

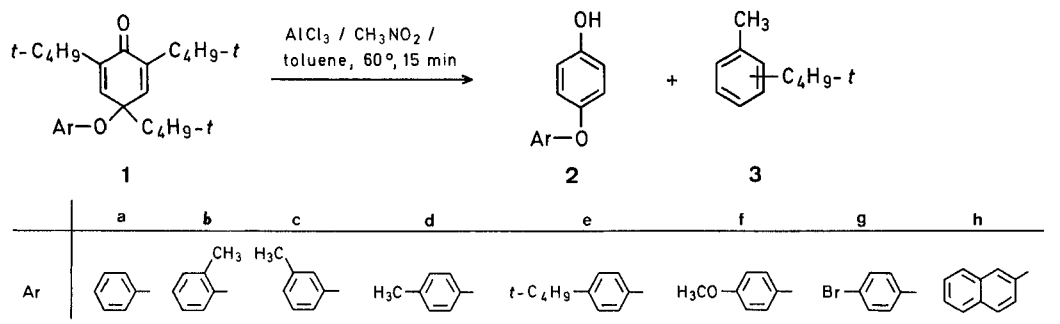
Studies on Selective Preparation of Aromatic Compounds; 18¹. A New Preparative Method for Aryl 4-Hydroxyphenyl Ethers

Masashi TASHIRO*, Haruo YOSHIYA, Takehiko YAMATO

Research Institute of Industrial Science, Kyushu University 86, Hakozaki, Higashi-ku, Fukuoka 812, Japan

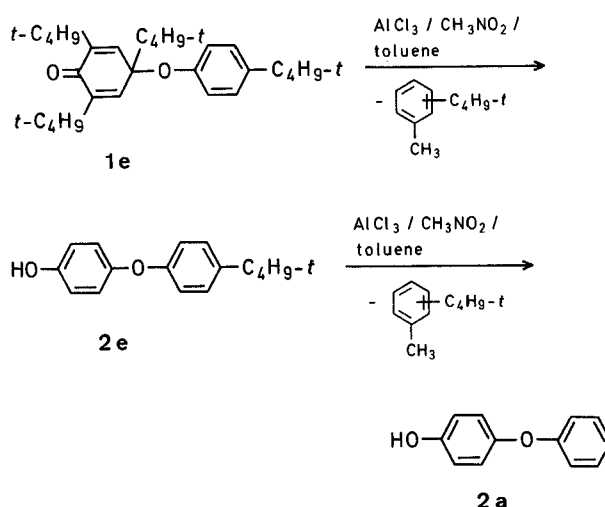
It has been previously reported that²⁻⁶ the *t*-butyl group of some phenolic compounds could be transalkylated to an aromatic solvent such as benzene or toluene in the presence of a Lewis acid such as aluminium chloride/nitromethane or titanium(IV) chloride. It has been also found that 4-*t*-butyl-2,4,6-trichlorocyclohexa-2,5-dien-1-one⁷ as well as 2,6-di-*t*-butyl-*p*-cresol^{8,9,10} could be used as a *t*-butylating agent for aromatic compounds under the influence of a Lewis acid such as aluminium chloride or aluminium chloride/nitromethane.

The above results suggest that the aluminium chloride/nitromethane-catalyzed trans-*t*-butylation of 4-aryloxy-2,4,6-tris[*t*-butyl]cyclohexa-2,5-dien-1-ones **1**, which can easily be prepared according to the method reported by Müller et al.¹¹ might afford the corresponding aryl 4-hydroxyphenyl ethers **2**.



The results of the aluminium chloride/nitromethane-catalyzed transalkylation of **1** in toluene are summarized in Table 1. As is shown in Table 1, the expected **2e** was not obtained in the transalkylation of **1e**, instead **2a**, which

might be formed by further transalkylation of **2e**, was formed in 68 % yield. Based on the above result it can be concluded that, as **1a** is an unstable liquid compound, **1e** may be a more suitable starting compound than **1a** for the preparation of **2a**.



The starting compounds **1** were prepared according to Müller's method and the results are summarized in Table 2.

4-Bromophenyl 4-Hydroxyphenyl Ether (2g); Typical Procedure:

To a solution of **1g** (4.1 g, 9 mmol) in toluene (143 ml) is added at 60° a solution of aluminium chloride (3.6 g, 27 mmol) in nitromethane (6 ml). After the reaction mixture has been stirred at

Table 1. Preparation of Aryl 4-Hydroxyphenyl Ethers **2** by the Aluminium Chloride/Nitromethane-Catalyzed Transalkylation^a of 4-Aryloxy-2,4,6-tris[*t*-butyl]cyclohexa-2,5-dien-1-ones **1**

Product	Yield ^b [%]	m.p. (solvent) (Lit. m.p.)	Molecular formula ^c	I.R. (KBr) ν_{max} [cm ⁻¹]	¹ H-N.M.R. (CDCl ₃) δ [ppm]
2a	47 (68) ^d	83–85° (60–80° PE) (84–85°) ¹²	C ₁₂ H ₁₀ O ₂ (186.2)	3520–3080	5.91 (s, 1 H); 6.7–7.4 (m, 9 H)
2b	31	39–40° (60–80° PE)	C ₁₃ H ₁₂ O ₂ (200.2)	3640–3080	2.30 (s, 3 H); 4.91 (s, 1 H); 6.75–7.5 (m, 8 H)
2c	71	oil ^e	C ₁₃ H ₁₂ O ₂ (200.2)	3680–3080 ^f	2.18 (s, 3 H); 6.6–7.2 (m, 8 H); 7.41 (s, 1 H)
2d	79	76.5–77.5° (60–80° PE)	C ₁₃ H ₁₂ O ₂ (200.2)	3600–3120	2.28 (s, 3 H); 5.05 (s, 1 H); 6.5–7.3 (m, 8 H)
2f	57	91–91.5° (hexane)	C ₁₃ H ₁₂ O ₃ (216.2)	3600–3120	3.76 (s, 3 H); 5.75 (s, 1 H); 6.75–7.10 (m, 8 H)
2g	83	86–87° (hexane) (88°) ¹³	C ₁₂ H ₉ BrO ₂ (265.1)	3640–3080	3.50 (s, 1 H); 6.7–7.5 (m, 8 H)
2h	84	87–88° (hexane)	C ₁₀ H ₁₂ O ₂ (164.2)	3680–3080	4.95 (s, 1 H); 6.75–7.9 (m, 11 H)

^a Reaction at 60° for 15 min; molar ratio of toluene: AlCl₃: **1** = 150:3:1.

^b Formation of *t*-butyltoluenes **3** confirmed by G.L.C. (Yanagimoto Gas Chromatograph G8 YR-101; column 30% high vacuum silicon grease, 2 m, carrier gas, helium 50 ml/min, rate of increase of column temperature 12°/min); **3** formed mainly as *p*-isomer with 2–3% of *m*-isomer.

^c All products gave satisfactory microanalyses (C ± 0.26%, H ± 0.07%).

^d Yield of **2a** starting from **1e**, see text.

^e Benzoate formed as colorless needles, m.p. 59–60° (C₂H₅OH).

^f Neat between NaCl plates.

Table 2. Preparation of 4-Aryloxy-2,4,6-tris[*t*-butyl]cyclohexa-2,5-dien-1-ones **1a–h**

Prod- uct	Yield [%]	m.p. (solvent)	Lit. m.p.	Molecular formula ^a	I.R. (KBr) ν_{\max} [cm ⁻¹]
1a	83	oil	oil ¹⁴	—	—
1b	73	157–158° (dec.) (CH ₃ OH)	—	C ₂₅ H ₃₆ O ₂ (368.6)	1640, 1660
1c	68	31–32° (CH ₃ OH)	—	C ₂₅ H ₃₆ O ₂ (368.6)	1640, 1660
1d	77	71–72° (CH ₃ OH)	—	C ₂₅ H ₃₆ O ₂ (368.6)	1640, 1660
1e	82	91.5–92.5° (CH ₃ OH)	91–92° ¹¹	C ₂₈ H ₄₂ O ₂ (410.6)	1640, 1655
1f	71	78–79° (ether/CH ₃ OH)	77–78° ¹⁴	C ₂₅ H ₃₆ O ₃ (368.6)	1630, 1650
1g	80	102–103°	—	C ₂₄ H ₃₃ BrO ₂ (433.4)	1635, 1660
1h	74	76–77°	75–76° ¹¹	C ₂₈ H ₃₆ O ₂ (404.6)	1630, 1660

^a All products gave satisfactory microanalyses (C \pm 0.32%, H \pm 0.29%).

60° for 15 min, it is quenched with ice/water, and extracted with ether. The ether solution is extracted with 10 % sodium hydroxide solution. The alkaline solution is acidified with 10 % hydrochloric acid and extracted with ether. The ether solution is dried with sodium sulfate and evaporated in vacuo to afford **2g** as colorless plates; yield: 2.08 g (83 %); m.p. 86–87° (hexane).

We thank Asahi Garasu Company for financial support.

Received: January 23, 1978

- ¹ Part 17. M. Tashiro, T. Yamato, *Synthesis* **1978**, 214.
- ² M. Tashiro, H. Watanabe, O. Tsuge, *Org. Prep. Proced. Int.* **6**, 107 (1974).
- ³ M. Tashiro, G. Fukata, T. Yamato, H. Watanabe, K. Oe, O. Tsuge, *Org. Prep. Proced. Int.* **8**, 249 (1976).
- ⁴ M. Tashiro, H. Watanabe, O. Tsuge, *Org. Prep. Proced. Int.* **6**, 117 (1974).
- ⁵ M. Tashiro, G. Fukata, S. Mataka, K. Oe, *Org. Prep. Proced. Int.* **7**, 231 (1975).
- ⁶ M. Tashiro, G. Fukata, *J. Org. Chem.* **42**, 1208 (1977).
- ⁷ M. Tashiro, T. Yamato, unpublished works.
- ⁸ M. Tashiro, G. Fukata, T. Yamato, *Org. Prep. Proced. Int.* **8**, 263 (1976).
- ⁹ M. Tashiro, T. Yamato, *Org. Prep. Proced. Int.* **9**, 151 (1977).
- ¹⁰ M. Tashiro, T. Yamato, G. Fukata, *J. Org. Chem.* in press.
- ¹¹ E. Müller, K. Ley, G. Schlechte, *Chem. Ber.* **90**, 2660 (1957).
- ¹² C. Haussemann, E. Bäuer, *Ber. Dtsch. Chem. Ges.* **29**, 2085 (1896).
- ¹³ Hoechst AG, *French Patent* 2000174 (1969); *C.A.* **72**, 66648 (1970).
- ¹⁴ H.-D. Becker, *J. Org. Chem.* **29**, 3068 (1964).