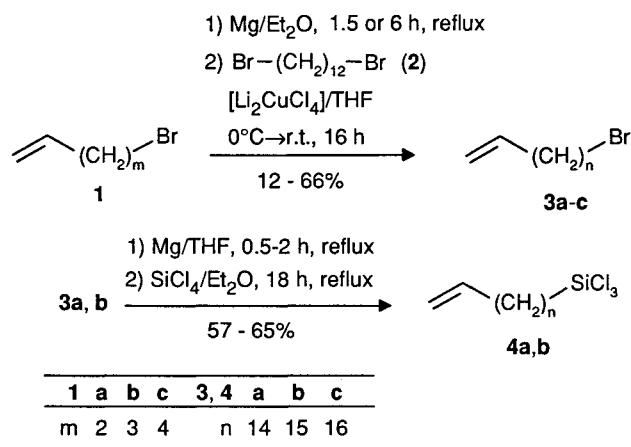
The synthesis of terminally functionalized alkanes, which represent potential compounds for formation of self-assembled monolayers, is reported. The alkanes described are substituted at one end with a trichloro- or trialkoxysilyl group suitable for linkage to a hydroxylated silicon surface and at the other end with a vinyl or amino group for further functionalization.

In recent years, numerous compounds have been proposed which may be applied in storage and transfer of information on a molecular level.^{2,3} For a practical application in molecular electronics these compounds have to be organized in supramolecular structures and connected to electronic devices.^{4,5} In terminally donor-acceptor substituted polyenes, which have been synthesized as model compounds for information transfer processes, an intramolecular energy transfer from the excited donor to the acceptor could be proved.⁶ With respect to their ability to form well-organized Langmuir-Blodgett (LB) films, conjugated polyenes with amphiphilic terminal groups have been prepared.⁷ The transfer of these LB films onto solid supports, e.g. silicon, was possible but incomplete.⁷ Due to these results and the fact that LB layers are thermally not very stable, we became interested in the preparation of self-assembled monolayers⁸ on silicon surfaces for studying energy transfer processes on a molecular level.

In the present paper we report on the synthesis of terminally functionalized alkanes with chain lengths suitable for the formation of self-assembled monolayers. In these compounds, one end is substituted with a trialkoxy- or trichlorosilyl group for the reaction with the hydroxylated silicon surface, whereas the other end has a vinyl or amino group suitable for further functionalization and multilayer formation.

The synthesis of 1-trichlorosilyl- ω -alkenes **4** with different chain lengths is known in principle.^{9,10} However, in the procedures described^{9,11} the separation and elimi-

nation of unreacted undec-10-enyl bromide used as the starting compound causes difficulties. Therefore, we have prepared the 1-bromo- ω -alkenes **3a–c** by coupling 1-bromo- ω -alkenes **1a–c** with 1,12-dibromododecane (**2**) using Li_2CuCl_4 as a catalyst.¹² (Scheme 1, Table 1). Unreacted **1** and the excess of **2** could be easily separated in this case.



Scheme 1

The formation of 1-bromododecane as a byproduct in the coupling reaction could be suppressed by reducing the amount of the catalyst Li_2CuCl_4 .

In the coupling reaction of **1c** with **2** the main product is 1-bromo-13-cyclopentyltridecane, formed by cyclization of **1c**,¹³ whereas **3c** was obtained only in 12% yield. We were not able to improve the yield of **3c** by this route.

The bromides **3a** and **b**, now easily available, were coupled with silicon tetrachloride in a known procedure⁹ to

Table 1. Compounds **3** and **4** Prepared

| Grignard Reaction | | | | | | Coupling Reaction | | | | Prod- uct | Yield g (%) | bp (°C)/0.01 Torr | |
|-------------------|-------------|-----------------|-------------------|------|-------------|----------------------|-------------|-------------------|------|--------------|------------------------|-------------------|--------------------------|
| 1, 3 | g (mmol) | Mg, g (mmol) | Sol- vent | (mL) | Time (h) | 2, SiCl ₄ | g (mmol) | Sol- vent | (mL) | | | found | reported ^{9–11} |
| 1a | 0.67 (5.0) | 0.4 (16.4) | Et ₂ O | 10 | 6.0 | 2 | 3.28 (10.0) | THF | 10 | 3a | 0.83 (54) | 110 | – |
| 1b | 1.49 (10.0) | 1.1 (45.2) | Et ₂ O | 20 | 1.5 | 2 | 6.56 (20.0) | THF | 20 | 3b | 2.10 (66) | 124 | – |
| 1c | 1.63 (10.0) | 0.4 (16.4) | Et ₂ O | 20 | 1.5 | 2 | 6.56 (20.0) | THF | 10 | 3c | 0.39 (12) ^a | – | – |
| 3a | 3.70 (12.2) | 1.1 (45.2) | THF | 25 | 0.5 | SiCl ₄ | 4.55 (26.8) | Et ₂ O | 25 | 4a | 2.84 (65) | 106–112 | – |
| 3b | 3.17 (10.0) | 1.3 (53.5) | THF | 25 | 2.0 | SiCl ₄ | 3.74 (22.0) | Et ₂ O | 40 | 4b | 2.12 (57) | 110–116 | 105–115/0.005 |

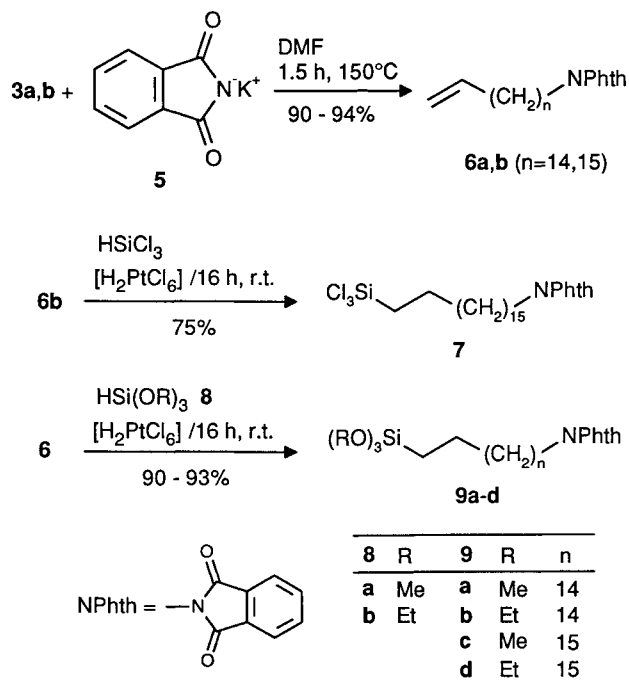
^a 1-Bromo-13-cyclopentyltridecane (37%) was isolated as the main product by chromatography (fraction 1, 1.23 g). Compound **3c** was isolated as fraction 2.

3c: ¹H NMR (CDCl₃): δ = 1.12–1.51 (26H, m, 3–15-H), 1.78–1.93 (2H, m, 2-H), 1.99–2.11 (2H, m, 16-H), 3.41 (2H, t, $J_{1,2}$ = 6.9 Hz, 1-H), 4.93 (1H, m, 18'-H), 4.99 (1H, m, 18-H), 5.82 (1H, dt, $J_{17,16}$ = 6.7, $J_{17,18}$ = 10.2, $J_{17,18'}$ = 17.0 Hz, 17-H).

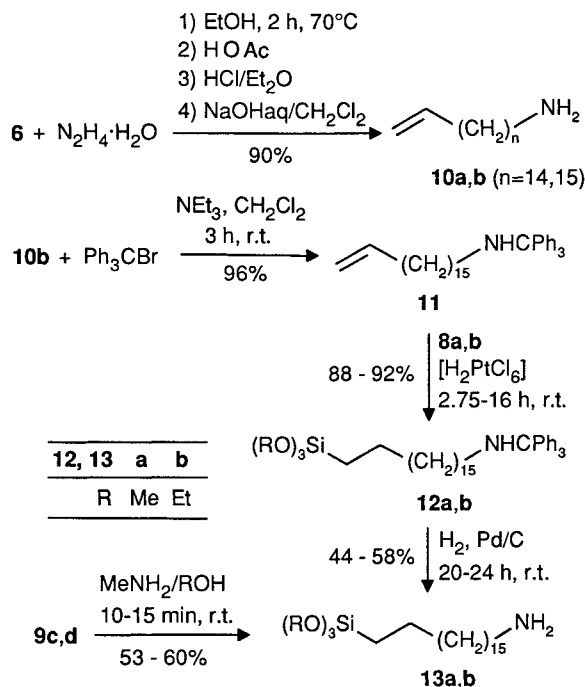
C₁₈H₃₅Br calc. C 65.24 H 10.65 Br 24.11
found 65.14 10.75 24.12

give the 1-trichlorosilyl- ω -alkenes **4a** and **b** (Scheme 1, Table 1).

Only decomposition was observed when the bromides **3** were reacted with potassium phthalimide (**5**) without solvent, according to the procedure described in the literature.¹⁴ However, the substitution products **6** were obtained in very high yields by heating the bromides **3** with **5** in dimethylformamide¹⁵ at 150 °C (Scheme 2).



Scheme 2



Scheme 3

Hydrosilylation¹⁶ of **6b** with trichlorosilane in the presence of H_2PtCl_6 as catalyst gives *N*-(17-trichlorosilyl)heptadecylphthalimide (**7**) in 75 % yield, after distillation, as a colorless oil which slowly crystallizes (Scheme 2). Under analogous conditions the trialkoxysilyl compounds **9a-d** were synthesized in excellent yields by hydrosilylation of the alkenes **6a, b** with trialkoxysilanes **8a** and **b** (Scheme 2).

The removal of the phthalimido protecting group in compounds **6** using sodium borohydride¹⁷ was not successful, since side products formed during the reaction could not be separated. With hydrazine hydrate^{15,18} in ethanol, however, the amines **10** were obtained in very good yields (Scheme 3) and could be purified via the corresponding hydrochlorides.

The amines **10** could not be hydrosilylated directly according to the known procedure¹⁹ since the catalyst H_2PtCl_6 was inactivated by salt formation. Therefore, the *N*-trityl protected amine **11**²⁰ was prepared first and hydrosilylated with **8a** and **b** to give the trialkoxysilanes **12** (Scheme 3). The *N*-trityl protecting group in **12** can be removed by catalytic hydrogenation in methanol/ethyl acetate (5:1) or ethanol yielding the amino compounds **13** (Scheme 3).

An alternative shorter route to **13** is the removal of the *N*-phthaloyl protecting group from the trialkoxysilanes **9** using methylamine in alcohol²¹ (Scheme 3). To avoid the formation of mixtures in the trialkoxy moiety, the corresponding alcohols (methanol for **9a** and ethanol for **9b**) were used.

The application of compounds **4**, **7** and **13** for the formation of self-assembled monolayers was investigated in cooperation with Professor M. Grunze (University of Heidelberg) and will be published separately.

¹H NMR spectra were recorded on a Bruker AC 250 F (250 MHz) with TMS as internal standard. Melting points were determined on a Büchi SMP 20 and are uncorrected. FAB mass spectrometric data were obtained with a Finnigan MAT 95 mass spectrometer. Preparative column chromatography was performed using glass columns of different size packed with silica gel S, grain size 0.032–0.063 mm (Riedel-de Haen). All solvents used were purified and dried. All experiments were performed under Ar as inert gas in flame-dried apparatus. The solution of catalyst H_2PtCl_6 was prepared from $H_2PtCl_6 \cdot aq$ (164 mg) in absolute *i*-PrOH (10 mL). The solution of $MeNH_2$ in MeOH (8.03 M) was obtained by passing $MeNH_2$ into absolute MeOH. Petroleum ether used had bp 40–60 °C. Satisfactory microanalyses obtained for compounds **6a, b**, **10a, b**, **11**, **12a, b**, **13a, b**: C \pm 0.25, H \pm 0.15, N \pm 0.14.

1-Bromo- ω -alkenes **3** and 1-Trichlorosilyl- ω -alkenes **4**; General Procedure:

The corresponding Grignard reagent was prepared from the bromide **1** or **3** and Mg in Et_2O by refluxing for the given time (Table 1) (in the case of **3**, dibromoethane was used as an entrainer). The Grignard solution was transferred to the dropping funnel of a second flask via cannula. In the case of **1**, the Grignard reagent was rapidly added dropwise to an ice-cooled solution of **2** in THF and Li_2CuCl_4 in THF¹² (100 μ L, added via syringe). The mixture was warmed to r.t. (16 h), hydrolyzed with NH_4Cl solution, the organic phase was separated and the aqueous phase was extracted four times with CH_2Cl_2 . The organic phases were combined, washed with sat. $NaHCO_3$ solution, water, and dried (Na_2SO_4). Evaporation and chromatography on silica gel with petroleum ether yielded **3**. For **4**, the Grignard reagent from **3** was added dropwise at r.t.

Table 2. Compounds 9 Prepared

| Starting Materials | | Prod- uct ^a | Yield mg (%) | bp (°C)/Torr | ¹ H NMR (CDCl ₃ /TMS) δ, J (Hz) |
|----------------------|-----------------------|---------------------------|-----------------|--------------|---|
| 6, mg (mmol) | 8, g (mmol) | | | | |
| a 369.5 (1.0) | a 0.96 (7.85) | 9a | 453 (92) | 190/0.01 | 0.58–0.74 (2H, m, 1-H), 1.18–1.57 (26H, m, 2-14-H), 1.59–1.78 (2H, m, 15-H), 3.57 (9H, s, OCH ₃), 3.67 (2H, t, $J_{16,15} = 7.3$ Hz, 16-H), 7.78 (4H, m _c , ArH) |
| a 369.5 (1.0) | b 0.89 (5.43) | 9b | 484 (90) | 210/0.01 | 0.55–0.72 (2H, m, 1-H), 1.12–1.52 (35H, m, 2-14-H, CH ₃), 1.54–1.75 (2H, m, 15-H), 3.67 (2H, t, $J_{16,15} = 7.3$ Hz, 16-H), 3.82 (6H, q, $J = 7.0$ Hz, OCH ₂), 7.78 (4H, m _c , ArH) |
| b 767.0 (2.0) | a 1.92 (15.71) | 9c | 943 (93) | 205/0.01 | 0.59–0.72 (2H, m, 1-H), 1.14–1.50 (28H, m, 2-15-H), 1.59–1.76 (2H, m, 16-H), 3.57 (9H, s, OCH ₃), 3.65 (2H, t, $J_{17,16} = 7.3$ Hz, 17-H), 7.79 (4H, m _c , ArH) |
| b 767.0 (2.0) | b 1.33 (8.10) | 9d | 1000 (91) | 210/0.01 | 0.55–0.70 (2H, m, 1-H), 1.10–1.53 (37H, m, 2-15-H, CH ₃), 1.54–1.74 (2H, m, 16-H), 3.68 (2H, t, $J_{17,16} = 7.3$ Hz, 17-H), 3.82 (6H, q, $J = 7.0$ Hz, OCH ₂), 7.78 (4H, m _c , ArH) |

^a Satisfactory microanalyses obtained: C ± 0.16, H ± 0.22, N ± 0.15.

to a solution of SiCl₄ in Et₂O within 1.5–2 h, the mixture was refluxed for 16 h and unreacted SiCl₄ and Et₂O were removed in vacuo. Under Ar hexane was added, the mixture stirred for 0.5 h and the remaining solid was filtered. The filtrate was concentrated and fractionally distilled through a Vigreux column in vacuo (Table 1).

N-(ω-Alkenyl)-1-phthalimides 6; General Procedure:

DMF was added to bromide 3 and potassium phthalimide (5), and the mixture was heated to 150 °C for 1.5 h. The solvent was removed, the residue taken up in CH₂Cl₂ and stirred for 16 h. The remaining solid was filtered, and the filtrate was dried (Na₂SO₄). Evaporation and chromatography on silica gel with petroleum ether/EtOAc (9:1) afforded 6.

N-(15-Hexadecenyl)-1-phthalimide (6a): From 3a (606 mg, 2.0 mmol), 5 (496 mg, 2.67 mmol) and DMF (20 mL); yield: 669 mg (90%); mp 59 °C.

¹H NMR (CDCl₃): δ = 1.12–1.48 (22H, m, 3-13-H), 1.58–1.79 (2H, m, 2-H), 1.98–2.12 (2H, m, 14-H), 3.67 (2H, t, $J_{1,2} = 7.3$ Hz, 1-H), 4.92 (1H, m_c, 16'-H), 5.00 (1H, m_c, 16-H), 5.81 (1H, ddt, $J_{15,14} = 6.7$, $J_{15,16} = 10.3$, $J_{15,16'} = 17.0$ Hz, 15-H), 7.78 (4H, m_c, ArH).

N-(16-Heptadecenyl)-1-phthalimide (6b): From 3b (7.20 g, 22.7 mmol), 5 (5.63 g, 30.4 mmol) and DMF (250 mL); yield: 8.20 g (94%); mp 68 °C.

¹H NMR (CDCl₃): δ = 1.12–1.49 (24H, m, 3-14-H), 1.54–1.79 (2H, m, 2-H), 1.98–2.13 (2H, m, 15-H), 3.67 (2H, t, $J_{1,2} = 7.3$ Hz, 1-H), 4.92 (1H, m_c, 17'-H), 4.99 (1H, m_c, 17-H), 5.81 (1H, dt, $J_{16,15} = 6.7$, $J_{16,17} = 10.2$, $J_{16,17'} = 17.1$ Hz, 16-H), 7.78 (4H, m_c, ArH).

N-(17-Trichlorosilyl)heptadecylphthalimide (7):

HSiCl₃ (2.68 g, 19.8 mmol) was added to 6b (767 mg, 2.0 mmol) via syringe followed by 4 drops of a solution of H₂PtCl₆ in *i*-PrOH, and the mixture was stirred at r.t. for 16 h. Unreacted HSiCl₃ was removed in vacuo in a trap, and the residue was distilled at 0.01 Torr. The main fraction was distilled once more at 0.01 Torr to give 7 as a colorless oil; yield: 778 mg (75%); bp 210–240 °C (0.01 Torr).

¹H NMR (CDCl₃): δ = 1.10–1.58 (32H, m, 1-16-H), 3.67 (2H, t, $J_{17,16} = 7.3$ Hz, 17-H), 7.77 (4H, m_c, ArH).

MS: *m/z* (%) = 517.2 (96.8), 518.2 (34.0), 519.3 (100.0), 520.3 (31.7), 521.3 (37.4), 522.4 (10.5), 523.3 (6.0).

Trialkoxysilyl Compounds 9:

Prepared as described above for 7, from 6a, b, the trialkoxysilane 8a and b and 3 (9a, b) or 6 drops (9c, d) of a solution of H₂PtCl₆ in *i*-PrOH (Table 2).

ω-Alkenyl-1-amines 10; General Procedure:

The alkenylphthalimide 6a or b was dissolved in EtOH by warming, then N₂H₄ · H₂O was added, and the mixture was heated to 70 °C for the given time (see below). AcOH was added slowly to the warm solution, and heated at 70 °C for further 0.5 h. The mixture was diluted with water, made alkaline with 5 M NaOH and extracted four times with CH₂Cl₂. The combined extracts were washed with water, dried (Na₂SO₄) and evaporated. The crude amine was converted to the hydrochloride by dissolving in anhyd. Et₂O, and passing HCl into the ice-cooled solution for 10 min. After 16 h at 8 °C the hydrochloride was filtered, washed with Et₂O and dried. 1 M NaOH and CH₂Cl₂ were added via syringe to the hydrochloride, and the mixture was vigorously stirred at r.t. for 1 h. The organic phase was separated, and the aqueous phase extracted four times with CH₂Cl₂. The organic phases were combined, washed twice with water, and dried (Na₂SO₄). Evaporation and distillation in vacuo afforded the amine 10.

15-Hexadecenyl-1-amine (10a):

10a · HCl: From 6a (1.19 g, 3.22 mmol), N₂H₄ · H₂O (480 μL, 9.68 mmol), EtOH (60 mL) and AcOH (8 mL); 2.5 h at 70 °C; yield: 814 mg (92%); white crystals; mp 183–187 °C.

¹H NMR (DMSO-*d*₆): δ = 1.13–1.45 (22H, m, 3-13-H), 1.45–1.62 (2H, m, 2-H), 1.93–2.10 (2H, m, 14-H), 2.74 (2H, t, $J_{1,2} = 7.5$ Hz, 1-H), 4.93 (1H, m_c, 16'-H), 5.00 (1H, m_c, 16-H), 5.79 (1H, dt, $J_{15,14} = 6.7$, $J_{15,16} = 10.2$, $J_{15,16'} = 17.1$ Hz, 15-H), 7.83 (3H, br s, NH₃).

10a: From hydrochloride (276 mg, 1.0 mmol), NaOH (5 mL) and CH₂Cl₂ (5 mL); yield: 235 mg (98%); white solid; bp 110 °C/0.1 Torr; mp 33.5 °C.

¹H NMR (CDCl₃): δ = 1.12 (2H, br s, NH₂), 1.10–1.60 (24H, m, 2-13-H), 1.94–2.12 (2H, m, 14-H), 2.67 (2H, t, $J_{1,2} = 6.9$ Hz, 1-H), 4.91 (1H, m_c, 16'-H), 4.98 (1H, m_c, 16-H), 5.81 (1H, dt, $J_{15,14} = 6.7$, $J_{15,16} = 10.2$, $J_{15,16'} = 17.1$ Hz, 15-H).

16-Heptadecenyl-1-amine (10b):

10b · HCl: From 6b (547 mg, 1.43 mmol), N₂H₄ · H₂O (225 μL, 4.5 mmol), EtOH (20 mL) and AcOH (4 mL); 1.75 h at 70 °C; yield: 380 mg (92%); white crystals; mp 178–180 °C.

¹H NMR (DMSO-*d*₆): δ = 1.12–1.43 (24H, m, 3-14-H), 1.43–1.65 (2H, m, 2-H), 1.91–2.11 (2H, m, 15-H), 2.65–2.83 (2H, m, 1-H), 4.93 (1H, m_c, 17'-H), 5.00 (1H, m_c, 17-H), 5.79 (1H, dt, $J_{16,15} = 6.7$, $J_{16,17} = 10.3$, $J_{16,17'} = 17.1$ Hz, 16-H), 7.97 (3H, br s, NH₃).

10b: From hydrochloride (435 mg, 1.5 mmol), NaOH (15 mL), and CH₂Cl₂ (15 mL); yield: 371 mg (98%); white solid; bp 110 °C/0.01 Torr; mp 36 °C.

¹H NMR (CDCl₃): δ = 0.90–1.62 (28H, m, 2-14-H, NH₂),

1.87–2.09 (2H, m, 15-H), 2.61 (2H, t, $J_{1,2} = 6.6$ Hz, 1-H), 4.86 (1H, m, 17'-H), 4.92 (1H, m, 17-H), 5.74 (1H, dt, $J_{16,15} = 6.7$, $J_{16,17} = 10.3$, $J_{16,17'} = 17.0$ Hz, 16-H).

16-Heptadecenyl-1-(*N*-triphenylmethyl)amine (11):

Method A: Et₃N (975 μ L, 7.0 mmol) was added to a suspension of **10b** (1.69 g, 6.67 mmol) and bromotriphenylmethane (2.26 g, 7.0 mmol) in CH₂Cl₂ (40 mL), and the mixture was stirred at r.t. for 3 h. The solvent was removed, the residue dried in vacuo and chromatographed on silica gel with petroleum ether/EtOAc (9:1). Evaporation and bulb-to-bulb distillation of the residue gave **11** as a bright yellow oil; yield: 3.18 g (96%); bp 230°C/0.01 Torr.

¹H NMR (CDCl₃): $\delta = 1.10$ – 1.65 (27H, m, 2-14-H, NH), 1.92–2.10 (2H, m, 15-H), 2.11 (2H, t, $J_{1,2} = 6.9$ Hz, 1-H), 4.92 (1H, m, 17'-H), 4.98 (1H, m, 17-H), 5.81 (1H, dt, $J_{16,15} = 6.7$, $J_{16,17} = 10.2$, $J_{16,17'} = 17.0$ Hz, 16-H), 7.00–7.35, and 7.36–7.59 (15H, 2 m, C₆H₅).

Method B: Et₃N (6.2 mL, 44.5 mmol) was added via syringe to a solution of bromotriphenylmethane (16.14 g, 50.0 mmol) in CH₂Cl₂ (350 mL) followed by addition of a solution of crude **10b**, prepared from **6b** (15.60 g, 40.67 mmol), N₂H₄ · H₂O (6.0 mL, 121 mmol), EtOH (400 mL) and AcOH (100 mL) as described above, in CH₂Cl₂ (50 mL). The mixture was stirred at r.t. for 16 h. Evaporation, chromatography on silica gel with petroleum ether/EtOAc (9:1) and distillation in vacuo afforded 17.5 g (86%) (based on **6b**).

17-(*N*-Triphenylmethylamino)heptadecyltrimethoxysilane (12a):

Prepared as described for **7**, from **11** (498 mg, 1.0 mmol), **8a** (0.96 g, 7.85 mmol) and 6 drops of a solution of H₂PtCl₆ in *i*-PrOH; reaction time 2.75 h; yield: 567 mg (92%); bright yellow oil, bp 210°C/0.01 Torr.

¹H NMR (CDCl₃): $\delta = 0.58$ – 0.72 (2H, m, 1-H), 1.11–1.59 (31H, m, 2-16-H, NH), 2.10 (2H, t, $J_{17,16} = 6.9$ Hz, 17-H), 3.57 (9H, s, OCH₃), 7.10–7.34, 7.40–7.54 (15H, 2 m, C₆H₅).

17-(*N*-Triphenylmethylamino)heptadecyltriethoxysilane (12b):

Prepared as described for **7**, from **11** (995 mg, 2.0 mmol), **8b** (1.79 g, 10.9 mmol) and 6 drops of H₂PtCl₆ solution; reaction time 16 h; three times bulb-to-bulb distillation; yield: 1.16 g (88%); bright yellow oil; bp 245°C/0.01 Torr.

¹H NMR (CDCl₃): $\delta = 0.57$ – 0.71 (2H, m, 1-H), 1.10–1.60 (40H, m, 2-16-H, CH₃, NH), 2.10 (2H, t, $J_{17,16} = 6.9$ Hz, 17-H), 3.81 (6H, q, $J = 7.0$ Hz, OCH₂), 7.10–7.34 and 7.40–7.55 (15H, 2 m, C₆H₅).

17-Aminoheptadecyltrialkoxysilanes 13; General Procedure:

Method A: A suspension of Pd/C in the given solvent was hydrogenated for 0.5 h. Then a solution of the corresponding compound **12** in the given solvent was added via syringe, and the hydrogenation was continued. The catalyst was filtered, the filtrate was concentrated and distilled in vacuo.

Method B: A solution of MeNH₂ in alcohol was added to a solution of phthalimide **9c** or **d** in alcohol, and the mixture was stirred at r.t. for 10–15 min. Unreacted MeNH₂ and solvent were removed, and the residue was purified by bulb-to-bulb distillation.

17-Aminoheptadecyltrimethoxysilane (13a):

Method A: From **12a** (2.75 g, 4.45 mmol) in EtOAc (5 mL), MeOH/EtOAc (100:15 mL); reaction time 20 h; yield: 962 mg (58%); colorless oil, bp 135°C/0.01 Torr.

¹H NMR (CDCl₃): $\delta = 0.56$ – 0.72 (2H, m, 1-H), 1.02–1.58 (32H, m, 2-16-H, NH₂), 2.68 (2H, t, $J_{17,16} = 6.8$ Hz, 17-H), 3.57 (9H, s, OCH₃).

Method B: From **9c** (505 mg, 1.0 mmol), MeNH₂ (10 mL, 8.03 M in MeOH) and MeOH (5 mL); yield: 198 mg (53%).

17-Aminoheptadecyltriethoxysilane (13b):

Method A: From **12b** (1.07 g, 1.62 mmol) in EtOH (5 mL), EtOH (25 mL); further addition of catalyst after 7 h; reaction time 24 h; yield: 296 mg (44%); colorless oil; bp 140°C/0.01 Torr.

¹H NMR (CDCl₃): $\delta = 0.58$ – 0.70 (2H, m, 1-H), 1.00–1.61 (41H,

m, 2-16-H, CH₃, NH₂), 2.68 (2H, t, $J_{17,16} = 6.9$ Hz, 17-H), 3.82 (6H, q, $J = 7.0$ Hz, OCH₂).

Method B: From **9d** (720 mg, 1.31 mmol), MeNH₂ (20 mL, 8.03 M in EtOH) and EtOH (5 mL); yield: 330 mg (60%).

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