

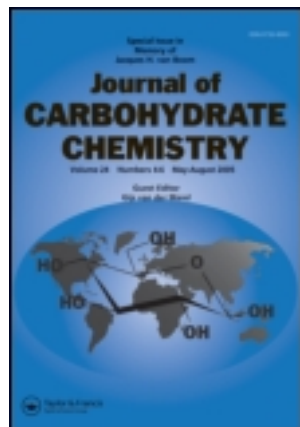
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### Communication: Synthesis of 3-O-Benzyl- $\beta$ -L-Arabinofuranose 1,2,5-Orthopivalate as a Starting Monomer for Ring-Opening Polymerization

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COMMUNICATION

SYNTHESIS OF 3-*O*-BENZYL- $\beta$ -L-ARABINOFURANOSE  
1,2,5-ORTHOPIVALATE AS A STARTING MONOMER  
FOR RING-OPENING POLYMERIZATION

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We have studied the ring-opening polymerizations of a variety of glucose orthoester derivatives and found that substituents on the monomer play an important role in stereo- and regioregularity of the resulting polymers.<sup>1-</sup><sup>3</sup> These substituent effects open the possibility of application to ring-opening polymerizations of other sugar orthoesters to give stereo- and regioregular polysaccharides. Additionally, the ring-opening polymerization of the galactose orthoester derivative<sup>4</sup> gave stereoregular (1 $\rightarrow$ 5)- $\beta$ -D-galactofuranan.

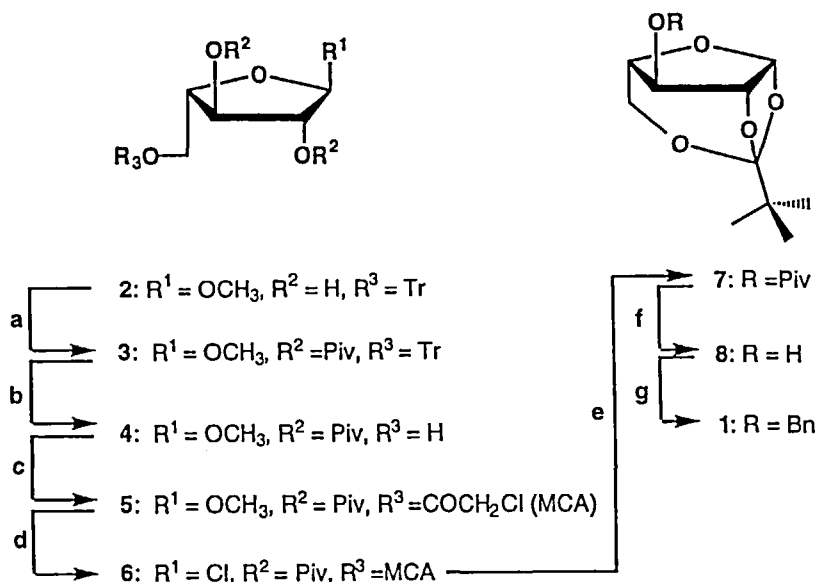
Kochetkov *et al.* reported the polymerization of the tricyclic orthobenzoate of arabinofuranose.<sup>5</sup> That is, the ring-opening polymerization of 3-*O*-acetyl- $\beta$ -L-arabinofuranose 1,2,5-orthobenzoate was run with catalytic amounts of mercuric bromide in nitromethane in the presence of small amounts of 1,2,3,4-tetra-*O*-acetyl- $\beta$ -D-glucopyranose, which served as the

reaction initiator. The polysaccharide, containing a D-glucose residue at the reducing end, was obtained in a 20% yield. The polymer consisted of a mixture of at least 90% of (1→5)- $\alpha$ -arabinofuranosidic and about 8-10% of (1→2)- $\alpha$ -arabinofuranosidic linkages with a  $\overline{\text{DPn}}$  up to 60. Thus, pure stereoregular (1→5)- $\alpha$ -L-arabinofuranan has never been synthesized from arabinose 1,2,5-orthoester derivatives, although Backnowsky *et al.* reported that the polymerization of 3-*O*-benzoyl-1,2-cyanoethylidene-5-*O*-trityl- $\beta$ -L-arabinofuranoside gave the stereoregular 2,3-di-*O*-acyl-(1→5)- $\alpha$ -L-arabinofuranan derivative with a  $\overline{\text{DPn}}$  up to 23.<sup>6</sup>

On the basis of our work on substituent effects, we anticipated that the ring-opening polymerization of 3-*O*-benzyl- $\beta$ -L-arabinofuranose 1,2,5-orthopivalate would lead to a linear stereoregular 3-*O*-benzyl-2-*O*-pivaloyl-(1→5)- $\alpha$ -L-arabinofuranan. In the present communication, we report the synthesis of 3-*O*-benzyl- $\beta$ -L-arabinofuranose 1,2,5-orthopivalate (1), as a starting monomer for ring-opening polymerization.

Compound 1 was synthesized (Scheme) from L-arabinose by a method similar to that employed for the synthesis of the galactose orthoester derivative.<sup>4</sup>

Methyl 5-*O*-triphenylmethyl- $\alpha$ -L-arabinofuranoside (2) was obtained by the method of Iwashige *et al.* in 2 reaction steps from L-arabinose.<sup>7</sup> Compound 2 was converted into methyl 2,3-di-*O*-pivaloyl-5-*O*-triphenylmethyl- $\alpha$ -L-arabinofuranoside (3) by pivaloylation. De-triphenylmethylation of compound 3 was performed with *p*-toluenesulfonic acid in 20% methanol-dichloromethane to give methyl 2,3-di-*O*-pivaloyl- $\alpha$ -L-arabinofuranoside (4) without any side reactions. Compound 4 was monochloroacetylated to give methyl 5-*O*-monochloroacetyl-2,3-di-*O*-pivaloyl- $\alpha$ -L-arabinofuranoside (5). The C1 position of compound 5 was chlorinated with stannic chloride, dichloromethyl methyl ether, and molecular sieves 4Å in anhydrous dichloromethane under the reaction conditions used to generate the galactose derivative.<sup>4</sup> The resulting 5-*O*-monochloroacetyl-2,3-di-*O*-pivaloyl- $\alpha$ -L-arabinofuranosyl chloride



a. Piv-Cl/pyridine/80 °C/overnight/92%; b. *p*-TsOH/20% MeOH-CH<sub>2</sub>Cl<sub>2</sub>/rt/2h/84%; c. ClCH<sub>2</sub>COOCi/DMAP/pyridine/rt/5h/81%; d. Cl<sub>2</sub>CHOCH<sub>3</sub>/SnCl<sub>4</sub>/MS4Å/anhydrous CH<sub>2</sub>Cl<sub>2</sub>/rt/overnight; e. NH<sub>2</sub>CSNH<sub>2</sub>/pyridine/80 °C/5h/49% overall yields from 5; f. DBU/MeOH/rt/overnight/93%; g. Bn-Br/NaH/Bu<sub>4</sub>NI/THF/rt/6h/87%.

### Scheme

(6) was treated, without further purification, with thiourea in pyridine at 80 °C. Under these conditions, selective deprotection of 5-*O*-monochloroacetyl group with thiourea occurs followed by formation of the tricyclic orthoester linkage to give 3-*O*-pivaloyl-β-*L*-arabinofuranose 1,2,5-orthopivalate (7). Depivaloylation of compound 7 followed by benzylation gave compound 1. Compound 1 was obtained in 9 reaction steps from *L*-arabinose in an overall yield of 23%. Ring-opening polymerization of compound 1 gave a pure stereoregular (1→5)-α-*L*-arabinofuranan derivative as will be reported in a separate paper.<sup>8</sup>

### EXPERIMENTAL

**General methods.** All melting points (mp) are reported uncorrected. <sup>1</sup>H and <sup>13</sup>C NMR spectra were recorded with a Varian INOVA300 FT-NMR

(300 MHz) spectrometer, in chloroform-*d* with tetramethylsilane (Me<sub>4</sub>Si) as an internal standard. Chemical shifts ( $\delta$ ) and coupling constants (*J*) are given in  $\delta$ -values (ppm) and Hz, respectively. Chemical shifts were assigned via their cross-peaks in COSY spectra. Optical rotations were measured at 25 °C using a JASCO Dip-1000 digital polarimeter. A standard workup procedure was employed in each synthetic step. The procedure included diluting the mixture with ethyl acetate, washing with aqueous NaHCO<sub>3</sub> and brine, drying over Na<sub>2</sub>SO<sub>4</sub>, and concentration *in vacuo* to remove solvents.

**Methyl 2,3-di-*O*-pivaloyl-5-*O*-triphenylmethyl- $\alpha$ -L-arabinofuranoside (3).** To a solution of methyl 5-*O*-triphenylmethyl-L-arabinofuranoside (2) (3.2 g, 7.88 mM) in pyridine (20 mL) was added pivaloyl chloride (5.82 mL, 47.3 mM). The mixture was heated to 80 °C overnight. After addition of methanol (1.3 mL, 31.5 mM) to decompose excess pivaloyl chloride, the reaction mixture was worked up by the standard procedure. The obtained crude compound 3 was purified on a silica gel column (Wakogel C-200) eluted with CH<sub>2</sub>Cl<sub>2</sub> to give a colorless oil (4.15 g, 91.7 % yield):  $[\alpha]_D^{25}$  -4.11° (c 1, CHCl<sub>3</sub>); <sup>1</sup>H NMR (CDCl<sub>3</sub>):  $\delta$  1.14, 1.15 (s, 9 H, respectively, C=OC(CH<sub>3</sub>)<sub>3</sub>), 3.25 (s, 1 H, H-5b), 3.29 (d, 1 H, H-5a), 3.40 (s, 1 H, OCH<sub>3</sub>), 4.27 (dd, 1 H, *J*<sub>4,5a</sub> = 5.1 Hz, H-4), 4.87 (s, 1 H, H-1), 4.95 (s, 1 H, H-2), 5.05 (d, 1 H, *J*<sub>3,4</sub> = 5.4 Hz, H-3), 7.22-7.48 (Ar); <sup>13</sup>C NMR (CDCl<sub>3</sub>):  $\delta$  106.7 (C-1), 86.7, 81.1, 65.2, 63.4, 54.7, 53.4 (C-2, C-3, C-4, C-5, C(C<sub>6</sub>H<sub>5</sub>)<sub>3</sub>, OCH<sub>3</sub>), 26.9 (C(CH<sub>3</sub>)<sub>3</sub>), 38.5 (C(CH<sub>3</sub>)<sub>3</sub>), 127.0, 127.7, 128.7, 143.7 (Ar), 177.2, 177.4 (C=O).

Anal. Calcd for C<sub>35</sub>H<sub>42</sub>O<sub>7</sub> (574.8): C, 73.15; H, 7.37. Found: C, 73.12; H, 7.27.

**Methyl 2,3-di-*O*-pivaloyl- $\alpha$ -L-arabinofuranoside (4).** To a solution of compound 3 (4.15 g, 7.23 mM) in 20% methanol-dichloromethane (20 mL) was added *p*-toluenesulfonic acid (1.87 g, 10.8 mM), and the mixture was kept at room temperature for 2 h. The reaction mixture was neutralized by adding NaHCO<sub>3</sub>, and worked up by the standard procedure. The crude compound 4 was purified on a silica gel column (Wakogel C-200) eluted with 1:4 ethyl

acetate-*n*-hexane to give a colorless syrup (2.01 g, 83.9% yield):  $[\alpha]_D^{25}$  8.59° (*c* 1, CHCl<sub>3</sub>); <sup>1</sup>H NMR (CDCl<sub>3</sub>): δ 1.21, 1.24 (s, 9 H, respectively, C=OC(CH<sub>3</sub>)<sub>3</sub>), 3.40 (s, 3 H, OCH<sub>3</sub>), 3.76-3.91 (overlapped, 2 H, H-5a, H-5b), 4.06 (dd, 1 H, H-4), 4.90 (s, 1 H, H-1), 4.91 (dd, 1 H, *J*<sub>3,4</sub> = 4.5 Hz, H-3), 5.08 (d, 1 H, *J*<sub>2,3</sub> = 1.5 Hz, H-2); <sup>13</sup>C NMR (CDCl<sub>3</sub>): δ 106.6 (C-1), 83.5, 81.0, 71.5, 62.4, 54.7 (C-2, C-3, C-4, C-5), 27.0 (CH<sub>3</sub>), 38.7 [C(CH<sub>3</sub>)<sub>2</sub>], 178.3 (C=O).

Anal. Calcd for C<sub>16</sub>H<sub>28</sub>O<sub>7</sub> (332.5): C, 57.82; H, 8.49. Found: C, 57.60; H, 8.37.

**Methyl 5-*O*-monochloroacetyl-2,3-di-*O*-pivaloyl- $\alpha$ -L-arabinofuranoside (5).** Compound 4 (2.01 g, 6.07 mM) was dissolved in pyridine (10 mL). Monochloroacetyl chloride (730  $\mu$ L, 9.11 mM) and dimethylaminopyridine (741.6 mg, 6.07 mM) were added. The mixture was stirred at room temperature for 5 h, and then methanol (123  $\mu$ L, 3.04 mM) was added to the reaction mixture to decompose excess monochloroacetyl chloride. The reaction mixture was worked up by the standard procedure to give a yellow oil. The obtained crude compound 5 was purified on a silica gel column (Wakogel C-200) eluted with 1:4 ethyl acetate-*n*-hexane to give a colorless syrup (2.01 g, 81.2% yield):  $[\alpha]_D^{25}$  -13.7° (*c* 0.5, CHCl<sub>3</sub>); <sup>1</sup>H NMR (CDCl<sub>3</sub>): δ 1.21, 1.22 (s, 9 H, respectively, C=OC(CH<sub>3</sub>)<sub>3</sub>), 3.40 (s, 1 H, OCH<sub>3</sub>), 4.14 (s, 2 H, ClCH<sub>2</sub>C=O), 4.22 (dd, 1 H, *J*<sub>4,5a</sub> = 5.1 Hz, H-4), 4.33 (d, 1 H, H-5b), 4.54 (dd, 1 H, *J*<sub>gem</sub> = 11.4 Hz, H-5a), 4.90 (s, 1 H, H-1), 4.90 (d, 1 H, *J*<sub>3,4</sub> = 5.7 Hz, H-3), 5.04 (s, 1 H, H-2); <sup>13</sup>C NMR (CDCl<sub>3</sub>): δ 106.9 (C-1), 80.7, 80.3, 66.9, 65.1, 54.9 (C-2, C-3, C-4, C-5, OCH<sub>3</sub>), 26.9, 27.0 (C(CH<sub>3</sub>)<sub>3</sub>), 38.7 (C(CH<sub>3</sub>)<sub>3</sub>), 40.7 (ClCH<sub>2</sub>C=O), 167.1 (ClCH<sub>2</sub>C=O), 177.2, 177.8 (C=O).

Anal. Calcd for C<sub>18</sub>H<sub>29</sub>ClO<sub>8</sub> (408.9): C, 52.88; H, 7.15; O, 31.30. Found: C, 53.09; H, 7.25; O, 31.24.

**3-*O*-Pivaloyl- $\beta$ -L-arabinofuranose 1,2,5-orthopivalate (7).** To a solution of compound 5 (2.01 g, 4.93 mM) in anhydrous dichloromethane (15 mL), dichloromethyl methyl ether (8.77 mL, 98.5 mM), stannic chloride (576  $\mu$ L, 4.93 mM) and molecular sieves 4Å (1.5 g) were added, and the mixture was

stirred at room temperature overnight. The reaction mixture was worked up by the standard procedure to give 5-*O*-monochloroacetyl-2,3-di-*O*-pivaloyl- $\alpha$ -L-arabinofuranosyl chloride (**6**) as a crude oil (1.98 g). To a solution of the crude compound **6** (1.98 g) in pyridine (15 mL), thiourea (450 mg, 5.91 mM) and molecular sieves 4Å (1 g) were added, and the mixture was kept at 80 °C for 5 h. The reaction mixture was diluted with ethyl acetate, washed with H<sub>2</sub>O and brine, dried over anhydrous sodium sulfate, and concentrated to dryness. The crude compound **7** was then purified on a silica gel column (Wakogel C-200) eluted with CH<sub>2</sub>Cl<sub>2</sub> to give colorless crystals after concentration (688.1 mg, 48.5 % yield): mp 139-142°C;  $[\alpha]_D^{25}$  69.8° (c 1, CHCl<sub>3</sub>); <sup>1</sup>H NMR (CDCl<sub>3</sub>):  $\delta$  1.01 (s, 9 H, C(CH<sub>3</sub>)<sub>3</sub>), 1.20 (s, 9 H, C=OC(CH<sub>3</sub>)<sub>3</sub>), 3.84 (dd, 1 H,  $J_{4,5b}$  = 1.2 Hz, H-5b), 3.97 (dd, 1 H,  $J_{gem}$  = 12.9 Hz, H-5a), 4.35 (m, 1 H,  $J_{4,5a}$  = 3.3 Hz, H-4), 4.58 (dd, 1 H,  $J_{2,4}$  = 1.5 Hz, H-2), 5.92 (d, 1 H,  $J_{1,2}$  = 3.9 Hz, H-1), 5.14 (s, 1 H, H-3); <sup>13</sup>C NMR (CDCl<sub>3</sub>):  $\delta$  103.5 (C-1), 81.4, 81.4, 78.2, 68.2 (C-2, C-3, C-4, C-5), 27.0 [C=OC(CH<sub>3</sub>)<sub>3</sub>], 38.7 [C=OC(CH<sub>3</sub>)<sub>3</sub>], 37.3 [(CH<sub>3</sub>)<sub>2</sub>CC(O-)<sub>2</sub>], 24.8 [(CH<sub>3</sub>)<sub>2</sub>CC(O-)<sub>2</sub>], 126.3 [(CH<sub>3</sub>)<sub>2</sub>CC(O-)<sub>2</sub>].

Anal. Calcd for C<sub>15</sub>H<sub>24</sub>O<sub>6</sub> (300.4): C, 59.98; H, 8.05. Found: C, 59.82; H, 8.06.

**$\beta$ -L-Arabinofuranose, 1,2,5-orthopivalate (8).** To a solution of compound **7** (688.1 mg, 2.39 mM) in 10 mL of methanol was added 1,8-diazabicyclo[5.4.0]-7-undecene (357  $\mu$ L, 2.39 mM). The solution was stirred at room temperature over night. The reaction mixture was concentrated to give a crude yellow crystalline product (**8**). The crude compound **8** was purified on a silica gel column (Wakogel C-200) eluted with 1:2 ethyl acetate-*n*-hexane to give colorless crystals after concentration (452.3 mg, 92.8 % yield): mp 116-118°C;  $[\alpha]_D^{25}$  38.0° (c 1, CHCl<sub>3</sub>); <sup>1</sup>H NMR (CDCl<sub>3</sub>):  $\delta$  1.01 (s, 9 H, CH<sub>3</sub>), 2.90 (d, 1 H, OH), 3.81 (dd, 1 H,  $J_{4,5b}$  = 1.8 Hz, H-5b), 3.88 (dd, 1 H,  $J_{gem}$  = 12.9 Hz, H-5a), 4.29 (m, 1 H,  $J_{4,5a}$  = 3.0 Hz, H-4), 4.33 (d, 1 H,  $J_{3,OH}$  = 6.6 Hz, H-3), 4.48 (d, 1 H, H-2), 5.91 (d, 1 H,  $J_{1,2}$  = 3.6 Hz, H-1); <sup>13</sup>C NMR (CDCl<sub>3</sub>):  $\delta$  103.4 (C-1), 83.71,



83.48, 76.6, 67.8 (C-2, C-3, C-4, C-5), 37.2 [(CH<sub>3</sub>)<sub>2</sub>CC(O-)<sub>2</sub>], 24.8 [(CH<sub>3</sub>)<sub>2</sub>CC(O-)<sub>2</sub>], 126.1 [(CH<sub>3</sub>)<sub>2</sub>CC(O-)<sub>2</sub>].

Anal. Calcd for C<sub>10</sub>H<sub>16</sub>O<sub>5</sub> (216.3): C, 55.55; H, 7.46. Found: C, 55.49; H, 7.46.

**3-O-Benzyl-β-L-arabinofuranose 1,2,5-orthopivalate (1).** Compound 8 (452.3 mg, 2.22 mM) was dissolved in tetrahydrofuran (10 mL). Sodium hydride (106.4 mg, 2.66 mM, 60% in mineral oil), tetra-butylammonium iodide (41 mg, 0.11 mM) and benzyl bromide (792 μL, 6.66 mM) were added. The mixture was stirred at room temperature for 3 h, and methanol (180 μL, 4.44 mM) was added to the reaction mixture to decompose excess benzyl bromide. The reaction mixture was worked up by the standard procedure to give a yellow oil. The crude compound 1 was purified on a silica gel column (Wakogel C-200) eluted with 1:9 ethyl acetate-*n*-hexane to give colorless crystals after concentration (569.1 mg, 87.3 % yield): mp 79-80°C; [α]<sub>D</sub><sup>25</sup> 29.9° (c 1, CHCl<sub>3</sub>); <sup>1</sup>H NMR (CDCl<sub>3</sub>): δ 0.99 (s, 9 H, CH<sub>3</sub>), 3.81 (dd, 1 H, J<sub>4,5b</sub> = 2.7 Hz, H-5b), 3.86 (dd, 1 H, J<sub>gem</sub> = 12.9 Hz, H-5a), 4.08 (d, 1 H, H-3), 4.39 (m, 1 H, J<sub>4,5a</sub> = 1.5 Hz, H-4), 4.56, 4.62 (d, 1 H, respectively, J = 12.0 Hz, CH<sub>2</sub>C<sub>6</sub>H<sub>5</sub>), 4.62 (d, 1 H, J<sub>2,3</sub> = 1.8 Hz, H-2), 5.91 (d, 1 H, J<sub>1,2</sub> = 3.6 Hz, H-1), 7.28-7.35 (Ar); <sup>13</sup>C NMR (CDCl<sub>3</sub>): δ 103.7 (C-1), 83.7, 81.1, 71.6, 68.4 (C-2, C-3, C-4, C-5, CH<sub>2</sub>C<sub>6</sub>H<sub>5</sub> overlapped at 81.1), 37.2 [(CH<sub>3</sub>)<sub>2</sub>CC(O-)<sub>2</sub>], 24.9 [(CH<sub>3</sub>)<sub>2</sub>CC(O-)<sub>2</sub>], 126.0 [(CH<sub>3</sub>)<sub>2</sub>CC(O-)<sub>2</sub>], 137.2, 128.6, 128.0, 127.7 (Ar).

Anal. Calcd for C<sub>17</sub>H<sub>22</sub>O<sub>5</sub> (306.4): C, 66.65; H, 7.24. Found: C, 66.59; H, 7.20.

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