This article was downloaded by: [North Carolina State University] On: 25 March 2013, At: 17:35 Publisher: Taylor & Francis Informa Ltd Registered in England and Wales Registered Number: 1072954 Registered office: Mortimer House, 37-41 Mortimer Street, London W1T 3JH, UK



## Synthetic Communications: An International Journal for Rapid Communication of Synthetic Organic Chemistry

Publication details, including instructions for authors and subscription information: http://www.tandfonline.com/loi/lsyc20

# Highly Stereoselective Synthesis of β-Amino Ketones via a Mannich Reaction Catalyzed by Cellulose Sulfuric Acid as a Biodegradable, Efficient, and Recyclable Heterogeneous Catalyst

Firouzeh Nemati<sup>a</sup>, Amir Soheyl Fakhaei<sup>a</sup>, Ali Amoozadeh<sup>a</sup> & Yaser Saeidi Hayeniaz<sup>b</sup>

<sup>a</sup> Department of Chemistry, Faculty of Science, Semnan University, Semnan, Iran

<sup>b</sup> Faculty of Chemistry, Tarbiat Moallem University, Tehran, Iran Accepted author version posted online: 30 Jun 2011. Version of record first published: 16 Jun 2011.

To cite this article: Firouzeh Nemati , Amir Soheyl Fakhaei , Ali Amoozadeh & Yaser Saeidi Hayeniaz (2011): Highly Stereoselective Synthesis of  $\beta$ -Amino Ketones via a Mannich Reaction Catalyzed by Cellulose Sulfuric Acid as a Biodegradable, Efficient, and Recyclable Heterogeneous Catalyst, Synthetic Communications: An International Journal for Rapid Communication of Synthetic Organic Chemistry, 41:24, 3695-3702

To link to this article: <u>http://dx.doi.org/10.1080/00397911.2010.520101</u>

## PLEASE SCROLL DOWN FOR ARTICLE

Full terms and conditions of use: <u>http://www.tandfonline.com/page/terms-and-conditions</u>

This article may be used for research, teaching, and private study purposes. Any substantial or systematic reproduction, redistribution, reselling, loan, sub-licensing, systematic supply, or distribution in any form to anyone is expressly forbidden.

The publisher does not give any warranty express or implied or make any representation that the contents will be complete or accurate or up to date. The accuracy of any instructions, formulae, and drug doses should be independently verified with primary sources. The publisher shall not be liable for any loss, actions, claims, proceedings,

demand, or costs or damages whatsoever or howsoever caused arising directly or indirectly in connection with or arising out of the use of this material.



Synthetic Communications<sup>®</sup>, 41: 3695–3702, 2011 Copyright © Taylor & Francis Group, LLC ISSN: 0039-7911 print/1532-2432 online DOI: 10.1080/00397911.2010.520101

### HIGHLY STEREOSELECTIVE SYNTHESIS OF $\beta$ -AMINO KETONES VIA A MANNICH REACTION CATALYZED BY CELLULOSE SULFURIC ACID AS A BIODEGRADABLE, EFFICIENT, AND RECYCLABLE HETEROGENEOUS CATALYST

Firouzeh Nemati,<sup>1</sup> Amir Soheyl Fakhaei,<sup>1</sup> Ali Amoozadeh,<sup>1</sup> and Yaser Saeidi Hayeniaz<sup>2</sup>

<sup>1</sup>Department of Chemistry, Faculty of Science, Semnan University, Semnan, Iran

<sup>2</sup>Faculty of Chemistry, Tarbiat Moallem University, Tehran, Iran

#### **GRAPHICAL ABSTRACT**



**Abstract** The efficient use of cellulose sulfuric acid as a heterogeneous catalyst promotes three-component, one-pot Mannich reaction of various ketones, aromatic aldehydes, and aromatic amines in ethanol to make the corresponding  $\beta$ -amino ketones with high stereoselectivity in favor of the anti-isomer. This protocol has several advantages such as good yield, mild reaction conditions, no environmental hazards, and simple workup procedure.

Keywords β-Amino ketones; cellulose sulfuric acid; Mannich reaction; stereoselective

#### INTRODUCTION

In recent years, a large number of articles have been devoted to the introduction and applications of valuable ecofriendly catalysts.<sup>[1]</sup> One of the most simple and useful strategies for the preparation of such catalysts is the attachment of organic or inorganic materials to different solid supports. Low toxicity, moisture resistance, air tolerance, greater selectivity, easier handling, and low cost are some of the

Received July 7, 2010.

Address correspondence to Firouzeh Nemati, Department of Chemistry, Faculty of Science, Semnan University, Semnan, Iran. E-mail: fnemati\_1350@yahoo.com; fnemati@semnan.ac.ir

beneficial features of this method that make it a viable alternative to noncatalytic methods. The use of biopolymers and especially cellulose for support of sulfuric acid, as an example of newly investigated solid acid catalysts, is worthy of note.<sup>[2,3]</sup>

The Mannich reaction is an important carbon–carbon bond-forming reaction in organic synthesis.<sup>[2]</sup> It is used for the synthesis of  $\beta$ -amino carbonyl compounds, which are significant synthetic intermediates for various pharmaceuticals and natural products.<sup>[4]</sup> In addition, recent developments in using a three-component protocol made the Mannich reaction even more valuable in asymmetric synthesis.<sup>[5–13]</sup>

In his work, we report that cellulose sulfuric acid (CSA) is an efficient catalyst for the synthesis of  $\beta$ -amino carbonyl compounds in EtOH at room temperature through a one-pot, three-component reaction of aldehydes, amines, and ketones.

#### **RESULTS AND DISCUSSION**

In continuation of our investigation of Mannich reactions,<sup>[14,15]</sup> we now introduce CSA as an effective and highly stereoselective catalyst for the one-pot synthesis of  $\beta$ -amino carbonyl compounds via a multicomponent reaction of aryl aldehydes, anilines, and cyclohexanone (Scheme 1).

To establish the optimum conditions for this reaction, initially, the threecomponent Mannich reaction of benzaldehyde (2 mmol), aniline (2 mmol), and cyclohexanone (3 mmol) was examined, and various solvents such as tetrahydrofuran (THF),  $H_2O$ , EtOH,  $CH_2Cl_2$ , and  $CH_3CN$  were chosen. Ethanol was found to be the best solvent as far as yield, reaction rate, cost, and environmental acceptability were concerned. In addition, some of the products precipitate in ethanol. Further experiments revealed the optimum amount of catalyst to be 0.3 g.

To show the generality and scope of this new protocol, we used different aromatic aldehydes and aromatic amines bearing electron-withdrawing and electron-donating groups in addition to cyclohexanone in the presence of 0.3 g CSA in EtOH. The reaction gave the corresponding products (4) in good to excellent yields (Scheme 1). The results are summarized in Table 1.

An important feature of this procedure was that strong-withdrawing substituents such as the nitro group on aromatic aldehyde and electron-donating group on aromatic amines (Table 1, entries 4, 8, and 15) result in good yield. This is because the electron-withdrawing substituents on benzaldehyde and electron-donating substituents on aniline have a great impact on the rate of the formation of the compound ArCH=NPh derived from the aryl aldehydes and aryl amines. According to this explanation, benzaldehyde with strong electron-donating groups and arylamine with electron-withdrawing groups would not work well (Table 1, entries 11,



Scheme 1. One-pot three-component direct Mannich reaction.

#### STEREOSELECTIVE SYNTHESIS OF β-AMINO KETONES

Entry	Ar <sub>1</sub>	Ar	Time (h)	Yield (%) <sup>b</sup>	anti/syn <sup>c</sup>	M.P. °C
1	C <sub>6</sub> H <sub>5</sub>	Ph	6	80	99/1	138-140 <sup>[14]</sup>
2	2-ClC <sub>6</sub> H <sub>4</sub>	Ph	6	80	99/1	150-151 <sup>[15]</sup>
3	4-MeC <sub>6</sub> H <sub>4</sub>	Ph	12	75	99/1	120-121 <sup>[14]</sup>
4	2-NO <sub>2</sub> C <sub>6</sub> H <sub>4</sub>	Ph	5	80	33/67	159–160 <sup>[16]</sup>
5	2-Naphthyl	Ph	7	75	99/1	129-131[14]
6	4-ClC <sub>6</sub> H <sub>4</sub>	Ph	6	75	99/1	$69 - 70^{[14]}$
7	$4-BrC_6H_4$	Ph	5	75	70/30	110-112 <sup>[14]</sup>
8	$4-NO_2C_6H_4$	Ph	5	80	99/1	123-125
11	$4-OHC_6H_4$	Ph	12	Trace		
12	4-MeOC <sub>6</sub> H <sub>4</sub>	Ph	12	Trace		
13	C <sub>6</sub> H <sub>5</sub>	$4-BrC_6H_4$	7	75	99/1	98–99 <sup>[17]</sup>
14	C <sub>6</sub> H <sub>5</sub>	$4-NO_2C_6H_4$	12	No reaction		
15	$C_6H_5$	$4-\text{MeC}_6\text{H}_4$	8	75	98/2	118-119 <sup>[18]</sup>

Table 1. Mannich-type reaction of aromatic aldehydes, anilines, and cyclohexanone<sup>a</sup> in EtOH

<sup>*a*</sup>Reaction conditions: Aromatic aldehyde (2 mmol), aniline (2 mmol), cyclohexanone (3 mmol), CSA (0.3 g).

<sup>b</sup>Isolated yields, products were confirmed by <sup>1</sup>H NMR.

<sup>c</sup>Anti/syn ratio was determined by <sup>1</sup>H NMR.

12, and 14). Interestingly, the results in Table 1 show that the *anti*- isomer is much more favored than *syn*- one with an exception of entry 4 in Table 1. The *anti*- and *syn*- isomers were identified by measurements of the coupling constants (J) of the adjacent vicinal protons to C=O and NH in <sup>1</sup>H NMR spectra. The coupling



Scheme 2. Possible mechanism.



Scheme 3. Mannich-type reaction of aromatic aldehydes, anilines with acetophenone, and 1,3-diphenylpropan-2-one.

constants for the *anti*- isomers are reported to be larger than those of the *syn*-isomers.<sup>[19,20]</sup>

The observed *anti*- selectivity may be rationalized based on previously reports.<sup>[14,15,19]</sup> We propose that the in situ–generated enolate attacks the in situ–generated aldimine as shown in Scheme 2.<sup>[10]</sup> If hydrogen bonding occurs among cellulose, aldimine, and enolate, the aryl and phenyl groups would be *anti*- to each other, so there is minimum steric repulsion between the methylene group in cyclohexanone and aryl group, as well as cellulose and H. Therefore, this transition state leads to an *anti*- isomer. In summary, we propose that powerful hydrogen bonding exists in cellulose, imine, and enol form of cyclohexanone (Scheme 2) because of the observed excellent *anti*- selectivity of the reaction.

**Table 2.** Mannich-type reaction of aromatic aldehydes, anilines, and acetophenone or 1,3-diphenylpropan-2-one<sup>a</sup> in EtOH

Entry	Ketone	Ar <sub>1</sub>	Ar	Time (h)	Yield $(\%)^b$	anti/syn	M.P °C
1	Acetophenone	C <sub>6</sub> H <sub>5</sub>	Ph	14	95	_	168–169 <sup>[14]</sup>
2	Acetophenone	4-OMe $C_6H_4$	Ph	16	74	_	148-149 <sup>[14]</sup>
3	Acetophenone	4-MeC <sub>6</sub> H <sub>4</sub>	Ph	14	80	_	135-137 <sup>[14]</sup>
4	Acetophenone	$4-ClC_6H_4$	Ph	12	75	_	131-133 <sup>[14]</sup>
5	Acetophenone	4-BrC <sub>6</sub> H <sub>4</sub>	Ph	11	75	_	130-132 <sup>[14]</sup>
6	Acetophenone	$4 - NO_2C_6H_5$	Ph	10	65	_	104-105[21]
7	Acetophenone	$C_6H_5$	$4-ClC_6H_4$	12	75	_	164–166 <sup>[16]</sup>
8	Acetophenone	$C_6H_5$	4-MeC <sub>6</sub> H <sub>4</sub>	10	85	_	165-167 <sup>[14]</sup>
9	Acetophenone	$C_6H_5$	4-NO <sub>2</sub> C <sub>6</sub> H <sub>4</sub>	24	_	_	_
10	1,3-diphenylpropan-2-one	$C_6H_5$	Ph	14	90	99/1	168 - 170
11	1,3-diphenylpropan-2-one	$4-FC_6H_4$	Ph	11	80	88/12	148-150
12	1,3-diphenylpropan-2-one	4-MeO C <sub>6</sub> H <sub>4</sub>	Ph	14	83	99/1	132–133

<sup>a</sup>Reaction conditions: Aldehyde (2 mmol), aromatic aniline (2 mmol), acetophenone (2 mmol) or 1,3-diphenylpropan-2-one (2 mmol) and CSA (0.5 g).

<sup>b</sup>Isolated yield, products were confirmed by <sup>1</sup>H NMR. <sup>c</sup>No reaction. These encouraging results prompted us to test other ketones such as 1,3diphenylpropan-2-one (dibenzylketone) and acetophenone (Scheme 3). Corresponding  $\beta$ -amino carbonyl compounds were formed in good yields (Table 2). Acetophenone and 1,3-diphenylpropan-2-one are less reactive than cyclohexanone and required a larger quantity of catalyst (0.5 g) and longer reaction time to yield the desired products. High *anti*-selectivity was also observed for product **6** (Table 2, entries 10–12). The highly electron-deficient 4-nitroaniline did not work (Table 2, entry 9). High electron-withdrawing groups such as NO<sub>2</sub> decrease the activity of the amine to produce the aldimine and result in a very poor yield.

In summary, three-component Mannich-type reactions of aryl aldehydes, aromatic amines, and ketones are efficiently catalyzed by CSA in EtOH. The reaction works well with a wide range of structural variations in all the three components. The most important advantages of this methodology are the mild conditions, good yield, and high stereoselectivity. In addition, our process involves an environmentally benign, cheap, and recyclable catalyst.

#### **EXPERIMENTAL**

Chemicals were purchased from the Fluka, Merck, and Aldrich chemical companies. Melting points were determined by an Electrothermal 9100 and are not corrected. Thin-layer chromatography (TLC) on commercial aluminum-backed plates of silica gel 60 F254 was used to monitor the progress of reactions. <sup>1</sup>H NMR and <sup>13</sup>C NMR spectra were recorded on Bruker Avance 300-MHz spectrometers with 7–10 mM solutions in CDCl<sub>3</sub> in the presence of tetramethylsilane as internal standard. Infrared (IR) spectra were recorded using a Perkin-Elmer 843 spectrometer with KBr plates. Elemental analyses were performed by Perkin-Elmer CHN analyzer, 2400 series II.

#### Preparation and Recycling of Cellulose Sulfuric Acid

CSA was prepared according to Shaabani et al.'s procedure.<sup>[2]</sup> The catalyst was separated from the reaction mixture, washed thoroughly with chloroform and EtOH, and dried at 80 °C for 24 h to give recycled CSA. The reaction of benzal-dehyde, aniline, and cyclohexanone was repeated with recycled catalyst, and the yields remained in the range of 70% for three runs.

# General Procedure for the Synthesis of β-Aminocarbonyl Compounds Using Cyclohexanone

A mixture of arylaldehyde (2 mmol), aniline (2 mmol), cyclohexanone (3 mmol), and CSA (0.3 g) was stirred in EtOH (3 mL) at room temperature for 5-12 h. The reaction was monitored by TLC. The products precipitated from the reaction mixture. The precipitate was filtered off and dissolved in hot EtOH, and the catalyst was removed by hot filtration.

The filtrate was kept at room temperature, and the resulting crystallized product was collected by filtration and washed with EtOH (95%). Some products were separated and purified by dry flash column chromatography.

#### General Procedure for the Synthesis of β-Aminocarbonyl Compounds Using Acetophenone or 1,3-Diphenylpropan-2-one

A mixture of arylaldehyde (2 mmol), aniline (2 mmol), acetophenone or 1,3-diphenylpropan-2-one (2 mmol), and CSA (0.5 g) was stirred in EtOH (5 mL) at room temperature for 10–16 h. The reaction was monitored by TLC. The products were precipitated from the reaction mixtures, filtered off, dissolved in hot EtOH, and left to crystallize at room temperature. The resulting crystallized product was collected by filtration and washed with EtOH (95%). The  $\beta$ -aminocarbonyl compounds from 1,3-diphenylpropan-2-one were separated and purified by dry flash chromatography.

All products were characterized by IR, <sup>1</sup>H NMR, and <sup>13</sup>C NMR and were identified by comparison of the spectral data and melting points with those reported in literature.

Spectral (IR, <sup>1</sup>H NMR, and <sup>13</sup>C NMR) and analytical data of new compounds are given.

#### **Selected Data**

**2-[(Phenylamino)(4-nitrophenyl)methyl]cyclohexanone (Table 1, Entry 8).** mp 123–125 °C, IR (KBr):  $v \max/cm^{-1}$ : 3405, 1700, 1575, 1550, 1350; <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>, Me<sub>4</sub>Si):  $\delta$  8.16 (d, J=8.77 Hz, 2H), 7.59 (d, J=8.68 Hz, 2H), 7.13–7.08 (m, 2H), 6.70 (t, J=7.32 Hz, 1H), 6.53 (d, J=7.92 Hz, 2H), 4.72 (d, J=5.35 Hz, *anti*, 1H), 2.92–2.87 (m, 1H), 2.45–2.30 (m, 2H), 2.06–1.91 (m, 3H), 1.84–1.74 (m, 3H); <sup>13</sup>C NMR (75 MHz, CDCl<sub>3</sub>):  $\delta$  24.5, 25.0, 27.0, 27.8, 29.1, 32.0, 42.4, 56.9, 58.1, 113.8, 114.1, 118.5, 123.7, 128.3, 128.6, 129.2, 129.3, 146.3, 147.1, 149.5, 211.9. Anal. calc. for C<sub>19</sub>H<sub>20</sub>N<sub>2</sub>O<sub>3</sub>: C, 70.37; H, 6.17; N, 8.64%; Found: C, 70.25; H, 6.01; N, 8.54%.

**1,3,4-Triphenyl-4-(phenylamino)butan-2-one (Table 2, Entry 10).** mp 168–170 °C; IR (KBr):  $v \max/\text{cm}^{-1}$ : 3405, 1710, 1601, 1320, 667; <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>, Me<sub>4</sub>Si):  $\delta$  7.42–7.39 (m, 2H), 7.34–7.25 (m, 8H), 7.19–7.13 m, 3H), 6.99–6.93 (m, 2H), 6.71 (dd, J=7.19, J=1.77 Hz, 2H), 6.58 (t, J=7.3 Hz, 1H), 6.34 (dd, J=8.13, J=1 Hz, 2H), 4.98 (d, *anti*, J=10.15 Hz, 1H), 4.14 (d, J=10.15 Hz, 1H), 3.31 (dd, J=20, J=16 Hz, 2H); <sup>13</sup>C NMR (75 MHz, CDCl<sub>3</sub>):  $\delta$  50.7, 59.8, 64.7, 113.9, 117.8, 126.8, 127.4, 127.6, 128.3, 128.5, 128.6, 128.8, 129.1, 129.2, 129.5, 133.0, 134.7, 142.0, 147.2, 205.4; Anal. calc. for C<sub>28</sub>H<sub>25</sub>NO; C, 85.93; H, 6.39; N, 3.58%; Found: 85.83; H, 6.28; N, 3.45%.

**4-(4-Fluorophenyl)-1,3-diphenyl-4-(phenylamino)butan-2-one (Table 2, Entry 11).** mp 148–150 °C; IR (KBr):  $v \max/cm^{-1}$  3428, 1700, 1600, 1508, 750, 700; <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>, Me<sub>4</sub>Si):  $\delta$  7.38–7.30 (m, 7H), 7.2–7.15 (m, 3H), 7.0–6.9 (m, 4H), 6.72–6.7 (m, 2H), 6.62–6.57 (m, 1H), 6.30 (dd, J=8.5, J=1 Hz, 2H), 4.97 (d, *anti*, J=10.17 Hz, 0.88H), 4.87 (d, *syn*, J=4.73 Hz, 0.12H), 4.15 (d, *syn*, J=7.59 Hz, 0.12H), 4.10 (d, *anti*, J=10.17 Hz, 0.88H), 3.74 (s, 1H), 3.37 (dd, J=16.8, J=15.66 Hz, 2H); <sup>13</sup>C NMR (75 MHz, CDCl<sub>3</sub>):  $\delta$  50.5, 58.8, 64.6, 113.6, 113.9, 115.2, 115.5, 118.0, 126.9, 128.4, 128.6, 128.8, 129.0, 129.1, 129.2, 129.3, 129.4, 129.6, 132.7, 134.4, 137.6, 146.9, 163.6, 205.1. Anal. calc. for  $C_{28}H_{24}NOF$ : C, 82.15; H, 5.86; N, 3.42%. Found: C, 82.02; H, 5.79, N, 3.30%.

**4-(4-Methoxyphenyl)-1,3-diphenyl-4-(phenylamino)butan-2-one (Table 2, Entry 12).** mp 132–133 °C, IR (KBr):  $v \max/\text{cm}^{-1}$  3409, 1714, 1605, 1516, 760; <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>, Me<sub>4</sub>Si):  $\delta$  7.35–7.26 (m, 7H), 7.19–7.15 (m, 3H), 6.99–6.94 (m, 2H), 6.84–6.80 (m, 2H), 6.71 (dd, J = 6.71, J = 1.77 Hz, 2H), 6.58 (t, J = 7.3 Hz, 1H), 6.33 (dd, J = 8.13, J = 1 Hz, 2H), 4.98 (d, *anti*, J = 10.15 Hz, 1H), 4.14 (d, *anti*, J = 10.15 Hz, 1H), 3.81 (s, 3H), 3.7 (s, br, 1H), 3.33 (dd, J = 20, J = 16 Hz, 2H); <sup>13</sup>C NMR (75 MHz, CDCl<sub>3</sub>):  $\delta$  50.7, 59.8, 64.7, 113.9, 117.8, 126.9, 127.5, 127.6, 128.3, 128.5, 128.6, 128.8, 129.1, 129.2, 129.5, 133.0, 134.7, 142.1, 147.1, 205.4. Anal. calc. for C<sub>29</sub>H<sub>27</sub>NO<sub>2</sub>: C, 82.66; H, 6.41; N, 3.32%; Found C, 82.55; H, 6.29, N, 3.25%.

#### ACKNOWLEDGMENT

We thank the Department of Chemistry and Center of Gifted Students of Semnan University for supporting this work.

#### REFERENCES

- Ley, S. V.; Baxendale, I. R.; Bream, R. N.; Jackson, P. S.; Leach, A. G.; Longbottom, D. A.; Nesi, M.; Scott, J. S.; Storer, R. I.; Taylor, S. J. Multi-step organic synthesis using solid-supported reagents and scavengers: A new paradigm in chemical library generation. *J. Chem. Soc. Perkin Trans.* 1 2000, 23, 3815–4195, and references cited therein.
- Shaabani, A.; Rahmati, A.; Badri, Z. Sulfonated cellulose and starch: New biodegradable and renewable solid acid catalysts for efficient synthesis of quinolines. *Catal. Commun.* 2008, 9, 13–16.
- Madhav, J. V.; Reddy, Y. T.; Reddy, P. N.; Reddy, M. N.; Kuarm, S.; Crooks, P. A.; Rajitha, B. Cellulose sulfuric acid: An efficient biodegradable and recyclable solid acid catalyst for the one-pot synthesis of aryl-14H-dibenzo[*a.j*]xanthenes under solvent-free conditions. J. Mol. Catal. A: Chem. 2009, 304, 85–87.
- Notz, W.; Tanaka, F.; Watanabe, S.-I.; Chowdari, N. S.; Turner, J. M.; Thayumanavan, R.; Barbas, C. F. The direct organocatalytic asymmetric Mannich Reaction: Unmodified aldehydes as nucleophiles. J. Org. Chem. 2003, 68, 9624–9634, and references cited therein.
- Chen, W. Y.; Li, X. S.; Lu, J. Mannich-type reaction catalyzed by silica-supported fluoroboric acid under solvent-free conditions. *Synth. Commun.* 2008, 38, 546–552.
- Liu, B.; Xu, D.; Dong, J.; Yang, H.; Zhao, D.; Luo, S.; Xu, Z. Highly efficient AILs/ L-proline synergistic catalyzed three-component asymmetric Mannich reaction. *Synth. Commun.* 2007, *37*, 3003–3010.
- Das, B.; Kumar, A. S.; Kanth, B. R. Stereoselective synthesis of β-amino ketones: A three-component Mannich-type reaction of aromatic aldehydes, anilines, and cyclohexanone using amberlyst-15. *Synth. Commun.* 2009, *39*, 3111–3118.
- 8. Samet, A.; Eftekhari-Sis, B.; Hashemi, M. M.; Farmad, F. Stereoselective synthesis of  $\beta$ -amino ketones via direct Mannich-type reaction catalyzed with  $SO_4^{2-}/TiO_2$  and  $SO_4^{2-}/nano TiO_2$ . Synth. Commun. 2009, 39, 4441–4453.
- Wang, M.; Song, Z.-G.; Jiang, H. Three-component Mannich reaction of aromatic ketones, aldehydes, and amines catalyzed by reusable aluminium methanesulfonate. *Synth. Commun.* 2009, 41, 315–321.

- 10. Sharghi, H.; Jokar, M. Highly stereoselective facile synthesis of  $\beta$ -amino carbonyl compounds via a Mannich-type reaction catalyzed by  $\gamma$ -Al<sub>2</sub>O<sub>3</sub>/MeSO<sub>3</sub>H (alumina/ methanesulfonic acid: AMA) as a recyclable, efficient, and versatile heterogeneous catalyst. *Can. J. Chem.* **2010**, *88*, 14–26.
- Kidwai, M.; Bhatnagar, D.; Mishra, N. K.; Bansal, V. CAN-catalyzed synthesis of β-amino carbonyl compounds via Mannich reaction in PEG. *Catal. Commun.* 2008, 9, 2547–2549.
- Gianelli, C.; Sambri, L.; Carlone, A.; Bartoli, G.; Melchiorre, P. Aminocatalytic enantioselective anti-Mannich reaction of aldehydes with in situ generated N-Cbz and N-Boc imines. *Angew. Chem. Int. Ed.* 2008, 47, 8700–8702.
- Teo, Y.-C.; Lau, J.-J.; Wu, M.-C. Direct asymmetric three-component Mannich reactions catalyzed by a siloxy serine organocatalyst in water. *Tetrahedron: Asymmetry* 2008, 19, 186–190.
- 14. Bigdeli, M. A.; Nemati, F.; Mahdavinia, G. H.  $HClO_4$ -SiO<sub>2</sub>-catalyzed stereoselective synthesis of  $\beta$ -amino ketones via a direct Mannich-type reaction. *Tetrahedron Lett.* **2007**, *48*, 6801–6804.
- Bigdeli, M. A.; Heravi, M. M.; Nemati, F.; Mahdavinia, G. H. Polyethyleneglycol, an efficient solvent for stereoselective synthesis of β-amino ketones via direct Mannich reaction. *Arkivoc* 2008, *13*, 243–248.
- Lu, G.-P.; Cai, C. Mannich reactions catalyzed by perchloric acid in Triton X10 aqueous micelles. *Catal. Commun.* 2010, 11, 745–748.
- Yang, Y.-Y.; Shou, W.-G.; Wang, Y.-G. Synthesis of β-amino carbonyl compounds via a Zn(OTf)<sub>2</sub>-catalyzed cascade reaction of anilines with aromatic aldehydes and carbonyl compounds. *Tetrahedron* 2006, 62, 10079–10086.
- Kidwai, M.; Mishra, N. K.; Bansal, V.; Kumar, A.; Mozumdar, S. Novel one-pot Cu-nanoparticles-catalyzed Mannich reaction. *Tetrahedron Lett.* 2009, 50, 1355–1358.
- Wu, H.; Shen, Y.; Fan, L.-Y.; Wan, Y.; Zhang, P.; Chen, C.-F.; Wang, W.-X. Stereoselective synthesis of β-amino ketones via direct Mannich-type reaction catalyzed with silica sulfuric acid. *Tetrahedron* 2007, 63, 2404–2408.
- Loh, T. P.; Liung, S. B. K. W.; Tan, K. L.; Wei, L. L. Three component synthesis of β-amino carbonyl compounds using indium trichloride–catalyzed one-pot Mannich-type reaction in water. *Tetrahedron* 2000, 56, 3227–3237.
- Ranu, B. C.; Samanta, S.; Guchhait, S. K. Zinc tetrafluoroborate-catalyzed Mannich-type reaction of aldimines and silyl enol ethers in aqueous medium. *Tetrahedron* 2002, 58, 983–988.
- Wang, L.; Han, J.; Sheng, J.; Tian, H.; Fan, Z. Rare earth perfluorooctanoate [RE(PFO)<sub>3</sub>]-catalyzed one-pot Mannich reaction: Three-component synthesis of β-amino carbonyl compounds. *Catal. Commun.* 2005, *6*, 201–204.