

Hydrochlorination of Acryloylureas Using Titanium Tetrachloride and 2-Propanol

Keiki KISHIKAWA,[†] Makoto YAMAMOTO, Shigeo KOHMOTO,
and Kazutoshi YAMADA*

Department of Materials Science, Faculty of Engineering,
Chiba University, Chiba 260

[†]Graduate School of Science and Technology, Chiba University,
Chiba 260

Hydrochlorination of acryloylureas was attempted using titanium tetrachloride and 2-propanol to give chloroacylureas with high yield and stereoselectivity.

Hydrochlorination of acrylic acid derivatives using hydrogen chloride is a well known and an important reaction in industrial chemistry.¹⁾ However, to the best of our knowledge hydrochlorination of acryloylureas²⁾ using transition metal halides and alcohols has not been reported yet. This paper represents the first example of diastereoselective hydrochlorination of acrylic acid derivatives by titanium tetrachloride with 2-propanol.

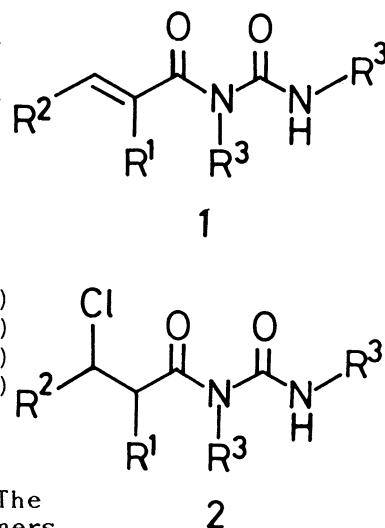
After addition of titanium tetrachloride to acryloylureas **1** in toluene at room temperature, 2-propanol was added to give chloroacylureas **2** in high yield. In the absence of 2-propanol the hydrochlorination does not proceed at all.

Table 1. Hydrochlorination of acryloylureas **1**³⁾

No.	Acryloylurea	R ¹	R ²	R ³	Yield ^{a)} /%
1	1a	H	H	i-Pr	89 ^{b)}
2	1b			c-Hexyl	98 ^{b)}
3	1c			(S)-1-phenylethyl	84 ^{c)}
4	1d			(R)-1-phenylethyl	70 ^{c)}
5	1e			Ph	0 ^{b)}
6	1f	Me	H	i-Pr	0 ^{b)}
7	1g	H	Me	(S)-1-phenylethyl	100 ^{b)} (45:55) ^{d)}
8	1h		Et	(S)-1-phenylethyl	86 ^{b)} (17:83) ^{d)}
9	1i		Pr	(S)-1-phenylethyl	72 ^{b)} (45:55) ^{d)}
10	1j		i-Pr	(S)-1-phenylethyl	68 ^{b)} (40:60) ^{d)}
11	1k		Ph	i-Pr	0 ^{b)}

a) Isolated yield. b) The ratio of TiCl₄:i-PrOH is 1:2. c) The ratio of TiCl₄:i-PrOH is 1:1. d) The ratios of the diastereomers were determined by ¹H NMR and HPLC analysis.

In the case of R¹ = H (except R³ = Ph) the reaction takes place in high yield. The



reaction of **1f** does not occur, because the chelation of the titanium atom with the carbonyl oxygen atoms would be sterically prevented by the methyl group at the α -carbon. Under the same reaction conditions the hydrochlorination of benzyl acrylate and N-benzylacrylamide does not occur. This indicates that the carbonyl of the urea part plays an important role in the reaction. The reaction quantitatively proceeds in non-polar solvents (toluene and benzene), but does not in polar solvents (chloroform and dichloromethane).

The hydrochlorination of **1c** quantitatively proceeds even at $-20\text{ }^{\circ}\text{C}$. To complete the reaction, more than 1 equivalent of 2-propanol is necessary to 1 equivalent of titanium tetrachloride. Furthermore, we found that both 0.5 equivalent of titanium tetrachloride and 2-propanol (= 1:1) to **1** were enough to complete the reaction. From the above results we postulate the following mechanism for the hydrochlorination of **1c**. Titanium atom makes chelation with each carbonyl oxygen atoms of acyl and urea parts of acryloylureas to cause activation of the β -carbon.⁴⁾ The attack of 2-propanol on the titanium atom triggers the migration of chlorine atoms to the β -carbon of an acrylyurea.

In the case of $\text{R}^2 = \text{Me, Et, Pr, or i-Pr}$ the reaction proceeds even at room temperature. A good diastereoselectivity was observed in the hydrochlorination of **1h** ($\text{R}^2 = \text{Et}$). These results indicate that the hydrochlorination seems to proceed via a rigid transition state. The size of ethyl group would be the most suitable in the diastereoselective reaction. In the case of **1h** the hydrochlorination was attempted using various alcohols (methanol, ethanol, 2-propanol, and t-butanol). The reactivity order of these alcohols is 2-propanol > t-butanol > ethanol > methanol. Acylurea **1g** was reacted with titanium tetrachloride and ethanol- d_6 in benzene- d_6 . From 400 MHz- ^1H NMR analysis, 96% deuterium incorporation was observed at the α -proton. It is undoubtedly that one of the α -proton comes from alcohol.

Further investigation of the hydrochlorination using transition metal halides is now in progress.

We thank the fund of Mitsui Petrochemical Industries, Ltd., for a fellowship (K. K).

References

- 1) Mitsui Toatsu Chemicals, Inc., *Jpn. Kokai Tokkyo Koho*, JP 58124738; H. Erpenbach, K. Gehrmann, H. Joest, and W. Lork., *Ger. Offen.*, 2555043.
- 2) K. Kishikawa, M. Yamamoto, S. Kohmoto, and K. Yamada, *Chem. Lett.*, 1988, 1623; *J. Org. Chem.*, 54, 2428 (1989).
- 3) Procedure; to a solution of acryloylurea **1c** (0.155 mmol) in toluene (5 ml) was added TiCl_4 (0.232 mmol) and the suspended solution was stirred for 20 min at room temperature. After addition of a solution of i-PrOH (0.229 mmol) in toluene the solution was stirred at room temperature for 1 h. Water (3 ml) was added to quench the reaction. The organic phase was separated, dried over MgSO_4 and concentrated to give a chloroacylurea **2c**.
- 4) T. Poll, J. O. Metter, and G. Helmchen, *Angew. Chem., Int. Ed. Engl.*, 24, 112 (1985); W. Oppolzer, I. Rodriguez, J. Blagg, and G. Bernardinelli, *Helv. Chim. Acta*, 72, 123 (1989).

(Received April 4, 1990)