ELECTROCHEMICAL SCIENCE -AND TECHNOLOGY -



Fluoride-Conducting Solid Electrolytes in Galvanic Cells

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ABSTRACT

Concentrated fluoride-excess solid solutions based on the alkaline earth fluorides and with CeF_3 and UF_4 as dopants are suitable solid electrolytes for application in thin film galvanic cells. Galvanic cells were fabricated using Pb or Ca as the anode, the concentrated solid solutions as electrolytes, and either BiF₃ or BiO_{0.1}F_{2.8} as the cathode. Discharge characteristics were studied in air from 300° to 540°K. The cells are rechargeable. The electrical properties of BiF₃ were studied and compared with data reported for BiO_{0.1}F_{2.8}. Partly discharged cells contain anode passivation layers which consist mainly of Pb_2OF_2 when Pb is the anode, and of nominally pure CaF_2 in which fluoride intersti-tials carry the current if Ca is the anode

Fluoride ion conductors with fluorite structure have been explored as solid electrolytes in solid-state galvanic cells. Notably, undoped lead fluoride has been employed in vacuum-evaporated thin-film galvanic cells $Pb-CuF_2$ (1), $Pb-BiF_3$ (2), and Pb-AgF (1, 2), while AgF-doped β -PbF₂ has been used as a solid electrolyte in the cell $Pb|BiO_{0.1}F_{2.8}$ (3). In the fabrication of the latter cell, solid electrolyte-ethyl acetate and cathode-ethyl acetate mixtures are used. The rapid evaporation of ethyl acetate at room temperature allows an easy and fast way to construct reliable allsolid cells (3).

Concentrated solid solutions $Pb_{1-x}Bi_xF_{2+x}$ exhibit unusually high ionic conductivities (4). Attempts to decrease the d-c resistance of the cells $Pb-BiF_3$ by replacing evaporated PbF2-electrolyte films by $\mathbf{Pb}_{0.75}\mathbf{Bi}_{0.25}\mathbf{F}_{2.25}\text{-electrolyte films failed to improve the}$ cell performance. This was ascribed to difficulties in obtaining films of the solid solution by coevaporation techniques (2).

It has been shown recently that concentrated fluoride-excess solid solutions based on the alkaline earth fluorides exhibit interesting solid electrolyte properties at low and moderate temperatures (4-6). The room temperature ionic conductivity of a solid solution based on BaF_2 with 26.5 mole percent (m/o) of excess fluoride increases by a factor of about 10⁹ with respect to undoped BaF_2 (6).

The easy-to-fabricate solid-state galvanic cells Pb|solid electrolyte $|BiO_{0.1}F_{2.8}|Bi$ (3) are suitable to test the applicability of solid solutions as solid electrolytes. In the present study the solid solutions $M_{1-x-y}U_xCe_yF_{2+2x+y}$ (M = Ca, Sr, Ba and 0.0267 \leq 2x + y < 0.266) are employed as the solid electrolytes. The electrical properties of these solid solutions (6), and of the tysonite-related cathode material BiO_{0.1}F_{2.8} (3, 7) have been published before. In addition, the present paper includes a comparison between the electrical properties of the cathode materials $BiO_{0.1}F_{2.8}$ and BiF₃, and those of the possible anode discharge products α -PbF₂ and Pb₂OF₂.

Experimental Aspects

The melt-growth and crystallographic data of the solid solutions $M_{1-x-y}U_xCe_yF_{2+2x+y}$ (M = Ca, Sr, Ba and 0.0267 $\leq 2x + y < 0.266$) have been reported by Catalano and Wrenn (8). The solid solutions used in the present study have a fluoride excess (2x + y) of 2.67 and 18.80 m/o for solid solutions based on CaF_2 , 20.83 m/o for an SrF_2 -based solid solution, and 9.5, 20.07, 20.89, 23.15, and 26.58 m/o for those based on BaF_2 (6).

The preparation of the cathode material $BiO_{0.1}F_{2.8}$ has been published elsewhere (3). The cathode material BiF3 was prepared from Bi2O3 (Baker) and excess NH_4F (Baker A. R.) (9). A heat-treatment at 575°K for 30 min yielded a mixture of cubic BiF3 and NH₄F. The excess NH₄F was removed upon a subsequent heat-treatment at 475°K in dried, oxygen-free nitrogen. Doping with PbF2 or KF was achieved by adding the dopants to the starting Bi₂O₃-NH₄F mixtures.

We have synthesized Pb₂OF₂ by melting equimolecular amounts of PbO and β -PbF₂ at about 1025°K in an aluminum oxide crucible. The reaction was not quantitative, since in addition to the Pb₂OF₂ diffraction peaks, small peaks showed up which could be attributed to the binary constituents. A detailed description of the fabrication of the solid-state galvanic cells from dispersions of the solids in ethyl acetate has been published before (3). In this study 6.65 \times 10^{-5} m² area cells were fabricated by painting a flat disk of the anode metal with a dispersion that contains the solid electrolyte and a Bi-disk with a dispersion that contains the cathode, and by springloading the (dried) disks in the appropriate sequence between two flat Pt electrodes of a conventional conductivity cell. Each cell contained about 1 \times 10^{-5} kg of the solid electrolyte and about 1×10^{-5} kg of the cathode material. In several experiments the Pb anode was replaced by Ca (Merck), and the $BiO_{0,1}F_{2,8}$ cathode by BiF_3 . Galvanic cells with Ca as the anode were assembled and tested in an N2-atmosphere glove box. All other cells were fabricated and tested in air.

[•] Electrochemical Society Active Member. Key words: solid electrolytes, alkalines, galvanic cells.

Electrical measurements were made from $300^{\circ}-550^{\circ}$ K. Open-circuit voltages (OCV) were measured with a Keithley Model 616 digital electrometer. Short-circuit currents were measured with a Keithley Model 445 digital picoammeter. Current-voltage characteristics of the polarization cells (-)Bi|BiF₃|Pt, or Ag(+) were studied as reported before (10).

Alternating current conductivities of undoped and doped BiF_3 and of Pb_2OF_2 were measured with impedance bridges and a Frequency Response Analyser (Solartron 1172), details of which have been published elsewhere (11).

Experimental Results

Galvanic cells.—The galvanic cells Pb-BiO_{0.1}F_{2.8} and Pb-BiF₃ with the solid solutions $M_{1-x-y}U_xCe_yF_{2+2x+y}$ (M = Ca, Sr, Ba and 0.0267 $\leq 2x + y < 0.266$) as solid electrolytes all exhibited OCV's of 0.33V. This is concordant with the cell reaction

$$3Pb + 2BiF_3 \rightarrow 3PbF_2 + 2Bi$$
 [1]

The tysonite-related cathode material $BiO_{0.1}F_{2.8}$ can be considered as oxide-doped BiF_3 . The galvanic cell Ca-BiO_{0.1}F_{2.8} has a theoretical OCV of 3.10V according to a similar reaction as shown in Eq. [1]. In the temperature region 330°-430°K the experimentally observed OCV's of cells with $Ba_{0.882}U_{0.113}Ce_{0.005}F_{2.231}$ as solid electrolyte were time and temperature dependent. Right after assembling, the cell OCV's increased from 2.42 to 3.00V in the temperature region involved. Although storage at constant temperature improved the OCV, it did not exceed 3.00V. In the temperature region 430°-520°K OCV's between 3.00 and 3.08V were readily attained.

It has been shown in a recent paper (6) that the ionic conductivity of the alkaline earth fluoride-based solid solutions increased more rapidly than linearly with dopant content. For a more detailed study of the performance characteristics of this type of galvanic cell we therefore utilized the most concentrated solid solutions. Figure 1 presents normalized load-circuit voltages (LCV/OCV) vs. current densities at different temperatures for the initial discharge of $Pb-BiO_{0,1}F_{2.8}$ and Pb-BiF₃ cells with the BaF₂-based solid solution as solid electrolyte. These cells behave when placed under load and current drawn as the cell $Pb-BiO_{0.1}F_{2.8}$ with β -PbF₂: AgF as the solid electrolyte (3), of which data (6.65 \times 10⁻⁵ m² area) have been included for comparison. Similar results were obtained with the other alkaline earth fluoride-based solid solutions. The data indicate that polarization is of minor importance. The d-c resistances of the cells were calculated using the expression

$$R_{\rm dc} = \frac{\rm OCV - LCV}{\rm LCV} R_{\rm L}$$
 [2]

where R_L denotes the load resistance. Further performance characteristics are presented in Table I.

Figure 2 presents the temperature dependence of R_{dc}^{-1} for partly discharged Pb-BiO_{0.1}F_{2.8} and Pb-BiF₃ cells with Ba_{0.882}U_{0.113}Ce_{0.005}F_{2.231} as solid electrolyte. These data, and data for cells which have other solid solutions as solid electrolytes, lead to activation enthalpies ΔH which are presented in Table II. This table



Fig. 1. Normalized load-circuit voltages (LCV/OCV) vs. loadcurrent densities. (I_L) for 6.65 $\times 10^{-5}$ m² area cells; $\triangle \triangle$, Pb-BiO_{0.1}F_{2.8}, $T = 466^{\circ}$ K, Ba_{0.882}U_{0.113}Ce_{0.005}F_{2.231}, $R_{dc} = 2.03 \times 10^{3}\Omega$; \bigcirc , Pb-BiF₃, $T = 454^{\circ}$ K, Ba_{0.882}U_{0.113}Ce_{0.005}F_{2.231}, $R_{dc} = 2.03 \times 10^{3}\Omega$; \bullet , Pb-BiO_{0.1}F_{2.8}, $T = 433^{\circ}$ K, β -PbF₂:AgF (0.5 m/o), $R_{dc} = 1.26 \times 10^{3}\Omega$; ++, Pb-BiO_{0.1}F_{2.8}, $T = 512^{\circ}$ K, Ba_{0.882}U_{0.113}Ce_{0.005}F_{2.231}, $R_{dc} = 4.60 \times 10^{2}\Omega$.

also includes the migration enthalpies of the mobile point defects in the employed solid electrolytes. For the partly discharged cell Ca-BiO_{0.1}F_{2.8} with Ba_{0.882}U_{0.113}Ce_{0.005}F_{2.231} as the solid electrolyte the temperature dependence of $R_{\rm dc}^{-1}$ leads to an activation enthalpy of 0.88 eV.

The cycling behavior was investigated for a cell Pb-BiO_{0.1}F_{2.8} with Ba_{0.882}U_{0.113}Ce_{0.005}F_{2.231} as the solid electrolyte. The cell was discharged for 70 hr at 313°K over a 50 kΩ load. A capacity of 0.44C was calculated from the discharge curve. Then the cell was charged at 10^{-5} A for 17 hr: passed charge 0.61C. Before the discharge experiment and after charging the cell the same load-circuit voltage vs. load current density curves were obtained. Subsequently the cell was discharged for 7 days at 506°K over a 15 kΩ load. A capacity of 1.9C was calculated. During discharge R_{dc} increased from 14 to 50 kΩ. After charging the cell at 10^{-5} A for 64 hr (2.3C) the value of R_{dc} dropped to its original value. Thereafter, the cell was discharged for 22 days at 493°K over a 50 kΩ load. A capacity of 2.03C was obtained.

Bismuthtrifluoride.—Bismuthtrifluoride is currently employed as the cathode. Its electrical properties have not been reported previously. In Fig. 3 we have plotted the temperature dependence of the ionic conductivity

Table II. Activation enthalpies, ΔH, for R_{dc}⁻¹ of the galvanic cells Pb | solid electrolyte | BiO_{0.1}F_{2.8} | Bi, and the conductivity activation enthalpies, ΔH_m for the solid electrolytes

Solid electrolyte	Temper- ature range (°K)	∆H (eV)	∆Hm* (ref.) (eV)	
β-PbF ₂ :AgF (0.5 m/o)	300-340	0.35	0 20 (ex. V·F) (3)	
Cao. 9035U0. 0915Ceo. 005F2. 188 Sro. 894U0. 102Ceo. 004F2. 208	340-540 345-520 410-520	0.64 0.64 0.72	0.55 (in. V·F) (20) 0.78 (ex. F'i) (6) 0.59 (ex. F'i) (6)	
Bao.882Uo.118Ceo.005F2.231	330-525	0.63	0.50 (ex. F'i) (6)	

* ex. denotes extrinsic conductivity via in. denotes intrinsic conductivity via

Table 1. Composition, d-c resistance, curent density for $R_{dc} = R_{L}$, and short-circuit currents, I_{sc} , of 6.65 \times 10⁻⁵ m² area

galvanic cells

Anode	Solid electrolyte	Cathode	T (°K)	R_{dc} (Ω)	$I(R_{de} = R_{L})$ (A/m ²)	Isc (A/m ²)
Pb Pb Pb Pb Pb Ca	β-PbF ₂ :AgF (0.5 m/0) Ba _{0.682} U _{0.113} Ce _{0.005} F _{2.231} Sr _{0.684} U _{0.102} Ce _{0.005} F _{2.235} Ca _{0.985} U _{0.102} Ce _{0.005} F _{2.155} Ba _{0.682} U _{0.115} Ce _{0.005} F _{2.231} Ba _{0.682} U _{0.113} Ce _{0.005} F _{2.231}	BiO ₀ .1F ₂ .8 BiO ₀ .1F ₂ .8 BiO ₀ .1F ₂ .8 BiO ₀ .1F ₂ .8 BiF ₃ BiO ₀ .1F ₂ .8	483 512 522 512 517 517 513	$\begin{array}{c} 7.30 \times 10^2 \\ 4.60 \times 10^2 \\ 1.55 \times 10^3 \\ 1.44 \times 10^3 \\ 4.00 \times 10^2 \\ 1.53 \times 10^4 \end{array}$	3.40 5.40 1.60 1.72 11.00 1.52	6.50 10.75 3.20 3.46 22.80 3.24

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Fig. 2. The temperature dependence of R_{dc} of galvanic cells discharged in air with $Ba_{0.882}U_{0.113}Ce_{0.005}F_{2.231}$ as solid electrolyte, plotted as log R_{dc}^{-1} T vs. $10^5/T$. ++, Pb-BiO_{0.1}F_{2.8}; \bigcirc \bigcirc , Pb-BiF₃.



Fig. 3. The temperature dependence of the ionic conductivity of undoped and doped BiF₃: 1, $BiO_{0.1}F_{2.8}$ (7); 2, undoped BiF₃; 3, BiF_3 :PbF₂ (260 ppm); 4, BiF_3 :KF (~60 ppm).

of undoped BiF₃, BiF₃:PbF₂, and BiF₃:KF. Complex plane analyses (11) of admittance data recorded in the range 0.1 Hz-50 kHz were employed to obtain bulk conductivity data. The low frequency data pass through the origin in the complex plane plot, indicating negligible electronic conductivity. For comparison, the data for the cathode material $BiO_{0.1}F_{2.8}$ have been included (7). The ionic conductivity of the undoped cubic BiF₃ is of the same order of magnitude as that of tysonite-related $BiO_{0.1}F_{2.8}$, in which fluoride ion vacancies constitute the mobile species. The difference between the conductivity activation enthalpies is also small, i.e., 0.44 eV for undoped and doped ${\rm Bi}F_3$ and 0.41 eV for $BiO_{0,1}F_{2,8}$. The incorporation of PbF₂ and KF into BiF₃ both leads to an increase of the ionic conductivity.

In the polarization cells $(-)Bi|BiF_3|Pt$, or Ag(+) similar current instabilities occurred as observed by Van der Meulen and Kröger (12) in their study of the electronic conductivity of silver halides. Above 350°K these instabilities were not observed for Ag anodes. Although these current instabilities interfered with determining steady-state currents, voltage-independent steady-state currents of the order of 5×10^{-10} A were measured up to 1.5V at 313°K for the cell $(-)Bi|BiF_3|Pt(+)$. Figure 4 presents a current-voltage characteristic of the cell $(-)Bi|BiF_3:KF|Ag(+)$ at 373°K.

Anode discharge products.—The anode reaction

$$Pb + 2F^- \rightarrow PbF_2 + 2e^- \qquad [3]$$

leads to the formation of orthorhombic α -PbF₂ (13, 14). In air the deposits on a lead anode even consist of mixtures of α -PbF₂ and Pb₂OF₂ (13, 15). Conductivity data for α -PbF₂ are available in the literature (13, 16). Data for Pb₂OF₂ are not available. In Fig. 5 we have plotted the temperature dependence of the ionic conductivity of Pb₂OF₂ contaminated with small amounts of the binary constituents. The data reveal a conductivity activation enthalpy of 0.66 eV.

Discussion

Galvanic cells.—It is apparent from this study that the present concentrated anion-excess solid solutions based on the alkaline earth fluorides can be used as solid electrolytes in thin film galvanic cells. Powders of these electrolytes are, when dispersed in ethyl acetate, suitable in the fabrication of the cells. However, this fabrication technique does not ensure films of uniform



Fig. 4. Current-voltage characteristic of the cell $(--)Bi \mid BiF_3$: KF $\mid Ag(+)$ at 373°K in nitrogen. Cell constant 10 m⁻¹.



Fig. 5. The temperature dependence of the ionic conductivity of Pb₂OF₂ containing small amounts of PbO and β -PbF₂. ••, heating; ++, cooling.

thicknesses, and does not provide reproducible film thicknesses. This precludes a quantitative comparison between the different galvanic cells. Nevertheless, it is obvious that galvanic cells with these alkaline earth fluoride-based solid solutions have performance characteristics that are comparable to those of cells in which AgF-doped β -PbF₂ is employed as the solid electrolyte (3).

Of the present solid solutions, those based on BaF₂ have the highest ionic conductivity (6), typically 10^{-1} sec m⁻¹ at 473°K. In addition, the ionic conductivity of undoped cubic BiF₃ exceeds that of tysonite-related BiO_{0.1}F_{2.8}. That $I(R_{dc} = R_L)$ and I_{sc} (Table I) of freshly prepared cells with the BaF₂-based solid solution as solid electrolyte and either BiO_{0.1}F_{2.8} of BiF₃ as cathode are large in comparison to the other cells is then to be expected, although the aforementioned comment on film thicknesses must be kept in mind.

The application of $BiO_{0.1}F_{2.8}$ as the cathode originated from the observation that tysonite-related metal fluorides exhibit at low and moderate temperatures high ionic conductivities (3, 7). The present data reveal that $BiO_{0.1}F_{2.8}$ can be replaced by cubic BiF_3 as the cathode material.

It has been emphasized (3) that in the region 300°-370°K the temperature dependence of $R_{\rm dc}$ [ΔH \pm 0.41 eV (3)] of the partly discharged cells $Pb|\beta-PbF_2$: $AgF|BiO_{0.1}F_{2.8}|Bi$ indicates that the cathode material is involved in the rate-determining step in the cell reaction. Inspection of Table II shows that this cannot be true for the present galvanic cells for $T > 340^{\circ}$ K. The solid electrolytes lead to comparable ΔH values, except for higher value of the SrF₂-based solid solution. That, for instance, ΔH_m (Ca_{0.9035}U_{0.0915}Ce_{0.005}F_{2.188}) > ΔH , and ΔH_m (Ba_{0.882}U_{0.113}Ce_{0.005}F_{2.231}) $< \Delta H$ then indicates anode passivation to be the predominant contribution to R_{dc} . Since the ionic conductivity of β -PbF₂: AgF exceeds that of the alkaline earth fluoride-based solid solutions in the temperature region involved, anode passivation is also predominant in this cell,

despite the observation that ΔH of this cell equals $\Delta H_{\rm m}$ (β -PbF₂: AgF) for $T > 340^{\circ}$ K.

During discharge low conducting α -PbF₂ (13) is formed. Although α -PbF₂ converts irreversibly to β -PbF₂ at elevated temperatures, the α to β conversion starts at temperatures greater than 600°K (13), i.e., beyond the temperature range employed in this study. The conductivity activation enthalpy for undoped α - PbF_2 is found in the range 0.51-0.56 eV (13, 16), i.e., values that are lower than the observed ΔH values. Therefore, anode passivation is not caused by α -PbF₂. The cell-discharge experiments were all performed in air. Under these conditions mixtures of α -PbF₂ and Pb_2OF_2 can be formed at the anode (13-15). The conductivity of the nominally pure Pb₂OF₂ is well below that of the metal fluorides in the cells. The conductivity activation enthalpy of 0.66 eV is in agreement with the observed ΔH values. Therefore, we propose that the anode passivation layers in the present cells consist mainly of Pb₂OF₂.

The present cells are rechargeable with decomposition of Pb₂OF₂ as is indicated by the R_{dc} values. They increase on discharge and decrease to their initial value on charging. Cyclic voltammograms of the asymmetric cells Pb $|\beta$ -PbF₂|C in air confirm that the presence of Pb₂OF₂ does not affect the rechargeability of the present galvanic cells (14).

The use of Ca as the anode leads to the formation of CaF_2 during discharge in N₂. The conductivity of nominally pure CaF_2 is so low that it leads to anode passivation. For the cell Ca-BiO_{0.1}F_{2.8} ΔH has the value 0.88 eV. This value is close to the activation enthalpy of the mobility of fluoride interstitials in CaF₂, *i.e.*, 0.92 eV (17). In comparison to the cells with Pb as anode, this cell has a rather high value for R_{dc} .

The present study reveals that at about 500°K capacities of 2C can easily be obtained with cells utilizing Pb as the anode, despite the formation of the described anode passivation layers.

Bismuthtrifluoride.—BiF₃ is an ionic conductor with fluoride ion vacancies as the mobile species. The aliovalent dopants KF and PbF₂ increase the fluoride ion vacancy concentration according to

and

$$KF \rightarrow K''_{Bi} + 2V_F + F_F$$
 [4]

 $PbF_2 \rightarrow Pb'_{Bi} + V_F + 2F_F$ [5]

respectively. In view of the preparation technique the extrinsic conductivity of our undoped BiF₃ is probably governed by the presence of oxide ions, *i.e.*, $[O'_F] = [V'_F]$. The conductivity data lead to a concentration of about 30 ppm. In addition, the conductivity data were used to calculate the temperature dependence of the mobility of the fluoride ion vacancies. We obtained

$$\mu(V_{\rm F}) = \frac{14.6}{T} \exp\left(-\frac{0.44 \, {\rm eV}}{kT}\right) \frac{m^2}{Vs} \qquad [6]$$

The total electronic current I through the polarization cell $(-)Bi|BiF_3:KF|Ag(+)$ can be expressed by (18)

$$I = \frac{kT}{qL} \left\{ \sigma_{n}^{O} \left[1 - \exp\left(-\frac{qE}{kT}\right) \right] + \sigma_{p}^{O} \left[\exp\left(\frac{qE}{kT}\right) - 1 \right] \right\}$$
[7]

L denotes the cell constant, σ_n^0 , and σ_p^0 are the specific electron and electron hole conductivity for BiF₃(:KF) in contact with Bi. E denotes the applied d-c voltage, whereas q, k, and T have their usual meaning. For σ_n^0 $>> \sigma_p^0$ the current-voltage curve will show a saturation current at low voltages

$$I = \frac{kT}{qL} \sigma_{\rm n} ^{\rm O}$$
 [8]

which depends on the extrinsic region of the conductivity on the purity of the ionic conductor. The data in Fig. 4 do not reveal a distinct saturation current, but as has recently been shown by Fang and Rapp (19) such data clearly indicate n-type conductivity. The present data lead to a value of about 9.3 \times 10^{-5} sec m^{-1} for the specific electron conductivity in BiF₃:KF $(\sim 60 \text{ ppm})$ at 373°K. At that temperature the bulk ionic conductivity reads 1.12×10^{-2} sec m⁻¹, thus confirming that BiF₃: KF is a predominate ionic conductor.

The equilibrium between BiF_3 and metallic Bi can be represented by

$$Bi(s) \rightleftharpoons Bi^{\times}_{Bi} + 3V \cdot_{F} + 3e'$$

$$K = [V_F]^3 [e']^3$$
 [9]

For BiF₃: KF the electroneutrality condition reads

$$n + 2[K''_{Bi}] = [V_F]$$
 [10]

For the electron concentration n we obtain from Eq. [9] and [10]

$$n = - [K''_{Bi}] + ([K''_{Bi}]^2 - K^{1/3})^{1/2}$$
 [11]

This relation predicts that n decreases upon doping with aliovalent dopants that increase the fluoride ion vacancy concentration. This result is independent of whether Schottky- or anti-Frenkel disorder governs the thermal generation of the ionic point defects in BiF_3 . Tysonite-related $BiO_{0.1}F_{2.8}$ behaves like oxide-doped BiF_3 in the galvanic cells. The concentration of fluoride ion vacancies in this material is much larger than in the employed BiF₃: KF, which revealed n-type conductivity. Electron currents could not be measured in $BiO_{0.1}F_{2.8}$ in contact with Bi. Instead electron hole currents were observed (3). This is in line with ${\rm BiO}_{0.1}{\rm F}_{2.8}$ behaving as oxide-doped ${\rm BiF}_3$.

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An Electrochemically Regenerative Hydrogen-Chlorine **Energy Storage System**

A Study of Mass and Heat Balances

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ABSTRACT

A study has been made to characterize the operating conditions of an electrochemically regenerative hydrogen-chlorine energy storage system. A non-steady-state mass and heat balance was used to determine the changes in the electrolyte concentration, temperature, cell voltage, and flow rate require-ments during charge and discharge. The over-all electric-to-electric efficiency was calculated for various operating overvoltages. A simple thermal analysis is also presented for estimating temperature excursions and system performances.

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An electrochemically regenerative hydrogen-chlorine cell has recently been considered for electric utility

load leveling applications (1-3). The over-all reaction

• Electrochemical Society Active Member. • Visiting Scientist from Clarkson College of Technology, Pots-dam, New York 13676 Key words: acid, battery, stoichiometry, thermodynamics.

 $\mathrm{HCl}(\mathrm{aq}) \, \underbrace{\frac{\mathrm{charge}}{\mathrm{discharge}}}_{\mathrm{discharge}} \, \frac{1}{2} \, \mathrm{H}_2 + \frac{1}{2} \, \mathrm{Cl}_2$ [1]