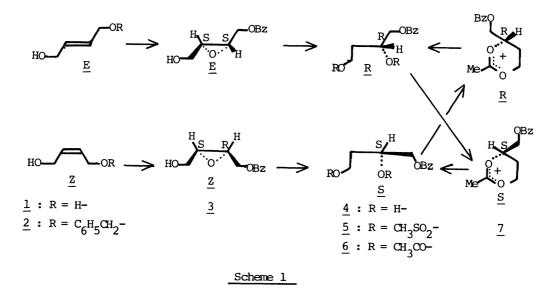
CHIRALITY INVERSION OF THE 1,3-GLYCOL SYSTEM AND ITS APPLICATION TO THE SYNTHESIS OF THE CARBAPENEM INTERMEDIATE

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Novel chirality inversion of the butane-1,3-diol system (4) and its application to the synthesis of the carbapenem intermediate are described.

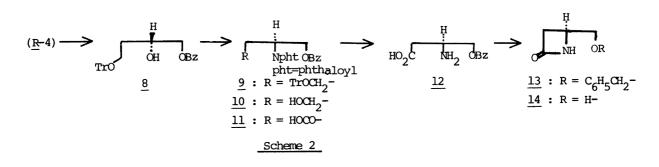
Recently, we developed a novel 1,2-glycol chirality inversion method¹ applicable to the enantioselective synthesis of both enantiomers of the aggregation pheromone sulcatol using a single chiral precursor². Herein we describe our efforts on the development of chirality inversion of the 1,3-glycol system based on the same conception and its application to the synthesis of the key intermediate of the carbapenem antibiotics.

Both <u>E</u>(2S,3S)- and <u>Z</u>(2S,3R)- epoxides (<u>3</u>) were prepared in yield of 74.5 % ($[\alpha]_D^{14}$ -20.3 (c = 6.40, CHCl₃) (lit., $[\alpha]_D^{25}$ -22.0° (c = 0.50, CHCl₃)³, $[\alpha]_D^{25}$ -21° (c = 0.97, CHCl₃)⁴) and 77.6 % ($[\alpha]_D^{23}$ -22.8° (c = 2.26, CHCl₃) (lit. $[\alpha]_D^{25}$ -27° (c = 1.5, CHCl₃)), respectively, from the corresponding <u>E</u>⁵- and <u>Z</u>⁶-4-benzyloxy-2-butene-1-ols (<u>2</u>) by Sharpless method³ using naturally abundant (+)-tartarate derivative as chirality control element. Upon reduction with bis(2-methoxyethoxy)aluminum hydride in tetrahydrofuran^{7,8}, <u>E</u>-isomer(<u>E-3</u>) gave (R)-1,3-glycol (<u>R-4</u>), $[\alpha]_D^{22}$ +7.89° (c = 9.48, MeOH), in 84.8 % yield, while <u>Z</u>-isomer (<u>Z-3</u>) gave (S)-1,3-glycol (<u>S-4</u>), $[\alpha]_D^{23}$ -7.56° (c = 3.65, MeOH), in 86.8 % yield. The each enantiomer was converted into the corresponding dimesylate (<u>5</u>) which was treated with potassium acetate in boiling acetic anhydride¹ to yield the inverted diacetate (<u>6</u>), respectively. Methanolysis of the each acetate (<u>6</u>)



regenerated the 1,3-glycol (4) which possessed the opposite sign of optical rotation to that of the original one (4). Thus, the (R)-enantiomer (<u>R-4</u>) furnished the (S)-enantiomer (<u>S-4</u>), $[\alpha]_D^{19.5}$ -7.22°(c = 1.80, MeOH), in 59 % overall yield and the (S)-enantiomer (<u>S-4</u>) furnished the (R)-enantiomer (<u>R-4</u>), $[\alpha]_D^{24}$ +7.66° (c = 1.75, MeOH), in 60 % overall yield, respectively. We assume that the observed inversion may be resulted from the reaction sequence involving initial intermolecular substitution at the primary C-1 center by acetate and the following internal participation by the substituted group as has been shown in the reaction of 6-Q-benzoyl-1,2-Q-isopropylidene-5-Q-tosyl-D-glucofuranose derivatives under the same conditions⁹ (Scheme 1).

Conversion of the (R)-diol (<u>R-4</u>) into the β -lactam intermediate (<u>14</u>) was carried out in 37 % overall yield via 7 steps. Thus, (<u>R-4</u>) was converted into the imide (<u>10</u>), $[\alpha]_D^{22}+14.6^\circ$ (c = 1.90, CHCl₃), in 78 % yield employing Mitsunobu's conditions¹⁰ via the tritylate (<u>8</u>), $[\alpha]_D^{22}-6.18^\circ$ (c = 2.2, CHCl₃). Oxidation of (<u>10</u>) using pyridinium dichromate in dimethylformamide¹¹ gave the acid (<u>11</u>), $[\alpha]_D^{22}+19.7^\circ$ (c = 2.52, CHCl₃), in 87 %, which on hydrazinolysis, followed by cyclization¹² gave the β -lactam (<u>13</u>)¹³, $[\alpha]_D^{23}+41.7^\circ$



(c = 1.04, CHCl₃), in 63 % yield via the amino acid (<u>12</u>). Optical purity of (<u>13</u>) caluculated by ¹H-mnr spectroscopy using shift reagent (Pr(tfc)₃) was 90 % ee. Hydrogenolysis of (<u>13</u>) furnished the known alcohol (<u>14</u>), $[\alpha]_D^{21}$ +27.8° (c = 0.460, MeOH), in 71 % yield, which has been prepared from L-aspartic acid in the synthesis of thienamycin by Merck group¹⁴ (Scheme 2).

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