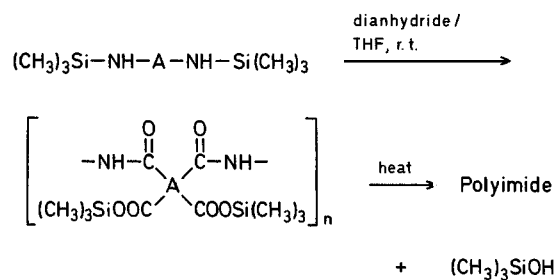


A Novel Imide Synthesis via Silyl-Blocked Diamines

J. R. PRATT and S. F. THAMES

University of Southern Mississippi, Polymer Science Department,
P.O. Box 5165, Southern Station, Hattiesburg, Mississippi 39401,
U.S.A.

Two groups^{1,2} have reported the synthesis of organo-silylated polyamic acid resins from N,N'-bis-[trimethylsilyl]-diamines and their subsequent conversion to polyimides (Scheme A).



Scheme A

Tabelle. Fortsetzung von S. 223

Analyse						Amide 5 ^b [α] _D ²⁵ ₇₈ (C = 1, Wasser)
C ₁₉ H ₂₅ O ₁₀ NS (459.5)	ber. gef.	C 49.67 49.62	H 5.49 5.38	N 3.05 3.07	S 6.98 6.83	+73.7
C ₁₉ H ₂₄ O ₁₀ NSBr (538.4)	ber. gef.	C 42.39 42.09	H 4.49 4.49	N 2.60 2.69	S 5.96 5.94	+67.5
C ₁₈ H ₂₄ O ₁₀ N ₂ S (460.4)	ber. gef.	C 46.95 46.60	H 5.25 5.22	N 6.08 6.11	S 6.96 7.05	+80.4
C ₁₇ H ₂₃ O ₁₀ N ₃ S (461.4)	ber. gef.	C 44.25 44.08	H 5.02 4.99	N 9.11 8.99	S 6.95 6.75	+86.2 ^c
C ₁₇ H ₂₇ O ₁₁ NS (453.5)	ber. gef.	C 45.02 44.68	H 6.00 5.94	N 3.09 3.10	S 7.07 7.12	+91.7

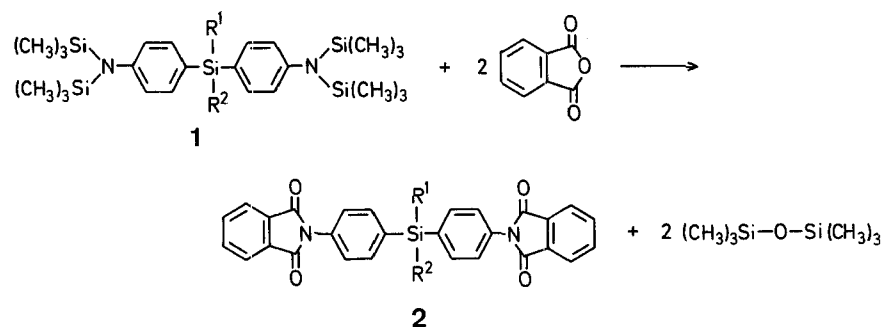
^c Umkristallisation aus 90%igen Äthanol; F: 168–169°.

C ₁₁ H ₁₇ O ₇ N ₃ S (335.3)	ber. gef.	C 39.40 39.08	H 5.11 5.66	N 12.53 12.97	S 9.56 9.19
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^d Die optischen Drehwerte der sirupösen Verbindungen dürften mit einem geringen Fehler behaftet sein.

Efforts in these laboratories have resulted in the production of some trimethylsilyl-blocked diamines, which have been employed in a novel manner for the synthesis of polyimide model compounds. We have prepared three new silicon-

containing diimides by reacting 1 mol of bis-[N,N'-bis-(trimethylsilyl)-4-aminophenyl]-disubstituted silanes² (**1**) with 2 mol of phthalic anhydride, thus establishing the reactivity of fully silylated diamines in imide formation (Scheme B).

**a** R¹ = R² = CH₃**b** R¹ = CH₃, R² = C₆H₅**c** R¹ = R² = C₆H₅

Scheme B

Polymerization of the fully silylated diamines **1** to polyimides is currently under investigation. Our feeling is that the incorporation of additional trimethylsilyl groups during polymerization will engender increased solubility to the inter-

Table. Experimental Conditions and Results of the Synthesis of Compounds **2**.

	Solvent	Reaction Conditions	Yield (%)	m. p.	Elemental Analysis			Imide	I.R. ^c (cm ⁻¹) Silyl-R ¹ , R ²
2a	DMF	23 hr, 124°	89 ^a	235.5–238°	calc.	C 71.69	H 4.41	1781 ^d	1236 ^c
					found	71.84	4.67	1707 ^d	801 ^d
2b	Diglyme	27 hr, 156–161°	61	255–257.5°	calc.	C 74.45	H 4.28	1780 ^d	1240, 780 ^d
					found	74.57	4.22	1710 ^d	700 ^d
2c	DMF	24 hr, 130–141°	88 ^a	314.5–317°	calc.	C 76.66	H 4.18	1784 ^d	692 ^d
					found	76.60	4.25	1712 ^d	

^aCrude yield. ^bUncorrected. ^cKBr pellet. ^dBroad. ^eWeak.

mediate and thus allow the production of a polyimide of higher molecular weight than can be achieved by conventional means.

Bis-[N,N-bis-(trimethylsilyl)-4-aminophenyl]-methylphenylsilane (1b):

To a stirred anhydrous ethereal solution of N,N-bis-[trimethylsilyl]-4-bromoaniline (66 g, 0.209 mol) was added 2.25 *N* butyllithium (93 ml, 0.209 mol) at 0° under nitrogen. After a reaction period of 1 hr at room temperature, dichloromethylphenylsilane (20.0 g, 0.1045 mol) was added dropwise. The resultant solution was stirred overnight; after a 2 hr reflux, the lithium chloride was removed by filtration and the ether removed in vacuo. Distillation afforded **1b**; yield: 36.7 g (59%); b.p. 202–204.5°/0.03 torr; $n_D^{24} = 1.5369$. A sample was recrystallized with difficulty from pentanes, m.p. 93–95°.

$C_{31}H_{52}N_2Si_5$	calc.	C 62.77	H 8.84
(593.2)	found	62.56	8.89

I.R. (neat): $\nu_{max} = 1246, 830, 695\text{ cm}^{-1}$; this spectrum showed no NH absorption.

$^1\text{H-N.M.R.}$ (CCl_4): $\delta = 7.27$ (center of m, 13H_{arom}), 0.84 (s, 3H, single methyl group on silicon), 0.14 ppm (s, 36H, trimethylsilyl protons).

N,N'-Bis-[4-aminophenylphthalimido]-methylphenylsilane (2b):

Bis-[N,N-bis-(trimethylsilyl)-4-aminophenyl]-methylphenylsilane (**1b**; 4.120 g, 0.0069 mol) and recrystallized phthalic anhydride (2.060 g, 0.0139 mol) in anhydrous diglyme (55 ml) under nitrogen were refluxed as shown in the Table, collecting 1.021 g (45%) of hexamethyldisiloxane. The purity of this material was judged to be ~95% by G.L.C. $n_D^{22} = 1.3776$ (Lit. reports $n_D^{25} = 1.3741$) as the reaction progressed. With cooling and the addition of a small amount of water, the diimide crystallized out of solution to give a crude, dry product, m.p. 239–242°. Recrystallization from pyridine/water gave pure **2b**; yield: 2.39 g (61%); m.p. 255–257.5°.

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