A General Procedure to Access Methylene Ether Isonitrile Derivatives

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Received 29 April 2008; revised 23 June 2008

Abstract: Isonitriles are essential building blocks for multicomponent reactions. A convenient and simple two-step synthesis of the little known methylene ether isonitrile derivatives is presented.

Key words: formamide, dehydration, isonitrile/isocyanide, multicomponent reactions

Multicomponent reactions such as the Ugi and Passerini reactions can rapidly provide large arrays of molecular diversity.¹ Accessing molecular diversity is of paramount importance in the search for new biologically active candidates, and multicomponent reactions provide an additional tool in this endeavour. The success of these reactions in delivering such diversity is, however, reliant upon the size of the building block arsenal. Considering that isonitriles play a major role in multicomponent reactions, attempts to explore the synthesis of new isonitrile derivatives are warranted. In the course of our own work we required methylene ether isonitriles **1**. Surprisingly, these compounds are not well known, which is in stark contrast to the sulfur analogues 2^2 and substituted derivatives **3** (Figure 1).³

The first of only two reports on methylene ether isonitriles **1** describes the electrochemical conversion of organotin methylene ethers **4** into **1** by Yoshida,⁴ while Sasaki⁵ synthesised 1-(isocyanomethyloxy)benzotriazole (**5**) from formamide **6** (Scheme 1).

Initially, we were attracted to the Sasaki procedure, but a report by Threadgill⁶ detailing a two-step synthesis of formamide **7**, as opposed to a three-step protocol for formamide **6**, then caught our attention. Synthesis of formamide **7** was straightforward, but the key to the development of a new method for the construction of methylene ether isonitrile derivatives **1** was functionalisation of **7**. After some optimisation, it was discovered that treatment of **7** with benzyl alcohol in the presence of sulfuric acid gave the benzyl derivative **8** (61%). It should be noted that attempts to use the Threadgill⁶ procedure to directly access **8** failed. A number of protocols⁷ for conversion of **8** into methylene ether isonitrile **9** were investigated, with the most common procedure, POCl₃/Et₃N, giving the best results (Scheme 2).







Scheme 2

Figure 1 Isonitriles 1–3

In view of this success, we now report a convenient twostep procedure for the synthesis of methylene ether isonitrile derivatives 1 (Table 1) in yields ranging from 0-58%. The yield of the product was somewhat dependent on stereoelectronic effects. For example, in the benzyl series electron-withdrawing substituents (entries 1 and 2) afforded products in modest yields (58 and 55%, respectively), whereas electron-donating substituents decreased the yield by more than half as seen in entries 4 and 5. This trend is most likely due to the stabilisation of an incipient carbocation formed in competition when the benzyl alcohol is in contact with the acidic media required to form the intermediate formamide 8. Interestingly, the phenoxy (entry 6) derivative failed to deliver the product. Primary aliphatics (entries 7–10) worked satisfactorily, however, hindered secondary (entry 12) and acid labile side chains (entry 13) did not perform particularly well.

Pure intermediate formamides were isolated in several cases (e.g., entries 3, 8, 10, and 12, Procedure A, see also experimental). In all other instances, a mixture consisting predominantly of formamide and unreacted alcohol was subjected to dehydration (Procedure B). (Dodecyloxy)methyl isonitrile (**18**) was generated from both pure and impure N-[(dodecyloxy)methyl]formamide and the

SYNTHESIS 2008, No. 20, pp 3326–3330 Advanced online publication: 25.09.2008 DOI: 10.1055/s-0028-1083143; Art ID: T06908SS © Georg Thieme Verlag Stuttgart · New York

Entry	R		Yield (%) ^a	Entry	R		Yield (%) ^a
1 ^b	O ₂ N	10	58	8°	- North	16	40
2 ^b	Br	11	55	9	, osta	17	64 ^{d,e} 12 ^{d,f}
3°	rade i	9	41	10 ^c	H 11	18	41
4 ^b	MeO	12	20	11		19	$\begin{array}{l} 78^{d,g} \\ 19^{d,f} \end{array}$
5 ^b		13	19	12 ^c		20	23
6	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	14	0	13 ^b	Eto	21	14
7 ^b	"The second seco	15	42				

 Table 1
 Methylene Ether Isonitrile Derivatives Prepared

^a Isolated two step overall yield from N-[(ethoxy)methyl]formamide unless otherwise indicated.

^b Procedure B.

^c Procedure A.

^d Estimated yield from crude ¹H NMR spectrum due to compound sensitivity.

^e One-step yield from N-[(ethoxy)methyl]formamide.

^f Two-step overall yield from formamide.

^g One-step yield from *N*-[(isopropyloxy)methyl]formamide.

two-step yields were comparable, indicating that the presence of unreacted alcohol has no adverse effect on isonitrile yield.

The ¹³C NMR spectra of all the isonitriles synthesised featured two 1:1:1 triplets that could be attributed to the carbons attached to the isonitrile nitrogen. ¹J(¹⁴N, ¹³C) values were in good agreement with those reported previously for other isonitriles.⁸

In conclusion, a convenient and simple two-step synthesis of the little known methylene ether isonitrile derivatives is presented. Yields are moderate to low, but considering the only alternative is electrochemical oxidation of toxic stannanes, our methodology is a substantial improvement, offering many new building blocks for important reactions, such as the Ugi type.

¹H and ¹³C NMR spectra were recorded with Bruker AV300 (300.13 MHz; 75.47 MHz), AV400 (400.13 MHz; 100.62 MHz and DRX500 (500.13 MHz; 125.77 MHz) spectrometers in CDCl₃. Coupling constants are given in Hz and chemical shifts are ex-

pressed as values in ppm. GC-MS data were recorded on a Shimadzu GC-17A Ver.3 mass spectrometer: MS QP5050A, ionisation at 70 eV. Low resolution EI-MS measurements were recorded in positive ionisation mode on a Bruker Esquire HCT (High Capacity 3D ion trap) instrument with a Bruker ESI source. High resolution EI-MS data were obtained on a Finnigan MAT900. High resolution EI accurate mass measurements were recorded in positive mode on a Bruker MicrOTOF-Q (quadrupole - Time of Flight) instrument with a Bruker ESI source. Accurate mass measurements were carried out with external calibration using sodium formate as reference calibrant. Column chromatography was undertaken on silica gel (Flash Silica gel 230–400 mesh) with distilled solvents. Petroleum ether (PE) refers to the fraction boiling at 40–60 °C.

Transetherification of *N*-(Ethoxymethyl)formamide (7); *N*-[(Dodecyloxy)methyl]formamide; Typical Procedure A

A stirred mixture of dodecan-1-ol (2.9 g, 16 mmol), *N*-(ethoxy-methyl)formamide (7; 0.80 g, 7.8 mmol) and concd H₂SO₄ (2 drops) was heated at ca. 110 °C (oil bath temp.) for 1 h at atmospheric pressure and then for 2 h at ca. 300 Torr. The mixture was loaded direct-ly onto a flash chromatography column [PE–EtOAc–Et₃N (75:25:0.5) \rightarrow EtOAc–Et₃N (100:0.5)] and the title compound was collected as a colourless oil (0.93 g, 52%).

¹H NMR (300 MHz, CDCl₃): δ = 8.22 (d, *J* = 1.4 Hz, 1 H), 8.12 (d, *J* = 11.6 Hz, 1 H), 7.03 (br s, 1 H), 6.75 (br s, 1 H), 4.69 (d, *J* = 6.8 Hz, 2 H), 4.57 (d, *J* = 7.1 Hz, 2 H), 3.43 (t, *J* = 6.7 Hz, 2 H), 3.36 (t, *J* = 6.6 Hz, 2 H), 1.51–1.45 (m, 4 H), 1.19 (m, 36 H), 0.81 (t, *J* = 6.7 Hz, 6 H).

¹³C NMR (75 MHz, CDCl₃): δ = 165.5, 161.8, 73.3, 68.8, 68.4, 67.7, 31.8, 29.53, 29.51, 29.47, 29.32, 29.29, 29.2, 26.0, 22.6, 14.0.

ESI-MS: $m/z = 266 [M + Na^+]$.

HRMS (ESI): m/z calcd for $C_{14}H_{29}NO_2$ + Na: 266.2091; found: 266.2094.

N-{[(1*R*)-(7,7-Dimethylbicyclo[2.2.1]hept-2-en-2-yl)methyloxy]methyl}formamide

Colourless oil; yield: 51%.

¹H NMR (300 MHz, CDCl₃): $\delta = 8.24$ (d, J = 1.4 Hz, 1 H), 8.12 (d, J = 11.6 Hz, 1 H), 6.67 (br s, 1 H), 6.46 (br s, 1 H), 5.50–5.48 (m, 2 H), 4.72 (dd, J = 6.8, 0.9 Hz, 2 H), 4.58 (d, J = 7.3 Hz, 2 H), 3.86–3.85 (m, 2 H), 3.83–3.82 (m, 2 H), 2.41–2.32 (m, 2 H), 2.26–2.22 (m, 4 H), 2.10 (td, J = 5.4, 1.2 Hz, 2 H), 2.16–2.06 (m, 2 H), 1.25 (s, 3 H), 1.24 (s, 3 H), 1.12 (d, J = 8.6 Hz, 1 H), 1.10 (d, J = 8.7 Hz, 1 H), 0.78 (s, 6 H).

¹³C NMR (75 MHz, $CDCl_3$): $\delta = 165.3$, 161.6, 144.5, 144.2, 121.4, 120.5, 71.9, 71.6, 70.1, 67.8, 43.4, 43.2, 40.72, 40.68, 37.9, 31.5, 31.4, 31.22, 31.19, 26.1, 26.0, 21.0.

ESI-MS: $m/z = 232 [M + Na^+]$.

HRMS (ESI): m/z calcd for $C_{12}H_{19}NO_2$ + Na: 232.1308; found: 232.1299.

N-[(1*R*,2*S*,5*R*)-(2-Isopropyl-5-methylcyclohexyloxy)methyl]formamide

Colourless oil; yield: 30%.

¹H NMR (300 MHz, CDCl₃): $\delta = 8.15$ (d, J = 1.6 Hz, 1 H), 8.09 (d, J = 11.6 Hz, 1 H), 7.20 (br s, 1 H), 6.95 (br s, 1 H), 4.83–4.76 (m, 1 H), 4.64–4.52 (m, 1 H), 3.19 (td, J = 10.5, 4.3 Hz, 1 H), 3.09 (td, J = 10.5, 4.2 Hz, 1 H), 2.07–1.90 (m, 4 H), 1.58–1.49 (m, 4 H), 1.31–1.26 (m, 2 H), 1.16–1.02 (m, 2 H), 0.95–0.72 (m, 18 H), 0.67 (d, J = 6.9 Hz, 3 H), 0.65 (d, J = 6.9 Hz, 3 H).

¹³C NMR (75 MHz, CDCl₃): δ = 165.5, 161.6, 77.3, 76.1, 71.0, 66.5, 48.0, 47.9, 40.8, 40.5, 34.2, 34.1, 31.3, 25.24, 25.16, 22.95, 22.93, 22.08, 22.04, 20.87, 20.80, 15.88, 15.80.

ESI-MS: $m/z = 236 [M + Na^+]$.

HRMS (ESI): m/z calcd for $C_{12}H_{23}NO_2$ + Na: 236.1621; found: 232.1621.

N-[(Benzyloxy)methyl]formamide

Flash chromatographic purification $[CH_2Cl_2-Et_3N (100:0.5) \rightarrow CH_2Cl_2-MeOH-Et_3N (90:10:0.5)]$ followed by removal of traces of benzyl alcohol via Kugelrohr distillation provided the benzyl ether as a pale yellow oil in 61% yield.

¹H NMR (300 MHz, CDCl₃): δ = 8.29 (d, *J* = 1.5 Hz, 1 H), 8.16 (d, *J* = 11.7 Hz, 1 H), 7.37–7.26 (m, 10 H), 6.52 (br s, 1 H), 6.34 (br s, 1 H), 4.84 (d, *J* = 7.0 Hz, 2 H), 4.67 (d, *J* = 7.3 Hz, 2 H), 4.57 (s, 2 H), 4.51 (s, 2 H).

¹³C NMR (75 MHz, CDCl₃): δ = 165.6, 162.0, 137.4, 136.6, 128.41, 128.38, 128.2, 127.63, 127.62, 72.3, 70.3, 69.0, 67.9.

ESI-MS: $m/z = 188 [M + Na^+]$.

HRMS (ESI): m/z calcd for C₉H₁₁NO₂ + Na: 188.0682; found: 188.0686.

N-[(Isopropyloxy)methyl]formamide

The title compound was obtained as a colourless oil in 19% yield via the procedure developed by Threadgill⁶ for *N*-(ethoxymethyl)formamide.

¹H NMR (300 MHz, $CDCl_3$): $\delta = 8.23$ (s, 1 H), 8.15 (d, J = 11.8 Hz, 1 H), 6.67 (br s, 1 H), 6.39 (br s, 1 H), 4.75 (d, J = 6.8 Hz, 2 H), 4.62 (d, J = 7.1 Hz, 2 H), 3.77 (sept, J = 6.1 Hz, 1 H), 3.69 (sept, J = 6.1 Hz, 1 H), 1.14 (d, J = 6.1 Hz, 12 H).

¹³C NMR (100 MHz, CDCl₃): δ = 165.6, 161.9, 70.8, 69.3, 68.4, 66.1, 22.0, 21.9.

EI-MS: m/z (%) = 102 (16, [M⁺ – CH₃]), 74 (46), 58 (100), 43 (80).

Isonitriles by Dehydration of Formamides; (Dodecyloxy)methyl Isonitrile (18); Typical Procedure A

Under argon, anhyd Et₃N (2.3 mL, 17 mmol) followed by a solution of anhyd POCl₃ (0.35 mL, 3.8 mmol) in anhyd THF (2.7 mL) were added to a stirred solution of *N*-[(dodecyloxy)methyl]formamide (0.82 g, 3.4 mmol) in THF (6.0 mL) at 0 °C. The mixture was stirred at 10 °C for 20 min and then poured onto crushed ice. The product was extracted into Et₂O (3×10 mL) and the combined organic phases were washed with aq 10% Na₂CO₃ (20 mL), dried (MgSO₄), and concentrated in vacuo. Flash chromatography (PE–EtOAc– Et₃N, 75:25:0.5) furnished **18** (0.60 g, 79%) as a pale yellow oil.

¹H NMR (300 MHz, CDCl₃): δ = 4.72 (s, 2 H), 3.59 (t, *J* = 6.5 Hz, 2 H), 1.59 (quint, *J* = 6.7 Hz, 2 H), 1.24 (m, 18 H), 0.85 (t, *J* = 6.5 Hz, 3 H).

¹³C NMR (75 MHz, CDCl₃): δ = 160.6 (1:1:1 t, *J* = 4.0 Hz), 72.6 (1:1:1 t, *J* = 5.2 Hz), 70.3, 31.8, 29.6, 29.55, 29.5, 29.4, 29.3, 29.2, 28.9, 25.8, 22.6, 14.0.

MS (EI): m/z (%) = 210 (2, [M⁺ – CH₃]), 196 (1), 182 (1), 168 (3), 154 (2), 140 (5), 126 (3), 112 (6), 97 (35), 83 (53), 69 (52), 55 (67), 41 (100).

(Benzyloxy)methyl Isonitrile (9)

Colourless oil.

¹H NMR (300 MHz, CDCl₃): δ = 7.37–7.33 (m, 5 H), 4.76 (s, 2 H), 4.70 (s, 2 H).

¹³C NMR (100 MHz, CDCl₃): δ = 161.1 (1:1:1 t, *J* = 4.1 Hz), 135.1, 128.5, 128.4, 128.2, 71.0 (1:1:1 t, *J* = 5.5 Hz), 71.0.

MS (EI): *m*/*z* (%) = 147 (7, [M⁺]), 117 (100), 105 (22), 91 (89), 77 (56), 65 (51), 51 (51), 41 (42).

[(1*R*)-(7,7-Dimethylbicyclo[2.2.1]hept-2-en-2-yl)methyloxy]methyl Isonitrile (16)

Bright yellow oil.

¹H NMR (300 MHz, CDCl₃): $\delta = 5.60-5.58$ (m, 1 H), 4.71 (d, J = 12.1 Hz, 1 H), 4.66 (d, J = 12.1 Hz, 1 H), 4.05–3.95 (m, 2 H), 2.41–2.35 (m, 1 H), 2.28–2.24 (m, 2 H), 2.13 (td, J = 5.7, 1.4 Hz, 1 H), 2.12–2.07 (m, 1 H), 1.26 (s, 3 H), 1.11 (d, J = 8.7 Hz, 1 H), 0.79 (s, 3 H).

¹³C NMR (75 MHz, $CDCl_3$): $\delta = 160.5$ (1:1:1 t, J = 4.1 Hz), 142.8, 123.2, 72.0, 70.8 (1:1:1 t, J = 5.4 Hz), 43.2, 40.5, 37.9, 31.4, 31.2, 25.9, 20.9.

MS (EI): *m*/*z* (%) = 191 (1, [M⁺]), 176 (1), 161 (3), 146 (7), 134 (9), 119 (55), 105 (40), 91 (100), 79 (54), 65 (18), 41 (77).

(1*R*,2*S*,5*R*)-(2-Isopropyl-5-methylcyclohexyloxy)methyl Isonitrile (20) Yellow oil.

¹H NMR (300 MHz, CDCl₃): δ = 4.80 (d, *J* = 12.5 Hz, 1 H), 4.73 (d, *J* = 12.5 Hz, 1 H), 3.40 (td, *J* = 10.6, 4.3 Hz, 1 H), 2.15–2.02 (m, 2 H), 1.68–1.59 (m, 2 H), 1.42–1.31 (m, 1 H), 1.26–1.17 (m, 1 H),

1.06–0.82 (m, 3 H), 0.90 (d, *J* = 6.5 Hz, 3 H), 0.88 (d, *J* = 7.1 Hz, 3 H), 0.79 (d, *J* = 6.9 Hz, 3 H).

¹³C NMR (75 MHz, CDCl₃): δ = 160.0 (1:1:1 t, *J* = 4.2 Hz), 78.5, 69.9 (1:1:1 t, *J* = 5.3 Hz), 47.8, 39.5, 34.1, 31.3, 25.2, 23.0, 22.1, 20.9, 16.0.

MS (EI): m/z (%) = 180 (5, [M⁺ – CH₃]), 138 (59), 125 (65), 110 (73), 95 (100), 81 (98), 67 (85), 55 (90), 41 (100).

(Isopropyloxy)methyl Isonitrile (19) Orange oil.

¹H NMR (300 MHz, CDCl₃): δ = 4.75 (s, 2 H), 3.94 (sept, *J* = 6.2 Hz, 1 H), 1.21 (d, *J* = 6.2 Hz, 6 H).

¹³C NMR (75 MHz, CDCl₃): δ = 160.0 (1:1:1 t, *J* = 4.3 Hz), 71.4, 70.0 (1:1:1 t, *J* = 5.4 Hz), 21.5.

(Ethoxy)methyl Isonitrile (17)

Orange oil.

¹H NMR (300 MHz, CDCl₃): δ = 4.74 (s, 2 H), 3.67 (q, *J* = 7.0 Hz, 2 H), 1.23 (t, *J* = 7.0 Hz, 3 H).

¹³C NMR (75 MHz, CDCl₃): δ = 160.5 (1:1:1 t, *J* = 4.1 Hz), 72.3 (1:1:1 t, *J* = 5.4 Hz), 65.5, 14.3.

One-Pot Preparation of Isonitiles via Pure Transetherified Formamides; [(4-Bromobenzyl)oxy]methyl Isonitrile (11); Typical Procedure B

A stirred mixture of 4-bromobenzyl alcohol (2.1 g, 11 mmol), N-(ethoxymethyl)formamide (7; 0.61 g, 5.9 mmol) and concd H₂SO₄ (2 drops) was heated at ca. 110 °C (oil bath temp) for 1 h at atmospheric pressure and then for 2 h at ca. 300 Torr. Flash chromatography $[CH_2Cl_2-Et_3N (100:0.5) \rightarrow CH_2Cl_2-MeOH-Et_3N]$ (90:10:0.5)] provided a mixture of N-[(4-bromobenzyloxy)methyl]formamide and unreacted 4-bromobenzyl alcohol. The mixture was taken up in anhyd THF (16 mL), chilled to 0 °C and treated with anhyd Et₃N (6.7 mL, 48 mmol) followed by a solution of anhyd POCl₃ (0.93 mL, 10 mmol) in THF (7 mL). The mixture was stirred at 10 °C for 20 min and then poured onto crushed ice. The product was extracted into Et_2O (3 × 10 mL) and the combined organic phase was washed with aq 10% Na₂CO₃ (20 mL), dried (MgSO₄), and concentrated in vacuo. Flash chromatography (PE-EtOAc-Et₃N, 75:25:0.5) afforded 11 (0.74 g, 55%) as an orange oil.

¹H NMR (300 MHz, CDCl₃): δ = 7.48 (d, *J* = 8.4 Hz, 2 H), 7.20 (d, *J* = 8.4 Hz, 2 H), 4.75 (s, 2 H), 4.62 (s, 2 H).

¹³C NMR (75 MHz, CDCl₃): δ = 161.5 (1:1:1 t, *J* = 4.0 Hz), 134.2, 131.6, 129.7, 122.4, 71.2 (1:1:1 t, *J* = 5.6 Hz), 70.3.

MS (EI): m/z (%) = 227 (9, [M⁺, ⁸¹Br]), 225 (8, [M⁺, ⁷⁹Br]), 197 (16), 195 (16), 185 (29), 183 (22), 171 (37), 169 (54), 157 (16), 155 (11), 146 (13), 116 (100), 105 (22), 89 (77), 77 (52), 63 (19), 41 (40).

HRMS (EI): m/z calcd for C₉H₈⁸¹BrN: 226.9764; found: 226.9769; m/z calcd for C₉H₈⁷⁹BrNO: 224.9784; found: 224.9788.

[(**3-Methyl-4-nitrobenzyl)oxy]methyl Isonitrile** (10) Pale yellow solid.

¹H NMR (300 MHz, CDCl₃): δ = 7.91 (d, *J* = 8.3 Hz, 1 H), 7.28 (s, 1 H), 7.28 (d, *J* = 7.9 Hz, 1 H), 4.82 (s, 2 H), 4.70 (s, 2 H), 2.55 (s, 3 H).

¹³C NMR (75 MHz, CDCl₃): δ = 160.8 (1:1:1 t, *J* = 4.0 Hz), 148.5, 140.9, 133.8, 131.6, 125.7, 124.8, 71.7 (1:1:1 t, *J* = 5.7 Hz), 69.9, 20.2.

MS (EI): *m*/*z* (%) = 206 (3, [M⁺]), 189 (29), 159 (5), 132 (100), 119 (9), 104 (18), 91 (16), 77 (24), 65 (16), 51 (13).

HRMS (EI): m/z calcd for $C_{10}H_{10}N_2O_3$: 206.0686; found: 206.0694.

[(2-Phenylethyl)oxy]methyl Isonitrile (15)

Pale yellow oil.

¹H NMR (300 MHz, CDCl₃): δ = 7.39–7.33 (m, 2 H), 7.30–7.25 (m, 3 H), 4.69 (s, 2 H), 3.87 (t, J = 6.9 Hz, 2 H), 2.97 (t, J = 6.9 Hz, 2 H). ¹³C NMR (75 MHz, CDCl₃): δ = 161.8 (1:1:1 t, J = 4.1 Hz), 137.6, 128.6, 128.2, 126.3, 72.4 (1:1:1 t, J = 5.7 Hz), 70.5, 35.2.

MS (EI): m/z (%) = 161 (17, [M⁺]), 131 (42), 116 (70), 103 (83), 91 (100), 77 (34), 65 (41), 51 (42), 41 (32).

[(Diphenylmethyl)oxy]methyl Isonitrile (13) Yellow oil.

¹H NMR (300 MHz, CDCl₃): δ = 7.43–7.35 (m, 10 H), 5.85 (s, 1 H), 4.76 (s, 2 H).

¹³C NMR (75 MHz, CDCl₃): δ = 161.3 (1:1:1 t, *J* = 3.8 Hz), 139.3, 128.5, 128.1, 127.2, 81.1, 69.5 (1:1:1 t, *J* = 5.4 Hz).

MS (EI): *m*/*z* (%) = 223 (27, [M⁺]), 183 (20), 167 (83), 152 (16), 146 (18), 105 (100), 83 (34), 77 (37), 51 (17).

HRMS (EI): *m*/*z* calcd for C₁₅H₁₃NO: 223.0992; found: 223.0993.

[(**4-Methoxybenzyl**)**oxy**]**methyl** Isonitrile (12) Colourless oil.

¹H NMR (300 MHz, CDCl₃): δ = 7.27 (d, *J* = 8.8 Hz, 2 H), 6.89 (d, *J* = 8.8 Hz, 2 H), 4.70 (s, 2 H), 4.61 (s, 2 H), 3.79 (s, 3 H).

¹³C NMR (75 MHz, CDCl₃): δ = 160.9 (1:1:1 t, *J* = 4.0 Hz), 159.7, 129.9, 127.0, 113.8, 70.6 (1:1:1 t, *J* = 5.4 Hz), 70.5, 55.0.

MS (EI): m/z (%) = 177 (20, [M⁺]), 147 (24), 135 (15), 121 (100), 107 (15), 91 (16), 77 (29), 40 (11).

[(2-Ethoxyethyl)oxy]methyl Isonitrile (21)

Colourless oil.

¹H NMR (400 MHz, CDCl₃): δ = 4.76 (s, 2 H), 3.73–3.71 (m, 2 H), 3.58–3.56 (m, 2 H), 3.46 (q, *J* = 7.0 Hz, 2 H), 1.14 (t, *J* = 7.0 Hz, 3 H).

¹³C NMR (100 MHz, CDCl₃): δ = 160.8 (1:1:1 t, *J* = 4.1 Hz), 72.7 (1:1:1 t, *J* = 5.5 Hz), 69.0, 68.9, 66.5, 14.9.

MS (EI): *m*/*z* (%) = 84 (17, [M⁺ – OEt]), 73 (6), 59 (46), 44 (100), 40 (37).

Acknowledgment

The authors thank EcoBiotics Limited and the University of Queensland for financial support.

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