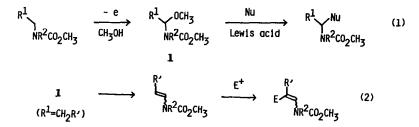
NEW SYNTHESIS OF β -AMINO ACIDS BY NUCLEOPHILIC ADDITION OF ENOLATE ANIONS TO N-METHOXYCARBONYLIMINES GENERATED FROM α -METHOXY CARBAMATES¹

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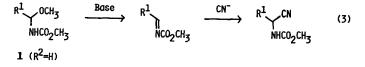
Summary The nucleophilic addition of enolate anions of alkyl acetates to N-methoxycarbonylimines generated from α -methoxy carbamates gave β -amino acid derivatives (3) and enantioselective synthesis (72-90%ee) of 3 was achieved by using chiral 2-methyloxazolines instead of acetates.

Our previous studies on anodic α -methoxylation of carbamates and subsequent acid catalyzed substitution of the α -methoxy group by a variety of nucleophiles have extensively been applied to synthetic problems (eq. 1).² Lewis acid catalyzed transformation of the α methoxy carbamates to enecarbamates and subsequent reaction of the latter compounds with electrophiles have also been applied to synthesis of a variety of compounds (eq. 2).³



Recently, we have found that the α -methoxylated carbamates obtained from aliphatic primary amines show another type of interesting reaction with nucleophiles under basic conditions.

Namely, in the first place we found that treatment of the α -methoxylated carbamates with cyanide anion in the presence of a base gave the corresponding α -cyano carbamates in reasonable yields (e.g. R¹=Et, Y=98%). The mechanism of this reaction is not the common S_N² type substitution reaction but a base catalyzed elimination of methanol followed by the addition of cyanide anion to the resulting N-methoxycarbonylimines (eq. 3).



Hence, in the next place we have studied the possibility of addition of an enolate anion to the N-methoxycarbonylimine to develop a new method for the synthesis of β -amino acid, and found that an enolate anion generated from an acetate smoothly added to the N-methoxy-carbonylimine as the results are summarized in Table 1.⁴

$$1 + CH_{3}CO_{2}R^{3} \xrightarrow{LDA} R^{1} \xrightarrow{CO_{2}R^{3}} (4)$$

$$(R^{2} \approx H) \qquad 2 \qquad 3$$

Τa	ıb	1e	1

Run	R ¹	R ³	Temp. (°C)	Yield of $\underline{3}$ (%) ^a
1	<u>la</u> CH ₃	<u>2a</u> t-Bu	-70 0	<u>3a</u> 78
2	<u>1b</u> 2-Pr	<u>2a</u> t-Bu	-70 0	<u>3b</u> 87
3	<u>la</u> CH ₃	<u>2b</u> СН ₃	-70 ^b	<u>3c</u> 70
4	<u>1b</u> 2-Pr	<u>2</u> ь СН ₃	-70 ^b	<u>3d</u> 76
5	<u>lc</u> Allyl	2b CH3	-70 ^b	<u>3e</u> 62
6	<u>1b</u> <i>i</i> -Pr	2c L-menthyl	-70 ^b	$\underline{3f}$ 70 [°]

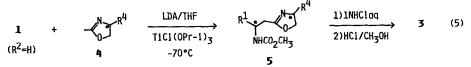
a Isolated yield. Satisfactory spectroscopic and elemental analyses were obtained for all products b TiCl(OPr-z)₃ equimolar to <u>2</u> was added to the reaction mixture at -70°C and the reaction temperature was kept at -70°C for 7-8 hr. *c* R-<u>3d</u> was obtained in 20%ee after methanolysis of <u>3f</u>.

A procedure using t-butyl acetate is shown below as one of the examples

A mixture of <u>1a</u> (5 mmol) and t-butyl acetate (<u>2a</u>, 6 mmol) in THF (5 ml) was added to a solution of LDA (12 mmol) in THF-hexane (15 ml) at -70°C The temperature was gradually raised to 0°C and the mixture was stirred for an additional 2 hr After usual work-up, the product 3a was isolated by kugel rohr distillation (120°C/2 mmHg) in 78% yield.

Methyl acetate gave a poor result (yield 10%) probably due to rather easy selfcondensation of the acetate, while the addition of TiCl(OPr-z)₃⁶ to the reaction mixture at -70°C gave satisfactory results

Our next aim was to extend this reaction to the enantioselective synthesis of optically active β -amino acids Since anions generated from chiral 2-methyloxazolines seem to be effective chiral nucleophiles^{9,10} and equivalent to the enolate anion of an acetate, several types of chiral oxazoline were then prepared from easily available α -amino alcohols The reactions of these oxazoline anions with <u>1</u> were studied under the same reaction conditions as those described in Table 1 to achieve an enatioselective synthesis (eq. 5). The results are shown in Table 2



Although each type of the chiral oxazolines showed a moderate extent of diastereoselectivity, most of them were not always satisfactory. The chiral oxazoline <u>4e</u> prepared from L-valinol, however, showed sufficiently high selectivity

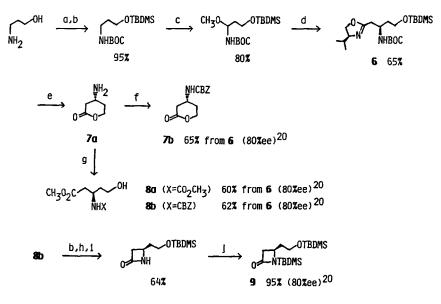
Since one of the most important uses of β -amino acids is their ability to form

Run	R ¹	R ⁴	Yield of <u>5</u> (%) ^{α}	ee of <u>3</u> $(x)^b$
1	<u>1b</u> 2-Pr	4a CH ₂ Ph (S)	<u>5a</u> 50	<u>3d</u> 44 (R)
2	<u>16</u> 2-Pr	<u>4b</u> 2-Bu (S)	<u>5b</u> 47	<u>3d</u> 50 (R)
3	<u>1b</u> 2-Pr	<u>4c</u> Ph (R)	<u>5c</u> 45 (76) ^c	$3d$ 54 $(40)^c$ (S)
4	<u>1b</u> 2-Pr	<u>4d</u> Et (R)	<u>5d</u> 46	<u>3d</u> 60 (S)
5	<u>1b</u> 2-Pr	<u>4e</u> 2-Pr (S)	<u>5e</u> 40 (86) ^{c}	3d 90 (83) ^c (R)
6	1a CH3	<u>4e</u> 2-Pr (S)	5f 63 (83) ^c	$\frac{1}{3c}$ 76 (63) ^c (R)
7	1c Allyl	<u>4e</u> 2-Pr (S)	5g 54	3e 72 (R)

Table 2

a Isolated yields. Satisfactory spectroscopic and elemental analyses were obtained for all compounds. *b* Determined by chiral shift reagent Eu(hfc)₃ *c* The reaction was carried out at -30°C. $d \left[\alpha\right]_{D}^{20}$ +34 7° (c3 0, CHCl₃). See ref. 11. $e \left[\alpha\right]_{D}^{20}$ +20 0° (c2.0, CHCl₃). See ref 13 $f \left[\alpha\right]_{D}^{20}$ +3.9° (c3.0, CHCl₃). See ref 15.

 β -lactams, this new reaction may offer an effective method of enantioselective synthesis of carbapenem antibiotics. Our studies on the synthesis of key intermediates¹⁷ <u>7b</u>¹⁸ and <u>9</u>¹⁹ are described in Scheme 1 as typical examples



(a) (BOC)₂CO, CHCl₃, reflux, 3h, (b) TBDMSCl, imidazole, DMF, 0°C, 2h, (c)-e,0.04M Et₄NOTs/CH₃OH, 8F/mol, (d)**4e**, LDA/THF, TiCl(OPr-i)₃, -70°C, 8h, (e)1NHCl, reflux, 2h, (f)CBZCl, NaHCO₃aq, 0°C, 1h, (g)CH₃CO₂Cl or CBZCl, NaHCO₃, CH₃OH, r.t., 3h, (h)H₂(latm), Pd/C, CH₃OH, r.t., 1h, (i)LDA/THF, 0°C, 2h, (j)TBDMSCl, Et₃N, DMF, r.t., 1h.

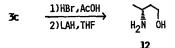
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- 11.

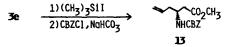
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