

# Synthesis of $\alpha$ -Trifluoromethylated Carboxylic Acid Esters

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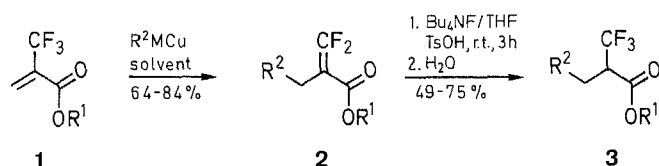
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A series of menthyl 2-(trifluoromethyl)alkanoates were prepared by reaction of menthyl 2-(trifluoromethyl)propenoates with dialkyl- or diphenylcuprates and hydrofluorination of the menthyl 2-(difluoromethylene)alkanoates thus obtained by addition of tetrabutylammonium fluoride followed by hydrolysis.

Numerous studies have shown that trifluoromethyl substitution confers interesting properties to important organic materials such as bioactive compounds<sup>1-3</sup> and ferroelectric liquid crystals.<sup>4,5</sup> 2-(Trifluoromethyl)propenoic acid is known to be a useful building block for the synthesis of trifluoromethylated compounds.<sup>6,7</sup> However, the reaction of both 2-(trifluoromethyl)propenoic acid and its ethyl ester with metal reagents produce complex mixtures from further nucleophilic attack on the fluorinated acrylate intermediates. In fact, although postulated as an intermediate in several reports, compounds of the type  $\text{CF}_2=\text{C}(\text{R}^1)\text{COR}^2$  are difficult to isolate in non-anhydrous or nucleophilic media due to further reactions,<sup>8-10</sup> except for the fluorinated acrylates made from dibromodifluoromethane and malonic acid diesters.<sup>11</sup>

As part of our efforts to develop synthetic routes to trifluoromethylated compounds,<sup>12-14</sup> we describe herein a synthetic approach to  $\alpha$ -trifluoromethylated carboxylic acid menthyl esters. We have found *l*-(or *d*)-menthyl 2-(trifluoromethyl)propenoate (**1**) to be a versatile material for the synthesis of menthyl 2-(trifluoromethyl)alkanoates **3** via fluorinated acrylates **2**.

Although various types of nucleophiles such as Grignard reagents, lithium reagents, etc., were examined in this system, only metal dialkyl- and diphenylcuprates<sup>15</sup> effected the formation of the fluorinated acrylates **2** smoothly (Table 1).



To achieve the desired conversion **2**  $\rightarrow$  **3**, we investigated the transformation of *l*-menthyl 2-benzyl-3,3-difluoropropenoate (**2a**) to *l*-menthyl 2-trifluoromethyl-3-phenylpropanoate (**3a**), using a variety of fluorination reagents (Table 2). The results indicate that the tetrabutylammonium fluoride (TBAF) tetrahydrofuran/*p*-toluenesulfonic acid system gave by far the best yield. Therefore, we examined the conversion of acrylates **2** to  $\alpha$ -trifluoromethyl esters **3** using the TBAF/*p*-TsOH system (Table 3). The desired products **3** were obtained in moderate to good yields.

## *l*-Menthyl 2-Trifluoromethyl-3-phenylpropanoate (**3a**); Typical Procedure:

### *l*-Menthyl 2-Benzyl-3,3-difluoropropenoate (**2a**):

A solution of  $\text{Ph}_2\text{LiCu}$  is prepared from  $\text{CuI}$  (3.8 g, 20 mmol) and  $\text{PhLi}$  (20 mmol) in freshly dried  $\text{Et}_2\text{O}$  (30 mL) at  $0^\circ\text{C}$ . To this is added, by syringe and with stirring under argon at  $0^\circ\text{C}$ , a mixture of *l*-menthyl 2-(trifluoromethyl)propenoate (**1**,  $\text{R}^1 = l$ -menthyl; 2.8 g, 10 mmol) and  $\text{ClSiMe}_3$  (1.0 g), and stirring is continued for 3 h at  $0^\circ\text{C}$ . The mixture is then quenched with saturated  $\text{NH}_4\text{Cl}$  solution (50 mL) and the oily materials are extracted with  $\text{EtOAc}$  ( $3 \times 100$  mL). The extract is dried

**Table 1.** *l*- and *d*-Methyl 2-Alkyl-3,3-difluoropropenoates **2** Prepared

2	R <sup>1</sup>	R <sup>2</sup> M in R <sup>2</sup> M/CuI	Yield (%)	bp (°C)/Torr	[α] <sub>D</sub> (MeOH)	Molecular Formula <sup>a</sup>
<b>a</b>	<i>l</i> -menthyl	C <sub>6</sub> H <sub>5</sub> Li	64	138/0.34	−62.41 (c = 1.13)	C <sub>20</sub> H <sub>26</sub> F <sub>2</sub> O <sub>2</sub> (336.4)
<b>b</b>	<i>l</i> -menthyl	<i>n</i> -C <sub>4</sub> H <sub>9</sub> Li	72	117–121/1	−56.90 (c = 1.02)	C <sub>18</sub> H <sub>30</sub> F <sub>2</sub> O <sub>2</sub> (316.4)
<b>c</b>	<i>l</i> -menthyl	<i>n</i> -C <sub>6</sub> H <sub>13</sub> MgBr	82	121/0.30	−48.46 (c = 1.06)	C <sub>20</sub> H <sub>34</sub> F <sub>2</sub> O <sub>2</sub> (344.5)
<b>d</b>	<i>l</i> -menthyl	<i>n</i> -C <sub>8</sub> H <sub>17</sub> MgBr	84	153/0.50	−47.42 (c = 0.96)	C <sub>22</sub> H <sub>38</sub> F <sub>2</sub> O <sub>2</sub> (372.5)
<b>e</b>	<i>d</i> -menthyl	C <sub>6</sub> H <sub>5</sub> Li	72	121/0.68	+62.25 (c = 1.06)	C <sub>20</sub> H <sub>26</sub> F <sub>2</sub> O <sub>2</sub> (336.4)

<sup>a</sup> Satisfactory microanalyses obtained: C ± 0.33, H ± 0.27.**Table 2.** Preparation of *l*-Menthyl 2-Trifluoromethyl-3-phenylpropanoate (**3a**) under Various Conditions

MF (source of F)	Solvent	Reaction Temperature and Time	Yield (%)
CsF	diethylene glycol	r. t., 3 h	37
CsF	diethylene glycol	0°C, 3 h	28
CsF	THF	r. t., 12 h	45
TBAF	diethylene glycol	0°C, 4 h	47
TBAF	THF	r. t., 42 h	22
TBAF	THF/TsOH	0°C, 3 h	71

**Table 3.** *l*- and *d*-Menthyl 2-(Trifluoromethyl)alkanoates (**3**) Prepared

3	R <sup>1</sup>	R <sup>2</sup>	Yield (%)	bp (°C)/Torr [mp (°C)]	Molecular Formula <sup>a</sup>
<b>a</b>	<i>l</i> -menthyl	C <sub>6</sub> H <sub>5</sub>	71	[72–75]	C <sub>20</sub> H <sub>27</sub> F <sub>3</sub> O <sub>2</sub> (356.4)
<b>b</b>	<i>l</i> -menthyl	<i>n</i> -C <sub>4</sub> H <sub>9</sub>	55	95–97/2	C <sub>18</sub> H <sub>31</sub> F <sub>3</sub> O <sub>2</sub> (336.4)
<b>c</b>	<i>l</i> -menthyl	<i>n</i> -C <sub>6</sub> H <sub>13</sub>	49	115–121/0.18	C <sub>20</sub> H <sub>35</sub> F <sub>3</sub> O <sub>2</sub> (364.5)
<b>d</b>	<i>l</i> -menthyl	<i>n</i> -C <sub>8</sub> H <sub>17</sub>	74	136–138/0.38	C <sub>22</sub> H <sub>39</sub> F <sub>3</sub> O <sub>2</sub> (392.6)
<b>e</b>	<i>d</i> -menthyl	C <sub>6</sub> H <sub>5</sub>	75	[73]	C <sub>20</sub> H <sub>27</sub> F <sub>3</sub> O <sub>2</sub> (356.4)

<sup>a</sup> Satisfactory microanalyses obtained: C ± 0.31, H ± 0.34.**Table 4.** NMR-Spectral Data of Compounds **2** and **3**

Compound	<sup>1</sup> H-NMR (CDCl <sub>3</sub> ), δ	<sup>19</sup> F-NMR, (CDCl <sub>3</sub> /CF <sub>3</sub> CO <sub>2</sub> H), δ, J (Hz)
<b>2a</b>	0.30–2.10 (m, 18H); 3.50 (m, 2H); 4.70 (m, 1H); 7.20 (H <sub>arom</sub> )	−3.2 (m); −8.1 (m)
<b>2b</b>	0.70–2.40 (m, 29H); 4.70 (m, 1H)	−0.7 (m); −6.4 (m)
<b>2c</b>	0.60–2.40 (m, 33H); 4.80 (m, 1H)	−1.8 (m); −7.6 (m)
<b>2d</b>	0.60–2.30 (m, 37H); 4.70 (m, 1H)	−0.8 (m); −6.6 (m)
<b>2e</b>	0.50–2.10 (m, 18H); 3.50 (m, 2H); 4.70 (m, 1H); 7.10 (H <sub>arom</sub> )	−3.2 (m); −8.2 (m)
<b>3a</b>	0.50–2.10 (m, 18H); 2.90–3.60 (m, 3H); 4.60 (m, 1H); 7.30 (H <sub>arom</sub> )	−1.9 (d, J <sub>CF<sub>3</sub>-CH</sub> = 7.0); 9.7 (d, J <sub>CF<sub>3</sub>-CH</sub> = 6.6)
<b>3b</b>	0.60–2.20 (m, 29H); 3.00 (m, 1H); 4.80 (m, 1H)	−9.9 (d, J <sub>CF<sub>3</sub>-CH</sub> = 9.4); −9.8 (d, J <sub>CF<sub>3</sub>-CH</sub> = 7.6)
<b>3c</b>	0.70–2.40 (m, 33H); 2.40 (m, 1H); 4.80 (m, 1H)	−9.7 (d, J <sub>CF<sub>3</sub>-CH</sub> = 8.1); −9.8 (d, J <sub>CF<sub>3</sub>-CH</sub> = 8.4)
<b>3d</b>	0.70–2.20 (m, 37H); 3.00 (m, 1H); 4.70 (m, 1H)	9.7 (d, J <sub>CF<sub>3</sub>-CH</sub> = 7.5); 9.8 (d, J <sub>CF<sub>3</sub>-CH</sub> = 7.5)
<b>3e</b>	0.70–2.00 (m, 18H); 2.90–3.60 (m, 3H); 4.60 (m, 1H); 7.30 (H <sub>arom</sub> )	−1.9 (d, J <sub>CF<sub>3</sub>-CH</sub> = 7.0); 9.7 (d, J <sub>CF<sub>3</sub>-CH</sub> = 6.6)

(MgSO<sub>4</sub>), the solvent removed, and the residue distilled at reduced pressure to give product **2a**; yield: 2.15 g (64%); bp 138°C/0.34 Torr; [α]<sub>D</sub> −62.41° (c = 1.13; MeOH).

C<sub>20</sub>H<sub>26</sub>F<sub>2</sub>O<sub>2</sub> calc. C 71.40 H 7.79  
(336.4) found 71.29 7.84

Exact Mass: calc. 336.422, found 336.457.

IR (KBr): ν = 1740 (C=O); 1715 (C=C) cm<sup>−1</sup>.

<sup>1</sup>H-NMR (CDCl<sub>3</sub>): δ = 0.3–2.1 (m, 18H); 3.5 (m, 2H); 4.7 (m, 1H); 7.2 (5H<sub>arom</sub>).

<sup>19</sup>F-NMR (CDCl<sub>3</sub>/CF<sub>3</sub>CO<sub>2</sub>H<sub>ext</sub>): δ = −8.1 (m, F<sup>a</sup>); −3.2 (m, F<sup>b</sup>).

*l*-Methyl 2-Trifluoromethyl-3-phenylpropanoate (**3a**): A solution of ester **2a** (3.36 g, 10 mmol), Bu<sub>4</sub>N<sup>+</sup>F<sup>−</sup> (3.92 g, 15 mmol), and TsOH (50 mg) in freshly dried THF (30 mL) is stirred under argon for 3 h at room temperature. The mixture is then quenched with saturated NH<sub>4</sub>Cl solution (30 mL), and extracted with EtOAc (3 × 100 mL). The extract is dried (MgSO<sub>4</sub>) and evaporated and the residue is column-chromatographed on silica gel using hexane/EtOAc (10:1) as eluent. The product is recrystallized from benzene to give analytically pure **3a**; yield: 2.52 g (71%); mp 72–75°C.

The ratio of diastereoisomers (1:1) is determined using the intensities of the <sup>19</sup>F-NMR signal.

C<sub>20</sub>H<sub>27</sub>F<sub>3</sub>O<sub>2</sub> calc. C 67.40 H 7.64  
(356.4) found 67.68 7.49

Exact Mass: calc. 356.428, found 356.464.

IR (KBr): ν = 1740 (C=O) cm<sup>−1</sup>.

<sup>1</sup>H-NMR (CDCl<sub>3</sub>): δ = 0.5–2.0 (m, 18H); 2.9–3.6 (m, 3H); 4.6 (m, 1H); 7.3 (H<sub>arom</sub>).

<sup>19</sup>F-NMR (CDCl<sub>3</sub>/CF<sub>3</sub>CO<sub>2</sub>H<sub>ext</sub>): δ = −1.9 (d, CF<sub>3</sub>, J<sub>F-CH</sub> = 7.0 Hz); −9.7 (d, CF<sub>3</sub>, J<sub>F-CH</sub> = 6.6 Hz).

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