

# RuHCl(diphosphine)(diamine): Catalyst Precursors for the Stereoselective Hydrogenation of Ketones and Imines<sup>1</sup>

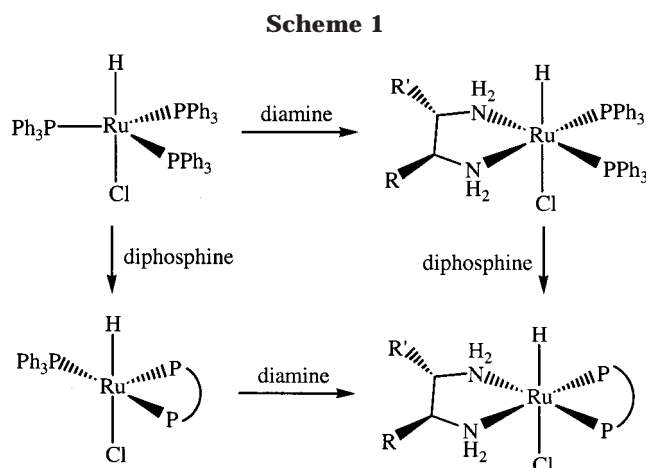
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**Summary:** New chiral complexes RuHCl(diphosphine)-(diamine) are readily prepared from RuHCl(PPh<sub>3</sub>)<sub>3</sub>. The diamine complexes, in the presence of alkoxide base, catalyze the hydrogenation of a wide variety of ketones and imines at 3 atm H<sub>2</sub>, 20 °C, including prochiral imines to chiral amines in good to excellent enantiomeric excess.

We have been investigating the ruthenium hydride species generated in mixtures used by Noyori and co-workers that generate very active catalytic species for ketone hydrogenation and asymmetric hydrogenation. These are obtained by mixing dichlororuthenium species containing diamines or chiral diamines, phosphines,<sup>2</sup> or chiral diphosphines<sup>3–6</sup> with a base in 2-propanol under H<sub>2</sub>. Recently, we reported that the active catalytic species generated in basic media from the RuCl<sub>2</sub>(PPh<sub>3</sub>)<sub>2</sub>-(cydn)/base system<sup>2</sup> (cydn = R,R-cyclohexyldiamine) is likely to be the dihydride RuH<sub>2</sub>(PPh<sub>3</sub>)<sub>2</sub>(cydn) that is readily prepared from the catalytically inactive monohydride complex RuHCl(PPh<sub>3</sub>)<sub>2</sub>(cydn).<sup>7</sup> The latter is readily prepared according to Scheme 1. We also reported that the in-situ generation of RuH<sub>2</sub>(PPh<sub>3</sub>)<sub>2</sub>(cydn) in neat substrates or their solutions in benzene in the presence of H<sub>2</sub> gas could effectively reduce deactivated and sterically congested ketones and some imines to the alcohols and amines, respectively. Here, we report a simple method for the preparation of a series of monohydride complexes, RuHCl(diphosphine)(PPh<sub>3</sub>), and RuHCl(diphosphine)(diamine) using similar procedures (Scheme 1); diphosphine = R-binap and R,R-1,2-bis-(diphenylphosphinamino)cyclohexane (dppach),<sup>8,9</sup> diamine = cydn and R,R-diphenylethylenediamine (dpen).



The patents of Noyori and co-workers mention that a range of hydride-containing ruthenium species can be used to generate catalytically active systems for ketone hydrogenation.<sup>10</sup> The present work demonstrates that certain ruthenium complexes generated by the reaction of these monohydride complexes with a base in the presence of hydrogen gas are effective catalysts for the asymmetric hydrogenation not only of ketones but also, for the first time, of imines at room temperature under H<sub>2</sub> gas (1–3 atm), especially when the dppach ligand is employed. The asymmetric hydrogenation of prochiral imines is an emerging technology for the production of chiral amines,<sup>11–18</sup> and the present work provides a facile route to a potentially very wide variety of ruthenium-based catalysts for this purpose.

Refluxing a mixture of RuHCl(PPh<sub>3</sub>)<sub>3</sub> and a diphosphine in tetrahydrofuran under an argon atmosphere produces the substituted complex RuHCl(diphosphine)-(PPh<sub>3</sub>) (Scheme 1).<sup>19</sup> When an equimolar mixture of a diamine and RuHCl(diphosphine)(PPh<sub>3</sub>) is stirred in tetrahydrofuran (THF) at room temperature under a

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(9) The Supporting Information describes an improvement on the synthesis<sup>8</sup> of R,R-dppach. The solvent for all NMR experiments here and in ref 7 is C<sub>6</sub>D<sub>6</sub>. Yield: 4.13 g, 98%. <sup>1</sup>H NMR: 0.82–2.76 ppm (m, 12 H), 7.03–7.45 ppm (m, 20 H). <sup>31</sup>P{<sup>1</sup>H} NMR: 34.4 ppm (s).

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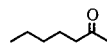




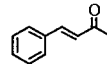
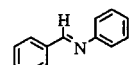
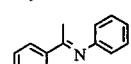
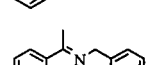
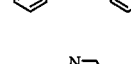
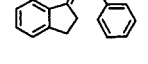
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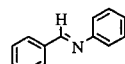
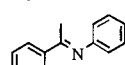
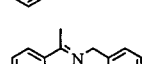
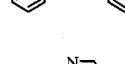
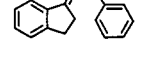
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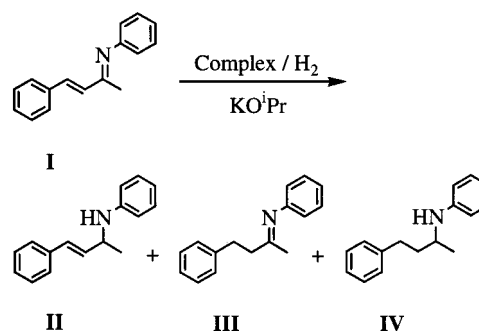
**Table 1. Catalytic Hydrogenation of Neat Ketones and Imines Using 3/KO<sup>i</sup>Pr and 4/KO<sup>i</sup>Pr and H<sub>2</sub> Gas (3 atm), 20 °C (solid substrates were dissolved in benzene)<sup>a</sup>**

Substrate	Complex	S:C ratio	% Conversion	Time (hr)	e.e. (%)
	3	4000	100	<12	40
	3	5000	100	<12	52
	3	3600	100	<12	46
	3	5000	87	48	50
	3, 4	5000	100	<12	88, 73
	3, 4	5000	100	<12	64, 60
	3, 4	500	100	<4	...
	3, 4	500	100, 90	36, 72	71, 70
	3, 4	500	100	36, 24	60, 50
	3, 4	500	100	24	nd
	3, 4	500	12, 17	60	60

<sup>a</sup> nd = not determined; S:C = substrate to catalyst.**Table 2. Catalytic Hydrogenation of Neat Imines Using 5/KO<sup>i</sup>Pr and 6/KO<sup>i</sup>Pr and H<sub>2</sub> Gas (3 atm), 20 °C (solid substrates were dissolved in benzene)**

Substrate	Complex	S:C ratio	% Conversion	Time (hr)
	5, 6	3000	100	<4
	5, 6	3000	100	<24
	5, 6	2500	100	30, 24
	5, 6	3000	100	<24
	5, 6	1500	91, 60	60

in the presence of potassium isopropoxide under hydrogen results in 100 and 96% of the allyl alcohol, respectively, which is also consistent with the reported C=O versus C=C bond selectivities using the Noyori system.<sup>3</sup> This hydrogenation process is also very effective for

**Scheme 2**

various activated acyclic imines (neat or in benzene), producing the amines in fairly good yields and moderate ee (Table 1). The high activity and turnovers using these comparatively mild conditions (20 °C and 3 atm H<sub>2</sub> gas) for imine hydrogenation are unprecedented. The hydrogenation of the imines using the dppach complexes **5** and **6** (Table 2) was even more facile than for the binap analogues. A comparison of the results in Tables 1 and 2 indicates that the turnover rate increases by almost an order of magnitude for the phosphinamino complexes, relative to the binap analogues. An ee of 92% was obtained for *N*-butyl-1-phenylethylamine that was produced from the hydrogenation of neat *N*-(1-phenylethylidene)butylamine using complex **5** and KO<sup>i</sup>Pr under hydrogen (Table 2, entry 5). Current research toward the optimization of this process is underway, since this is a simple procedure for the facile production of chiral secondary amines.

Initial experiments indicate that the dppach complex **6** appears to be more selective for the hydrogenation of the C=N over the C=C bond of the  $\alpha,\beta$ -unsaturated imine **I** (Scheme 2) compared to the binap analogue **4**.

Thus, the hydrogenation of **I** using **4**/KO<sup>i</sup>Pr (S:C = 500:1) resulted in 20% of both the allyl (**II**) and saturated (**IV**) amines and 60% of **III** after 24 h at 20 °C, with no further change in the composition of the mixture after 48 h. On the other hand, hydrogenation of **I** using **6**/KO<sup>i</sup>Pr under similar conditions resulted in only the allyl (48%) and saturated (52%) amines after 2 h. Thus, our on-going work to optimize this process could lead to a simple and mild procedure for the production of valuable chiral allylamines.

The coordinated diamine ligands are necessary for complexes **3–6** to function as hydrogenation catalysts in the presence of KO<sup>i</sup>Pr. For example, with a S:C ratio of 2000:1, only 5% conversion of neat acetophenone was obtained after 24 h using **1**/KO<sup>i</sup>Pr (20 °C and 3 atm H<sub>2</sub>). Complexes **1** and **2** were totally ineffective for the hydrogenation of ketimines under similar conditions.

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**Supporting Information Available:** Text giving synthetic methods and complete X-ray crystallographic tables. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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