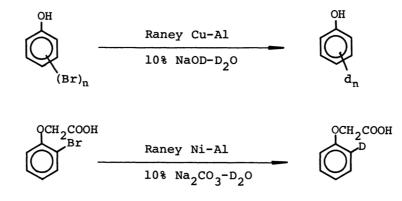
REDUCTION OF HALOBENZOIC ACIDS TO DEUTERATED BENZOIC ACIDS WITH RANEY ALLOYS IN NAOD-D20 SOLUTION

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Reduction of bromobenzoic acids with Raney Cu-Al alloy in 10% NaOD-D20 solution afforded the corresponding deuterated benzoic acids in high yields and in high isotopic purities. However, use of Raney Ni-Al alloy instead of Cu-Al alloy leads to the introduction of more than the expected number of deuterium atoms. It was also found that treatment of benzoic acid with Raney Ni-Al alloy in 10% NaOD-D20 solution gave a mixture of the deuterated benzoic acids.

It has been previously reported that² reduction of bromophenols with Raney Cu-Al alloy in 10% NaOD-D20 solution afforded the corresponding deuterated phenols in high yields and in high isotopic purities, and that the treatment of 2-bromophenoxyacetic acid with Raney Ni-Al alloy in 10% Na₂CO₃-D₂O solution gave phenoxyacetic-2-d acid in good yield.



The latter result suggests that this reductive method for the introduction of deuterium atoms on the desired position of aromatic ring might be applied to carboxylic compounds such as benzoic acid.

Reduction of 2-chloro- (\underline{la}) , 2-bromo- (\underline{lb}) , 3-bromo- (\underline{lc}) , 4-bromo- (\underline{ld}) , and

2,4,6-tribromobenzoic acid (<u>le</u>) with Raney Cu-Al and Ni-Al alloys in 10% $NaOD-D_2O$ solution was carried out under various conditions and the results are summarized in Table 1.

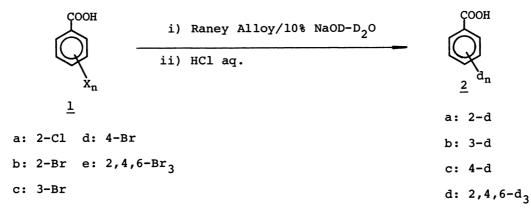


Table 1. Reduction of Halobenzoic Acids with Raney Alloys in 10% NaOD-D₂O Solution.^{a)}

Run	Substrate	Raney Alloy	10% NaOD-D ₂ O	Temp. ^{b)} Time		Yield ^{c)}		Compos	ition	of <u>2</u> ^{d)}		
	(mmol, mg)	(mg)	(m])				d ₀	dı	d ₂	d ₃		d ₅
1	<u>la</u> (2.5, 390)	Ni-Al (250)	10	40	60	84	13.0	51.7	19.7	9.0	5.3	1.3
2	<u>la</u> (2.5, 390)	Cu-Al (210)	10	50	60	no r	o reaction					
3	<u>1b</u> (1.5, 300)	Cu-Al (150)	12	50	60	84	3.7	93.1	2.5	0.7	0	0
4	<u>lc</u> (1.5, 300)	Cu-Al (150)	12	50	60	82	2.1	96.6	0.7	0.6	C	0
5	<u>ld</u> (1.5, 300)	Cu-Al (150)	15	50	60	81	5.7	94 .3	0	0	0	0
6	<u>ld</u> (1.0, 200)	Ni-Al (100)	8	80	40	80	3.7	29.7	34.7	28.2	3.3	0.4
7	<u>le</u> (2.5, 890)	Cu-Al (500)	12	50	60	83	0.1	0.5	6.2	89.2	2.5	1.5

a) To a solution of <u>1</u> in 10% NaOD-D₂O was added slowly Raney alloy and the mixture was stirred for the specified time shown in this table.

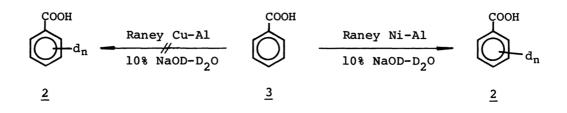
b) Temperature of the oil bath.

c) Isolated yield. The yields determined by gas chromatographic analyses were almost quantitative.

d) The compositions were obtained by mass spectroscopic method.

The data of Table 1 show that the expected deuterated benzoic acid $\underline{2}$ were obtained in good yields. Although, with Raney Cu-Al alloy, the desired deuterated benzoic acids such as $\underline{2a-2d}$ were formed in high isotopic purities from the corresponding bromobenzoic acids $\underline{1b-1e}$, the reduction with Raney Ni-Al alloy afforded the deuterated benzoic acids in low purities. It should be noted that 2-chlorobenzoic

acid <u>la</u> could hardly be reduced with Raney Cu-Al alloy (Run 2). It was also found that treatment of benzoic acid <u>3</u> itself with Raney Ni-Al alloy in 10% NaOD-D₂O solution afforded the deuterated benzoic acids <u>2</u> (Composition; $d_0:36.4$, $d_1:23.0$, $d_2:19.5$ %). On the contrary, the Raney Cu-Al alloy did not give the deuterated benzoic acid but the starting compound <u>3</u> was recovered in almost quantitative yield.



This result means that in the reduction of halobenzoic acids in NaOD-D₂O solution, use of Raney Ni-Al alloy should be avoided since more than the expected number of deuterium atoms may be introduced in the aromatic rings.

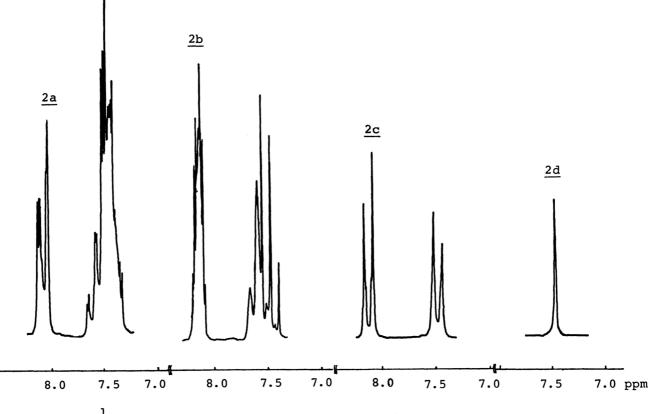


Fig. 1. The ¹H-NMR spectra of <u>2a-2d</u> (Solvent CDCl₃)

The ¹H-NMR spectra of 2a-2e shown in Figure 1 indicate that the desired number of deuterium atoms were introduced on the desired positions of the ring of 2 in the reductive system of Cu-Al alloy and bromobenzoic acids.

Based on the results described above, it might be concluded that the reduction of bromobenzoic acids with Raney Cu-Al alloy in 10% NaOD-D₂O solution is a more convenient method for the introduction of a desired number of deuterium atoms on the specified position of aromatic rings than the previously reported methods.³⁻⁷ Preparation of the other possible deuterated benzoic acids will be published in near future.

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