THE REACTION OF CARBOHYDRATE-DERIVED ALKOXYALDEHYDES WITH METHOXYCARBONYLMETHYLENETRIPHENYLPHOSPHORANE: STEREOSELECTIVE SYNTHESIS OF β-UNSATURATED ESTERS

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ABSTRACT - The reaction of several carbohydrate-derived alkoxyaldehydes with methoxycarbonylmethylenetriphenylphosphorane affords \propto,β -unsaturated esters with Z-stereoselectivity. The stereoselectivity depends on the substrate structure and the nature of the solvent used.

As a part of our synthetic studies on naturally occurring α,β -unsaturated- δ -lactones¹, the stereoselective synthesis of Z- α,β -unsaturated esters was needed. The α,β -unsaturated esters are useful synthetic intermediates as Michael acceptors² and as precursors of allylic alcohols³ and there is a necessity of obtaining them stereoselectively. Both the Wittig⁴ and the Wittig-Horner⁵ reaction using alkoxycarbonylphosphoranes or phosphonates generally yield the α,β -unsaturated esters with E-configuration and there are only a few methods which afford the Z-isomer. The bis(trifluoroethyl)phosphone ester 1 have been used to obtain diand tri-substituted α,β -unsaturated esters with good stereoselectivity⁶ and ethyl α -(dimethylphosphono) propionate (2) also gave primarily the Z-isomers⁷. It has been recently shown using long-chain alkyl derivatives of these phosphonocarboxylates that the stereoselectivity strongly depends on the nature of the substituent in the α -position⁸. A four step sequence has also been used^{11c} to prepare α,β -unsaturated esters with good Z-stereoselectivity, although the overall yield is not encouraging. We now report on the Zstereoselectivity of the reaction of carbohydrate-derived alkoxyaldehydes with methoxycarbonylmethylene phosphorane⁹ in methanol at room temperature. The α,β -unsaturated esters thus prepared are being used as precursors of higher-order carbohydrates¹⁰. Methanol has been used occasionally as a solvent in the Wittig rection of stabilized ylides¹¹ but its influence on the reaction stereoselectivity has not been investigated.



RESULTS AND DISCUSSION

The reaction of the alkoxyaldehydes 4 with 3 molar equivalents of methoxycarbonylmethylenetriphenylphosphorane (3) in methanol at room temperature gave the corresponding α,β -unsaturated esters in good yield. Reaction times were generally short with the exception of aldehyde 4a probably due to the fact that this compound exists mainly in the hydrated form. (see Scheme). The results are summarized in Table 1.

SCHEME



Table 1. Reaction conditions for the Wittig condensation of aldehydes 19 4 and the phosphorane 3.

Product	Reaction time (hours)	Overall yield (%)	Ratio ^a Z/E	R (Reference)	
5a	24	77	11:1	O THE OCH2Ph	(1)
5ь	1	70	7:1		(16)
5c	0.75	82	4.3 : 1		(17)
5d	2.25	88	5:4		(21)
Se	2	82	3.7:1	PhCH20	(22)
5f	3	78	100 : 1 ^b	PhCH20 OCH2CH3	(16)
5g	2	76	90:1	PhCOO OCH2CH3	(16)
5h	4	80	20:1		(18)



^a The isomers ratio was determined by isolation of the products, except in the reaction of aldehyde 4b, which was determined by ¹H-NMR and ¹³C-NMR. In the reaction of 4g, the E-isomer of 5g was detected in a minor fraction of the flash chromatography of the reaction crude, along with the Z-isomer. The analysis of the ¹H-NMR spectrum of this fraction allowed to estimate the amount of the E-isomer formed in this reaction.

^b The E-isomer was not detected in this reaction. It was prepared by the reaction of 4f with 3 in toluene solution.

The stereoselectivity of the process seems to strongly depend on the structure of the starting alkoxyaldehyde. With acyclic aldehydes (4a-4e) the stereoselectivity ranged from moderate to good. In the case of hexopiranosides cis-substituted relative to the formyl group (4f-4h) the selectivity was excellent. When the alkoxy substituent was *trans*-orientated relative to the formyl group (4i), the stereoselectivity was only moderate but reversed with respect to the previous cases. The reaction of 4j, in which position 4 is unsubstituted, did not show any stereoselectivity, but even in these last two cases, there were a clear departure from the E-stereoselectivity expected when working in an inert solvent.

The steric course of the reaction also depends on the solvent, as indicated by the reaction of aldehyde 4f with 3 in toluene at room temperature to give a 1:1 mixture of Z and E isomers in 62% yield. The use of large volumes of methanol and longer reaction times resulted in the addition of methanol to the double bond. Thus when aldehyde (4h) (1 mmol) was treated with three molar equivalents of 3 in methanol (10 mL) at room temperature for 24 h, compound 6 (only one diastereomer, no stereochemistry assigned) was obtained in 60% yield. The use of anhydrous methanol (4 mL per mmol of aldehyde) seems to be necessary to attain high yield and good stereoselectivity since the presence of small amounts of water resulted in the lowering of both yield and stereoselectivity. The effect of ethanol and isopropanol as solvents

and the influence of the temperature, were also investigated in the reaction of the aldehyde **4h** with **3**, and the results are summarized in Table 2. All these experiments were carried out for 24 h, the conversion being practically quantitative (¹H-NMR evidence) and both yield and isomer ratio were determined by g.l.c. Apparently, isopropanol and ethanol are not as convenient as methanol, the reaction rate being slower and the yield lower when using these solvents. The stereoselectivity in ethanol

Table	2.	Conditions	for	the	reaction	of	4h	and	3

Solvent	temperature	yield (%)	Z/E ratio
Isopropanol	25ºC	56	10:1
Ethanol	25ºC	48	22:1
Methanol	0ºC	60	35:1
Methanol	-8ºC	68	> 100 : 1

is similar to that in methanol. As expected, the stereoselectivity in methanol increased as temperature decreased but the reaction time was much longer. In one case (4e) the reaction has been carried out in three different solvents (see Table 3); the highest yield of Z-isomer was obtained in methanol as expected.

In general, there are two main factors which can influence the final result of the Wittig reaction; the nature of the ylide (stabilized or nonstabilized) and the solvent. In nonpolar aprotic solvents, stabilized ylides stereoselectively yield the E-olefin, while nonstabilized ylides yield the Z-olefin. The intermediacy of betaines, oxaphosphetanes and zwitterious has been proposed¹². The presence of oxa-

Solvent Z/E ratio yield (%) temperature Methanol 82 3.7:1 r.t. Toluene r.t. 81 1:1 Dichloromethane ı.t. 80 1:2

Table 3. Conditions for the reaction of 4e and 3



phosphetanes, in the case of nonstabilized ylides, has been recently proved by NMR spectroscopy 12 , and zwitterious has been postulated 13 as intermediates that would explain the high E-stereoselectivity observed for stabilized ylides.

As indicated previously, the Wittig reaction of stabilized ylides in methanol as solvent¹¹ has been occasionally carried out. In all the reported cases it is observed a departure of the stated rule which would predict high E-stereoselectivity of the olefin formed, and considerable amounts of Z-olefin has always been obtained.

Furthermore, the prevailing stereoselectivity is Z when, besides using methanol as solvent, there is an alkoxy group at the carbon atom β to the carbonyl group. Apparently both factors contribute to increase the Z-stereoselectivity of the reaction (see 4f-4h).

To explain those results we assume that, in the Wittig condensation of stabilized ylides in methanol as solvent, the "anti" betaine is partially stabilized through solvation; conformers such as "A" can be



postulated 11d,20 and these would undergoe syn-elimination to afford cis-olefins such as it is experimentally experimentally observed.

The presence of a β -alkoxy substituent can enhance this mechanism through the participation of the alkoxy group in the solvation phenomena, as indicated in "B" for the case of β -alkoxy-hexenopyranosides.

EXPERIMENTAL

Column chromatography was performed on silica gel 60, 70-230 mesh (Merck). T.l.c. was carried out on plates of silica gel 60 F_{254} (Merck). ¹H- and ¹³C-NMR spectra were measured for CDCl₃ solutions with a Varian XL-300 (300 MHz) and a Brücker WP-80 (20 MHz) spectrometer, respectively. M.p.s. were determined on a Kofler hot-stage apparatus and are uncorrected. Optical rotations were determined with a Perkin-Elmer 141 polarimeter.

Wittig reaction of alkoxyaldehydes **4** with methoxycarbonylmethylenetriphenylphosphorane (**3**). General procedure.

The alkoxyaldehyde 4 (1 mmol) in anhydrous methanol (4 mL) was treated with methoxycarbonylmethylenetriphenylphosphorane (3 equivalents) and the mixture stirred at room temperature for the time indicated in Table 1. The solvent was then evaporated under vacuum and the residue was dissolved in the minimum amount of methylene chloride and directly transformed to the head of a flash-chromatography column¹². The column was eluted with hexane:ethyl acetate mixtures in the proportions required to place the fastest moving product at Rf 0.25 in an analytical t.l.c. plate; in all cases the two isomers (Z and E) were easily separated, except compounds **5b** (see below). The configuration of the olefinic double bond was assigned based on ¹H-NMR spectral data.

Compounds 5a.- From 4a and 3. Z-Isomer (thick oil), $|\alpha|_D^{20}+32^{\circ}$ (c 0.9, chloroform). ¹H-NMR data: δ 1.35 (3H, s), 1.42 (3H, s), 3.70 (3H, s), 3.95 (2H, d, J 5 Hz), 4.27 (1H, m), 4.48 (1H, d, J 12 Hz), 4.67 (1H, d, J 12 Hz), 5.19 (1H, dd, J 8 Hz, 4 Hz), 5.90 (1H, d, J 11 Hz), 6.20 (1H, dd, J 11 Hz, 4 Hz), 7.30 (5H, s). ¹³C-NMR data: δ 25.6, 26.2, 51.5 (q each), 65.3 (t), 71.5 (t), 74.4 (d), 77.7 (d), 109.8 (s), 123.1, 127.6, 127.8,128.3 (d each), 138.1 (s), 146.2 (d), 166.1 (s). (Found: C, 67.02; H, 7.29. Calcd. for $C_{17}H_{22}O_{\varsigma}$: C, 66.67; H, 7.19).

E-Isomer: M.p. 48-50°C (hexane), $|\alpha|_D^{20}$ +28° (c 1.3, chloroform). ¹H-NMR data: δ 1.30, 1.35, 3.72 (3H, s each), 3.80-4.70 (6H, m), 6.10 (1H, d, J 15 Hz), 6.85 (1H, dd, J 15 Hz, 6 Hz), 7.30 (5H, s). ¹³C-NMR data: δ 25.1, 26.3, 51.7, (q each), 65.3 (t), 71.5 (t), 76.7 (d). 78.2 (d), 109.8 (s), 124.0, 127.8, 127.9, 128.5, 137.6, 143.8 (d), 166.2 (s). (Found: C, 66.59; H, 7.28).

Compounds 5b.- From 4b and 3. The Z- and E-isomers could not be separated and the isomers ratio was determined by 1 H- and 13 C-NMR spectroscopy. Z-Isomer, 1 H-NMR data: \diamond 5.90 (d, J 11 Hz), 6.05 (d, J 11 Hz). E-Isomer, 1 H-NMR data: \diamond 6.20 (dd, J 15, 2 Hz), 6.85 (dd, J 15, 6 Hz).

Compound 5c.- From 4c and 3. Z-Isomer (thick oil), $|\alpha|_D^{20} +103^\circ$ (c 0.3, chloroform), ¹H-NMR data: δ 1.33 (6H, s), 1.48 (3H, s), 1.50 (3H, s), 3.56 (2H, s), 3.78 (3H, s), 4.06 (1H, dd, J 7.8, 1 Hz), 4.32 (1H, dd, J 4.9, 2.6 Hz), 4.55 (2H, m), 5.59 (1H, d, J 4.9 Hz), 5.86 (1H, d, J 4.9 Hz), 6.04 (1H, dd, J 11.5, 3 Hz), 6.10 (1H, dd, J 11.5, 3 Hz). (Found: C, 57.55; H, 7.00. Calcd. for $C_{17}H_{24}O_8$: C, 57.30; H, 6.79).

E-Isomer, (thick oil), $|\alpha|_D^{20} - 31^\circ$ (c 0.3, chloroform). ¹H-NMR data: δ 1.25, 1.34, 1.46, 1.49 (3H, s each), 3.50 (1H, m), 3.70 (1H, m), 3.75 (3H, s), 3.81 (1H, m), 4.05 (1H, dd, J 7.9), 1.4 Hz), 4.33 (1H, dd, J 5, 2.6 Hz), 4.58 (1H, dd, J 7.9, 2.6 Hz), 5.59 (1H, d, J 5 Hz), 6.24 (1H, dd, J 15.5, 1.1 Hz), 6.89 (1H, dd, J 15.5, 5.5 Hz). (Found: C, 57.41; H, 6.81).

Compound 5d.- From 4d and 3. Z-Isomer, (thick oil), $|\alpha|_D^{20} -37^{\circ}$ (c 0.2, chloroform). ¹H-NMR data: δ 1.30 (6H, s), 1.45 (3H, s), 1.51 (3H, s), 3.05 (2H, m), 3.45 (3H, s), 3.80 (3H, s), 3.80 (2H, m), 4.25 (2H, m), 4.55 (1H, dd, J 7.5, 1.0 Hz), 5.60 (1H, d, J 4.5 Hz), 5.75 (1H, dt, J 10.5, 1.0 Hz), 6.40 (1H, m). (Found: C, 58.93; H, 7.73. Calcd. for $C_{19}H_{30}O_8$: C, 59.05; H, 7.82). E-Isomer, (thick oil), $|\alpha|_D^{20}$ -61° (c 0.2, chloroform). ¹H-NMR data: δ 1.30 (6H, s), 1.43 (3H, s),

E-Isomer, (thick oil), $|\alpha|_D^{20}$ -61° (c 0.2, chloroform). ¹H-NMR data: δ 1.30 (6H, s), 1.43 (3H, s). 1.49 (3H, s), 2.55 (2H, m), 3.45 (3H, s), 3.70 (3H, s), 3.70 (2H, m), 4.25 (2H, m), 4.60 (1H, dd, J 7.5, 1.0 Hz), 5.60 (1H, J 4.5 Hz), 5.93 (dt, J 15.0, 1.0 Hz), 7.06 (1H, m). (Found: C, 59.00; H, 7.91).

Compound 5e.- From 4e and 3. Z-Isomer, (oil), $|\alpha|_D^{20} + 36^{\circ}$ (c 0.6, chloroform), ¹H-NMR data: δ 1.33 (3H, d, J 6.0 Hz), 3.70 (3H, s), 4.46 (2H, s), 5.15 (1H, m), 5.80 (1H, d, J 12.6 Hz), 6.20 (1H, dd, J 12.0, 8.0 Hz), 7.30 (5H, s).

E-Isomer, (oil), $|\alpha|_D^{20}$ -44° (c 0.2, chloroform). ¹H-NMR data: δ 1.30 (3H, d, J 6.0 Hz), 3.75 (3H, s), 4.10 (1H, m), 4.50 (2H, q, J 12 Hz), 6.00 (1H, d, J 15.0 Hz), 6.90 (1H, dd, J 15.0, 5.0 Hz).

Compound 5f.- From 4f and 3. Z-Isomer, (thick oil), $|\alpha|_D^{20} -255^\circ$ (c 0.2, chloroform). ¹H-NMR data: $\delta 1.22$ (3H, t, J 6 Hz), 3.53 (1H, m), 3.70 (3H, s), 3.77 (1H, m), 4.05 (1H, dd, J 5.2, 2.8 Hz), 4.51 (1H, d, J 12.1 Hz), 4.58 (1H, d, J 12.1 Hz), 5.08 (1H, dd, J 3.1, 0.8 Hz), 5.49 (1H, m), 5.93 (1H, dd, J 12, 1.6 Hz), 5.98 (1H, dd, J 10, 3.1 Hz), 6.11 (1H, ddd, J 10, 5.2 Hz), 6.44 (1H, dd, J 12, 7 Hz), 7.29 (5H, s). ¹³C-NMR data: $\delta 15.2$ (q), 51.3 (q), 63.8 (t), 68.5 (d), 68.9 (d), 71.2 (t), 93.9 (d), 120.0, 127.1, 127.7, 127.9, 128.3, 129.3 (d), 138.5 (s), 147.3 (d), 166.0 (s) ppm. (Found: C, 68.09; H, 7.02. Calcd. for $C_{18}H_{22}O_5$: C, 67.91; H, 6.97).

 $\begin{array}{c} 18 & 22 & 5 \\ & & E-\text{Isomer, (thick oil), } |\alpha|_D^{20} -161^{\circ} \text{ (c } 0.5, \text{ chloroform).} \quad {}^1\text{H-NMR data: } 6 \ 1.18 \ (3\text{H}, \text{ t}, \text{ J} \ 6 \ \text{Hz}), \\ 3.27 - 3.60 \ (3\text{H}, \text{m}), \ 3.70 \ (3\text{H}, \text{s}), \ 4.47 \ (2\text{H}, \text{s}), \ 4.70 \ (1\text{H}, \text{m}), \ 5.07 \ (1\text{H}, \text{d}, \text{J} \ 2 \ \text{Hz}), \ 5.99 \ (2\text{H}, \text{m}), \ 6.20 \ (1\text{H}, \text{m}), \$

dd, J 16, 3 Hz, 7.00 (1H, dd, J 16, 5 Hz), 7.27 (5H, s). 13 C-NMR data: & 15.3 (q), 51.6 (q), 64.0 (t), 68.5 (d),69.8 (d), 70.8 (t), 94.1 (d), 121.6, 126.8, 127.8, 127.9, 128.5,129.8, 144.7 (d), 166.8 (s) ppm. (Found: C, 68.16; H, 7.21).

Compound 5g.- From 4g and 3. Z-Isomer, m.p. 80-82°C (hexane), $|\alpha|_D^{20}$ -300° (c 0.3, chloroform): ¹H-NMR data: δ 1.20 (3H, t, J 6 Hz), 3.70 (3H,s), 3.45-3.90 (2H, m), 5.08 (1H, d, J 2 Hz), 5.30 (4H, m), 5.89 (1H, dd, J 11.8, 1.6 Hz), 6.34 (1H, dd, J 11.8, 7 Hz). ¹³C-NMR data: δ 15.2 (q), 51.5 (q), 64.0 (t), 65.2 (d), 66.9 (d), 93.8 (d), 121.1, 125.6, 128.3, 129.7, 130.0, 130.5, 133.0, 145, 165.7 ppm. (Found: C, 65.02; H, 6.11. Calcd. for C₁₈H₂₀O₆: C, 65.05; H, 6.07.

The E-isomer could not be purified.

Compound 5h.- From 4h and 3. Z-Isomer, $|\alpha|_{D}^{20} -136^{\circ}$ (c 0.5, chloroform), lit.¹⁵ $|\alpha|_{D}^{20} -135.7^{\circ}$. E-Isomer: $|\alpha|_{D}^{20} -140^{\circ}$ (c 0.6, chloroform), lit.¹⁵ $|\alpha|_{D}^{20} 135.7^{\circ}$.

Compound 5i.- From 4i and 3. Z-Isomer, (thick oil), $|\alpha|_D^{20} + 80^{\circ}$ (c 0.7, chloroform). ¹H-NMR data: 6 0.10 (6H, s), 0.90 (9H, s), 1.28 (3H, t, J 6 Hz), 3.51 (1H, m), 3.73 (3H, s), 3.86 (1H, m), 4.03 (1H, m), 4.98 (1H, d, J 1.3 Hz), 5.39 (1H, m), 5.72 (1H, ddd, J 10.2, 5.6, 2.5 Hz), 5.89 (1H, ddd, J 10.2, 2.7, 1.3 Hz), 6.00 (1H, d, J 11 Hz), 6.05 (1H,dd, J 11, 7 Hz). ¹³C-NMR data: δ -4.6,-4.4, 15.2 (q each), 17.9 (s), 25.6 (2C, q), 25.7 (q), 51.4 (q), 63.8 (t), 67.1 (d), 68.2 (d), 93.9 (d), 123.9 (d), 125.7 (d), 139.1 (d), 143.4 (d), 168.0 (s) ppm. (Found: C, 59.70; H, 8.62. Calcd. for $C_{17}H_{30}O_{5}Si: C$, 59.61; H, 8.83). E-Isomer (thick oil), $|\alpha|_D^{20} + 43^{\circ}$ (c 0 2, chloroform). ¹H-NMR data: δ 0.10 (6H, s), 0.93 (9H, 1.25.7 (1H, 1.25)).

E-Isomer (thick oil), $|\alpha|_{D}^{20}$ +43° (c 0 2, chloroform). ¹H-NMR data: δ 0.10 (6H, s), 0.93 (9H, s), 1.25 (3H, t, J 6 Hz), 3.52 (1H, m), 3.78 (3H, s), 3.76-3.99 (1H, m), 4.01 (1H, m), 4.34 (1H, m), 5.04 (1H, d, J 2.4 Hz), 5.74 (1H, ddd, J 10.1, 4.6, 2.4 Hz), 5.89 (1H, ddd, J 10.1, 2.5, 1.2 Hz), 6.17 (1H, dd, J 15.8, 2 Hz), 7.13 (1H, dd, J 15.8, 4.3 Hz). ¹³C-NMR data: δ -4.7, -4.4, 15.4 (q each), 18.0 (s), 25.7 (3C, q), 51.5 (q), 64.2 (t), 68.3 (d), 70.4 (d), 94.4 (d), 121.0 (d), 125.9 (d), 134.2 (d), 145.4 (d), 166.8 (s) ppm. (Found: C, 59.70; H, 8.62).

Compound 5j.- From 4j and 3. Z-Isomer, (thick oil), $|\alpha|_D^{20} +11^{\circ}$ (c 0.7, chloroform). ¹H-NMR data: 6 6.02 (1H, d, J 12.2 Hz), 5.89 (1H, d, J 12.2 Hz), 5.54 (1H, d, J 3.1 Hz), 5.26 (1H, dd, J 5.2 1 Hz), 4.36 (1H, broad s), 4.23 (1H, m), 3.77 (3H, s), 1.62 (1H, broad s), 1.46 (3H, s). (Found: C, 56.64; H, 6.24. Calcd. for $C_{12}H_6O_6$: C, 56.24; H, 6.29).

 $\begin{array}{c} 12 & 6 & 0 \\ \text{E-lsomer, (thick oil), } \left|\alpha\right|_{D}^{20} + 27^{\circ} (\text{c } 0.2, \text{ chloroform).} \ ^{1}\text{H-NMR data: } 6 \ 1.42 \ (3H, \ s), \ 1.43 \ (3H, \ s), \ 3.77 \ (3H, \ s), \ 4.28 \ (1H, \ m), \ 4.45 \ (1H, \ broad \ s), \ 4.80 \ (1H, \ dd, \ J \ 5.4, \ 1.4 \ Hz), \ 5.64 \ (1H, \ d, \ J \ 3.1 \ Hz), \ 6.35 \ (1H, \ d, \ J \ 15.4 \ Hz), \ 6.98 \ (1H, \ d, \ J \ 12.2 \ Hz). \ ^{13}\text{C-NMR data: } ^{\delta} \ 24.5, \ 25.0, \ 26.0 \ (2C), \ (q \ each), \ 36.1 \ (t), \ 51.5 \ (q), \ 59.2 \ (q), \ 64.7 \ (d), \ 70.6 \ (d), \ 71.0 \ (2C, \ d), \ 77.7 \ (d), \ 96.6 \ (d), \ 108.6 \ (s), \ 109.3 \ (s), \ 171.8 \ (s). \ (Found: C, \ 56.42; \ H, \ 6.04). \end{array}$

Compound 6.- Treatment of 4f (1 mmol) with 3 (3 mol equiv.) in methanol (10 mL) at room temperature for 24 h, gave 6, (60%). ¹H-NMR data: δ 1.34, 1.36, 1.48, 1.57 (3H, each, s), 2.61 (1H, dd, J 16, 6 Hz), 2.80 (1H, dd, J 16, 3Hz), 3.53 (3H, s), 3.74 (3H, s), 3.87 (1H, ddd, J 7.8, 6, 3 Hz), 3.93 (1H, dd, J 7.5, 2.1 Hz), 4.27 (1H, dd, J 7.9, 2.1 Hz), 4.30 (1H, dd, J 5.1, 2.1 Hz), 4.58 (1H, dd, J 7.5, 2.1 Hz), 5.60 (1H, d, J 5.1 Hz). ¹³C-NMR data: δ 24.5 (q),25.0 (q),26.0 (2C, q), 36.1 (t), 51.5 (q), 59.2 (q), 69.7 (d), 70.6 (d), 71.0 (2C, d), 77.7 (d), 96.6 (d), 108.6 (s), 109.3 (s), 171.8 (s) ppm. (Found: C, 55.17; H, 7.51. Calcd. for $C_{16}H_{26}O_8$: C, 55.48; H, 7.57.

Compound 4d.- The ester 6 (397 mg, 1.1 mmol) in THF (8 mL) was treated with LiAlH₄ (195 mg, 5.0 mmol) in THF (10 mL) with stirring and under argon at 0°C. The mixture was allowed to reach room temperature. After 4 hours the reaction was cooled again to 0°C and a saturated solution of Na₂SO₄ in water was added. The solids formed were eliminated by filtration through celite and the filtrates were extracted with CH₂Cl₂/MeOH. Evaporation of this solvent left a residue which was subjected to short colum chromatography. Compound 7 (362 mg, 99% yield) was isolated. Compound 7 was a thick oil, $|\alpha|_D^{22}$ -80° (c 0.5, chloroform). ¹H-NMR data: ⁶ 1.30 (6H, s), 1.40 (3H, s), 1.50 (3H, s), 1.90 (2H, m), 3.48 (3H, s), 3.75 (3H, m), 4.10 (1H, m), 4.25 (1H, m), 4.55 (1H, dd, J 6 Hz, 1.0 Hz), 5.53 (1H, d, J 5.0 Hz).

Without further characterization this alcohol was subjected to PCC oxidation in the presence of 4 Å molecular sieves to afford compound 4d (83% yield). Compound 4d was a thick oil, $|\alpha|_D^{22}$ -82° (c 0.4, chloroform). ¹H-NMR data: ⁵ 1.28 (6H, s), 1.42 (3H, s), 1.50 (3H, s), 2.73 (2H, m), 3.40 (3H, s), 3.93 (1H, m), 4.27 (2H, m), 4.57 (1H, dd, J 6 Hz, 1 Hz), 5.54 (1H, d, J 5.0 Hz).

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