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Molecular engineering of manipulated alginate-based polyurethanes*Hamed Daemi, Mehdi Barikani***Department of Polyurethane and Nanopolymers, Iran Polymer and Petrochemical Institute, P.O. Box**14965/115, Tehran, Islamic Republic of Iran***Abstract**

The novel soluble alginate-based polyurethanes in organic solvents were synthesized by the reaction of NCO-terminated prepolymers and tributylammonium alginate (TBA-Alg) for the first time. The chemical structures of synthesized polyurethanes were characterized using FTIR, ¹H NMR and TGA. The reaction completion was confirmed by disappearing of NCO band in FTIR spectra. Furthermore, a peak at 4.71 ppm and some small peaks at a range of 4.12–4.37 ppm in the ¹H NMR of alginate-based polyurethanes were assigned to the backbone of alginate. The results of both FTIR and ¹H NMR were remarkably confirmed by TGA data. The ionic nature of polyurethane backbone not only affects on thermal properties of samples, but it also changes the chemically-bonded alginate morphology. Both polyether and polyester based non-ionic polyurethanes extended by TBA-Alg illustrated the distinct alginate, whereas those ionomers extended by alginate were appeared as the continuous systems at nanoscale.

Keywords

TBA-Alginate, Polyurethane, Organic solvent, Chemical modification, Chemical characterization

18 1. Introduction

19 Alginate is a naturally occurring biopolymer with a broad range of unique features for example biodegradability,
20 biocompatibility, non-toxic and non-immunogenic properties (Lee, & Mooney, 2012; Van den Bos, Dinkelaar,
21 Overkleeft, & Van der Marel, 2006; Wong, 2011; Yeo, & Kim, 2014). Alginate is not only used as a biopolymer
22 in biological, medical and drug delivery systems but also in a variety of industrial processes (Gibbs, Kermasha,
23 Alli, & Mulligan, 1999). Today, commercial alginates are extracted from different sources of algae. There are a
24 broad range of diverse alginates with different chemical properties respect to their seasonal and growth conditions
25 (Ghadban, Albertin, Rinaudo, & Heyraud, 2012). The chemical and structural properties of these biopolymers are
26 determined by the sequence of two types of hexuronic acid monomers including α -l-guluronic acid (G) and β -d-
27 mannuronic acid (M) residues. Furthermore, all of the naturally occurring alginates contain three dissimilar blocks
28 including homogenous G and M blocks and heterogeneous MG ones that have been jointed together by 1 \rightarrow 4
29 glycosidic bonds (Daemi, & Barikani, 2012; Pegg, Jones, Athauda, Ozer, & Chalker, 2014).

30 Chemical modification of alginates has been reported in both aqueous media and organic solvents (Babak et al.,
31 2000; Leone, Torricelli, Chiumiento, Facchini, & Barbucci, 2008; Pawar, & Edgar, 2011; Pelletier, Hubert,
32 Lapique, Payan, & Dellacherie, 2000). Alginates have four reactive sites for contribution in a chemical reaction
33 including carboxylic acid and hydroxyl functional groups, and two relatively not sustainable bonds, i.e. 1 \rightarrow 4
34 glycosidic and internal glycolic bonds. Some of important characteristics of alginate derivatives for example
35 hydrophilicity, solubility, and chemical and biological properties may be modified by creating new functional
36 groups into the alginate backbone (Pawar, & Edgar, 2012). Esterification, amidation, oxidation, counter ion
37 exchange reaction and some of miscellaneous reactions are the most important chemical procedures to modify
38 alginate (Yang, Xie, & He, 2011). The hydrophobic nature of neat alginate is modified through the
39 functionalization of the carboxylic acid groups. Hydroxyl functional groups are usually modified by a simple
40 coupling reaction, sulfation or copolymerization. Finally, glycosidic and internal glycolic bonds can be chemically
41 treated by acidic or alkaline aqueous solutions and oxidation reactions, respectively (Ghadban, Reynaud, Rinaudo,
42 & Albertin, 2013; Ruvinov, Leor, & Cohen, 2011).

43 Polyurethanes (PUs), a category of highly significant engineering polymers, are introduced by their excellent
44 properties and a broad range of applications (Chattopadhyay, & Webster, 2009; Tang et al., 2013). The urethane
45 chemical bonds are synthesized through a polyaddition reaction between an isocyanate and a hydroxyl functional

46 group (Daemi, RezaieyehRad, Barikani, & Adib, 2013). It is possible to obtain a special grade of polyurethane by
47 changing the block ratio, the types of isocyanate and hydroxyl-containing compounds, the selection of an amine or
48 a hydroxyl chain extender, the type of reaction and so on (Barikani, Zia, Bhatti, Zuber, & Bhatti, 2008; Lligadas,
49 Ronda, Galià, & Cádiz, 2007; Madbouly, Otaigbe, Nanda, & Wicks, 2005). Polyurethanes have a biphasic
50 microstructure including soft segments and hard domains. The amount of phase separation between these segments
51 determines the final properties of the polyurethane sample (Oniki et al., 2013).

52 The synthesis of carbohydrate based polyurethanes or blending of those aqueous solutions with PUDs for example
53 chitin, chitosan, cellulose and starch for attaining the biocompatible and miscible binary polymeric systems have
54 been studied during recent years (Kim, Kwon, Yang, & Park, 2007; Pei, Malho, Ruokolainen, Zhou, & Berglund,
55 2011; Saralegi et al., 2013; Shih, & Huang, 2003; Zia, Anjum, Zuber, Mujahid, & Jamil, 2014). Through the well-
56 known carbohydrate based polyurethanes, preparation of those alginate-based had been a significant challenge
57 because of the final polymer's tendency to the phase separation (Travinskaya, & Savelyev, 2006). Recently, we
58 introduced some interesting procedures including the using excess diisocyanate compared to the block ratio, the
59 blending of SA with a new generation of PUDs and dispersing the alginate nanoparticles on the cationic
60 polyurethane matrix to overcome the obvious incompatibility of mentioned polymers (Daemi, Barikani & Barmar;
61 2014; Daemi, Barikani & Barmar, 2013; Daemi, Barikani & Barmar, 2013). Nevertheless, the preparation of
62 compatible alginate-based polyurethanes with desired properties is an open challenge. Here, we describe the
63 synthesis and characterization of the novel soluble alginate-based polyurethanes in common aprotic organic
64 solvents for the first time.

65 **2. Experimental**

66 2.1. Chemicals

67 Polytetramethylene ether glycol (PTMEG) with a molecular weight 950–1000 was obtained from Arak
68 Petrochemical Company. Polypropylene glycol (PPG) and polycaprolactone diol (PCL) with molecular weight
69 2,000 were supplied by Merck and Solvay, respectively. The mentioned polyols were dried at 60 °C under vacuum
70 for 12 h before use to ensure the removal of all moisture that may interfere with the isocyanate reactions.
71 Dimethylol propionic acid (DMPA) (Aldrich) was dried at 100 °C and used without purification. Tributylamine
72 (TBA), dimethyl sulfoxide (DMSO), N,N-dimethylformamide (DMF) and N-methylpyrrolidone (NMP) were
73 purchased from Merck, Germany and dried using 4 Å molecular sieves. In addition, both isophorone diisocyanate

74 (IPDI) and toluene diisocyanate (TDI) were obtained from Merck. Sodium alginate (SA) with a molecular weight
75 12,000–40,000 was purchased from Aldrich and used as received.

76 2.2. Synthesis of TBA-Alginate

77 Alginic acid was synthesized through a procedure described by Babak et al., (2000) with some modifications.
78 Sodium alginate (4 g) was added to a mixture of HCl (0.6 N, 50 mL) and ethanol (40 mL) and stirred overnight at
79 4 °C. The solid fracture, alginic acid, was separated by filtration under vacuum using a coarse filter paper. Then,
80 the alginic acid was purified by washing with ethanol and acetone and dried in the oven at 60 °C. In the next step,
81 dried alginic acid was dispersed in 50 mL of water and neutralized (pH=7.0) by tributylamine under controlled-
82 delivery conditions to obtain the TBA-alginate, a soluble form of alginate in polar aprotic organic solvents.

83 2.3. Synthesis of DMPA extended PU ionomer

84 The neat polyurethane ionomer was prepared as reported previously (Daemi, Barikani, & Barmar, 2013). In brief,
85 proper amounts of IPDI and PTMEG were reacted in a 100-cm³ round-bottomed, three-necked flask equipped with
86 a magnetic stirrer, heating oil bath, condenser, thermometer and the N₂ purge system to obtain the NCO-
87 terminated prepolymer. After 3 h, a solution of DMPA in NMP was added into the reactor and stirring continued
88 for 1 h. Finally, the carboxylic acid groups of DMPA were neutralized by addition of TEA to the mixture and a
89 polyurethane ionomer was obtained (PU 1).

90 2.4. Synthesis of TBA-Alg extended PU ionomer

91 For probing of TBA-Alg impact on the chemical structure of polyurethane, a similar anionic PU ionomer extended
92 by modified alginate was synthesized (Scheme 1). The catalyst-free synthesis of TBA-Alg extended PU (PU 2)
93 was performed through the polyaddition reaction of modified alginate with urethane prepolymer. Initially, the
94 IPDI and PTMEG were mixed to obtain a NCO-terminated prepolymer. Afterward, the chain extension of
95 prepolymer was initiated by DMPA and continued with the TBA-Alg solution. The reaction of diol chain
96 extenders by free isocyanate functional groups was completed at 30 min and 6 h, respectively. The synthesized
97 polyurethane was casted onto the Teflon plate and cured in oven at 100 °C for 12 h. The compositions of alginate-
98 based polyurethanes are listed in Table 1.

99 2.5. Synthesis of TBA-Alg extended PPG-based polyurethanes

100 The NCO-terminated prepolymer was synthesized by the reaction of TDI and PPG in a 100-cm³ round-bottomed,
101 three-necked flask. For this aim, TDI was added dropwise to the PPG at 60 °C for 2 h under nitrogen atmosphere

102 until the theoretical NCO content was reached. Then, proper amount of TBA-Alg in DMSO was added into the
103 reactor at 90 °C and the reaction was completed after 6 h (PU 4) (Scheme 2). For film formation, the solution of
104 polyurethane was casted onto the plate and dried at 100 °C for 12 h.

105 2.6. Measurements

106 The IR spectra of synthesized polyurethanes were performed with a Bruker-Equinox 55 FTIR spectrometer
107 (Ettlingen, Germany) which equipped by ATR accessories with a ZnSe crystal. The ¹H NMR spectra were
108 recorded in deuterated dimethyl sulfoxide (DMSO)-d₆ solution using a Bruker DRX-250 Avance spectrometer
109 (Germany). The chemical shifts (δ) were reported in ppm by using tetramethylsilane (TMS) as a standard.
110 Thermogravimetric analysis (TGA) was recorded on a Polymer Lab TGA-1500 instrument (London) under a
111 nitrogen atmosphere from 25 °C to 600 °C with a heating rate of 10 °C/min. Scanning Electron Microscopy (SEM)
112 (Model Vega, Tescan Co., Czech Republic) was served to probe the morphological aspects of TBA-Alg extended
113 polyurethane. Characterization of synthesized PUs in a microscale was performed using EDX method (Oxford
114 instrument, model INCA).

115 3. Results and discussion

116 3.1. Molecular characterization

117 Initially, we examined the solubility of TBA-Alg in three common polar aprotic organic solvents, i.e. DMSO,
118 DMF and NMP. The alginate solubility depends on different parameters for example the number of carboxylic
119 acid groups in the backbone, the presence of bulky carbon structures, the chemical modification type of alginate
120 bulk, the counter ion of carboxylate groups in the backbone, the polarity of solvent to overcome the hydrogen
121 bonding present in the polymer and the nature of heteroatom in chemical structure of organic solvent (Valle, &
122 Romeo, 1995).

123 The chemical modification of alginates by alkylammonium salts is a common procedure to obtain soluble
124 modified alginate in polar organic solvents. Tetrabutylammonium and tributylammonium salts are the most
125 common alkylammonium precursors for chemical modification of alginate bulk. In this regard, Pawar et al. (2011)
126 have reported that an auxiliary such as tetrabutylammonium fluoride trihydrate can promote the alginate solubility
127 in organic solvents. Both the using tetrabutylammonium hydroxide via an ion-exchange resin and direct
128 hydrophobization by tributylammonium salt are the most common procedures for attaining soluble alginate (Guo,
129 & Conrad, 2002; Song, Chen, Yu, Linliu, & Tseng, 1996).

130 For obtaining a solution of TBA-Alg in organic solvents, 0.1 g of TBA-Alg was dissolved in 10 mL of mentioned
131 solvents and a clear solution was obtained by heating at 50 °C after 2 h. Furthermore, the ultimate accessible
132 concentration of soluble modified alginate was 3% w/w in organic solvents. The solution of tetrabutylammonium
133 alginate in DMF with concentration 2.5% w/w is the maximum solubility of modified alginate which has been
134 reported so far however, we obtain the solutions with 3% w/w for the first time. Based on the observations, the
135 synthesized TBA-Alg was completely soluble at a concentration of 10 mg/mL in all mentioned single-component
136 polar aprotic solvents.

137 All polyurethane systems were synthesized via the step-growth reaction of polyether diol or polyester diol and a
138 diisocyanate. The final alginate-based polyurethanes were synthesized by the addition of the solution of TBA-Alg
139 in DMF or DMSO under catalyst-free conditions because the samples were prepared for subsequently biological
140 tests. The compositions of all synthesized polyurethane samples are listed in Table 1. We found that either Alg-
141 based PU ionomers or those non-ionic are soluble in DMSO and DMF for the concentrations lower than 5% w/w
142 at temperatures more than 80 °C. The chemical structure of synthesized polyurethanes extended by modified
143 alginate was characterized by FTIR and ¹H NMR spectroscopic techniques.

144 3.2. FTIR Analysis

145 The Fourier transform infrared (FTIR) spectra of the sodium alginate, neat polyurethane, and the polyurethanes
146 extended by modified alginate are shown in Fig. 1. Chemical structure of sodium alginate was confirmed by
147 appearance of three absorption bands including stretching vibrations of O–H bonds, and both asymmetric and
148 symmetric stretching vibrations of carboxylate groups at 3393, 1649 and 1460 cm⁻¹. Furthermore, the stretching
149 vibrations of C–O bonds were appeared at 1107 cm⁻¹.

150 The chemical structure of neat polyurethane ionomer (PU 1) was characterized by appearance the stretching
151 vibrations of the N–H, C=O and amide II bands at 3322, 1713 and 1537 cm⁻¹, respectively. The observed bands at
152 the range of 1000–1150 cm⁻¹ were assigned to the C–O–C stretching vibrations of the soft segment.

153 FTIR spectrum of anionic polyurethane extended by TBA-Alg is performed to verify the disappearance of the
154 NCO band at 2270 cm⁻¹. The appearance of stretching vibrations of the N–H at 3387 cm⁻¹, C=O at 1719 cm⁻¹ and
155 N–H for amide II at 1561 cm⁻¹ also confirmed the polyurethane structure. The stretching and bending vibrations of
156 alkyl groups were appeared at 2796–2950 cm⁻¹ and 1310–1465 cm⁻¹, respectively. Moreover, two novel absorption
157 bands were appeared at 1638 cm⁻¹ and 819 cm⁻¹ for both ionic and non-ionic alginate-based polyurethanes. These

158 new bands were ascribed to the asymmetric stretching vibrations of carboxylate groups and uronic acid residues of
159 alginate, respectively. Therefore, the alginate insertion into the polyurethane backbone can be clearly confirmed by
160 FTIR results. Finally, the proposed chemical structure of synthesized TBA-Alg extended PPG-based PU was
161 approved by the creation of carbonyl groups of urethane at 1740 cm^{-1} .

162 3.3. ^1H NMR Spectroscopy

163 ^1H NMR spectra of both neat and alginate-based polyurethane ionomers are shown in Fig. 2. The alginate-free
164 polyurethane was characterized by appearance of the weak peaks of cis and trans conformers of urethane N–H
165 groups at 6.88–7.09 ppm, respectively (Fig. 2a). Furthermore, the protons of urethane CH_2 groups of PTMEG and
166 DMPA were observed at 3.86 and 3.97 ppm, respectively. The methyl protons of IPDI were appeared at 0.82–0.93
167 ppm. The observed peaks at 0.93–1.04 ppm were assigned to the methyl group of DMPA and some methylene
168 groups of IPDI. The methylene groups of soft segment and the ethyl groups of tertiary ammonium were observed
169 at 1.42–1.47 ppm. Finally, the appeared sharp peak at 3.27 ppm was attributed to the $\text{CH}_2\text{--O}$ protons of repeating
170 units of PTMEG.

171 The ^1H NMR spectrum of alginate-based polyurethane is shown in Fig. 2b. A broad peak at 4.71 ppm and some
172 small peaks at a range of 4.13–4.37 ppm are the most important new peaks in the spectrum of polyurethane
173 extended by modified alginate. The observed peak at 4.71 ppm was ascribed to anomeric protons of modified
174 alginate. Furthermore, the several appeared peaks at 4.12–4.37 ppm were ascribed to the backbone of alginate for
175 example, the protons of mannuronate and guluronate residues. Both latter peaks confirmed the incorporation of
176 modified alginate in the backbone of polyurethane. The urethane N–H groups and the protons close to the urethane
177 functional groups were observed at 6.93–7.20 ppm and 3.92–4.00 ppm, respectively. The lower chemical shifts
178 were assigned to the other aliphatic protons of IPDI, alginate backbone, butyl chains of tertiary ammonium and
179 PTMEG segments.

180 Fig. 2c shows the spectrum of neat sodium alginate in D_2O as the solvent. NMR spectroscopy has proven to be an
181 expeditious characterization technique for alginates. The signals of the anomeric protons, i.e. G-1, GM-5, M-1 and
182 GG-5 protons, were appeared at a range of 4.40–4.90 ppm. The observed signals at 3.83–4.03 and 3.61–3.76 ppm
183 were assigned to the residual protons of G monomer including G-2, G-3, G-4 and other protons of M residues,
184 respectively. The comparison of the ^1H NMR spectrum of sodium alginate with synthesized polyurethane samples
185 supported the proposed structures.

186 The ^1H NMR spectrum of nonionic PPG-based polyurethane extended by TBA-Alg is shown in Fig. 3. The
187 crowded region at 6.80–8.14 ppm was assigned to the protons of aromatic ring and the urethane groups. The C–H
188 protons of PPG and the anomeric protons of alginate were observed at 4.84 and 4.02–4.38 ppm, respectively.
189 Eventually, the aliphatic protons of PPG and the other protons of alginate backbone were appeared at lower
190 chemical shifts.

191 3.4. TG Analysis

192 The insertion of TBA-Alg into the PU backbone was also confirmed by TGA data (Table 2). It has been reported
193 that the more easily formed urethanes are less stable (Chattopadhyay, & Webster, 2009). For instance, the urethane
194 functional groups that are formed by an aliphatic isocyanate and an alkyl alcohol have a higher degradation
195 temperature than other systems (Petrovic, Zavargo, Flynn, & Macknight, 1994). As the first result, the degradation
196 temperatures of TDI and IPDI based PUs extended by TBA-Alg were appeared at 200 °C and 250 °C, respectively
197 (Fig. 3). The low-temperature degradation of TDI–PPG based PU has an appropriate correlation with observations
198 of Ingham et al. (1964). Moreover, the observed weight loss at temperatures above 250 °C was assigned to the
199 scission of the polyether bonds. The TGA experiments of the synthesized PU showed that IPDI based PUs
200 extended by alginate were more stable than the aromatic diisocyanate (TDI) containing PU at moderate
201 temperatures, while at higher temperature the stability order followed the reverse trend (Chattopadhyay, Sreedhar,
202 & Raju, 2005). The lower thermal resistance of TDI based PU was related to the asymmetrical rigid chains and
203 difficult hard segment–hard segment interactions of PUs (Stanciu et al., 1999).

204 The PPG-based PU extended by TBA-Alg (PU 4) illustrated an entirely different behavior compared to the
205 alginate-based polyurethane ionomer (PU 2). The second degradation step of PPG-based PU extended by TBA-
206 Alg at 300–350 °C was assigned to the biopolymer degradation. This separated step was not observed for
207 PTMEG-based PU extended by TBA-Alg. It may be ascribed to the dissimilar interactions of modified polar TBA-
208 alginate with asymmetrical chains of PPG-based PU and also the affinity of alginate for agglomeration. The TBA-
209 Alg has been comprised of the extensive ionic groups, therefore these polar groups have an extreme affinity to
210 analogous polar groups. Because of the presence of carboxylate groups in the structure of PU ionomer (PU 2),
211 there is a significant electrostatic interaction between chemically reacted of modified alginate and PU ionomer
212 therefore, the second step was changed to a continuous form. The TBA-Alg chains have chemical bonds by
213 polyurethane backbone, however those have a tendency for agglomeration and show a separated thermal

214 degradation behavior. The tendency of chemically bonded alginate for agglomeration was also confirmed by SEM
215 images.

216 3.5. SEM and EDX Analysis

217 The SEM images of synthesized polyurethanes containing TBA-alginate revealed a novel aspect of alginate
218 morphology through the carbohydrate based PUs. We found the type of polyol and chain extenders have a
219 significant role on the surface morphology of samples. Both images of PPG-based and PTMEG-based
220 polyurethanes extended by TBA-Alg have an appropriate conformity with TGA results. The covalently bonded
221 TBA-Alg to the PPG-based PU (PU 4) showed a uniform pattern, including separated white domains through the
222 PU surface (Figs. 4a-c). As was discussed, PPG-based polyurethanes extended by TBA-Alg shows a two-step
223 thermal degradation because of phase separation of modified alginates from PU backbone. It is possible to suppose
224 that TBA-Alg starts to separate from PU chains due to the non-polar nature of soft segment. Therefore, the
225 modified alginates interact electrostatically each other and create aggregate-like structures.

226 On the other hand, PTMEG-based polyurethanes extended by TBA-Alg (PU 2) illustrated a continuous
227 morphology, even on nanoscale. This observation may be ascribed to the highly dominant ionic interactions
228 between ammonium groups of TBA-Alg and carboxylate functional groups of polyurethane. Figs. 4d-4f show that
229 the continuousness of phase homogeneity is repeated among the surface of PTMEG-based polyurethanes extended
230 by TBA-Alg for all scales, from micrometers to nanometers. Some of interesting images that both microparticle
231 and nanoparticles of alginate appeared in the vicinity of each other are shown in Figs. 4g-4i. The one-step thermal
232 degradation of non-ionic alginate-based polyurethanes can be assigned to the foregoing affinity of modified
233 alginate to the ionic centers of PU.

234 To confirm our idea about the effect of PU chemical structure on alginate morphology, we synthesized a polyester-
235 based PU extended by TBA-Alg and probed its surface morphology. This sample illustrated generally similar
236 morphology compared to PPG-based polyurethanes (Fig. 5). However, the modified alginate was appeared as fully
237 separated nanoparticles in PCL-based PU because of more polar ester functional groups of PCL diols than PPG
238 and the more affinity of chemically bonded TBA-Alg particles to interact with ester groups of PCL through
239 hydrogen bonding. Recently, we have reported the formation of physically bonded nanoalginate particles in the
240 matrix of polyurethane ionomers (Daemi, Barikani, & Barmar, 2013). However, the formation of chemically

241 bonded nanoalginate in the backbone of non-ionic polyurethane structures is an amazing phenomenon and has not
242 been reported so far.

243 EDX analysis was served for investigation of nitrogen atom's distribution in PTMEG-based polyurethanes
244 extended by TBA-Alg (PU 2), i.e. urethane moieties of polymer backbone and ammonium groups of TBA-Alg, for
245 both an area of sample image without alginate, which was really a challenge, and alginate aggregates. The
246 challenge of finding an area which was empty of alginate had arisen from tremendous continuity between TBA-
247 Alg and the backbone of polyurethane ionomer. As seen in Fig. 6, the nitrogen mapping is approximately uniform
248 for all parts of both polyurethane matrix and polyurethanes containing modified alginate. The nitrogen mapping of
249 polyurethane, i.e. the area which was empty of alginate, was simply assigned to the urethane bonds, while the
250 ammonium groups of modified alginate also participated in mapping of the fractions containing TBA-Alg.

251 **4. Conclusion**

252 The insertion of chemically bonded alginate into the polyurethane backbones was performed by step growth of the
253 NCO-terminated prepolymer and an organic solution of modified alginate, i.e. tributylammonium alginate. The
254 FTIR spectra of synthesized TBA-Alg extended polyurethanes were distinctive compared to those alginate-free by
255 appearance of two new asymmetric stretching vibrations of carboxylate groups and uronic acid residues of
256 alginate. Furthermore, the specific peaks of uronic acid residues in ^1H NMR revealed the presence of TBA-Alg
257 into the backbone of polyurethane. TGA observations showed that the nature of polyol and the ionic functional
258 groups of polyurethane backbones have significant impacts on thermal properties of samples. Finally, the
259 morphology of TBA-Alg extended PU ionomer was distinct from those non-ionic analogous. The polyurethane
260 ionomers extended by alginate illustrated a continuous morphology even at nanoscale, while those non-ionic
261 samples were known by aggregate-like structures of alginate into the matrix of polyurethane.

262

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355

355 **Scheme Captions**

356 Scheme 1. Chemical procedure for synthesis of TBA-Alg extended PU ionomer.

357 Scheme 2. Chemical procedure for synthesis of TBA-Alg extended PPG-based PU.

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358 **Figure Captions**

359 Fig. 1. FTIR spectra of sodium alginate, neat PU ionomer (PU 1), TBA-Alg extended PU ionomer (PU 2) and
360 TBA-Alg extended PPG-based (PU 4).

361 Fig. 2. ^1H NMR spectra of (a) neat polyurethane extended by DMPA, (b) TBA-Alg extended PU ionomer, (c)
362 sodium alginate and (d) PPG-based PU extended by TBA-Alg.

363 Fig. 3. TGA data of SA and synthesized polyurethanes

364 Fig. 4. Morphology of TBA-Alg extended PU ionomer (PU 2): (a) milli-sized particles of brittle alginate-based PU
365 ionomers, (b) homogenous morphology of chemically bonded alginate into the polyurethane backbone, (c)
366 significant nanoscale continuity between alginate and PU backbone, (d) alginate's tendency to microscale phase
367 separation from non-ionic backbone, (e) and (f) alginate agglomerates on the matrix of polyurethane, (g) to (i) the
368 alginate microparticles and nanoparticles in the vicinity of each other.

369 Fig. 5. Significant microscale phase separation of alginate from the matrix of PCL-based non-ionic polyurethane
370 (a) at microscale, and (b) nanoscale.

371 Fig. 6. The nitrogen mapping: (a), (b) an approximately alginate-free area, and (c), (d) TBA-Alg extended PU
372 ionomer.

373

373 **Tables**

374 Table 1. Feed composition of modified alginate-based polyurethanes.

375 Table 2. Thermal stability of synthesized polyurethanes.

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- Bimodal and monomodal dextran surfactant polymers were synthesized.
- SPR chips were prepared via mixed physisorption of the surfactant polymers.
- A model of the mixed surfactant matrix layer was proposed based on the AFM images.
- Separation distances between the molecules on the chip could be tuned.
- Yellow head viruses could be detected via SPR using the mixed surfactant chips.

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Table 1

	Bimodal surfactants		Monomodal surfactant
	4dex _{10k+1.5k} -surf	13dex _{10k} -surf	dex _{1.5k} -surf
Feed compositions (mol%) ^a			
carboxylic dextran 10K	8	30	0
dextran 1.5K	100	100	100
Compositions measured by ¹ H-NMR (mol%) ^b			
carboxylic dextran 10K	4.4	11.5	0
C/N ratio of some intermediate products			
PVAm	2.48	2.48	2.48
PVAm-g-dextran 1.5k	-	-	15.51
PVAm-g-dextran 10K	16.87	48.52	-
PVAm-g-allyl dextran 10K	16.78	48.78	-
PVAm-g-allyl dextran 10K /dextran 1.5K	28.67	48.23	-
Compositions estimated from C/N ratios (mol%)			
carboxylic dextran 10K	3.9	12.6	0
dextran 1.5K	22.0	0	24.1
Estimated number of groups per surfactant molecule ^c			
carboxylic dextran 10K	92	300	0
dextran 1.5K	522	0	572
Grafting distance between carboxylic dextran 10K (d, nm) ^d	6.5	2.0	n/a
Roughly estimated dimensions of a molecular aggregate ^e			
occupied volume (nm ³)	24,000	52,000	2,060
lateral cross-section (nm)	60	75	25

^a Calculated based on vinyl amine units. ^b Estimated as the a/n value, where a = (integral of peak c')/62 (i.e., 62 protons from H1 of the dextran backbone) and n = {(integral of peak a) - 3a}/5 (i.e., 2 protons from -CH₂- of PVAm and 3 from CH₃ of the amine acetate). ^c Estimated based on the average molar compositions and 2,376 amino groups per PVAm molecule, estimated from its MW. ^d Estimated as d = (2,376 x 0.251)/number of carboxylic dextran 10K per molecule, where the number of amino groups per PVAm molecule is 2,376 and the length of each vinyl monomer is 0.251 nm. ^e Estimated based on assumptions of a spherical volume and a negligible PVAm and hexyl.

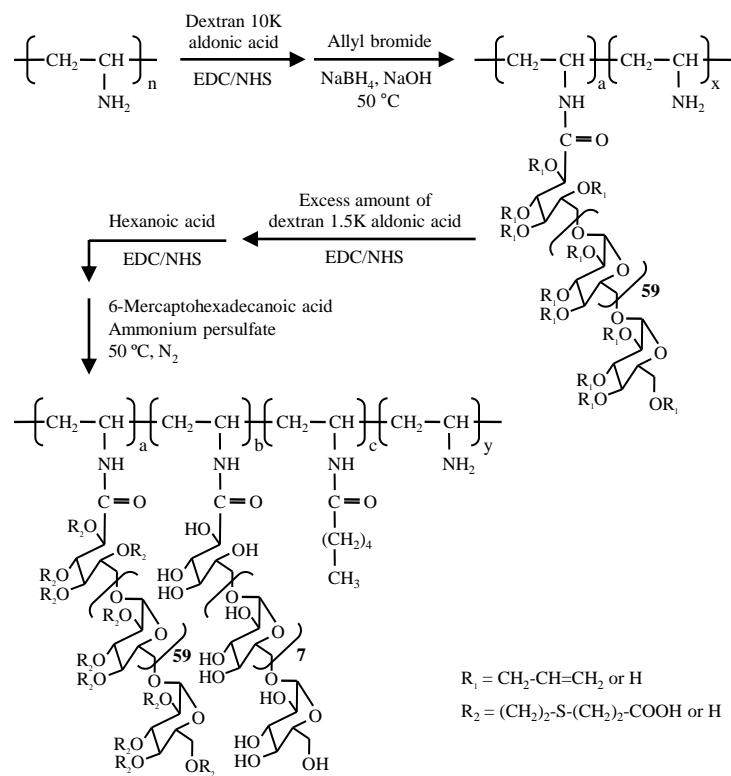
Table 2

	4dex_{10k+1.5k}-surf	13dex_{10k}-surf	dex_{1.5k}-surf
Single surfactant matrices			
4dex_{10k+1.5k}	100	-	-
13dex_{10k}	-	100	-
Mixed surfactant matrices			
4dex_{10k+1.5k}/dex_{1.5k} (6:1)	75	-	25
4dex_{10k+1.5k}/dex_{1.5k} (1:1)	50	-	50
4dex_{10k+1.5k}/dex_{1.5k} (1:3)	25	-	75
13dex_{10k}/dex_{1.5k} (1:1)	-	50	50

Table 3.

	Density (nmol/m ²) ^a	Separation distance between aggregates (D, nm) ^b	Reflectivity change ($\Delta\%R_{YHV}$) ^c
Non-covalently attached matrices			
4dex_{10k+1.5k}	181.5	62.4 ± 16.8	0.97 ± 0.22
4dex_{10k+1.5k}/dex_{1.5k} (3:1)	172.8	73.3 ± 16.5	6.07 ± 0.22
4dex_{10k+1.5k}/dex_{1.5k} (1:1)	155.6	100.0 ± 30.5	7.18 ± 0.21
4dex_{10k+1.5k}/dex_{1.5k} (1:3)	80.7	121.6 ± 37.9	4.96 ± 0.25
13dex_{10k}	285.1	59.3 ± 4.1	0.85 ± 0.16
13dex_{10k}/dex_{1.5k} (1:1)	262.9	96.3 ± 10.4	3.10 ± 0.04
Covalently grafted matrix^d	99.7	n/a	0.41 ± 0.04

^aIndirectly evaluated from surface carboxylic group density determined by TBO dye assay (Xu, Persson, Löfås & Knoll, 2006) and an assumption that the allyl groups were completely converted to carboxylic acid. ^b Estimated from the height profiles of the AFM images. ^c The data are mean ± standard deviation. ^d Prepared at a concentration of 1 mg/mL.



Scheme 1

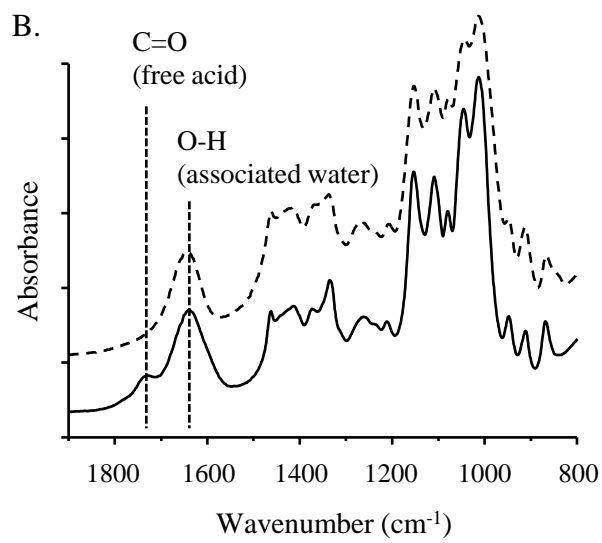
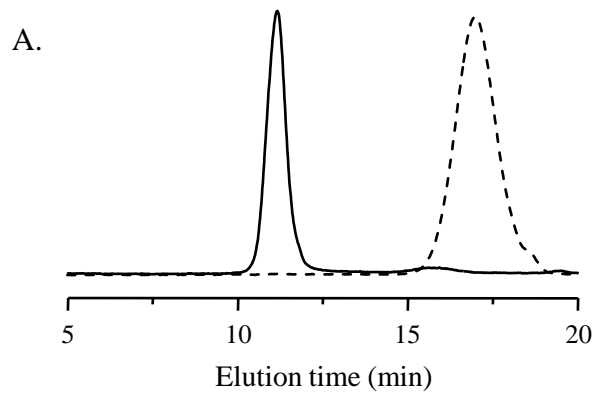


Figure 1

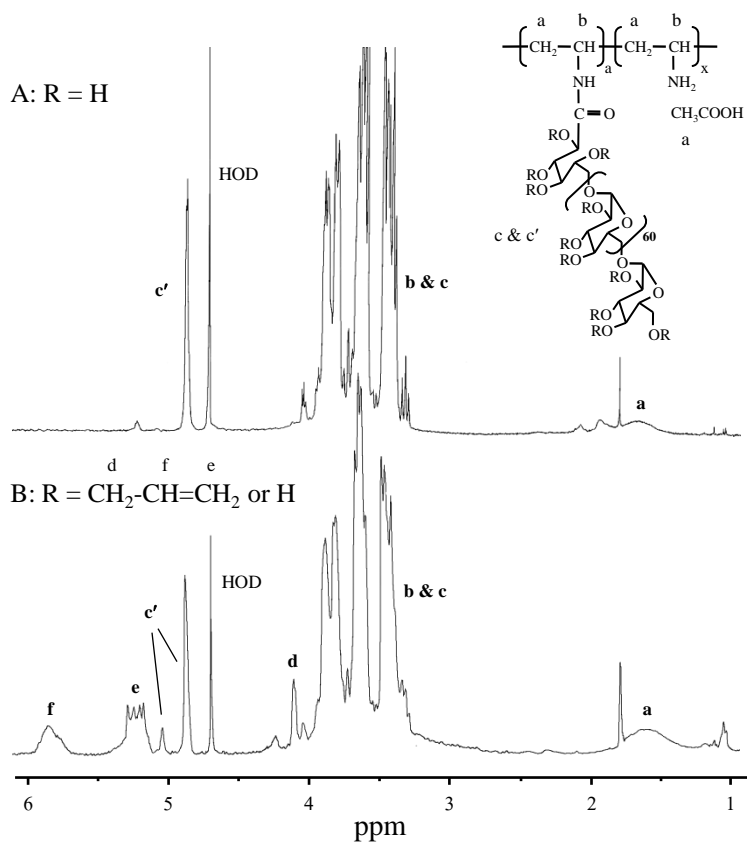


Figure 2

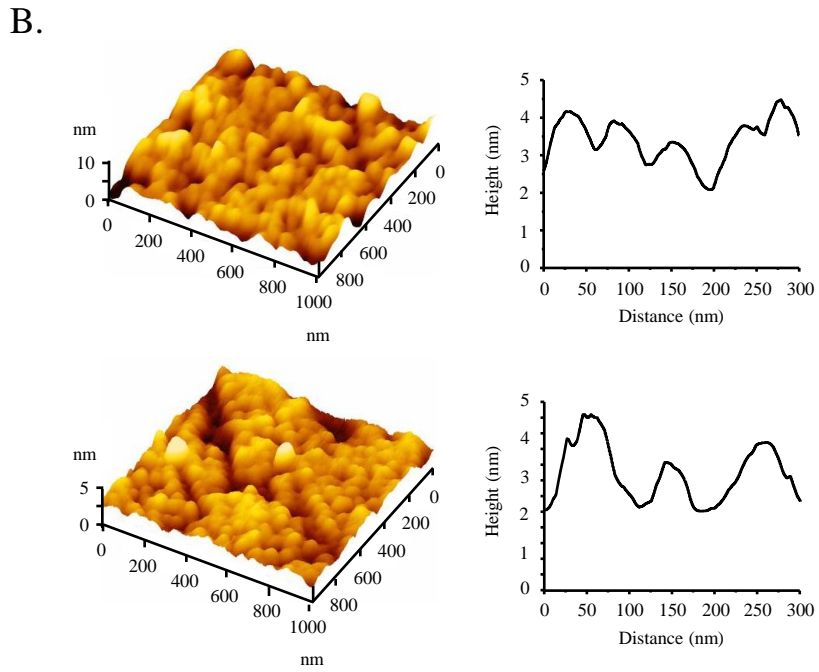
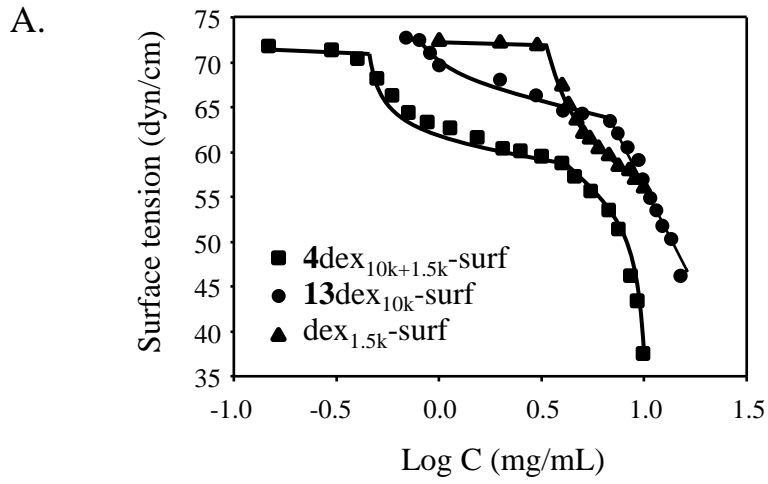


Figure 3

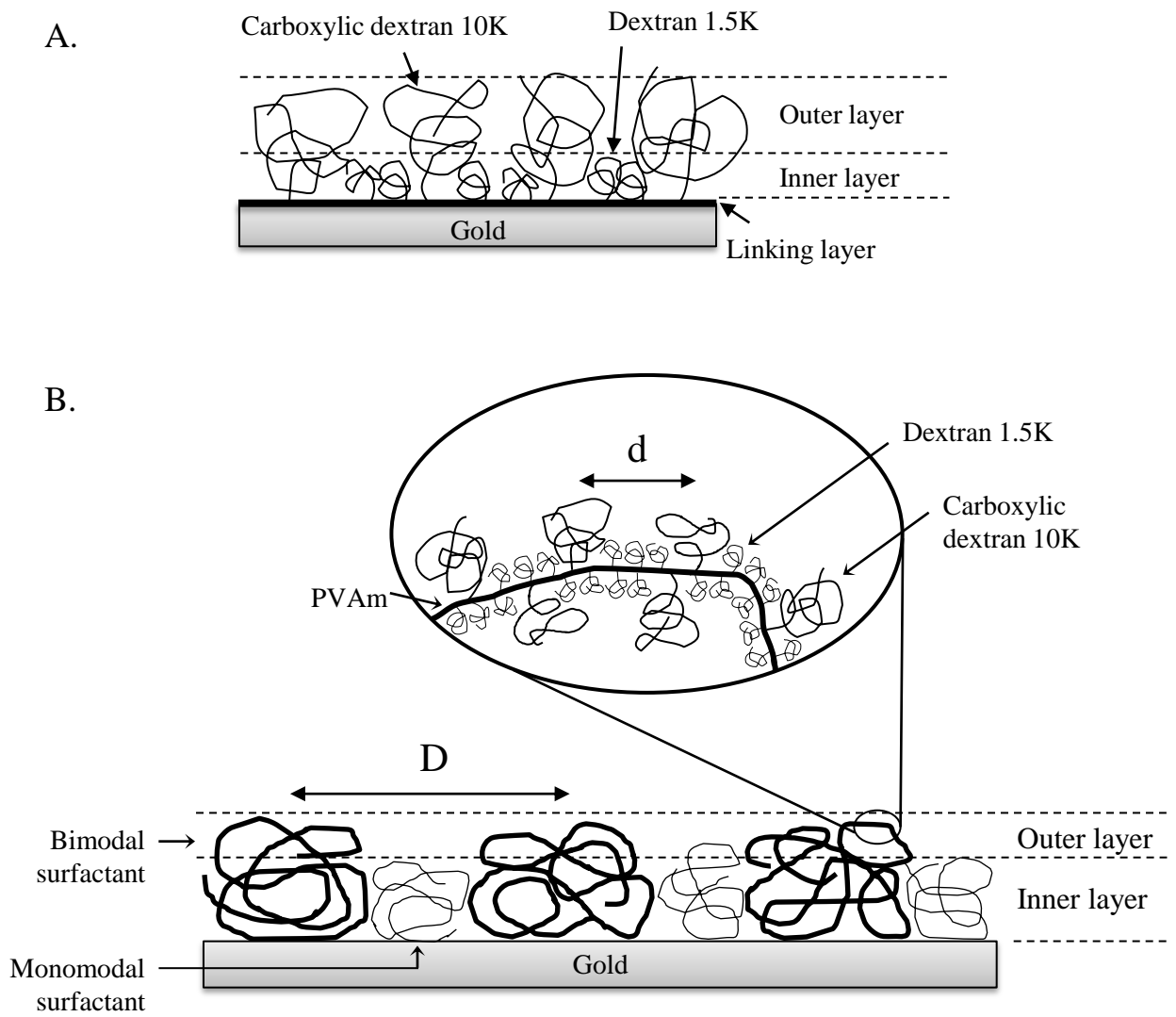


Figure 4

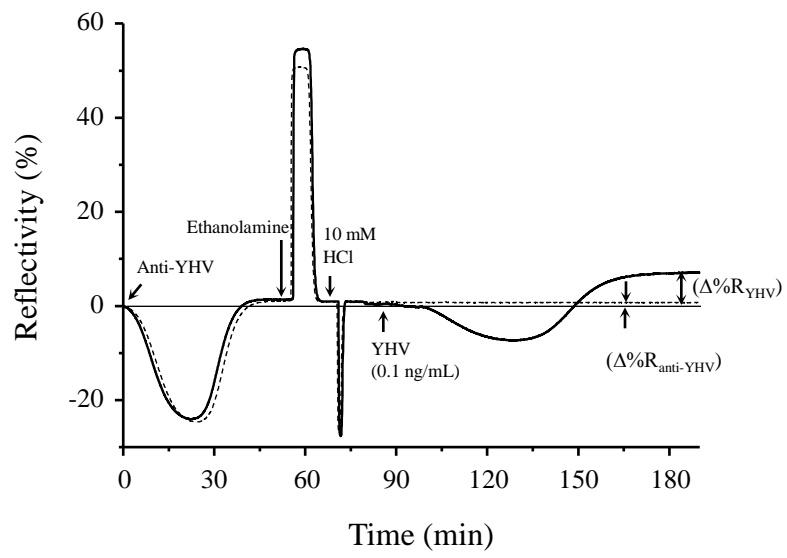


Figure 5