A Practical Access to [1-¹³C]1-Deoxy-D-xylulose and its Derivatives

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Terpenoids are an important class of natural products and are mainly of plant origin. The potential use of terpenoids as medicinal agents and aroma ingredients in both the native and chemically-modified forms is exceedingly high. For decades it was believed that the isoprene unit, the smallest constituent of the terpenes, is produced from isoprenyl diphosphate (IPP) solely through the mevalonic acid (MVA) pathway. Recently, an alternative biosynthetic route was discovered, wherein 1-deoxy-D-xylulose (DOX) 5-phosphate and methyl erythritol (ME) phosphate were indispensable for the formation of IPP. The new pathway has received particular attention, since it was found to play a major role in isoprenoid biosynthesis in many bacteria and all plants. Investigations attempting to delineate the two pathways in plants and plant cell cultures have made use of ¹³C-labeled compounds such as glucose and MVA in an effort to trace the fate of the ¹³Clabeled metabolites. A ¹³C NMR analysis of the labeled metabolites can lead to the successful determination of biosynthetic pathways, both classical and new. In order to obtain more detailed and distinct information on the MVA-independent pathway, there is now a substantial demand for larger quantities of ¹³C-labeled DOX and ME, since these substrates are specific to the non-mevalonate pathway.¹

Attention was initially focused on the synthesis of ¹³C-labeled DOX, rather than ME, due to the high efficiency of incorporation of DOX into the culture cell. Thus, we would like to describe herein a practical and facile synthesis of [1-¹³C]1-deoxy-D-xylulose (1-¹³C-DOX), the stable triacetate derivative, and 1-¹³C-DOX 5-phosphate (1-¹³C-DOXP). Although several synthetic routes to DOX and DOXP have been previously described,² the prohibitive cost of the ¹³C isotope imposes strict restrictions on its use in synthetic approaches. A consideration of the cost efficiency of ¹³C isotope usage prompted us to develop a new route utilizing an appropriate intermediate. The synthetic process is outlined in Scheme 1. The synthetic steps following the incorporation of the ¹³C-labeled group must be as short as possible and a simple operation for isolating the water-soluble final products is required in the last stage. Amide 4 is the key precursor that matched our requirements. The Weinreb's amide is known to react readily with a stoichiometric amount of Grignard reagent to selectively afford the ketone.³ All hydroxyl groups are protected with a benzyl group to facilitate the quantitative removal and facile isolation of the resulting sugar derivatives by simple operations, i.e. heterogeneous hydrogenation, filtration and concentration.

Commercially available mannitol diacetonide (1) was converted to the alcohol 2 according to a published procedure⁴ with slight modification. In the route leading to the synthesis of DOX 6a and its acetate 6b, the alcohol 2 was protected with BnBr. Transformation of the 1,2-diol acetonide **3a** to the amide **4a** was carried out in the usual manner. Thus, hydrolysis of the acetonide **3a** with 5% HCl in MeOH, and oxidative cleavage of the vicinal diol followed by treatment of the crude aldehyde with NaClO₂ yielded carboxylic acid. Condensation with Weinreb's amine proceeded in the presence of DCC and pyridine, giving rise to intermediate 4a. Incorporation of ¹³C was achieved using ¹³CH₃MgI, prepared from commercially available ¹³CH₃I and Mg, at room temperature to selectively obtain the methyl ketone 5a. Simple hydrogenation on 10%Pd/C in acetone/H2O at ambient temperature, followed by filtration and concentration, lead to the isolation of the labeled sugar **6a**. If necessary, purification by column chromatography on silica gel with CHCl₃/MeOH can be performed. The stable derivative 6b was afforded by exposure of **6a** to a mixture of acetic anhydride and pyridine.

For the synthesis of the phosphate 7, methylation of the amide 4c was initially performed in a similar way to the preparation of 5a. The envisioned amide 4c was prepared by the phosphorylation of the alcohol 2 and the ensuing conversion of the acetonide moiety to the amide. However, the reaction with methyl Grignard reagent prepared from MeI failed to give the desired methyl ketone in spite of several attempts under various experimental condi-

Abstract: A practical synthesis of $[1-^{13}C]^{1-deoxy-D-xylulose}$ and its triacetate and 5-phosphate derivatives is described. The present scheme is developed based on the consideration of the cost efficiency of ^{13}C .

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tions. The benzyl phosphate group was found to be reactive toward the MeMgI reagent, where MeMgBr could lead to the formation of the corresponding methyl ketone. Consequently, protection of the primary alcohol **2** with PMBCl was carried out. Conversion of the acetonide **3b** to the amide **4b**⁵ proceeded with high yield, and subsequent treatment with ¹³CH₃MgI gave rise to the ¹³C-labeled ketone **5b** without any problems. The selective deprotection of the PMB group with DDQ produced the alcohol **5c**, which was then subjected to phosphorylation. The benzyl-protected substrate **7** was thus synthesized, and the deprotection of **7** is already reported in the literature²ⁱ using unlabeled compound.

Given the restricted 13 C isotope source, a few further manipulations were inevitable for the preparation of the phosphate after the introduction of the 1- 13 C-methyl group. However, the final steps do not detract from the overall efficiency of the synthetic route since only routine steps are required.

The synthesis of 1^{-13} C-DOX (**6a**) and its acetate **6b** was achieved in short steps. The last stage, heterogeneous hydrogenation, facilitated the isolation of the water-soluble target molecule. In addition, we can offer a stable derivative, 1^{-13} C-DOX-triacetate (**6b**), for use as a tracing material in the analysis of biosynthetic pathways.

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- (5) The selected physical data are shown as follows. **4a**: ¹H NMR (500 MHz): δ = 3.09 (s, 3 H), 3.43 (s, 3 H), 3.63 (dd, *J* = 5.5, 10.3 Hz, 1 H), 3.69 (dd, *J* = 5.5, 10.3 Hz, 1 H), 4.06 (dd, J = 5.5, 10.7 Hz, 1 H), 4.43–4.51 (m, 4 H), 4.63– 4.76 (m, 2 H), 7.25–7.35 (m, 15 H). **4b**: ¹H NMR (500 MHz): δ = 3.09 (s, 3 H), 3.44 (s, 3 H), 3.60 (dd, *J* = 5.4, 10.3 Hz, 1 H), 3.66 (dd, *J* = 5.2, 10.3 Hz, 1 H), 3.80 (s, 3 H), 4.04 (dd, J = 5.4, 10.7 Hz, 1 H), 4.30–4.40 (m, 2 H), 4.40–4.50 (m, 2 H), 4.60–4.80 (m, 3 H), 6.83 (d, J = 8.5 Hz, 2 H), 7.18 (d, J = 8.5 Hz, 2 H), 7.25–7.34 (m, 10 H). **5a**: $[\alpha]_D^{23}$ –36 (*c* 0.36, CHCl₃). ¹H NMR (500 MHz): δ = 2.14 (d, J = 128 Hz, ¹³CH₃), 3.60 (d, J = 6.1 Hz, 2 H), 3.95– 3.97 (m, 2 H), 4.39–4.45 (m, 3 H), 4.51 (d, J = 11.6 Hz, 1 H), 4.63 (d, J = 11.6 Hz, 1 H), 4.67 (d, J = 11.9 Hz, 1 H), 7.24-7.34 (m, 15 H). **5b**: $[\alpha]_D^{23}$ –41 (*c* 1.0, CHCl₃). ¹H NMR (500 MHz): δ = 2.13 $(d, J = 127 \text{ Hz}, {}^{13}\text{CH}_3), 3.58 (d, J = 6.0 \text{ Hz}, 2 \text{ H}), 3.80 (s, 3)$ H), 3.93–3.96 (m, 2 H), 4.34 (d, J = 11.3 Hz, 1 H), 4.37 (d, *J* = 11.3 Hz, 1 H), 4.43 (d, *J* = 11.7 Hz, 1 H), 4.50 (d, J = 11.7 Hz, 1 H), 4.62 (d, J = 11.7 Hz, 1 H), 4.65 (d,

J = 11.7 Hz, 1 H), 6.85 (d, J = 8.6 Hz, 2 H), 7.18 (d, J = 8.6 Hz, 2 H), 7.20-7.34 (m, 10 H).**6b**: $[\alpha]_D^{23} + 35 \text{ (c} 0.65, \text{CHCl}_3). ^1\text{H NMR (500 MHz): }\delta = 2.06, 2.08, 2.21 \text{ (s}, \text{OAc} \times 3), 2.21 \text{ (d}, J = 129 \text{ Hz}, ^{13}\text{CH}_3),$ 4.14 (dd, J = 6.6, 11.6 Hz, 1 H), 4.30 (dd, J = 5.8, 11.6 Hz, 1 H), 5.25 (d, J = 3.0 Hz, 1 H), 5.59 (ddd, J = 3.0, 5.8, 6.6 Hz, 1 H). 7: $[\alpha]_D^{23}$ –18 (*c* 0.35, CHCl₃). ¹H NMR (500 MHz): δ = 2.09 (d, *J* = 128 Hz, ¹³CH₃), 3.85 (d, *J* = 3.3 Hz, 1 H), 3.92 (ddd, *J* = 3.3, 5.8, 6.0 Hz, 1 H), 4.06–4.14 (m, 2 H), 4.38 (d, *J* = 11.5 Hz, 1 H), 4.41 (d, *J* = 11.5 Hz, 1 H), 4.53 (d,

J = 11.5 Hz, 1 H), 4.60 (d, J = 11.5 Hz, 1 H), 4.96–5.03 (m,

4 H), 7.18–7.35 (m, 20 H). ³¹P NMR: $\delta = -6.4$.