

PII: S0040-4020(97)00897-1

6-Deoxy-allo-Nojirimycin in the racemic and D-Series, 6-Deoxy-D,L-talo-Nojirimycin, their 1-Deoxyderivatives and 6-Deoxy-2-D,L-Allosamine via Hetero-Diels-Alder Cycloadditions.

Albert Defoin*, Hervé Sarazin, Jacques Streith

École Nationale Supérieure de Chimie de Mulhouse, Université de Haute Alsace, 3, rue Alfred Werner, F-68093 Mulhouse Cédex.†

Abstract. Diels-Alder cycloaddition of hexadienal dimethylacetal 3 to achiral acylnitroso-dienophile 5a gave the racemic cycloadducts 7a-c and, to chiral chloronitroso-dienophile 6, enantiomerically pure D-10a as sole adduct. Simple chemical transformations led to 6-deoxy-2-D,L-allosamine 15b, to 6-deoxy-D,L and D-allo-nojirimycin 15a, D-15a, to 6-deoxy-D,L-talo-nojirimycin 15c as well as to their 1-deoxy-derivatives 16a, D-16a, 16c via their crystalline 1-deoxy-1-sulfonic acid derivatives (sulfite adducts). Amino-sugars 16a, care mixtures of α - and β -anomers and of the corresponding imines. (2) 1997 Elsevier Science Ltd.

Introduction. - Piperidinose type aminosugars, like nojirimycin 1, are potent glycosidase inhibitors which often possess more inhibitor activity than their 1-deoxy derivatives ¹; although relatively unstable, they are more interesting to synthesised than these latter ones for this reason. They are usually obtained by chemical modifications of carbohydrates, aminoacids, or some other chiral precursors ¹. More recently they could also be obtained *via* enzymatic syntheses ². *De novo* syntheses of aminosugars are seldom used ^{3.4}. In some previous publications we described the synthesis of aminodeoxylyxose ⁵, aminodeoxyallose and aminodeoxyribose derivatives ⁶ using a sequential four-step approach (*Scheme 1*) : hetero-*Diels-Alder* cycloaddition of 1,2-dihydropyridines **2** or of hexadienal dimethylacetal **3** with achiral acylnitroso dienophiles **5** followed by stereospecific osmylation of the primary cycloadducts, hydrogenolysis of the N-O bond and hydrolysis. Acylnitroso dienophiles **5** were prepared *in situ* by oxidation of the corresponding hydroxamic acids **4** with a periodate ammonium salt.

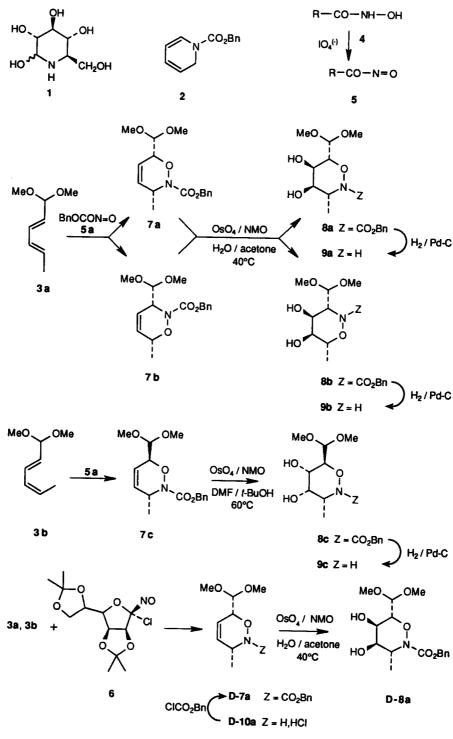
We describe herein a *de novo* synthesis of *N*-unsubstituted 5-amino-5,6-dideoxyallose in the racemic and chiral D-series from diene 3, using racemic acylnitroso 5a (R = OBn) and chiral chloronitroso dienophiles 6 respectively, according to a methodology we had already employed in the racemic *N*-acyl series ^{5,6}. The key feature in the present series is the isolation of the aminosugars as crystalline sulfur dioxide adducts. Two preliminary communications relating to these results have already been published ⁷. The minor adducts led to 2-amino-2,6-dideoxy-D,L-allose and to 5-amino-5,6-dideoxy-D,L-talose. A similar methodology has been used recently to obtain directly the 1-deoxyaminoalloses L-16a in the L-series by *Wyatt* starting from chiral ephedrine derivative of sorbaldehyde with 5a ⁸ and D-16a in the D-series by us from sorbaldehyde *O*-methyloxime with chiral 6⁹.

Hetero-Diels-Alder cycloaddition and osmylation (Scheme 1). -

a) Racemic series. - As we have already described, hetero Diels-Alder reactions of sorbaldehyde dimethylacetal 3 (80:20 mixture of the (2E,4E) 3a and (2E,4Z) 3b isomers) with nitroso dienophile 5a, followed by osmylation, led to the major *cis* diol 8a and to the minor *trans* adduct 7c ⁶. Actually regioisomer *cis* adduct 7b (from the (2E,4E) diene 3a) was also formed in minute amounts (so that the three primary adducts 7a, 7b, 7c appeared in the 75:5:20 ratio) and gave the corresponding *cis*-diol 8b. Diols 8a and 8b could be separated by fractional crystallisation or by chromatography of the *N*-deprotected (H₂/Pd-C) derivatives 9a and 9b.

Osmylation of the trans-adduct 7c could be improved at 60° C in DMF/t-BuOH¹⁰ for 3 days and led to 8c in moderate yield only (20 %). Diols 8a and 8c have already been described and the mechanism of their

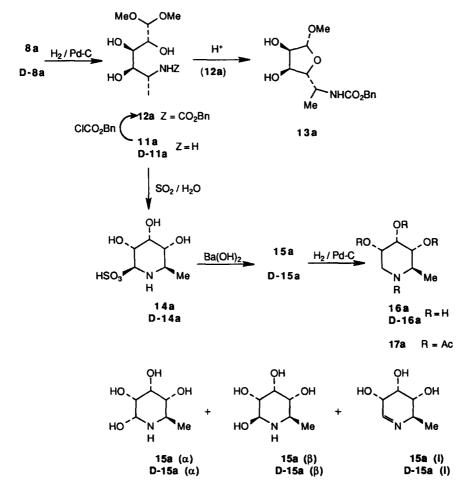
^{*} E-Mail : J.Streith @univ-mulhouse.fr ; fax: (0033) (0)3 89 43 77 90.



Scheme 1

formation has been discussed previously ⁶. In all three instances the bulky OsO_4 reagent approaches the double bond from the least hindered side, *i.e. anti* with respect to the dimethylacetal moiety.

b) Enantiomerically pure series. - The chloro-nitroso dienophile 6 derivated from D-mannose was reported ¹¹ to give chiral adducts in good yield and with excellent enantioselectivity. The reaction of acetal 3 with dienophile 6 when performed under Kresze's conditions ¹¹, *i.e.* in MeOH/CHCl₃ solution, led to deacetalisation ⁹, even at -10 °C. Deacetalisation could be avoided in a mixture of anhydrous methanol and methyl ortho-formate (*i.e.* in acetalisation conditions). We assume that 6 catalysed the acetalisation/deacetalisation reaction and the (*E*)/(*Z*) isomerisation so that cycloadditions proceeded with both dienacetal 3 and hexadienal itself and, under these experimental conditions, led to Diels-Alder cis-cycloadduct D-10a as the only formed adduct together with dehydratation into 3-hydroxy-6-methylpyridine; this secondary reaction was minimised when the reaction time did not exceed 3 h; after separation from the D-mannose derivatives by aqueous extraction, D-10a was N-protected as D-7a and osmylated to yield enantiomerically pure D-8a as the only detectable diol after chromato-graphy (35 % overall yield from 3) ¹².



5-Amino-5,6-dideoxyallose, in the racemic and D-series (Scheme 2). -

Scheme 2

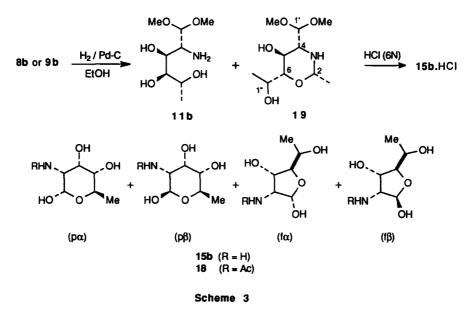
a) Hydrogenolysis of the N-O bond and formation of a,β -furanoside. - Catalytic double hydrogenolysis over Pd/C of the major racemic diol 8a has already been described ⁶; addition of the catalyst in two stages gave better results. N-Deprotection led to 9a after 30 min, hydrogenolysis of the N-O bond was much slower and gave the acyclic compound 11a (characterised as its tetraacetyl derivative ⁶).

Acid-catalysed transformation of compound 11a by *trans*-etherification at the C(4) hydroxyl group to furanoside could easily be studied as follows: N-protection of 11a with benzyl chloroformate in the presence of sodium carbonate led to the linear amide 12a which underwent spontaneous but slow transformation into the amino- β -furanoside 13a which was characterised as its diacetate. This transformation occurred instantaneously in formic acid at rt.

b) Sulfite adduct of aminoallose. - Using Paulsen's methodology for the isolation of piperidinoses as sulfite adducts ¹³, hydrolysis of the linear amino-sugar 11a with sulfurous acid (SO₂ in water) led to a multistep transformation : type 13a furanose intermediates were formed instantaneously and evolved slowly to give after 3 days at 40°C the crystalline cyclic SO₂-adduct 14a as the β -anomer in excellent yield (90 %).

Treatment of 14a with Ba(OH)₂ (1 equivalent) in aqueous solution led to the precipitation of BaSO₃ and to the formation of 5-amino-5,6-dideoxy-D,L-allose (6-deoxy-D,L-allo-nojirimycin) 15a, actually as a 37:53:10 mixture of the two α - and β -anomers 15a(α), 15a(β) and of the corresponding imine 15a(i). Catalytic hydrogenolysis (Pd/C) of this latter mixture gave quantitatively piperidinetriol 16a, *i.e.* 1,6-dideoxy-D,L-allo-nojirimycin which was characterised as its tetraacetate derivative 17a.

c) Chiral series. - The same reaction sequence as applied to D-8a led sequentially to the crystalline sulfite adduct D-14a, to free amino-D-allose D-15a, to 1-deoxyderivative D-16a and to its tetraacetyl derivative D-17a. Using a similar but more straightforward reaction sequence, compounds D-16a and D-17a have also been obtained by us 7,9 and their enantiomers L-16a and L-17a by Wyatt ⁸.

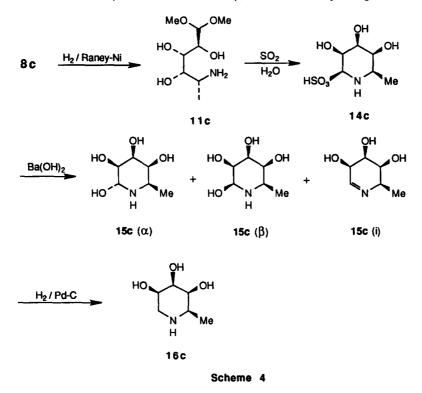


2-Amino-2,6-dideoxy-D,L-allose. - 2-Amino-2-deoxy-hexoses occur widely in nature ; for example D-glucosamine is the main constituent of chitine ¹⁴. 2-Amino-2,6-dideoxy-D-allose is also a known compound ^{15,16}.

Starting from the minor *cis*-diol regioisomer **8b**, the synthesis of racemic 2-amino-2,6-dideoxy-D,Lallose could be achieved using a similar methodology as above (*Scheme 3*) : catalytic hydrogenolysis of **8b** over Pd/C gave linear acetal **11b** which was hydrolysed (HCl 6N) at once to give allosamine **15b** as a 15:75:8:2 mixture of α -pyranose (p α), β -pyranose (p β), α -furanose (f α) and β -furanose (f β), respectively. This result is similar to the equilibrium which had been observed with D-allosamine ¹⁷ and **15b** was likewise characterised as its *N*-acetyl derivative **18** (Ac₂O in aqueous methanol in the presence of CaCO₃¹⁷). The acetylated compound

appeared as a crystalline mixture of the pyranose and furanose anomers. *Remark*: During the hydrogenolysis of **8b** in EtOH, cyclic amino ether **19** was formed in variable yields along with linear acetal **11b**, this being due to the formation of acetaldehyde *via* dehydrogenation of ethanol. Compound **19** was characterised by its ¹H-NMR spectrum only; its hydrolysis led to the same products as **11b** did.

5-Amino-5,6-dideoxy-D,L-talose (Scheme 4). - The synthesis in the D,L-talose series is similar to the one we applied in the D,L-allose series. Hydrogenolysis of the minor *trans*-diol 8c over Pd/C led to N-deprotection only. In order to cleave the N-O bond, Raney nickel had to be used; but even so it did not lead to a clean reaction. Therefore the resulting crude linear acetal 11c was hydrolysed with aqueous SO₂ at 40 °C for 4 d to give the crystalline sulfite adduct 14c in moderate yield (27 %). Free 6-deoxy-D,L-*talo*-nojirimycine 15c and its 1-deoxy derivative 16c were obtained as in the D,L-allose series (see above). Compound 15c appeared as a 62:35:3 mixture of the α - and β -anomers 15c (α), 15c (β) and of the corresponding imine 15c (i).



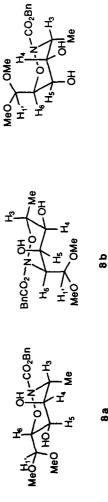
Absolute configuration and enantiomeric purity. - The absolute configuration of enantiomerically pure adduct D-10a was assigned by analogy to the one *Kresze* had determined with some similar adducts, including an adduct obtained from ethyl sorbate. In this case, *Kresze* had etablished the (3R,6R) configuration ¹¹.

The fact that deoxysugar D-16a is the enantiomer of the known L-isomer ⁸ represents an independent proof of the (3R,6R) configuration which was assigned to D-10a.

lard TMS.
nternal stanc
Iz, 300 K, i
pm, J in Hz. 250 MHz, 300 K, inter
n ppm, J in
, 9a-c, 8 i
azane-diols 8a-c.
CDCl ₃) of ox
¹ H-NMR data ((
Table 1 .

	(12)H	H-C(3)	H-C(4)	H-C(5)	H-C(6)	Me	OMe	- E	(د, ۱) ر	(0, 1) /	(JIVIC) /	1 (+'c)	(C,4) L	J (1,3) J (1,6) J (3,ME) J (3,4) J (4,2) J (0,0) J (0,ME)	(0'MC)
Sa ^{bc}	4.53	4.54	3.85	4.06	4.16	1.31	3.44 3.50	5.17 5.24		4.8	7.1	2.2	3.2	9.7	
8b ⁶⁴	4.60	4.43	4.15	3.49	4.03	1.30	3.36 3.40	5.20 5.21	7.4			2.7	3.4	9.1	6.2
2	4.51	3.87	3.87	4.13	3.87	1.58	3.37 3.45	5.18 5.20		5.5	7.3	v	U	U	
BC ^{c,f}	4.38	3.69	3.59	3.74	4.29	1.53	3.07 3.16	5.12		5.0	7.2	2.6	3.5	7.6	
a de la	4.46	3.21	3.78	3.99	3.75	1.29	3.48 3.51			5.1	7.2	2.9	3.3	9.1	
(f	4.70	3.17	4.02	3.37	3.83	1.27	3.48 3.43		8.0			4.1	3.5	8.2	6.4
8	4.46	2.82	3.77	3.65	3.99	1.18	3.47 3.43			5.5	6.7	1.7	3.6	9.7	

a) Benzyl CH₂, J = 12.4; 5 arom.H: ca 7.35. b) 2 OH: 2.76, 3.44. c) 333 K. d) OH-C(4): 2.19, OH-C(5): 2.20; J (4, OH 4)=3.0, J (5, OH-5)=7.4. c) not determined. f) in C_6D_6 . g) 2 OH, 1 NH : 1.66, 2.89, 4.46.





8a

8 0

FO

,[,], ,,,

MeO H

မာ့ ဂ

Ľ.

MeO

Enantiomeric purity of oxazine D-10a was determined via its diols, *i.e.* by comparison of the racemic form 8a ⁶ and the D-form D-8a, by HPLC using a chiral column (Chiralpack AD column). The enantiomeric purity proved to be greater than 99%.

Structural and conformational analyses. Structure assignments of the racemic *cis* 7a and *trans* 7c adducts had been made in a preceding publication ⁶. As to the minor regioisomer 7b, its diol 8b was amenable to structural ¹H-NMR study. Spectral data of the chiral compounds were identical to those of the racemic ones.

a) Oxazane diols 8a, 8b, and 8c. ¹H-NMR data of diols 8a-c are collected in Table 1. Structural assignment (configuration and conformation) of the diacetates of 8a and of 8c had been ascertained previously ⁶. The structure of regioisomer 8b was determined by ¹H-¹³C correlation NMR spectroscopy : the C(6) atom, which is connected to an oxygen and appears at 76.3 ppm, carries the methyl group, whereas C(3) atom at 62.8 ppm is connected to the N-atom and carries the acetal group.

The conformation of the diols 8a,b is determined by the axial position of the C(3)-substituent (methyl group in 8a, acetal group in 8b), which is due to the severe steric interaction with the neighbouring N(2)-acyl group ¹⁸, an effect we had already observed previously ⁶ (*Figure 1*). The large magnitude of ³J(5,6) and the rather small one of ³J(4,5) indicate that H-C(5) and H-C(6) appear in a *trans*-diaxial geometry and H-C(4) in an equatorial position. As to diol 8c, the magnitude of ³J(5,6) indicates an equilibrium between two chair conformations, the one in which the two substituents are equatorial being predominant (*ca.* 60%).

b) Aminosugars. ¹H-NMR data of the herein described new aminosugars are collected in Table 2.

- Methyl furanoside 13a. This compound, which was formed from the linear sugar acetal 12a, was characterised by one methoxy group only and the presence of an amide NH signal at *ca*. 4.9 ppm which coupled with the H-C(5) proton. These data and the clearcut deshielding of the H-C(2) and H-C(3) protons in the diacetyl derivative, suggested a furanose structure in the α -configuration, as deduced from the absence of the ${}^{3}J(1,2)$ coupling which corresponds to two *trans* oriented protons ¹⁹.

- Allo- and talo-nojirimycin series. ¹H-NMR data indicate that these compounds are all in the ${}^{4}C_{1}(D)$ conformation, the Me-C(6) group being equatorial (Figure 2); in a given series, the J values are similar.

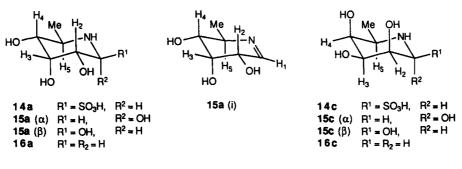


Figure 2

In the allose series, H-C(2), H-C(4), H-C(5) are axial, H-C(3) is equatorial as indicated by the large magnitude of ${}^{3}J(1a,2)$ and ${}^{3}J(4,5)$ and by a clear W-coupling ${}^{4}J(1a,3)$. The sulfite adduct 14a as well as the major anomer of aminosugar 15a appear in their β -configuration. The imine form 15a(i) appears in the corresponding ${}^{4}H_{3}(D)$ half-chair conformation.

In the talose series, all coupling constants are small and the structures could only be deduced by chemical correlation from diol 8c; one notices a ${}^{4}J(2,4)$ W-coupling between the two equatorial protons H-C(2) and H-C(4). The β -configuration of the sulfite adduct 14c and of the major anomer of aminosugar 15c was deduced by analogy with the allose series. The imine form 15c(i) occurred in too minute amounts to be analysed.

	He-C(1)	He-C(1) Ha-C(1)	H-C(2)	H-C(3)	H-C(4)	(с) - н	Me	J (1e,2)	J (1e,2) J (1a,2) J (1e,3) J (2,3) J (2,4)	<u>/ (1e,3)</u>	<u>J (2,3)</u>	<u>J (2,4)</u>	J (3,4)	<u>J (4,5)</u>	J (5,Me)
13a'	4	4.78	3.98	4.26	3.79	3.84	1.33	0	-		4.8		6.5	6.5	6.4
14a ^b		4.23	4.11	4.18	3.68	3.49	1.43		10.6		2.5		2.5	10.6	6.4
15a (α)	4.62		3.67	4.08	3.24	3.22	1.16	3.5		1.3	3.1		ca 2.5	10.0	6.0
15a(β)		4.40	3.36	4.09	3.28	2.96	1.14		8.8		3.0		3.0	10.2	6.4
15a (i) ^c	7.	7.56	4.06	4.25	3.51	3.53	1.34	1.8	~	0.9	3.7		ca 3.0	9.0	6.6
16a ^d	2.82	2.70	3.71	4.06	3.23	2.75	1.12	5.3	11.0	1.0	2.8		2.7	10.0	6.4
14c		4.33	4.57	3.85	3.99	3.55	1.47		1.5		3.1	1.3	3.5	1.8	6.7
15 c(α)	4.74		3.83	3.87	3.74	3.22	1.13	2.8			3.2	1.6	3.2	1.6	6.6
15c(B)		4.27	3.90	ca 3.66	ca 3.66	2.75	1.15		1.7		ŧ	J	Ļ	1.2	6.7
Ξ	7.	7.84	ſ	J	ł	ſ	1.36	Ę	·	f	Į	f	J	Į	7.3
16c°	3.20	2.91	4.01	3.74	3.84	2.98	1.22	2.8	1.9		3.2	1.6	3.2	1.6	6.7
18 (pα) ⁸	5.10		4.01	J	ł	4.15	1.29	3.8		0.8	3.2		Ŀ	9.9	6.4
18(pß) ⁸		4.93	3.77	4.06	3.43	3.86	1.28		8.7		2.9		3.0	9.8	6.3
18(fa) ⁸		5.47	4.16	4.28	J	3.94	1.23	4.6	6		6.8		2.5	3.7	6.5
18(fB) [£]	5.	5.27	4.05	4.39	3.81	3.94	1.24	5.2	2		6.1		3.6	4.9	6.5

Table 2 .¹H-NMR data (D-O) of amino-sugars 13a. 14a-16a. 14c-16c. 18, δ in ppm, J in Hz. 250 MHz. 300 K, internal standard D₄-TSP.

- 6-Deoxy-2-allosamine 15b. This product appears as a mixture of the α - and β -anomers both of the pyranose and the furanose forms. Comparison of the ¹H-NMR data of the N-acetyl derivative 18 with those of the known N-acetyl-2-D-allosamine ¹⁷ allows us to assign the α - and β -pyranose forms and the α - and β -furanose forms 18(p α), 18(p β), 18(f α), 18(f β), respectively. Due to similar J values, the pyranose forms 18(p α) and 18(p β) are in the same ⁴C₁(D) conformation as the α - and β -anomers of the aminoallose 15a.

Conclusion. - We have presented a six-step synthesis of 6-deoxy-*allo*nojirimycin **15a** from sorbaldehyde in acceptable overall yield (35% in racemic and 20% in D series). No limitations were given from the auxiliaries **5a** and **6** or from the diene **3** which are easily synthesised on a 100 g scale. Extension of this methodology to other amino-sugars, particuliary the 6-hydroxylated ones, seems possible as long as the corresponding diene is available. A more straightforward synthesis from sorbaldehyde of the 1-deoxy derivative **D-16a** has been reported by us ⁹ with better overall yield (32%) and of this L-enantiomer L-16a by *Wyatt* ⁸ with only 10% yield.

Acknowledgement. - The support of the Centre National de la Recherche Scientifique (URA-135) is gratefully acknowledged. We also wish to thank the Fondation pour l'École Nationale Supérieure de Chimie de Mulhouse for a PhD-grant to H.S., and Mrs Ch. Strehler for the determination of the enantioselectivities by HPLC.

EXPERIMENTAL PART

General. Flash chromatography (FC) : silica gel (Merck 60, 230-400 mesh). TLC : Al-roll silica gel (Merck 60, F_{254}). M.p. : Kofler hot bench or Büchi-SMP20 apparatus, corrected. IR spectra (v in cm⁻¹) : Perkin-Elmer 157-G, $[\alpha]_D$ values : Schmidt-Haensch Polartronic Universal polarimeter. HPLC measurements : liquid chromatograph Hewlett-Packard 190. ¹H- and ¹³C-NMR (62.9 MHz) spectra : Bruker AC-F250, usually at 300 K ; tetramethylsilane (TMS) or sodium trimethylsilylpropionate-D₄ (D₄-TSP) in D₂O (¹H-NMR) and CDCl₃, C₆D₆, CD₃OD, or (in D₂O) CH₃OH or dioxane (δ (CDCl₃) = 77.0, δ (C₆D₆) = 128.0, δ (CD₃OD) = 49.0, in D₂O δ (CH₃OH) = 50.0, δ (dioxane) = 67.4 with respect to TMS (¹³C-NMR) as internal references ; δ in ppm and J in Hz. ¹³C-NMR assignments were ascertained by ¹H-¹³C correlation measurements. High resolution (HR)-MS were measured on a MAT-311 spectrometer at the University of Rennes. Microanalyses were carried out by the Service Central de Microanalyses of the CNRS, F-69390 Vernaison, France.

Reagents and solvents. Raney-Ni (slurry in H_2O), 5 % Pd/C catalyst, methyl o-formate, benzyl chloroformate, acetic anhydride, N-methylmorpholine-N-oxide (NMO), OsO₄, t-butyl hydroperoxide, sulfur dioxide gas, were purchased from Fluka, hexa-2,4-dienal from Lancaster, formic acid, CaCO₃, Ba(OH)₂.8H₂O from Prolabo; usual solvents were freshly distilled, CH₂Cl₂ was kept over Na₂CO₃. Standard OsO₄ solution was prepared according to lit.^{6,20} [OsO₄ (1 g) and 70% t-BuOOH (1 ml) in t-BuOH (200 ml)]. Hydrogenolyses were carried out at atmospheric pressure.

Racemic cyclic diols

Benzyl 6c-(dimethoxymethyl)-4t,5t-dihydroxy-3r-methyl-1,2-oxazane-2-carboxylate (8a) and its regioisomer benzyl 3r-(dimethoxymethyl)-4t,5t-dihydroxy-6c-methyl-1,2-oxazane-2-carboxylate (8b). Same procedure as in lit ⁶: to a stirred soln of the crude mixture of adducts 7a, 7b, 7c (prepared according to lit.⁶ from dienes 3 ⁶ (5.0 g, 35 mmol)), in acetone (160 ml) and H₂O (96 ml) were added NMO (7.1 g, 53 mmol, 1.5 eq) and the standard OsO₄ soln (35 ml). After 1 day at 40°C, some Na₂SO₃ was added and the soln was extracted with AcOEt (3x200 ml), the organic layer washed by brine (4x50 ml), dried (MgSO₄) and evaporated to give crude diol (13.3 g) which crystallised at 0°C. Washing with Et₂O gave pure 8a (6.2 g, 52 %). The mother liquors were resolved by FC on SiO₂ (150 g) (AcOEt/Cyclohexane 1:1, then AcOEt) to give impure 7c ⁶ (3.2 g; ca. 2.0 g, 15-20 %, after purification by FC) and a 2:1 mixture of 8a, 8b (2.0 g, 17 %), which were separated and purified by fractional crystallisation in benzene for 8b, in *i*-PrOH for 8a.

8a 6: 1H-NMR : Table 1. 13C-NMR (CDCl₃, selected data) : 55.3 C(3) ; 64.2 C(5) ; 68.7 C(4) ; 76.0 C(6).

8b : colourless crystals. Mp = 129-130°C (benzene). IR(KBr) : 3455, 3345, 2935, 2835, 1683, 1450, 1412, 1313, 1268, 1254, 1123, 1098, 1072, 1022, 951, 761, 746, 700. ¹H-NMR : *Table 1*. ¹³C-NMR : (CDCl₃, 333 K), 156.2, CO-N(2) ; 136.3, arom.C subst. ; 128.5, 128.1, arom.Co,m ; 127.9, arom.Cp ; 101.7 C(1') ; 76.3 C(6) ; 70.6 C(5) ; 67.9, benzyl. CH₂ ; 66.2 C(4) ; 62.8 C(3) ; 54.9, 54.3, 2 OMe ; 16.1 Me-C(6). Anal. calc. for $C_{16}H_{23}NO_7$ (341.35) : C 56.29, H 6.79, N 4.10 ; found : C 56.6, H 6.8, N 4.1.

Benzyl 6t-(dimethoxymethyl)-4c,5c-dihydroxy-3r-methyl-1,2-oxazane-2-carboxylate (8c). To a soln of 7c (1.9 g, 6.2 mmol) in DMF (25 ml) and t-BuOH (25 ml) were added at 0°C NMO (4.2 g, 31.1 mmol, 5 eq.) and the standard OsO₄ soln (6.2 ml). The soln was stirred at 60°C for 3 d, some Na₂SO₃ was added and the solvent evaporated. FC (AcOEt / cyclohexane 3:7, then AcOEt) gave 7c (0.7 g, 37 %) and 8c (0.42 g, 20 %). 8c : colourless resin. Identical physical data as in lit.⁶. ¹H-NMR : Table 1.

6c-(Dimethoxymethyl)-4t,5t-dihydroxy-3r-methyl-1,2-oxazane (9a) and its regioisomer 3r-(dimethoxymethyl)-4t,5t-dihydroxy-6c-methyl-1,2-oxazane (9b). A soln of a 2:1 mixture of 8a, 8b (0.2 g, 0.6 mmol) in EtOH (2 ml) was hydrogenolysed over 5 % Pd/C (12 mg) at 40°C for 0.5 h. The catalyst was removed by centrifugation, the solvent evaporated and the residu resolved by FC (AcOEt) to give 9b (33 mg, 27 %) and 9a (87 mg, 72 %).

9a : colourless resin, characterised by ¹H-NMR. IR(CHCl₃) : 3520, 2940, 2840, 1135, 1075. ¹H-NMR : *Table 1*.

9b : colourless crystals. Mp = 118-9°C (AcOEt). IR(KBr) : 3475, 3240, 2930, 2830, 1277, 1090, 1075, 1055, 1037, 965, 945, 906, 833, 810, 792. ¹H-NMR : *Table 1*. Anal. calc. for $C_8H_{17}NO_5$ (207.23) : C 46.37, H 8.27, N 6.76 ; found : C 46.7, H 8.3, N 6.6.

Enantiomerically pure cyclic diols.

(3R,6R)-6-(Dimethoxymethyl)-3-methyl-3,6-dihydro-2H-1,2-oxazine (D-10a) and benzyl (3R,6R)-6-(dimethoxymethyl)-3-methyl-3,6-dihydro-2H-1,2-oxazine-2-carboxylate (D-17a). 3 (8.5 g, 60 mmol, 1eq.) was added to a soln of 6 ¹¹ (18.0 g, 58.5 mmol) in anh. MeOH (60 ml) and methyl o-formate (60 ml) at -10°C. After 3 h, D-10a was extracted with 10 % aq. NaCl soln (3x) and the aq. soln washed with Et₂O (3x). To the stirred aq. soln of D-10a were added ClCO₂Bn (8.2 ml, 58 mmol, 1 eq.) and Na₂CO₃ (12.4 g, 11.7 mmol, 2 eq.). After 3 h at rt, the soln was extracted with CH₂Cl₂, the organic phase dried (MgSO₄) and evaporated to give crude D-7a (11.4 g, 63 %). D-10a could be isolated by evaporation of its aq. soln, extraction with CH₂Cl₂ and evaporation of the solvent. D-7a could be purified by FC (AcOEt/cyclohexane 1:1).

The same procedure when applied to the non-protected hexa-2,4-dienal gave D-7a in *ca*. 50% yield. D-7a : colourless oil. $[\alpha]_D{}^{20} = -87$ (c=1, CHCl₃). Identical ¹H-NMR (CDCl₃) as in lit.⁶ for 7a. D-10a : colourless oil, characterised by ¹H-NMR (CDCl₃) : 5.54 (d, H-C(1')) ; 4.96 (m, H-C(6)) ; 5.97 (m, H-C(5)) ; 6.03 (m, H-C(4)) ; 4.15 (m, H-C(3)) ; 3.49 (s, 2 OMe) ; 1.60 (d, Me-C(3)). J(1',6)=5.4, J(3,Me)=6.9, J(3,4)=2.1, J(3,5)=1.8, J(3,6)=2.3, J(4,5)=10.4, J(4,6)=2.1, J(5,6)=2.8.

Benzyl (3R)-6c-(dimethoxymethyl)-4t,5t-dihydroxy-3r-methyl-1,2-oxazane-2-carboxylate (D-8a). Crude D-7a (11.4 g, 37 mmole) was osmylated using the same procedure as for racemic 7a in acetone (100 ml), H₂O (50 ml) with NMO (7.5 g, 56 mmole, 1.5 eq.) and standard OsO₄ soln (37 ml), for 1 day at 40°C to give after FC (AcOEt/cyclohexane 1:1) pure D-8a (6.7 g, 35 % from 3).

D-8a : colourless resin, $[\alpha]_D^{20} = -33$ (c=1, CHCl₃). IR(CHCl₃) : 3500, 2970, 2940, 2830, 1710, 1300, 1130, 1075. Anal. calc. for C₁₆H₂₃NO₇ (341.35) : C 56.29, H 6.79, N 4.10 ; found : C 56.4, H 6.9, N 4.3.

HPLC determination of enantiomeric excess : Chiralpak AD Daicel Column ; solvent : *i*-PrOH/hexane, 20:80. Retention time (intensity) for the racemic 8a : (+)-8a, Rt₁=10.7 mn (236) ; (-)-8a, Rt₂=12.7 mn (235) ; for the enantiomerically pure **D-8a** : 10.3 mn (0.2) ; 10.7 mn (0.5) ; 12.5 mn (279). E.e. > 99.5 %. (k'₁=1.66, k'₂=2.15, k'₂/k'₁=1.3, resolution =1.15, flow rate = 0.8 ml/mn ; detection : λ =254 nm ; temperature : 26°C).

Amino-D,L-allose series.

5-Amino-5,6-dideoxy-DL-allose dimethylacetal (11a). A soln of 8a (0.5 g, 1.5 mmol) in EtOH (5 ml) was hydrogenolysed at rt for 1 day over 5 % Pd/C (30 mg and another 30 mg after 8 h). The catalyst was removed by centrifugation, evaporation of the solvent gave 11a (0.33 g, quant).

11a : colourless oil. ¹H-NMR (CDCl₃, 330 K) : 4.53 (dd, J=1.0, 2.9, H-C(1)) ; 3.77 (m, H-C(2)) ; 3.50 (m, 2 OMe, H-C(3), H-C(4)) ; 3.22 (quint., J=6.6, H-C(5)) ; 1.20 (d, J=6.6, Me(6)). It has been characterised as its tetraacetyl derivative ⁶.

5-(Benzyloxycarbonyl)amino-5,6-dideoxy-D,L-allose dimethylacetal (12a). Procedure according to lit.²¹. To a stirred soln of crude 11a (0.33 g, 1.5 mmol) in aq. 1 M. Na₂CO₃ (3 ml, 2 eq) was added ClCO₂Bn (0.41 ml, 3 mmol, 2 eq.) and the soln stirred overnight at rt. Extraction with AcOEt and evaporation of the solvent led to a resin (0.6 g) which was purified by FC (AcOEt/cyclohexane 1:1) to give 12a (0.21 g, 42 %).

12a : colourless resin, unstable due to cyclisation into **13a**. IR(CHCl₃) : 3430, 2995, 2935, 2835, 1705, 1510, 1455, 1230, 1125, 1070, 1060, 695. ¹H-NMR (CDCl₃, 300 K) : 7.35 (m, 5 arom. H) ; 5.27 (d, NH) ; 5.10 (s, benzyl CH₂) ; 4.48 (d, H-C(1)) ; 4.09 (m, H-C(5)) ; 3.80 (dd, H-C(4)) ; 3.76 (dd, H-C(2)) ; 3.65 (t, H-C(3)) ; 3.51, 3.50 (2s, 2 OMe) ; *ca* 3.1 (broad s, 3 OH), 1.20 (d, Me(6)) ; J(1,2)=5.2, J(2,3)=6.5, J(3,4)=8.4, J(4,5)=2.8, J(5,NH)=8.8, J(5,Me)=6.8.

Tetraacetate of 12a (cf lit.⁶). **11a** (0.1 g, 0.29 mmol) in pyridine (0.56 ml) and Ac₂O (0.28 ml, 2.9 mmol, 10 eq.) was left to react for 1 day at rt. Addition of MeOH and evaporation, addition of toluene and evaporation gave the tetraacetate (0.14 g, 92 %) which was purified by FC (AcOEt/cyclohexane 1:1) as a colourless resin (0.124 g, 90 %). ¹H-NMR (CDCl₃, 300 K) : 7.35 (m, 5 arom H) ; 5.35 (dd, H-C(2)) ; 5.21 (m, H-C(3)) ; 5.17 (m, H-C(4)) ; 5.09 (s, CH₂) ; 4.52 (d, H-C(1)) ; 4.04 (quint., H-C(5)) ; 3.39, 3.31 (2s, 2 OMe), 2.09 (s, 3 Ac) ; 1.13 (d, Me(6)) ; J(1,2)=6.6, J(2,3)=3.8, J(3,4)=6.6, J(4,5)=3.3, J(5,Me)=6.9. Anal. calc. for C_{22H₃₁NO₁₀ (469.48) : C 56.28, H 6.66, N 2.98 ; found : C 56.5, H 6.7, N 3.1.}

Methyl 5-(benzyloxycarbonyl)amino-5,6-dideoxy- β -D,L-allo-furanoside (13a). 12a (50 mg) was dissolved in 90 % formic acid (0.5 ml). After 3 mn, hexane was added and the solvents were evaporated. Purification by FC (AcOEt) gave 13a (44 mg, 98 %).

13a : colourless resin. IR(CHCl₃) : 3440, 2940, 2835, 1705, 1510, 1450, 1230, 1110, 1085, 1055, 1025, 940, 695, ¹H-NMR : *Table* 2.

Diacetate of 13a : A soln of 13a (78 mg, 0.25 mmol) in pyridine (0.2 ml) and Ac₂O (0.1 ml, 1 mmole, 4 eq.) was stirred overnight at rt and then evaporated after addition of some MeOH to give the diacetate as colourless needles (84 mg, 84 %). Mp = 110°C (*i*-PrOH/*i*-Pr₂O). IR(KBr) : 3305 2980, 2950, 1742, 1680, 1443, 1382, 1330, 1290, 1238, 1220, 1103, 1055, 1035. ¹H-NMR (CDCl₃): 7.35 (m, 5 arom. H) ; 5.31 (t, H-C(3)) ; 5.20 (d, H-C(2)) ; 5.09 (s, CH₂) ; 4.94 (d, NH) ; 4.84 (s, H-C(1)) ; 4.14 (t, H-C(4)) ; 3.93 (m, H-C(5)) ; 3.36 (s, OMe) ; 2.10, 2.00 (2s, 2 OAc) ; 1.21 (d, Me(6)) ; J(1,2)=0.9, J(2,3)=4.9, J(3,4)=7.5, J=5.2, J(5,NH)=8.6, J(5,Me)=6.7. Anal. calc. for $C_{19}H_{25}O_8N$ (395.4) : C 57.71, H 6.37, N 3.54 ; found : C 57.8, H 6.3, N 3.5.

5-Amino-1,5,6-trideoxy- β -D,L-allo-pyranose-1-sulfonic acid (14a) (cf lit.¹³). A soln of 11a (obtained via hydrogenolysis of 8a (0.5 g, 1.5 mmol)) in H₂O (2.5 ml) was stirred under SO₂ atmosphere in a glass vessel at 40°C for 2.5 days. White crystals appeared which, after dilution with EtOH (1 ml) and storage at 0°C, were collected and washed with EtOH and Et₂O to give 14a (0.27 g, 81 %). Further crops were obtained by reaction of SO₂ at 0°C with the mother liquors (30 mg, 9 %).

14a : colourless cystals. Mp. = 225-230°C (dec) (H₂O/EtOH). IR(KBr) 3450, 3360, 3000, 2830, 1585, 1460, 1285, 1255, 1225, 1208, 1185, 1150, 1050, 820, 690, 540. ¹H-NMR : *Table 2*. ¹³C-NMR (D₂O) : 68.1 C(1) ; 68.5 C(2) ; 71.8 C(3) ; 70.6 C(4) ; 52.8 C(5) ; 15.0 Me(6). Anal. calc. for C₆H₁₃NO₆S (227.23) : C 31.71, H 5.76, N 6.16, S 14.11 ; found : C 31.9, H 5.9, N 6.4, S 14.1.

5-Amino-5,6-dideoxy-D,L-allo-pyranose (6-deoxy-D,L-allo-nojirimycin) (15a). Ba(OH)₂.8H₂O (80 mg, 0.25 mmol, 1.1 eq) was added to a soln of 14a (50 mg, 0.22 mmol) in H₂O (1 ml) and the suspension stirred for 2 h

at rt. Insoluble BaSO₃ was removed by centrifugation to give an aq. soln of 15a as a mixture of three compounds $15a(\alpha)$, $15a(\beta)$, 15a(i) (37:53:10, pH= ca. 8, 300 K); see theoretical part. ¹H-NMR : Table 2.

1,5-Imino-1,5,6-trideoxy-D,L-allitol (16a). The previous aq. soln of 15a was hydrogenolysed over 5 % Pd/C (5 mg) for 1-2 h at rt. The catalyst was removed by centrifugation and water evaporated to give 16a (33 mg, quant.).

16a : yellowish resin. ¹H-NMR : *Table 2* (similary data as for the L-enantiomer in lit.⁸). ¹H and ¹³C-NMR (D_2O) : identical data as in lit.⁹ for the D-enantiomer.

Tetraacetyl-derivative (17*a*) : same procedure as for the diacetyl derivative of 13*a*, with 16*a* (65 mg, 0.44 mmol) in pyridine (0.85 ml) and Ac₂O (0.42 ml, 4.4 mmol, 10 eq.) at rt overnight to give 17*a* (87 mg, 62 %) after crystallisation in *i*-Pr₂O/*i*-PrOH as colourless crystals. Mp = 120-1°C (*i*-Pr₂O/*i*-PrOH). IR(KBr) : 2982, 1737, 1635, 1435, 1368, 1250, 1227, 1058. ¹H-NMR (CDCl₃, 340 K) : 5.18 (m, 2H) ; 5.06 (m, 1H) ; 4.72 (broad s, H-C(5)) ; 4.36 (broad s, Ha-C(1)) ; 3.23 (d, J=14.5, Hb-C(1)) ; 1.99, 2.05, 2.06, 2.08 (4 Ac) ; 1.30 (d, J=7.3, Me(6)). Anal. calc. for C₁₄H₂₁NO₇ (315.32) : C 53.32, H 6.71, N 4.44 ; found : C 53.5, H 6.7, N 4.6.

Chiral amino-D-allose series.

5-Amino-1,5,6-trideoxy- β -D-allopyranose-1-sulfonic acid (D-14a). Same procedure as in the racemic series. D-8a (0.53 g, 1.6 mmol) in EtOH (5 ml) was hydrogenolysed over 5 % Pd/C (30 mg and another 30 mg after 8h) at 50°C for 1 day. The catalyst was removed and evaporation of the solvent gave crude D-11a. which was hydrolysed with SO₂ in H₂O (5 ml) at 40°C for 4 days to give D-14a (0.21 g, several crops, 60 %).

D-14a : colourless crystals. Mp = 215-220°C (dec.) (H₂O/EtOH). $[\alpha]_D^{20} = -10$ (c=1, H₂O). IR(KBr) : 3380, 3020, 2830, 1642, 1578, 1450, 1270, 1237, 1205, 1180, 1145, 1043, 1008, 817, 689. Anal. calc. for C₆H₁₃NO₆S (227.23) : C 31.71, H 5.76, N 6.16, S 14.11 ; found : C 31.7, H 6.0, N 6.1, S 13.9. (Some inexact data in lit.^{7b}).

5-Amino-5,6-dideoxy-D-allose (6-deoxy-D-allo-nojirimycin) (D-15a). Same procedure as for racemic 15a with D-14a (50 mg, 0.22 mmol) in H_2O (0.5 ml) and $Ba(OH)_2.8H_2O$ (80 mg, 0.25 mmol) to give an aq. soln of D-15a as a mixture of D-15a(a), D-15a(b), D-15a(i); see theoretical part.

1,5-Imino-1,5,6-trideoxy-D-allitol (D-16a). The aq. soln of D-15a was hydrogenolysed over 5 % Pd/C (5 mg) at rt. for 1-2 h. The catalyst was removed and H₂O evaporated to give D-16a (33 mg, quant.). D-16a : yellowish resin. $[\alpha]_D^{20} = +17$ (c=1, H₂O).

Tetraacetyl derivative (*D*-17*a*) : same procedure as for the racemic 17*a* with **D**-16*a* (33 mg, 0.22 mmol) to give **D**-17*a* (40 mg, 58 %) as colourless crystals. Mp = 120°C (*i*-PrOH/*i*-Pr₂O). $[\alpha]_D^{23} = +6$ (c=1, CHCl₃) (lit.⁹ : Mp = 120°C, $[\alpha]_D^{16} = +7$ (c=1, CHCl₃)) (lit.⁸ : Mp = 119-120°C, $[\alpha]_D = -4$ (c=0.23, CHCl₃) for the L-enantiomer). IR(KBr) : 2970, 1745, 1730, 1650, 1440, 1373, 1250, 1228, 1070, 1055. Anal. calc. for C₁₄H₂₁NO₇ (315.32) : C 53.32, H 6.71, N 4 44 ; found : C 52.9, H 6.8, N 4.4.

D,L-Allosamine series.

2-Amino-2,6-dideoxy-D_L-allose dimethylacetal (11b) and (2RS,1"SR)-4c-(dimethoxymethyl)-5t-hydroxy-6c-(1"-hydroxyethyl)-2r-methyl-1,3-oxazane (19). 8b (0.122 g, 0.36 mmol) was hydrogenolysed in EtOH (1 ml) over 5 % Pd/C (8 mg and another 8 mg after 8 h) at 50°C for 1 day. The catalyst was removed by centrifugation and the solvent evaporated to give a mixture in variable proportions of 11b and 19 (79 mg, quant.). A similar mixture was obtained from 9b.

11b : characterised by ¹H-NMR (CDCl₃, 300 K) : 4.50 (d, H-C(1)) ; 3.90 (quint., H-C(5)) ; 3.59 (dd, H-C(3)) ; 3.52 (s, 2 OMe) ; 3.43 (t, H-C(4)) ; 3.01 (dd, H-C(2)) ; 1.24 (d, Me(6)). J(1,2)=3.3, J(2,3)=8.5, J(3,4)=6.9, J(4,5)=6.5, J(5,Me)=6.3.

19 : characterised by ¹H-NMR (CDCl₃, 300 K) : 4.43 (d, H-C(1')) ; 4.27 (q, H-C(2)) ; 3.94 (quint., H-C(1'')); 3.59 (t, H-C(5)) ; 3.53, 3.48 (2s, 2 OMe) ; 3.20 (dd, H-C(6)) ; 2.94 (dd, H-C(4)) ; 1.30 (d, Me(2'')) ; 1.28 (d, Me-C(2)). J(1',4)=3.5, J(1'',Me(2''))=6.4, J(1'',6)=6.2, J(2,Me-C(2))=5.6, J(4,5)=9.3, J(5,6)=9.1.

2-Amino-2,6-dideoxy-D_L-allose (15b). A soln of 11b and 19 (79 mg, 0.36 mmol) in H₂O (1 ml) and conc. HCl (1 ml) was heated at 50°C for 1 day and then evaporated to give 15b.HCl (0.1 g, quant.) as hygroscopic crystals (mixture of α,β -pyranose and α,β -furanose anomers, 15:75:8:2).

N-acetyl derivative 18 (according to lit.¹⁷) : to the stirred soln of the crude **15b**.HCl (0.36 mmol) in H₂O (1 ml) and MeOH (0.1 ml) was added CaCO₃ (36 mg, 0.36 mmol, 1 eq.) and Ac₂O (0.07 ml, 0.74 mmol, 2 eq.). After 16 h at rt under Ar, the soln was evaporated and the residue purified by FC on SiO₂ (10 g) (AcOEt/ EtoH 9:1) to give after recrystallisation in EtOH/Et₂O (1:2) pure **18** (42 mg, 97 %) as colourless crystals. Mp = 170-1°C. (lit.¹⁶ : 169-170°C for the D-compound). IR(KBr) : 3430, 3330, 3180, 2890, 1655, 1550, 1385, 1210, 1168, 1155, 1072, 1050, 705. ¹H-NMR : *Table 2* (mixture of α,β -pyranose and α,β -furanose anomers, 17:67:10:6). Anal. calc. for C₈H₁₅NO₅ : C 46.82, H 7.37, N 6.83 ; found : C 46.4, H 7.1, N 6.9.

Amino-D,L-talose series.

t-6-(Dimethoxymethyl)-c-4,c-5-dihydroxy-r-3-methyl-1,2-oxazane (9c), 5-amino-5,6-dideoxy-DL-talose dimethylacetal (11c) and 5-amino-5,6-dideoxy- β -D,L-talo-pyranose-1-sulfonic acid (14c).

Reduction over Pd/C. **8c** (69 mg, 0.2 mmol) was hydrogenolysed in EtOH (0.7 ml) over 5 % Pd/C (5 mg, and another 5 mg after 7 h) for 1 day at 40°C. **9c** was the only observed product.

Reduction over Raney-Ni. Sc (0.29 g, 0.86 mmol) was hydrogenolysed in EtOH (3 ml) over Raney-Ni (1.4 g wet, previously activated under H₂) at rt for 6 h. The catalyst was removed by centrifugation and the solvent evaporated to give crude 11c (180 mg, quant.), which was hydrolysed with SO₂ in H₂O (2 ml) as for 11a at 40°C for 4 days to give 14c (0.114 g, 59 %).

9c : characterised by ¹H-NMR : Table 1.

11c : characterised by ¹H-NMR (CD₃OD, 300 K) : 4.51 (d, H-C(1)) ; 3.73, 3.70 (m, H-C(2), H-C(3)) : 3.59 (dd, H-C(4)) ; 3.44, 3.47 (2s, 2 OMe) ; 3.22 (dq, H-C(5)) ; 1.16 (d, Me(6)) ; J(1,2)=4.4, J(2,3)=6.0, J(3,4)=ca. 5.7, J(4,5)=ca. 2.3, J(5,Me)=6.8.

14c : colourless crystals. Mp = 260-5°C (H₂O/EtOH). IR(KBr) : 3485, 3440, 3340, 3160, 3070, 1430, 1245, 1205, 1152, 1115, 1048, 1017, 990, 938, 627. ¹H-NMR : *Table 2*. Anal. calc. for $C_6H_{13}NO_6S$: C 31.71, H 5.76, N 6.16, S 14.11 ; found : C 31.9, H 5.6, N 6.2, S 14.40.

5-Amino-5,6-D_L-talo-pyranose (6-deoxy-D_L-talo-nojirimycin) (15c). Same procedure as for 15a with 14c (50 mg, 0.22 mmol) in H₂O (1 ml) and Ba(OH)₂.8H₂O (80 mg, 0.25 mmol) to give an aq soln of 15c as a mixture of 15c(α), 15c(β), 15c(i) (62:35:3 at 300 K, pH= ca. 8); see theoretical part. ¹H-NMR : Table 2.

1,5-Imino-1,5,6-trideoxy-D,L-talitol (16c). Same procedure as for 16a with 15c (38 mg, 0.22 mmol) in H_2O (1ml) and 5 % Pd/C (5 mg) for 1 h to give 16c (32 mg, quant.).

16c : colourless resin. ¹H-NMR : *Table 2*. MS (m/z(%)): 147(6), 129 (7), 112 (9), 73 (14), 58 (19), 57 (100), 56 (43). HR-MS calc. for $C_6H_{13}NO_3$: 147.08954 ; found : 147.0889.

REFERENCES and NOTES

 Nojirimycin : Dondoni, A.; Merino, P.; Perrone, D., Tetrahedron 1993, 49, 2939 ; Anzeveno, P.B; Creemer, L. J., Tetrahedron Lett. 1990, 31, 2085 ; Chida, N.; Furuno, Y.; Ikemoto, H.; Ogawa, S., Carbohydr. Res. 1992, 237, 185 ; Stasik, B.; Beaupère, D.; Uzan, R.; Demailly, G.; Morin, Ch., Compt. Rend. Acad. Sci. Paris 1990, 311, Sér.II, 521 ; Tsuda, Y.; Okuno, Y.; Kanemitsu, K., Heterocycles 1988, 27, 63.
Monzo policimular : Lorder, G.; Lülich, F.; Carbohudr, Res. 1984, 128, 61.

Manno-nojirimycin : Legler, G.; Jülich, E.; Carbohydr. Res. 1984, 128, 61.

Galactostatine : Chida, N.; Tanikawa, T.; Tobe, T.; Ogawa, S., J. Chem. Soc., Chem. Commun. 1994, 1247; Dondoni, A.; Merino, P.; Perrone, D., J. Chem. Soc., Chem. Commun. 1991, 1576; Aoyagi, S.; Fujimaki, S.; Yamazaki, N.; Kibayashi, Ch., J. Org. Chem. 1991, 56, 815; Heterocycles 1990, 30, 783. Legler, G.; Pohl, St., Carbohydr. Res. 1986, 55, 119.

1-Deoxy-nojirimycin (review) : Hughes, A.B.; Rudge, A.J., Nat. Prod. Rep. 1994, 135.

- Wong, Ch.-H.; Halcomb, R.L.; Ichikawa, Y.; Kajimoto, T., Angew. Chem. Int. Ed. 1995, 34, 412; 521.
- Vasella, A.; Voeffray, R., Helv. Chim. Acta 1982, 65, 1134; Wagner, J.; Vogel, P., Tetrahedron Lett. 1991, 32, 3169.
- 4. Auberson, Y.; Vogel, P., Angew. Chem. Int. Ed. 1989, 28, 1498.
- 5. Defoin, A.; Fritz, H.; Schmidlin, Ch.; Streith, J., Helv. Chim. Acta 1987, 70, 554
- 6. Defoin, A.; Fritz, H.; Geffroy, G.; Streith, J., Helv. Chim. Acta 1988, 71, 1642.
- 7. a) Defoin, A.; Sarazin, H.; Streith, J., *Tetrahedron Lett.* 1993, 34, 4327. b) Defoin, A.; Sarazin, H.; Streith, J., Synlett. 1995, 1187
- 8. Hussain, A.; Wyatt, P.B., Tetrahedron 1993, 49, 2123.
- 9. Defoin, A.; Sarazin, H.; Streith, J., Helv. Chim. Acta 1996, 79, 560.
- 10. Oppolzer, W.; Barras, J.-P., Helv. Chim. Acta 1987, 70, 1666.
- Felber, H.; Kresze, G.; Prewo, R.; Vasella, A., Helv. Chim. Acta 1986, 69, 1137; corrigendum: Braun, H.; Charles, R.; Kresze, G.; Sabuni, M.; Winkler, J., Liebigs Ann. Chem. 1987, 1129; Braun, H.; Felber, H.; Kresze, G.; Schmidtchen, Fr.P.; Prewo, R.; Vasella, A., Liebigs Ann. Chem. 1993, 261.
- 12. In reply to some questions which has been raised by the referees, we can say : as a consequence of the short reaction time (3 h), some nitroso-derivative 6 remained in the organic phase together with the diacetonide of D-mannono-lactone, the normal final product of transformation of 6 ¹¹. Recycling of this lactone was not described and direct synthesis through its thiolactone seems to be difficult (see Hürzeler, M.; Bernet, Br.; Vasella, A. *Helv. Chim. Acta* 1993, 76, 995). Attempts to replace the acetal protecting group of 3 by a 1,3-dioxane group led to the same reaction pathway (in CHCl₃/MeOH), *i.e.* a immediate deprotection into sorbaldehyde. We have tried to use other chiral nitroso dienophiles derived from mandelic acid or from pyrrolidines (Defoin, A.; Brouillard-Poichet, A.; Streith, J. *Helv. Chim. Acta* 1992, 75, 109) without any reaction occurring, most probably because the diene 3 was not reactive enough. No attempts have been made to use the chiral auxiliaries derived from camphor (Gouverneur, V.; Dive, G.; Ghosez, A. *Tetrahedron : Asymmetry* 1991, 2, 1173; Martin, St.,F.; Hartmann, M.; Josey, J.A. *Tetrahedron Lett.* 1992, 33, 3583.
- Paulsen, H.; Leupold, F.; Todt, Kl., Liebigs Ann. Chem. 1966, 692, 200; Paulsen, H.; Steinert, K.; Heyns, K., Chem. Ber. 1970, 103, 1599; Paulsen, H.; Propp, K.; Brüning, J., Chem. Ber. 1969, 102, 469; Ingles, D.L, Tetrahedron Lett. 1965, 1317.
- 14. Horton, D.; Wander, J.D., in *The Carbohydrates, Chemistry and Biochemistry*; Pigman, W.; Horton, D., Eds., Academic Press, New York, 1980, Vol 1B, p 726.
- 15. Brendel, Kl.; Gross, P.H.; Zimmermann Jr., H.K., Liebigs Ann. Chem. 1966, 691, 192; Horton, D.; Liav, A., Carbohydr. Res. 1976, 47, 326.
- 16. Perry, M.B.; Daoust, V., Carbohydr. Res. 1973, 31, 131.
- 17. Jäger, V.; Schröter, D., Synthesis 1990, 556.
- 18 Paulsen, H.; Todt, Kl., Chem. Ber. 1967, 100, 3385.
- 19. Stevens, J.D.; Fletcher Jr, H.G., J. Org. Chem. 1968, 33, 1799.
- 20. Akashi, K.; Palermo, R.E.; Sharpless, K.B., J. Org. Chem. 1978, 43, 2063.
- 21. Paulsen, H.; Koebernick, H.; Schönherr, H., Chem. Ber. 1972, 105, 1515.

(Received in Belgium 4 March 1997; accepted 5 August 1997)