



Morphology Effects of Nanoscale Er_2O_3 and $\text{Sr-Er}_2\text{O}_3$ Catalysts for Oxidative Coupling of Methane

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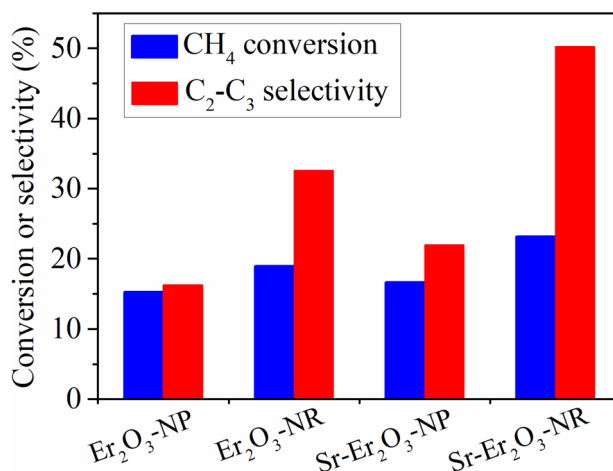
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Abstract

Er_2O_3 nanorods were prepared by a hydrothermal method, and Sr-modified Er_2O_3 nanorods ($\text{Sr-Er}_2\text{O}_3$) were synthesized using an impregnation method. Their catalytic performance for oxidative coupling of methane was investigated. The catalysts were characterized by several techniques such as XRD, N_2 adsorption, TEM, XPS, O_2 -TPD and CO_2 -TPD. Compared with Er_2O_3 and $\text{Sr-Er}_2\text{O}_3$ nanoparticles, Er_2O_3 and $\text{Sr-Er}_2\text{O}_3$ nanorods exhibit higher CH_4 conversion and $\text{C}_2\text{-C}_3$ selectivity. This is caused by higher $(\text{O}^- + \text{O}_2^-)/\text{O}_2^-$ ratio, a higher number of chemisorbed oxygen species and moderate basic sites achieved on the nanorods catalysts. The $\text{Sr-Er}_2\text{O}_3$ nanorods afford a 23.2% conversion of CH_4 with 50.3% selectivity to $\text{C}_2\text{-C}_3$ at 650 °C.

Graphic Abstract



Keywords Er_2O_3 -based catalysts · Oxidative coupling of methane · Morphology effect · Crystal plane

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1 Introduction

Methane is the main component of natural gas, coal-bed gas and shale gas, which can be converted into high value-added products through non-direct conversion and direct conversion. On the one hand, methane can be first converted into syngas, and further transformed into important basic chemical materials and liquid fuels by Fischer–Tropsch reaction [1, 2]. On the other hand, in the direct conversion technology of methane, most of the research is focused on

the direct partial oxidation of methane to methanol [3] or formaldehyde [4], oxidative coupling of methane (OCM) reaction to C_2 hydrocarbons (ethylene and ethane) [5–10], and methane anaerobic aromatization [11, 12]. Owing to the fast consumption of petroleum, the OCM reaction is of great significance and attractive.

OCM was first developed in 1982 by Keller and Bhasin [5]. Since then, hundreds of catalysts have been attempted for OCM. Among them, Li/MgO and Mn- Na_2WO_4/SiO_2 are reported to be the most promising catalysts, and have been extensively studied over the past 30 years [13–28]. However, both types of catalysts generally require high temperature (above 800 °C) to effectively catalyze the OCM reaction. In addition, Li/MgO catalysts still suffer from severe deactivation, due to the vaporization of Li^+ ions at high temperature [19]. Researchers have made an effort to develop the low-temperature OCM catalysts. Wang et al. reported that the Ti-doped Mn- Na_2WO_4/SiO_2 catalyst by using Ti-MWW zeolite as Ti dopant enabled OCM with 26% methane conversion and 76% C_2 – C_3 selectivity at 720 °C [29]. Rare earth oxides, such as La_2O_3 , Sm_2O_3 and their promoted forms with special morphology, can effectively catalyze the OCM reaction at relatively low temperatures (500–650 °C), although methane conversion and C_2 selectivity and yield are not so satisfactory [30–34].

Er_2O_3 is one kind of rare earth oxide, and there is no report dealing with the use of Er_2O_3 related catalysts for the OCM reaction so far. In this work, Er_2O_3 nanorods, nanoparticles and their respective Sr-modified counterparts were synthesized to catalyze the OCM reaction. The main purpose of this work is to study the morphology effects of Er_2O_3 related catalysts for the OCM reaction. The enhanced reaction performance of Er_2O_3 and Sr- Er_2O_3 nanorods than their nanoparticles counterparts were elucidated based on the physicochemical properties.

2 Experimental

2.1 Catalyst Preparation

The Er_2O_3 nanorods (designated as Er_2O_3 -NR) were prepared by a modified hydrothermal method according to the procedures described by Yoon et al. [35]. In a brief, 4.43 g of $Er(NO_3)_3 \cdot 5H_2O$ was dissolved in 100 ml of deionized water, and 5.0 ml of ammonia water was added dropwise to the above 0.1 M Er(III) nitrate solution under stirring. After stirring for additional 0.5 h, the suspension was transferred into a Teflon-lined stainless steel autoclave, sealed and placed in an oven of 200 °C for 12 h. The resulting solid was washed with deionized water, and dried at 110 °C for 12 h. Finally, the dried $Er(OH)_3$ nanorods were calcined in air at 750 °C for 4 h to obtain the Er_2O_3 nanorods. The Er_2O_3

nanoparticles (labelled as Er_2O_3 -NP) were synthesized by a conventional precipitation method. 3.0 ml of ammonia water was added dropwise to 100 ml of 0.1 M Er(III) nitrate solution under stirring. After stirring for additional 0.5 h, the resulting precipitate was washed with deionized water, and dried at 110 °C for 12 h. Finally, the dried $Er(OH)_3$ nanoparticles were calcined in air at 750 °C for 4 h to obtain the Er_2O_3 nanoparticles.

The Sr-modified Er_2O_3 nanorods and nanoparticles (denoted as Sr- Er_2O_3 -NR and Sr- Er_2O_3 -NP, respectively) were prepared by impregnating an aqueous solution of $Sr(NO_3)_2$ on the dried $Er(OH)_3$ nanorods or nanoparticles via an incipient wetness method. The impregnated samples were dried at 110 °C for 12 h and calcined at 750 °C in air for 4 h to obtain the Sr- Er_2O_3 -NR and Sr- Er_2O_3 -NP catalysts. The molar ratio of Sr to Er in both catalysts was 0.02.

2.2 Catalyst Characterization

X-ray diffraction (XRD) patterns were recorded on a Bruker D2 PHASER X-ray diffractometer using nickel-filtered Cu $K\alpha$ radiation at 40 kV and 30 mA. The BET surface areas of the samples were analyzed by N_2 adsorption at –196 °C using a Micromeritics Tristar 3000 instrument. Transmission electron microscopy (TEM) data were obtained on an FEI Tecnai G² F20 S-TWIN electron microscope equipped with an EDX instrument. X-ray photoelectron spectroscopy (XPS) measurements were carried out on a Perkin–Elmer PHI 5000C spectrometer with Mg $K\alpha$ radiation as the excitation source. The O 1s XPS spectra were fitted using the software XPSPEAK 41, assumed at 20% Lorentzian and 80% Gaussian peak shape. All binding energy values were referenced to the C1s peak located at 284.6 eV. Temperature-programmed desorption of CO_2 (CO_2 -TPD) and temperature-programmed desorption of O_2 (O_2 -TPD) were performed on a Micromeritics AutoChem II analyzer. 0.2 g of sample (40–60 mesh) was pretreated at 750 °C for 1 h in a He flow. For the CO_2 -TPD experiment, the temperature was cooled to 80 °C. Then the flow was switched to 5 vol.% CO_2/He (30 ml/min) and kept at this temperature for 1.5 h, followed by purging with He (30 ml/min) for 2 h. Finally, the temperature was increased from 80 to 900 °C at a heating rate of 10 °C/min. For the O_2 -TPD experiment, the temperature was cooled to 50 °C. Then the flow was switched to O_2 (30 ml/min) and kept at this temperature for 1 h, followed by purging with He (30 ml/min) for 2 h. Finally, the temperature was raised from 50 to 700 °C at a ramping rate of 10 °C/min.

2.3 Catalytic Testing

The OCM reaction was carried out in a fixed-bed quartz tube reactor with an internal diameter of 6 mm under ambient pressure. 0.2 g of catalyst (40–60 mesh) was loaded in the

quartz tube, and the downstream of the catalyst was fixed with quartz wool. Prior to the reaction, the catalyst was pre-treated at 750 °C for 1 h in a Ar flow. A gas mixture of CH₄ and O₂ (4:1 molar ratio) flowed through the catalyst at a flow rate of 60 ml/min, corresponding to a gas hourly space velocity (GHSV) of 18,000 ml/(g•h). The reaction temperature (that is, catalyst bed temperature) was monitored by a thermocouple placed in the middle of the catalyst bed. The hydrocarbon products were analyzed on-line with a gas chromatograph (GC) equipped with a FID and a 50-m Poraplot Q capillary column (for the separation of CH₄, C₂H₄, C₂H₆, C₃H₆ and C₃H₈), and N₂ was used as the carrier gas. CH₄, H₂, O₂, CO and CO₂ were analyzed on-line by another GC equipped with a TCD and a 2-m Shincarbon ST packed column, and Ar was used as the carrier gas. Before analyzing by TCD, the products were passed through a cold trap at −3 °C to remove most of water produced in the reaction. The CH₄ conversion and C₂–C₃ selectivity were calculated

using the standard normalization method based on carbon atom balance.

3 Results and Discussion

3.1 Catalyst Characterization

Figure 1 shows the XRD patterns of Er₂O₃ nanorods, nanoparticles and their respective Sr-modified counterparts. These samples display the characteristic diffractions that match the cubic crystal structure of Er₂O₃ (PDF #43–1007). The diffraction peaks at $2\theta = 20.6^\circ$, 29.3° , 34.0° , 36.1° , 40.1° , 43.7° , 47.2° , 48.8° , 53.5° , 56.5° , 57.9° , 59.4° and 60.8° can be assigned to the (211), (222), (400), (411), (332), (134), (521), (440), (611), (145), (622), (136) and (444) planes of cubic phase Er₂O₃, respectively. The dominant peak located at 29.3° corresponds to the (222) plane of the crystal phase. It is worth noting that there are no other crystal phases such as SrO and SrCO₃ (produced by the combination of SrO with CO₂ in air) which can be detected in all catalysts. One reason is due to the lower content of Sr in the catalysts. Another reason could be that Sr is highly dispersed in the catalysts. The cubic lattice parameters of Er₂O₃-NP and Er₂O₃-NR are 1.0538 nm and 1.0534 nm, respectively, whereas those of Sr-Er₂O₃-NP and Sr-Er₂O₃-NR are somewhat increased to 1.0546 nm and 1.0541 nm, respectively (Table 1). This result is indicative of doping of Sr²⁺ ions into the crystal lattice of cubic Er₂O₃, taking into account the larger ionic radius of Sr²⁺ (0.118 nm) than Er³⁺ (0.089 nm). Similar phenomena were reported for the incorporation of Sr to La₂O₃ and Sm₂O₃ [32, 34, 36].

The TEM images of Er₂O₃-NR, Sr-Er₂O₃-NR, Er₂O₃-NP and Sr-Er₂O₃-NP are shown in Fig. 2. Both Er₂O₃-NR and Sr-Er₂O₃-NR display the nanorod morphology, whereas the morphology of nanoparticles with irregular shape can be observed for both Er₂O₃-NP and Sr-Er₂O₃-NP. The average length and width for Er₂O₃-NR nanorods are 3.34 μ m

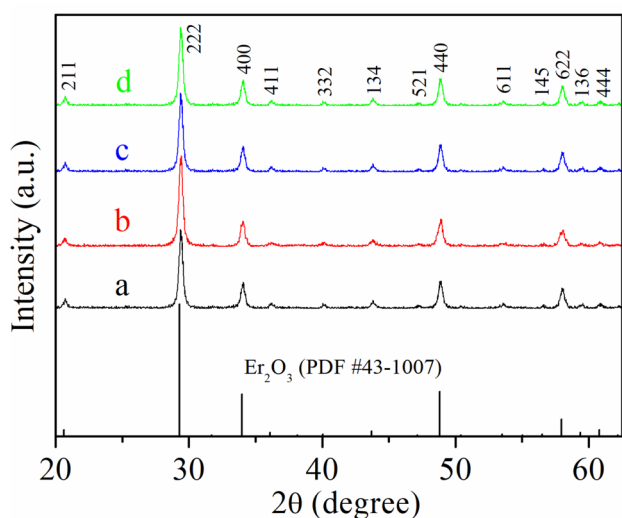


Fig. 1 XRD patterns of (a) Er₂O₃-NP, (b) Er₂O₃-NR, (c) Sr-Er₂O₃-NP, and (d) Sr-Er₂O₃-NR

Table 1 Textural properties and XPS data of the Er₂O₃-based catalysts

Catalyst	S_{BET} (m ² /g)	Average size (μ m)	Lattice parameter (nm)	O 1 s BE ^c , FWHM ^d (eV)				(O [−] + O ₂ [−])/O ₂ [−]
				O ^{2−}	O [−]	CO ₃ ^{2−}	O ₂ [−]	
Er ₂ O ₃ -NP	5.6	0.022 ± 0.003	1.0538	529.2/1.8	530.6/1.6	531.7/1.4	532.7/1.4	0.9
Er ₂ O ₃ -NR	8.2	3.34 ± 0.75 ^a 0.346 ± 0.065 ^b	1.0534	529.4/1.6	530.5/1.7	532.0/1.5	533.0/1.4	1.9
Sr-Er ₂ O ₃ -NP	4.5	0.022 ± 0.004	1.0546	529.3/1.6	530.4/1.7	531.7/1.4	532.7/1.5	2.0
Sr-Er ₂ O ₃ -NR	8.0	3.29 ± 0.77 ^a 0.380 ± 0.063 ^b	1.0541	529.3/1.5	530.3/1.9	531.7/1.5	532.7/1.5	2.5

^aAverage length of nanorods. ^bAverage width of nanorods

^cBinding energy. ^dfull width at half maximum

Fig. 2 TEM graphs of **a** $\text{Er}_2\text{O}_3\text{-NP}$, **b** $\text{Sr-Er}_2\text{O}_3\text{-NP}$, **c** $\text{Er}_2\text{O}_3\text{-NR}$, and **d** $\text{Sr-Er}_2\text{O}_3\text{-NR}$

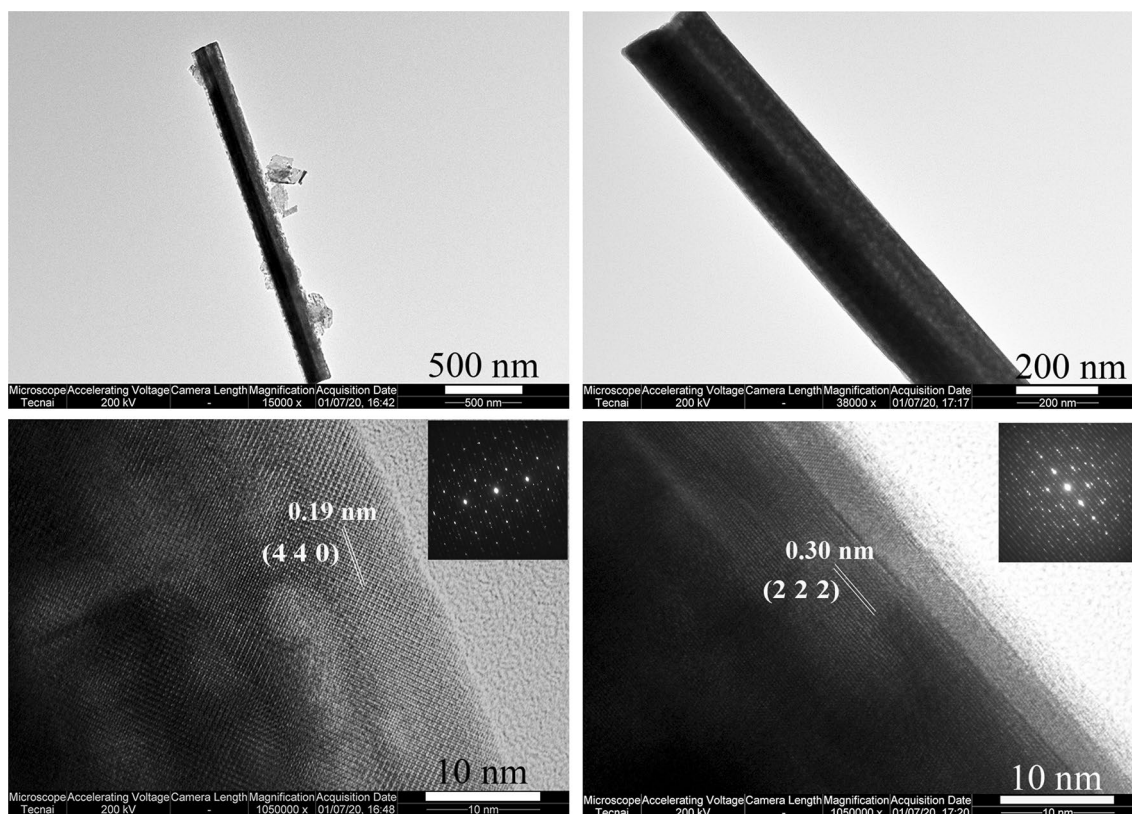
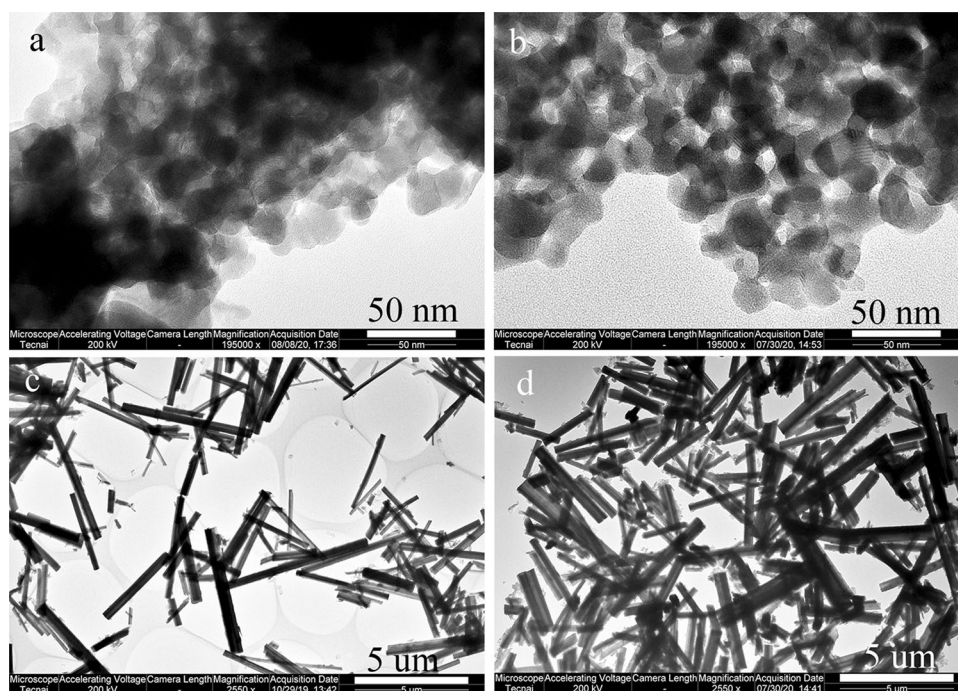


Fig. 3 TEM (top) and HR-TEM (bottom) graphs of $\text{Er}_2\text{O}_3\text{-NR}$. Insets are the fast Fourier transfer (FFT) patterns of the HR-TEM images

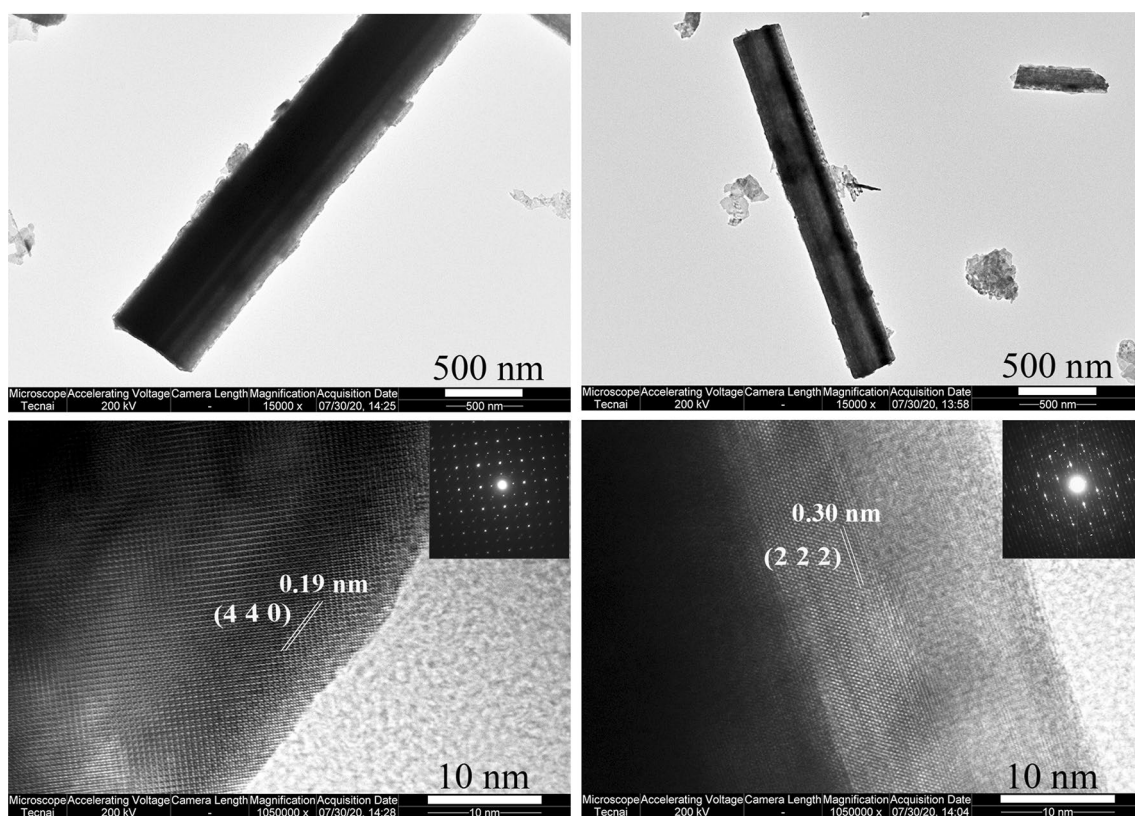


Fig. 4 TEM (top) and HR-TEM (bottom) graphs of $\text{Sr-Er}_2\text{O}_3\text{-NR}$. Insets are the fast Fourier transfer (FFT) patterns of the HR-TEM images

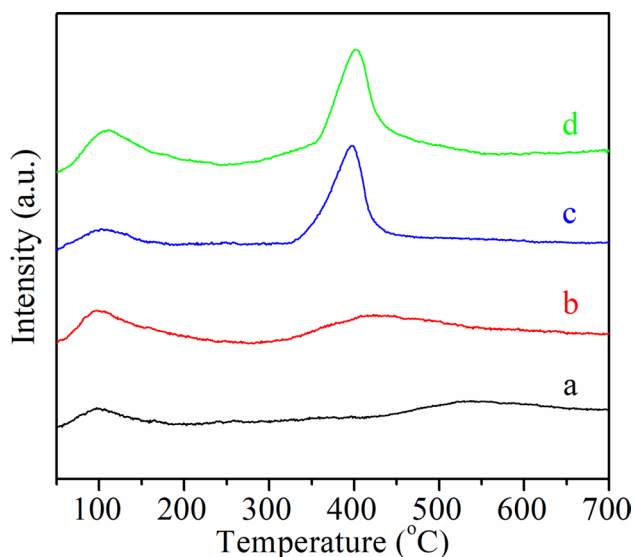


Fig. 5 O_2 -TPD profiles of (a) $\text{Er}_2\text{O}_3\text{-NP}$, (b) $\text{Er}_2\text{O}_3\text{-NR}$, (c) $\text{Sr-Er}_2\text{O}_3\text{-NP}$, and (d) $\text{Sr-Er}_2\text{O}_3\text{-NR}$

and 346 nm, respectively. $\text{Er}_2\text{O}_3\text{-NP}$ nanoparticles have a mean size of 22 nm. It is clear that modification of Er_2O_3 nanorods and nanoparticles with a small amount of Sr has a little impact on their sizes (Fig. 2 and Table 1). As illustrated

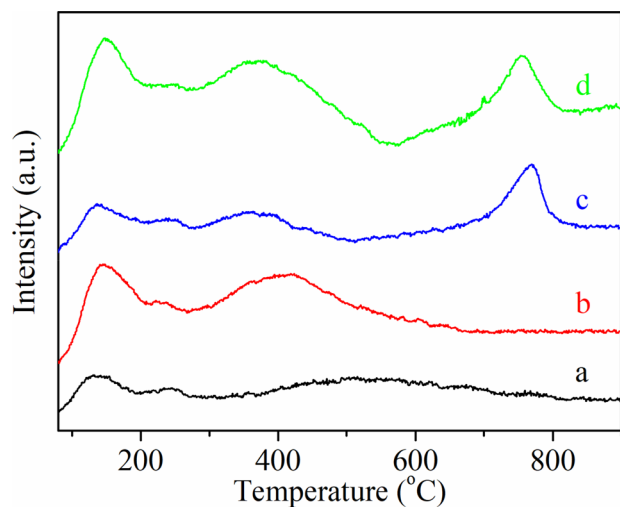
in Figs. 3 and 4, the HRTEM images combined with a fast Fourier transform (FFT) analysis reveal that $\text{Er}_2\text{O}_3\text{-NR}$ and $\text{Sr-Er}_2\text{O}_3\text{-NR}$ nanorods predominantly expose (440) and (222) planes. A homogeneous distribution of the Sr element in the Sr-modified $\text{Sr-Er}_2\text{O}_3\text{-NR}$ and $\text{Sr-Er}_2\text{O}_3\text{-NP}$ samples is demonstrated by HAADF STEM mapping (Fig. S1).

The BET specific surface areas of the catalysts are given in Table 1. All catalysts possess a low surface area between 4.5 and 8.2 m^2/g , which is typical for the majority of the OCM catalysts. $\text{Er}_2\text{O}_3\text{-NR}$ has a higher surface area than $\text{Er}_2\text{O}_3\text{-NP}$ (8.2 vs 5.6 m^2/g). Both $\text{Er}_2\text{O}_3\text{-NR}$ and $\text{Sr-Er}_2\text{O}_3\text{-NR}$ have equivalent surface areas. Modification of $\text{Er}_2\text{O}_3\text{-NP}$ with Sr leads to a slight decrease in surface area.

XPS was employed to elucidate the surface oxygen species on the catalysts. Fig. S2 depicts the XPS spectra of O 1s on $\text{Er}_2\text{O}_3\text{-NR}$, $\text{Sr-Er}_2\text{O}_3\text{-NR}$, $\text{Er}_2\text{O}_3\text{-NP}$ and $\text{Sr-Er}_2\text{O}_3\text{-NP}$. The XPS spectra were deconvoluted into four peaks at ca. 529.3, 530.5, 531.7 and 532.7 eV which can be assigned to four different oxygen species, i.e. lattice oxygen O^{2-} , peroxide ions O_2^{2-} , carbonate CO_3^{2-} and superoxide ions O_2^- , respectively [31, 37, 38]. It is generally considered that the surface electrophilic oxygen species O^- and O_2^- are beneficial to the formation of C_2 hydrocarbons of OCM, whereas the lattice oxygen species O^{2-} is responsible for the complete oxidation of CH_4 to CO and CO_2 [31, 33, 39, 40].

Table 2 O₂-TPD and CO₂-TPD data of the Er₂O₃-based catalysts

Catalyst	Peak temperature (°C)		Amount of desorbed O ₂ (μmol/g)		Amount of basic sites (μmol/g)		
	I	II	I	II	Weak	Moderate	Strong
Er ₂ O ₃ -NP	98	540	7.5	11.8	3.5	4.2	–
Er ₂ O ₃ -NR	98	425	27.2	32.1	9.4	8.2	–
Sr-Er ₂ O ₃ -NP	102	397	11.2	64.1	3.8	4.2	11.7
Sr-Er ₂ O ₃ -NR	109	402	32.4	80.7	8.9	11.4	12.0

**Fig. 6** CO₂-TPD profiles of (a) Er₂O₃-NP, (b) Er₂O₃-NR, (c) Sr-Er₂O₃-NP, and (d) Sr-Er₂O₃-NR

Hence, an increase in the ratio of $(\text{O}^- + \text{O}_2^-)/\text{O}^{2-}$ over the catalysts would favor the C₂ selectivity of OCM [32, 34, 40]. The XPS data presented in Table 1 indicate that Er₂O₃-NR has a higher ratio of $(\text{O}^- + \text{O}_2^-)/\text{O}^{2-}$ than Er₂O₃-NP (1.9 vs 0.9). Furthermore, Sr-Er₂O₃-NR has also a higher $(\text{O}^- + \text{O}_2^-)/\text{O}^{2-}$ ratio than Sr-Er₂O₃-NP (2.5 vs 2.0). This could be related to the fact that the predominantly exposed planes over Er₂O₃-NR and Sr-Er₂O₃-NR nanorods are (440) and (222) (Figs. 3, 4). Computer simulations have revealed that the energy required to generate oxygen vacancies over CeO₂ is lower on the plane of (110) than (111) [41]. That is to say, oxygen vacancies are more easily to create on the former plane. The interaction of O₂ with oxygen vacancies generates surface oxygen species such as O[−] and O₂[−] which play a significant role in OCM reaction. Wan and co-authors reported that the exposed (110), (1 $\bar{2}$ 0), and (2 $\bar{1}$ 0) facets on the La₂O₂CO₃ catalysts were beneficial to the formation of the chemisorbed oxygen species [38]. On the other hand, modification of Er₂O₃-NR and Er₂O₃-NP with Sr leads to an improvement in the $(\text{O}^- + \text{O}_2^-)/\text{O}^{2-}$ ratio. Reportedly, doping Sr into La₂O₃ brought about the similar result [32, 34].

In order to discern the oxygen activation over Er₂O₃ nanorods, nanoparticles and their respective Sr-doped

counterparts which plays a key role in OCM reaction, the O₂-TPD measurements were performed. As illustrated in Fig. 5, there are two desorption peaks on the TPD profiles. The low temperature peaks at about 100 °C correspond to the desorption of molecular oxygen, whereas the high temperature ones at 400–540 °C are assigned to the desorption of chemisorbed oxygen species (such as O[−] and O₂[−] [34, 42]) which are helpful for the activation of CH₄ and C₂ selectivity in OCM reaction [31, 38, 42, 43]. Thus, higher CH₄ conversion of OCM would be expected over the catalysts possessing more sites for chemisorbed oxygen adsorption. The O₂-TPD data (Table 2) shows that the amount of chemisorbed oxygen species is higher over Er₂O₃-NR than Er₂O₃-NP (32.1 vs 11.8 μmol/g), and over Sr-Er₂O₃-NR than Sr-Er₂O₃-NP (80.7 vs 64.1 μmol/g). It can be also seen that the amount of chemisorbed oxygen species over Er₂O₃-NR and Er₂O₃-NP is enhanced upon Sr modification. The similar phenomena were found in the case of incorporation of Sr to La₂O₃ [32, 34].

The TPD of CO₂ was conducted to investigate the surface basic sites of Er₂O₃ nanorods, nanoparticles and their respective Sr-doped counterparts which are important for an effective OCM catalyst [36, 44]. These basic sites originate from surface O^{2−}, O₂[−] and O[−] [14, 36, 45]. As presented in Fig. 6, there are three peaks of CO₂ desorption at about 140 °C, 370 °C and 760 °C for Sr-Er₂O₃-NR and Sr-Er₂O₃-NP which correspond to the weak, moderate and strong basic sites present on the catalysts, respectively. Er₂O₃-NR and Er₂O₃-NP possess only weak and medium basic sites. It is believed that the surface basic sites with moderate and strong strength are beneficial to both CH₄ activation and C₂ product formation in OCM reaction [31, 34, 36, 38, 43, 44, 46, 47]. The CO₂-TPD data (Table 2) shows that the number of moderate basic sites is greater on Er₂O₃-NR than Er₂O₃-NP (8.2 vs 4.2 μmol/g), and on Sr-Er₂O₃-NR than Sr-Er₂O₃-NP (11.4 vs 4.2 μmol/g). Both Sr-Er₂O₃-NR than Sr-Er₂O₃-NP have equivalent strong basic sites. The addition of Sr to Er₂O₃-NR and Er₂O₃-NP results in an enhanced number of strong or moderate basic sites.

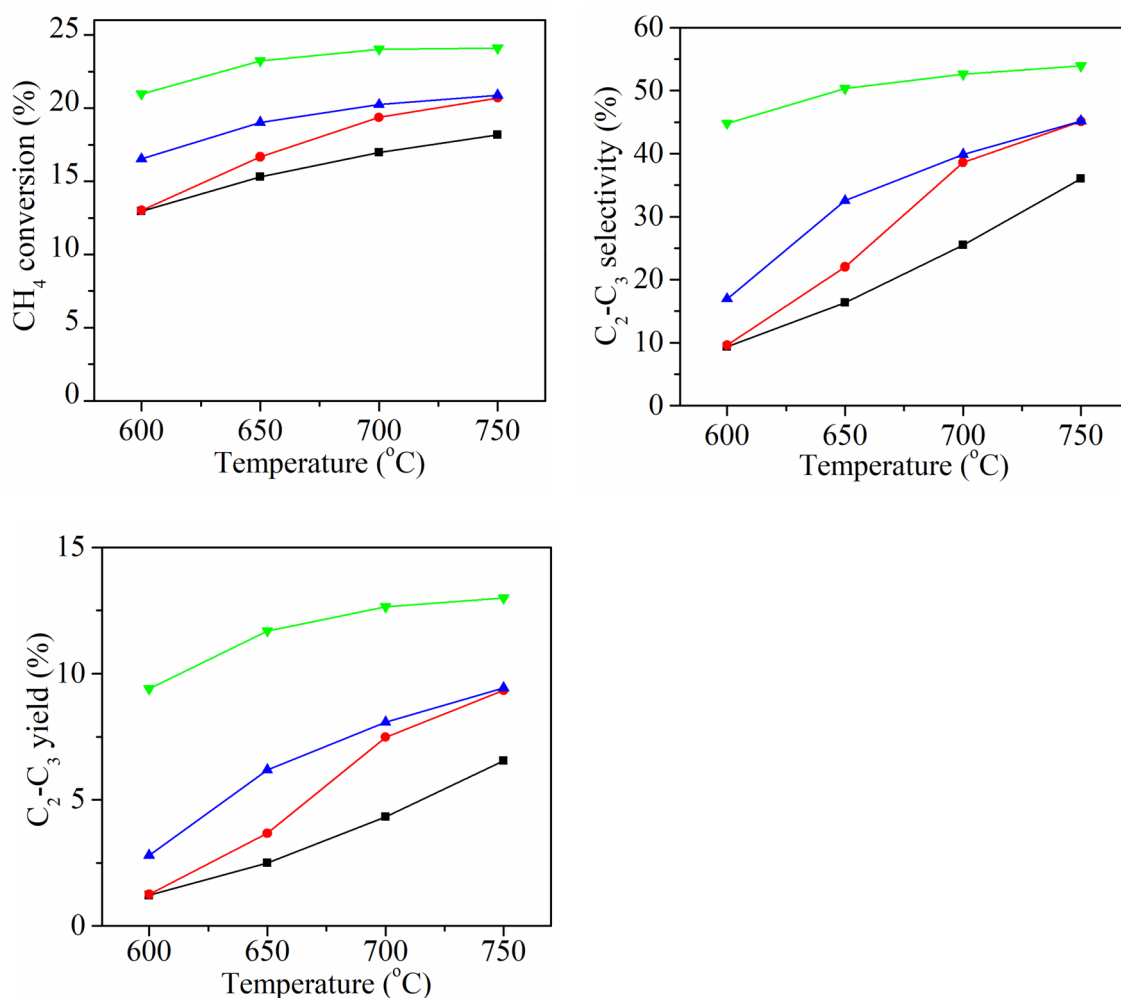


Fig. 7 CH₄ conversion, C₂-C₃ selectivity and C₂-C₃ yield as a function of reaction temperature for the Er₂O₃-based catalysts. (■) Er₂O₃-NP, (▲) Er₂O₃-NR, (●) Sr-Er₂O₃-NP, (▼) Sr-Er₂O₃-NR

Table 3 Reaction data of the Er₂O₃-based catalysts at 650 °C

Catalyst	Conversion of CH ₄ (%)	Selectivity (%)						Selectivity of C ₂ -C ₃ (%)	Yield of C ₂ -C ₃ (%)
		C ₂ H ₄	C ₂ H ₆	C ₃ H ₆	C ₃ H ₈	CO ₂	CO		
Er ₂ O ₃ -NP	15.3	4.9	10.4	0.6	0.4	47.8	35.9	16.3	2.5
Er ₂ O ₃ -NR	19.0	14.5	16.6	1.0	0.5	43.9	23.5	32.6	6.2
Sr-Er ₂ O ₃ -NP	16.7	7.0	13.8	0.7	0.5	53.5	24.5	22.0	3.7
Sr-Er ₂ O ₃ -NR	23.2	25.4	21.9	2.2	0.8	39.9	9.8	50.3	11.7

3.2 Catalytic Performance

Figure 7 shows the results of OCM reaction over Er₂O₃ nanorods, nanoparticles and their respective Sr-doped counterparts at different temperatures. The main hydrocarbon products are C₂H₄ and C₂H₆, and minor amounts of C₃H₆ and C₃H₈ were also detected. The by-products are CO and CO₂. The typical product distribution over the catalysts at a reaction temperature of 650 °C is given in Table 3.

As the reaction temperature is increased from 600 °C to 750 °C, the CH₄ conversion improves gradually. In contrast, the selectivity of C₂-C₃ (C₂H₄, C₂H₆, C₃H₆ and C₃H₈) increases more obviously. Correspondingly, the C₂-C₃ yield also rises with the reaction temperature. Regardless of CH₄ conversion, C₂-C₃ selectivity or yield, Er₂O₃-NR and Sr-Er₂O₃-NR nanorods perform better than Er₂O₃-NP and Sr-Er₂O₃-NP nanoparticles, respectively, which is indicative of shape effects of Er₂O₃ and Sr-Er₂O₃ nanocatalysts

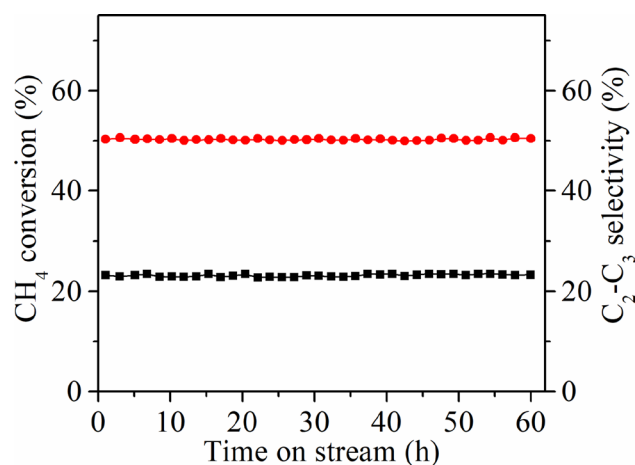


Fig. 8 CH₄ conversion (■) and C₂-C₃ selectivity (●) with time on stream over Sr-Er₂O₃-NR at 650 °C

for OCM reaction. For example, Er₂O₃-NR nanorods give a 20.2% conversion of CH₄ with 39.9% selectivity and 8.1% yield to C₂-C₃ at 700 °C, while Er₂O₃-NP nanoparticles afford a 17.0% conversion of CH₄ with 25.5% selectivity and 4.3% yield to C₂-C₃. The CH₄ conversion, C₂-C₃ selectivity and yield are 24.0%, 52.6% and 12.6%, respectively, for Sr-Er₂O₃-NR nanorods at 700 °C, whereas they are 19.4%, 38.6% and 7.5%, respectively, for Sr-Er₂O₃-NP nanoparticles. Reportedly, La₂O₃ catalysts also displayed morphology effects for OCM reaction [31, 33]. Taking into account the above XPS, O₂-TPD and CO₂-TPD results, the better reaction performance over Er₂O₃-NR and Sr-Er₂O₃-NR nanorods is caused by their higher (O⁻ + O₂⁻)/O²⁻ ratio, more chemisorbed oxygen species and moderate basic sites. These reasons are also responsible for the enhanced reaction

performance of Er₂O₃-NR and Er₂O₃-NP catalysts upon Sr modification, as can be seen from Fig. 7.

The stability of the best catalyst Sr-Er₂O₃-NR was evaluated at 650 °C, and the results are shown in Fig. 8. As can be seen, the Sr-Er₂O₃-NR catalyst displays good stability in OCM reaction for 60 h of time on stream, affording ca. 23% conversion of CH₄ with around 50% selectivity to C₂-C₃. As revealed in Figs. S3 and S4a, almost no changes can be observed in TEM images and XRD patterns of the fresh and spent Sr-Er₂O₃-NR catalysts. After the stability test, the surface area of Sr-Er₂O₃-NR is 7.8 m²/g which is equivalent to that of the fresh catalyst (8.0 m²/g). These facts demonstrate the maintenance of the catalyst structure after the stability test. Moreover, there are almost no differences in the O 1 s XPS spectra of fresh and spent Sr-Er₂O₃-NR catalysts (Fig. S4b), indicating that the surface species did not alter during the OCM reaction.

A reference catalyst (Sr-La₂O₃ nanofibers) was prepared according to the literature [32]. The Sr content was selected to be 8.6 wt.%, because Sr-La₂O₃ nanofibers with this content of Sr exhibited the highest methane conversion and C₂ selectivity for OCM reaction [32]. We tested the performance of Sr-La₂O₃ nanofibers under our reaction conditions, and compared with the Sr-Er₂O₃-NR catalyst in this work. As illustrated in Fig. 9, Sr-Er₂O₃-NR exhibits higher C₂-C₃ selectivity and a bit greater methane conversion than Sr-La₂O₃ at 600 and 650 °C. However, the former catalyst displays lower C₂-C₃ selectivity and a bit lower methane conversion than Sr-La₂O₃ at 700 and 750 °C.

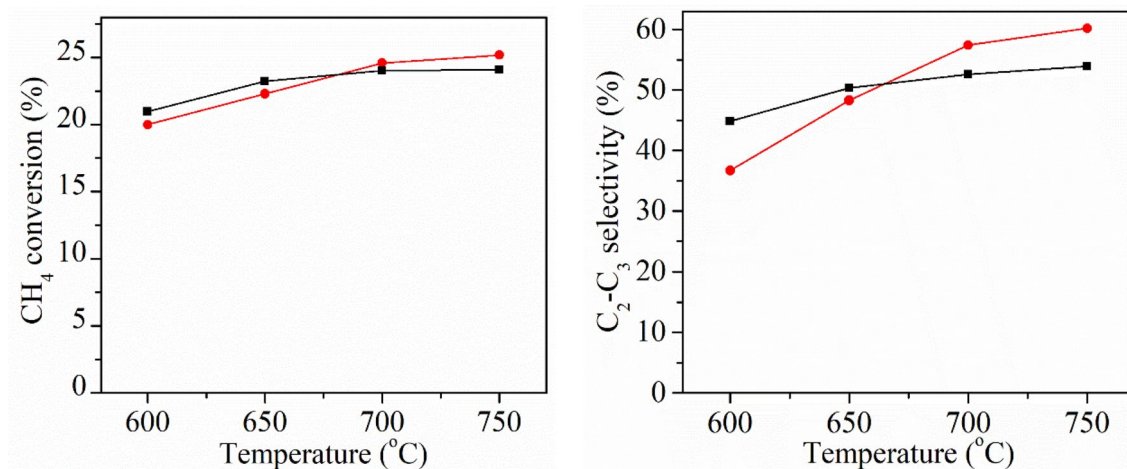


Fig. 9 Comparison of Sr-Er₂O₃-NR (■) and Sr-La₂O₃ (●) catalysts for CH₄ conversion and C₂-C₃ selectivity as a function of reaction temperature

4 Conclusions

In this work, we have demonstrated that Er₂O₃ and Sr-Er₂O₃ nanorods outperform Er₂O₃ and Sr-Er₂O₃ nanoparticles, respectively, for oxidative coupling of methane. The XRD and HAADF STEM mapping results reveal the homogeneous distribution of Sr element in Sr-Er₂O₃ nanorods and nanoparticles. The HRTEM images reveal that Er₂O₃ and Sr-Er₂O₃ nanorods predominantly expose (440) and (222) planes. The (O⁻ + O₂⁻)/O²⁻ ratio, amount of chemisorbed oxygen species and moderate basic sites are greater on Er₂O₃ nanorods than Er₂O₃ nanoparticles, and on Sr-Er₂O₃ nanorods than Sr-Er₂O₃ nanoparticles, as revealed by XPS, O₂-TPD and CO₂-TPD, respectively. These reasons are responsible for the superior reaction performance of Er₂O₃ and Sr-Er₂O₃ nanorods to their nanoparticles counterparts. A 23.2% conversion of CH₄ with 50.3% selectivity to C₂–C₃ can be achieved over Sr-Er₂O₃ nanorods at 650 °C.

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