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Synthesis of 8-azidooctyl glycoside derivatives of the O-chain repeating unit of *Escherichia coli* O9a lipopolysaccharide and a methylated analog

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Abstract—Described is the synthesis of 8-azidooctyl glycoside derivatives of the *Escherichia coli* serotype O9a O-chain tetrasaccharide repeating unit and the terminal tetrasaccharide motif in this polysaccharide, which contains a methyl group on O-3 of the distal mannopyranose residue. The assembly of these compounds involved the sequential addition of monosaccharide residues from the reducing to the nonreducing end of the molecule using glycosyl trichloroacetimidate donors. Both compounds were initially prepared as *p*-methoxyphenyl glycosides, which were converted to the corresponding 8-azidooctyl derivatives at a late stage in the synthesis.

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1. Introduction

Gram-negative bacteria produce, as a component of their outer membrane lipopolysaccharide (LPS), a glycoconjugate containing three structural domains: Lipid A, a core oligosaccharide, and the O-chain.¹ LPS has potent endotoxic properties arising from the Lipid A domain.¹ The Ochain, which contains multiple copies of a repeating unit with typically 1–4 monosaccharide residues, is antigenic, and a number of these glycans have been studied as vaccine candidates.² In *Escherichia coli* serotype O9a, the O-chain repeating unit is a tetrasaccharide containing only mannopyranoside residues (1, Fig. 1). This system has been the focus of a number of biosynthetic investigations,¹ and a recent report³ has established that the length of the O-chain is mediated by a methylation event, leading to structure **2**, which prevents further polymerization.

As part of a collaboration on the biosynthesis of the LPS O-chain in *E. coli* serotype O9a, we required milli-

gram quantities of analogs of both 1 and 2, which could be used as substrates and authentic standards in assays of the mannosyltransferase and methyltransferase enzymes. Although this tetrasaccharide repeating unit had been previously synthesized,⁴ it was prepared as its methyl glycoside, which does not easily allow its conversion to neoglycoconjugates (e.g., fluorescently labeled analogs) that would facilitate these investigations. To the best of our knowledge, the synthesis of tetrasaccharide 2 has not been reported. We therefore describe here the synthesis of tetrasaccharides 3 and 4 (Fig. 2), both functionalized at the reducing end with a group (8-azidooctyl) that will allow for conjugation to other species either through classical methods (e.g., reduction to the amine and subsequent amidation) or through more recently developed approaches (e.g., an azide–alkyne 2+3 cycloaddition⁵).

2. Results and discussion

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In designing a route to 3 and 4, we envisioned that the former could be obtained from monosaccharides 5-7,

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Figure 1. O-Chain repeating unit of LPS from *E. coli* serotype O9a (1) and the structure of the methylated repeating unit (2) that terminates the O-chain.



Figure 2. Target tetrasaccharides (3 and 4) and the building blocks (5-8) required for their synthesis.

while the preparation of the latter would require these compounds in addition to another building block, 8 (Fig. 2). The approach would involve the sequential assembly of the targets from the reducing to the nonreducing end via imidate donors derived by the pmethoxyphenyl glycosides shown in Figure 2. In a final sequence, the reducing-end *p*-methoxyphenyl aglycone would be exchanged for an 8-azidoctyl moiety. Of the building blocks chosen, 5 and 6 were prepared as described earlier, 6 and the preparation of 7 and 8 was accessed straightforwardly as described below. In the previous synthesis of the tetrasaccharide repeating unit of the E. coli serotype O9a O-chain by Kong and coworkers,⁴ the molecule was obtained via a 2+2 coupling strategy in which the key glycosylation reaction proceeded in excellent yield. While this approach could have also been used to access 3 and 4, as these two molecules differed in the identity of the terminal sugar residue, we viewed the step-wise approach as equally efficient in that the same trisaccharide (18, see below) could be used as the precursor to both molecules.

As illustrated in Scheme 1, the synthesis of 7 was achieved from the previously reported diol 9^6 in three



Scheme 1. Reagents and conditions: (a) *n*-Bu₂SnO, toluene, 105 °C; (b) BnBr, *n*-Bu₄NI, toluene, 105 °C, 92% over two steps; (c) BzCl, pyridine, DMAP, 0 °C \rightarrow rt, 97%; (d) *n*-Bu₂SnO, toluene, 105 °C; (e) CH₃I, *n*-Bu₄NI, toluene, 105 °C, 83% over two steps; (f) BzCl, pyridine, DMAP, 0 °C \rightarrow rt, 96%.

steps. Heating **9** with di-*n*-butyltin oxide in toluene gave the intermediate stannylidene acetal,⁷ which was subsequently reacted with benzyl bromide and tetra *n*-butylammonium iodide to give alcohol **10** in 92% yield. The regioselectivity of the process was established by ¹³C NMR spectroscopy; as expected, the chemical shift of C-3 moved downfield upon alkylation ($\delta_{C3} =$ 71.6 in 9 and $\delta_{C3} =$ 80.0 in 10). Benzoylation of 10 under standard conditions afforded building block 7 in 97% yield. A similar series of reactions was used to convert *p*-methoxyphenyl α -D-mannopyranoside (11)⁸ to building block 8 in 80% overall yield in a three-step route that proceeded via intermediate 12. Again, the regioselectivity of the methylation could be ascertained by comparing the C-3 chemical shift in the ¹³C NMR spectrum of 11 ($\delta_{C3} =$ 72.5) and 12 ($\delta_{C3} =$ 82.2).

With the monosaccharide precursors in hand, tetrasaccharide **3** was assembled as shown in Scheme 2. First, the *p*-methoxyphenyl glycoside **6** was cleaved upon reaction with ceric ammonium nitrate (CAN) in wet CH₃CN to afford the corresponding reducing sugar, which was then converted to glycosyl trichloroacetimidate (**13**), in 84% overall yield. Glycosylation of **5** with **13** under the promotion of trimethylsilyl trifluoromethanesulfonate (TMSOTf) provided a 74% yield of the expected disaccharide **14**, together with 15% of the corresponding β -isomer, which could be separated by chromatography. The allyl group in **14** was then removed upon reaction with palladium chloride in methanol to give **15** in 86% yield. We observed none of the Wacker oxidation products. This disaccharide alcohol was the acceptor for a



Scheme 2. Reagents and conditions: (a) CAN, H₂O, CH₃CN, rt; (b) DBU, CCl₃CN, CH₂Cl₂, rt, 84% over two steps from 6; (c) 5, TMSOTf, CH₂Cl₂, 0 °C, 74%; (d) PdCl₂, CH₃OH, rt, 86%; (e) TMSOTf, CH₂Cl₂, 0 °C, 87%; (f) NaOCH₃, CH₃OH, rt, 93%; (g) 16, TMSOTf, CH₂Cl₂, 0 °C, 92%; (h) H₂, Pd(OH)₂–C, EtOAc/CH₃OH, rt, 100%; (i) BzCl, pyridine, DMAP, 50 °C, 96%; (j) CAN, H₂O, CH₃CN, rt, 97%; (k) DBU, CCl₃CN, CH₂Cl₂, rt, 100%; (l) HO(CH₂)₈N₃, TMSOTf, CH₂Cl₂, rt, 79%; (m) NaOCH₃, CH₃OH, rt, 85%.

second glycosylation reaction, this time with trichloroacetimidate donor **16**, which was prepared as previously described.⁶ Upon reaction of **15** and **16** in the presence of TMSOTf, an 87% yield of trisaccharide **17** was obtained. Debenzoylation of **17** with sodium methoxide in methanol afforded trisaccharide alcohol **18** in 93% yield. The addition of the final monosaccharide residue was achieved by a TMSOTf-promoted glycosylation reaction between **18** and **16**, which gave a 92% yield of tetrasaccharide **19**.

Having assembled the tetrasaccharide, all that remained was the introduction of the azidooctyl aglycone. The inclusion of an azido group into the target necessitated a change in protecting groups, as the removal of benzyl protecting groups while leaving the azide group intact would be problematic, if not impossible. Therefore, the benzyl ethers in 19 were removed by hydrogenolysis over palladium hydroxide on carbon, and the resulting product, 20, was benzoylated. This benzoylation proved sluggish, and the successful completion required that the reaction mixture be heated at 50 °C for 15 h. Nevertheless, desired product **21** was obtained in 96% yield over the two steps. Next, the *p*-methoxyphenyl glycoside in **21** was reacted with CAN in wet CH₃CN, which gave the reducing sugar **22** in 97% yield. Conversion of **22** into trichloroacetimidate **23** was carried out under standard conditions, and this donor was then reacted with 8-azido-1-octanol⁹ and TMSOTf to give a 79% yield of the fully protected trisaccharide **24**. Removal of the benzoyl groups with sodium methoxide proceeded in excellent overall yield giving target **3** in 85% yield. In **3**, the stereochemistry of all mannopyranoside residues was established by the measurement of the ${}^{1}J_{C1,H1}$ for each glycosidic linkage. These values ranged from 168.0 to 172.2 Hz, thus clearly confirming the α -stereochemistry.¹⁰

An analogous series of transformations was used in the preparation of the methylated tetrasaccharide 4(Scheme 3). First, *p*-methoxyphenyl glycoside 8 was converted to the corresponding imidate 25 in two steps. This donor was then used to glycosylate trisaccharide alcohol 19 in the presence of TMSOTf, which afforded tetrasac-



Scheme 3. Reagents and conditions: (a) CAN, H₂O, CH₃CN, rt; (b) DBU, CCl₃CN, CH₂Cl₂, rt, 78% over two steps from 8; (c) 18, TMSOTf, CH₂Cl₂, 0 °C, 79%; (d) H₂, Pd(OH)₂–C, EtOAc, CH₃OH, rt, 100%; (e) BzCl, pyridine, DMAP, 50 °C, 93%; (f) CAN, H₂O, CH₃CN, rt, 91%; (g) DBU, CCl₃CN, CH₂Cl₂, rt, 91%; (h) HO(CH₂)₈N₃, TMSOTf, CH₂Cl₂, rt, 72%; (i) NaOCH₃, CH₂Cl₂/CH₃OH, rt, 83%.

charide **26** in 79% yield. Replacement of the benzyl ethers in **26** with benzoate esters proceeded via **27** to give the expected product **28** in 93% yield over the two steps. CAN-mediated cleavage of the aglycone in **28** afforded a 91% yield of reducing sugar **29**, which was then converted to imidate **30**, also in 91% yield.

Glycosylation of 8-azido-1-octanol⁹ with **30** was achieved in 72% yield upon treatment with TMSOTf. Reaction of the product of this reaction, **31**, with sodium methoxide provided, in 83% yield, target molecule **4**. The ${}^{1}J_{C1,H1}$ for each monosaccharide residue in **4** ranged from 168.2 to 172.3 Hz, which would be expected for a molecule containing four α -mannopyranoside residues.¹⁰

In conclusion, we have described the synthesis of 8-azidooctyl glycoside derivatives of the *E. coli* serotype O9a O-chain repeating unit, and the terminal tetrasaccharide motif in this polysaccharide, which contains a methyl group on O-3 of the distal mannopyranose residue. Both compounds were assembled by the addition of single monosaccharide units via glycosyl trichloroacetimidate donors, from the reducing to the nonreducing end of the molecule. The 8-azidooctyl aglycone will facilitate the preparation of neoglycoconjugates from these oligosaccharides, and their use in studying the biosynthesis of the O-chain in *E. coli* serotype O9a is in progress.

3. Experimental

3.1. General methods

Solvents used in the reactions were purified by successive passage through columns of alumina and copper under an argon atmosphere. All reagents used were purchased from commercial sources and used without further purification unless noted otherwise. ¹H NMR and ¹³C NMR spectra were recorded at 500 MHz and 125 MHz, respectively. ¹H NMR chemical shifts are referenced to $(CH_3)_4Si$ (δ 0.0, CDCl₃) or CD₃OD (δ 3.30, CD₃OD). ¹³C NMR chemical shifts were referenced to $CDCl_3$ (δ 77.23, CDCl₃) or CD₃OD (δ 48.90, CD₃OD). Optical rotations were measured at 21 ± 2 °C. Unless stated otherwise, all reactions were carried out at room temperature under a positive pressure of argon and monitored by TLC on Silica Gel 60 F₂₅₄ (0.25 mm, E. Merck). Spots were detected under UV light and/or by charring with 10% H₂SO₄ in EtOH, anisaldehyde, or CeSO₄. Organic solutions of crude products were dried over anhyd Na₂SO₄. Solvents were evaporated under reduced pressure and below 40 °C. Column chromatography was performed on Silica Gel 60 (40-60 µm); the ratio between silica gel and crude product ranged from 100:1 to 20:1 (w/w). Electrospray-ionization mass spectra (ESIMS) were recorded on samples suspended in mixtures of THF with CH₃OH and added NaCl. Matrix-assisted laser-desportion ionization mass spectra (MALDI MS) were obtained on samples suspended in a DCTB (2-[(2E)-3-(4-*tert*-butylphenyl)-2-methylprop-2-enylidene]malononitrile) matrix using the delayed-extraction mode and positive-ion detection.

3.2. 8-Azidooctyl α -D-mannopyranosyl- $(1 \rightarrow 2)$ - α -D-mannopyranosyl- $(1 \rightarrow 3)$ - α -D-mannopyranosyl- $(1 \rightarrow 3)$ - α -D-mannopyranoside (3)

To a solution of compound 24 (49 mg, 0.02 mmol) in 1:1 CH₂Cl₂-CH₃OH (10 mL) was added M NaOCH₃ in CH₃OH (0.29 mL). After stirring for 16 h at rt, the reaction mixture was neutralized with Amberlite IR-120 (H^{+}) resin, filtered, and concentrated. The resulting oil was purified by chromatography in 2:1 CH₂Cl₂-CH₃OH to afford compound 3 (16 mg, 85%) as a white foam. $R_{\rm f}$ 0.38 (3:1, CH₂Cl₂-CH₃OH); $[\alpha]_{D}$ +77.6 (*c* 0.2, CH₃OH) ¹H NMR (500 MHz, CD₃OD, $\delta_{\rm H}$) 5.41 (d, 1H, J = 1.5 Hz, H-1), 5.02 (d, 1H, J = 1.9 Hz, H-1'), 4.98 (d, 1H, J = 1.6 Hz, H-1"), 4.71 (d, 1H, J = 1.8 Hz, H-1^{'''}), 4.20–4.17 (dd, 1H, J = 3.2, 1.9 Hz, H-2[']), 4.01 (dd, 1H, J = 3.4, 1.5 Hz, H-2), 3.99 (dd, 1H, J = 2.9, 1.5 Hz, H-2), 3.99 (dd, 1H, J = 2.9, 1.5 Hz, H-2), 1.5 Hz, 1.1.8 Hz, H-2"), 3.98-3.50 (m, 22H, H-2", H-3, H-4, H-5, H-6_a, H-6_b, H-3', H-4', H-5', H-6'_a, H-6'_b, H-3", H-4", H-5", H-6", H-6", H-3", H-4", H-5", H-6^{'''}_a, H-6^{'''}_b, octyl OCH₂), 3.41 (ddd, 1H, J = 9.6, 6.4,6.4 Hz, octyl OCH₂), 3.27 (dd, 2H, J = 6.9, 6.9 Hz, CH₂N₃), 1.63-1.54 (m, 4H, octyl CH₂), 1.42-1.31 (m, 8H, octyl CH₂); ¹³C NMR (125 MHz, CD₃OD, $\delta_{\rm C}$) 104.2 (C-1", ¹J_{CH} = 169.2), 103.9 (C-1', ¹J_{CH} = 169.8), 101.8 (C-1, ${}^{1}J_{CH} = 172.2$), 101.6 (C-1^{'''}, ${}^{1}J_{CH} = 168.0$), 80.8 (C-2"), 80.5 (C-2'), 80.2 (C-2), 75.2 (C-3'), 75.1 (C-2^{'''}), 75.0 (C-4), 74.7 (C-3^{'''}), 72.5 (C-4^{''}), 72.1 (C-3), 71.9 (C-4""), 71.5 (C-4'), 71.3 (C-3"), 69.4 (C-5), 68.8 (C-5'), 68.7 (octyl OCH₂), 67.7 (C-5"'), 67.6 (C-5"), 63.3 (2C, C-6', C-6"), 62.9 (C-6""), 62.8 (C-6), 52.5 (CH₂N₃), 30.6 (octyl CH₂), 30.4 (octyl CH₂), 30.2 (octyl CH₂), 29.9 (octyl CH₂), 27.8 (octyl CH₂), 27.3 (octyl CH₂). ESIMS: m/z calcd for $[C_{32}H_{57}O_{21}N_3]Na^+$: 842.3377. Found: 842.3375.

3.3. 8-Azidooctyl 3-O-methyl- α -D-mannopyranosyl- $(1 \rightarrow 2)$ - α -D-mannopyranosyl- $(1 \rightarrow 3)$ - α -D-mannopyranosyl- $(1 \rightarrow 3)$ - α -D-mannopyranoside (4)

To a solution of **31** (43 mg, 0.02 mmol) in 1:1 CH₂Cl₂– CH₃OH (10 mL) was added 1M NaOCH₃ in CH₃OH (0.25 mL). After stirring for 16 h at rt, the reaction mixture was neutralized with Amberlite IR-120 H⁺ resin, filtered, and concentrated. The resulting oil was purified by chromatography in 2:1 CH₂Cl₂–CH₃OH to afford **4** (14 mg, 83%) as a white foam. $R_{\rm f}$ 0.41 (3:1, CH₂Cl₂– CH₃OH); [α]_D +73.9 (*c* 0.25, CH₃OH); ¹H NMR (500 MHz, CD₃OD, $\delta_{\rm H}$) 5.42 (d, 1H, J = 1.6 Hz, H-1), 5.03 (d, 1H, J = 1.8 Hz, H-1'), 5.01 (d, 1H, J = 1.8 Hz, H-1"), 4.71 (d, 1H, J = 1.8 Hz, H-1""), 4.21–4.26 (m, 2H, H-2', H-2"), 4.07 (dd, 1H, J = 3.4, 1.6 Hz, H-2), 3.99 (dd, 1H, J = 2.9, 1.8 Hz, H-2^{'''}), 3.95–3.51 (m, 21H, H-3, H-4, H-5, 2 × H-6, H-3', H-4', H-5', 2 × H-6', H-3", H-4", H-5", 2 × H-6", H-3", H-4", H-5", 2 × H-6^{""}, octvl OCH₂), 3.45 (s, 3H, OCH₃), 3.41 (ddd, 1H, J = 9.7, 6.3, 6.3 Hz, octvl OCH₂), 3.36 (dd, 1H, J = 9.3, 3.1 Hz, H-3"), 3.27 (t, 2H, J = 6.9 Hz, CH_2N_3), 1.63–1.55 (m, 4H, octyl CH_2), 1.43–1.31 (m, 8H, octyl CH₂); ¹³C NMR (125 MHz, CD₃OD, δ_{C}) 104.2 (C-1", ${}^{1}J_{CH} = 171.5$), 103.9 (C-1', ${}^{1}J_{CH} = 170.4$), 101.8 (C-1, ${}^{1}J_{CH} = 172.3$), 101.6 (C-1"", ${}^{1}J_{CH} = 168.2$), 82.1 (C-3"), 80.8 (C-2), 80.7 (C-2"), 80.3 (C-2""), 75.2 (C-4), 75.0 (2C, C-4", C-2'), 74.7 (C-3'), 72.0 (C-3"), 71.5 (C-3), 71.3 (C-4'), 69.4 (C-4'''), 68.7 (octyl OCH₂), 67.9 (C-5"), 67.7 (2C, C-5, C-5'), 67.5 (C-5""), 63.3 (2C, C-6', C-6"), 62.9 (C-6""), 62.8 (C-6), 57.4 (OCH₃), 52.5 (octyl CH₂N₃), 30.6 (octyl CH₂), 30.4 (octyl CH₂), 30.2 (octyl CH₂), 29.9 (octyl CH₂), 27.8 (octyl CH₂), 27.3 (octyl CH₂). ESIMS: m/z calcd for $[C_{33}H_{59}O_{21}N_3]$ -Na⁺: 856.3533. Found: 856.3535.

3.4. *p*-Methoxyphenyl 2-*O*-benzoyl-3,4,6-tri-*O*-benzyl-α-D-mannopyranoside (7)

Alcohol 10 (1.31 g, 2.35 mmol) was dissolved in CH₂Cl₂ (20 mL), pyridine (1.0 mL, 11.88 mmol), and benzoyl chloride (0.33 mL, 2.82 mmol) was added at 0 °C. The reaction mixture was stirred for 2 h at rt before being diluted with CH₂Cl₂ (50 mL) and sequentially washed with 1N HCl $(2 \times 50 \text{ mL})$, satd aq NaHCO₃ (50 mL), and H₂O (50 mL). The organic layer was dried and concentrated, and the crude product was purified by chromatography (6:1 hexane-EtOAc) to give 7 (1.51 g, 97%) as a colorless oil. R_f 0.54 (4:1 hexane-EtOAc); $[\alpha]_{D}$ +37.0 (c 0.5, CHCl₃); ¹H NMR (500 MHz, CDCl₃, $\delta_{\rm H}$) 8.12–8.08 (m, 2H, Ar), 7.59–7.55 (m, 1H, Ar), 7.40– 7.21 (m, 17H, Ar), 7.04–7.02 (m, 2H, Ar), 6.83–6.80 (m, 2H, Ar), 5.80 (dd, 1H, J = 3.2, 1.9 Hz, H-2), 5.59 (d, 1H, J = 1.9 Hz, H-1), 4.91 (d, 1H, J = 10.8 Hz, PhCH₂), 4.86 (d, 1H, J = 11.4 Hz, PhCH₂), 4.71 (d, 1H, J = 11.8 Hz, PhCH₂), 4.66 (d, 1H, J = 11.4 Hz, PhCH₂), 4.58 (d, 1H, J = 10.8 Hz, PhCH₂), 4.50 (d, 1H, J = 11.8 Hz, PhCH₂), 4.32 (dd, 1H, J = 3.2, 9.7 Hz, H-3), 4.20 (dd, 1H, 9.7, 9.7 Hz, H-4), 4.03 (ddd, 1H, J = 2.0 Hz, J = 9.7, 3.9, 1.0 Hz, H-5), 3.90 (dd, 1H, J = 3.9, 10.9 Hz, H-6_a), 3.77–3.75 (m, 4H, OCH₃), H-6_b); ¹³C NMR (125 MHz, CDCl₃, $\delta_{\rm C}$) 165.7 (C=O), 155.1 (Ar), 150.0 (Ar), 138.41 (Ar), 138.36 (Ar), 138.0 (Ar), 133.2 (Ar), 130.0 $(2 \times Ar)$, 129.8 (Ar), 128.4 $(2 \times Ar)$, 128.33 $(2 \times Ar)$, 128.32 $(2 \times Ar)$, 128.30 $(2 \times Ar)$, 128.04 $(2 \times Ar)$, 127.96 $(2 \times Ar)$, 127.66 (Ar), 127.65 (Ar), 127.51 (2 × Ar), 127.47 (Ar), 117.8 $(2 \times Ar)$, 114.6 $(2 \times Ar)$, 97.0 (C-1), 78.1 (C-3), 75.3 (PhCH₂), 74.2 (C-4), 73.4 (PhCH₂), 72.1 (C-5), 71.8 (PhCH₂), 68.9 (C-6), 68.8 (C-2), 55.6 (OCH₃). ESIMS: m/z calcd for $[C_{41}H_{40}O_8]Na^+$: 683.2615. Found: 683.2616.

3.5. *p*-Methoxyphenyl 2,4,6-tri-*O*-benzoyl-3-*O*-methyl-α-D-mannopyranoside (8)

To a solution of pyridine (10 mL), DMAP (11 mg, 0.09 mmol), and 12 (260 mg, 0.87 mmol) was added BzCl (0.36 mL, 3.13 mmol) dropwise. The reaction mixture was stirred at rt for 4 h before being diluted with CH_2Cl_2 (50 mL) and washed with N HCl (2 × 50 mL), satd aq NaHCO₃ (50 mL), and brine (50 mL). The organic layer was dried and concentrated, and the crude product was purified by chromatography (4:1 hexane-EtOAc) to give 8 (490 mg, 96%) as a colorless oil. $R_{\rm f}$ 0.71 (2:1, hexane-EtOAc); $[\alpha]_{D}$ +21.2 (c 0.4, CH₂Cl₂); ¹H NMR (500 MHz, CDCl₃, $\delta_{\rm H}$) 8.12–8.06 (m, 4H, Ar), 8.02–7.98 (m, 2H, Ar), 7.59–7.54 (m, 3H, Ar), 7.47-7.36 (m, 6H, Ar), 7.12-7.07 (m, 2H, Ar), 6.80-6.75 (m, 2H, Ar), 5.87-5.81 (m, 2H, H-2, H-4), 5.62 (d, 1H, J = 1.9 Hz, H-1), 4.64–4.59 (m, 1H, H-6_a), 4.47–4.38 (m, 2H, H-5, H-6_b), 4.19 (dd, 1H, J = 9.7, 3.3 Hz, H-3), 3.75 (s, 3H, ArOCH₃), 3.46 (s, 3H, OCH₃); ¹³C NMR (125 MHz, CDCl₃, $\delta_{\rm C}$) 166.1 (C=O), 165.7 (C=O), 165.5 (C=O), 155.4 (Ar), 149.8 $(Ar \times 2)$, 133.4 (Ar), 133.3 (Ar), 133.0 (Ar), 130.0 $(Ar \times 2)$, 129.9 $(Ar \times 2)$, 129.8 $(Ar \times 2)$, 129.5 (Ar), 129.4 (Ar), 128.50 (Ar \times 2), 128.48 (Ar \times 2), 128.3 $(Ar \times 2)$, 118.0 $(Ar \times 2)$, 114.7 $(Ar \times 2)$, 97.0 (C-1), 77.2 (C-3), 69.4 (C-5), 68.45 (C-4), 68.42 (C-2), 63.2 (C-6), 58.1 (OCH₃), 55.6 (ArOCH₃). ESIMS: m/z calcd for [C₃₅H₃₂O₁₀]Na⁺: 635.1888. Found: 635.1892.

3.6. *p*-Methoxyphenyl 3,4,6-tri-*O*-benzyl-α-D-mannopyranoside (10)

Diol 9^6 (1.20 g, 2.57 mmol) was dissolved in toluene (50 mL), and n-Bu₂SnO (0.92 g, 3.08 mmol) was added. The reaction mixture was heated to 105 °C and stirred for 2 h, then cooled for 30 min before n-Bu₄NI (1.14 g, 3.09 mmol) and benzyl bromide (3.06 mL, 25.7 mmol) were added. The reaction mixture was then heated to 105 °C again and stirred for 16 h. The reaction mixture was cooled and concentrated, and the crude product was purified by chromatography (4:1 hexane-EtOAc) to give 10 (1.31 g, 92%) as an oil. R_f 0.33 (2:1 hexane-EtOAc); ¹H NMR (500 MHz, CDCl₃, $\delta_{\rm H}$) 7.41–7.24 (m, 13H, Ar), 7.21-7.19 (m, 2H, Ar), 7.02-6.99 (m, 2H, Ar), 6.83–6.81 (m, 2H, Ar), 5.53 (d, 1H, J = 1.7 Hz, H-1), 4.88 (d, 1H, J = 10.8 Hz, PhCH₂), 4.76–4.81 (m, 2H, PhC H_2), 4.62 (d, 1H, J = 11.9 Hz, PhC H_2), 4.56 (d, 1H, J = 10.8 Hz, PhCH₂), 4.48 (d, 1H, J = 11.9 Hz, PhC H_2), 4.22 (br s, 1H, H-2), 4.09 (dd, 1H, J = 3.3, 8.4 Hz, H-3), 3.99-3.93 (m, 2H, H-4, H-5), 3.78-3.75 (m, 4H, H-6_a, OCH₃), 3.67 (dd, 1H, J = 10.9, 1.0 Hz, H-6_b), 2.56 (d, 1H, J = 2.6 Hz, 2-OH); ¹³C NMR

(125 MHz, CDCl₃, $\delta_{\rm C}$) 155.0 (Ar), 150.1 (Ar), 138.3 (Ar), 138.2 (Ar), 137.9 (Ar), 128.6 (2 × Ar), 128.34 (2 × Ar), 128.26 (2 × Ar), 128.0 (Ar), 127.89 (2 × Ar), 127.86 (2 × Ar), 127.8 (2 × Ar), 127.7 (Ar), 127.5 (Ar), 117.8 (2 × Ar), 114.6 (2 × Ar), 98.2 (C-1), 80.0 (C-3), 75.2 (PhCH₂), 74.2 (C-4), 73.4 (PhCH₂), 72.2 (PhCH₂), 71.6 (C-5), 68.8 (C-6), 68.4 (C-2), 55.6 (OCH₃). ESIMS: *m*/*z* calcd for [C₃₄H₃₆O₇]Na⁺: 579.2353. Found: 579.2356.

3.7. *p*-Methoxyphenyl 3-*O*-methyl-α-D-mannopyranoside (12)

Compound 11⁸ (300 mg, 1.05 mmol) was dissolved in toluene (30 mL), and *n*-Bu₂SnO (380 mg, 1.27 mmol) was added. The reaction mixture was heated to 105 °C and stirred for 4 h, then cooled to room temperature before *n*-Bu₄NI (460 mg, 1.25 mmol) and iodomethane (0.65 mL, 10.5 mmol) were added. The reaction mixture was then heated to 105 °C again and stirred for 24 h. The reaction mixture was cooled and concentrated, and the crude product was purified by chromatography (10:1, CH₂Cl₂-CH₃OH) to give **12** (260 mg, 83%) as a colorless oil. R_f 0.39 (10:1, CH₂Cl₂-CH₃OH); $[\alpha]_D$ +105.3 (c 0.8, CH₃OH); ¹H NMR (500 MHz, CD₃OD, $\delta_{\rm H}$) 7.06–7.02 (m, 2H, Ar), 6.85–6.81 (m, 2H, Ar), 5.36 (d, 1H, J = 2.0 Hz, H-1), 4.20 (dd, 1H, J = 3.3, 2.0 Hz, H-2), 3.82-3.63 (m, 7H, ArOCH₃, H-4, H-5, H-6_a, H-6_b), 3.54 (dd, 1H, J = 9.4, 3.3 Hz, H-3), 3.50 (s, 3H, OCH_3); ¹³C NMR (125 MHz, CD₃OD, δ_C) 156.7 (Ar), 152.0 (Ar), 119.2 ($2 \times Ar$), 115.7 ($2 \times Ar$), 101.1 (C-1), 82.2 (C-3), 75.2 (C-5), 68.1 (C-2), 67.3 (C-4), 62.7 (C-6), 57.6 (OCH₃), 56.1 (ArOCH₃). ESIMS: m/z calcd for [C₁₄H₂₀O₇]Na⁺: 323.1101. Found: 323.1102.

3.8. 3-*O*-Allyl-2,4,6-tri-*O*-benzyl-D-mannopyranosyl trichloroacetimidate (13)

A solution of compound 6^6 (560 mg, 0.94 mmol) and ceric ammonium nitrate (2.58 g, 4.7 mmol) in 4:1 CH₃CN-H₂O (25 mL) was stirred at rt for 1 h, diluted with EtOAc (40 mL), and washed with water (40 mL), satd aq NaHCO₃ (40 mL), and brine (40 mL). The organic layer was dried and concentrated, and the residue was purified by chromatography (3:1 hexane-EtOAc) to afford the expected monosaccharide (393 mg, 85%) as a colorless oil. The reducing monosaccharide (393 mg, 0.71 mmol) was then dissolved in dry CH₂Cl₂ (20 mL), and then CCl₃CN (0.85 mL, 8.52 mmol) and DBU (31.7 µL, 0.21 mmol) were sequentially added at 0 °C. The solution was stirred at rt for 2 h and then concentrated. The resulting oil was purified by chromatography (4:1 hexane-EtOAc and 1% Et₃N) to afford compound 13 (469 mg, 99%) as a colorless oil, which, following drying under vacuum overnight, was used immediately in the next step.

3.9. *p*-Methoxyphenyl 3-*O*-allyl-2,4,6-tri-*O*-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$ -2,4,6-tri-*O*-benzyl- α -D-mannopyranoside (14)

Alcohol 5^6 (380 mg, 0.68 mmol) and imidate 13 (621 mg, 0.89 mmol) were dissolved in dry CH₂Cl₂ (20 mL), and crushed molecular sieves (1 g) were added. The mixture was stirred at rt for 30 min before it was cooled to 0 °C. A solution of 10% TMSOTf in dry CH₂Cl₂ (124 µL, 0.07 mmol) was added dropwise. The reaction mixture was stirred for 1 h at 0 °C, it was then quenched by the addition of Et₃N. After filtration and concentration of the reaction mixture, the crude product was purified by chromatography (8:1 hexane-EtOAc) to give 14 (513 mg, 74%) as a colorless oil. $R_{\rm f}$ 0.32 (4:1 hexane-EtOAc); $[\alpha]_{D}$ +41.6 (c 0.5, CHCl₃); ¹H NMR $(500 \text{ MHz}, \text{ CDCl}_3, \delta_H)$ 7.37–7.16 (m, 30H, Ar), 6.97– 6.92 (m, 2H, Ar), 6.79-6.74 (m, 2H, Ar), 5.94-5.86 (m, 1H, CH₂=CH), 5.42 (d, 1H, J = 1.8 Hz, H-1), 5.32 (br s, 1H, H-1'), 5.30–5.24 (m, 1H, CH₂=CH), 5.15–5.10 (m, 1H, CH_2 =CH), 4.90 (d, 1H, J = 11.0 Hz, PhC H_2), 4.75–4.48 (m, 10H, $10 \times PhCH_2$), 4.44 (dd, 1H, J = 11.9 Hz, PhCH₂), 4.35 (dd, 1H, J = 9.5, 3.0 Hz, H-3), 4.12-3.85 (m, 8H, H-2, H-4, $2 \times CH_2 = CHCH_2O$, H-5, H-4', H-5', H-6_a), 3.82-3.62 (m, 8H, H-2', Ar-OC H_3 , H-3', H-6_b, H-6'_a, H-6'_b); ¹³C NMR (125 MHz, $CDCl_3$, δ_C) 154.9 (Ar), 150.4 (Ar), 138.9 (Ar), 138.44 $(2 \times Ar)$, 138.43 (Ar), 138.37 (Ar), 138.2 (Ar), 135.1 (CH=CH₂), 128.40 (Ar), 128.38 (Ar), 128.31 (Ar), 128.24 (Ar), 128.22 (Ar), 128.19 ($4 \times Ar$), 127.74 $(2 \times Ar)$, 127.69 $(4 \times Ar)$, 127.66 $(4 \times Ar)$, 127.56 (Ar), 127.5 (2 \times Ar), 127.44 (2 \times Ar), 127.42 (2 \times Ar), 127.37 (2 \times Ar), 127.0 (2 \times Ar), 118.0 (2 \times Ar), 116.6 $(CH_2=CH)$, 114.5 (2 × Ar), 100.3 (C-1'), 96.6 (C-1), 79.7 (C-3), 77.6 (C-2'), 75.6 (C-2), 75.1 (C-5), 75.0 (C-5'), 74.8 (PhCH₂), 74.6 (PhCH₂), 73.5 (PhCH₂), 73.3 (PhCH₂), 72.7 (C-3'), 72.5 (C-4'), 72.42 (PhCH₂), 72.39 (C-4), 72.36 (PhCH₂), 71.1 (CH₂=CHCH₂O), 69.8 (C-6), 69.1 (C-6'), 55.7 (ArOCH₃). ESIMS: m/z calcd for $[C_{64}H_{68}O_{12}]Na^+$: 1051.4603. Found: 1051.4606.

3.10. *p*-Methoxyphenyl 2,4,6-tri-*O*-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$ -2,4,6-tri-*O*-benzyl- α -D-mannopyranoside (15)

Compound 14 (634 mg, 0.63 mmol) was dissolved in 9:1 CH₃OH–CH₂Cl₂ (30 mL) and PdCl₂ (28 mg, 0.16 mmol) was added. The reaction mixture was stirred at rt for 2 h before it was filtered and concentrated. The crude product was purified by chromatography (4:1 hexane–EtOAc) to give 15 (524 mg, 86%) as a colorless oil. $R_{\rm f}$ 0.24 (4:1 hexane–EtOAc); [α]_D +50.4 (*c* 1.2, CHCl₃); ¹H NMR (500 MHz, CDCl₃, $\delta_{\rm H}$) 7.38–7.15 (m, 30H, Ar), 6.98–6.94 (m, 2H, Ar), 6.82–6.76 (m, 2H, Ar), 5.44 (d, 1H, J = 1.7 Hz, H-1), 5.37 (br s, 1H, H-1'),

4.87 (d, 1H, J = 11.3 Hz, PhCH₂), 4.79–4.36 (m, 11H, $11 \times PhCH_2$), 4.17–4.04 (m, 4H, H-2, H-4, H-6_a) H-3'), 3.97-3.90 (m, 2H, H-3, H-5), 3.80-3.64 (m, 9H, ArOCH₃, H-6_b, H-2', H-4', H-5', H-6'_a, H-6'_b), 2.31 (d, 1H, J = 9.5 Hz, 3'-OH); ¹³C NMR (125 MHz, CDCl₃, $\delta_{\rm C}$) 154.9 (Ar), 150.4 (Ar), 138.7 (Ar), 138.5 (Ar), 138.3 (2 \times Ar), 138.1 (Ar), 137.8 (Ar), 128.4 (4 \times Ar), 128.3 $(4 \times Ar)$, 128.2 $(3 \times Ar)$, 127.75 (Ar), 127.70 $(2 \times Ar)$, 127.67 $(4 \times Ar)$, 127.63 $(4 \times Ar)$, 127.59 $(2 \times Ar)$, 127.53 $(2 \times Ar)$, 127.4 $(2 \times Ar)$, 126.9 $(2 \times Ar)$, 117.8 $(2 \times Ar)$, 114.6 $(2 \times Ar)$, 99.2 (C-1), 96.6 (C-1'), 78.9 (C-2'), 78.7 (C-3'), 77.5 (C-2), 76.7 (C-4'), 75.1 (C-4), 74.5 (2 × PhCH₂), 73.5 (PhCH₂), 73.3 (PhCH₂), 72.6 (C-3), 72.37 (PhCH₂), 72.36 (PhCH₂), 71.8 (C-5'), 71.7 (C-5), 69.6 (C-6), 69.1 (C-6'), 55.7 (ArOCH₃). ESIMS: m/z calcd for $[C_{61}H_{64}O_{12}]Na^+$: 1011.4290. Found: 1011.4290.

3.11. 2-*O*-benzoyl-3,4,6-tri-*O*-benzyl-D-mannopyranosyl trichloroacetimidate (16)

A solution of compound 7 (200 mg, 0.3 mmol) and ceric ammonium nitrate (830 mg, 1.5 mmol) in 4:1 CH₃CN-H₂O (25 mL) was stirred at rt for 1 h, diluted with EtOAc (40 mL), and washed with water (40 mL), satd aq NaHCO₃ (40 mL), and brine (40 mL). The organic layer was dried and concentrated, and the residue was purified by chromatography (3:1 hexane-EtOAc) to afford reducing monosaccharide (145 mg, 86%) as a colorless oil. A portion of this material (119 mg, 0.21 mmol) was then dissolved in dry CH₂Cl₂ (10 mL), and then CCl₃CN (0.27 mL, 2.57 mmoL) and DBU (9.9 μ L, 0.06 mmol) were sequentially added at 0 °C. The solution was stirred at rt for 2 h and then concentrated. The resulting oil was purified by chromatography (5:1 hexane-EtOAc and 1% Et₃N) to afford 16 (132 mg, 88%) as a colorless oil, which, following drying under vacuum overnight, was used immediately in the next step.

3.12. *p*-Methoxyphenyl 2-*O*-benzoyl-3,4,6-tri-*O*-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$ -2,4,6-tri-*O*-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$ -2,4,6-tri-*O*-benzyl- α -D-mannopyranoside (17)

Disaccharide **15** (524 mg, 0.52 mmol) and imidate **16** (562 mg, 0.80 mmol) were dissolved in dry CH₂Cl₂ (20 mL), and crushed molecular sieves (1 g) were added. The mixture was stirred at rt for 30 min and then it was cooled to 0 °C. A solution of 10% TMSOTf (98 μ L, 0.05 mmol) in dry CH₂Cl₂ was added dropwise. The reaction mixture was stirred for 1 h at 0 °C, and then it was quenched by the addition of Et₃N. After filtration and concentration of the reaction mixture, the crude product was purified by chromatography (6:1 hexane–EtOAc) to give **17** (714 mg, 87%) as a colorless oil. *R*_f

0.31 (4:1 hexane-EtOAc); $[\alpha]_{D}$ +21.7 (c 0.7, CHCl₃); ¹H NMR (500 MHz, CDCl₃, $\delta_{\rm H}$) 8.06–8.03 (m, 2H, Ar), 7.57–7.54 (m, 1H, Ar), 7.38–7.12 (m, 47H, Ar), 6.98-6.94 (m, 2H, Ar), 6.79-6.76 (m, 2H, Ar), 5.74 (br s, 1H, H-2"), 5.46 (s, 1H, H-1), 5.35 (br s, 2H, H-1', H-1"), 4.88 (d, 1H, J = 11.1 Hz, PhCH₂), 4.81 (d, 1H, J = 11.0 Hz, PhCH₂), 4.77–4.33 (m, 17H, 16 × PhCH₂), H-3), 4.28 (dd, 1H, J = 8.7, 2.8 Hz, H-3'), 4.15–3.86 (m, 9H, H-4, H-2, H-6_a, H-6_b, H-4', H-2', H-3", H-4", H-5), 3.78–3.60 (m, 8H, ArOCH₃, H-5', H-6'₂, H-6'_b, $H-6''_{a}, H-6''_{b}$), 3.55–3.48 (m, 1H, H-5"); ¹³C NMR (125 MHz, CDCl₃, δ_C) 165.4 (C=O), 154.9 (Ar), 150.4 (Ar), 138.7 (Ar), 138.4 (Ar), 138.35 (Ar), 138.33 (Ar), 138.28 (Ar), 138.1 (Ar), 138.05 (Ar), 138.0 $(2 \times Ar)$, 133.0 (Ar), 130.0 (Ar), 128.42 ($2 \times Ar$), 128.4 ($4 \times Ar$), 128.32 $(4 \times Ar)$, 128.29 $(4 \times Ar)$, 128.28 $(4 \times Ar)$, 128.26 (4 × Ar), 128.24 (2 × Ar), 128.17 (2 × Ar), 128.0 (2 × Ar), 127.9 (2 × Ar), 127.73 (2 × Ar), 127.72 $(2 \times Ar)$, 127.68 $(2 \times Ar)$, 127.67 $(2 \times Ar)$, 127.58 $(2 \times Ar)$, 127.56 $(2 \times Ar)$, 127.45 $(2 \times Ar)$, 127.42 $(2 \times Ar)$, 127.2 $(2 \times Ar)$, 127.1 (Ar), 117.9 $(2 \times Ar)$, 114.5 (2 × Ar), 99.6 (2C, C-1', C-1"), 96.6 (C-1), 78.1 (2C, C-2', C-2), 78.0 (C-4), 77.6 (C-3"), 75.4 (C-4"), 75.0 (PhCH₂), 74.6 ($2 \times$ PhCH₂), 74.2 (2C, C-3', C-5), 73.5 (PhCH₂), 73.4 (PhCH₂), 73.3 (PhCH₂), 72.5 (3C, C-4', C-3, C-5"), 72.4 (PhCH₂), 72.0 (PhCH₂), 71.6 (PhCH₂), 69.5 (C-6"), 69.12 (2C, C-2", C-5'), 69.07 (C-6'), 68.9 (C-6), 55.7 (ArOCH₃). ESIMS: m/z calcd for [C₉₅H₉₆O₁₈]Na⁺: 1547.6489. Found: 1547.8496.

3.13. *p*-Methoxyphenyl 3,4,6-tri-*O*-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$ -2,4,6-tri-*O*-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$ -2,4,6-tri-*O*-benzyl- α -D-mannopyranoside (18)

Compound 17 (714 mg, 0.47 mmol) was dissolved in 1:1 CH₃OH-CH₂Cl₂ (50 mL), and 1M NaOCH₃ (0.5 mL) was added. The reaction mixture was stirred at rt for 16 h. Amberlite IR-120 (H⁺) resin was added, and the solution was filtered and concentrated. The crude product was purified by chromatography (3:1 hexane-EtOAc) to give 18 (618 mg, 93%) as a colorless oil. $R_{\rm f}$ 0.55 (2:1, hexane–EtOAc); $[\alpha]_D$ +50.3 (*c* 0.4, CHCl₃); ¹H NMR (500 MHz, CDCl₃, $\delta_{\rm H}$) 7.42–7.13 (m, 45H, Ar), 7.02-6.97 (m, 2H, Ar), 6.83-6.78 (m, 2H, Ar), 5.49 (br s, 1H, H-1), 5.36 (br s, 1H, H-1'), 5.30 (br s, 1H, H-1"), 4.85 (d, 1H, J = 10.0 Hz, PhCH₂), 4.74– 4.58 (m, 8H, $8 \times PhCH_2$), 4.56–4.35 (m, 10H, $9 \times PhCH_2$, H-3), 4.26 (dd, 1H, J = 5.4, 2.3 Hz, H-3'), 4.11-3.86 (m, 10H, H-2, H-4, H-5, H-6_a, H-6_b, H-2', H-2", H-3", H-4', H-5'), 3.78 (s, 3H, ArOCH₃), 3.76-3.48 (m, 6H, $H-6''_a$, $H-6''_b$, H-5'', H-4'', $H-6'_a$, $H-6'_b$), 2.33 (br s, 1H, OH); ¹³C NMR (125 MHz, $CDCl_3$, δ_C) 154.9 (Ar), 150.4 (Ar), 138.7 (Ar), 138.4 (Ar), 138.32 (Ar), 138.30 (Ar), 138.27 (Ar), 138.24 (Ar), 138.16 (Ar), 138.1 (Ar), 138.0 (Ar), 128.50 ($2 \times Ar$), 128.47 $(2 \times Ar)$, 128.4 $(2 \times Ar)$, 128.38 $(2 \times Ar)$, 128.32

 $(2 \times Ar)$, 128.28 $(2 \times Ar)$, 128.25 $(2 \times Ar)$, 128.2 (4 × Ar), 127.9 $(2 \times Ar)$, 127.83 $(2 \times Ar)$, 127.79 (2 × Ar), 127.72 $(2 \times Ar)$, 127.70 (4 × Ar), 127.68 (4 × Ar), 127.50 $(2 \times Ar)$, 127.47 (Ar), 127.46 (Ar), 127.44 (Ar), 127.37 (Ar), 127.24 (2 × Ar), 127.20 (2 × Ar), 127.1 (Ar), 117.9 (2 × Ar), 114.6 (2 × Ar), 99.8 (C-1'), 96.6 (2C, C-1, C-1''), 80.0 (2C, C-3'', C-3'), 78.1 (C-3), 77.6 (C-5), 75.4 (2C, C-4', C-5''), 75.0 (2C, C-4, C-4''), 74.8 (PhCH₂), 74.6 (PhCH₂), 74.2 (C-5'), 73.5 (PhCH₂), 73.4 (PhCH₂), 73.3 (2 × PhCH₂), 72.5 (C-2'), 72.3 (PhCH₂), 72.1 (PhCH₂), 72.0 (PhCH₂), 71.9 (C-2), 69.5 (C-6), 69.0 (C-6'), 68.9 (C-6''), 68.7 (C-2''), 55.6 (ArOCH₃). ESIMS: *m*/*z* calcd for [C₈₈H₉₂O₁₇]Na⁺: 1442.6232. Found: 1443.6234.

3.14. *p*-Methoxyphenyl 2-*O*-benzoyl-3,4,6-tri-*O*-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 2)$ -3,4,6-tri-*O*-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$ -2,4,6-tri-*O*-benzyl- α -D-mannopyranoside (19)

To a solution of a mixture of trisaccharide 18 (618 mg, 0.43 mmol) and imidate 16 (497 mg, 0.71 mmol) in dry CH₂Cl₂ (20 mL) was added activated 4 Å molecular sieves (1 g), and the mixture was stirred at rt for 30 min. The mixture was then cooled to 0 °C and a solution of 10% TMSOTf in CH₂Cl₂ (78.7 μ L, 0.04 mmol) was added. The reaction mixture was stirred for 1 h at 0 °C, and then it was neutralized by the addition of Et₃N, filtered, and concentrated to give a residue that was purified by chromatography (4:1 hexane-EtOAc) to afford 19 (782 mg, 92%) as a colorless oil. R_f 0.41 (3:1 hexane–EtOAc); $[\alpha]_D$ +25.6 (c 1.2, CH₂Cl₂); ¹H NMR (500 MHz, CDCl₃, $\delta_{\rm H}$) 8.11–8.05 (m, 2H, Ar), 7.59-7.53 (m, 1H, Ar), 7.42-7.07 (m, 62H, Ar), 6.99-6.93 (m, 2H, Ar), 6.81-6.75 (m, 2H, Ar), 5.76 (dd, 1H, J = 2.3, 2.3 Hz, H-2^{'''}), 5.44 (d, 1H, J = 1.4 Hz, H-1), 5.35 (d, 1H, J = 1.7 Hz, H-1'), 5.31 (br s, 1H, H-1"), 5.11 (br s, 1H, H-1^{$\prime\prime\prime$}), 4.88 (d, 1H, J = 11.1 Hz, PhCH₂), 4.83 (d, 1H, J = 10.9 Hz, PhCH₂), 4.78–4.34 (m, 23H, $21 \times PhCH_2$, H-3, H-3"), 4.30–4.24 (m, 2H, H-3', PhCH₂), 4.17-3.87 (m, 13H, H-2, H-2', H-2", H-3"", H-4", H-6'a, H-6a, H-6b, H-5, H-4, H-4', H-4", H-5'), 3.77 (s, 3H, ArOCH₃), 3.75-3.50 (m, 6H, H-5", $H-6''_{a}, H-6''_{b}, H-6'_{b}, H-6'''_{a}, H-6'''_{b}), 3.44-3.36$ (m, 1H, H-5^{"''}); ¹³C NMR (125 MHz, CDCl₃, $\delta_{\rm C}$) 165.5 (C=O), 155.2 (Ar), 150.7 (Ar), 139.0 (Ar), 138.9 (Ar), 138.7 (Ar), 138.6 $(2 \times Ar)$, 138.44 (Ar), 138.35 $(2 \times Ar)$, 138.2 (2 \times Ar), 133.0 (Ar), 130.1 (Ar), 130.0 (2 \times Ar), 128.44 (Ar), 128.38 (4 \times Ar), 128.36 (4 \times Ar), 128.33 $(2 \times Ar)$, 128.31 $(2 \times Ar)$, 128.26 $(4 \times Ar)$, 128.23 $(2 \times Ar)$, 128.19 $(4 \times Ar)$, 128.1 $(2 \times Ar)$, 128.03 $(2 \times Ar)$, 128.01 $(2 \times Ar)$, 128.00 $(2 \times Ar)$, 127.93 (Ar), 127.87 (2 × Ar), 127.73 (2 × Ar), 127.71 $(2 \times Ar)$, 127.65 $(2 \times Ar)$, 127.60 $(2 \times Ar)$, 127.56 $(2 \times Ar)$, 127.5 $(4 \times Ar)$, 127.44 $(2 \times Ar)$, 127.41 $(2 \times Ar)$, 127.37 $(2 \times Ar)$, 127.31 $(4 \times Ar)$, 127.26

(4 × Ar), 127.1 (2 × Ar), 118.1 (2 × Ar), 114.7 (2 × Ar), 100.9 (C-1'), 99.8 (C-1"), 99.6 (C-1""), 97.1 (C-1), 79.6 (C-2), 78.9 (C-2"), 78.6 (C-3"'), 77.9 (C-2'), 77.3 (C-4'), 76.1 (C-4), 75.6 (C-3"), 75.4 (C-3'), 75.2 (PhCH₂), 74.9 (C-3), 74.8 (PhCH₂), 74.7 (C-4"), 74.4 (C-4""), 73.6 (PhCH₂), 73.5 (PhCH₂), 73.4 (PhCH₂), 73.3 (2 × PhCH₂), 73.0 (PhCH₂), 72.8 (C-5"), 72.7 (C-5'), 72.59 (C-5"'), 72.55 (2 × PhCH₂), 72.48 (C-5), 72.2 (PhCH₂), 71.7 (PhCH₂), 69.8 (C-6), 69.6 (C-6"'), 69.43 (C-6'), 69.36 (C-2"'), 68.9 (C-6"), 55.7 (ArOCH₃). MALDI MS: m/z calcd for $[C_{122}H_{124}O_{23}]Na^+$: 1979.8426. Found: 1979.8427.

3.15. *p*-Methoxyphenyl 2,3,4,6-tetra-*O*-benzoyl- α -D-mannopyranosyl- $(1 \rightarrow 2)$ -3,4,6-tri-*O*-benzoyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$ -2,4,6-tri-*O*-benzoyl-D-mannopyranosyl- $(1 \rightarrow 3)$ -2,4,6-tri-*O*-benzoyl- α -D-mannopyranoside (21)

To a solution of compound 19 (782 mg, 0.41 mmol) in CH₃OH-EtOAc 3:1 (24 mL) was added 20% Pd(OH)₂on-carbon (100 mg), and the reaction mixture was stirred for 24 h under a hydrogen atmosphere. The reaction mixture was filtered through Celite and then concentrated; an ¹H NMR spectrum of the crude product revealed that all of the benzyl groups had been removed. The resulting oil (20) was dissolved in pyridine (10 mL). To this solution were added DMAP (5 mg) and benzoyl chloride (0.86 mL, 7.43 mmol) dropwise at rt. The reaction mixture was stirred at 50 °C for 15 h, and it was then diluted with CH₂Cl₂ (50 mL). The organic layer was washed by N HCl $(2 \times 50 \text{ mL})$, satd ag NaHCO₃ (50 mL), and brine (50 mL). After drving, the organic layer was concentrated, and the resulting residue was purified by chromatography (2:1 hexane-EtOAc) to afford 21 (815 mg, 96%) as a white foam. $R_{\rm f}$ 0.69 (1:1 hexane–EtOAc); $[\alpha]_{\rm D}$ –23.4 (c 1.2, CH₂Cl₂); ¹H NMR (500 MHz, CDCl₃, $\delta_{\rm H}$) 8.27–7.79 (m, 22H, Ar), 7.73-7.69 (m, 2H, Ar), 7.63-7.20 (m, 36H, Ar), 7.16-7.02 (m, 7H, Ar), 6.82-6.76 (m, 2H, Ar), 6.12 (dd, 1H, J = 10.1, 10.1 Hz H-4^{'''}), 6.09 (dd, 1H, J = 9.8, 9.8 Hz, H-4), 6.01–5.90 (m, 4H, H-2, H-3^{$\prime\prime\prime$}, H-4′, H-4″), 5.73 (dd, 1H, J = 3.1, 1.8 Hz, H-2″′), 5.71 (d, 1H, J = 1.8 Hz, H-1), 5.62 (dd, 1H, J = 10.1, 3.1 Hz, H-3"), 5.49 (d, 1H, J = 2.3 Hz, H-1'), 5.41 (dd, 1H, J = 2.7, 2.3 Hz, H-2'), 5.27 (br s, 1H, H-1"), 4.87 (dd, 1H, J = 9.7, 3.3 Hz, H-3), 4.74 (d, 1H, J = 1.8 Hz,H-1"), 4.66–4.42 (m, 6H, H-5, H-3', H-5', H-6_a, H-6_b, H-6'_a), 4.41–4.26 (m, 3H, H-5"', H-6'_b, H-6'''_a), 4.23–4.04 (m, ⁴H, H-5", H-6^{''}_b, H-6^{''}_a, H-6^{''}_b), 4.00 (dd, ¹H, J = 3.1, 1.9 Hz, H-2"), 3.76 (s, 3H, ArOCH₃); ¹³C NMR $(125 \text{ MHz}, \text{ CDCl}_3, \delta_{\text{C}})$ 166.12 (C=O), 166.08 (C=O), 166.0 (C=O), 165.9 (C=O), 165.8 (C=O), 165.7 (C=O), 165.4 (C=O), 165.3 (C=O), 165.0 (C=O), 164.9 $(2 \times C=0)$, 164.7 (C=0), 164.6 (C=0), 155.5 (Ar), 149.7 (Ar), 133.9 (Ar), 133.8 (Ar), 133.44 (Ar), 133.38 (Ar), 133.3 ($2 \times Ar$), 133.08 (Ar), 133.06

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 $(2 \times Ar)$, 133.0 $(2 \times Ar)$, 132.94 $(2 \times Ar)$, 132.90 (Ar), 132.7 (Ar), 130.1 (Ar), 130.0 ($2 \times Ar$), 129.9 ($4 \times Ar$), 129.81 (4 \times Ar), 129.79 (4 \times Ar), 129.76 (4 \times Ar), 129.7 $(4 \times Ar)$, 129.6 $(2 \times Ar)$, 129.3 (Ar), 129.24 $(2 \times Ar)$, 129.22 $(2 \times Ar)$, 129.1 $(4 \times Ar)$, 129.0 (Ar), 128.92 (2 × Ar), 128.87 (Ar), 128.8 (Ar), 128.74 $(2 \times Ar)$, 128.70 $(2 \times Ar)$, 128.66 $(2 \times Ar)$, 128.52 $(4 \times Ar)$, 128.46 $(2 \times Ar)$, 128.44 $(2 \times Ar)$, 128.38 $(2 \times Ar)$, 128.34 $(4 \times Ar)$, 128.31 $(4 \times Ar)$, 128.1 $(2 \times Ar)$, 118.0 (Ar), 114.7 (Ar), 100.5 (C-1"), 99.7 (C-1'), 99.4 (C-1""), 96.5 (C-1), 77.0 (C-2"), 76.9 (C-3), 75.8 (C-3'), 71.8 (C-2), 71.6 (C-2'), 70.3 (C-2"'), 70.0 (C-3"), 69.9 (C-5'), 69.73 (C-5"), 69.70 (C-5""), 69.4 (C-5), 69.2 (C-3"), 68.2 (C-4'), 68.0 (C-4"), 66.7 (C-4"), 66.2 (C-4), 63.0 (C-6), 62.9 (C-6"), 62.5 (C-6'), 61.8 (C-6"), 55.6 (ArOCH₃). MALDI MS: m/z calcd for [C₁₂₂H₁₀₀O₃₅]Na⁺: 2147.5937. Found: 2147.5951.

3.16. 8-Azidooctyl 2,3,4,6-tetra-*O*-benzoyl- α -D-mannopyranosyl- $(1 \rightarrow 2)$ -3,4,6-tri-*O*-benzoyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$ -2,4,6-tri-*O*-benzoyl-D-mannopyranosyl- $(1 \rightarrow 3)$ -2,4,6-tri-*O*-benzoyl- α -D-mannopyranoside (24)

A solution of compound 21 (196 mg, 0.09 mmol) and ceric ammonium nitrate (506 mg, 0.9 mmol) in 8:1 CH₃CN-H₂O (18 mL) was stirred at rt for 1 h, diluted with EtOAc (40 mL), and washed with water (40 mL), satd aq NaHCO₃ (40 mL), and brine (40 mL). The organic layer was then dried and concentrated, and the residue was purified by chromatography (1:1 hexane-EtOAc) to afford 22 (180 mg, 97%) as a colorless oil. Compound 22 (174 mg, 0.09 mmol) was then dissolved in dry CH₂Cl₂ (20 mL) and then CCl₃CN (0.18 mL, 1.7 mmol) and DBU (4 uL) were added in succession at 0 °C. The solution was stirred at rt for 2 h and then concentrated. The resulting oil was purified by chromatography (1:1 hexane-EtOAc and 1% Et₃N) to afford 23 (187 mg, 100%) as a colorless oil, which, following drying under vacuum overnight, was used immediately in the next step. To a solution of a mixture of 8-azido-1octanol⁹ (8 mg, 0.06 mmol) and 23 (35 mg, 0.02 mmol) in dry CH₂Cl₂ (10 mL) was added activated 4 Å molecular sieves (50 mg). After stirring at rt for 30 min, a solution of 10% TMSOTf in CH₂Cl₂ (8.7 µL) was added. The reaction mixture was then stirred for 16 h at rt, and then it was neutralized with Et₃N; concentration gave a residue that was purified by chromatography (4:1 toluene-EtOAc) to afford compound 24 (35 mg, 79%) as a colorless oil. $R_{\rm f}$ 0.79 (4:1 toluene-EtOAc); $[\alpha]_{\rm D}$ –27.2 (*c* 1.8, CH₂Cl₂); ¹H NMR (500 MHz, CDCl₃, $\delta_{\rm H}$) 8.20–7.75 (m, 24H, Ar), 7.69–7.65 (m, 2H, Ar), 7.60-7.20 (m, 35H, Ar), 7.12-7.00 (m, 4H, Ar), 6.08 (dd, 1H, J = 10.1, 10.1 Hz, H-4'''), 6.01 (dd, 1H, 10.1 Hz, 10.1 Hz, 10.1 Hz)J = 10.0, 10.0 Hz, H-4', 5.95 - 5.88 (m, 3H, H-4, H-4'',H-3"), 5.70–5.65 (m, 2H, H-2", H-2'), 5.57 (dd, 1H, J = 10.0, 3.1 Hz, H-3'', 5.38 (d, 1H, J = 2.2 Hz, H-1),

5.32 (dd, 1H, J = 3.1, 2.2 Hz, H-2), 5.19 (br s, 1H, H-1"), 5.07 (d, 1H, J = 1.5 Hz, H-1'), 4.70 (d, 1H, J = 1.7 Hz, H-1^{'''}), 4.65 (dd, 1H, J = 12.2, 2.6 Hz, $H-6_{a}^{\prime\prime\prime}$), 4.60 (dd, 1H, J = 9.8, 3.1 Hz, H-3), 4.56 (dd, 1H, J = 12.5, 2.4 Hz, H-6'_a), 4.51–4.44 (m, 2H, H-6''_b), H-3'), 4.37–4.27 (m, 5H, H-5', H-5, H-5"', H-6a, H-6b), 4.18 (dd, 1H, J = 12.5, 3.0 Hz, H-6[']_b), 4.15–4.09 (m, 2H, H-6["]_a, H-5"), 4.05–3.92 (m, 2H, H-6["]_b, H-2"), 3.79– 3.72 (ddd, 1H, J = 9.7, 6.9, 6.9 Hz, octyl OCH₂), 3.54– 3.46 (ddd, 1H, J = 9.7, 6.9, 6.9 Hz, octyl OCH₂), 3.25 (dd, 2H, J = 7.0, 7.0 Hz, CH_2N_3), 1.67–1.56 (m, 5H, octyl CH₂), 1.41–1.30 (m, 7H, octyl CH₂); ¹³C NMR $(125 \text{ MHz}, \text{ CDCl}_3, \delta_{\text{C}})$ 166.07 (C=O), 166.05 (C=O), 166.0 (C=O), 165.9 (C=O), 165.8 (C=O), 165.7 (C=O), 165.34 (C=O), 165.31 (C=O), 164.93 (C=O), 164.87 (C=O), 164.8 (C=O), 164.64 (C=O), 164.57 (C=O), 133.7 (2 × Ar), 133.4 (Ar), 133.31 (Ar), 133.26 $(2 \times Ar)$, 133.01 $(2 \times Ar)$, 132.97 (Ar), 132.92 (Ar), 132.86 (Ar), 132.8 (Ar), 132.7 (Ar), 130.1 (Ar), 130.00 (Ar), 129.96 (Ar), 129.93 (Ar), 129.90 (2 × Ar), 129.86 $(4 \times Ar)$, 129.83 $(4 \times Ar)$, 129.78 $(4 \times Ar)$, 129.7 $(4 \times Ar)$, 129.64 $(2 \times Ar)$, 129.60 $(2 \times Ar)$, 129.3 (Ar), 129.22 (Ar), 129.21 ($2 \times Ar$), 129.03 (Ar), 129.02 (Ar), 128.98 $(2 \times Ar)$, 128.9 (Ar), 128.85 (Ar), 128.78 (Ar), 128.7 (2 \times Ar), 128.61 (2 \times Ar), 128.56 (4 \times Ar), 128.5 $(4 \times Ar)$, 128.38 $(4 \times Ar)$, 128.36 $(4 \times Ar)$, 128.33 $(4 \times Ar)$, 128.29 (Ar), 128.26 (Ar), 128.1 (2 × Ar), 100.5 (C-1'), 99.6 (C-1), 99.3 (C-1"'), 97.4 (C-1"), 77.6 (C-2"), 75.9 (C-2'), 72.0 (C-2), 71.6 (C-3'), 70.2 (C-2"'), 70.0 (C-4), 69.7 (2C, C-4", C-3""), 69.6 (2C, C-4"", C-3), 69.2 (C-4'), 68.8 (C-3"), 68.7 (octyl OCH₂), 68.3 (C-5), 67.8 (C-5'), 66.7 (C-5'''), 66.2 (C-5''), 63.0 (C-6), 62.8 (C-6"), 62.2 (C-6'), 61.8 (C-6""), 51.4 (CH₂N₃), 29.3 (octyl CH₂), 29.3 (octyl CH₂), 29.1 (octyl CH₂), 28.8 (octyl CH₂), 26.7 (octyl CH₂), 26.0 (octyl CH₂). MALDI MS: m/z calcd for $[C_{123}H_{109}O_{34}N_3]Na^+$: 2194.6785. Found: 2194.6800.

3.17. 2,4,6-tri-*O*-benzoyl-3-*O*-methyl-α-D-mannopyranosyl trichloroacetimidate (25)

A solution of compound **8** (187 mg, 0.31 mmol) and ceric ammonium nitrate (502 mg, 0.92 mmol) in 4:1 CH₃CN-H₂O (25 mL) was stirred at rt for 1 h, diluted with EtOAc (40 mL), and washed with water (40 mL), satd aq NaHCO₃ (40 mL), and brine (40 mL). The organic layer was dried and concentrated, and the residue was purified by chromatography (3:1 hexane–EtOAc) to afford reducing monosaccharide (154 mg, 100%) as a colorless oil. The resulting oil (154 mg, 0.30 mmol) was then dissolved in dry CH₂Cl₂ (20 mL), and then CCl₃CN (0.66 mL, 6.60 mmol) and DBU (13.7 μ L, 0.09 mmol) were sequentially added at 0 °C. The solution was stirred at rt for 2 h and then concentrated. The resulting oil was purified by chromatography (5:1 hexane–EtOAc and 1% Et₃N) to afford **25**

(155 mg, 78%) as a colorless oil, which, following drying under vacuum overnight, was used immediately in the next step.

3.18. *p*-Methoxyphenyl 2,4,6-tri-*O*-benzoyl-3-*O*-methyl- α -D-mannopyranosyl- $(1 \rightarrow 2)$ -3,4,6-tri-*O*-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$ -2,4,6-tri-*O*-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$ -2,4,6-tri-*O*-benzyl- α -D-mannopyranoside (26)

To a solution of a mixture of trisaccharide 18 (246 mg, 0.17 mmol) and imidate 25 (177 mg, 0.27 mmol) in dry CH₂Cl₂ (15 mL) was added activated 4 Å molecular sieves (500 mg). The reaction mixture was stirred at rt for 30 min and then cooled to 0 °C before a solution of 10% TMSOTf in CH₂Cl₂ (31.3 µL, 0.04 mmol) was added. The reaction mixture was stirred for 1 h at 0 °C, and then it was neutralized by the addition of Et₃N and concentrated to give a residue that was purified by chromatography (4:1 hexane-EtOAc) to afford **26** (262 mg, 79%) as a colorless oil. $R_{\rm f}$ 0.61 (2:1 hexane-EtOAc); $[\alpha]_{D}$ +25.7 (c 2.3, CH₂Cl₂); ¹H NMR $(500 \text{ MHz}, \text{ CDCl}_3, \delta_H) 8.13-8.03 \text{ (m, 4H, Ar)}, 7.99-$ 7.94 (m, 2H, Ar), 7.60-7.49 (m, 3H, Ar), 7.42-7.49 (m, 51H, Ar), 7.00-6.95 (m, 2H, Ar), 6.81-6.76 (m, 2H, Ar), 5.85 (dd, 1H, J = 9.9, 9.9 Hz, H-4^{'''}), 5.77 (dd, 1H, J = 2.5, 2.5 Hz, H-2^{'''}), 5.45 (d, 1H, J = 1.5 Hz, H-1), 5.37 (s, 2H, H-1', H-1"), 5.16 (br s, 1H, H-1^{'''}), 4.90 (d, 1H, J = 11.2 Hz, PhCH₂), 4.77– 4.22 (m, 23H, $17 \times PhCH_2$, H-3, H-4, H-5, H-6_a, H-6_b, H-3^{'''}), 4.14–3.86 (m, 11H, H-6^{'''}_a, H-6[']_a, H-2, H-2", H-2', H-3", H-4", H-5", H-5"', H-6", H-6", 3.77 (s, 3H, ArOCH₃), 3.76–3.49 (m, 5H, H-6^{*m*}_b, H-3^{*i*}, H-4^{*i*}, H-5', H-6'_b), 3.30 (s, 3H, OCH₃); ¹³C NMR (125 MHz, CDCl₃, $\delta_{\rm C}$) 166.0 (C=O), 165.3 (2 × C=O), 154.9 (Ar), 150.4 (Ar), 138.7 (2 × Ar), 138.3 (2 × Ar), 138.2 $(2 \times Ar)$, 138.1 $(2 \times Ar)$, 138.0 $(2 \times Ar)$, 133.1 $(2 \times Ar)$, 132.8 (Ar), 130.2 (Ar), 129.95 $(2 \times Ar)$, 129.85 (2 \times Ar), 129.8 (2 \times Ar), 129.7 (4 \times Ar), 128.50 $(4 \times Ar)$, 128.48 $(2 \times Ar)$, 128.40 $(2 \times Ar)$, 128.37 $(2 \times Ar)$, 128.35 $(2 \times Ar)$, 128.33 $(2 \times Ar)$, 128.24 $(2 \times Ar)$, 128.23 $(2 \times Ar)$, 128.18 $(2 \times Ar)$, 127.8 $(2 \times Ar)$, 127.72 $(2 \times Ar)$, 127.70 $(2 \times Ar)$, 127.66 $(4 \times Ar)$, 127.61 (Ar), 127.59 (Ar), 127.57 (2 × Ar), 127.54 $(2 \times Ar)$, 127.49 (Ar), 127.45 $(2 \times Ar)$, 127.4 (Ar), 127.33 (Ar), 127.29 ($2 \times Ar$), 127.19 ($2 \times Ar$), 127.16 (Ar), 127.1 (2 × Ar), 117.9 (2 × Ar), 114.5 $(2 \times Ar)$, 99.9 (2C, C-1', C-1"), 99.1 (C-1""), 96.5 (C-1), 79.5 (C-2"), 77.7 (C-3), 77.2 (C-2, C-2""), 75.8 (C-3"), 75.4 (C-4), 74.9 (C-5, C-3""), 74.8 (PhCH₂), 74.7 (PhCH₂), 74.3 (C-5"), 73.5 (PhCH₂), 73.34 $(PhCH_2)$, 73.29 (2 × PhCH₂), 72.6 (C-4'), 72.5 (PhCH₂), 72.4 (C-4", C-2'), 72.3 (PhCH₂), 72.1 (PhCH₂), 69.3 (C-3'), 69.1 (C-6', C-6"), 68.9 (C-6), 68.4 (2C, C-5"", C-5'), 68.1 (C-4""), 62.5 (C-6""), 57.8 (OCH₃), 55.6 (Ar-OCH₃). MALDI MS: m/z calcd for $[C_{116}H_{116}O_{25}]Na^+$: 1931.7698. Found: 1931.7699.

3.19. *p*-Methoxyphenyl 2,4,6-tri-*O*-benzoyl-3-*O*-methyl- α -D-mannopyranosyl- $(1 \rightarrow 2)$ -3,4,6-tri-*O*-benzoyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$ -2,4,6-tri-*O*-benzoyl-D-mannopyranoside (28)

To a solution of compound 26 (229 mg, 0.12 mmol) in 3:1 CH₃OH-EtOAc (12 mL) was added 20% Pd(OH)₂on-carbon (15 mg), and the reaction mixture was stirred for 24 h under a hydrogen atmosphere. The mixture was filtered through Celite and then concentrated; a ¹H NMR spectrum of the crude product revealed that all of the benzyl groups had been removed. The resulting oil (27) was dissolved in pyridine (8 mL), and to this solution were added DMAP (2 mg) and benzovl chloride (0.15 mL, 1.32 mmol) dropwise at rt. The reaction mixture was stirred at 50 °C for 15 h, and it was then cooled to rt and diluted with CH₂Cl₂ (30 mL). The organic layer was washed with 1N HCl (2×30 mL), satd aq NaHCO₃ (30 mL), and brine (30 mL). After drying, the organic layer was concentrated and the residue was purified by chromatography (2:1 hexane-EtOAc) to afford 28 (227 mg, 93%) as an oil. $R_{\rm f}$ 0.65 (1:1 hexane-EtOAc); $[\alpha]_{D}$ –11.8 (c 0.1, CH₂Cl₂); ¹H NMR (500 MHz, CDCl₃, $\delta_{\rm H}$) 8.22–7.91 (m, 22H, Ar), 7.87–7.78 (m, 4H, Ar), 7.72– 7.66 (m, 2H, Ar), 7.63–7.24 (m, 28H, Ar), 7.11–7.00 (m, 6H, Ar), 6.80–6.74 (m, 2H, Ar), 6.05 (dd, 1H, J = 9.8, 9.8 Hz, H-4), 5.93–5.80 (m, 4H, H-2, H-4', H-4", H-4"), 5.68 (d, 1H, J = 1.8 Hz, H-1), 5.56-5.50 (m, 2H, H-2''', H-3''),5.46 (d, 1H, J = 2.2 Hz, H-1'), 5.39 (dd, 1H, J = 2.7, 2.2 Hz, H-2'), 5.23 (br s, 1H, H-1"), 4.84 (dd, 1H, J = 9.7, 3.3 Hz, H-3, 4.64-4.41 (m, 7H, H-1''', H-5,H-6_a, H-6_b, H-5', H-6'_a, H-3'), 4.34–4.27 (m, 2H, $H-6'_{b}, H-6''_{a}), 4.23-4.03$ (m, 5H, $H-5''', H-6'''_{a}, H-6'''_{b}$, H-5", H-6"), 3.96-3.74 (m, 2H, H-3", H-2"), 3.75 (s, 3H, ArOCH₃), 3.24 (s, 3H, OCH₃); ¹³C NMR (125 MHz, CDCl₃, $\delta_{\rm C}$) 166.1 (C=O), 166.0 (C=O), 165.84 (C=O), 165.79 (2 × C=O), 165.7 (C=O), 165.30 (C=O), 165.27 (C=O), 164.99 (C=O), 164.96 (C=O), 164.9 (C=O), 164.8 (C=O), 155.4 (Ar), 149.6 (Ar), 134.5 (Ar), 133.8 (Ar), 133.6 (Ar), 133.54 (Ar), 133.53 (Ar), 133.49 (Ar), 133.43 (Ar), 133.37 (Ar), 133.20 (Ar), 133.18 (Ar), 133.1 (Ar), 133.0 (Ar), 132.9 (Ar), 130.6 (Ar), 130.2 (2 × Ar), 130.02 (Ar), 130.00 (Ar), 129.94 $(4 \times Ar)$, 129.91 $(4 \times Ar)$, 129.84 $(4 \times Ar)$, 129.76 $(4 \times Ar)$, 129.7 (Ar), 129.6 (Ar), 129.49 (Ar), 129.48 (Ar), 129.13 (2 \times Ar), 129.09 (2 \times Ar), 129.04 (2 \times Ar), 129.00 (Ar), 128.96 (Ar), 128.9 (Ar), 128.84 ($2 \times Ar$), 128.77 (Ar), 128.73 (Ar), 128.69 (Ar), 128.63 $(2 \times Ar)$, 128.61 $(2 \times Ar)$, 128.5 $(4 \times Ar)$, 128.44 $(4 \times Ar)$, 128.36 (4 \times Ar), 128.3 (4 \times Ar), 128.2 (2 \times Ar), 117.9 (Ar), 114.7 (Ar), 100.5 (C-1"), 99.8 (C-1'), 99.7 (C-1""), 96.4 (C-1), 77.1 (C-3"), 76.8 (C-3), 75.7 (C-3'), 71.8 (C-2), 71.5 (C-2'), 70.4 (C-3"), 69.8 (C-5), 69.7 (C-5'), 69.5 (C-5"), 69.4 (C-5""), 69.2 (C-2""), 68.3 (C-4), 68.1 (C-4"), 67.8 (C-4""), 67.6 (C-4'), 66.6 (C-2"), 63.0 (C-6),

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62.6 (C-6'), 62.5 (C-6"), 62.0 (C-6"'), 57.7 (OCH₃), 55.6 (ArOCH₃). MALDI MS: m/z calcd for [C₁₁₆H₉₈O₃₄]-Na⁺: 2057.5832. Found: 2057.5834.

3.20. 8-Azidooctyl 2,4,6-tri-*O*-benzoyl-3-*O*-methyl- α -D-mannopyranosyl- $(1 \rightarrow 2)$ -3,4,6-tri-*O*-benzoyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$ -2,4,6-tri-*O*-benzoyl-D-mannopyranosyl- $(1 \rightarrow 3)$ -2,4,6-tri-*O*-benzoyl- α -D-mannopyranoside (31)

A solution of tetrasaccharide 28 (146 mg, 0.07 mmol) and ceric ammonium nitrate (393 mg, 0.7 mmol) in 8:1 CH₃CN-H₂O (18 mL) was stirred at rt for 1 h, diluted with EtOAc (40 mL), and washed with water (40 mL), satd aq NaHCO₃ (40 mL), and brine (40 mL). The organic layer was dried and concentrated, and the residue was purified by chromatography (1:1 hexane-EtOAc) to afford 29 (126 mg, 91%) as a colorless oil. Compound **29** (126 mg, 0.07 mmol) was then dissolved in dry CH_2Cl_2 (10 mL), and then CCl₃CN (0.13 mL, 1.31 mmoL) and DBU (2.9 µL) were sequentially added at 0 °C. The solution was stirred at rt for 2 h and then concentrated. The resulting oil was purified by chromatography (1:1 hexane-EtOAc and 1% Et₃N) to afford **30** (124 mg, 91%) as a colorless oil, which, following drying under vacuum overnight, was used immediately in the next step. To a solution of a 8-azido-1-octanol⁹ (10 mg, 0.06 mmol) and 30 (41 mg, 0.02 mmol) in dry CH₂Cl₂ (5 mL) was added freshly activated 4 Å molecular sieves (50 mg), and the mixture was stirred at rt for 30 min. A 10% solution of TMSOTf in CH₂Cl₂ (11 µL) was added at rt. The reaction mixture was then stirred for 16 h, and it was then neutralized by adding Et₃N. The solution was then filtered and concentrated to a residue that was purified by chromatography (4:1 toluene-EtOAc) to afford 31 (30 mg, 72%) as a colorless oil. $R_{\rm f}$ 0.80 (4:1 toluene-EtOAc); $[\alpha]_D$ -9.7 (c 1.2, CH₂Cl₂); ¹H NMR $(500 \text{ MHz}, \text{ CDCl}_3, \delta_H) 8.18-7.89 \text{ (m, 20H, Ar)}, 7.85-$ 7.82 (m, 2H, Ar), 7.78–7.74 (m, 2H, Ar), 7.70–7.66 (m, 2H, Ar), 7.60-7.23 (m, 32H, Ar), 7.08-7.01 (m, 2H, Ar), 5.99 (dd, 1H, J = 10.0, 10.0 Hz, H-4'), 5.91 (dd, 1H, J = 9.8, 9.8 Hz, H-4), 5.84–5.77 (m, 2H, H-4^{'''}, H-4"), 5.66 (dd, 1H, J = 3.4, 1.8 Hz, H-2'), 5.53 (dd, 1H, J = 2.5, 2.5 Hz, H-2^{'''}), 5.49 (dd, 1H, J = 10.1, 3.1 Hz, H-3'', 5.37 (d, 1H, J = 2.1 Hz, H-1), 5.33 (dd, 1)1H, J = 3.1, 2.1 Hz, H-2), 5.18 (s, 1H, H-1"), 5.06 (d, 1H, J = 1.8 Hz, H-1'), 4.68–4.54 (m, 4H, H-1", H-3', $H-6_{a}', H-6_{a}'''), 4.51-4.44$ (m, 2H, $H-6_{b}', H-3), 4.36-4.26$ (m, 3H, H-5', H-5, H-6_a), 4.25–4.17 (m, 2H, H-5''', H-6^{"'}_b), 4.15–3.99 (m, 4H, H-5", H-6["]_a, H-6["]_b, H-6_b), 3.92–3.86 (m, 2H, H-3^{'''}, H-2^{''}), 3.74 (ddd, 1H, J = 9.6, 6.7, 6.7 Hz, octyl OCH₂), 3.49 (ddd, 1H, J = 9.6, 6.7, 6.7 Hz, octyl OC H_2), 3.27–3.21 (m, 5H, OC H_3 , CH₂N₃), 2.06-1.55 (m, 5H, octyl CH₂), 1.41-1.31 (m, 7H, octyl CH₂); ¹³C NMR (125 MHz, CD₃Cl, $\delta_{\rm C}$) 166.1 (C=O), 166.0 (C=O), 165.9 (C=O), 165.8 $(3 \times C=0)$, 165.29 (C=0), 165.27 (C=0), 165.0 (C=O), 164.87 (C=O), 164.85 (C=O), 164.8 (C=O),134.5 (Ar), 133.64 (Ar), 133.58 (Ar), 133.55 (Ar), 133.4 (Ar), 133.3 (Ar), 133.2 (Ar), 133.01 (Ar), 133.97 (Ar), 133.9 (Ar), 132.83 (Ar), 132.81 (Ar), 130.6 (Ar), 130.17 (Ar), 130.15 (Ar), 130.0 (Ar), 129.91 (2 × Ar), 129.88 $(2 \times Ar)$, 129.86 $(2 \times Ar)$, 129.82 $(2 \times Ar)$, 129.79 $(4 \times Ar)$, 129.74 $(4 \times Ar)$, 129.70 $(4 \times Ar)$, 129.68 $(4 \times Ar)$, 129.6 (Ar), 129.48 (2 × Ar), 129.46 (Ar), 129.2 (Ar), 129.14 (Ar), 129.11 $(2 \times Ar)$, 129.09 $(2 \times Ar)$, 129.0 (Ar), 128.9 (Ar), 128.8 (Ar), 128.7 (Ar), 128.61 (Ar), 128.58 (4 \times Ar), 128.5 (4 \times Ar), 128.43 $(4 \times Ar)$, 128.38 $(2 \times Ar)$, 128.36 (Ar), 128.33 (Ar), 128.30 (Ar), 128.1 (Ar), 100.5 (C-1'), 99.8 (C-1), 99.7 (C-1^{'''}), 97.4 (C-1^{''}), 77.4 (C-2), 77.1 (C-3^{'''}), 75.8 (C-2^{''}), 72.1 (C-2"), 71.5 (C-4), 70.4 (C-2'), 69.7 (2C, C-3', C-4"), 69.6 (C-3"), 69.1 (C-3), 68.8 (C-4'), 68.7 (octyl OCH₂), 68.4 (C-4^{'''}), 67.9 (C-5^{''}), 67.7 (C-5), 67.5 (C-5[']), 66.6 (C-5"), 63.1 (C-6), 62.5 (C-6"), 62.3 (C-6'), 62.0 (C-6^{'''}), 57.6 (OCH₃), 51.4 (CH₂N₃), 29.3 (octyl CH₂), 29.2 (octyl CH₂), 29.0 (octyl CH₂), 28.8 (octyl CH₂), 26.6 (octyl CH₂), 26.0 (octyl CH₂). MALDI MS: m/z calcd for $[C_{117}H_{107}O_{33}N_3]Na^+$: 2104.6679. Found: 2104.6689.

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Supplementary data

Supplementary data associated with this article can be found, in the online version, at doi:10.1016/j.carres. 2008.02.025.

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