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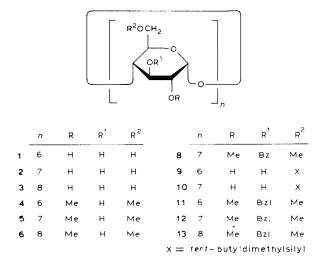
A convenient preparation of per-2,6-di-O-methylcyclomalto-oligosaccharides

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The synthesis of per-2,6-di-O-methyl derivatives of cyclomalto-hexaose (1), -heptaose (2), and -octaose (3) has been studied extensively¹⁻⁵. Hexakis(2,6-di-O-methyl)cyclomaltohexaose (4) and heptakis(2,6-di-O-methyl)heptaose (5) were obtained¹ by partial methylation of 1 and 2, respectively, with dimethyl sulfate and barium oxide in methyl sulfoxide⁶, but both were shown² to contain small proportions of products having a higher degree of substitution². Pure 4^3 (72%) and 5^4 (78%) were claimed to be formed by methylation of 1 and 2 with dimethyl sulfate, barium oxide, and barium hydroxide in N,N-dimethylformamide and methyl sulfoxide⁶, followed by fractionation of the products either by column chromatography³ or by recrystallisation⁴. Methylation of 3 under conditions^{3,4} similar to those used for the preparation of 4 and 5 was reported to give octakis (2,6-di-O-methyl) cyclomalto-octaose (6), but the details of the isolation and the physical constants were not reported⁵. However, Koizumi *et al.*⁷ (by t.l.c. and h.p.l.c.) and Spencer et al.8 (by n.m.r. spectroscopy) showed that 5, isolated by the procedures of Boger et al.3 and Szejtli et al.4, was a mixture of 5 and hexakis(2.6-di-O-methyl)mono(2.3.6-tri-O-methyl)cyclomaltoheptaose (7). Pure 5 was isolated by preparative h.p.l.c.⁷ and by a sequence involving benzoylation of a mixture of 5 and 7, column chromatography of the product to give heptakis(3-O-benzoyl-2,6-di-O-methyl)cyclomaltoheptaose (8, 40%), and O-debenzoylation⁸. Alternatively, pure 4 and 5 were synthesised⁹ in yields of 14 and 19% from 1 and 2, respectively, by unambiguous six-step routes via the 6-O-tert-butyldimethylsilyl derivatives 9 and 10. Recently, Tanimoto et al.¹⁰ found (by h.p.l.c.) 4 and 6 prepared by the method of Boger et al^{3} to be contaminated, and isolated pure 4 and 6 by preparative h.p.l.c. We now report an efficient selective methylation of 1-3 and a convenient isolation of pure 4-6without recourse to preparative h.p.l.c.

Selective methylation of 1 with 18 mol of methyl iodide in N,N-dimethylformamide in the presence of barium oxide and barium hydroxide⁶ for 3 h at room temperature (conditions comparable to those employed⁹ for partial methylation of 9 and 10), followed by crystallisation³ of the product, gave a mixture, column chromatography of which afforded 13% of 4. The low isolated yield was due to the elution of a significant



proportion of **4** in admixture with another major product having a slightly higher mobility.

When the above crystalline mixture was benzylated with benzyl bromide and sodium hydride in N,N-dimethylformamide¹¹, t.l.c. gave a clear separation of the products and column chromatography gave hexakis(3-O-benzyl-2,6-di-O-methyl)cyclomaltohexaose (**11**, 30%) which, on catalytic hydrogenolysis (Pd–C), provided **4** (92%). Likewise, methylation of **2** with methyl iodide (21 mol)-barium oxide-barium hydroxide in N,N-dimethylformamide for 4 h at room temperature, followed by crystallisation of the product, benzylation, and column chromatography, gave heptakis(3-O-benzyl-2,6-di-O-methyl)cyclomaltoheptaose (**12**, 43%), which was hydrogenolysed to give **5** (93%). Similar methylation of **3** with methyl iodide (24 mol) gave a mixture of at least ten components (t.l.c.). The fractions containing the three major products with similar mobilities were isolated by column chromatography and benzylated. Column chromatography then gave octakis(3-O-benzyl-2,6-di-O-methyl)cyclomalto-octaose (**13**, 9%). Hydrogenolysis of **13** furnished **6** (92%).

The structures of **4–6** were confirmed by hydrolysis, followed by reduction with sodium borohydride, and acetylation, which gave 1,3,4,5-tetra-*O*-acetyl-2,6-di-*O*-methyl-D-glucitol as the sole product (g.l.c.). H.p.l.c.¹⁰ of **4–6** showed a single peak for each compound.

Tanimoto *et al.*¹⁰ found that the reaction mixtures obtained by methylation of **1–3**, as described above, contained **4–6**, respectively, as well as the by-products, in proportions essentially identical to those of the products prepared by the method of Boger *et al.*³. However, the methylation procedure described here involves a reaction time (3-5 h), which is much shorter than that (2-4 days) of the previous methods^{1–4}. The isolation of **4–6** via **11–13**, respectively, may be preferable to the previous procedure⁸, since the benzylation was complete within 1 h and, in subsequent column chromatography, **11–13** were each eluted before the by-products.

EXPERIMENTAL

General methods. — Unless stated otherwise, these were the same as described previously⁹. N.m.r. spectra (¹H 270 MHz, ¹³C 67.8 MHz) were recorded with a Jeol JNM-GX 270 spectrometer for solutions in CDC1₃ (internal Me₄Si) or D₂O (¹H, external Me₄Si; ¹³C, internal methanol, δ_{MeOH} vs δ_{Me4Si} 49.80). H.p.I.c. was kindly performed by Dr. T. Tanimoto¹⁰.

Hexakis (2,6-di-O-methyl)cyclomaltohexaose (4). — (a) Methyl iodide (2.88 mL, 46.3 mmol) was added at 5° to a stirred solution of 1 (2.5 g, 2.6 mmol) in N,Ndimethylformamide (75 mL) containing barium oxide (3.75 g) and barium hydroxide octahydrate (1.9 g). The mixture was stirred for 3 h at room temperature, and the inorganic material was collected on a layer of Celite and washed with chloroform. The combined filtrate and washings were concentrated and a solution of the residue in chloroform was washed successively with brine, aq. sodium thiosulfate, and brine, dried, and concentrated. The residue was crystallised from chloroform—hexane³ to give a product (2.35 g) which was shown by t.l.c. (19:1 chloroform—methanol) to contain two major [R_F 0.48 and 0.42 (4)] and four minor components (R_F 0.53, 0.28, 0.23, and 0.14). Column chromatography (99:1→49:1 chloroform—methanol, stepwise) of the mixture gave 4 (0.38 g, 13%), m.p. 301–307° (dec.) (from methanol), $[a]_D^{24} + 119°$ (c 1.2, chloroform), $[a]_D^{124} + 153°$ (c 1.2, water); lit.⁹ m.p. 301–306° (dec.), $[a]_D^{20} + 118°$ (chloroform), $[a]_D^{18} + 152.5°$ (water). The ¹³C-n.m.r. spectrum was identical with that described previously⁹.

(b) A solution of the crystalline mixture (2.5 g) obtained in (a) in N,N-dimethylformamide (25 mL) was stirred with sodium hydride (0.95 g; 50% mineral oil) for 30 min at room temperature, then cooled to 0°. Benzyl bromide (2.2 mL) was added dropwise and the mixture was stirred for 1 h at room temperature. Methanol was added to decompose the excess of sodium hydride, most of the solvent was evaporated, and a solution of the residue in dichloromethane was washed with water, dried, and concentrated. Column chromatography (2:1 \rightarrow 1:1 \rightarrow 2:3 benzene–ethyl acetate, stepwise) of the syrupy residue afforded hexakis(3-*O*-benzyl-2,6-di-*O*-methyl)cyclomaltohexaose (11) as an amorphous powder (1.31 g, 30%), $[a]_{p}^{24}$ +99.5° (c 1.3, chloroform), $R_{\rm F}$ 0.5 (t.1.c., 2:1 ethyl acetate–benzene). N.m.r. data (CDC1₃): ¹H, δ 7.44–6.93 (m, 30 H, 6 Ph), 5.16 (d, 6 H, $J_{1,2}$ 3.35 Hz, H-1), 5.13 and 4.48 (2 d, each 6 H, $J \sim$ 10.7 Hz, 6 PhCH₂), 5.14 and 4.79 (2 d, each 18 H, 12 OMe); ¹³C, δ 139.58 (aromatic C-1), 99.65 (C-1), 82.26, 81.64, 80.13, and 75.76 (C-2,3,4, PhCH₂), 71.59 (C-6), 71.40 (C-5), and 59.00 and 58.76 (OMe).

A solution of 11 (1.04 g) in 2:1 methanol-acetic acid (15 mL) was hydrogenated in the presence of 10% Pd-C (0.3 g) at atmospheric pressure for 2 h at room temperature then filtered through a layer of Celite, which was washed with methanol. The combined filtrate and washings were concentrated and the residue was eluted (49:1 chloroformmethanol) from a short column to yield 4 (0.65 g, 92%), m.p. 301–307° (from methanol), $[a]_{p}^{24} + 153^{\circ}$ (c 1.1, water).

Heptakis(2,6-di-O-methyl)cyclomaltoheptaose (5). — A mixture of 2 (2.0 g, 1.8 mmol), barium oxide (3.0 g), and barium hydroxide octahydrate (1.5 g) in N,N-

dimethylformamide (60 mL) was treated with methyl iodide (2.3 mL, 36.9 mmol). The mixture was stirred for 4 h at room temperature and then processed as described for the preparation of 4. Crystallisation of the residue from chloroform–hexane gave a product (1.86 g) which was shown by t.l.c. (19:1 chloroform–methanol) to be composed of major (R_F 0.40) and minor (R_F 0.16) components. Treatment of the solid (1.86 g) in *N*,*N*-dimethylformamide (20 mL) with sodium hydride (0.75 g; 50% mineral oil) and benzyl bromide (1.73 mL), followed by column chromatography of the product, as described for the preparation of 11, afforded heptakis(3-*O*-benzyl-2,6-di-*O*-methyl)cyclomalto-heptaose (12) as an amorphous powder (1.49 g, 43%), $[a]_p^{24} + 71^\circ$ (*c* 1.2, chloroform), R_F 0.39 (t.l.c., 2:1 ethyl acetate–benzene). N.m.r. data (CDC1₃): ¹H, δ 7.42–6.93 (m, 30 H, 7 Ph), 5.28 (d, 7 H, $J_{1,2}$ 3.66 Hz, H-1), 5.12 and 4.82 (2 d, each 7 H, $J \sim 10.5$ Hz, 7 PhC H_2), and 3.41 and 3.29 (2 s, each 21 H, 14 OMe); ¹³C, δ 139.39 (aromatic C-1), 98.45 (C-1), 81.86, 80.79, 79.39, and 75.56 (C-2,3,4, Ph CH_2), 71.51 (C-6), 71.11 (C-5), and 59.08 and 59.00 (OMe).

Hydrogenolysis of **12** (1.36 g), followed by column chromatography of the product, as described for **11**, afforded **5** (0.86 g, 93%), m.p. 299–305° (dec.) (from methanol), $[a]_{D}^{24} + 121^{\circ}$ (*c* 1.1, chloroform), $[a]_{D}^{24} + 155.5^{\circ}$ (*c* 1.1, water); lit.⁹ m.p. 300–305° (dec.), $[a]_{D}^{24} + 122^{\circ}$ (chloroform), $[a]_{D}^{23} + 156^{\circ}$ (water). The ¹³C-n.m.r. spectrum was identical with that described previously⁹.

Octakis(2,6-di-O-methyl)cyclomalto-octaose (6). — The product obtained by treatment of a mixture of **3** (3.0 g, 2.3 mmol), barium oxide (4.5 g), and barium hydroxide octahydrate (2.3 g) in *N*,*N*-dimethylformamide (90 mL) with methyl iodide (3.46 mL, 55.6 mmol) for 5 h at room temperature, as described previously, was subjected to column chromatography (99:1 \rightarrow 49:1 chloroform-methanol, stepwise). The appropriate fractions containing (t.l.c., 19:1 chloroform-methanol) three major products ($R_{\rm F}$ 0.43, 0.41, and 0.38) were collected and concentrated to dryness. Benzylation of the residue (1.24 g), followed by column chromatography of the product, as described for the preparation of **11**, gave octakis(3-*O*-benzyl-2,6-di-*O*-methyl)cyclomalto-octaose (**13**; 0.47 g, 9%), m.p. 83–88° (from methanol), $[a]_{\rm D}^{24} + 87^{\circ}$ (c 1.1, chloroform), $R_{\rm F}$ 0.28 (t.l.c., 2:1 ethyl acetate-benzene). N.m.r. data (CDC1₃): ¹H, δ 7.41–7.18 (m, 40 H, 8 Ph), 5.335 (d, 8 H, $J_{1.2}$ 3.66 Hz, H-1), 5.135 and 4.79 (2 d, each 8 H, J 10.4 Hz, 8 PhC H_2), and 3.41 and 3.33 (2 s, each 24 H, 16 OMe); ¹³C, δ 139.21 (aromatic C-1), 98.26 (C-1), 81.98, 80.98, 78.78, 75.80 (C-2,3,4, PhCH₂), 71.38 (C-6), 71.19 (C-5), and 59.18 and 59.04 (OMe).

Hydrogenolysis of **13** (0.39 g), followed by column chromatography of the product, as described above, gave **6** (0.24 g, 92%), m.p. 260–264° (dec.) (from ethanol), $[a]_{D}^{24} + 127^{\circ}$ (*c* 1, chloroform), $[a]_{D}^{24} + 179.5^{\circ}$ (*c* 1.3, water); lit.¹⁰ m.p. 260–264° (dec.), $[a]_{D}^{25} + 180^{\circ}$ (water). N.m.r. data (D₂O): ¹H, δ 5.365 (d, 8 H, $J_{1,2}$ 2.44 Hz, H-1), 3.99–3.90 (m, 16 H, H-3,5), 3.71 (bs, 16 H, H-6), 3.61 (t, 8 H, $J_{4,5}$ 9.5 Hz, H-4), 3.54 and 3.38 (2 s, each 24 H, 16 OMe), and 3.32 (dd, 8 H, $J_{2,3}$ 9.92 Hz, H-2); ¹³C, δ 98.47 (C-1), 82.37 (C-2), 79.36 (C-4), 73.00 and 70.63 (C-3,5), 71.65 (C-6), and 60.12 and 59.35 (OMe).

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