Inorganic Chemistry

New, Simple Synthetic Route to Functional Mono- and Biferrocenes

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Visible-light photolysis using a simple 100 W lamp of the readily available precursors $[(\eta^5-C_5H_4R)Fe(\eta^6-toluene)]$ -[PF₆] (R = H, Me, CI, COMe, CO₂H, CO₂Me, CO₂CH₂CCH, CONHCH₂Ph, NHCH₂Ph), or the bimetallic precursor $[(\mu_2, \eta^5, \eta'_5 - Fv)Fe_2(\eta^6 - toluene)_2][PF_6]_2$ (Fv = fulvalene) in the presence of a substituted cyclopentadienyl salt C₅H₄R'M (R' = COCH₃, CO₂CH₃, PPh₂, SiMe₂CH₂Cl; M = Li or Na) or the dicyclopentadienyl salt 1,4-C₆H₄-(CH₂C₅H₄)₂Na₂ in dichloromethane, acetonitrile, or tetrahydrofuran under ambient conditions selectively yields 15 functional mono- and biferrocenes.

Introduction

Ferrocene syntheses have been continuously pursued since 1952, when the sandwich structure was disclosed, ¹ because of the aromaticity² and robustness³ of the sandwich frame and because of their numerous applications.⁴ Ferrocene derivatives have indeed been used in many areas including oncology⁵ and other biomedical applications,⁶ electrochemistry,⁷ redox biosensors,⁸ reagents and standards,⁹ mediators of enzyme reactions,¹⁰ resins, fuel additives, paints,¹¹ ligand

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scaffold, catalysis,¹² liquid crystals,¹³ non-linear optical mate-rials,¹⁴ magnetic materials,¹⁵ self-assembled monolayers,¹⁶ polymers,¹⁷ and dendrimers.¹⁸ Common syntheses^{4c,19} involve the reactions of substituted cyclopentadienyl derivatives of main-group metals (such as $C_5Me_5Li)^{20}$ with FeCl₂ that yield symmetrically di- or polysubstituted ferrocenes and the Friedel–Crafts reactions pioneered by Woodward² leading to mono- and symmetrically disubstituted ferrocenes. This latter reaction is especially useful to produce mono- and 1,1'-diacylferrocenes, although further chromatographic separation is required. Finally, the third well-known type of synthesis involves metalation of ferrocene with n-butyl-lithium followed by electrophilic reaction that also leads to mixtures of mono- and 1,1' disubstituted ferrocenes to some extent often requiring further chromatographic separation.¹⁹

Here we are dealing with the successive introduction of two differently substituted cyclopentadienyl rings, a strategy

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Table 1. Syntheses of Ferrocene and Biferrocene Derivatives by Visible-Light Photolysis Reactions of $[CpFe(\eta^6-toluene)[PF_6]$ with Functional Cyclopentadienyls As Sodium Salts [except for R' = PPh₂ (7, entry 2) and SiMe₂CH₂Cl (8 and 10, entries 3 and 6) with Lithium Salts]

yield (%)
98
51
80
95
88
75
15
85
70
90
98
44
27
87
86
18

^{*a*} In MeCN. ^{*b*} In dichloromethane. ^{*c*} In THF, **20**, entry 16: $Fv = fulvalene (C_{5}H_{4}-C_{5}H_{4})$, $Fc = ferrocenyl (C_{10}H_{9})$.

that has so far not been exploited except in a few exceptional cases with C_5Me_5 (Cp*). Indeed [Cp*Fe(NCMe)_3][PF₆]²¹ and [Cp*Fe(acac)]²² (acac = acetylacetonate) are known stable (although air-sensitive) complexes, and they have been used to synthesize 1,2,3,4,5-pentamethylferrocene²³ and piano-stool-shape complexes.²⁴ The complex [Cp*Fe(NCMe)_3][PF₆] has recently been used to also further introduce C_5H_4R ligands with long functional R arms to link pentamethylferrocene moieties to gold nanoparticles and dendrimers.²⁵ The dimers [(η^5 -C₅R₅)Fe(CO)_2]_2 (R = H or Me) have also been used in rare occasions as C_5R_5Fe sources to introduce special pentahapto ligands such as phospholes²⁶ and C₆₀ derivatives at high temperatures, but the method cannot be generalized to functional cyclopentadienyls.²⁷ Also note that [CpFe(NCMe)_3]-[PF₆] (Cp = η^5 -C₅H₅) is not stable above –40 °C and can thus only be a short-lived intermediate under ambient conditions.²⁸ Likewise, [CpFe(acac)] is unknown.

Therefore, we have addressed the families of complexes $[(\eta^5 - C_5H_4R)Fe(\eta^6 - arene)][PF_6]$ (R = functional group)²⁹ as pre-

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cursors of the intermediate 12-electron fragments (η^5 -C₅H₄R)-Fe⁺ or their weakly solvated forms in ferrocene syntheses. These complexes are easily accessible in large scales by reactions of ferrocenes with arenes in the presence of aluminum chloride. They are are robust, being stable thermally up to above 200 °C. The parent complex $[CpFe(\eta^{6}-C_{6}H_{6})][PF_{6}]$ and many derivatives are stable in concentrated sulfuric acid.³⁰ These families have a very rich ring-functionalization chemistry for both the Cp and arene ligands,²⁹ and their redox chemistry is well-known with reversibility properties.³¹ Despite their thermal robustness, these complexes are sensitive to visible light, and visible-light-induced exchange of the arene ligand by various other ligands is known. In dichloromethane, the arene ligand can be exchanged by a more electron-rich arene,³² whereas in acetonitrile, pianostool complexes can be obtained upon visible-light photolysis in the presence of potential two-electron ligands.^{21,33} In a preliminary communication, we have reported visible-lightinduced exchange of the toluene ligand in the complexes $[(\eta^5-C_5H_4R)Fe(\eta^6-toluene)][PF_6]$ by substituted cyclopentadienyls leading to functional ferrocenes.³⁴ We have now extended this useful and simple visible-light photolysis reaction to new complexes of the type $[(\eta^5-C_5H_4R)Fe(\eta^6-toluene)][PF_6]$ (R = benzylamino), $[(\eta^5-Cp^*)Fe(\eta^6-toluene)][PF_6]$, and to bi-nuclear fulvalene complexes $[(\mu_2,\eta^5,\eta'^5-Fv)Fe(\eta^6-toluene)][PF_6]$

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Scheme 1



(Fv = fulvalene), and arenes containing two cyclopentadienyl rings. The overall results are reported and discussed here.

Results

All reactions were carried out overnight using a desk lamp outside an ordinary Schlenk flask, and all the results are gathered in Table 1.

1. Visible-Light Photolysis of $[CpFe(\eta^6-toluene)][PF_6]$ with Cyclopentadienyl Salts. The reaction of $[CpFe(\eta^6-toluene)][PF_6]$ with substituted cyclopentadienyl salts $C_5H_4R'Li$ or $C_5H_4R'Na$ in dichloromethane or acetonitrile under visible light (standard 100 W lamp) proceeds readily in a few hours to give the expected substituted ferrocene derivative quantitatively or in high yield (eq 1, Table 1, 7–9 entries 2–4) except if the cyclopentadienyl derivative bears a strong ligand such as a phosphine in $C_5H_4PPh_2Li$ (7, entry 2, 51% yield).

2. Optimization of the Counteranion and Arene in the $[CpFe(\eta^{6}-arene)][X]$ Salt. The visible-light photolysis can be carried out using various arene ligands and counteranions X^{-} in [CpFe(η^{6} -arene)][X] salt. The benzene and mono- or polymethylbenzene complexes are sensitive to visible light, but the hexamethylbenzene complexes $[CpFe(\eta^{\circ}-C_6Me_6)][X]$ are no longer so. The durene and pentamethylbenzene complexes are solids, and their complexes are synthesized in methylcyclohexane or decalin.^{20a} They are also more expensive than toluene, xylenes, and mesitylene, and were thus not used. The benzene, toluene, xylene, and mesitylene complexes are visible-light sensitive, and their syntheses proceed in high yields without the need of an additional solvent. Thus, they are all suitable as precursors. We have carried out all the reactions using the toluene complexes, because toluene is easily removed under vacuum after photolysis.

The influence of the nature of the counteranion was examined with the counteranions PF_6^- , BF_4^- , and BPh_4^- in the series of complexes $[CpFe(\eta^6-C_6H_6)][X]$ in the visible-light photolysis in the presence of $NaC_5H_4CO_2CH_3$ in acetonitrile. It was found that the yields of the syntheses of carboxymethyl-ferrocene using this visible-light-photolysis method were 98% with PF_6^- , 82% with BF_4^- , and 80% with BPh_4^- . The yield (98%) obtained with $[CpFe(\eta^6-C_6H_6)][PF_6]$ was the same as

obtained with $[CpFe(\eta^6-C_6H_5CH_3)][PF_6]$. Accordingly, the PF_6^- anion was chosen for the overall study.

3. Selective Synthesis of Heterobifunctional Ferrocenes by Visible-Light Photolysis of $[(\eta^5-C_5H_4R)Fe(\eta^6-toluene)]$ -[PF₆] with Functional Cyclopentadienyl Salts. The reaction of the complexes $[(\eta^5-C_5H_4R)Fe(\eta^6-toluene)][PF_6]$, with substituted cyclopentadienyl salts $C_5H_4R'Li$ or $C_5H_4R'Na$ in dichloromethane or acetonitrile under visible light (standard 100 W lamp), also proceeds readily in a few hours to give the expected substituted ferrocene derivative (eq 2, Table 1). The reaction yields are fair to good (entries 3 to 6 and 8 to 11), except if the cyclopentadienyl derivative bears a strong ligand such as a carboxylic acid function in $[(\eta^{\circ}-C_5H_4CO_2H)Fe(\eta^{\circ}-toluene)][PF_6]$ (11, entry 7). In these cases, the yields are lower. When the Cp ligand in the salt $[(\eta^{5}-C_{5}H_{4}R)Fe(\eta^{6}-toluene)][PF_{6}]$ bears an amino or amido group, the yields are only modest. Conjugation of these groups with the Cp ligand provokes a hypsochromic shift rendering visible photolysis somewhat more difficult. The solvent is chosen in such a way that both the salts $[CpFe(\eta^{6}-toluene)][PF_{6}]$ and $C_{5}H_{4}RM$ (M = Li or Na) are soluble, otherwise the reaction does not proceed.

$$\begin{array}{c} & & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ &$$

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A variety of precursor complexes $[(\eta^5-C_5H_4R)Fe(\eta^6-toluene)][PF_6]$ with different R groups are accessible by reaction of 1,1'-dialkylferrocenes, 1,1'-dichloroferrocene, monoacyl-ferrocenes, or ferrocenecarboxylic acid with toluene in the presence of aluminum chloride. The reactions of these complexes $[(\eta^5-C_5H_4R)Fe(\eta^6-toluene)][PF_6]$ bearing a substituent on the cyclopentadienyl ring work well with the 100 W visible light if the reactants are soluble in the reaction solvent, providing good yields of the 1,1'-hetero-disubstituted ferrocene derivative (**9**–**16**, entries 5–12). The complex $[(\eta^5-C_5H_4Cl)Fe(\eta^6-toluene)][PF_6]$ reacts with amines such as benzylamine at 130 °C to yield the benzylaminocyclopentadienyl mixed-sandwich salt that also undergoes the visible-light-induced arene substitution by a functional cyclopentadienyl salt (Scheme 1, **16**, entry 12).

4. Synthesis of Functional Pentamethylferrocenes. Visible-light photolysis of the complex $[Cp^*Fe(\eta^6-toluene)]$ - $[PF_6]$, under these conditions, does not work, and the starting compound is quantitatively recovered. In this case



(only), photolytic synthesis requires the use of a UV lamp that provides the desired sandwich derivative $[Cp^*Fe(\eta^5-C_5H_4R)]$ (17, entry 13). The alternative synthesis of these later complexes (R = H) starting from $[CpFe(\eta^6-toluene) [PF_6]$ and Cp^*Na in MeCN using visible light does not work at all, however. Only ferrocene is formed by lightinduced decomposition, and the awaited 1,2,3,4,5-pentamethylferrocene derivative is not formed (Scheme 2).

5. Synthesis of Functional Biferrocenes by Visible-Light Photolysis of $[(\mu_2, \eta^5, \eta'_5 - Fv)Fe_2(\eta^6 - toluene)_2][PF_6]_2$ (Fv = fulvalene) in the Presence of a Functional Cyclopentadienyl Salt. These reactions of functional ferrocenes have been extended to the syntheses of functional biferrocenes. The fulvalene bis (toluene) diiron salt, accessible by reaction of biferrocene with toluene (Scheme 3), is photolyzed with visible light in acetonitrile in the presence of a functional cyclopentadienyl salt to yield the biferrocene derivative bearing the functional group on both free cyclopentadienyl ligands.

This reaction was successfully carried out in high yields in both cases of acetyl-cyclopentadienylsodium and carboxymethylcyclopentadienylsodium (Scheme 3, **18** and **19**, entries 14 and 15).

6. Synthesis of Functional Biferrocenes by Visible-Light Photolysis of [CpFe(η^6 -toluene)][PF₆] in the Presence of a Bis-cyclopentadienyl Dianion. The other way to synthesize biferrocene derivatives using the visible-light photolysis reaction consist in photolyzing [CpFe(η^6 -toluene)][PF₆] in the presence of a bis(cyclopentadienyl) dianion. This has been achieved with the dianion (C₅H₄)₂-1,4-C₆H₄Na₂, yielding the biferrocene derivative 1,4-C₆H₄(FcCH₂)₂ (eq 3, Fc = ferrocenyl, **20**, entry 16), although the yield is low for this reaction that is carried out in tetrahydrofuran (THF), a solvent compatible with the solubilization of both substrates.



Discussion

Mechanistic studies have identified the photoexcited state as the distorted ${}^{3}E_{1}$ ligand field (LF) state produced by rapid

decay and intersystem crossing from ¹E₂ and ¹E₁ LF excited states resulting from absorption.³⁵ The resulting destabilization can be compared to that provided by monoelectronic reduction of the d^6 cations to the $d^{71}E_1$ state.³¹ In both cases, nucleophilic attack at the iron center is fast leading to ligand substitution if the nucleophile is a ligand. It is likely that ligand substitution readily operates with solvents such as CH₃CN and THF that are relatively good ligands, and even also CH₂Cl₂ that is a very weak ligand. All these temporary ligands are displaced by stronger hydrocarbon ligands. Arene exchange only proceeds in CH_2Cl_2 that is a weak enough ligand, whereas arene exchange does not work in CH₃CN. On the other hand, the cyclopentadienyl anion is a much stronger ligand than the arenes and can displace three CH₃CN ligands even in the thermally stable complex $[Cp*Fe(NCMe)_3][PF_6]$. As a result, the thermally robust complexes $[(\eta^3-C_5H_4R)Fe$ - $(\eta^{6}\text{-toluene})$ [PF₆] are ideal sources of the "12-electron" species $(\eta^5 - C_5 H_4 R) Fe^+$ or weakly coordinated forms in the presence of a simple external visible-light source. The choice of toluene as the potential leaving group in the starting materials results from the high yield of synthesis of the toluene complexes by ligand exchange from ferrocenes, from its easy decomplexation using visible light, its low cost, lack of high toxicity and easy removal under vacuum from the final ferrocene derivative. When the number of methyl groups on the arene ligand is increased, the light absorption undergoes a hypsochromic shift, and the fully methylated hexamethylbenzene complex [CpFe(η^6 -C₆Me₆)][PF₆], as [Cp*Fe(η^6 -toluene)]-[PF₆], cannot be photolyzed by visible light. UV light is required to photolyze these complexes and obtain arene/ cyclopentadienyl substitution. A strong hypsochromic shift is also found in the complexes of the type $[CpFe(\eta^{6}-C_{6}H_{5}-$ NHR)][PF₆] because of the contribution of the mesomeric iminocyclohexadienyl structure [CpFe(η^5 -C₆H₅(=N⁺HR)]- $[PF_6]$,^{29c} the cyclohexadienyl complexes $[CpFe(\eta^5-C_6H_5-$ (= XHR)] (X = C or N⁺) being, as most ferrocene derivatives, insensitive to visible light in common organic solvents. The visible-light-induced arene/cyclopentadienyl substitution works well with fulvalene-diiron-bis(toluene) dication and less well for bis(cyclopentadienyl) derivatives for which the solvent often is a difficult problem. The failure of the reaction with Cp*Na indicated that steric bulk around the incoming cyclopentadienyl ligand is a problem. Thus, the limits of this reaction are the steric bulk of the entering Cp ligand (for

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Scheme 3



instance with C_5Me_5) and the solubility (in particular with entering bis(cyclopentadienyl) anions).

Concluding Remarks

The visible-light photolysis of $[(\eta^5-C_5H_4R)Fe(\eta^6-toluene)]$ -[PF₆] in the presence of functional cyclopentadienyl salts using an ordinary 100 W lamp allows facile syntheses of 1,1' heterobifunctional ferrocenes and biferrocenes. The simplicity of the reaction, and its extension to various ferrocenyl substituents and functional groups including syntheses of biferrocene derivatives is remarkable because various heterobifunctional ferrocenes and biferrocenes could be made in this way. The synthetic path is all the more powerful as the family of the precursors $[(\eta^5-C_5H_4R)Fe(\eta^6-toluene)][PF_6]$ has a rich chemistry related to the multiple possibilities of functionalization of the Cp ligand.²⁹

The limitations are the following: (i) the difficulty to extend the reaction to the permethylated complexes [Cp*Fe(η^6 toluene)][PF₆] that require UV light instead of visible light to introduce functional cyclopentadienyl subsituents, (ii) the bulk of sterically crowded incoming cyclopentadienyls resulting in decreased reaction yields, and (iii) the poor solubility of some substituted cyclopentadienyl salts that needs to be circumvented to carry out the photolytic reactions.

In conclusion, this new, remarkably simple and selective synthetic route to functional ferrocenes and biferrocenes is very useful because it is complementary to classic synthetic routes and, in particular, it should allow the introduction of redox-robust ferrocene and biferrocene derivatives into nanoscopic devices.

Experimental Section

General Data. Acetonitrile was predried over P_2O_5 and distilled under argon immediately prior to use. THF was predried over Na foil and distilled from sodium-benzophenone anion under argon immediately prior to use. Dichloromethane was distilled from calcium hydride just before use. The benzylamine and the triethylamine were distilled from LiAlH₄ just before use. All manipulations were carried out using Schlenk techniques or in a nitrogen-filled Vacuum Atmosphere drylab.

¹H NMR spectra were recorded at 25 °C with a Bruker AC 300 (300 MHz) spectrometer. ¹³C NMR spectra were obtained in the pulsed FT mode at 75 MHz, ³¹P NMR spectra were obtained in at 81 MHz, and ²⁹Si NMR spectra were obtained in at 59.6 MHz with a Bruker AC 300 spectrometer. All chemical shifts are reported in parts per million (δ , ppm) with reference to Me₄Si (TMS).

Electrochemical measurement was recorded under nitrogen atmosphere. Solvent: dichloromethane; temperature: 20 °C; supporting electrolyte: [*n*-Bu₄N][PF₆], 0.1 M; working and counter electrodes: Pt; reference electrode: Ag; internal reference: FeCp*₂ (Cp*= η^{5} -C₅Me₅); scan rate: 0.200 V s⁻¹.

Elemental analyses were performed by the Centre of Microanalysis of the CNRS at Solaize, France. The mass spectra were performed by the CESAMO (Bordeaux, France) on a QStar Elite mass spectrometer (Applied Biosystems). The instrument is equipped with an ESI source, and spectra were recorded in the positive mode. The electrospray needle was maintained at 5000 V and operated at room temperature. Samples were introduced by injection through a 10 mL sample loop into a 200 mL/min flow of methanol from the LC pump.

The complexes $[(\eta^5-C_5H_5)Fe(\eta^6-toluene)][PF_6],^{36} Na[\eta^5-C_5H_4-COCH_3],^{37} Na[\eta^5-C_5H_4CO_2CH_3],^{38} Na_2[1,4-C_6H_4(CH_2C_5H_4)_2],^{38} Li[\eta^5-C_5H_4P(C_6H_5)_2],^{39} Li[\eta^5-C_5H_4Si(CH_3)_2CH_2Cl],^{40} [(\eta^5-C_5H_4CO_2H)Fe(\eta^6-toluene)][PF_6],^{41} [(\eta^5-C_5H_4COCL)Fe(\eta^6-toluene)][PF_6],^{41} [(\eta^5-C_5H_4COMe)Fe(\eta^6-toluene)][PF_6],^{42} [(\eta^5-C_5H_4CL)Fe(\eta^6-toluene)][PF_6],^{43} [Fe_2Fv(\eta^5-C_5H_5)_2] (Fv = \mu_2-\eta^5, \eta^{-5}-fulvalenediyl),^{44} [(\eta^5-C_5H_4Me)Fe(\eta^6-toluene)][PF_6],^{36} and [(\eta^5-C_5)+Fe(\eta^6-toluene)][PF_6],^{45} were synthesized according to the references.$

Synthesis of $[(\eta^5-C_5H_4CO_2Me)Fe(\eta^6-toluene)][PF_6]$, 1. Sodium methoxide (0.276 g, 5 mmol) was added to a dichloromethane/methanol (1:1) solution of $[(\eta^5-C_5H_4COCl)Fe(\eta^6-$ toluene)][PF_6] (1 g, 2.47 mmol). This solution was stirred for 4 h at room temperature, then the solvent was removed under vacuum, and the residue was dissolved in dichloromethane and washed with an aqueous solution of HPF_6. The organic layer was dried with sodium sulfate, filtered, and the solvent was

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removed under vacuum. Precipitation with dichloromethane/ ether yielded 0.873 g of an orange powder (85% yield).

¹H NMR (300 MHz, CD₃COCD₃) δ_{ppm} : 2.52 (s, 3H, *CH*₃-C₆H₅), 3.96 (s, 3H, CH₃CO), 5.39 (s, 2H, *Cp*COCH₃), 5.63 (s, 2H, *Cp*COCH₃), 6.48 (s, 5H, *C*₆H₅CH₃).

¹³C NMR (75 MHz, CD₃COCD₃) δ_{ppm} : 20.1 (*CH*₃C₆H₅), 53.5 (*CH*₃CO₂Cp), 78.2, 79.8 (CH of *Cp*CO₂CH₃), 80.7

(Cq of *Cp*CO₂CH₃), 88.6, 90.0, 90.7 (CH of *C*₆*H*₅CH₃), 106.1 (Cq of *C*₆*H*₅CH₃), 166.9 (*CO*₂Cp).

Anal. Calcd for $C_{14}H_{15}F_6FeO_2P$: C 40.41; H 3.63; found: C 40.34.56; H 3.63.

ESI mass spectrum: calcd m/z for M⁺ (C₁₄H₁₅FeO₂) 271.113; found 271.042 (M⁺).

Synthesis of $[(\eta^5-C_5H_4CO_2CH_2CCH)Fe(\eta^6-toluene)][PF_6]$, 2. HOCH₂CCH (0.11 mL, 1.86 mmol) was added to a dichloromethane solution of triethylamine (1 mL) and $[(\eta^5-C_5H_4-COCl)Fe(\eta^6-toluene)][PF_6]$ (0.5 g, 1.24 mmol). This solution was stirred for 4 h at room temperature. The solvent was removed under vacuum, and the residue was dissolved in dichloromethane and washed with an aqueous solution of K₂CO₃ and with an aqueous solution of HPF₆. The organic layer was dried with sodium sulfate, filtered, and the solvent was removed under vacuum. Precipitation with dichloromethane/ ether yielded 0.464 g of an orange powder (85% yield).

[(η⁵-C₅H₄CO₂CH₂CCH)Fe(η⁶-toluene)][PF₆]: ¹H NMR (300 MHz, CD₃COCD₃) δ_{ppm} : 2.56 (s, 3H, *CH*₃C₆H₅), 3.28 (s, 1H, C≡*CH*), 5.04 (d, 2H, CH≡*CCH*₂), 5.43 (s, 2H, CH of *Cp*CO₂-CH₃), 5.68 (s, 2H, CH of *Cp*CO₂CH₃), 6.50 (s, 5H, *C*₆H₅CH₃).

¹³C NMR (75 MHz, CD₃COCD₃) δ_{ppm} : 20.4 (*CH*₃C₆CH₅), 54.1 (CH=C*CH*₂), 77.8 (*CH*=CCH₂), 78.4 (CH of *Cp*CO₂), 78.5 (*C*=CH), 79.6 (CH of *Cp*CO₂), 80.2 (Cq of *Cp*CO₂), 88.8, 90.1, 90.8 (CH of *C*₆H₅CH₃), 106.4 (Cq of *C*₆H₅CH₃), 166.1 (*CO*₂CH₃).

ESI mass spectrum: calcd m/z for M⁺ (C₁₆H₁₅FeO₂); found 295.043 (M⁺).

Synthesis of $[(\eta^5-C_5H_4CONHCH_2C_6H_5)Fe(\eta^6-toluene)]$ -[PF₆], 3. A 2.3 mL portion of benzylamine was added to a dichloromethane solution of $[(\eta^5-C_5H_4COCl)Fe(\eta^6-toluene)]$ -[PF₆] (0.5 g, 1.24 mmol), and this solution was stirred for 4 h at room temperature. The solvent was removed under vacuum, and the residue was dissolved in dichloromethane and washed with an aqueous solution of HPF₆. The organic layer was dried with sodium sulfate, filtrated, and the solvent was removed under vacuum. Precipitation with dichloromethane/ ether yielded 0.333 g of an orange powder (60% yield).

 $[(\eta^{5}-C_{5}H_{4}CONHCH_{2}C_{6}H_{5})Fe(\eta^{6}-toluene)][PF_{6}]:$ ¹H NMR (300 MHz, CD₃COCD₃) δ_{ppm} : 2.45 (s, 3H, *CH*₃C₆H₅), 4.57 (s, 2H, *CH*₂C₆H₅), 5.31 (s, 2H, CH of *Cp*CO), 5.65 (s, 2H, CH of *Cp*CO), 6.28 (s, 5H, CH₃C₆H₅), 7.27 (m, 5H, *C*₆H₅CH₂), 8.34 (s, 1H, *NH*CH₂).

¹³C NMR (75 MHz, CD₃COCD₃) δ_{ppm} : 19.0 (*CH*₃C₆H₅), 43.3 (NH*CH*₂), 75.9, 78.0 (CH of *Cp*CO), 85.2 (Cq of *Cp*CO), 87.3, 88.7, 89.6 (CH₃C₆H₅), 127.2, 128.0, 128.4 (*C*₆H₅CH₂), 138.8 (*CO*NH).

Anal. Calcd for C₂₀H₂₀F₆FeNOP: C 48.91; H 4.10; found: C 48.46; H 4.03

ESI mass spectrum: calcd m/z for M⁺ (C₂₀H₂₀FeNO) 346.224; found 346.089 (M⁺).

Synthesis of $[(\eta^5-C_5H_4NHCH_2C_6H_5)Fe(\eta^6-toluene)][PF_6]$, 4. $[(\eta^5-C_5H_4Cl)Fe(\eta^6-toluene)]$ [PF₆] (1.170 g, 2.5 mmol) was dissolved in a solution of benzylamine (1.6 mL, 12.5 mmol) and triethylamine (0.4 mL, 2.5 mmol). This solution was stirred for 24 h at 130 °C. The solvent was removed under vacuum, and the residue was dissolved in dichloromethane and washed with an aqueous solution of HPF₆. The organic layer was dried with sodium sulfate, filtrated, and the solvent was removed under vacuum. Precipitation with dichloromethane/ether yielded 0.678 g of an orange powder (58% yield).

 $[(\eta^{5}-C_{5}H_{4}NHCH_{2}C_{6}H_{5})Fe(\eta^{6}-toluene)][PF_{6}]: {}^{1}H NMR (300 MHz, CD_{3}COCD_{3}) \delta_{ppm}: 2.40 (s, 3H, CH_{3}C_{6}H_{5}), 4.30 (d, 2H,$

*CH*₂C₆H₅), 4.64, 4.77 (CH of *Cp*NH), 5.71 (s, 1H, *NH*Cp), 5.99 (s, 5H, *C*₆H₅CH₃), 7.32 (m, 5H, *C*₆H₅CH₃).

¹³C NMR (75 MHz, CD₃COCD₃) δ_{ppm} : 20.2 (*CH*₃C₆H₅), 49.2 (NH*CH*₂), 60.1, 72.2 (CH of *Cp*NH), 86.4, 87.5, 88.5 (*C*₆-*H*₅CH₃), 102.8 (Cq of *Cp*NH), 128.5, 128.8, 129.6 (*C*₆*H*₅CH₂). Anal. Calcd for C₁₉H₂₀F₆FeNP: C 49.27; H 4.35; found: C

49.37; H 4.34

Synthesis of $[\text{Fe}_2\text{Fv}(\eta^6\text{-toluene})_2][\text{PF}_6]_2$, 5 (Fv = $\mu_2 \cdot \eta^5$, η'^5 fulvalenyl). $[\text{Fe}_2\text{Fv}(\eta^5\text{-}\text{C}_5\text{H}_5)_2]$ (Fv = $\mu_2 \cdot \eta^5$, $\eta'^5\text{-fulvalenyl})$ (2 g, 5.4 mmol), aluminum chloride (7.2 g, 54 mmol), Al powder (0.146 g, 5.4 mmol), and H₂O (0.097 mL, 5.4 mmol) are mixed under N₂ and heated at 115 °C for 12 h in 50 mL of toluene. After hydrolysis at 0 °C, aqueous NH₃ is added to the aqueous layer to remove Al³⁺, and then aqueous HPF₆ (0.6 mL, 10.8 mmol) is added to the filtrate to precipitate the salt. Re-precipitation by addition of excess CH₂Cl₂ to an acetone solution provides 1.5 g (38% yield) of powdered salt.

[Fe₂Fv((η^6 -toluene)][PF₆]: ¹H NMR (300 MHz, CD₃COCD₃) δ_{ppm} : 2.28 (s, 6H, CH₃C₆H₅), 5.42 (s, 4H, CH of Fv), 5.74 (s, 4H, CH of Fv), 6.22 (s, 10H, C₆H₅CH₃).

¹³C NMR (75 MHz, CD₃COCD₃) $δ_{ppm}$: 20.2 (*CH*₃C₆H₅), 75.5, 78.9 (CH of Fv), 88.4, 89.8, 90.4 (*C*₆H₅CH₃), 105.5 (Cq of Fv). Anal. Calcd for C₂₄H₂₄F₁₂Fe₂P₂: C 40.37; H 3.39; found: C

39.70 ; H 3.78 **General Procedure for the Photochemical Reactions.** In a double-wall Schlenk flash, amounts of complex $[(\eta^5-C_5H_4R)Fe-(\eta^6-toluene)][PF_6]$ and 2 equiv of cyclopentadienyl salt MC₅H₄R' (M = Li or Na) or 4 equiv of disodium (phenylenedimethylene)dicyclopentadienide salt 1,4-C₆H₄(CH₂C₅H₄)₂Na₂ were dissolved in dry acetonitrile, dichloromethane or THF. The solution was irradiated with visible light for 12 h, under magnetic stirring and water cooling on the exterior wall of the Schlenk tube. The solvent was removed under vacuum, and the crude product was dissolved in dichloromethane. The solution was washed several times with water, and the organic phase was dried over Na₂SO₄. Dichloromethane was removed under vacuum, and the crude product was then adsorbed on silica and purified by column chromatography (SiO₂) using the mixture pentane- diethyl ether (90:10) as eluent.

Synthesis of $[(\eta^5-C_5H_5)Fe(\eta^5-C_5H_4CO_2Me)]$,⁴⁶ 6. The complex 6 was synthesized from $[(\eta^5-C_5H_5)Fe(\eta^6-toluene)][PF_6]$ (0.25 g, 0.698 mmol) and Na($\eta^5-C_5H_4CO_2CH_3$) (0.204 g, 1.40 mmol) following the general procedure for the photochemical reactions. A 0.167 g portion of 6 was obtained (98% yield).

¹H NMR (300 MHz, CDCl₃) δ_{ppm}: 3.80 (s, 3H, *CH*₃CO₂Cp), 4.20 (s, 5H, *Cp*), 4.39 (s, 2H, CH of *Cp*CO₂CH₃), 4.80 (s, 2H, CH of *Cp*CO₂CH₃).

of *Cp*CO₂CH₃). ¹³C NMR (75 MHz, CDCl₃) δ_{ppm}: 51.5 (*CH*₃CO₂Cp), 69.6 (*Cp*), 70.0, 71.2 (CH of *Cp*CO₂CH₃), 172.2 (*CO*₂).

IR (cm⁻¹): 1702.33 (γ_{CO2Me}).

Synthesis of $[(\eta^5-C_5H_5)Fe(\eta^5-C_5H_4PPh_2)]$,⁴⁷ 7. The complex 7 was synthesized from $[(\eta^5-C_5H_5)Fe(\eta^6-toluene)][PF_6]$ (0.358 g, 1 mmol) and Li $[\eta^5-C_5H_4P(C_6H_5)_2]$ (0.512 g, 2 mmol) following the general procedure for the photochemical reactions. A 0.189 g portion of 7 was obtained (51% yield).

¹H NMR (300 MHz, CDCl₃) δ_{ppm} : 4.10 (s, 5H, *Cp*), 4.14 (m, 2H, CH of *Cp*P(Ph)₂), 4.40 (m, 2H, CH of *Cp*P(Ph)₂), 7.30–7.40 (m, 10H, CH of P(Ph)₂).

¹³C NMR (75 MHz, CDCl₃) δ_{ppm} : 69.1 (*Cp*), 70.7, 72.8 (CH of *Cp*P(Ph)₂), 75.8 (Cq of *Cp*P(Ph)₂), 128.1, 133.3 (CH of P(*Ph*)₂), 139.0 (Cq of P(*Ph*)₂).

³¹P NRM (81 MHz, CDCl₃) δ_{ppm} : -15.3.

Synthesis of $[(\eta^5-C_5H_5)Fe(\eta^5-C_5H_4SiMe_2CH_2Cl)]$,⁴⁸ 8. The complex 8 was synthesized from $[(\eta^5-C_5H_5)Fe(\eta^6-toluene)]$ -

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 $[PF_6]$ (0.358 g, 1 mmol) and Li[η^5 -C₅H₄Si(CH₃)₂CH₂Cl] (0.357 g, 2 mmol) following the general procedure for the photochemical reactions in dichloromethane. The crude product was then adsorbed on silica and purified by column chromatography (SiO₂) using pentane as eluent. A 0.205 g portion of 8 was obtained (80% yield).

¹H NMR (300 MHz, CDCl₃) δ_{ppm} : 0.41 (s, 6H, Si(*CH*₃)₂), 2.91 (s, 2H, Cl*CH*₂Si(CH₃)₂), 4.18 (s, 7H, CH of *Cp* and *Cp*Si-(CH₃)₂), 4.41 (m, 2H, CH of CpSi(CH₃)₂).

¹³C NMR (75 MHz, CDCl₃) δ_{ppm} : -3.6 (Si(CH₃)₂), 31.2 (ClCH₂), 67.3 (Cq of CpSi(CH₃)₂), 68.2 (Cp), 71.2, 73.1 (CH of $CpSi(CH_3)_2).$ ²⁹Si NMR (59.6 MHz, CDCl₃) δ_{ppm} : -1.46.

Synthesis of $[(\eta^{5}-C_{5}H_{4}CO_{2}Me)Fe(\eta^{5}-C_{5}H_{4}COMe)]^{49}$ 9. The complex 9 was synthesized from $[(\eta^{5}-C_{5}H_{4}CO_{2}Me)Fe(\eta^{6}$ toluene)][PF₆], 1 (0.250 g, 0.6 mmol) and Na[η^{5} -C₅H₄COCH₃] (0.156 g, 1.2 mmol) following the general procedure for the photochemical reactions. A 0.151 g portion of 9 was obtained (88% yield).

The complex 9 was also obtained from $[(\eta^5-C_5H_4COMe)Fe (\eta^6$ -toluene)][PF₆] and Na[η^5 -C₅H₄CO₂CH₃] in 95% yield.

¹H NMR (300 MHz, CDCl₃) δ_{ppm} : 2.40 (s, 3H, *CH*₃COCp), 3.84 (s, 3H, CH₃CO₂Cp), 4.42 (m, 2H, CH of CpCOCH₃), 4.51 (m, 2H, CH of *Cp*CO₂CH₃), 4.78 (m, 2H, CH of *Cp*COCH₃),

4.82 (m, 2H, $CpCO_2CH_3$). ¹³C NMR (75 MHz, CDCl₃) δ_{ppm} : 27.5 (CH_3COCp), 51.7 (CH₃CO₂Cp), 70.9, 71.5, 72.6, 73.4 (CH of CpCO₂CH₃ and CpCOCH₃), 80.4 (Cq of CpCO₂CH₃ and CpCOCH₃), 170.6 (CO₂CH₃), 201.3 (COCp).

IR (cm⁻¹): 1671.85 ($\gamma_{\rm CO}$); 1715.73 ($\gamma_{\rm CO2Me}$).

Synthesis of $[(\eta^5-C_5H_4COMe)Fe(\eta^5-C_5H_4SiMe_2CH_2CI)]$, 10. The complex 10 was synthesized from $[(\eta^{2}-C_{5}H_{4}COMe)Fe(\eta^{6}$ toluene)][PF₆] (0.384 g, 1 mmol) and Li[η^5 -C₅H₄Si(CH₃)₂CH₂Cl] (0.357 g, 2 mmol) following the general procedure for the photochemical reactions in dichloromethane. A 0.251 g portion of 10 was obtained (75% yield).

¹H NMR (300 MHz, CD₃COCD₃) δ_{ppm} : 0.41 (s, 6H, Si(CH₃)₂), 2.40 (s, 3H, CH₃COCp), 2.91 (s, 2H, ClCH₂Si(CH₃)₂), 4.18 (s, 2H, CH of Cp and CpSi(CH₃)₂), 4.40 (m, 4H, CH of CpCOCH₃ and CpSi(CH₃)₂), 4.65 (m, 2H, CH of CH of CpCOCH₃).

¹³C NMR (75 MHz, CDCl₃) δ_{ppm} : -3.6 (Si(*CH*₃)₂), 27.5 (CH₃COCp), 31.2 (ClCH₂), 67.3 (Cq of CpSi(CH₃)₂), 71.2, 71.5, 73.1, 73.4 (CH of CpCO₂CH₃ and CpSi(CH₃)₂), 80.4 (Cq of

CpCOCH₃), 202.0 (CH₃*CO*). ²⁹Si NMR (59.6 MHz, CDCl₃) δ_{ppm} : -1.46.

IR (cm⁻¹): 1626.30 (γ_{CO}).

Synthesis of $[(\eta^5-C_5H_4CO_2H)Fe(\eta^5-C_5H_4COMe)]$,⁵⁰ 11. The complex 11 was synthesized from $[(\eta^5-C_5H_4CO_2H)Fe(\eta^6-toluene)]$ - $[PF_6]$ (0.250 g, 0.6 mmol) and Na[η^5 -C₅H₄COCH₃] (0.156 g, 1.2 mmol) following the general procedure for the photochemical reactions. The crude product was then adsorbed on silica and purified by column chromatography (SiO_2) using the mixture methanol-diethyl ether (1:4) as eluent. A 0.025 g portion of 11 was obtained (15% yield).

¹H NMR (300 MHz, CDCl₃) δ_{ppm} : 2.40 (s, 3H, *CH*₃COCp), 4.42 (m, 2H, CH of CpCOCH₃), 4.52 (m, 2H, CH of CpCO₂H), 4.78 (m, 2H, CH of *Cp*COCH₃), 4.82 (m, 2H, *Cp*CO₂H).

¹³C NMR (75 MHz, CDCl₃) δ_{ppm} : 27.5 (CH₃COCp), 70.9, 71.5, 72.6, 73.4 (CH of CpCO₂H and CpCOCH₃), 80.4 (Cq of *Cp*CO₂H and *Cp*COCH₃), 170.6 (*CO*₂H), 201.3 (*CO*Cp).

IR (cm⁻¹): 1637.16 (γ_{COCH3}), 1725.05 (γ_{CO2H}).

Synthesis of $[(\eta^5-C_5H_4CO_2CH_2CCH)Fe(\eta^5-C_5H_4CO_2Me)]$, 12. The complex 12 was synthesized from $[(\eta^5-C_5H_4CO_2CH_2-$ CCH)Fe(η^6 -toluene)][PF₆], **2** (0.361 g, 0.8 mmol) and Na[η^5 -C₅H₄CO₂CH₃] (0.234 g, 1.6 mmol) following the general

procedure for the photochemical reactions. A 0.227 g portion of 7 was obtained (85% yield).

¹H NMR (300 MHz, CDCl₃) δ_{ppm} : 2.53 (m, 1H, *CH*=C), 3.85 (s, 3H, CH₃CO₂Cp), 4.45 (m, 4H, ĈH of CpCO₂CH₃ and CpCO₂-CH₂CCH), 4.84 (m, 6H, CH of CpCO₂CH₃, CpCO₂CH₂CCH and CH_2 of CH_2CCH).

¹³C NMR (75 MHz, CDCl₃) δ_{ppm} : 51.7 (CH=CCH₂), 51.8 (CH₃-CO₂Cp), 71.5, 72.7 (CH of CpCO₂CH₃ and CpCO₂CH₂CCH), 74.7 $(CH = CCH_2)$, 78.1 (C = CH), 169.7 (CO_2CH_2) 170.7 (CO_2CH_3).

IR (cm⁻¹): 1718.05 (γ_{CO2}); 2120.36 ($\gamma_{C=C}$)

Anal. Calcd for C₁₆H₁₄FeO₄: C 58.93; H 4.33; found: C 59.00; H 4.46

ESI mass spectrum: calc. m/z for M⁺ (C₁₆H₁₄FeO₄) 326.132; found 327.034 (M⁺), 349.014 (MNa⁺).

Synthesis of $[(\eta^5-C_5H_4CONHCH_2C_6H_5)Fe(\eta^5-C_5H_4CO_2Me)]$, 13. The complex 13 was synthesized from $[(\eta^5-C_5H_4CON HCH_2C_6H_5)Fe(\eta^{\circ}-toluene)][PF_6], 3 (0.255 g, 0.57 mmol) and$ $Na[\eta^{5}-C_{5}H_{4}CO_{2}CH_{3}]$ (0.166 g, 1.14 mmol) following the general procedure for the photochemical reactions. A 0.150 g portion of 13 was obtained (70% yield).

¹H NMR (300 MHz, CDCl₃) δ_{ppm} : 3.76 (s, 3H, *CH*₃CO₂Cp), 4.36 (d, 4H, CH of *Cp*CONH and *Cp*CO₂CH₃), 4.57 (m, 6H, CH of CpCONH and CpCO₂CH₃, CH₂ of CONHCH₂Ph), 6.65 (s, 1H, NHCO), 7.32 (m, 5H, C₆H₅).

¹³C NMR (75 MHz, CDCl₃) δ_{ppm} : 43.6 (NH*CH*₂), 51.8 (CH₃CO₂Cp), 70.0, 71.6, 72.7 (CH of CpCONH and CpCO₂CH₃), 127.4, 127.9, 128.6 (C₆H₅CH₂), 138.7 (Cq of C₆H₅CH₂), 169.2 $(CONHCH_2)$, 171.6 (CO_2CH_3) . IR (cm^{-1}) : 1716.43 (γ_{CO2}) .

Anal. Calcd for C₂₀H₁₉FeNO₃: C 63.68; H 5.09; found: C 63.48; H 4.89.

ESI mass spectrum: calc. m/z for M⁺ (C₂₀H₁₉FeNO₃) 377.223; found 378.0796 (M⁺), 400.0617 (MNa⁺).

Synthesis of $[(\eta^5-C_5H_4Cl)Fe(\eta^5-C_5H_4CO_2Me)]$, 14. The complex 14 was synthesized from $[(\eta^5 - C_5H_4Cl)Fe(\eta^6 - toluene)][PF_6]$ (0.422 g, 1.13 mmol) and $Na[\eta^{5}-C_{5}H_{4}CO_{2}CH_{3}]$ (0.330 g, 2.26 mmol) following the general procedure for the photochemical reactions. A 0.283 g portion of 13 was obtained (90% yield).

¹H NMR (300 MHz, CDCl₃) δ_{ppm} : 3.83 (s, 3H, *CH*₃CO₂Cp), 4.09 (m, 2H, CH of CpCl), 4.42 (m, 4H, CH of CpCl and *Cp*CO₂CH₃), 4.87 (m, 2H, CH of *Cp*CO₂CH₃).

¹³C NMR (75 MHz, CDCl₃) δ_{ppm} : 51.6 (*CH*₃CO₂Cp), 67.6, 69.2, 71.8, 73.2 (CH of CpCl and CpCO₂CH₃), 93.2 (Cq of CpCl), 170.7 (CO₂CH₃).

Anal. Calcd for: $C_{12}H_{11}ClFeO_2$ for calcd: C 51.75; H 3.98; found: C 52.02; H 4.48

ESI mass spectrum: calc. m/z for M⁺ (C₁₂H₁₁ClFeO₂) 278.518; found 278.988 (M⁺), 300.969 (MNa⁺).

IR (cm⁻¹): 1712.49 (γ_{CO}).

Synthesis of $[(\eta^5 - C_5H_4Me)Fe(\eta^5 - C_5H_4COMe)]$, 15. The complex 15 was synthesized from $[(\eta^5 - C_5 H_4 Me)Fe(\eta^6 - toluene)][PF_6]$ (0.250 g, 0.672 mmol) and Na[η^5 -C₅H₄COCH₃] (0.175 g, 1.35 mmol) following the general procedure for the photochemical reactions. A 0.159 g portion of 15 was obtained (98% yield).

¹H NMR (300 MHz, CDCl₃) δ_{ppm} : 1.87 (s, 3H, CH₃Cp); 2.35 (s, 3H, CH₃CO); 4.04 (s, 4H, CpCH₃); 4.40 (m, 2H, CpCO); 4.65 (m, 2H, CpCO).

¹³C NMR (75 MHz, CDCl₃) δ_{ppm} : 13.7 (*CH*₃Cp), 27.5 (*CH*₃CO), 27.6 69.1, 70.1, 70.7, 73.1 (CH of CpCH3 and CpCOCH3), 79.6 (Cq of *Cp*CH₃), 85.6 (Cq. of *Cp*CO), 202.0 (CH₃*CO*).

IR (cm⁻¹): 1660 (γ_{CO}).

Anal. Calcd for C₁₃H₁₄FeO: C 64.50; H 5.83; found: C 64.56; H 5.74.

ESI mass spectrum: calc. m/z for M⁺ (C₁₃H₁₄FeO) 242.101; found 243.0473 (M⁺), 265.0289 (MNa⁺).

Synthesis of $[(\eta^5-C_5H_4NHCH_2C_6H_5)Fe(\eta^5-C_5H_4CO_2Me)]$, 16. The complex 16 was synthesized from $[(\eta^5-C_5H_4NHCH_2C_6H_5) Fe(\eta^{6}-toluene)][PF_{6}], 4 (0.287 g, 0.6 mmol) and Na[\eta^{5}-C_{5}H_{4}CO_{2}-$ CH₃] (0.175 g, 1.2 mmol) following the general procedure for the

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photochemical reactions. The crude product was then adsorbed on silica and purified by column chromatography (SiO_2) using dichloromethane as eluent. A 0.096 g portion of **16** was obtained (44% yield).

¹H NMR (300 MHz, CDCl₃) δ_{ppm} : 2.83 (s, 1H, *NH*CH₂), 3.78 (s, 3H, *CH*₃CO₂Cp), 3.94 (s, 4H, CH of *Cp*NH and CH₂ of *CH*₂C₆H₅), 4.16 (s, 2H, CH of *Cp*NH), 4.40 (m, 2H, CH of *Cp*CO₂CH₃), 4.83 (m, 2H, CH of *Cp*CO₂CH₃), 7.29 (m, 5H, C₆H₅CH₂).

¹³C NMR (75 MHz, CDCl₃) δ_{ppm} : 51.0 (*CH*₃CO₂Cp), 56.7 (*CH*₂C₆CH₅), 64.7, 70.2, 71.2 (CH of *Cp*CO₂CH₃ and CH of *Cp*NHCH₂), 112.3 (Cq of *Cp*NHCH₂), 139.2 (Cq of *Cp*CO₂CH₃), 172.4 (CO₂CH₃).

ESI mass spectrum: calc. m/z for M⁺ (C₁₉H₁₉FeNO₂) 349.212; found 350.0838 (M⁺), 372.0650 (MNa⁺).

Synthesis of $[(\eta^5-C_5Me_5)Fe(\eta^5-C_5H_4CO_2Me)]$,²⁵ 17. Solid $[(\eta^5-C_5Me_6)Fe(\eta^6-\text{toluene})][PF_6]$ (0.619 g, 1.4 mmol) was added with stirring to a suspension of Na $[\eta^5-C_5H_4CO_2CH_3]$ (0.409 g, 2.8 mmol) in acetonitrile. The solution was irradiated with a Hanovia lamp (250 nm, 450 W) at -30 °C for 1 h. The temperature was allowed to rise to ambient temperature. The solvent was removed under vacuum, and the crude product was dissolved in dichloromethane. The solution was washed several times with water, and the organic phase was dried over Na₂SO₄. Dichloromethane was removed under vacuum, and the crude product was then adsorbed on silica and purified by column chromatography (SiO₂) using the mixture pentanediethyl ether (95:5) as eluent. A 0.121 g portion of 17 was obtained (27% yield).

¹H NMR (300 MHz, CDCl₃) δ_{ppm} : 1.77 (s, 15H, Me_5C_5), 3.80 (s, 3H, CH_3CO_2Cp), 3.98 (s, 2H, CH of $CpCO_2$), 4.30 (s, 2H, CH of $CpCO_2$).

¹³C NMR (75 MHz, CDCl₃) δ_{ppm} : 10.6 (*Me*₅C₅), 51.1 (*CH*₃CO₂Cp), 73.1 (CH of *Cp*CO₂CH₃), 76.3 (CH of *Cp*CO₂CH₃), 81.9 (Cq of C₅Me₅), 171.2 (*CO*₂CH₃).

Synthesis of $[(\eta^5-C_5H_4CO_2Me)_2 Fe_2Fv]$ (Fv = $\mu_2 \cdot \eta^5$, η'^5 -fulvalenyl),⁵¹ 18. The complex 18 was synthesized from [Fe₂Fv((η^6 toluene)_2][PF₆]₂, 5 (0.306 g, 0.4 mmol) and Na[η^5 -C₅H₄CO₂CH₃] (0.467 g, 3.2 mmol) following the general procedure for the photochemical reactions. The crude product was washed several times with diethyl ether. A 0.179 g portion of 18 was obtained (87%).

¹H NMR (300 MHz, CDCl₃) δ_{ppm} : 3.62 (s, 6H, CH₃CO₂Cp), 4.19 (m, 8H, CH of Fv), 4.36 (m, 4H, CH of *Cp*CO₂CH₃), 4.59 (m, 4H, CH of *Cp*CO₂CH₃).

¹³C NMR (75 MHz, CDCl₃) δ_{ppm} : 51.5 (*CH*₃CO₂Cp), 67.5, 69.5, 71.1, 72.2 (CH of Fv and *Cp*CO₂CH₃), 83.9 (Cq of Fv), 171.2 (*CO*₂CH₃).

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Synthesis of $[(\eta^5-C_5H_4COMe)_2 Fe_2Fv]$ (Fv = $\mu_2 \cdot \eta^5$, η'^5 -fulvalenyl), ^{51,52} 19. The complex 19 was synthesized from [Fe₂Fv((η^6 toluene)₂][PF₆]₂, 5 (0.250 g, 0.3 mmol) and Na[η^5 -C₅H₄COCH₃] (0.302 g, 2.4 mmol) following the general procedure for the photochemical reactions. The crude product was then adsorbed on silica and purified by column chromatography (SiO₂) using ethyl acetate as eluent. A 0.136 g portion of 19 was obtained (87% yield).

¹H NMR (300 MHz, CDCl₃) δ_{ppm} : 2.07 (s, 6H, *CH*₃COCp), 4.19 (m, 12H, CH of *Cp*COCH₃ and Fv), 4.49 (m, 4H, CH of *Cp*COCH₃).

¹³C NMR (75 MHz, CDCl₃) δ_{ppm} : 27.6 (*CH*₃CO₂Cp), 67.6, 69.8, 70.7, 73.4 (CH of *Cp*COCH₃ and Fv), 84.0 (Cq of Fv), 201.9 (*CO*CH₃).

Synthesis of $[1,4-C_6H_4(CH_2Fc)_2]$ (Fc = $C_{10}H_9$), 20. The complex 20 was synthesized from $[(\eta^5-C_5H_5)Fe(\eta^6-toluene)]$ -[PF₆] (1.6 g, 4.5 mmol) and Na₂[1,4-C₆H₄(CH₂C₅H₄)₂] (0.625 g, 2.25 mmol) in THF following the general procedure for the photochemical reactions. The crude product was then adsorbed on silica and purified by column chromatography (SiO₂) using the mixture pentane- diethyl ether (80:20) as eluent. A 0.384 g portion of 20 was obtained (18% yield).

¹H NMR (300 MHz, CDCl₃) δ_{ppm} : 3.56 (s, 4H, *CH*₂Cp), 3.98 (m, 18H, CH of Cp and *Cp*CH₂), 6.99 (s, 4H, *C*₆*H*₄CH₃).

¹³C NMR (75 MHz, $\dot{CDCl_3}$) δ_{ppm} : 35.6 (*CH*₂Cp), 67.5, 68.6 (CH of Cp and *CpCH*₂), 88.2 (Cq of *CpCH*₂), 128.2 (CH of C₆H₄CH₃), 139.2 (Cq of C₆H₄CH₃).

Anal. Calcd for: $C_{28}H_{26}Fe_2$: C 70.92; H 5.53; found: C 70.77; H 5.50.

ESI mass spectrum: calc. m/z for M⁺ (C₂₈H₂₆Fe₂) 474.208; found 474.3 (M⁺).

Cyclic voltammetry (CH₂Cl₂; supporting electrolyte [*n*-Bu₄N]PF₆; 293 K): only one reversible wave is observed because of the equivalence of the two sufficiently separated ferrocenyl groups, ${}^{53}E_{1/2} = 0.525$ V versus decamethylferrocene. 54

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Supporting Information Available: ¹H, ¹³C, ³¹P, and ²⁹Si NMR and electrospray mass spectra of the ferrocenyl derivatives, and cyclic voltammogram of the functional biferrocene derivative **20**. This material is available free of charge via the Internet at http://pubs.acs.org.

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