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A Two-Step Synthesis of 3,4-Disubstituted Piperidines from Acyclic Precursors through Tetrahydropyridine Intermediates

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Abstract: Cyclocondensation between acyclic 5-aminopent-2enoate esters and aliphatic aldehydes containing an unsubstituted α methylene unit affords 1,2,3,4-tetrahydropyridine derivatives in good yields. The reaction has been applied to a range of aldehydes, showing good functional group tolerance. Chemoselective hydride reduction of the enamine double bond provides 3,4-disubstituted tertiary piperidine derivatives with acceptable to good diastereoselectivities, whereas catalytic hydrogenation of N-benzyl derivatives leads directly to the corresponding secondary piperidines.

Key words: condensation, cyclizations, reductions, piperidines, stereoselective synthesis

The 1,2,3,4-tetrahydropyridine substructure **5** (Scheme 1) is interesting because of its presence in alkaloids such as cathenamine (1) and vallesiachotamine (2) and also as a key functionality in synthetic schemes leading to several natural products (Figure 1).¹





We have recently described the synthesis of 2-azabicyclo[3.3.1]nonanes 6^2 and 3-hydroxypiperidine derivatives 7^3 using tetrahydropyridine precursors 5 (where R¹, R² = alkyl). These applications took advantage of the ability of the enamine functionality to generate iminium ions or undergo double bond hydrogenation, respectively. Cyclic enamines 5 were readily accessed by condensation of the appropriate amine 3 and aldehyde 4 precursors through presumed acyclic enamine intermediates.²⁻⁴ The preparation of bicyclic piperidines 7 was studied in some detail and found to be compatible with different substitution patterns at R², as well as with the presence at R¹ of functionality, which proved useful for further transformations.^{3,4} Furthermore, in these rigid bicyclic systems good

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Scheme 1

control of the relative stereochemistry over three contiguous stereogenic centers of **7** was easily attained.³

On the other hand, the application of this method to the preparation of monocyclic enamines of type **9** (Scheme 2) has been limited to N-benzyl-substituted examples (where additionally $R^3 = H$) derived from simple aliphatic unfunctionalized aldehydes **4**,² whereas studies devoted to evaluate the generality and stereoselectivity of piperidine synthesis using the strategy depicted in Scheme 2 are lacking.⁵ In this paper we disclose the details of a study directed at determining the practicality of the preparation of substituted monocyclic piperidines **10** and **11** (Scheme 2) from selected acyclic amines **8** and aldehydes **4** through tetrahydropyridines **9**.





Specific target areas of study have included: 1. the scope in the carbonyl component; 2. the determination of the stereoselectivity of the cyclization and reduction steps in these flexible systems (i.e., in the absence of the geometrical constraints imposed by the rigidity of the bicyclic systems 7^3); and 3. the possibility of extending this strategy to the preparation of secondary piperidines $11 (R^2 = H)$ by using appropriate R^2 substituents in the secondary amine cyclization precursors **8**.

Amines 8 were prepared by one of the two routes indicated in Scheme 3 that involved either zinc dienolate addition to an imine⁶ or Wittig-type homologation of appropriate aldehydes. Amines **8a,b** were selected to exemplify the preparation of both tertiary (using **8b**) and secondary piperidines (using **8a**⁷ with a subsequent debenzylation step), whereas the use of the α -substituted amine **8c**^{6a} would provide a test of diastereoselectivity in the formation of **9**.



Scheme 3

The previously unknown **8b** was prepared starting from 3,4-dimethoxyphenethylamine according to Scheme 4. Thus, initial conjugate addition to ethyl acrylate was followed by amine protection and carbonyl reduction to afford aldehyde **14**. Wittig reaction and acidic removal of the Boc-protecting group provided the desired **8b**.



Scheme 4 *Reagents and conditions:* (a) ethyl acrylate, EtOH, r.t.; (b) (Boc)₂O, EtOAc, 0 °C to r.t.; (c) DIBAL-H, toluene, -78 °C; (d) Ph₃P=CHCO₂Et, CH₂Cl₂, r.t.; (e) TFA, CH₂Cl₂, 0 °C.

Tetrahydropyridines **9** were then obtained by stirring under reflux equimolar amounts of amine **8** and aldehyde **4** in the appropriate solvent. Results are collected in Table 1, which also includes previously reported data (entries 3, 6, and 8) to enable appropriate comparisons. Acetonitrile and ethanol proved to be adequate solvents in this condensation, but benzene failed to give the desired products even with Dean–Stark removal of water. The use of

molecular sieves was beneficial in terms of yield when acetonitrile was used as the solvent (cf. entries 1 and 2), but was not required in the case of ethanol (entries 13 and 14), a solvent that provided shorter reactions times. Both linear and branched aldehydes worked well. One exception was phenylacetaldehyde, which reacted rapidly with formation of a presumed acyclic enamine intermediate,^{3,8} but this material failed to cyclize to the desired tetrahydropyridine. Likewise, ketones were found not to participate in this reaction, in this case the starting materials were recovered after prolonged heating when 8a was treated with cyclohexanone, acetophenone, or diethyl ketone. As shown by entries 9-11 and 13-17, useful functionality, both at the amine and aldehyde components, was allowed in the preparation of 9. However, branching at the amine α -position resulted in lower reactivity (entry 18) and, additionally, this cyclization was only moderately diastereoselective.

Reduction of the enamine double bond afforded the corresponding saturated piperidines in good yields with moderate diastereoselectivity, the trans-isomer being formed predominantly (Table 2). Hydride-based and catalytic hydrogenation methods were both found to be effective. Conditions based on sodium cyanoborohydride/zinc chloride (Method A, entries 1, 2, 4, and 5) followed those previously described for 10a (entry 1),² while initial protonation of the enamine, followed by sodium borohydride reduction, proved also effective in the single case tried (Method B, entry 3). Standard catalytic hydrogenation conditions provided yields and diastereoselectivities in line with those obtained in the hydride reductions (Method C, entries 6 and 7; see also Scheme 5). However, in comparison with the similar double bond reductions previously described leading to the more rigid bicyclic piperidines 7,³ the greater conformational flexibility of tetrahydropyridines 9 resulted in lower diastereoselectivities. Nevertheless, useful isolated overall yields for the major isomers were realized in all cases. The cis/trans relative configurations of piperidines 10 and 11 were assigned by analogy with the known product 10a.⁹ In support of these assignments, the expected γ -gauche effects were observed in the ¹³C NMR resonances of the piperidine ring C3 and C4, which were deshielded in the trans-isomers relative to the more congested cis counterparts.7,10-13

 $\begin{array}{c} Bn \\ H_2, Pd/C \\ \hline \\ CO_2Et \\ 9c \ R^1 = i \cdot Pr \\ 9f \ R^1 = (CH_2)_3CO_2Et \end{array} \qquad \begin{array}{c} H \\ H_2, Pd/C \\ EtOH \\ \hline \\ CO_2Et \\ 11c \ (65\%, \ cis/trans = 26:74) \\ 11f \ (68\%, \ cis/trans = 30:70) \\ \end{array}$

Scheme 5

Synthetic advantage can be also taken from the choice between two alternative reducing methods for the enamine double bond. For example, the hydride method allowed D3 N

R N	H + R ¹	solvent reflux	,1 			
8	°CO ₂ Et 4	°CO ₂ I 9	Et			
Entry	Substrate	R ¹	Solvent	Time (h)	Product	Yield ^a (%)
1	8a	Et	MeCN	9	9a	52
2	8a	Et	MeCN ^b	14	9a	71
3	8a	Et	EtOH	5.5	9a	77°
4	8a	Bu	EtOH ^b	7	9b	80
5	8a	<i>i</i> -Pr	MeCN ^b	19	9c	70
6	8a	<i>i</i> -Pr	EtOH ^b	3	9c	67 ^c
7	8a	Bn	MeCN ^b	15	9d	79
8	8a	Bn	EtOH ^b	3	9d	75°
9	8a	CH_2Ar^d	MeCN ^b	12	9e	81
10	8a	(CH ₂) ₃ CO ₂ Et	MeCN ^b	20	9f	64
11	8a	(CH ₂) ₂ CH=CHCO ₂ Et	MeCN ^b	14	9g	77
12	8a	Ph	MeCN ^b	3	-	0 ^e
13	8b	Et	EtOH	2	9h	77
14	8b	Et	EtOH ^b	1.5	9h	75
15	8b	$n-C_9H_{19}$	EtOH	2.5	9i	77
16	8b	Bn	EtOH	2	9j	86
17	8b	(CH ₂) ₃ CO ₂ Et	EtOH	3	9k	69
18	8c	Bn	EtOH	24	91	59 ^f

Table 1Preparation of Tetrahydropyridines 9 from Amines 8 and Aldehydes 4

^a Yield of chromatographically purified products.

^b Addition of 4 Å MS.

^c Ref. 2.

^d Ar = 3,4-dimethoxyphenyl.

^e See text.

f dr = 63:37.

chemoselective enamine reduction in the presence of a second C=C bond (entry 5), whereas hydrogenation conditions applied to benzyl-protected enamines $9 (R^2 = Bn)$ resulted in both double bond reduction and debenzylation leading to formation of secondary piperidines 11 (Scheme 5). Interestingly, under these conditions reduction of the enamine double bond was observed to take place rapidly, as evidenced by TLC monitoring of the reaction, and was then followed by slower removal of the benzyl group. In any case, two-step preparation of secondary piperidines 11 from amines 8 and aldehydes 4 is readily available.

In conclusion, secondary N-alkyl- and N-benzyl-substituted acyclic amines, containing a suitably positioned electron-deficient double bond, condense effectively with a range of aldehydes to afford substituted tetrahydropyridines, which undergo chemoselective enamine reduction to yield tertiary piperidine derivatives with acceptable to good diastereoselectivities. In the case of Nbenzyl-substituted tetrahydropyridines, under catalytic hydrogenation conditions enamine double bond reduction is followed by debenzylation and this gives alternative access to the corresponding secondary piperidines. Downloaded by: Karolinska Institutet. Copyrighted material.

All reactions involving air- and moisture-sensitive materials were performed under an atmosphere of dry argon. CH_2Cl_2 , toluene, and MeCN were freshly distilled from CaH₂. Et₂O was freshly distilled from Na/benzophenone. EtOH and MeOH were dried with Mg/I₂. Flash column chromatography was performed on silica gel (230–



Entry	Substrate	\mathbb{R}^1	R ²	Method	Product	Yield ^b (%) (ratio <i>cis/trans</i>)
1	9a	Et	Bn	А	10a	79 (30:70) ^c
2	9c	<i>i</i> -Pr	Bn	А	10c	89 (18:82)
3	9d	Bn	Bn	В	10d	76 (25:75)
4	9e	CH_2Ar^d	Bn	А	10e	91 (13:87)
5	9g	(CH ₂) ₂ CH=CHCO ₂ Et	Bn	А	10g	73 (26:74)
6	9h	Et	$(CH_2)_2Ar^d$	С	10h	82 (37:63)
7	9j	Bn	$(CH_2)_2Ar^d$	С	10j	95 (22:78)

^a Method A: NaBH₃CN, ZnCl₂, MeOH, r.t.; B: 1. TFA, Et₂O, 0 °C; 2. evaporate; 3. NaBH₄, EtOH, 0 °C to r.t.; C: Pd/C, H₂. ^b Yield of isolated pure product.

^c Ref. 2.

^d Ar = 3,4-dimethoxyphenyl.

400 mesh). NMR spectra were obtained at 250 MHz for ¹H and 62.9 MHz for ¹³C with CDCl₃ as solvent and internal reference [$\delta = 7.26$ (¹H), $\delta = 77.0$ (¹³C)]. The DEPT sequence was routinely used for ¹³C multiplicity assignment. IR data include only characteristic absorptions. Mass spectra were obtained at 70 eV. The following compounds have been previously reported: 8a,⁷ 8c,^{6a} 9a,² 9c,² 9d,^{2,7} 9e,⁷ and 10a.9

Ethyl 3-{[2-(3,4-Dimethoxyphenyl)ethyl]amino}propanoate (12)

Ethyl acrylate (19.3 mL, 0.178 mol) was added to a soln of 2-(3,4dimethoxyphenyl)ethylamine (30.7 mL, 0.178 mol) in anhyd EtOH (135 mL) at r.t. The resulting mixture was stirred for 25 h and evaporated under reduced pressure to afford 12 (50.1 g, quantitative) as an orange oil.

IR (neat): 3320 (N–H), 1735 cm⁻¹ (C=O).

¹H NMR: $\delta = 1.07$ (t, J = 7.1 Hz, 3 H), 1.19 (br s, 1 H), 2.33 (t, J = 6.5 Hz, 2 H), 2.55–2.61 (m, 2 H), 2.68–2.77 (m, 4 H), 3.68 (s, 3 H), 3.71 (s, 3 H), 3.95 (q, J = 7.1 Hz, 2 H), 6.57–6.66 (m, 3 H).

¹³C NMR: δ = 13.7, 34.3, 35.4, 44.5, 50.7, 55.2, 55.3, 59.8, 110.7, 111.4, 120.0, 132.0, 146.8, 148.3, 172.1.

HRMS: *m*/*z* [M]⁺ calcd for C₁₅H₂₃NO₄: 281.1627; found: 281.1637.

Ethyl 3-{(tert-Butoxycarbonyl)[2-(3,4-dimethoxyphenyl)ethyl]amino}propanoate (13)

(Boc)₂O (0.34 mL, 1.47 mmol) was added to a soln of **12** (412 mg, 1.47 mmol) in EtOAc (1 mL) at 0 °C. The resulting mixture was allowed to warm to r.t. and stirred for 20 h. After dilution with EtOAc (9 mL) the soln was washed successively with 1 M HCl (5 mL), sat. NaHCO₃ (5 mL), and brine (5 mL) and dried (Na₂SO₄). After evaporation, the crude product was purified by flash chromatography (hexanes-EtOAc, 80:20) to yield 13 (510 mg, 91%) as a pale yellow oil as a rotamer mixture.

IR (neat): 1740 (C=O), 1700 cm⁻¹ (NCO).

¹H NMR: $\delta = 1.24$ (t, J = 7.1 Hz, 3 H), 1.44 (s, 9 H), 2.52–2.54 (br, 2 H), 2.74–2.76 (br, 2 H), 3.38–3.40 (br, 4 H), 3.85 (s, 3 H), 3.86 (s, 3 H), 4.12 (q, J = 7.1 Hz, 2 H), 6.67–6.81 (m, 3 H).

¹³C NMR: δ = 14.0, 28.2, 33.3, 33.9, 34.7, 43.5, 43.7, 49.7, 49.9, 55.5, 55.6, 60.3, 79.3, 79.4, 111.0, 111.8, 120.5, 131.5, 147.3, 148.6, 154.9, 171.7, 171.9.

Anal. Calcd for C₂₀H₃₁NO₆: C, 62.96; H, 8.20; N, 3.67. Found: C, 62.80; H, 8.26; N, 3.51.

tert-Butyl [2-(3,4-Dimethoxyphenyl)ethyl](3-oxopropyl)carbamate (14)

A 1 M soln of DIBAL-H in hexanes (3.3 mL, 3.3 mmol) was added dropwise to a soln of 13 (1.0 g, 2.6 mmol) in toluene (8 mL) at -78 °C under argon. The resulting mixture was stirred for 10 min and anhyd EtOH (0.13 mL) was added dropwise, followed by Na₂SO₄·10 H₂O (200 mg). The mixture was then allowed to warm to r.t. and it was filtered over Celite. The solid was washed with EtOAc (150 mL) and the combined filtrate and washings were evaporated to dryness. The crude product was purified by flash chromatography (hexanes-EtOAc, 72:28) to yield 14 (0.55 g, 61%) as a colorless oil as a rotamer mixture.

IR (neat): 1725 (CHO), 1695 cm⁻¹ (NCO).

¹H NMR: δ = 1.40 (br s, 9 H), 2.61–2.71 (br, 4 H), 3.38 (br, 4 H), 3.82 (s, 3 H), 3.83 (s, 3 H), 6.65-6.78 (m, 3 H), 9.73 (s, 1 H).

¹³C NMR: $\delta = 28.2, 34.0, 34.7, 41.4, 43.2, 43.6, 49.7, 50.0, 55.7,$ 55.7, 79.6, 79.9, 111.1, 111.8, 120.6, 131.5, 147.4, 148.7, 154.9, 155.2, 200.7, 201.1.

HRMS: *m*/*z* [M]⁺ calcd for C₁₈H₂₇NO₅: 337.1889; found: 337.1890.

Ethyl 5-{(tert-Butoxycarbonyl)[2-(3,4-dimethoxyphenyl)ethyl]amino}pent-2-enoate (15)

A soln of Ph₃P=CHCO₂Et (661 mg, 1.8 mmol) and 14 (552 mg, 1.6 mmol) in CH₂Cl₂ (6 mL) was stirred at r.t. for 11 h and then it was evaporated under reduced pressure. The residue was purified by flash chromatography (hexanes-EtOAc, 80:20) to yield (Z)-15 (21

mg, 3%) and (*E*)-15 (548 mg, 83%) as rotamer mixtures; ratio Z/E 4:96.

E-Isomer (E)-15

Colorless oil.

IR (neat): 1720 (C=O), 1695 (NCO), 1655 cm⁻¹ (C=C).

¹H NMR: δ = 1.27 (t, *J* = 7.1 Hz, 3 H), 1.45 (br s, 9 H), 2.36 (br, 2 H), 2.75 (br, 2 H), 3.22–3.33 (br, 4 H), 3.85 (s, 3 H), 3.86 (s, 3 H), 4.17 (q, *J* = 7.1 Hz, 2 H), 5.81 (d, *J* = 15.5 Hz, 1 H), 6.66–6.94 (m, 4 H).

 ^{13}C NMR: δ = 14.1, 28.2, 31.2, 31.8, 34.0, 34.7, 46.1, 46.4, 49.3, 49.7, 55.7, 55.7, 60.1, 79.5, 111.1, 111.8, 120.6, 122.8, 131.5, 145.5, 147.3, 148.7, 155.1, 166.1.

Anal. Calcd for $C_{22}H_{33}NO_6$: C, 64.83; H, 8.17; N, 3.44. Found: C, 64.54; H, 8.33; N, 3.75.

Z-Isomer (Z)-15

Colorless oil.

IR (neat): 1720 (C=O), 1695 (NCO), 1645 cm⁻¹ (C=C).

¹H NMR: $\delta = 1.26$ (t, J = 7.1 Hz, 3 H), 1.43 (br s, 9 H), 2.74–2.88 (br, 4 H), 3.25–3.35 (br, 4 H), 3.84 (s, 3 H), 3.86 (s, 3 H), 4.14 (q, J = 7.1 Hz, 2 H), 5.81 (d, J = 11.5 Hz, 1 H), 6.20 (br, 1 H), 6.70–6.80 (br, 3 H).

¹³C NMR: δ = 14.1, 27.9, 28.2, 33.9, 34.6, 45.8, 46.5, 48.9, 55.6, 55.7, 59.7, 79.2, 111.0, 111.8, 120.6, 121.1, 131.7, 146.2, 146.5, 147.2, 148.6, 155.3, 166.0.

Anal. Calcd for $C_{22}H_{33}NO_6$: C, 64.83; H, 8.17; N, 3.44. Found: C, 64.75; H, 8.31; N, 3.30.

Ethyl (*E*)-5-[2-(3,4-Dimethoxyphenyl)ethylamino]pent-2enoate (8b)

TFA (1.5 mL) was added dropwise to a soln of (E)-15 (458 mg, 1.10 mmol) in anhyd CH₂Cl₂ (8.4 mL) at 0 °C under argon. The mixture was allowed to warm to r.t. and then stirred for 3 h. After evaporation, the residue was dissolved in EtOAc (20 mL) and the soln was washed with sat. NaHCO₃ (20 mL) and dried (Na₂SO₄). Solvent evaporation afforded **8b** (346 mg, quantitative yield) as a pale yellow oil, which was used without further purification.

IR (neat): 3310 (N-H), 1720 (C=O), 1660 cm⁻¹ (C=C).

¹H NMR: $\delta = 1.28$ (t, J = 7.1 Hz, 3 H), 1.72 (br s, 1 H), 2.35–2.42 (m, 2 H), 2.72–2.89 (m, 6 H), 3.85 (s, 3 H), 3.86 (s, 3 H), 4.17 (q, J = 7.1 Hz, 2 H), 5.84 (d, J = 15.7 Hz, 1 H), 6.72–6.96 (m, 4 H).

¹³C NMR: δ = 13.9, 32.4, 35.5, 47.6, 50.8, 55.4, 55.5, 59.9, 110.9, 111.5, 120.2, 122.4, 132.0, 146.2, 147.1, 148.5, 166.0.

HRMS: *m*/*z* [M]⁺ calcd for C₁₇H₂₅NO₄: 307.1784; found: 307.1790.

Tetrahydropyridines 9; General Procedure

A mixture of amine **8** (1.9 mmol) and aldehyde **4** (1.9 mmol) in anhyd solvent (26 mL) was refluxed for the time indicated in Table 1. Where appropriate (Table 1), 4 Å MS (4.8 g) was also used. After cooling, the mixture was filtered over Celite and the solvents were evaporated under reduced pressure. The crude product was purified by flash chromatography (silica gel saturated with Et_3N). Purification details and characterization data are provided below for the individual cases.

Ethyl (1-Benzyl-5-butyl-1,2,3,4-tetrahydropyridin-4-yl)acetate (9b)

Chromatography: hexanes-Et₃N, 98:2; yellowish oil.

IR (neat): 1740 (C=O), 1680 cm⁻¹ (C=C).

¹H NMR: $\delta = 0.89$ (t, J = 6.9 Hz, 3 H), 1.22–1.45 (m, 7 H), 1.59–1.69 (m, 1 H), 1.78–2.00 (m, 3 H), 2.06 (dd, J = 15.7, 11.3 Hz, 1 H),

2.52–2.81 (m, 4 H), 3.91 (s, 2 H), 4.12 (q, J = 7.1 Hz, 2 H), 5.81 (s, 1 H), 7.22–7.35 (m, 5 H).

¹³C NMR: δ = 14.0, 14.2, 22.4, 27.4, 30.3, 30.8, 32.4, 39.7, 43.3, 59.6, 60.2, 111.1, 127.0, 128.2, 128.3, 132.4, 138.5, 173.2.

HRMS: m/z [M]⁺ calcd for C₂₀H₂₉NO₂: 315.2198; found: 315.2198.

Ethyl {1-Benzyl-5-[3-(ethoxycarbonyl)propyl]-1,2,3,4-tetrahydropyridin-4-yl}acetate (9f)

Chromatography: hexanes-Et₃N, 98:2; yellowish oil.

IR (neat): 1730 (C=O), 1660 cm⁻¹ (C=C).

¹H NMR: δ = 1.23 (t, *J* = 7.1 Hz, 3 H), 1.24 (t, *J* = 7.1 Hz, 3 H), 1.60–1.94 (m, 5 H), 2.00–2.10 (m, 2 H), 2.17–2.34 (m, 2 H), 2.49–2.57 (m, 2 H), 2.64–2.80 (m, 2 H), 3.91 (s, 2 H), 4.10 (q, *J* = 7.1 Hz, 2 H), 4.11 (q, *J* = 7.1 Hz, 2 H), 5.81 (s, 1 H), 7.20–7.34 (m, 5 H).

¹³C NMR: δ = 14.2, 23.8, 27.3, 29.9, 32.0, 33.6, 39.6, 43.1, 59.5, 60.1, 60.1, 109.1, 127.0, 128.0, 128.2, 133.2, 138.3, 172.9, 173.8.

HRMS: *m*/*z* [M]⁺ calcd for C₂₂H₃₁NO₄: 373.2253; found: 373.2245.

$Ethyl~\{(E)\mbox{-}1\mbox{-}Benzyl\mbox{-}5\mbox{-}[4\mbox{-}(ethoxycarbonyl)but\mbox{-}3\mbox{-}enyl\mbox{]-}1\mbox{-}2\mbox{,}3\mbox{,}4\mbox{-}tetrahydropyridin\mbox{-}4\mbox{-}yl\mbox{actate}~(9g)$

Chromatography: hexanes-Et₃N, 98:2; yellowish oil.

IR (neat): 1730 (C=O), 1660 cm⁻¹ (C=C).

¹H NMR: δ = 1.24 (t, *J* = 7.1 Hz, 3 H), 1.28 (t, *J* = 7.1 Hz, 3 H), 1.60–1.70 (m, 1 H), 1.81–2.44 (m, 6 H), 2.47–2.58 (m, 2 H), 2.58–2.82 (m, 2 H), 3.92 (s, 2 H), 4.11 (q, *J* = 7.1 Hz, 2 H), 4.18 (q, *J* = 7.1 Hz, 2 H), 5.81 (dt, *J* = 15.7, 1.4 Hz, 1 H), 5.82 (s, 1 H), 6.96 (dt, *J* = 15.6, 6.6 Hz, 1 H), 7.01–7.35 (m, 5 H).

 13 C NMR: δ = 14.3, 27.4, 30.2, 31.3, 31.6, 39.7, 43.1, 59.5, 60.1, 60.3, 108.6, 121.3, 127.1, 128.1, 128.3, 133.3, 138.4, 149.0, 166.7, 172.9.

HRMS: *m*/*z* [M]⁺ calcd for C₂₃H₃₁NO₄: 385.2253; found: 373.2258.

Ethyl {1-[2-(3,4-Dimethoxyphenyl)ethyl]-5-ethyl-1,2,3,4-tet-rahydropyridin-4-yl}acetate (9h)

Chromatography: hexanes-EtOAc-Et₃N, 90:8:2; pale yellow oil.

IR (neat): 1735 (C=O), 1660 cm⁻¹ (C=C).

¹H NMR: $\delta = 0.97$ (t, J = 7.4 Hz, 3 H), 1.27 (t, J = 7.1 Hz, 3 H), 1.64–1.74 (m, 1 H), 1.84–1.97 (m, 3 H), 2.09 (dd, J = 15.6, 11.2 Hz, 1 H), 2.53–2.60 (m, 2 H), 2.65–2.78 (m, 2 H), 2.81–2.93 (m, 2 H), 2.97–3.03 (m, 2 H), 3.86 (s, 3 H), 3.87 (s, 3 H), 4.14 (q, J = 7.1 Hz, 2 H), 5.67 (s, 1 H), 6.70–6.81 (m, 3 H).

 ^{13}C NMR: δ = 13.3, 14.1, 25.4, 27.5, 30.2, 33.6, 39.6, 43.2, 55.6, 55.7, 57.3, 60.0, 111.0, 111.8, 111.9, 120.4, 130.9, 132.4, 147.1, 148.6, 173.0.

HRMS: *m*/*z* [M]⁺ calcd for C₂₁H₃₁NO₄: 361.2253; found: 361.2272.

Ethyl {1-[2-(3,4-Dimethoxyphenyl)ethyl]-5-nonyl-1,2,3,4-tet-rahydropyridin-4-yl}acetate (9i)

Chromatography: hexanes-EtOAc-Et₃N, 90:8:2; yellowish oil.

IR (neat): 1735 (C=O), 1660 cm⁻¹ (C=C).

¹H NMR: $\delta = 0.87$ (t, J = 6.3 Hz, 3 H), 1.26–1.30 (m, 17 H), 1.65–1.95 (m, 4 H), 2.08 (dd, J = 15.8, 11.5 Hz, 1 H), 2.54–2.60 (m, 2 H), 2.67–2.75 (m, 2 H), 2.86–2.90 (m, 2 H), 2.99 (t, J = 7.7 Hz, 2 H), 3.86 (2 s, 6 H), 4.14 (q, J = 7.1 Hz, 2 H), 5.68 (s, 1 H), 6.70–6.81 (m, 3 H).

¹³C NMR: δ = 14.1, 14.2, 22.6, 27.6, 28.7, 29.3, 29.6, 30.2, 31.9, 32.7, 33.6, 39.7, 43.3, 55.7, 55.8, 57.4, 60.2, 110.7, 111.0, 111.9, 120.5, 131.8, 132.5, 147.2, 148.6, 173.1.

HRMS: *m*/*z* [M]⁺ calcd for C₂₈H₄₅NO₄: 459.3349; found: 459.3338.

Ethyl {1-[2-(3,4-Dimethoxyphenyl)ethyl]-5-benzyl-1,2,3,4-tet-rahydropyridin-4-yl}acetate (9j)

Chromatography: hexanes-EtOAc-Et₃N, 86:12:2; orange oil.

IR (neat): 1730 (C=O), 1660 cm⁻¹ (C=C).

¹H NMR: δ = 1.23 (t, J = 7.1 Hz, 3 H), 1.63–1.73 (m, 1 H), 1.77– 1.90 (m, 1 H), 2.10 (dd, J = 14.5, 10.1 Hz, 1 H), 2.38–2.47 (m, 1 H), 2.53 (dd, J = 14.5, 3.5 Hz, 1 H), 2.63–2.81 (m, 2 H), 2.93 (dd, J = 7.5, 3.9 Hz, 2 H), 3.05 (t, J = 7.6 Hz, 2 H), 3.20 and 3.24 (AB q, J = 15.3 Hz, 2 H), 3.87 (s, 3 H), 3.87 (s, 3 H), 4.09 (q, J = 7.1 Hz, 2 H), 5.74 (s, 1 H), 6.70–6.82 (m, 3 H), 7.14–7.30 (m, 5 H).

¹³C NMR: δ = 14.2, 27.3, 30.1, 33.8, 39.4, 39.6, 42.8, 55.7, 55.8, 57.2, 60.1, 108.8, 111.1, 111.9, 120.5, 125.7, 128.1, 128.5, 132.4, 133.7, 141.2, 147.2, 148.7, 172.8.

HRMS: *m*/*z* [M]⁺ calcd for C₂₆H₃₃NO₄: 423.2410; found: 423.2405.

Ethyl {1-[2-(3,4-Dimethoxyphenyl)ethyl]-5-[3-(ethoxycarbonyl)propyl]-1,2,3,4-tetrahydropyridin-4-yl}acetate (9k)

Chromatography: hexanes-EtOAc-Et₃N, 84:14:2; yellow oil.

IR (neat): 1735 (C=O), 1655 cm⁻¹ (C=C).

¹H NMR: δ = 1.21–1.28 (m, 6 H), 1.55–1.90 (m, 5 H), 1.92–2.13 (m, 2 H), 2.22–2.32 (m, 2 H), 2.50–2.58 (m, 2 H), 2.63–2.75 (m, 2 H), 2.86–2.90 (m, 2 H), 2.99 (t, *J* = 7.7 Hz, 2 H), 3.84, 3.85, 3.86 (3 s, 6 H), 4.06–4.17 (m, 4 H), 5.68 (s, 1 H), 6.69–6.80 (m, 3 H).

¹³C NMR: δ = 14.2, 23.8, 27.5, 29.9, 32.0, 33.6, 33.7, 39.6, 43.1, 55.7, 55.8, 57.3, 60.1, 60.2, 108.6, 111.1, 111.9, 120.5, 132.4, 132.6, 147.2, 148.7, 173.0, 173.8.

HRMS: *m*/*z* [M]⁺ calcd for C₂₅H₃₇NO₆: 447.2621; found: 447.2681.

Ethyl (1,5-Dibenzyl-2-phenyl-1,2,3,4-tetrahydropyridin-4-yl)acetate (9l)

Chromatography: hexanes-Et₃N, 98:2; orange oil; dr 63:37.

IR (neat): 1730 (C=O), 1660 cm⁻¹ (C=C).

¹H NMR: δ = 1.14 and 1.18 (2 t, *J* = 7.1 Hz, 3 H), 1.77–2.15 (m, 3 H), 2.40–2.57 and 2.69–2.72 (2 m, 2 H), 3.21–3.35 (m, 2 H), 3.63 and 3.66 (2 d, *J* = 14.6 Hz, 1 H), 3.84 (td, *J* = 10.7, 3.1 Hz, 1 H), 3.91–4.08 (m, 3 H), 5.99 (s, 1 H), 7.04–7.39 (m, 15 H).

¹³C NMR: δ = 14.1, 14.2, 30.6, 31.5, 37.4, 37.9, 38.5, 39.5, 39.7, 39.9, 55.6, 55.7, 60.1, 60.2, 110.3, 110.5, 125.8, 125.9, 127.1, 127.2, 127.2, 127.3, 128.2, 128.2, 128.2, 128.4, 128.5, 128.5, 128.6, 128.6, 128.7, 134.2, 135.1, 137.7, 137.8, 140.6, 141.1, 142.9, 143.0, 172.6, 172.8.

HRMS: *m*/*z* [M]⁺ calcd for C₂₉H₃₁NO₂: 425.2355; found: 425.2353.

Piperidines 10; General Procedures

Method A: 0.5 M ZnCl_2 in THF (4.1 mL, 2.05 mmol) was added to a suspension of NaBH₃CN (0.268 g, 4.20 mmol) in MeOH (2.9 mL) under argon, and the mixture was stirred at r.t. for 1 h and then added to a soln of **9** (2.02 mmol) in MeOH (4.4 mL). The soln was stirred further 2 h and poured over 1 M NaOH (50 mL). The mixture was extracted with EtOAc (3 × 50 mL) and the combined organic layers were dried (Na₂SO₄). After evaporation, the residue was purified by flash chromatography (silica gel saturated with Et₃N).

Method B: TFA (2.57 mmol) was added dropwise to a soln of **9** (1.85 mmol) in Et₂O (28 mL) at 0 °C. The resulting mixture was stirred at 0 °C for 30 min, allowed to warm to r.t. and evaporated under reduced pressure. The residue was dissolved in anhyd EtOH (7 mL) and to the cool soln (0 °C) NaBH₄ (3.80 mmol) was added. The resulting mixture was allowed to warm to r.t. and evaporated under reduced pressure. After addition of 1 M KOH (25 mL), the soln was extracted with CH₂Cl₂ (3 × 25 mL), and the combined organic extracts were dried (Na₂SO₄). After evaporation, the crude

product was purified by flash chromatography (silica gel saturated with $\mathrm{Et}_3N).$

Method C: A deoxygenated mixture of **9** (1.0 mmol), 10% Pd/C (14 mg), and abs EtOH (12 mL) was treated with H_2 (1 atm) for 2 h. The resulting mixture was filtered over Celite, and the solid was washed with EtOAc (50 mL). The combined filtrate and washings were evaporated under reduced pressure and the residue after evaporation was purified by flash chromatography (silica gel saturated with Et₃N). Purification details and characterization data are provided below for the individual cases.

Ethyl (1-Benzyl-3-isopropylpiperidin-4-yl)acetate (10c)

Chromatography: hexanes–Et₃N, 99:1; colorless oil; ratio *cis/trans* 19:81.

IR (neat): 1740 cm⁻¹ (C=O).

¹H NMR: $\delta = 0.79$ (d, J = 7.0 Hz, 3 H, *trans*), 0.87 (d, J = 6.3 Hz, 6 H, *cis*), 0.90 (d, J = 7.0 Hz, 3 H, *trans*), 1.24 (t, J = 7.1 Hz, 3 H), 1.22–1.60 (m, 2 H), 1.67–2.39 (m, 6 H), 2.54 (dd, J = 14.7, 4.1 Hz, 1 H), 2.61–2.84 (m, 2 H), 3.40 and 3.56 (AB q, J = 13.1 Hz, 2 H, *trans*), 3.43 and 3.57 (AB q, J = 13.1 Hz, 2 H, *cis*), 4.12 (q, J = 7.1 Hz, 2 H), 7.20–7.34 (m, 5 H).

¹³C NMR: δ = 14.0, 16.1, 20.3 (*cis*), 21.0, 26.1, 27.2 (*cis*), 29.2 (*cis*), 30.1 (*cis*), 30.6 (*cis*), 31.4, 34.6, 38.0, 45.4 (*trans*), 45.7 (*cis*), 47.6 (*cis*), 52.8, 52.9, 59.8, 59.9 (*cis*), 63.3, 126.6, 127.8, 128.7, 138.2, 172.9 (*trans*), 173.2 (*cis*).

HRMS: *m*/*z* [M]⁺ calcd for C₁₉H₂₉NO₂: 303.2198; found: 303.2195.

Ethyl (1,3-Dibenzylpiperidin-4-yl)acetate (10d)

Chromatography: hexanes-Et₃N, 98:2; pale yellow oils.

trans-Isomer

IR (neat): 1730 cm⁻¹ (C=O).

¹H NMR: $\delta = 1.27$ (t, J = 7.1 Hz, 3 H), 1.38–1.47 (m, 1 H), 1.66– 1.85 (m, 4 H), 1.95 (td, J = 11.3, 2.5 Hz, 1 H), 2.21 (dd, J = 14.9, 7.9 Hz, 1 H), 2.34 (dd, J = 13.6, 8.2 Hz, 1 H), 2.65–2.76 (m, 3 H), 2.94 (dd, J = 13.6, 2.1 Hz, 1 H), 3.28 and 3.53 (AB q, J = 13.1 Hz, 2 H), 4.15 (q, J = 7.1 Hz, 2 H), 7.12–7.30 (m, 10 H).

¹³C NMR: δ = 14.2, 31.2, 37.5, 38.0, 38.7, 42.0, 52.4, 58.5, 60.2, 63.1, 125.8, 126.8, 128.0, 128.2, 129.0, 129.0, 138.2, 140.2, 173.0.

Anal. Calcd for C₂₃H₂₉NO₂: C, 78.58; H, 8.32; N, 3.99. Found: C, 78.26; H, 8.42; N, 3.86.

cis-Isomer

IR (neat): 1740 cm⁻¹ (C=O).

¹H NMR: δ = 1.30 (t, *J* = 7.1 Hz, 3 H), 1.53–1.72 (m, 2 H), 1.89–2.25 (m, 4 H), 2.33–2.62 (m, 4 H), 2.80–2.92 (m, 2 H), 3.38 and 3.46 (AB q, *J* = 13.0 Hz, 2 H), 4.19 (q, *J* = 7.1 Hz, 2 H), 7.05–7.37 (m, 10 H).

¹³C NMR: δ = 14.3, 28.2, 32.4 (br), 36.0 (br), 37.5 (br), 40.4, 53.2 (br), 55.5, 60.2, 63.2, 125.5, 126.8, 128.1, 129.2, 138.9, 141.4, 172.9.

Anal. Calcd for C₂₃H₂₉NO₂: C, 78.58; H, 8.32; N, 3.99. Found: C, 78.25; H, 8.47; N, 3.86.

Ethyl [1-Benzyl-3-(3,4-dimethoxybenzyl)piperidin-4-yl]acetate (10e)

Chromatography: hexanes-EtOAc-Et₃N, 86:12:2; light yellow oils.

trans-Isomer

IR (neat): 1730 cm^{-1} (C=O).

¹H NMR: $\delta = 1.24$ (t, J = 7.1 Hz, 3 H), 1.35–1.45 (m, 1 H), 1.64– 1.79 (m, 4 H), 1.93 (td, J = 11.3, 2.5 Hz, 1 H), 2.17 (dd, J = 14.9, 7.9 Hz, 1 H), 2.26 (dd, J = 13.8, 8.1 Hz, 1 H), 2.62–2.75 (m, 3 H), 2.86 (dd, J = 13.7, 2.0 Hz, 1 H), 3.30 and 3.50 (AB q, J = 13.1 Hz, 2 H), 3.84 (s, 6 H), 4.12 (q, J = 7.1 Hz, 2 H), 6.62–6.66 (m, 2 H), 6.74 (d, J = 8.7 Hz, 1 H), 7.19–7.25 (m, 5 H).

¹³C NMR: δ = 14.2, 31.3, 37.5, 37.6, 38.7, 42.0, 52.5, 55.7, 55.8, 58.5, 60.2, 63.2, 111.0, 112.0, 120.9, 126.8, 128.0, 129.0, 132.7, 138.1, 147.1, 148.6, 173.0.

Anal. Calcd for C₂₅H₃₃NO₄: C, 72.95; H, 8.09; N, 3.41. Found: C, 73.07; H, 8.17; N, 3.30.

cis-Isomer

IR (neat): 1740 cm⁻¹ (C=O).

¹H NMR: $\delta = 1.26$ (t, J = 7.1 Hz, 3 H), 1.52–1.68 (m, 2 H), 1.87–1.93 (m, 1 H), 2.02–2.22 (m, 3 H), 2.30–2.48 (m, 2 H), 2.53 (dd, J = 13.0, 3.9 Hz, 2 H), 2.74–2.84 (m, 2 H), 3.40 (s, 2 H), 3.77 (s, 3 H), 3.82 (s, 3 H), 4.15 (q, J = 7.1 Hz, 2 H), 6.58 (dd, J = 8.1, 1.9 Hz, 1 H), 6.66 (d, J = 1.9 Hz, 1 H), 6.68 (d, J = 8.1 Hz, 1 H), 7.19–7.34 (m, 5 H).

¹³C NMR: δ = 14.2, 28.1, 32.1 (br), 35.6 (br), 37.2 (br), 40.3, 52.8 (br), 55.6, 55.6, 55.7, 60.1, 63.0, 110.9, 112.2, 121.0, 126.7, 128.0, 128.9, 133.8, 138.8, 146.8, 148.5, 172.8.

HRMS: *m*/*z* [M]⁺ calcd for C₂₅H₃₃NO₄: 411.2410; found: 411.2409.

Ethyl {1-Benzyl-3-[3-(ethoxycarbonyl)but-3-enyl]piperidin-4-yl}acetate (10g)

Chromatography: hexanes-EtOAc-Et₃N, 96:2:2; pale yellow oils.

trans-Isomer

IR (neat): 1730 (C=O), 1660 cm⁻¹ (C=C).

¹H NMR: $\delta = 1.24$ (t, J = 7.1 Hz, 3 H), 1.28 (t, J = 7.1 Hz, 3 H), 1.32–1.45 (m, 3 H), 1.46–1.77 (m, 4 H), 1.98–2.25 (m, 4 H), 2.52 (dd, J = 15.0, 4.3 Hz, 1 H), 2.76–2.81 (m, 1 H), 2.83–2.88 (m, 1 H), 3.45 and 3.51 (AB q, J = 13.2 Hz, 2 H), 4.07–4.21 (m, 4 H), 5.75 (dt, J = 15.6, 1.4 Hz, 1 H), 6.89 (dt, J = 15.6, 6.9 Hz, 1 H), 7.20–7.37 (m, 5 H).

¹³C NMR: δ = 14.2, 29.2, 29.5, 31.3, 37.1, 38.4, 39.8, 53.1, 58.0, 60.1, 60.3, 63.2, 121.4, 126.9, 128.1, 129.0, 138.2, 148.7, 166.5, 173.0.

HRMS: *m*/*z* [M]⁺ calcd for C₂₃H₃₃NO₄: 387.2410; found: 387.2406.

cis-Isomer

IR (neat): 1730 (C=O), 1660 cm⁻¹ (C=C).

¹H NMR: $\delta = 1.22$ (t, J = 7.1 Hz, 3 H), 1.26 (t, J = 7.1 Hz, 3 H), 1.19–1.36 (m, 1 H), 1.51–1.62 (m, 4 H), 1.85–2.27 (m, 5 H), 2.22 (d, J = 7.6 Hz, 2 H), 2.46 (br, 1 H), 2.64 (br, 1 H), 3.30 and 3.51 (AB q, J = 13.1 Hz, 2 H), 4.05–4.19 (m, 4 H), 5.72 (d, J = 15.6 Hz, 1 H), 6.89 (dt, J = 15.4, 7.0 Hz, 1 H), 7.17–7.32 (m, 5 H).

¹³C NMR: δ = 14.1, 24.8 (br), 28.2, 29.7, 35.2 (br), 36.3 (br), 37.1, 52.9 (br), 55.1, 60.0, 60.1, 63.0, 121.2, 126.8, 128.0, 128.7, 138.8, 149.0, 166.5, 172.8.

Anal. Calcd for $C_{23}H_{33}NO_4$: C, 71.27; H, 8.59; N, 3.62. Found: C, 71.43; H, 8.61; N, 3.31.

Ethyl {1-[2-(3,4-Dimethoxyphenyl)ethyl]-3-ethylpiperidin-4-yl}acetate (10h)

Chromatography: hexanes–EtOAc–Et₃N, 84:14:2; pale yellow oil; ratio *cis/trans* 37:63.

IR (neat): 1730 cm⁻¹ (C=O).

¹H NMR: $\delta = 0.86-0.94$ (m, 3 H), 1.05–1.46 (m, 6 H), 1.26 (t, J = 7.1 Hz, included in m at $\delta = 1.05-1.46$), 1.51–1.81 (m, 3 H), 1.93–2.08 (m, 1 H), 2.17–2.64 (m, 6 H), 2.67–2.79 (m, 2 H), 2.95–3.04 (m, 1 H), 3.85 (s, 3 H), 3.87 (s, 3 H), 4.13 (q, J = 7.1 Hz, 2 H), 6.72–6.81 (m, 3 H).

¹³C NMR: δ = 10.5 (*trans*), 11.5 (*cis*), 13.8, 20.0 (br, *cis*), 23.2, 28.2, 31.3, 32.8, 32.9, 34.0 (br, *cis*), 34.6 (br, *cis*), 36.7 (*trans*), 38.0, 39.4 (*cis*), 41.4 (*trans*), 51.5 (br, *cis*), 53.0, 54.7, 55.1, 55.2, 58.0, 59.6, 60.5, 60.6, 110.6 (*cis*), 110.6 (*trans*), 111.4, 119.9, 132.6 (*trans*), 132.7 (*cis*), 146.6 (*cis*), 146.7 (*trans*), 148.2 (*cis*), 148.2 (*trans*), 172.5 (*trans*), 172.6 (*cis*).

HRMS: *m*/*z* [M]⁺ calcd for C₂₁H₃₃NO₄: 363.2410; found: 363.2408.

Ethyl {3-Benzyl-1-[2-(3,4-dimethoxyphenyl)ethyl]piperidin-4-yl}acetate (10j)

Chromatography: hexanes–EtOAc–Et₃N, 78:20:2; colorless oil; ratio *cis/trans* 22:78.

IR (neat): 1730 cm⁻¹ (C=O).

¹H NMR: δ = 1.26 (t, *J* = 7.1 Hz, 3 H), 1.41–1.51 (m, 1 H), 1.63–1.72 (m, 3 H), 1.81–1.87 (m, 1 H), 1.95–2.04 (m, 1 H), 2.15–2.31 (m, 2 H), 2.37–2.78 (m, 6 H), 2.92–2.99 (m, 2 H), 3.81–3.85 (m, 6 H), 4.10–4.19 (m, 2 H), 6.63–6.79 (m, 3 H), 7.07–7.28 (m, 5 H).

¹³C NMR: δ = 14.1, 28.2 (*cis*), 31.5, 33.1, 35.5 (*cis*), 36.7 (*trans*), 37.7 (*trans*), 37.8, 38.6, 40.1 (*cis*), 42.0 (*trans*), 53.0, 55.1 (*cis*), 55.5, 55.7, 55.7 (*cis*), 58.5, 60.2, 60.7, 110.9, 111.6 (*trans*), 111.8 (*cis*), 120.2 (*trans*), 120.4 (*cis*), 125.6 (*cis*), 125.8 (*trans*), 128.0 (*cis*), 128.1 (*trans*), 128.8 (*trans*), 129.0 (*cis*), 132.8 (*trans*), 133.2 (*cis*), 139.9 (*trans*), 141.1 (*cis*), 147.0, 148.5, 172.8 (*cis*), 172.8 (*trans*).

HRMS: *m*/*z* [M]⁺ calcd for C₂₆H₃₅NO₄: 425.2566; found: 425.2572.

Debenzylated Piperidines 11; General Procedure

A deoxygenated mixture of **9** (1.5 mmol), 10% Pd/C (22 mg), and EtOH (7 mL) was treated with H_2 (3.45 bar) at r.t. for 48 h. The mixture was filtered through Celite, which was washed with CH_2Cl_2 (100 mL). The combined filtrate and washings were evaporated under reduced pressure and the residue was purified by flash chromatography (silica gel saturated with Et_2NH). Purification details and characterization data are provided below for the individual cases.

Ethyl (3-Isopropylpiperidin-4-yl)acetate (11c)

Chromatography: EtOAc–Et₂NH, 98:2; colorless oil; ratio *cis/trans* 26:74.

IR (neat): 3300 (N–H), 1735 cm⁻¹ (C=O).

¹H NMR: $\delta = 0.78$ (d, J = 7.1 Hz, 3 H, *trans*), 0.88 (d, J = 6.0 Hz, 6 H, *cis*), 0.92 (d, J = 7.0 Hz, 3 H, *trans*), 1.09–1.30 (m, 5 H), 1.23 (t, J = 7.1 Hz, included in m at $\delta = 1.09-1.30$), 1.57–2.05 (m, 4 H), 2.21–3.02 (m, 6 H), 4.10 (q, J = 7.1 Hz, 2 H).

 13 C NMR: δ = 14.1, 15.9, 20.0, 21.0, 21.1, 26.1, 27.3, 30.7, 32.9, 35.4, 38.5, 40.7, 45.2, 45.5, 46.5, 47.0, 47.2, 60.0, 60.1, 173.1, 173.5.

HRMS: *m*/*z* [M]⁺ calcd for C₁₂H₂₃NO₂: 213.1729; found: 213.1723.

Ethyl {3-[3-(Ethoxycarbonyl)propyl]piperidin-4-yl}acetate (11f)

Chromatography: EtOAc–Et₂NH, 98:2 EtOAc–Et₂NH; pale yellow oil; ratio *cis/trans* 30:70.

IR (neat): 3340 (N–H), 1740 cm⁻¹ (C=O).

¹H NMR: $\delta = 1.07-1.25$ (m, 2 H), 1.22 (t, J = 7.1 Hz, 6 H), 1.27–1.76 (m, 7 H), 2.02 (dd, J = 14.8, 8.9 Hz, 1 H, *trans*), 2.14–2.31 (m, 3 H), 2.49–3.12 (m, 4 H), 4.09 (q, J = 7.1 Hz, 4 H).

¹³C NMR: δ = 14.1, 21.9, 22.7, 26.1, 29.0, 30.4, 32.6, 34.3, 34.4, 35.2, 35.9, 37.8, 38.1, 38.8, 41.3, 44.7, 46.3, 48.4, 51.3, 60.1, 173.0, 173.4, 173.4.

HRMS: *m*/*z* [M]⁺ calcd for C₁₅H₂₇NO₄: 285.1940; found: 285.1938.

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