

| Product | Yield (%) | mp or bp (°C) | ³¹ P NMR [δ] | ¹ H { ¹³ C} NMR δ, J (Hz) | MS [m/e] |
|--|-----------|-------------------|-------------------------|--|--|
| PhP(O)(CH ₂ CO ₂ Me) ₂ 3a | 64 | 102–104 | 28.9 | 3.41 (d, 4H, J _{H,P} = 15.25, CH ₂), 3.56 (s, 6H, CH ₃), 7.45–7.75 (m, 5H, Ph), {37.65 (d, J _{P,C} = 63, CH ₂), 52.5 (s), 128–132 (Ph), 166.6 (d, J _{P,C} = 4.6, CO)} | 270 [M ⁺], 239 [M ⁺ -OMe], 207 [239-HOMe], 197 [M ⁺ -H ₂ CO ₂ Me], 155 [PhP(O)OMe] ⁺ |
| PhP(O)(CH ₂ CO ₂ Et) ₂ 3b | 64 | semisolid | 29.0 | 1.14 (t, 6H, J _{H,H} = 7.14, CH ₃), 3.39 (d, 4H, J _{H,P} = 15.24, CH ₂ P), 4.1 (q, 4H, CH ₂ CH ₃), 7.4–7.9 (m, 5H, Ph) | 29.8 [M ⁺], 253 [M ⁺ -OEt], 211 [M ⁺ -CH ₂ CO ₂ Et], 169 [PhP(O)OEt] ⁺ , 141 [PhP(O)OH] ⁺ |
| EtP(O)(CH ₂ CO ₂ Me) ₂ 3c | 45 | 56–59 | 41.5 | 1.23 (dt, 3H, J _{H,H} = 7.76, J _{H,P} = 18.77, CH ₃ CH ₂), 1.97 (dq, 2H, J _{H,P} = 12, CH ₃ CH ₂), 3.13 (ABX, 4H, J _{H,P} = 15, CH ₂ P), 3.73 (s, 6H, CH ₃ O), {5.0 (d, J _{P,C} = 5.57, CH ₃ CH ₂), 21.97 (d, J _{P,C} = 70.86, CH ₂ CH ₃), 35.4 (d, J _{P,C} = 58.4, CH ₂ P), 52.49 (s, CH ₃ O), 166.75 (d, J _{P,C} = 3.3, CO)} | 222 [M ⁺], 191 [M ⁺ -OMe], 149 [M ⁺ -CH ₂ CO ₂ Me], 107 [EtP(O)OMe] ⁺ , 161, 151 |
| EtP(O)(CH ₂ CO ₂ Et) ₂ 3d | 48 | oil | 42 | 1.12 (dt, 3H, J _{H,H} = 7.76, J _{H,P} = 18.76, CH ₃ CH ₂ P), 1.15 (t, 6H, J _{H,H} = 7.15, CH ₃ CH ₂ O), 1.88 (dq, 2H, J _{H,P} = 12, CH ₃ CH ₂ P), 3.0 (ABX, 4H, J _{H,P} = 15, PCH ₂ CO), 4.06 (q, 4H, CH ₂ O) | 250 [M ⁺], 205 [M ⁺ -OEt], 163 [M ⁺ -CH ₂ CO ₂ Et], 121 [EtP(O)OEt] ⁺ , 93 [EtPO ₂ H] ⁺ |
| BuOP(O)(CH ₂ CO ₂ Me) ₂ 3e | 62 | (80/ 0.4 Torr) | 38.7 | 0.85 (t, 3H, CH ₃ CH ₂), 1.2–1.4 and 1.5–1.61 (m, 4H, CH ₂), 3.1 (d, 4H, J _{H,P} = 18.1, CH ₂ P), 3.67 (d, 6H, ⁵ J _{H,P} = 0.45, OCH ₃), 4.03 (q, 2H, CH ₂ O) | 266 [M ⁺ + 1], 211 [(HO) ₂ P(CH ₂ CO ₂ Me) ₂] ⁺ , 179 [HOP(O)CH ₂ CO ₂ Me] ⁺ , 95 [HOP(O)OMe] ⁺ |
| Ph ₂ P(O)CH ₂ CO ₂ Me 6 | 63 | 93–97 | 27.4 | 3.48 (d, 2H, J _{H,P} = 14.7, CH ₂), 3.54 (s, 3H, CH ₃), 7.4–7.9 (m, 14H, Ph) | 274 [M ⁺], 232 [Ph ₂ PO ₂ Me] ⁺ , 217 [Ph ₂ PO ₂] ⁺ , 201 [Ph ₂ PO ₂] ⁺ , 155 [PhP(O)OMe] ⁺ , 77 [Ph] ⁺ |
| [Ph ₂ P(CH ₂ CO ₂ Me) ₂] ⁺ Br [−] 7 | 68 | 150–152 | 20.9 | 3.58 (s, 6H, CH ₃), 5.22 (d, 4H, J _{H,P} = 13.64, CH ₂), 7.6–8.1 (m, 14H, Ph) | FAB (+ve): 331 [cation] FAB (−ve): 410.9 [M ⁺ -1], 490.8 [M ⁺ + Br [−] -1] |
| [PhP(CH ₂ CO ₂ Me) ₃] ⁺ Br [−] 4a | – | 125–129 | 21.8 | 3.71 (s, 9H, CH ₃), 4.88 (d, 6H, J _{H,P} = 14, CH ₂), 7.5–7.8 and 8.15–8.3 (m, 5H, Ph) | 327 [PhP(CH ₂ CO ₂ Me) ₃] ⁺ |

Benzene (30 mL) and zinc dust (1.308 g, 0.02 mol) were placed in a 100 mL three-neck round-bottom flask equipped with a mechanical stirrer, dropping funnel and condenser arranged for distillation. To ensure dryness, some benzene (~ 5 mL) was distilled off. The condenser was replaced by a reflux condenser with a CaCl₂ tube. A solution of an alkyl bromoacetate (0.02 mol) and a dichlorophosphine (0.01 mol for the synthesis of **3**) or chlorophosphine (0.02 mol for the synthesis of **6**) in dry benzene (5 mL) and dry Et₂O (5 mL) was slowly added to the mixture under gentle reflux.



During the addition, a crystal of I_2 was added to initiate the reaction (the brown colour of iodine disappeared almost immediately). After the additions, the mixture was very vigorously stirred and refluxed until the zinc had dissolved (~ 4 h). An insoluble thick oil separated onto the bottom. The mixture was cooled to r. t. and 30 % hydrogen peroxide (1.5 mL) in 10 mL of methanol or ethanol (depending on R^1) was added dropwise, and stirring was continued for the next 30 min. In the case of **3e**, *tert*-butyl hydroperoxide (80 % solution in di-*tert*-butyl peroxide, 1.12 mL) was added instead. Finally, brine (slightly acidified with HCl) and $CHCl_3$ (ca. 40 mL) were added to collect all the organic products in the lower layer. The layers were separated and the aq layer was extracted with chloroform (3×10 mL). The combined organic layers were first washed with sodium sulfate(IV) (for **3e**) or sodium thiosulfate to remove the rest of oxidation agents (or sometimes free bromine), and then with water and dried ($MgSO_4$). After evaporation, the crude products were purified by column chromatography (for **3a–3d**) using a chloroform/methanol gradient as eluent, or by distillation (for **3e**). For analytical purposes, the crystalline products were additionally crystallized from benzene.

Financial support (Grant No 206189101) by the State Committee of Scientific Research is gratefully acknowledged. The authors also thank Ms. Janina Kmieć for her skilful experimental assistance.

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- (6) Podlahova, et al.^{3a,e} described a similar approach to the synthesis of phosphines **2**. However, their experimental procedure was, in our hands, less effective, particularly for compounds with $R^1 = Me$.