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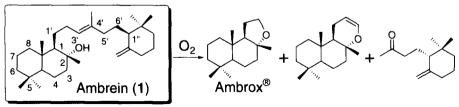
Synthesis of (+)-Ambrein

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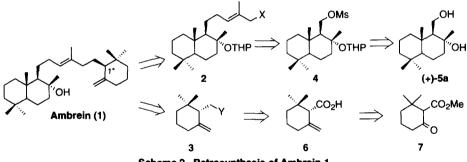
Abstract: Enantiomerically pure (+)-Ambrein was synthesized from (+)-drimane-8,11-diol prepared via lipase catalyzed kinetic resolution, and easily prepared (+)- γ -cyclogeraniol. © 1997 Elsevier Science Ltd. All rights reserved.

Ambergris, a metabolite of the sperm whale, is one of the most important animal perfumes. (+)-Ambrein, the major constituent of ambergris, is decomposed by the exposure to air and sunlight to give some odorous compounds (Scheme 1).¹ The unique fragrance properties are related principally to (-)-Ambrox[®], of which we have reported useful asymmetric syntheses.² Nowadays, fragrance companies are interested in the release of ambergris scent by the artificial degradation of (+)-ambrein. However, it has become very hard to obtain ambergris under the prohibition of commercial whaling. Although two publications^{3a,4} have appeared on the (+)-ambrein, both of them



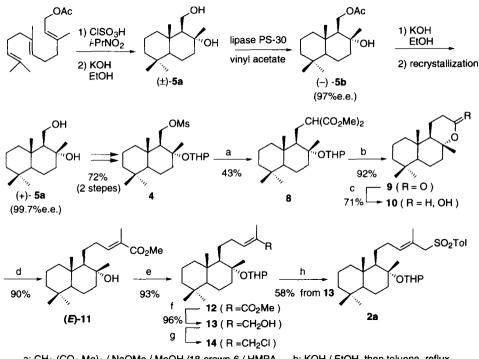
Scheme 1. Air degradation of Ambrein (1)

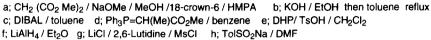
had problems especially in the construction of γ -cyclogeranyl part. Mori and Tamura reported the total synthesis of 1 in 1990.^{3a} They concentrated their effort on the synthesis of chiral γ -homocyclogeraniol.^{3a,3b} At the same time, we also reported the synthesis of the (1"RS)-diastereomers of 1 through the use of (\pm) - γ -cyclogeraniol.⁴ According to certain literatures, although efficient syntheses of (\pm) - γ -cyclogeranyl compounds were reported, ^{5a,5b} there were some problems in the preparation of their stating materials. Fehr *et al.* obtained their starting material, β -cyclogeranate



by the imperfect isomerization of α -cyclogeranate.^{5a} Stella's starting material, 3,3-dimethyl-1bromomethyl-1-cyclohexene was prepared in many steps.^{5b} We found that methyl (±)- γ cyclogeranate can be synthesized from the easily prepared β -ketoester 7 in one step.⁶ We also found more efficient synthesis of the bicyclic intermediate (+)-ambreinolide (9) via lipase catalyzed kinetic resolution² than the skillful optical resolution of (+)-ambreinolide (9) itself in our previous work.⁴ In this paper we report a new synthetic route for (+)-ambrein.

Scheme 2 shows our synthetic plan for (+)-ambrein (1). The target 1 can be disconnected into two synthesis convergent 2 and 3. The compound 2 will be synthesized from 4, which we prepared from the diol (+)-5a in connection with our synthesis of (-)-Ambrox[®]. The diol (+)-5a is an important chiral building block prepared by lipase catalyzed resolution.² The halide 3 will be derived from (+)-6 which can be prepared by the optical resolution of (±)-6 according to Takáes-Novák's protocol.^{5a} γ -Cyclogeranic acid [(±)-6] was obtained efficiently via Wittig reaction of the β -ketoester 7.



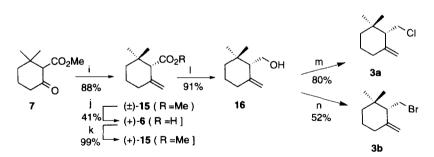


Scheme 3. Synthesis of the bicyclic building block 2

Scheme 3 shows the synthetic route leading to 2. The methods for preparing enantiomerically pure 4 had already been established.² Coupling of 4 with dimethyl malonate gave the diester 8 along with an elimination by-product⁷. Saponification of 8 followed by decarboxylation gave (+)-

ambreinolide (9) directly. The lactone 9 was reduced with DIBAL to give the lactol 10. The condensation of 10 with 1-(methoxycarbonyl)ethylidenetriphenylphosphorane in boiling benzene gave the unsaturated ester 11, the E/Z ratio^{8a-c,4} of which was 18/1. These geometrical isomers were separated by silica gel column chromatography and recrystallization to give the *E*-isomer 11, which was converted to the THP ether 12. The compound 12 was reduced with LiAlH₄ to afford 13 without 1,4-reduction. For coupling reaction with the γ -cyclogeranyl halide, we used the Grignard reaction in our previous work.⁴ However, there were technical difficulties in the preparation of the γ -cyclogeranylmagnesium halide. After trial and error we chose the tolylsulfone alkylation-desulfonylation strategy. Accordingly, the alcohol 13 was converted to the chloride 14 under Collington and Meyers condition.⁹ Treatment of the compound 14 with sodium tolylsulfinate in *N*,*N*-dimethylformamide (DMF) afforded the allylic sulfone 2a.

Scheme 4 shows the synthetic route of the monocyclic building block 3. The β -ketoester 7⁶ easily prepared from mesityl oxide and dimethyl malonate was treated with a salt-free Wittig reagent to give methyl (±)- γ -cyclogeranate [(±)-15]. Mild saponification of (±)-15 and optical resolution of γ -cyclogeranic acid [(±)-6] with (S)-1-phenylethylamine by Takáes-Novák's protocol^{5a} gave (+)-6. The compound (+)-6 was transformed to the enantiomerically pure alcohol 16 [>99%e.e., determined by ¹H NMR analysis of the corresponding (S)-MTPA ester]. The absolute stereochemistry of it was confirmed by comparing the sign of the specific rotation value with that reported.^{5a} The alcohol 16 was converted to the chloride 3a or the bromide 3b.



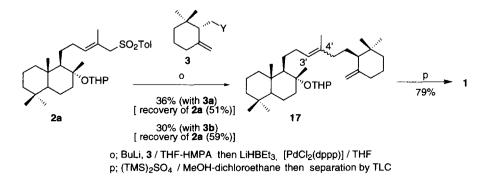
i; $Ph_3P^+MeBr^-$, $KO_FBu / toluene j; PhSH, KOH / DMF then (S)-1-phenylethylamine k; <math>CH_2N_2$ l; $LiAlH_4 / Et_2O$ m; $CCl_4 / trioctylphosphine n; MsCl / Py then NaBr / DMF$

Scheme 4. Synthesis of monocyclic building block 3

The next stage was the coupling of the bicyclic building block 2a and the monocyclic building block 3 (3a or 3b). The carbanion generated from the compound 2a by the treatment with butyllithium (BuLi) was alkylated with the compound 3a or 3b to give the condensed products, which were desulfonylated immediately by Inomata's method¹⁰ with 4 equiv. of LiBHEt₃ in the presence of 10 mol% of [PdCl₂(dppp)] in THF to give crude ambrein-THP ethers 17. The product 17 of this reductive desulfonylation contained a small amount of the Z-isomer (E/Z=10/1). The desulfonylation procedures using Na (Hg) and Li-EtNH₂ were accompanied by a migration of the double bond to give a 4'-(E)-isomer (38% and 27%). Finally, (+)-ambrein (1) was obtained after deprotection of 17 with bis(trimethylsilyl)sulfate [(TMS)₂SO₄]¹¹ and the removal of the Z-isomer by

preparative TLC. The spectral data and physical properties of synthetic 1 were identical with those of natural 1.

In summary, we have synthesized enantiomerically pure (+)-ambrein from (+)-drimane-8,11diol prepared via the lipase catalyzed kinetic resolution, and easily prepared (+)- γ -cyclogeraniol. This will serve practical and academic purposes on the degradation pathway of ambergris.





Experimental

General. All melting point (mp) values are uncorrected. ¹H NMR spectra were recorded on Varian GEMINI 2000 (300 MHz) and JEOL JMA-5600 (400 MHz) spectrometers in CDCl₃. IR spectra were taken with a JASCO IR-810 infrared spectrometer. MS spectra were recorded with a JEOL JMS HX-105, JMS AM-150 and JMS-DX-303 instruments. Optical rotations were measured in CHCl₃ with a JASCO DIP-4 polarimeter.

(+)-Ambreinolide Dodecahydro-4a,7,7,10a-tetramethyl-naphtho[2,1-b]pyran-3-one} (9). Dimethyl malonate (0.330 g, 2.50 mmol) was added to a solution of NaOMe (0.148 g, 2.74 mmol) in MeOH (5 ml) at room temperature and the mixture was stirred for 30 min at 30°C. Then mesylate 4 (0.403 g, 1.00 mmol) in hexamethylphosphoric triamide (HMPA) (8 ml) and 18-crown-6-ether were added and the stirring was continued for 12 h at 68°C. The reaction mixture was cooled and poured into aq. NH_4Cl and extracted with Et_2O . The organic phase was washed with brine, dried with $MgSO_4$ and evaporated under reduced pressure. The residue was chromatographed on silica gel (hexane-EtOAc = 10:1-5:1) to give 8 (0.189 g, 43%) as a 1.2:1 mixture of diastereomers and elimination by-product⁷ (0.095 g, 31%). To a solution of KOH (0.085 g, 1.5 mmol) in EtOH (3 ml), The above product 8 (0.189 g, 0.431 mmol) in EtOH (2 ml) was added and the stirring was continued for 1.5 h at 55°C. The reaction mixture was cooled and poured into 1 N HCl and extracted with Et₂O. The organic phase was washed with brine, dried with $MgSO_4$ and evaporated under reduced pressure. The residue was dissolved in toluene (5 ml) and stirred for 5 min at 95°C. The reaction mixture was evaporated under reduced pressure. The residue was chromatographed on silica gel (hexane-EtOAc = 6:1-2:1) to give 9

(0.105 g, 92.1%).

8; IR (film): 1738 cm⁻¹ (s, C=O), 1150 (m, C–O), 1020 (m, C–O). ¹H NMR (300 MHz): δ 0.77 and 0.78 (3H in total, s each, CH₃), 0.81 (3H, s, CH₃), 0.85 and 0.85 (3H in total, s each, CH₃), 1.23 and 1.31 (3H in total, s each, CH₃), 1.1-2.1 (21H, m), 3.41-3.50 (1H, m, C<u>H</u>H–O), 3.71 and 3.73 (3H in total, s each, CO₂–CH₃), 3.73 and 3.75 (3H in total, s each, CO₂–CH₃), 3.82-3.87 and 3.90-3.95 (1H, m, CH<u>H</u>–O), 4.06-4.09 and 4.16-4.19 [1H in total, m each, C<u>H</u>–(CO₂CH₃)₂], 4.83 and 4.86 (1H in total, m each, O–CH–O).

9; mp 142-143°C, $[\alpha]_D^{21}$ +34.5 (*c* 1.00). IR (KBr): 1738 cm⁻¹ (s, C=O), 1190 (m), 1159 (m), 1125 (s, C–O), 1043 (s, C–O), 970 (s). ¹ H NMR (400 MHz): δ 0.82 (3H, s, CH₃), 0.85 (3H, s, CH₃), 0.90 (3H, s, CH₃), 1.38 (3H, s, CH₃), 0.9-1.75 (13H, m), 2.03 (1H, dt, *J*= 3.2, 12.8 Hz), 2.54 [1H, ddd, *J* = 8.4, 9.2, 9.3 Hz, CHHC(=O)], 2.67 [1H, ddd, *J* = 2.9, 8.5, 18.8 Hz, CHHC(C=O)]. HRFABms: Found: 265.2169. Calcd. for C₁₇H₂₉O₂ (M+1): 265.2168.

(4aR, 6aS, 10aS, 10bR)-(-)-2, 3, 4a, 5, 6, 6a, 7, 8, 9, 10, 10a, 10b-Dode cahy dro-4a, 7, 7, 10a-tetramethyl-naphtho[2,1-b]pyran-3-ol (10). To a solution of 9 (0.377 g, 1.43 mmol) in toluene (20 ml) was added DIBAL (1.0 M in toluene, 1.6 ml, 1.6 mmol) at -65°C under argon. After stirring for 1 h, to this was added subsequently MeOH (0.1 ml) and aq. sodium tartrate and the mixture was stirred for 2 h at room temperature. The resulting clear solution was extracted with chloroform. The organic phase was washed with brine, dried over MgSO₄ and evaporated under reduced pressure. The residual solid was recrystallized from benzene to give 10 (0.270 g, 71.1%) as colorless crystals; mp 196-197°C, $[\alpha]_D^{21}$ -9.2 (c 0.2). IR (KBr): 3370 (br. s, OH), 1120 (s, C-O), 1055 (s, C-O) cm⁻¹. ¹H NMR (400 MHz): δ 0.74 and 0.74 (3H in total, s each, CH₃), 0.80 (3H, s, CH₃), 0.87 (3H, s, CH₃), 1.28 and 1.28 (3H in total, s each, CH₃), 1.1-1.75 (14H, m), 1.81 (1H, dt, J = 3.1, 12.5 Hz), 1.99-2.05 (1H, m), 2.65 (1H, br, OH), 4.98 (1H, ddd, J = 2.6, 7.1, 8.4 Hz, C<u>H</u>-OH). Anal. Found: C, 76.23; H, 11.24. Calcd. for C₁₇H₃₀O₂: C, 76.64; H, 11.35%.

(1R, 2R, 4aS, 8aS, 3'E) - (+) - 1 - [4' - Carb oxy me thy l - 4' - me thy l - 3 - hexeny l] - 1,2,3,4,4a,5,6,7,8,8a-decahydro-2,5,5,8a-tetramethylnaphthalen-2-ol [(E)-11]. A solution of 10 (0.793 g, 2.98 mmol) and 1-(methoxycarbonyl)ethylidenetriphenylphosphorane (1.5 g, 4.3 mmol) in benzene (15 ml) was stirred for 15 h at 70°C and the reaction mixture was evaporated under reduced pressure. Most of the Ph₃PO was removed as a precipitate by recrystallization (toluene-hexane). The resulting residue was chromatographed on silica gel (hexane-EtOAc = 10:1-4:1) and recryctalization (*i* $-Pr₂O-hexane) to give (E) - 11 (0.903 g, 90.1%) as white crystals; mp 85°C, <math>[\alpha]_D^{2^1}$ + 5.8 (c 1.05). IR (KBr): 3500 (br. s, OH), 1705 (s, C=O). ⁻¹H NMR (400 MHz): δ 0.77 (6H, s, CH₃), 0.87 (3H, s, CH₃), 1.15 (3H, s, CH₃), 0.9-1.75 (14H, m), 1.83 (3H, d, J = 1.4 Hz, CH=C-C<u>H₃</u>), 1.84 (1H, dt, J = 3.3, 12.4 Hz), 2.17-2.32 (2H, m, C<u>H₂</u>-CH=C), 3.73 (3H,s, CO₂-C<u>H₃</u>), 6.80 (1H, dt, J = 1.7, 7.0 Hz, CH₂-C<u>H</u>=C). HRFABms: Found: 319.2658. Calcd. for C₂₁H₂₅O₂ (M-OH): 319.2637. Anal. Found: C, 75.05; H, 11.01. Calcd. for C₂₁H₃₆O₃: C, 74.95; H, 10.78%.

(Z)-11; ¹H NMR (300 MHz): δ 0.78 (6H, s, CH₃), 0.87 (3H, s, CH₃), 1.16 (3H, s, CH₃), 1.89 (3H, d, J = 1.4 Hz, CH=C–CH₃), 0.9-2.0 (15H, m), 2.18-2.40 (2H, m, CH₂–CH=C), 3.72 (3H, s, CO₂-CH₃), 6.01 (1H, dt, J = 1.7, 8.0 Hz, CH₂–CH=C).

(1*R*, 2*R*, 4a*S*, 8a*S*, 3'*E*)-(+)-1-[4'-Carboxymethyl-4'-methyl-3-penenyl]-1, 2, 3, 4, 4a, 5, 6, 7, 8, 8a-dec ahydro-2-tetrahydropyranyloxy-2, 5, 5, 8atetramethylnaphthalene (12). A solution of (*E*)-11 (0.338 g, 1.00 mmol), 3,4-dihydro-2*H*pyran (0.32 ml, 3.5 mmol) and catalytic amount of TsOH in CH₂Cl₂ (40 ml) was stirred at 0°C for 1 h. Then the reaction mixture was washed successively with aq. NaHCO₃, H₂O and brine, dried over MgSO₄ and evaporated under reduced pressure to give an yellow oil, which was chromatographed on silica gel (hexane-EtOAc = 20:1-8:1) to give 12 (0.392 g, 92.7%) as a 1:1 mixture of diastereomers; $[\alpha]_D^{2^1}+2.7$ (*c* 1.06). IR (KBr): 1710 (s, C=O), 1120 (s, C-O), 1070 (s, C-O), 1025 (s, C-O). 'H NMR (300 MHz): δ 0.77 and 0.78 (3H in total, s each, CH₃), 0.80 and 0.81 (3H in total, s each, CH₃), 0.85 and 0.85 (3H in total, s each, CH₃), 1.13 and 1.21 (3H in total, s each, CH₃), 1.82 (3H, CH=C-C<u>H₃</u>), 0.9-2.0 (20H, m), 2.10-2.50 (2H, m, C<u>H₂</u>-CH=C), 3.38-3.47 (1H, m, C<u>H</u>H-O), 3.73 and 3.73 (3H in total, s each, CO₂-CH₃), 3.82-3.98 (1H, m, CH<u>H</u>-O), 4.80 and 4.89 (1H in total, m each, O-CH-O), 6.80 (1H, m, CH₂-C<u>H</u>=C). HRFABms: Found: 319.2641. Calcd. for C₂₁H₃₅O₂ (M-OTHP): 319.2637. Anal. Found: C, 74.39; H, 10.64. Calcd. for C₂₆H₄₄O₄: C, 74.24; H, 10.54%.

(1*R*, 2*R*, 4 a S, 8 a S, 3 ' *E*) - (+) - 1 - [5' - H y drox y - 4' - methyl - 3 - pentenyl]-1, 2, 3, 4, 4a, 5, 6, 7, 8, 8a - dec ahydro - 2 - tetrahydropyranylox y - 2, 5, 5, 8atetramethylnaphthalene (13). 12 (0.392 g, 0.932 mmol) was reduced with LiAlH₄ in the usual manner and chromatographed on silica gel (hexane-EtOAc = 10:1-4:1) to give 13 (0.352 g, 96.2%) as a 1:1 mixture of diastereomers; $[\alpha]_D^{21}$ -5.9 (*c* 0.95). IR (film): 3400 cm⁻¹ (br. s, OH), 1125 (s, C-O), 1070 (m, C-O), 1020 (s, C-O). ¹H NMR (300 MHz): δ 0.77 and 0.78 (3H in total, s each, CH₃), 0.80 and 0.81 (3H in total, s each, CH₃), 0.85 and 0.89 (3H in total, s each, CH₃), 1.12 and 1.19 (3H in total, s each, CH₃), 1.64 (3H, s, CH=C-CH₃), 0.9-2.4 (23H, m), 3.39-3.51 (1H, m, CHH-O), 3.84-4.02 (3H, m, CHH-O and CH₂OH), 4.78 and 4.89 (1H in total, meach, O-CH-O), 5.45 (1H, m, CH₂-CH=C). HRFABms: Found: 291.2708. Calcd. for C₂₀H₃₅O (M-OTHP): 291.2688. Anal. Found: C, 75.92; H, 11.23. Calcd. for C₂₅H₄₄O₃: C, 76.48; H, 11.30%.

(1R, 2R, 4aS, 8aS, 3'E) - (+) - 1 - [5' - Tolylsulfonyl - 4' - methyl - 3 - pentenyl] - 1, 2, 3, 4, 4a, 5, 6, 7, 8, 8a - dec ah y dro - 2 - tetra hy drop y rany loxy - 2, 5, 5, 8a - tetramethylnaphthalene (2a). To a cooled (0°C) solution of LiCl (0.095 g, 2.2 mmol) and NaHCO₃ (0.20 g) in DMF (15 ml) was added a solution of 13 (0.274 g, 0.698 mmol) in 2,6-lutidine (0.35 ml, 3.0 mmol) and DMF (1 ml). After 50 min, methanesulfonyl chloride (0.16 ml, 2.1 mmol) was added and the resulting slurry was stirred at 0°C for 2.5 h. Then water and Et₂O were added and extracted with Et₂O. The organic phase was successively washed with H₂O, aq. CuSO₄, H₂O and brine, dried over MgSO₄ and evaporated under reduced pressure to give an yellow oil. The residue was immediately purified by preparative TLC (hexane-EtOAc = 5:1) and dissolved in DMF (5 ml). To the solution sodium*p*-toluenesulfinate (TolSO₂Na, 0.35 g, 2.0 mmol) was added and the resulting mixture was stirred for 12 h at room temperature. The reaction mixture was poured into water and extracted with Et₂O. The organic phase was successively washed with H₂O and brine, dried over MgSO₄ and evaporated pressure. The reaction mixture was poured into water and extracted with Et₂O. The organic phase was successively washed with H₂O and brine, dried over MgSO₄ and evaporated pressure. The reaction mixture was poured into water and extracted with Et₂O. The organic phase was successively washed with H₂O and brine, dried over MgSO₄ and evaporated pressure. The residue was chromatographed on silica gel (hexane-EtOAc = 12:1-5:1) to give 2a (0.213 g, 57.5% from 13).

14; IR (film): 1670 (w, C=C), 820 (m, C=C).

2a; $[\alpha]_{D}^{21}$ +0.6 (*c* 0.64). IR (film): 1620 (m, C=C), 1340 cm⁻¹ [s, S(=O)₂], 1155 [s, S(=O)₂], 840 (m, aromatic). ¹H NMR (300 MHz): δ 0.77 (6H, CH₃), 0.84 and 0.85 (3H in total, s each, CH₃), 1.09 and 1.16 (3H in total, s each, CH₃), 1.73 and 1.75 (3H in total, s each, CH=C-CH₃), 0.9-2.2 (22H, m) 2.42 (3H, s, Ph-CH₃), 3.38-3.48 (1H, m, CHH-O), 3.68 (2H, s, CH₂SO₂Tol), 3.80-3.96 (1H, m, CHH-O), 4.76 and 4.85 (1H in total, m each, O-CH-O), 5.02 (1H, m, CH₂-CH=C), 7.28-7.34 (2H, m, aromatic) 7.70 and 7.72 (2H in total, d, *J* = 8.5 Hz, aromatic). HRFABms: Found: 429.2834. Calcd. for C₂₇H₄₁O₂S (M-OTHP): 429.2827. *Anal.* Found: C, 72.41; H, 9.56. Calcd. for C₃₂H₅₀O₄S: C, 72.41; H, 9.49%.

Methyl (\pm) -2,2-Dimethyl-6-methylene-1-cyclohexanecarboxylate [(\pm) -15]. A solution of Ph₂P⁺MeBr⁻ (52.5 g, 147 mmol) and potassium tert-butoxide (KOt-Bu) (17.5 g, 156 mmol) in toluene (350 ml) was heated under reflux for 3 h. After the suspension had settled for 3h at room temperature, the supernatant solution was added to a solution of 7 (12.5 g, 67.8 mmol) in toluene (80 mi). The reaction mixture was stirred at room temperature. Further vlide was extracted with toluene (200 ml) by stirring and settlement for 2 h. The vlide was added till the disappearing rate of the yellow ylide color became slow during 4 h. Then the stirring was continued for 30 min and the mixture was poured into water and extracted with Et₂O. The organic phase was successively washed with H₂O, aq. NH₄Cl and brine, dried over MgSO₄ and evaporated under reduced pressure. Most of the Ph₃PO was removed as a precipitate by recrystallization (toluene-hexane) and purified by chromatography on silica gel (pentane-Et₂O = 100:1-80:1) and distillation (105°C, 30 mmHg) to give (±)-15 (10.9 g, 88.1%). IR (film): 3070 cm⁻¹ [w, (C=)C-H], 1740 (s, C=O), 1650 (m, C=C), 895 (m, C=CH₂). ¹H NMR (400 MHz): δ 0.93 (3H, CH₃) and 0.97 (3H, CH₃), 1.20-1.30 (1H, m), 1.45-1.70 (2H, m), 1.79-1.89 (1H, m), 2.07-2.16(1H, m), 2.42-2.51 (1H, m), 2.89 (1H, s), 3.65 (3H, s), 4.73 (1H, s, C=CHH), 4.85 (1H, s, C=CHH). HREIms: Found: 182.1298. Calcd. for C₁₁H₁₈O₂ (M): 182.1307.

(1S)-(+)-2,2-Dimethyl-6-methylene-1-cyclohexanecarboxylic Acid [(+)-6]. The protocol of Takáes-Novák was followed^{5a}; mp 63°C, $[\alpha]_D^{21}$ +125.0 (*c* 0.11). IR (KBr): 2950 cm⁻¹ (br. s, C=O), 1700 (s, C=O), 900 (s, C=CH₂). ¹H NMR (300 MHz): δ 0.95 (3H, CH₃), 1.03 (3H, CH₃), 1.20-1.29 (1H, m), 1.44-1.70 (2H, m), 1.79-1.92 (1H, m), 2.08-2.18 (1H, m), 2.41-2.54 (1H,m), 2.89 (1H,s), 4.82 (1H, s, C=C<u>H</u>H), 4.90 (1H, s, C=CH<u>H</u>), 9.9-11.0 (1H, br, CO₂H). HREIms: Found: 168.1103. Calcd. for C₁₀H₁₆O₂ (M): 168.1151.

Methyl (1S)-(+)-2,2-Dimethyl-6-methylene-1-cyclohexanecarboxylate [(+)-15]. (+)-6 (0.167 g, 0.993 mmol) was treated with diazomethane in the usual manner and chromatographed on silica gel (pentane- $\text{Et}_2\text{O} = 100:1-80:1$) to give (+)-15 (0.180 g, 99.4%); $[\alpha]_D^{21}$ +101.3 (c 0.10).

(1S)-(+)-2,2-Dimethyl-6-methylene-1-cyclohexanemethanol (16). (+)-15 (0.180 g, 0.988 mmol) was reduced with LiAlH₄ in the usual manner and chromatographed on silica gel (pentane-Et₂O = 10:1-4:1) to give 16 (0.138 g, 90.6%); $[\alpha]_D^{21}$ +23.7 (c 0.31). IR (film): 3375 cm⁻¹ (br. s, OH), 3070 [w, (C=)C-H], 1645 (m, C=C), 885 (s, C=CH₂). ¹H NMR (300 MHz): δ 0.87 (3H, CH₃), 0.96 (3H, CH₃), 1.20-1.62 (4H, m), 2.04 (1H, dd, J = 4.7, 10.9 Hz), 2.08-2.15 (2H, m), 3.64 (1H, t, J = 10.4, C<u>H</u>HOH), 3.72 (1H, dd, J = 4.7, 10.4 Hz, CH<u>H</u>OH), 4.76 (1H, m.

C=C<u>H</u>H), 4.96 (1H, m, C=CH<u>H</u>). EIms m/z (relative intensity): 154 (M⁺, 5), 136 ([M-H₂O]⁺, 58), 69 (100%).

3,5-Dinitrobenzoate of 16. mp 76°C, $[\alpha]_D^{21}$ –7.8 (*c* 0.67). IR (KBr): 3090 cm⁻¹ [s, (C=)C–H], 1725 (s, C=O), 1645 (m, C=C), 885 (s, C=CH₂). ¹H NMR (300 MHz): δ 0.97 (3H, CH₃), 1.05 (3H, CH₃), 1.34-1.66 (4H, m), 2.10-2.43 (3H, m), 4.61 (2H, d, *J*=7.7 Hz, CH₂Ph), 4.69 (1H, s, C=C<u>H</u>H), 4.87 (1H, s, C=CH<u>H</u>), 9.12 (2H, d, *J* = 1.9 Hz, aromatic), 9.12 (1H, t, *J* = 1.9 Hz, aromatic). HRFABms: Found: 349.1414. Calcd. for C₁₇H₂₁N₂O₆ (M+1): 349.1400. Anal. Found: C, 58.65; H, 5.84; N, 8.03. Calcd. for C₁₇H₂₀N₂O₆: C, 58.61; H, 5.79; N, 8.04%.

(1S)-2,2-dimethyl-6-methylene-1-[1'-(chloro)methyl]cyclohexane (3a). 16 (1.54 g, 10.0 mol) was converted by the procedure of Hooz and Gilani¹², although the reaction temperature was 75°C to give 3a (1.38 g, 80.0%); bp 70°C (45 mmHg). IR (film): 3070 cm⁻¹ [w, (C=)C-H], 1645 (m, C=C), 895 (s, C=CH₂). ¹H NMR (300 MHz): δ 0.86 (3H, CH₃), 1.00 (3H, CH₃), 1.25-1.66 (4H, m), 2.02-2.20 (3H, m), 3.58 (1H, t, J = 11.0, CHHCl), 3.78 (1H, dd, J = 3.6, 11.0 Hz, CHHCl), 4.72 (1H, s, C=CHH), 4.94 (1H, s, C=CHH). EIms m/z (relative intensity): 174 (M⁺+2, 4), 172 (M⁺, 12), 69 (100%).

(15)-2,2-dimethyl-6-methylene-1-[1'-(bromo)methyl]cyclohexane (3b). To a solution of 16 (3.09 g, 20.0 mmol) in pyridine (10 ml) was added MsCl (2.3 ml, 30.0 mmol) at 0°C. The reaction mixture was stirred at 0°C for 1 h and diluted with Et_2O . The organic phase was washed successively with aq. $CuSO_4$, H_2O and brine, dried over MgSO_4 and evaporated under reduced pressure to give a colorless oil. To a solution of the residue in DMF (10 ml) was added NaBr (4.0 g, 39 mmol), and the mixture was stirred for 5 h at 90°C. After the reaction mixture was cooled and extracted with Et_2O . The organic phase was washed with brine, dried with MgSO_4 and evaporated under reduced pressure. The residue was purified by chromatography on silica gel (pentane only) and distillation (105°C, 40 mmHg) to give 3b (2.27 g, 52.2% from 16).

Methanesulfonate of 16; IR (film): 3075 cm⁻¹ [w, (C=)C–H], 1650 (m, C=C), 1360 [s, $S(=O)_2$], 1175 [s, $S(=O)_2$], 895 (s, $C=CH_2$). ¹H NMR (300 MHz): δ 0.88 (3H, CH₃), 1.01 (3H, CH₃), 1.25-1.62 (4H, m), 2.03-2.28 (3H, m), 2.99 (3H, SO₂CH₃), 4.33 (1H, t, J = 9.9 Hz, CHHOMs), 4.43 (1H, dd, J = 4.7, 9.9 Hz, CHHOMs), 4.70 (1H, s, C=CHH), 4.91 (1H, s, C=CHH).

3b; IR (film): 3075 cm⁻¹ [w, (C=)C–H], 1645 (m, C=C), 895 (s, C=CH₂). ¹H NMR (300 MHz): δ 0.86 (3H, CH₃), 1.01 (3H, CH₃), 1.24-1.60 (4H, m), 2.02-2.25 (3H, m), 3.43 (1H, dd, J = 10.2, 10.2 Hz, C<u>H</u>HBr), 3.71 (1H, dd, J = 3.6, 10.2 Hz, CH<u>H</u>Br), 4.70 (1H, s, C=C<u>H</u>H), 4.94 (1H, s, C=CH<u>H</u>). EIms m/z (relative intensity): 218 (M⁺+2, 5), 216 (M⁺, 5), 137 ([M–Br]⁺, 82), 81 (100%).

(1R, 2R, 4aS, 8aS, 3'E, 1''S)-(+)-1-[6'-(2'', 2''- Dimethlyl-6''-mehylenecyclohexyl-4'methyl-3-hexenyl]-1, 2, 3, 4, 4a, 5, 6, 7, 8, 8a-decahydro-2-tetrahydropyranyloxy-2,5,5,8a-tetramethylnaphthalene (17). BuLi (1.6 M in hexane, 0.48 ml, 0.76 mmol) wasadded dropwise to a solution of 2a (0.336 g, 0.633 mmol) in THF (1.5 ml) and HMPA (1.5 ml) at-30°C and the reaction mixture was stirred for 15 min. To the mixture at -30°C was added bromide **3b** (0.22 g, 1.0 mmol) in THF (0.1 ml). This mixture was stirred and allowed to warm to 10°C during 3 h. Then it was poured into aq. NH₄Cl and extracted with Et₂O. The organic phase was successively washed with H₂O, aq. NaHCO₃ and brine, dried over MgSO₄ and evaporated under reduced pressure. The residue was chromatographed on silica gel (hexane-EtOAc = 10:1-5:1) to give coupling products (0.135 g, α 32%) as a mixture of diastereomers and recovered **2a** (0.197 g, 58.6%). To a solution of the coupling products and 10 mol% of [PdCl₂(dppp)] in THF (3 ml) was added LiHBEt₃ (1.0 M in THF, 0.81 ml, 0.81 mmol) at 0°C. After stirring for 8h at 0°C, the mixture was treated with 3 M NaOH (1.5 ml) and a small amount of aq. KCN with stirring for 30 min followed by addition of NaCl and extraction with Et₂O. The organic phase was washed with brine, dried over MgSO₄ and evaporated under reduced pressure. The residue was chromatographed on silica gel (hexane-EtOAc = 100:1-50:1) to give **17** (0.098 g, 30% from **2a**).

In the same manner as above, the coupling of **2a** (0.119 g, 0.224 mmol) with chloride **3a** (0.086 g, 0.5 mmol) and desulfonylation gave **17** (0.041 g, 36% from **2a**); $[\alpha]_D^{21}$ +8.0 (*c* 0.25). IR (film): 3070 cm⁻¹ [w, (C=)C–H], 1645 (w, C=C), 1125 (m, C–O), 1020 (m, C–O), 885 (m, C=CH₂). ¹H NMR (300 MHz): δ 0.78 and 0.79 (3H in total, s each, CH₃), 0.81 and 0.82 (3H in total, s each, CH₃), 0.84 (3H, s, CH₃), 0.86 and 0.86 (3H in total, s each, CH₃), 0.92 (3H, s, CH₃), 1.15 and 1.21 (3H in total, s each, CH₃), 1.60 (3H, s, CH=C–CH₃), 0.9-2.15 (33H, m), 3.43-3.51 (1H, m, CHH–O), 3.93-4.00 (1H, m, CHH–O), 4.55 (1H, d, 2.4, C=CHH), 4.75 (1H, m, C=CHH), 4.84 and 4.92 (1H in total, m each, O–CH–O), 5.15 (1H, m, CH₂–CH=C). HRFABms: Found: 411.3991. Calcd. for C₃₀H₅₁ (M–OTHP): 411.3991. Anal. Found: C, 82.01; H, 11.62. Calcd. for C₃₅H₆₀O₂: C, 81.97; H, 11.79%.

(+) - A m b r e i n {(1*R*, 2*R*, 4aS, 8aS, 3'*E*, 1"S)-(+)-1-[6'-(2", 2"-Dimethlyl-6"mehylenecyclohexyl-4'- methyl-3-hexenyl]-1, 2, 3, 4, 4a, 5, 6, 7, 8, 8a-decahydro-2,5,5,8a-tetramethyl-2-naphthalenol} (1). To a solution of 17 (0.050 g, 0.097 mmol) in MeOH (1 ml) was added bis(trimethylsilyl) sulfate (1 mg) in dichloroethane (1 ml), and the reaction mixture was stirred at room temperature for 2 min. After pyridine (0.02 ml) was added to the mixture, it was evaporated under reduced pressure. The residue was purified by preparative TLC (hexane-EtOAc = 10:1) to give 1 (0.033 g, 79%); mp 81-82°C (lit.³ mp 81.5-82.5), $[\alpha]_D^{21}$ +17.2 (*c* 0.20) { lit.³ [α]_D+18.7 (*c* 0.63)}. IR (KBr): 3400 cm⁻¹ (br. s, OH), 3075 [w, (C=)C–H], 1650 (w, C=C). 890 (s, C=CH₂). ¹H NMR (300 MHz): δ 0.78 (6H, s, CH₃), 0.83 (3H, s, CH₃), 0.86 (3H, s, CH₃), 0.91 (3H, s, CH₃), 1.13 (3H, s, CH₃), 1.60 (3H, s, CH=C-CH₃), 0.9-2.12 (28H, m), 4.53 (1H, s, C=CHH), 4.74 (1H, s, C=CHH), 5.15 (1H, dt, *J* = 1.1, 7.1 Hz, CH₂-CH=C). HRFABms: Found: 411.4003. Calcd. for C₃₀H₅₁ (M–OH): 411.3991. *Anal.* Found: C, 84.02; H, 12.39. Calcd. for C₃₀H₅₂O: C, 84.04; H, 12.22%.

(Z)-isomer; ¹H NMR (300 MHz): δ 0.78 (6H, s, CH₃), 0.83 (3H, s, CH₃), 0.87 (3H, s, CH₃), 0.94 (3H, s, CH₃), 1.25 (3H, s, CH₃), 1.61 (3H, s, CH=C-CH₃), 0.9-2.12 (28H, m) 4.54 (1H, m, C=CHH), 4.74 (1H, m, C=CHH), 5.10 (1H, m, CH₂-CH=C).

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