Thermal Solid State Polymerization of *p*-Ethynylbenzoic Acid

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ABSTRACT: While *p*-ethynylbenzoic acid (EBA) has been suggested to be reactive in the solid state, the structure-reactivity relationships and the nature of the product(s) have remained unknown. Crystallized from toluene, EBA is a monoclinic crystal, space group $P2_1/n$, a = 3.8684(4), b = 6.2329(4), c = 30.190(3) Å; $\beta = 90.281(8)^\circ$; V = 727.90 Å³. The crystal structure contains linear chains and short intermolecular contacts between acetylene moieties, which provide a structural basis for initiation of topochemical reactivity. Heating of EBA leads to an amorphous poly(phenylacetylene) (PPA) derivative. The absorption and emission spectral characteristics of the polymer are discussed. Analogous to PPA, a subsequent thermal process leads to a cyclic trimer. Differential scanning calorimetry of EBA exhibits at least four exothermic processes, and these are discussed in terms of the polymerization and subsequent processes that ultimately lead to the cyclotrimer.

Introduction

The solid-state polymerization of diacetylenes¹⁻⁶ leads to conjugated polydiacetylenes (PDA), available as macroscopic polymer single crystals in optimal cases. While PDA crystals provide useful materials for the study of third-order nonlinear optical phenomena and electronic carrier mobility,^{1,2,4,5} they exhibit an extremely low quantum yield for fluorescence.⁷ If one wished to study fluorescence and related phenomena in a conjugated polymer single crystal, new solid-state reactions would have to be developed. It is in this context, and ultimately toward this end, that we initiated a study of the solid-state thermal reactivity of *p*-ethynylbenzoic acid (EBA).

It was earlier suggested⁸ that the color change that occurred upon heating solid EBA was a slow solid-state polymerization. However, the structural basis for this possibility was not available.^{8,9} In the absence of structural information, it is conceivable that, in addition to a polymerization, the solid-state reaction might involve a solid-state Strauss reaction¹⁰ or a cyclotrimerization.¹¹ The work presented here, a study of the crystal structure of EBA as well as characterization of the product of the thermal reaction as a polymer, establishes the structure of the product and indicates the nature of the initiation of the thermal process. While exposure of EBA to $^{60}\text{Co}~\gamma$ radiation (500 $\bar{k}Gy)$ and UV light did not lead to a preparatively useful reaction, we found that the thermal reaction of crystalline EBA yields amorphous poly((4-carboxyphenyl) acetylene) (PCPA) when heated at temperatures <120 °C. When heated at temperatures >120 °C, the product is a mixture (Scheme 1) of PCPA and the cyclotrimer 1,3,5-tris(4-carboxyphenyl)benzene (TCPB). Furthermore, the TCPB component is a consequence of the thermal degradation of the PCPA backbone, similar to the thermal decomposition of solid poly(phenylacetylene) (PPA) at temperatures >120 °C.¹²





We decided to investigate the reactivity of a monoacetylene such as EBA as an extension of our earlier studies of approaches to solid-state polymerizations of a variety of crystalline acetylenes. Despite short intermolecular contacts between acetylenic groups, 10-undecynamide¹³ is unreactive to heat, UV light, and ionizing radiation, and the observed reactivity of the semicarbazone of propiolic aldehyde¹⁴ to γ irradiation is traceable to the presence of chlorinated solvents in crystal defects. Metal propynoates react^{15–22} upon γ irradiation to produce polypropynoates in a crystalline monomer to amorphous polymer transition. Hence, the presence of both alkyne and carboxyl groups in EBA made it attractive to study. The alkali metal salts of EBA were reported⁸ to be unreactive.

EBA is also an aryl acetylene. There are other reported examples of aryl acetylenes that polymerize in the solid state. The thermal and photochemical treatment of crystalline 1,4-diethynylnaphthalene,²⁵ and 2,3-dichloro-1,4-diethynylnaphthalene,²⁵ the γ irradiation of crystalline 1,4-diethynylbenzene,²⁶ 3-[2-(3-acetoxy-1-propynyl)-4,5-dimethylphenyl]-2-propynyl acetate,^{26,27} and 3-[4-(3-acetoxy-1-propynyl)-2,5-dimethylphenyl]-2-propynyl acetate,^{26,27} and 3-[4-(3-acetaxy-1-propynyl)-2,5-dimethylphenyl]-2-propynyl acetate,^{26,27} all result in amorphous products with polyene structures. Several crystalline dip-ethynylbenzoyl ester compounds²⁸ and N,N'-bis(4-ethynylphenyl)-1,4,5,8-naphthalimide²⁹ thermally polymerize to give highly cross-linked polyene structures.



Experimental Section

Materials. All chemicals and solvents were purchased from Aldrich Chemical Co., and deuterated solvents were purchased from Cambridge Isotopes Lab.

Instrumentation. ¹H and ¹³C NMR spectra were obtained utilizing a 500 MHz Bruker Avance DRX spectrometer. The chemical shifts of solvents CD_3OD and $DMF-d_7$ were internally referenced to TMS ($\delta = 0$ ppm), and the ¹³C NMR spectra were recorded with proton decoupling. Infrared (IR) spectra were measured on a Perkin-Elmer Spectrum One-FTIR spectrometer. UV-vis spectra were recorded on a Perkin-Elmer UV/ VIS/NIR Lambda 9 spectrometer. Fluorescence spectra were measured on a SLM 8000C spectrometer. Differential scanning calorimetry (DSC) scans were recorded in sealed pans under N₂ atmosphere with a DSC 2910 TA instrument. Molecular weights were measured by gel permeation chromatography (GPC) with a Waters HPLC system equipped with a model 510 HPLC pump, model 410 differential refractometer, model 441 absorbance detector, on-line multiangle laser light scattering (MALLS) detector (MiniDawn, Wyatt Technology Inc.), Model 712 sample processor, and five Ultrastyragel GPC columns connected in the following series: 500, 10³, 10⁴, 10⁵, and 100 Å. The molecular weights were calculated with the Astra 1.4 program using a 100% recovery method. The carrier solvent was THF with a flow rate of 1 mL/min.

Synthesis of EBA. EBA was prepared utilizing a slightly modified synthetic route (Scheme 2) developed by Melissaris and Litt.8 Ethyl p-bromobenzoate (64.5 g, 0.28 mol) was coupled to 2-methyl-3-butyn-2-ol (28.21 g, 0.34 mol) using a PdCl₂(PPh₃)₂ (0.23 g, 0.00033 mol) catalyst in a solution of anhydrous pyridine (160 mL), triethylamine (390 mL), cuprous iodide (0.22 g, 0.0011 mol), and triphenylphosphine (0.84 g, 0.0032 mol). The reaction was carried out in a dry 1-L roundbottom flask containing a magnetic stir bar and fitted with a water-cooled condenser. The solution was refluxed under argon for 2 h. The mixture was cooled to room temperature, filtered to remove the insoluble triethylamine hydrobromide, and the salt washed with triethylamine and diethyl ether until the ether washings were clear. The combined filtrates were reduced under vacuum to a solid material. The solid was then rinsed with water, purified with Soxhlet extraction using toluene, and dried under vacuum. The resulting ester was hydrolyzed and deprotected with NaOH (4 equiv) in n-butanol (600 mL) after 4 h at reflux to give the sodium salt of EBA,

Table 1. Crystallographic Data for EBA

compound	EBA
chemical formula	$C_9H_6O_2$
a, Å	3.8684(4)
<i>b,</i> Å	6.2329(4)
<i>c</i> , Å	30.190(3)
α , deg	90
β , deg	90.281(8)
γ , deg	90
$V, Å^3$	727.91(11)
Z	4
formula wt, g/mol	146.15
space group	$P2_1/n$
T, °C	294 k
λ, Å	0.71073
$ ho_{ m calc},{ m g}~{ m cm}^{-3}$	1.333
μ,cm^{-1}	0.095
transmission factors	0.96 - 1.00
R^a	0.0402
$R_w{}^b$	0.0470
S^c	1.1567
no. reflections	569
no. parameters	100

 ${}^{a}R = \sum ||F_{o}| - |F_{c}||\sum |F_{o}| \cdot {}^{b}R_{w} = [\sum_{w}(|F_{o}| - |F_{c}|)^{2}/\sum_{w}|F_{o}|^{2}]^{1/2}.$ ${}^{c}S = [\sum_{w}(|F_{o}| - |F_{c}|)^{2}/(n - m)]^{1/2}.$

isolated by suction filtration. Acidification of an EBA-Na/water solution with 1 M HCl liberated the acid, yielding 18.0 g (44%) EBA. The monomer was recrystallized from toluene, yielding a light-tan, microcrystalline powder. The EBA powder darkened in color when stored at room temperature.^{8,9,30} IR (KBr, cm⁻¹): 3270 (=CH), 2670 and 2555 (CO₂H), 1685 (C=O). ¹H NMR (δ ppm, DMF- d_7): 4.41 (s) (1H, ethynyl), 7.67 (d) (2H, aromatic, J = 8.2 Hz), 8.04 (d) (2H, aromatic, J = 8.2 Hz), 13.53 (br) (1H, CO₂H). ¹³C NMR (δ ppm, DMF- d_7): 82.72 and 83.10 (ethynyl), 126.78, 129.93, 131.62, and 132.37 (aromatic), 167.06 (CO₂H). Melting point 220–223 °C (dec). (lit.⁸ mp 224–225 °C dec, lit.⁹ mp 204–210 °C dec, lit.³⁰ mp 220–223 °C dec, lit.³¹ mp 222–223 °C dec)

X-ray Structure Determination of EBA. Single crystals of EBA were obtained from a warm toluene solution. A single crystal of EBA was selected and mounted on a Pyrex fiber affixed to a brass pin. The crystal was optically centered and placed on an Enraf-Nonius CAD4-Turbo diffractometer. X-ray data were collected using the Enraf-Nonius EXPRESS³² program. The structure of EBA was solved by direct methods using SIR-92 and refined using the Oxford CRYSTALS package.³³ Nonhydrogen atoms were refined using anisotropic displacement parameters. The acidic hydrogen atom was located by difference map; all hydrogen atoms were placed at calculated positions ($d_{\rm C-H} = 0.95$ Å; $d_{\rm O-H} = 0.82$ Å). All hydrogen atoms were held fixed during the refinement and updated after each least-squares cycle. Complete crystallographic data is presented in Table 1. X-ray powder diffraction of EBA yielded the following single-phase pattern (d spacings $(\text{\AA}) > 3.00$, s = strong reflection): 16.35, 15.77, 15.07 (s), 7.55, 5.27, 4.82, 4.34, 3.61, 3.25 (s), 3.21, and 3.12.

Isothermal Heating Products of EBA (A, B). Powdered crystals of EBA (200 mg) were placed in a 100-mL roundbottom flask and heated in an oil bath at 115 °C (A), and at 125 °C (B), under N₂ for 3 days. The dark reddish-brown colored products were then extracted for 3 days in a Soxhlet extractor using toluene to remove the unreacted monomer. The products were vacuum dried at ~60 °C for 7–10 days yielding (A: 34%, B: 42%) red (A) and orange (B) powders entirely free of monomer and toluene. The products are soluble in DMF, CH₃OH, and DMSO, partially soluble in THF, and insoluble in toluene. NMR and GPC analysis of the thermal products indicated that A consisted of pure PCPA, whereas B consisted of a near-equal mixture of TCPB and PCPA (see text). The thermal products were found to be amorphous by X-ray powder diffraction.



Figure 1. Molecular Structure of EBA, showing 50% probability ellipsoids for atoms refined by using anisotropic displacement parameters.

A: IR (KBr, cm⁻¹): 2640 and 2525 (CO₂H), 1690 (C=O). ¹H NMR (δ ppm, CD₃OD): 5.7–8.3 (br, CO₂H, aromatic, and vinyl). ¹³C NMR (δ ppm, CD₃OD): 125–148 (br, aromatic and vinyl), 168–170 (br, CO₂H). UV–vis (DMF, ϵ /per unit): λ_{max} at 283 nm (6000) and tails out past 500 nm. Fluorescence (C = 0.69 mmol sol in DMF): (λ_{exc} = 350 nm), λ_{max} at 435 nm; (λ_{exc} = 400 nm), λ_{max} at 443 nm. B: IR (KBr, cm⁻¹): 2645 and 2535 (CO₂H), 1690 (C=O). ¹H

B: IR (KBr, cm⁻¹): 2645 and 2535 (CO₂H), 1690 (C=O). ¹H and ¹³C NMR shifts of PCPA component in **B** are similar to **A**. ¹³C NMR, TCPB component in **B** (labeled below) (δ ppm, CD₃OD): 169.77 (C1), 146.36 (C5), 142.97 (C6), 131.53 (C3), 130.74 (C2), 128.45 (C4), and 126.99 (C7).



Thermal Product Obtained from DSC Scans of EBA (C). Good quality EBA crystals were thermally reacted by performing DSC scans (sealed aluminum pans) on three different samples at three different rates (see text) from 30 to 250 °C; the weight of each sample ranged from 5 to 6 mg. The three sample pans were then opened and combined as a single product (C), a reddish reflective material (100% yield). The

melting transition, NMR, and GPC analysis (see text) of C indicated that the product was a mixture of TCPB (\sim 90%) and PCPA (\sim 10%).

C: IR (KBr, cm⁻¹): 2665 and 2550 (CO₂H), 1690 (C=O). ¹H NMR, TCPB component (δ ppm, DMF- d_7): 13.16 (s) (CO₂H), 8.24 (s) (central ring), 8.20 (d) (*meta*-H of 1,3,5-rings, J = 8.2 Hz), 8.17 (d) (*ortho*-H of 1,3,5-rings, J = 8.2 Hz). ¹³C NMR, TCPB component (δ ppm, DMF- d_7): 167.58 (C1), 144.72 (C5), 141.61 (C6), 130.40 (C3), 129.89 (C2), 127.85 (C4), and 126.19 (C7). Melting point 305–310 °C (dec). (TCPB; lit.³⁴ mp 315–318 °C, lit.³⁵ mp 325 °C).

Results and Discussion

Crystal Structure of EBA. The molecular structure and numbering scheme for EBA is shown in Figure 1; bond lengths and angles lie in normal ranges. Several molecular packing features are obvious from the crystal structure of EBA (Figure 1). Figure 2 shows the packing of EBA down the *a*-axis; hydrogen bonding of the carboxylate group $[O2\cdots O1(3-x, -1-y, 2-z)]$ exhibits the common dimeric $\mathbf{R}_2^2(\mathbf{8})$ graph set pattern. Further, there is a weak $C-H\cdots\pi$ interaction $[C9-H91\cdots C8/$ $C9_{\text{midpoint}}(3/2-x, y-1/2, 3/2-z), 3.74$ Å $C\cdots C, 2.74$ Å $H\cdots C,$ $C-H\cdots\pi, 170.2^{\circ}]$ that forms "T-shaped caps" at each end of the carboxylate dimer. The $C-H\cdots\pi$ patterns observed here are similar to the characteristic hydrogen bonding patterns in many other terminal alkyne compounds.^{23,36-38}

Extensive $\pi \cdots \pi$ interactions between the aromatic rings leads to a short crystallographic axis, a = 3.87 Å, with carboxylate dimer pairs stacked at an angle of 25.8° to the *a*-axis. The shortest $\alpha \cdots \beta'$ intermolecular contact, between parallel acetylene moieties (contact "a" in Figure 3), occurs along the *a* direction: 3.71 Å [C9· $\cdots C8(x-1, y, z)$]. A second short interaction, 3.82 Å [C9· $\cdots C8(3/2-x, y-1/2, 3/2-z)$], between nearly perpendicular acetylene moieties and coincident with the putative C-H··· π interaction, is shown as contact "b" in Figure 3.

Characterization of Thermal Products. The GPC results of products A-C, obtained from the thermal reaction of crystalline EBA (see Experimental Section), are given in Figure 4. The molecular weight (M_n) distribution profiles of **B** and **C** are characteristically



Figure 2. Crystal structure of EBA viewed along the *a*-axis.



Figure 3. Short $\alpha \cdots \beta' C \equiv C \cdots C \equiv C$ intermolecular contacts (a = 3.71, b = 3.82 Å).



Figure 4. GPC analysis of A (dash-dot), B (solid), and C (dash). A-C: distribution maximum at ~51.3 min signifies $M_{\rm n} \sim 400$ g/mol. B-C: the distribution maximum at ~49 min signifies $M_{\rm n} \sim 2000$ g/mol.

similar, and consist of bimodal M_n distributions with peaks at ~ 400 and ~ 2000 g/mol. On the basis of the NMR spectra (vide infra) of **B** and **C**, the former peak likely represents the cyclic trimer, TCPB, and the latter peak represents oligomeric PCPA. Because the two overlapping distributions are symmetrical, it is unlikely that aggregation of the two species significantly alters the peak $M_{\rm n}$ values. Thus, the maximum size of PCPA in **B** and **C** is about 13 units. By comparing the relative areas of the two distribution curves, the GPC data suggests the ratio of TCPB to PCPA in products **B** and C is \sim 1:1 and \sim 10:1, respectively. Unlike these products, the profile of A consists of a single, relatively broader $M_{\rm n}$ distribution at ~400 g/mol, and a descending tail in the region near ~ 2000 g/mol. The NMR spectra of A indicate that the product is pure PCPA, which suggests that the peak at \sim 400 g/mol is likely the linear trimer of EBA, and the continuous tail represents a distribution of PCPA with a range of about 4-13 units.

A plethora of studies used IR^{12,39-43} and/or NMR^{12,41-50} spectroscopy to examine the assorted stereostructures of PPA. The IR measurements were obtained from the fingerprint (\sim 1400–700 cm⁻¹) region of PPA, and because this region changes considerably upon parasubstitution of the aromatic ring, IR data of PPA was inapplicable to stereostructural analysis of several functional derivatives of PPA.⁵¹ Conversely, NMR has been demonstrated to be a useful technique for characterizing the stereostructures of a variety of parasubstituted PPA derivatives, 51-54 such as regioregular *cis*-PCPA.^{55–57} In fact, the NMR spectra of regioregular cis-PPA⁴⁶ and cis-PCPA⁵⁷ are nearly identical. Furthermore, the relative cis content is available from ¹H NMR measurements of cis-rich PPA. The ¹H NMR spectra of PPA materials consisting of a stereoregular cis content of about 70% or greater display sharp, well-resolved

peaks, whereas the spectra of regiorandom polymers are broad and featureless. 12,43

The IR, ¹H, and ¹³C NMR spectra of products A-C clearly indicated that the ethynyl group had been entirely consumed in the solid-state reaction; however, the IR spectra were nearly identical. Therefore, only the NMR spectra were capable of distinguishing between the PCPA and TCPB components and stereostructural examination of PCPA. The ¹³C NMR spectrum of A (Figure 5, upper) displays, for the most part, broad and unresolved chemical shifts. The resonances between \sim 125–132 ppm represent the tertiary (=CRH) aromatic and alkene carbons of PCPA, and the range from ${\sim}135$ -148 ppm, though barely distinguishable from the baseline, represents the $(=CR_2)$ quaternary carbons of PCPA. This resonances between $\sim 168-170$ ppm represent the CO₂H carbons. The broad =CRH and nearfeatureless = CR₂ resonances of **A** closely resemble the ¹³C NMR spectra of regiorandom PPA^{41,44,46} and poly-(methyl *p*-ethynylbenzoate).⁵² However, the spectrum does consist of a few sharp peaks atop the broad distribution from $\sim 125 - 132$ ppm; the most notable peak is at 130.84 ppm. These relatively sharp peaks may represent the aromatic =CRH shifts of the smaller (i.e., trimer/tetramer) PCPA species. Likewise, the ¹H NMR spectrum of **A** consists of a single broad peak ranging from $\sim 5.7-8.3$ ppm and is analogous to the ¹H NMR spectra of regiorandom PPA.45-47

Similar to **A**, the ¹³C NMR spectra of thermal products **B** and **C** display broad chemical shifts corresponding to atactic/trans PCPA. However, unlike A, the spectra also contain sharp, characteristic peaks of the TCPB component (Figure 5, middle/lower), which are consistent with the ¹³C NMR shifts of TCPB,⁵⁸ 1,3,5-triphenylbenzene,^{41,50} and a strikingly similar compound, 4,4"-dicarboxy-5'-phenyl-m-terphenyl.59 In fact, the relative amounts of PCPA and TCPB in C and B are noticeable from comparison of ¹³C signal intensities of the TCPB and PCPA components in the chemical shift range of $\sim 125-132$ ppm. In this range, the intensities of the PCPA and TCPB shifts are approximately the same for product **B**, and like the GPC analysis, suggest an equal concentration of each component. On the other hand, the intensities of the TCPB shifts in C are considerably greater than the PCPA resonances, which indicates that the product is predominately TCPB, consistent with the GPC and melting transition of C. Further evidence for the abundance of TCPB in \mathbf{C} is available from the ¹H NMR spectrum (Figure 6). Because approximately half of **B** is PCPA, the interpretation of the ¹H shifts representing the TCPB component is complicated by overlap with the broad PCPA resonances. However, because C is primarily TCPB, the relatively unobscured spectrum displays a chemical shift pattern similar to the aromatic region of pure TCPB,⁵⁸ which consists of a downfield singlet for the protons of the central ring and the typical coupling pattern of two, closely spaced, chemical shifts representing the ortho and meta protons of the 1,3,5-rings.

Last, it is worth mentioning that the ¹³C spectra of products A-C did not contain shifts in the \sim 50–70 ppm range. Peaks in this range have been identified by Percec et al. as cyclohexadiene defect structures.⁴⁴ Thus, it is unlikely that **A**, and the PCPA component in products **B** and **C**, contain cyclohexadiene sequences.

Optical Measurements of PCPA. The UV-vis absorption and fluorescence emission spectra of oligo-



Figure 5. ¹³C NMR spectra of thermal products A (upper, in CD₃OD), B (middle, in CD₃OD), and C (lower, in DMF- d_7). The large peak at 163.15 ppm in the spectrum of C is from DMF- d_7 . The labeled peaks denote the TCPB component (see Experimental Section); NMR shifts of TCPB according to literature.⁵⁹ Each spectrum represents 25 k scans.

meric PCPA (**A**) in DMF and methanol solutions are shown in Figure 7. On the basis of electronic spectroscopy studies of PPA, the absorption of PCPA at wavelengths longer than 250 nm is due to $\pi - \pi^*$ interband transitions of the polyacetylene backbone.^{45,47,61} Furthermore, this relatively featureless tail from $\sim 300-500$ nm is similar to the absorption spectra of regiorandom PPA.^{40,45} Like NMR, UV–vis spectroscopy is sensitive to the regioregular segments of the polyacetylene chain. Stereoregular PPA consisting of a cis content greater than $\sim 80\%$ displays two absorption maxima at ~ 330 nm and ~ 400 nm.^{45,47,62} Additionally, complexation with chiral amines induces circular dichroism in stereoregular *cis*-PCPA.^{55–57}

PPA also exhibits fluorescence.^{40,47,61,63,64} Although discrepancies exist in the literature, the emission maximum of regiorandom PPA generally occurs at \sim 420–430 nm.^{40,61,63} Likewise, **A** exhibits a broad fluorescence, with peaks centered at 435 and 443 nm, respectively, when excited with wavelengths of 350 and 400 nm. The corresponding variation in the emission peak with excitation wavelength is a consequence of a broad M_n distribution.⁶³

Thermal Analysis of EBA and PCPA. The yields of **A** and **B** (34 and 42%, respectively) are relatively low because of competition with sublimation in the flasks under a nitrogen atmosphere. Sublimation under these



Figure 6. ¹H NMR spectrum of C in DMF- d_7 , displaying the aromatic region of the TCPB protons. H_A is the proton of the central ring. H_B and H_C are the meta and ortho protons, respectively, of the outer 1,3,5 rings with J = 8.2 Hz. Chemical shift assignments according to literature⁵⁸ and theoretical shift calculations using ACD software.⁶⁰



Figure 7. UV-vis absorption (upper) and fluorescence emission (lower) spectra of A in DMF solutions. Excitation wavelengths: 350 nm (solid line), 400 nm (dotted line).

conditions is common for benzoic and cinnamic acid derivatives. The DSC thermogram of PCPA, obtained at 5 °C/min, is displayed in Figure 8. The scan consists of a small exothermic peak at 85 °C, which transforms into small endothermic dip, and a large exothermic peak at 177 °C. It is unclear as to what causes the former, consecutive, exo- and endothermic transitions, but rationale for the latter, larger exothermic transition is available from thermal studies of PPA.



Figure 8. DSC thermogram of A with a scan rate of 5 $^{\circ}\mathrm{C/}$ min.

DSC scans of regiorandom PPA⁶⁵ resulted in a single exothermic peak near ~200 °C, whereas DSC scans of regioregular *cis*-PPA,⁶⁶ and a para-substituted *cis*-PPA derivative,⁵⁴ displayed two transitions near ~170 and ~200 °C. The two exothermic transitions of *cis*-PPA represent cis-trans isomerization and chain cyclization/ scission processes, respectively, whereas the single transition of regiorandom PPA represents both isomerization and cyclization/scission processes. Regardless of the stereostructure, the primary thermal cyclization/ scission products of PPA are triphenylbenzene compounds.⁶⁷ Thus, it is possible that the broad exothermic transition peaked at 177 °C represents isomerization and chain cyclization/scission processes, analogous to the single exothermic transition of regiorandom PPA.

Interestingly, DSC scans of three crystalline EBA samples (Figure 9) resulted in a series of four exothermic transitions between 181 and 221 °C, when heated anywhere from 2 to 10 °C/min. Specifically, a scan rate of 2 °C/min (Figure 9, upper) resulted in exothermic transitions with peaks at 181, 190, 196, and 200 °C; a scan rate of 5 °C/min (Figure 9, middle) resulted in peaks at 193, 203, 208, and 211 °C; and a scan rate of 10 °C/min (Figure 9, lower) resulted in peaks at 201, 210, 218, and 221 °C. Furthermore, a second DSC scan at 10 °C/min (Figure 9, lower) did not display a single thermal transition, and resulted in a flat line out to 250 °C. NMR analysis of the DSC products indicated that the samples had undergone 100% conversion in the first scan, and that the collective product (\mathbf{C}) is predominantly TCPB (vide post). The absence of any thermal transitions below 250 °C is because TCPB melts at temperatures greater than 300 °C.^{34,35}

The exothermic transitions suggest that at least four processes are involved in the transformation of crystalline EBA to amorphous TCPB. While we contemplated the idea of the first two exothermic peaks as possible addition steps, such as dimerization and trimerization, information pertaining to the isothermal products (A-B) and polymerization studies of phenylacetylene suggested a different scenario. The isothermal treatment of phenylacetylene at temperatures greater than 140 °C results, primarily, in oligomeric PPA, and a relatively small amount of 1,3,5-triphenylbenzene.^{12,39} Similarly, the major product from the isothermal treatment of EBA at 115 °C (A) is the linear trimer of PCPA (A), whereas treatment at 125 °C (B) gives oligomeric PCPA and TCPB. The lone formation of 1,3,5-cyclotrimers indicates that only head-to-tail type bonds take place in thermal reactions of phenylacetylene and EBA.^{45,54,67} However, the symmetrical cyclotrimer is the smallest head-to-tail product of phenylacetylene, as the (head-



Figure 9. DSC scans of three crystalline EBA samples with different heating rates; the collective product of which is C. Upper: 2 °C/min. Middle: 5 °C/min. Lower: 10 °C/min; dotted line represents a second scan of this sample.

to-tail) dimer product has not been isolated, regardless of the polymerization method.^{12,39,41,42,50,68} The propensity of EBA, and phenylacetylene, to form trimer-sized species suggests that the initial solid-state product is the linear trimer of PCPA. Therefore, the first exothermic transition is likely the formation of oligomeric PCPA, and the latter three exothermic transitions are relevant to the formation of TCPB via cyclization/chain scission processes of PCPA. One plausible scenario is that upon polymerization (first exotherm), oligomeric PCPA subsequently undergoes isomerization (second exotherm), cyclization (third exotherm), and chain scission (fourth exotherm). While the actual mechanisms of the latter three exotherms are not understood at this time, they likely concern isomerization, cyclization, and chain scission mechanisms, similar to the exothermic transitions of cis-rich PPA.45,66,69

Structure and Reactivity of Crystalline EBA. Recrystallization of EBA from toluene at room temperature resulted in orange crystals (Figure 10); the orange color develops over several days. The orange color is due to initiation of polymerization of solid EBA at room temperature.^{8,9} The EBA crystals turn red when heated at temperatures greater than ~80 °C. Similarly, UV irradiation ($\lambda_{exc} = 254$ nm) of the crystalline monomer



Figure 10. Photograph of two EBA crystals. The crystals are $\sim 0.3 \text{ mm}^2$ in dimension, and $\sim 0.1 \text{ mm}$ thick.

results in a dark-red material in only a few hours. However, the irradiated crystals contain only trace amounts of product, which may indicate that absorption occurs predominantly at the surface. Despite the low yields, this photochemically induced reaction of EBA may suggest that the initiation of the polymerization is topochemical, similar to solid-state initiation of various diacetylenes⁷⁰ and cinnamic acids.^{71–73}

The fundamental assumption associated with a topochemical process is the principle of least motion, meaning the motions of the monomer molecules through the course of the reaction are at an absolute minimum.⁷⁴ Consequently, because the crystalline lattice influences the directionality of molecular motion, the conformation of the initial product resembles the relative orientation (molecular packing) of the particular molecules prior to reaction.⁷² However, regardless of the types of motions involved in topochemical reactions, the adjacent molecules must be close enough to one other for a reaction to take place. In fact, comprehensive studies of transcinnamic acids⁷² and diacetylenes⁷⁵ revealed that reactivity primarily occurs in crystals consisting of interatomic distances of about 4.2 Å, or less, between the participating functional groups. While other crystallographic factors may be relevant to the topochemical reactivity of a particular class of materials, such as the angle⁷⁵ between the diacetylene rod and the stacking axis, it is the criterion of 4.2 Å that appears to be significant to the vast majority of reactive crystal structures.

While the criteria for topochemical reactivity has been established for a wide variety of diacetylenes and transcinnamic acids, the structural criteria, if any, for reactivity of crystalline terminal alkyne compounds has not been fully examined. The majority of information regarding both structure-reactivity relationships for terminal alkynes is available from 60 Co γ irradiation studies of various metal propynoates $(MPs)^{15-21}$ and 1,4-diethynylbenzene (DEB)26 and UV and thermal polymerization studies of 1,4-diethynylnaphthalene (DEN).²³⁻²⁵ The solid-state polymerization of crystalline EBA, DEN, DEB, and (reactive) MPs results in amorphous polyene materials. X-ray diffraction studies of heated single crystals of EBA showed either only weaker diffraction from the monomer lattice, or a total loss of crystallinity, consistent with the formation of amorphous product. The crystal structures of EBA (Figure 3), DEN,²³ DEB,^{37,38} and reactive MPs¹⁵⁻²¹ all contain sets of infinite, linear arrays of alkyne groups with intermolecular distances of less than 4.2 Å between adjacent alkyne carbon atoms; for UV- or radiation-induced (Xor γ -rays) reactions, this appears to be a simple, valid

criterion that may readily be used both to predict and rationalize the onset of reactivity. Topochemical criteria for thermal reactivity are considerably less wellunderstood; large separations do not necessarily preclude solid-state reactivity.^{76,77} Nonetheless, it is apparent that topochemical effects play a role in the initiation step for thermal reactions in the solid state. The conditions under which a given reaction affords a topochemical product, with fine stereochemical control throughout the process, remain poorly defined.⁷⁸

Because the thermal degradation product (TCPB) of PCPA is a symmetrical cyclotrimer, the PCPA backbone must arise from a head-to-tail addition.^{45,54,67} Thus, upon initiation, a head-to-tail addition could occur via translational diffusion of the EBA molecules along the *a*-axis. Furthermore, because the relative distance between the reactive PCPA chain ends and closest EBA monomer molecules (along the *a*-axis) increases⁷³ with propagation, phase separation (termination) likely occurs as the PCPA chains separate from the monomer matrix, resulting in oligomeric PCPA.

Conclusions.

The linear chain crystal structure of EBA reported herein with its short intermolecular contacts provides a structural basis for the observed⁸ color change and subsequent initiation of topochemical thermal solidstate polymerization. With respect to phenylacetylene, the thermal solid-state polymerization of EBA is relatively easier to control. The thermal treatment of crystalline EBA results in oligomeric PCPA when isothermally heated at temperatures less than ~120 °C, whereas rapid heating of EBA to ~ 250 °C results in the predominant formation of TCPB via cyclization of PCPA. To our knowledge, there are no thermal polymerization studies of phenylacetylene leading to PPA, or 1,3,5-triphenylbenzene, as the sole product. Because phenylacetylene is a liquid at room temperature, the ability to isothermally manipulate the reaction product of EBA, via a topochemical thermal initiation, is likely due to the influence of the crystal structure.

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Supporting Information Available: Crystallographic information file (as PDF) for EBA. This material is available free of charge via the Internet at http://pubs.acs.org.

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