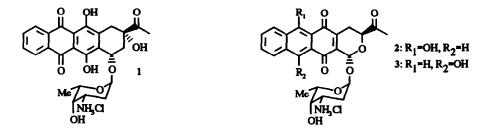
## Synthesis of a 5-Deoxypyranoanthracycline : an Entry Into Novel Analogs of Idarubicin

Jean-François Lavallée\*, Rabindra Rej, Marc Courchesne, Dieu Nguyen and Giorgio Attardo\*

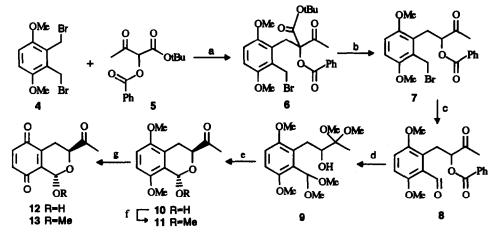
BioChem Thérapeutique Inc., 531 Blvd. des Prairies, Laval, Québec, Canada H7V 1B7

**Abstract:** This paper describes a convergent and regioselective synthesis of 5-deoxypyranoanthracycline 2 using pyranoquinone 12 which is a versatile intermediate for the synthesis of this new class of heteroanthracyclines.

Deoxyanthracyclines<sup>1</sup> and heteroanthracyclines<sup>2</sup> are two important classes of anthracycline analogs that have shown some interesting properties as antitumor agents. We recently disclosed novel pyranylanthracycline analogs<sup>3,4</sup> of Idarubicin (1),<sup>5</sup> related to 2 and 3 which have good *in vitro* antitumor activity. These results prompted us to develop an efficient synthesis of this class of compounds.



Retrosynthetic analysis showed that pyranoquinone 12 (Scheme 1) was an ideal key intermediate for this synthesis. Since 12 could serve as a precursor for many analogs in this series, its synthesis has to be easily amenable to multigram scale. The starting material that we have chosen for this purpose is the known dibromo compound 4, obtained in 2 steps from 2,3-dimethyl- hydroquinone.<sup>6</sup> Inspired by Lawesson's methodology for the preparation of acyloins,<sup>7</sup> we decided to use  $\beta$ -ketoester 5<sup>8</sup> for the introduction of the  $\alpha'$ -alkoxy methyl ketone moiety. Thus, treatment of 4 with this  $\beta$ -ketoester under basic conditions (K<sub>2</sub>CO<sub>3</sub>, DMF:THF, 60°C; or Cs<sub>2</sub>CO<sub>2</sub>, THF:CH<sub>3</sub>CN, r.t.) produced alkylated compound 6<sup>9</sup> in high yield (80-85%). Because of the steric hindrance created by the bulky  $\beta$ -ketoester moiety in  $\delta$ , the reactivity of the second benzylic bromide is highly diminished and, therefore, the disubstituted compound is found only in trace amounts. Treatment of 6 with p-toluenesulfonic acid in refluxing benzene<sup>7</sup> produced 7 together with a few side products. However, decarboalkoxylation with 48% HBr in acetone at 45°C afforded 7 exclusively in very high yield (90-95%). Oxidation of the latter with dimethyl sulfoxide in the presence of sodium bicarbonate at 90°C<sup>10</sup> gave only a moderate yield (50-60%) of aldehyde 8. Both silver carbonate and silver fluoride gave 8 in higher yields, although silver tetrafluoroborate<sup>11</sup> and several alternative reagents<sup>12</sup> failed to improve the yield. The best results were obtained with 3 eq. of silver carbonate in dimethylsulfoxide at 90°C which afforded aldehyde 8 in 78% yield after flash chromatography. In order to obtain clean debenzoylation, both carbonyls have to be protected as acetals, (HC(OMe)3, PPTS, MeOH, r.t.). The benzoate group was cleaved by adding a 1N solution of sodium hydroxide to the reaction mixture and refluxing it for 5 hours. After work up, the crude alcohol 9 was treated twice<sup>13</sup> with p-toluenesulfonic acid in acetone and water to give isochroman 10<sup>14</sup> in over 80% yield from 8.

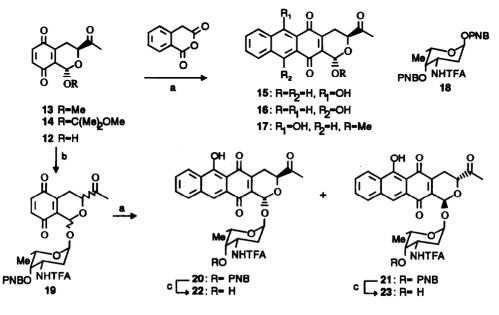


Scheme 1

a.  $K_2CO_3$ , DMF:THF (1:2), 60°C; or  $Cs_2CO_3$ , THF:CH<sub>3</sub>CN (1:2), r.t. (80-85%). b. HBr 48%, acetone, 45°C (90-95%). c.  $Ag_2CO_3$ , DMSO, 90°C (75-80%). d. HC(OMe)<sub>3</sub>, PTSA, MeOH, r.t.; then NaOH (1N), reflux. e. PTSA, Acetone:water (>80% from 8). f. HC(OMe)<sub>3</sub>, PPTS, MeOH, r.t. (100%). g. Ceric ammonium nitrate, NaHCO<sub>3</sub>, CH<sub>3</sub>CN:H<sub>2</sub>O, -5°C (85-90%).

Methoxy isochroman 11 was obtained by a brief treatment of 10 with trimethyl orthoformate and pyridinium *p*-toluenesulfonate in methanol. The absence of homobenzylic long range coupling in PMR of 10 and 11 indicates a trans stereochemical arrangement.<sup>15</sup> The oxidation of isochromans 10 and 11 with CAN (ceric ammonium nitrate, NaHCO<sub>3</sub>, CH<sub>3</sub>CN:H<sub>2</sub>O,-5<sup>o</sup>C)<sup>16</sup> afforded pyranoquinones 12 and 13 respectively (85-90%). The synthesis of 12 has been realized in 6 steps and 45% overall yield from 4.<sup>17</sup> All products, including starting materials, are solids and can be recrystallized. This sequence has been carried out on multigram scale without any problem.

Treatment of quinone 12 (Scheme 2) with the lithium enolate of homophthalic anhydride<sup>18</sup> produced an inseparable mixture of 15 and 16 in a 2:1 ratio. However, 13 led to regioisomer 17 in 55% yield with high regiochemical control ( $\geq 95\%$ ).<sup>19</sup> Because of the electron-poor quinone system, which prevents formation of the requisite cyclic oxonium ion, acetal 17 could not be easily hydrolysed to lactol 15. We were able to solve this problem with the use of a more labile protecting group. Treatment of quinone 12 with methoxypropene and pyridinium *p*-toluenesulfonate in ether/tetrahydrofuran mixture produced 14 in quantitative yield. Treated of 14 according to Tamura's methodology<sup>18</sup> afforded, after hydrolysis and crystalization deoxyanthraquinone 15 in 64% yield. Regiochemical assignment was secured by a long range HETCOR NMR experiment. Condensation of 15 with suitably protected L-daunosamine (18) was attempted under the conditions developed by Terashima *et al.*<sup>20</sup> using trimethylsilyl trifluoromethanesulfonate and activated 4Å molecular sieves powder in a dichloromethane/ether mixture at -15°C. This reaction produced 20 and 21 in quite low yield, mainly because of the very low solubility of 15 in dichloromethane. This last synthetic problem was solved by carrying out the glycosidation reaction on pyranoquinone 12 to give 19 as a diastereoisomeric mixture. Interestingly, the quinone system was very stable under the reaction conditions and after 4 hours 19 seems to be the only product formed. Treatment of crude 19 with homophthalic anhydride enolate from  $-78^{\circ}$ C to room temperature produced a 1:1 mixture of 20 and 21 in 35-40% overall yield from 12 and the products were separated by flash chromatography (toluene-acetone 95:5). The *p*nitrobenzoate was cleaved with sodium methoxide in methanol at 0°C affording 22 or 23 in high yield (90-100%) in both cases.<sup>21</sup> Compound 2 and its diastereoisomer were both obtained in 30-35% yield by treatment of 22 and 23 with a dilute aqueous basic solution, followed by an acidic work-up.



Scheme 2

a. LDA, Homophthalic anhydride, THF/Et<sub>2</sub>O, -78°C to r.t. b. TMSOTf, di-O-*p*-nitrobenzoyl N-trifluoroacetyl daunosamine (18), CH<sub>2</sub>Cl<sub>2</sub>:Et<sub>2</sub>O, -15°C. c. NaOMe, MeOH, 0°C (90-100%).

In conclusion, we have reported an efficient synthesis of pyranoquinone 12 and a convergent strategy for the synthesis of a new family of heteroanthracyclines. The synthesis of regioisomer 3 is presently under investigation. The biological evaluation of these compounds will be published elsewhere.

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- β-Ketoester 5 was prepared using 5 eq. of t-butylacetoacetate, 5 eq. of sodium hydride and 1 eq. of benzoyl peroxide in benzene (60% yield after crystallization, mp: 65-66°C.).
- 9. All spectra (<sup>1</sup>H, <sup>13</sup>C NMR and/or HRMS, and IR) are in agreement with the assigned structures.
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- 13. After one treatment, a mixture of 10 and 11 was obtained.
- 10: mp: 136-138°C; <sup>1</sup>H NMR (CDCl<sub>3</sub>, 300 MHz): δ 6.73 (d, 1H, J= 9.0 Hz), 6.71 (d, 1H, J= 9.0 Hz),
  6.22 (d, 1H, J= 3.4 Hz), 4.70 (dd, 1H, J= 4.1, 12.4 Hz), 3.82 and 3.77 (2s, 6H), 3.06 (dd, 1H, J= 4.1, 17.5 Hz), 2.97 (d, 1H, J= 3.4 Hz), 2.51 (dd, 1H, J= 12.4, 17.5 Hz), 2.32 (s, 3H); HRMS m/e
  Calcd: 252.0998, Found: 252.0976. A review on the synthesis of isochromans has recently been published : Markaryan, E. A., Samodurova, A. G., Russian Chem. Rev., 1989, 58, 479.
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- Sodium bicarbonate (1.8 eq) was used to partially neutralize the acidity of the reagent and avoid the formation of 13 from 10. See Baciocchi, E., Casu, A., Ruzziconi, R., Tetrahedron Lett., 1989, 30, 3707, for the use of NaHCO3 with CAN.
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- The absolute stereochemical assignment of these diastereoisomers is based on the CD curves.
  22: mp: 207-210°C; <sup>1</sup>H NMR (CDCl<sub>3</sub>, 300 MHz): δ 13.71 (s,1H), 8.40 (m, 1H), 7.98 (s, 1H), 7.85 (m, 1H), 7.65 (m, 2H), 6.78 (d,1H, J=8.1 Hz), 5.94 (s,1H), 5.58 (d, 1H, J=2.5 Hz), 4.53 (dd, 1H, J= 3.8,11.6 Hz), 4.33 (m, 1H), 4.14 (q, 1H, J=6.5 Hz), 3.63 (broad s, 1H), 3.09 (dd, 1H, J= 3.8, 19.5 Hz), 2.50 (dd, 1H, J= 11.6, 19.5 Hz), 2.33 (s, 3H), 2.10 (m, 3H), 1.27 (d, 3H, J= 6.5 Hz); HRMS m/e (M<sup>+</sup>+Na) Calcd: 586.1314, Found: 586.1301.

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