A Novel and Highly Efficient Desymmetrization of a *Meso*-Anhydride by a Chiral Grignard Reagent

Sharon D. Real,* David R. Kronenthal and Helen Y. Wu

The Bristol-Myers Squibb Pharmaceutical Research Institute P.O. Box 4000, Princeton, New Jersey 08543-4000, USA

Abstract: The addition of the chiral oxazolidine Grignard 3c to anhydride 1, followed by in situ NaBH₄ reduction and acid hydrolysis, provides aldehyde 2 in greater than 98% enantiomeric excess.

In connection with our thromboxane antagonist program, we needed to develop an efficient process to convert prochiral anhydride 1 to chiral 2, a key intermediate¹ in the synthesis of the clinical candidate BMS 180,291.² One efficient method to prepare 2 would involve desymmetrization of 1 with an aryl metal substituted in the *ortho* position with a chiral auxiliary at the aldehyde oxidation level. In this communication we describe the realization of this goal by the highly diastereoselective addition of aromatic, chiral oxazolidines (e.g. 3c) to 1 to give, after *in situ* sodium borohydride reduction and acid hydrolysis, 2 in greater than 98% enantiomeric excess.



While desymmetrizations of *meso*-anhydrides by chiral heteroatom nucleophiles³ and hydrides⁴ are known, we are unaware of any precedent for the same process using carbanions. Ortho-metalated chiral aminals,⁵ acetals,^{5,6} and oxazolidines⁷ have been added to aldehydes with moderate to high diastereoselectivities; however, the high cost or multi-step preparation of the precursor diamines, diols, and amino alcohols precludes their use in our synthesis. Instead, we wished to apply similar methodology to the desymmetrization of 1 utilizing inexpensive and commercially available chiral amino alcohols such as ephedrine or pseudoephedrine.

As previously reported,⁸ aryl oxazolidines can be synthesized from chiral amino alcohols with high diastereoselectivity. Condensation of *ortho*-bromobenzaldehyde with (-)-ephedrine, (+)-pseudoephedrine, and (-)-pseudoephedrine produced 4a-c respectively (Scheme 1).⁹ Oxazolidine 4a was a solid which was crystallized from ethanol to give a single diastereomer (83% yield). Oxazolidines 4b and 4c were obtained in quantitative yield as a mixture of two diastereomers (40:1 and 38:1 respectively,¹⁰ minor diastereomer not shown). These mixtures were oils that were inseparable by silica gel chromatography. Consequently, they







Scheme 2. a series: R^1 =H, R^2 =Ph; b scrics: R^1 =Ph, R^2 =H



were carried on to subsequent steps as crude material.

Treatment of 4a-4c with n-BuLi (1 equiv, THF, -78 to - 60 °C) produced a solution of aryl lithium derivatives 5a-5c (Scheme 2) which could be further transformed into Grignard reagents 3a-3c by cannulation into a THF solution of MgBr2¹¹ (1.2 equiv, -50 to -15 °C, 0.5 h). Addition of 1 (1 equiv) to the (-)-ephedrine-derived Grignard 3a (1.4 equiv, THF, -60 to -30 °C, 3h) produced a solution of ketones 6a and 6b (Scheme 3) which were further converted to 2 and 7 by quenching with methanol (-60 °C), addition of NaBH4 (1.4 equiv, -60 to -25 °C, 1.5 h)^{12,13} and acid hydrolysis (3N HCl, 6 equiv, 25 °C, 14 h). Extractive workup followed by silica gel chromatography produced the undesired enantiomer 7 in 66% ee

| Reagent | Counter- ion | Producta | Yield (%) | ee (%) ^b | Reagent | Counter- ion | Product ^a | Yield (%) | ee (%) ^b |
|---------|-----------------|----------|--------------|------------------------|---------|-----------------|----------------------|--------------|------------------------|
| 5a | Li | 2 | 41 | 26 | 3b | MgBr | 7 | 65 | 99.0 |
| 5b | Li | 2 | 51 | 30 | 3c | MgBr | 2 | 64¢ | 99.2 ^d |
| 3a | MgBr | 7 | 56 | 66 | | | | | |

Table 1 Reaction of 1 with Chiral Organolithium or Grignard Reagents

^aThe absolute configuration was determined by comparison with the known compound (both by specific rotation and chiral chromatography).

^bThe enantiomeric excess was determined by chiral HPLC using a Chiralpak AD column on material purified by silica gel chromatography.

Crystallized yield from THF/0.5N HCl

^dEnantiomeric excess of crystallized product. Chiral HPLC analysis of crude product showed 2 to be formed in 98.3% ee

(56% yield from 1).¹⁴ The asymmetric induction was further increased by using the pseudoephedrine-derived Grignard reagents 3b and 3c. Reaction of 3b with 1 followed by *in situ* NaBH₄ reduction and acid hydrolysis gave 7 in 99.0% ee (65% yield from 1). The same reaction conditions with the enantiomer of 3b (3c) gave the predicted desired product $2^{15,16}$ in 99.2% ee (64% yield starting from 6.0 g of 1). Interestingly, the lithium derivatives 5a and 5b gave inferior and opposite diastereoselectivities on addition to 1 (2 was formed in 25% and 30% ee, respectively) compared with the corresponding Grignard reagents (3a and 3b respectively).¹⁷ These results are summarized in Table 1.

The reasons for the excellent selectivity of the Grignard reagents, the poor and opposite selectivity of the lithium reagents (5a and 5b), and the enhanced diastereoselectivity observed with the pseudoephedrinederived oxazolidine 3c relative to the ephedrine-based derivative 3a are under investigation. Further studies on the desymmetrization of *meso*-anhydrides with carbanions will be reported in due course.

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- 9. The relative configurations of 4a and 4b were confirmed by NOE experiments. The relative configuration of 4a was also confirmed by an X-ray crystal structure.
- 10. The ratio of the major to minor diastereomers was determined by ¹H NMR analysis.
- 11. The magnesium bromide was freshly prepared *in situ* from magnesium and 1,2-dibromopropane or 1,2-dibromoethane in THF.
- 12. The sodium borohydride reduction of the intermediate ketones is highly diastereoselective only if magnesium ion is present, giving rise to predominately one lactone epimer (2+7 verses 8+9, see also footnote 17). Typical epimer ratios are 99.7:0.3 (2+7:8+9) as determined by chiral HPLC. For the benzylic proton in 2 and 7, J=2.9 Hz; for 8 and 9, J=6.5 Hz. The epimer configuration for 2 was confirmed by NOE experiments.



- 13. TLC analysis during the sodium borohydride reduction showed the reaction to be complete, thus indicating that no kinetic resolution occurred at this stage.
- 14. The enantiomeric purity was determined by chiral HPLC on the product purified by silica gel chromatography.
- For 2: (mp 133.5-135.0 °C); [α]_D -187.0° (c 1.0, 95% EtOH); ¹H NMR (270 MHz, CDCl₃) δ 10.09 (s, 1H), 7.91 (dd, J=1.8, 7.0 Hz, 1H), 7.45-7.75 (m, 3H), 6.08 (d, J=2.9 Hz, 1H), 5.34 (d, J=4.7 Hz, 1H), 4.91 (d, J=4.7 Hz, 1H), 2.88 (d, J=8.2 Hz, 1H), 2.29 (dd, 2.9, 8.2 Hz, 1H), 1.65-1.85 (m, 2H). 1.25-1.60 (m, 2H); ¹³C NMR (67.8 MHz, CDCl₃) δ 193.3, 177.6, 142.4, 136.4, 134.3, 131.8, 128.4, 125.0, 83.0, 82.1, 79.9, 52.5, 49.9, 28.1, 28.0.
- 16. In a single attempt, the chiral auxiliary, (-)-pseudoephedrine, was recovered in approximately 75% yield (unoptimized).
- 17. When the nucleophiles were the aryl lithium reagents 5a and 5b, magnesium bromide etherate was added to the reaction mixture after addition of the methanol, but prior to the addition of sodium borohydride, to minimize formation of the epimers 8 and 9. Typical epimer ratios with magnesium ion present were greater than 99.7:0.3 (2+7:8+9). Typical ratios without magnesium ion present were 60:40 (2+7:8+9).

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