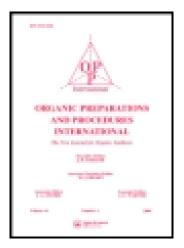
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BENZYLATION OF FLAVAN-3-OLS (CATECHINS)

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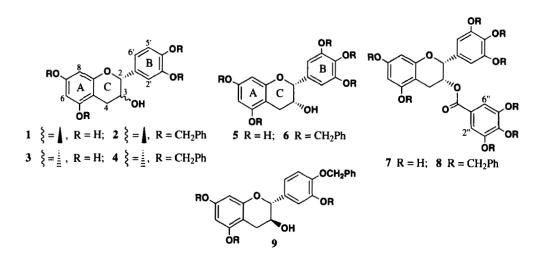
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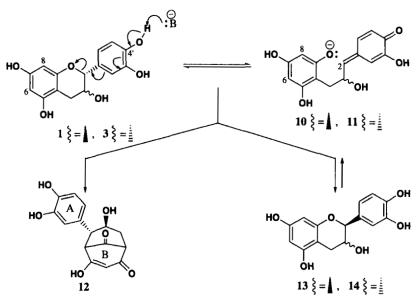
The benzyl functionality is a useful protecting group for the phenolic hydroxyl group in organic synthesis. Benzyl ethers are stable under basic or mildly acidic conditions but readily cleaved by hydrogenolysis.¹ Benzylation of electron-rich phenols such as phloroglucinol gives mixtures of O- and C-benzylated products which are often difficult to separate, thus leading to reduced yields.² Although the phenolic hydroxyl groups of (+)-catechin 1 are readily O-methylated by dimethyl sulfate in anhydrous acetone/potassium carbonate.^{3,4} the analogous benzylation with a benzyl halide under a variety of conditions⁵⁻⁷ gives the 5,7,3',4'-tetra-O-benzyl ether 2 consistently in less than 50% yield. The analogous benzylation of (-)-epicatechin 3 is even less successful, except for a single report claiming the formation of the perbenzyl aryl ether in 90% yield using benzyl bromide and K₂CO₃ in DMF.⁸ The 5,7,3',4'-tetra-O-benzyl ether 4 was also synthesized from the corresponding (+)-catechin derivative 2 via sequential oxidation and reduction of the secondary hydroxyl function at C-3.67 The perbenzyl ethers 6 and 8 of (-)-epigallocatechin 5 and (-)-epigallocatechin-3-O-gallate 7 are similarly only accessible via multiple step procedures.^{9,10} We now report facile access to the perbenzyl aryl ethers 2, 4, 6 and 8 of (+)-catechin 1, (-)-epicatechin 3, (-)-epigallocatechin 5 and (-)-epigallocatechin-3-O -gallate 7 using benzyl chloride/NaH in anhydrous DMF under mild reaction conditions.

Preparative manipulation of the phenolic hydroxyl groups of flavan-3-ols has to take cognizance of the acidity of the 4'-hydroxy function¹¹ and the subsequent racemization¹²⁻¹⁴ and rearrangement reactions^{15,16} induced by formation of a *B*-ring quinomethane intermediate (10 or 11).

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Thus, racemization of (+)-catechin 1 and (-)-epicatechin 3 proceeds through ionization of the 4'-OH group and *B*-ring quinomethane intermediates 10 and 11 via a reversible intramolecular 1,6-Michael addition (*Scheme 1*). The ratio of flavan-3-ols in the equilibrium mixture, *e. g.*



Racemization of Flavan-3-ols and Route to the Formation of (+)-Catechinic Acid 12 *via* an ionic (two-electron) mechanism

Scheme 1

(+)-catechin 1 and *ent*-epicatechin 13 or (-)-epicatechin 3 and *ent*-catechin 14, is determined by thermodynamic considerations, the 2,3-*trans*-flavan-3-ol, *e. g.* 1, generally being more stable than the 2,3-*cis* isomer, e. g. 12. Quinomethane 10 presumably also serves as precursor to the formation of (+)-catechinic acid 12 through interaction of C-8 (A-ring) and the *si*-face at C-2.

The formation of racemization and rearrangement products at alkaline pH may also proceed *via* a one-electron (radical) mechanism.¹⁷⁻¹⁹

Kozikowski and his coworkers²⁰ synthesized 5,7,3',4'-tetra-O-benzylcatechin in poor yield by first treating a solution of (+)-catechin 1 in anhydrous dimethylformamide (DMF) with sodium hydride (4.3 eq.) at room temperature to induce phenolate formation. The mixture is then cooled to -10° C, benzyl bromide (4.5 eq.) is added dropwise and the reaction mixture warmed to room temperature and stirred overnight. Owing to the aforementioned acidity of the 4'-OH function¹¹ we reasoned that similar conditions could be adapted to utilize its perceived susceptibility to rapid benzylation similar to the observed selectivity for O-methylation at the B-ring of (+)catechin 1.^{21,22} Once the 4'-OH group is protected, the racemization and rearrangement reactions (Scheme 1) should be suppressed hence leading to a cleaner process for benzylation of the phenolic hydroxyl functions. Thus, to a stirred suspension of NaH (4.25 eq.) in anhydrous DMF under nitrogen at -78° C in a sealed reaction flask, was sequentially added a solution of (+)-catechin 1(1.0 eq.) in dry DMF and neat benzyl chloride (5.0 eq.)(instead of benzyl bromide used by Kozikowski et al.^{6,20}) in one batch via a syringe. The mixture was stirred at this temperature for 15 minutes, the Dry Ice/acetone bath removed and stirring continued at room temperature for seven hours. During this period the variety of spots on qualitative TLC representing different levels of O-benzylation gradually disappeared to leave a single spot comprising 5.7.3'.4'-tetra-Obenzylcatechin 2. ¹H and ¹³C NMR data of the crude product indicated a high degree of purity that would suffice for most preparative purposes. No evidence for the presence of products of racemization and/or rearrangement could be detected. Purification by flash column chromatography on silica gel in hexane-ethyl acetate (2:1) afforded a pure sample of 5,7,3',4'-tetra-Obenzylcatechin 2 in 98% yield. Its identity was confirmed by ¹H^{20,23} (Table 1) and ¹³C NMR (Table 2), MS and CD^{24} data. Notably, when the O-benzylation was performed as indicated in ref. 20, at least six additional spots were visible on qualitative TLC, leading to a reduced yield (30%) of the tetra-O-benzylcatechin 2.

	2-H	3-H	4-H	6/8-H	2'-H	5'-H	6'-H	0-CH ₂	Benzyl
2	4.68 d (7.2)	4.04 m	2.72 dd (8.8, 16.5), 3.17 dd (5.5, 16.50)	6.36, 6.32, both d (each 2.5)	7.25 d (2.5)	7.11 m	7.11 m	5.26 s (x2), 5.11 s, 5.03 s	7.43 m, 20xH
4	4.94 s	4.20 m	3.05 m	6.39 s	7.19 d (2.5)	7.05 m	7.05 m	5.26 (x2), 5.22 s, 4.94 s	7.42 m, 20xH
6	4.93 s	4.26 s	3.01 m	6.36 s	6.88 s		6.88 s	5.21 s (x2), 5.16 s, 5.08 s (x2)	7.38, 25xH
8	Overlapped by OCH ₂ Ph	5.76 s	3.20 m	6.49, 6.43, both d (each 2.5)	6.82 s		6.82 s	5.13-4.75, 17xH	7.40, br m, 42xH

Table 1. ¹H NMR Shifts (δ_{H}) of Compounds 2, 4, 6 and 8 in CDCl₃ at 500 MHz.^a

^a Coupling constants (Hz) are in brackets

	2-C	3-C	4-C	6/8-C	2'-C	5'-C	6'-C	<i>O</i> -CH ₂	Ring A/B	Benzyl Ph
2	82.04	68.57	28.17	94.34 / 94.93	114.43	115.44	121.7	70.38, 70.58, 71.69, 71.77	102.84, 131.56, 149.53, 149.77, 155.81, 158.27, 159.30	127.63, 137.41, 127.75, 137.53, 128.00, 137.44, 128.36, 137.41, 128.47, 129.01
4	78.89	66.76	28.76	94.57 / 95.28	114.11	115.48	120.10	70.42, 70.60, 71.76, 71.85	101.63, 132.11, 149.33, 149.50, 155.87, 158.83, 159.27	127.74, 137.52, 127.83, 137.58, 128.06, 137.44, 128.37, 137.81, 128.49, 128.61, 129.02, 129.11
6	79.04	66.86	28.62	94.65 / 95.30	106.75 (2'&6')		106.75	70.46, 70.64, 71.83 (2xC), 75.72	101.56, 134.28, 153.49 (3xC), 155.64, 158.80, 159.30	127.69, 137.46, 127.98, 137.50, 128.05, (2xC), 128.28, 138.35, 128.38, 138.89, 128.45, 128.64, 128.95, 129.02, 129.07
8	78.39	68.78	26.68	94.53 / 95.22	107.28 (2'&6'), 109.70 (2"&6") of gallate		107.28	70.51, 70.66, 71.57 (2xC), 71.71 (2xC), 75.51, 75.60	101.50, 133.74, 152.88 (3xC), 153.36 (2xC), 156.14, 158.52, 159.39, 143.28 (C-C=O), 165.28 (C=O of gallate)	127.69, 136.92, 127.95, 137.29 (2xC), 137.39, 128.20, 137.98, 128.28, 138.27, 128.42, 138.99 (2xC), 128.51, 128.55, 128.64, 128.73, 128.84, 128.95, 129.01

Table 2. ¹³ C NMR Shifts (c_{c}) of Compounds 2, 4, 6 and 8 in CDCl ₃	at 500 MHz

In addition, when (+)-catechin 1 was treated with NaH (4.25 eq.) and benzyl chloride (1.0 eq.) at -78°C and the mixture stirred at room temperature for 7 hours, only 4'-O-benzylcatechin 9 was obtained in *ca.* 90% yield. Such an observation gives credence to conjecture that O-benzylation at 4'-OH is rapid thus preventing the formation of racemization and rearrangement products.

Treatment of 1.0 eq. of (-)-epicatechin (3), (-)-epigallocatechin (5) and (-)-epigallocatechin-3-O-gallate (7) with NaH (4.25, 5.25 and 8.25 eq., respectively) in anhydrous DMF and benzyl chloride (5.0, 6.0, and 8.0 eq., respectively) in anhydrous DMF, first at -78°C (15 minutes) and then for 7 hours at room temperature (24 hrs for 7), afforded 5,7,3',4'-tetra-Obenzylepicatechin (4), 5,7,3',4',5'-penta-O-benzylepigallocatechin (6) and 5,7,3',4',5'-penta-Obenzyl-3-O-(3,4,5-tri-O-benzylgalloyl)epigallocatechin (8) in yields of 90%, 85% and 51%, respectively. The structures of these derivatives are confirmed by ¹H and ¹³C NMR, MS and CD data.^{23,24} Preservation of the 2*R* absolute configuration in each of derivatives **2**, **4**, **6** and **8** is unequivocally confirmed by the negative Cotton effect of the ${}^{1}L_{b}$ band in the 280 nm region of their CD spectra.²⁴ Recorded yields are for the products purified by column chromatography on silica gel. However, qualitative TLC of the reaction mixtures of *O*-benzylation of (-)-epicatechin (3) and (-)-epigallocatechin (5) again indicated purities for work-up reactions in excess of 90% which would be acceptable for a variety of preparative purposes. We could not find evidence for the formation of racemization products in either of these *O*-benzylation reactions, a remarkable feature in view of the fact that 2,3-*cis*-flavan-3-ols are thermodynamically less stable than their 2,3-*trans* counterparts. This is the first report of the successful direct preparation of the phenolic perbenzyl aryl ethers of (-)-epigallocatechin (5) and (-)-epigallocatechin-3-*O*-gallate (7). However, this protocol was ineffective when applied to the *O*-benzylation of epicatechin-3-*O*-gallate, an observation which cannot be readily explained.

We have thus developed a facile method to efficiently and selectively O-benzylate the phenolic functionalities of (+)-catechin (1), (-)-epicatechin (3), (-)-epigallocatechin (5) and its 3-O-gallate (7). This procedure should expedite synthetic efforts in proanthocyanidin chemistry that often necessitate the utilization of O-benzyl protected flavan-3-ol intermediates.

EXPERIMENTAL SECTION

Preparative column chromatography was carried out on silica gel. ¹H and ¹³C NMR spectra were recorded on a DRX-500 Bruker NMR spectrometer. Molecular weights were determined by electron-spray-ionization (ESI) on a Bruker BioApex Fourier Transform mass spectrometer. Samples were run in ESI positive mode by direct injection with a syringe pump mass spectrometer. FT-IR spectra were recorded in CHCl₃ on a Genesis Series FTIR[™] spectrometer. CD spectra were recorded on a JASCO J-715 spectrometer. DMF was dried over calcium hydride and freshly distilled under nitrogen prior to use. Benzyl chloride and sodium hydride (60% dispersion in mineral oil) were procured from Aldrich Chemicals, USA.

General Procedure for O-Benzylation.- To a stirred suspention of NaH (4.25 mmol for 1 and 2; 5.25 and 8.25 mmol for 5 and 7 respectively) in dry DMF (5 mL) under nitrogen at -78°C in a sealed two-neck flask, was sequentialy added a solution of 1, 3, 5, and 7 (1 mmol) in anhydrous DMF (2 mL) and neat benzyl chloride (5.0 mmol for 1 and 2; 6.0 and 8.0 mmol for 5 and 7, respectively) in one batch *via* a syringe. The mixtures were stirred at this temperature for an additional 15 minutes, when the Dry Ice/acetone bath was removed. Stirring was continued for 7 hours except for 7 that required 24 hours. Progress of the reaction was monitored by qualitative TLC[Si-gel, hexane/EtOAc (2:1 v/v)]. The reactions were quenched by adding 1N HCl (2 mL) and water (10 mL). The aqueous layer was extracted with EtOAc (2 x 20 mL) and the organic layer was dried over Na₂SO₄ and evaporated to dryness. The *O*-benzylated products were purified by silica gel column chromatography using hexane/ethyl acetate (2:1, v/v) as eluent.

5,7,3',4'-Tetra-O-benzylcatechin (2).- Amorphous white solid, mp. 115-116°C, yield 98%; IR: 3030, 1613, 1593, 1512, 1497, 1453, 1377, 1263, 1215, 1139, 1116 cm⁻¹. EI-MS found [M+H]⁺, 651.2769; $C_{43}H_{39}O_6$ [M+H]⁺ requires 651.2796. ¹H and ¹³C NMR data are given in *Tables 1 & 2*. *Anal.* Calcd for $C_{43}H_{38}O_6$: C, 79.36; H, 5.89. Found: C, 79.31; H, 6.15

5,7,3',4'-Tetra-O-benzylepicatechin (4).- Amorphous white solid, mp. 128-129°C, *lit*. mp. 129.5-130°C,⁶ yield 91%; IR: 3031, 1617, 1592, 1512, 1498, 1453, 1441, 1377, 1263, 1217, 1144, 1112 cm⁻¹. EI-MS found $[M+H]^+$, 651.2769; $C_{43}H_{39}O_6$ $[M+H]^+$ 651.2796. ¹H and ¹³C NMR data are given in *Tables 1 & 2*.

Anal. Calcd for C₄₃H₃₈O₆: C, 79.36; H, 5.89. Found: C, 79.40; H, 6.18

5,7,3',4',5'-Penta-O-benzylepigallocatechin (6).- Amorphous buff solid, mp. 135-136°C, yield 85%; IR: 3031, 1615, 1593, 1498, 1439, 1376, 1213, 1147, 1116 cm¹. EI-MS found $[M+H]^+$ 757.3149; C₅₀H₄₅O₇ [M+H]⁺ requires 757.3159. ¹H and ¹³C NMR data are given in *Tables 1 & 2*. *Anal.* Calcd for C₅₀H₄₄O₇: C, 79.34; H, 5.86. Found: C, 79.46; H, 6.04

5,7,3',4',5'-Penta-O-benzyl-3-O-(3,4,5-tri-O-benzylgalloyl)epigallocatechin (8).- Amorphous buff solid, mp. 69-70°C, yield 51%; IR: 3031, 1717, 1658, 1613, 1593, 1498, 1453, 1428, 1368, 1331, 1212, 1148, 1104 cm⁻¹. EI-MS found [M⁺] 1179.3725; $C_{78}H_{66}O_{11}$ [M⁺] requires 1179.3728. ¹H and ¹³C NMR data are given in *Tables 1 & 2*. *Anal.* Calcd for $C_{78}H_{66}O_{11}$: C, 79.44; H, 5.64. Found: C, 79.30; H, 5.90

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