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Synthesis of Polyhydroxylated 6-N-Benzylpiperidin-2-Ones. A Novel Access to 1, 5-Dideoxy-1, 5-imino-D-xylitol

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SYNTHESIS OF POLYHYDROXYLATED 6-N-BENZYLPIPERIDIN-2-ONES A NOVEL ACCESS TO 1, 5-DIDEOXY-1, 5-IMINO-D-XYLITOL

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Abstract: The synthesis of polyhydroxylated 6-N-benzylpiperidin-2-ones is described from the corresponding N-benzylaminoglycoside. These compounds are easily reduced to the differently protected 1, 5-dideoxy-1, 5-imino-D-xylitol.

Calystegines (1-3) have been discovered¹ in the root secretions of *Calystegia sepium*, a member of the *Convolvulacae* and have been found to stimulate the growth of a nitrogen fixing bacterium, *Rhizobium meliloti* 41 by serving as a source of carbon and nitrogen.



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These compounds have been recently reported as displaying an inhibitory activity toward β -glucosidase and α -galactosidase². (+)-Castanospermine **4** is a well known compound as a potent inhibitor of several glycosidases³ and have also found use in anticancer, antiviral research⁴.

Despite the great number of synthetic approaches toward natural (+)castanospermine 4^5 and some of its epimers, only one synthesis for (-)-4 has been reported⁶. The published syntheses⁷ of calystegines seemed difficult to generalize to other natural polyhydroxylated alkaloids. Due to their similar structures, our plan was to develop a same strategy for the synthesis of polyhydroxylated alkaloids, natural calystegines (1-3) and (-)-castanospermine 4.



This strategy is illustrated in scheme 1 and involved preparation of the alkylation initiator, *N*-acyliminium ion (**7a**, **7b**), from sugar-derived⁸ bicyclic precursor **6**. Cyclisation of acyliminium ion **7a** by attack of an internal nucleophile could furnish the indolizidine skeleton of (-)-castanospermine. On the other hand, alkylation of acyliminium **7b** could initiate the preparation of the carbon chain, precursor of the five membered ring of calystegines. Our attemps to synthetize lactam **6** led us unexpectedly to obtain selectively protected polyhydroxylated 6-*N*-benzylpiperidin-2-one **8**. We show a novel access to 1, 5-dideoxy-1, 5-imino-D-xylitol **9**, an other inhibitor of β -glycosidases⁹ from compound **8**.



The starting material **10** was readily prepared by Dhalave's procedure¹⁰ from diacetone-D-glucose. Acid **10** was converted to **11** with MeOH in presence of acid Amberlite resin (yield 71% over 5 steps from diacetone-D-glucose). After benzoylation of hydroxyl at C-2 position (BzCl, DMAP) the hydrolysis of the methoxy group at anomeric position was achieved in aqueous trifluoroacetic acid (36h) leading to **13** (scheme 2).



Scheme 2 : a) Amberlite IR 120-H, MeOH, reflux, 24h, b) BzCl, DMAP, CH₂Cl₂, 0°C, (97%), c) CF₃COOH, THF, H₂O, 48h, r.t. (66%).

13 was reacted with benzylamine overnight to form the *N*benzylaminoglycoside 14. All attemps to form lactam 6 in acid or basic medium (AcOH, K_2CO_3 or PhMgBr) failed. On the contrary, treatment of this crude material with trimethylaluminium¹¹ with addition of one more equivalent of benzylamine furnished the piperidin-2-one 8 as a mixture of diastereoisomers (8 $\alpha/8\beta$) easily separated by chromatography on silica gel (scheme 3). Structure of 8 was assigned by NMR studies and confirmed by methylation¹² of secondary amine group to afford compound 15.

A mechanism for the formation of 8 is proposed on scheme 4. Opening of the tetrahydrofuran ring by Me₃Al, formation of the aluminium amide derivatived

 R_1

"11 R_2

"OBz

BnNH₂ 1 eq.,

Bn BnNH₂, benzene Me₃AI 3 eq., COOMe COOMe CH₂Cl₂, r.t. O. ∽OH ∽ NHBn OBn OBn HOw 72% OBz OBz OBn **8** α : 55%, R₁ = H, R₂ = NHBn 13 14 $\mathbf{8\beta}$: 17%, \mathbf{R}_1 = NHBn, \mathbf{R}_2 = H NaBH₃CN, Bn CH₃ HCHO, AcOH ĩ 03 Ň− Bn CH₃CN 8α но" 'OBz 89% OBn 15





Scheme 4

16 and intramolecular cyclisation on imine group could afford after acid hydrolysis the epimers 8α and 8β . Formation of acyliminium ion intermediate 7bseems unlikely not to happen as reaction with other nucleophiles like thiophenol was unsuccessful. In addition it was found that one equivalent of benzylamine was necessary to bring the reaction to completion and consequently the lactam ring seems be formed from benzylamine present in the reaction mixture and not from *N*-benzyl group of the *N*-benzylglycoside 14.

Diastereoisomers 8α and 8β were easily reduced by NaBH₄ in acid medium to yield quantitatively the selectively protected polyhydroxylated 1, 5-dideoxy-1, 5-imino-D-xylitol 17.

Experimental

Optical rotations were measured on a Perkin-Elmer 241 polarimeter in a 1dm cell. IR spectra were recorded on a Perkin Elmer 1600 instrument. NMR spectra were recorded on Bruker WP 200 and AM 400 spectrometers. Chemical shifts are reported in δ ppm relative, in most cases, to CHCl₃ as internal reference (7.27 ppm for ¹H and 77.14 ppm for ¹³C). Occasionnaly, Me₄Si (0.0 ppm for ¹H) was used as internal reference. Coupling constants (J) are given in Herzt (Hz). Multiplicities are recorded as s (singlet), d (doublet), t (triplet), q (quadruplet) and m (multiplet) and br. (broad).

Methyl (methyl-3-O-benzyl- α , β -D-xylofuranoside) uronate 11.

The crude product **10** (16.5 g, 56 mmol) prepared by Dhalave's procedure¹⁰ was dissolved in MeOH (200 mL) with Amberlite IR 120-H and the mixture refluxed for 24h. After cooling to room temperature, the mixture was filtered and evaporated under reduced pressure. The residue was purified by column chromatography (petroleum ether, AcOEt 1 : 1) to give **11** (15.6 g, 71% from diacetone-D-glucose, $\alpha/\beta = 66/33$) as a colorless oil.

 $[\alpha]_{D} = +35.4 (c = 1.1, CH_{2}Cl_{2}). {}^{1}H NMR (200 MHz, CDCl_{3}) \alpha major anomer \\ \delta(ppm) = 7.37-7.26 (m, 5H, Ar-H, 5.15 (d, 1H, J_{1, 2} = 4.4 Hz, H-1), 4.79 (d, 1H, J_{3, 4} = 6.0 Hz, H-4), 4.70 (AB, 2H, O-CH_{2}-Ph), 4.29 (br. t, 1H, J_{1, 2} = 4.4 Hz, J_{2, 3} = 4.3 Hz, H-2), 4.20 (dd, 1H, J_{2, 3} = 4.3 Hz, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{2, 3} = 4.3 Hz, H-2), 4.20 (dd, 1H, J_{2, 3} = 4.3 Hz, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H-3), 3.74 (s, 3H, J_{3, 4} = 6.0 Hz, H_{3, 4} =$

OCH₃), 3.50 (s, 3H, CO₂CH₃), 2.85 (br. m, 1H, OH). ¹³C NMR (50 MHz, CDCl₃) δ (ppm) = 169.4 (C-5), 137.3 (arom.), 128.1; 127.5; 127.2 (arom.), 102.6 (C-1), 83.4 ; 77.3; 75.2 (C-2, C-3, C-4), 72.0 (O-CH₂-Ph)), 55.9 (O<u>C</u>H₃), 51.8 (CO₂<u>C</u>H₃). IR (CDCl₃) : 3468, 3087, 3065, 3030, 2991, 2950, 1756 cm⁻¹. Anal. Calcd for C₁₄H₁₈O₆ : C : 59.56, H : 6.43. Found : C : 59.68, H : 6.42.

Methyl (methyl-2-*O*-benzoyl-3-*O*-benzyl- α , β -D-xylofuranoside) uronate 12.

To a solution of **11** (4.05 g, 10.5 mmol) in CH_2Cl_2 (30 mL) at 0°C was added DMAP (3.6 g, 21 mmol) and dropwise benzoylchloride (2.1 mL, 21 mmol). The resulting mixture was stirred at 0°C for 1h, at room temperature 1h and hydrolysed with aqueous NaHCO₃ (30 mL). The aqueous phase was extracted with CH_2Cl_2 (3 x 30 mL). The combined organic layers were washed with brine (30 mL) and dried (Na₂SO₄). Solvent was evaporated under reduced pressure to afford the crude product. Chromatography provided pure **12** (4.1 g, 97%, α/β = 66/33) as a colorless oil.

¹³C NMR (50 MHz, CDCl₃) α major anomer δ (ppm) = 170.1 (C-5), 167.3 (CO₂ (Bz)), 136.5; 133.7; 133.5; 129.9; 129.8; 128.9, 128.5, 127.9; 127.7 (arom.), 102.4 (C-1 β), 96.1 (C-1 α), 81.3 (2C), 79.2 (C-2, C-3, C-4 β), 80.6; 77.0; 76.5 (C-2, C-3, C-4 α), 72.8; 72.6 (O-CH₂-Ph α and β), 52.4; 52.1 (CO₂<u>C</u>H₃). IR (film) : 3455, 3087, 3063, 3032, 3005, 2952, 2874, 1724 cm⁻¹.

Methyl (2-O-benzoyl-3-O-benzyl- α , β -D-xylofuranoside) uronate 13.

Compound **12** (14.58 g, 36.6 mmol) in THF (14 mL) was mixed with CF₃COOH (108 mL) at room temperature for 48h. The resulting mixture was basified with NaHCO₃ solid. The aqueous phase was extracted with CH₂Cl₂ (3 x 50 mL), the combined organic layers were dried (MgSO₄) and evaporated under reduced pressure leaving a crude product chromatographed to give **13** (9.38 g, 66%, α/β : 25/75) as a white solid.

$$\begin{split} & [\alpha]_{\rm D} = +40.9 \ ({\rm c} = 0.77, \ {\rm CH}_2{\rm Cl}_2). \ {}^{13}{\rm C} \ {\rm NMR} \ (50 \ {\rm MHz}, \ {\rm CDCl}_3) \ \delta({\rm ppm}) = 170.1 \\ & ({\rm C}\text{-}5), \ 165.3 \ ({\rm CO}_2 \ ({\rm Bz})), \ 136.5; \ 133.7; \ 133.5; \ 129.9; \ 129.8; \ 128.9, \ 128.5, \ 127.9; \\ & 127.7 \ ({\rm arom.}), \ 102.4 \ ({\rm C}\text{-}1\beta), \ 96.1 \ ({\rm C}\text{-}1\alpha), \ 81.3 \ (2{\rm C}), \ 79.2 \ ({\rm C}\text{-}2, \ {\rm C}\text{-}3, \ {\rm C}\text{-}4 \ \beta), \ 80.6; \\ & 77.0; \ 76.5 \ ({\rm C}\text{-}2, \ {\rm C}\text{-}3, \ {\rm C}\text{-}4 \ \alpha), \ 72.8; \ 72.6 \ ({\rm O}\text{-}{\rm CH}_2\text{-}{\rm Ph} \ \alpha \ \ {\rm and} \ \beta \), \ 52.4; \ 52.1 \\ & ({\rm CO}_2{\rm CH}_3). \ {\rm IR} \ ({\rm film}): \ 3455, \ 3087, \ 3063, \ 3032, \ 3005, \ 2952, \ 2874, \ 1724 \ ({\rm bl}) \ {\rm cm}^{-1}. \\ & {\rm Anal.} \ {\rm Calcd} \ {\rm for} \ {\rm C}_{20}{\rm H}_{20}{\rm O}_6: {\rm C}: \ 64.51, \ {\rm H}: \ 5.41. \ {\rm Found}: {\rm C}: \ 64.82, \ {\rm H}: \ 5.51. \end{split}$$

Methyl (*N*-benzyl-2-*O*-benzoyl-3-*O*-benzyl- α , β -D-xylofuranosylamine) uronate 14.

A mixture of **13** (0.947 g, 2.5 mmol), benzylamine (0.415 mL, 3.8 mmol) in dry benzene was stirred at room temperature overnight and evaporated under reduced pressure to give quantitatively the crude product **14** (1.2 g, α/β : 33/66) as an oil.

¹H NMR (400 MHz, CDCl₃) β major anomer δ(ppm) = 8.04-7.24 (m, 15H, Ar-H), 5.46 (s, 1H, H-1), 5.05 (s, 1H, H-2)), 4.89 (d, 1H, $J_{4, 3} = 5.6$ Hz, H-4), 4.75 (AB, 2H, J = 12.0 Hz, O-CH₂-Ph), 4.35 (d, 1H, $J_{4, 3} = 5.6$ Hz, H-3), 4.27 (d, 1H, J = 13.1 Hz, N-CH₂-Ph), 3.97 (d, 1H, J = 13.1 Hz, N-CH₂-Ph), 3.75 (s, 3H, CO₂Me), α minor anomer δ(ppm) = 5.46 (m, 2H, H-1, H-2), 4.87 (m, 2H, H-3, H-4), 4.75 (AB, 2H, J = 12.0 Hz, O-CH₂-Ph), 4.24 (d, 1H, J = 10.7 Hz, N-CH₂-Ph), 4.05 (d, 1H, J = 10.7 Hz, N-CH₂-Ph), 3.74 (s, 3H, CO₂Me). ¹³C NMR (50 MHz, CDCl₃) β major anomer δ(ppm) = 170.0 (C-5), 165.5 (CO₂ (Bz)), 139.7; 133.6; 129.8; 129.3; 128.4; 127.9, 126.9 (arom.), 95.0 (C-1), 81.9, 80.1; 79.3 (C-2, C-3, C-4), 72.6 (CH₂ (O-CH₂-Ph)), 52.0 (CO₂CH₃), 49.5 (CH₂ (N-CH₂Ph)). α minor anomer δ(ppm) = 91.4; 78.0; 75.9; 50.7. IR (film) : 3400, 3334, 3062, 3030, 2950, 1764, 1724, 1601 cm⁻¹.

N-Benzyl-(3S,4S,5S,6S)-5-benzoyloxy-4-benzyloxy-3-hydroxy-6-*N*-benzyl piperidin-2-one 8α.

N-Benzyl-(3S,4S,5S,6R)-5-benzoyloxy-4-benzyloxy-3-hydroxy-6-*N*-benzyl piperidin-2-one 8β.

To a mixture of crude product 14 (0.523 g, 1.09 mmol), and benzylamine (0.123 mL, 1.09 mmol) in CH_2Cl_2 (10 mL) was added dropwise at room temperature Me₃Al (1.6 mL, 3.2 mmol, 2 M solution in toluene). The resulting mixture was maintained at room temperature for 1h30 and carefully acidified with 1 M HCl to ca pH 2, stirred 30 min and extracted with CH_2Cl_2 (3 x 10 mL). The combined organic layers were dried (Na₂SO₄), and concentrated. Flash chromatography (petroleum ether, AcOEt 80 : 20) gave pure 8α (0.327 g, 55%) and 8β (0.095 g, 17%) as colorless oils.

8α : $[α]_D = -24.3$ (c = 0.72 CH₂Cl₂). ¹H NMR (400 MHz, CDCl₃) δ(ppm) = 7.68-6.98 (m, 20H, Ar-H), 5.34 (t, 1H, J_{4, 5} = 2.7 Hz, J_{5, 6} = 2.7 Hz, H-5), 5.04 (d, 1H, J = 14.4 Hz, N-CH₂-Ph), 4.85 (AB, 2H, J = 11.9 Hz, O-CH₂-Ph), 4.76 (d, 1H, J_{3, 4} = 6.9 Hz, H-3), 4.33 (dd, 1H, J_{5, 6} = 2.7 Hz, J_{4, 6} = 1.1 Hz, H-6), 4.10

(br. m, 1H, OH), 4.01 (d, 1H, J = 14.4 Hz, N-CH₂-Ph), 3.86 (m, 3H, H-4 and NH-CH₂-Ph). ¹³C NMR (50 MHz, CDCl₃) δ (ppm) = 171.1 (C-2), 165.2 (CO₂ (Bz)), 139.1, 137.8, 136.2 (arom.), 133.4; 129.9; 128.8; 128.7; 128.6; 128.5; 128.4; 128.0; 127.9; 127.7; 127.5 (arom.), 82.4 ; 72.5; 72.3 (C-4, C-5, C-6), 72.8 (O-CH₂-Ph), 71.2 (C-3), 50.3; 49.7 (CH₂ (N-CH₂-Ph)). IR (film) : 3424, 3354, 3087, 3061, 3028, 2918, 1721, 1643, 1602 cm⁻¹.

8β : ¹H NMR(400 MHz, CDCl₃) δ(ppm) = 7.96-7.16 (m, 20H, Ar-H, 7.02 (br. s, 1H, NH), 5.42 (dd, 1H, $J_{4,5} = 6.8$ Hz, $J_{5,6} = 3.8$ Hz, H-5), 5.12 (d, 1H, J = 14.7 Hz, N-CH₂-Ph), 4.87 (AB, 2H, J = 11.8 Hz, O-CH₂-Ph), 4.59 (d, 1H, $J_{5,6} = 3.8$ Hz, H-6), 4.44 (dd, 1H, J = 14.7 Hz, N-CH₂-Ph), 4.32 (d, 1H, $J_{3,4} = 6.8$ Hz, H-3), 4.13 (t, 1H, $J_{3,4} = 6.8$ Hz, $J_{4,5} = 6.8$ Hz, H-4), 3.87 (d, 1H, OH), 3.78 (AB, 2H, NH-CH₂-Ph). ¹³C NMR (50 MHz, CDCl₃) δ(ppm) = 170.9 (C-2), 165.5 (CO₂ (Bz)), 139.1, 138.2, 137.4 (arom.), 133.6; 130.0; 129.5; 128.9; 128.8; 128.7; 128.4; 128.2; 127.7; 127.6 (arom.), 78.5; 73.5; 72.9 (C-4, C-5, C-6), 73.3 (O-CH₂-Ph) 69.8(C-3), 51.8 (NH-CH₂-Ph); 47.8 (N-CH₂-Ph).

N-Benzyl-(3S,4S,5S,6S)-5-benzoyloxy-4-benzyloxy-3-hydroxy-6-(*N*-benzyl,*N*-methyl) piperidin-2-one 15.

To a stirred mixture of 8α (0.2 g, 0.37 mmol), and formaldehyde (0.4 mL, 37% aqueous solution) in CH₃CN (2 mL) was added in one portion sodium cyanoborohydride (0.095 g, 1 mmol) and dropwise AcOH (0.05 mL). The resulting mixture was stirred at room temperature for 1h and poured in Et₂O (15 mL). The organic layer was washed with 1 N NaOH, brine, dried (Na₂SO₄) and concentrated. Flash chromatography (petroleum ether, AcOEt 70 : 30) gave the pure product **15** (0.177 g, 86%) as a white solid (m.p. = 36-37°C, petroleum ether, AcOEt).

[α]_D = -1.5 (c = 0.59 CH₂Cl₂). ¹H NMR (400 MHz, CDCl₃) δ(ppm) = 8.06-7.21 (m, 20H, Ar-H), 5.81 (dd, 1H, J_{4, 5} = 7.3 Hz, J_{5, 6} = 5.1 Hz, H-5), 5.35 (d, 1H, J = 14.4 Hz, N-CH₂-Ph), 4.95 (AB, 2H, J = 11.7 Hz, O-CH₂-Ph), 4.73 (d, 1H, J = 11.7 Hz, O-CH₂-Ph), 4.60 (d, 1H, J_{3, 4} = 9.6 Hz, H-3), 4.30 (d, 1H, J = 14.4 Hz, N-CH₂-Ph), 4.31 (d, 1H, J_{5, 6} = 5.1 Hz, H-6), 3.79 (dd, 1H, J_{4, 5} = 7.3 Hz, J_{3, 4} = 9.6 Hz, H-4), 3.74 (AB, 2H, J = 13.4 Hz, CH₃N-CH₂-Ph), 2.37 (s, 3H, NCH₃). ¹³C NMR (50 MHz, CDCl₃) δ (ppm) = 171.2 (C-2), 165.2 (CO₂ (Bz)), 138.0, 137.7, 135.9 (arom.), 133.4; 129.8; 128.7; 128.5; 128.4; 128.1; 127.9; 127.6; 127.5; 127.3 (arom.), 79.7; 77.3; 71.0; 69.8 (C-3, C-4, C-5, C-6), 73.6 (O-CH₂-

Ph), 57.1 (CH₃N-<u>C</u>H₂-Ph), 47.7 (N-CH₂-Ph), 35.4 (NCH₃). IR (CDCl₃) : 3460 , 3089, 3066, 3032, 2956, 2866, 1731 , 1662 cm⁻¹. Anal. Calcd for $C_{34}H_{34}N_2O_5$: C : 74.16, H : 6.22, N : 5.09. Found: C : 74.31, H : 6.13, N : 5.06.

N-Benzyl-(3S,4S,5R)-3-benzoyloxy-4-benzyloxy-5-hydroxy piperidine 17.

To a stirred mixture of 8α (0.2 g, 0.37 mmol), paraformaldehyde (0.110 g, 3.6 mmol), NaBH₄ (0.072 g, 1.87 mmol) in THF (3.5 mL) was added dropwise CF₃COOH (1.75 mL). The resulting mixture was stirred at room temperature for five minutes and basified to pH = 11 with 5 N NaOH. The aqueous phase was extracted with CH₂Cl₂ (3 x 10 mL) and the combined organic layers dried and concentrated under reduced pressure. Flash chromatography (petroleum ether, AcOEt 80 : 20) gave the pure product **17** (0.177 g) quantitatively as a white solid m.p. = $80-81^{\circ}C$ (petroleum ether, AcOEt).

[α]_D = +15.7 (c = 0.21 CH₂Cl₂). ¹H NMR (400 MHz, CDCl₃) δ(ppm) = 8.05-7.22 (m, 15H, Ar-H), 5.27 (ddd, 1H, J_{2eq, 3} = 3.7 Hz, J_{2ax, 3} = 8.2 Hz, J_{3, 4} = 7.1 Hz, H-3), 4.81 (d, 1H, J = 11.6 Hz, H_a (O-CH₂-Ph)), 4.68 (d, 1H, J = 11.6 Hz, H_a' (O-CH₂-Ph)), 3.83 (ddd, 1H, J_{4, 5} = 7.1 Hz, J_{5, 6eq} = 3.4 Hz, J_{5, 6ax} = 10.4 Hz, H-5), 3.64 (d, 1H, J = 13.3 Hz, H_b', N-CH₂-Ph), 3.58 (dd, 1H, J_{3, 4} = 7.1 Hz, J_{4, 5} = 7.1 Hz, H-4), 3.56 (d, 1H, J = 13.3 Hz, H_b', N-CH₂-Ph), 3.06 (dd, 1H, J_{2ax, 2eq} = 11.2, J_{2eq, 3} = 3.7 Hz, H-2eq), 2.94 (dd, 1H, J_{5, 6eq} = 3.4 Hz, J_{6ax, 6eq} = 10.4 Hz, H-6eq), 2.42 (dd, 1H, J_{2ax, 3} = 8.2 Hz, J_{2ax, 2eq} = 11.2 Hz, H-2ax), 2.32 (dd, 1H, J_{5, 6ax} = 10.4 Hz, J_{6ax, 6eq} = 10.4 Hz, H-6ea), ¹³C NMR (50 MHz, CDCl₃) δ(ppm) = 165.6 (CO₂ (Bz)), 138.2, 137.5 (arom.), 133.1; 130.1; 129.6; 128.7; 128.5; 128.4; 127.6; 127.3 (arom.), 81.6 (C-3), 73.6 (O-CH₂-Ph), 72.0; 69.3 (C-4, C-5), 61.6; 56.3 (C-2, C-6), 54.5 (N-CH₂-Ph). IR (CDCl₃) : 3586, 3080, 3066, 3031, 2951, 2819, 1719 cm⁻¹. Anal. Calcd for C₂₆H₂₇N₂O₄ : C : 74.80, H : 6.52, N : 3.36. Found : C : 74.88, H : 6.48, N : 3.34.

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