

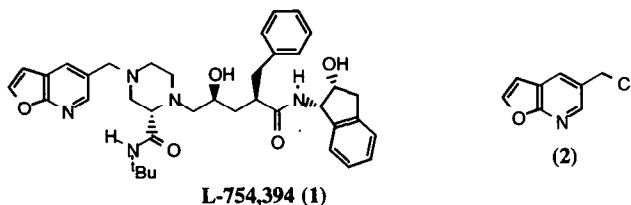


A Practical Synthesis of the 5-Chloromethyl-furo[2,3-b]pyridine Pharmacophore

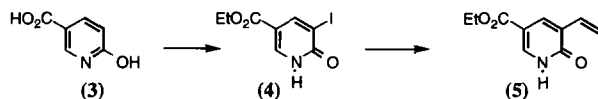
Woo-Baeg Choi*, Ioannis N. Houpis, Hywyn R.O. Churchill, Audrey Molina, Joseph E. Lynch, R.P. Volante, Paul J. Reider, Anthony O. King
Process Research, Merck Research Laboratories, P.O. Box 2000, Rahway, New Jersey 07065

Abstract: Synthesis of the furopyridine **2** was accomplished in 52% overall yield from 6-hydroxynicotinic acid (**3**). The synthesis is highlighted by a Heck coupling of **5** with ethylene followed by an NCS mediated oxidative cyclization and elimination sequence.

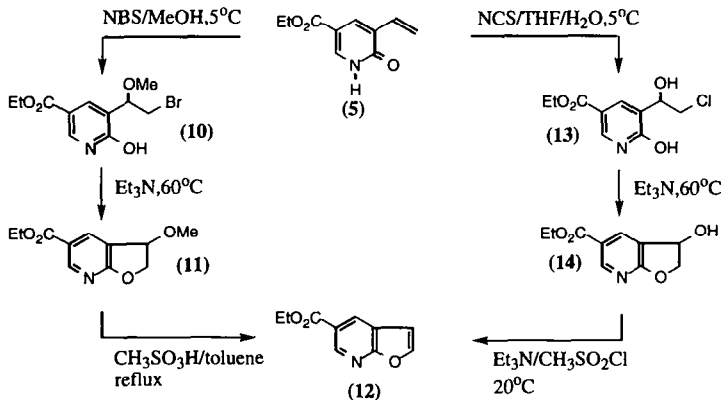
Despite the recent emergence of the 5-substituted furo[2,3-b]pyridine moiety as a useful pharmacophore, methodology for preparation of this interesting heterocyclic ring system remains severely limited.¹ However, since the recent discovery of L-754,394 (**1**) as a potent and bioavailable inhibitor of the HIV-Protease enzyme, intense efforts in these laboratories have been directed towards the development of efficient, viable pathways to suitably functionalized furopyridine derivatives, e.g. the 5-chloromethyl-furo[2,3-b]pyridine (**2**).^{2,3} In this report, we wish to describe a convenient and scaleable 7-step synthesis of **2** (52% overall yield) from commercially available 6-hydroxynicotinic acid (**3**). The synthesis is highlighted by a palladium catalyzed vinylation of the readily available iodopyridone **4** followed by an oxidative cyclization/elimination sequence to yield the 5-carboethoxy-furo[2,3-b]pyridine (**12**).



3-Iodopyridone **4** (prepared in two steps from commercially available 6-hydroxynicotinic acid (**3**), 95% overall) could be readily converted to vinylpyridone **5** by coupling with vinyltributyltin and tetrakis-triphenylphosphine Pd(0) in the presence of triethylamine at 80°C.⁴ Similarly, treatment of **4** with vinylboronate reagents⁵ also led to the desired vinylpyridone **5**. However, due to both the toxicity and high cost of the above reagents, more cost efficient and scaleable alternative vinylation methods were investigated for the preparation of **5**. Heck coupling between **4** and ethylene with 1 mol% Pd(OAc)₂, 2 mol% triphenylphosphine and triethylamine in acetonitrile at 100-150 psi at 100°C provided the desired vinylpyridone **5** in 80% yield.^{6,7}



Initial attempts to directly cyclize the vinylpyridone **5** using NBS in THF led to a complex mixture of products consisting primarily of oligomeric species.⁸ In order to avoid the apparent oligomerization problem, the cyclization of vinyl pyridone **5** was carried out in a stepwise fashion. First, oxidation with NBS in methanol gave the bromomethoxy compound **10**, which was then treated, *in situ*, with triethylamine to form the methoxy-dihydro-furopyridine **11** in 90% yield. Conversion of **11** to 5-carboethoxy-furo[2,3-b]pyridine (**12**) was then readily effected by treatment with methanesulfonic acid (cat.) in toluene at reflux (80%, 72% overall from **5**). Alternatively, oxidation of **5** with NCS in THF/water generated chlorohydrin **13**, which was directly cyclized to hydroxy-furopyridine **14** by the addition of triethylamine in 85% yield. Subsequent treatment of **14** with methanesulfonyl chloride and triethylamine spontaneously resulted in elimination of the hydroxyl functionality to produce **12** in 95% yield (81 % from **5**). Finally, reduction of the carboethoxy group of **12** with diisobutylaluminum hydride followed by chlorination of the resulting alcohol with thionyl chloride provided the title compound **2** in excellent yield (85% from **12**).⁹



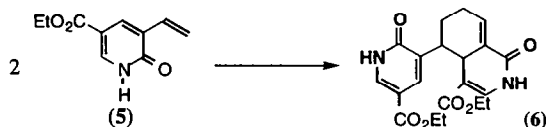
In conclusion, we have demonstrated a highly efficient process that allows rapid access to the versatile pharmaceutically important 5-carboethoxy-furo[2,3-b]pyridine (**12**) moiety in 5 steps from commercially available 6-hydroxy nicotinic acid (**3**). The synthesis of **12** proceeds in 62% overall yield. The carboethoxy moiety of **12** was also readily processed to the more electrophilic 5-chloromethyl-furo[2,3-b]pyridine (**2**) analog (85%, 52% overall from **3**) as required for conversion to the HIV-protease inhibitor candidate L-754,394 (**1**).¹⁰

Acknowledgment

We wish to thank R. Reamer for proton and carbon-13 NMR analysis of the dimer **6**, as well as adducts **8** and **9**, and Messrs. T. Houck and C. Bazalal for performing high pressure reactions.

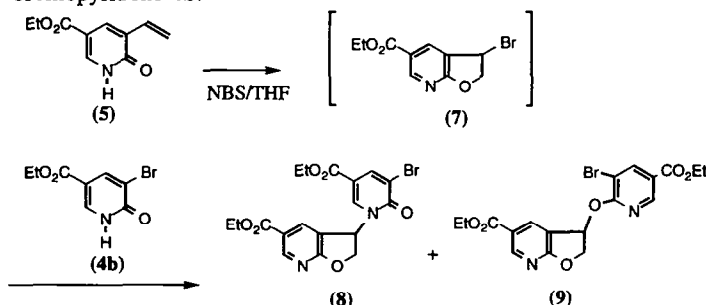
References and notes

1. a) Friedrichsen, W. In *Comprehensive Heterocyclic Chemistry*; Katritzky, A.R.; Rees, C.W., Eds.; Pergamon Press: New York, 1984; vol. 4, p 974 (and references therein); b) VanSickel, A.P.; Rapoport, H. *J. Org. Chem.* **1990**, *55*, 895; c) Taylor, E.C.; Macor, J.E.; Pont, J.L. *Tetrahedron* **1987**, *43*, 5145; d) Ayyangar, N.R.; Kohle, P.Y.; Tilak, B.D. *Indian J. Chem. Sect. B.* **1979**, *17B*, 100; e) Gregory, B.; Bullock, E.; Chen, T-S. *Can. J. Chem.* **1977**, *55*, 4061.
2. Dorsey, B.D.; Levin, R.B.; McDaniel, S.L.; Vacca, J.P. "Synthesis and Evaluation of Pyridyl Analogs of L-735,524: Potent HIV-1 Protease Inhibitors" Presented at Medicinal and Bioorganic Chemistry Winter Conference, Steamboat Springs, Colorado, USA, 1/29/95-2/2/95.
3. Houpis, I.N.; Choi, W.-B.; Reider, P.J.; Molina, A.; Churchill, H.R.O.; Lynch, J.E.; Volante, R.P. *Tetrahedron Lett.* **1994**, *35*, 9355.
4. a) Stille, J.K. *Angew. Chem., Int. Edn. Engl.* **1986**, *25*, 508; b) Kondo, Y.; Watanabe, R.; Sakamoto, T.; Yamanaka, H. *Chem. Pharm. Bull.* **1989**, *37*, 10, 2814; c) Solberg, J.; Undheim, K. *Acta. Chem. Scand.* **1987**, *B41*, 712; d) McKean, D.R.; Parrinello, G.; Renaldo, A.F.; Stille, J.K. *J. Org. Chem.* **1987**, *52*, 422.
5. a) Suzuki, A. *Pure Appl. Chem.* **1991**, *63*, 419; b) Sato, M.; Miyaura, N.; Suzuki, A. *Chem. Lett.* **1989**, 1405; c) Hunt, A.R.; Stewart, S.K.; Whiting, A. *Tetrahedron Lett.* **1993**, *34*, 22, 3599.
6. Heck, R.F. *Palladium Reagents in Organic Syntheses*; Academic Press: New York, 1985.
7. It is noteworthy that the yield of the Heck reaction was highly concentration dependent. The reaction proceeded in 80% yield at 0.1M of **4** in acetonitrile; however, attempts to improve productivity by increasing the reaction concentration led to loss in yield. Stability studies at 0.5 M showed that vinyl pyridone **5** readily dimerized under the reaction conditions giving rise to the Diels Alder adduct **6**, which was likewise unstable leading to an uncharacterizeable, highly insoluble solid on further heating.



8. Interestingly, performing the cyclization reaction with a 1:1 mixture of bromopyridone **4b** and the vinylpyridone **5** in anhydrous THF with NBS led cleanly to the dimeric N- and O-alkylation

products **8** and **9**. This result is readily explained by a bromonium ion induced cyclization followed by capture of the intermediate bromofuropyridine **7** by N- or O-alkylation of the bromopyridone **4b**.



9. All the reported compounds, including **2**, **4**, **5**, **10**, **11**, **12**, **13** and **14**, showed good spectral matches for the corresponding structures and elemental analysis results within 0.3%.
10. The complex piperazine component of **1** was obtained as described for the closely related HIV-Protease inhibitor L-735,524. See Askin, D.; Eng, K.; Rossen, K.; Purick, R.M.; Wells, K.M.; Volante, R.P.; Reider, P.J., *Tetrahedron Lett.* **1994**, 35, 673.
11. **4**: ^1H NMR (CDCl_3) δ 11.82 (1H, broad, NH), 8.65 (1H, d, H_6 , $J = 2.3$ Hz), 8.33 (1H, d, H_4 , $J = 2.3$ Hz), 4.34 (2H, q, CH_2 , $J = 7.1$ Hz), 1.37 (3H, t, CH_3); ^{13}C NMR (CDCl_3) 162.92, 162.88, 149.95, 139.78, 112.92, 90.15, 61.54, 14.33; mp = 168–168.5°C; Anal. Calcd for $\text{C}_8\text{H}_8\text{NO}_3$: C, 32.79; H, 2.75; N, 4.78; O, 43.30. Found: C, 32.58; H, 2.63; N, 4.71; O, 43.52.
- 5**: ^1H NMR (CDCl_3) δ 11.54 (1H, broad, NH), 8.18 (1H, d, H_6 , $J = 2.3$ Hz), 8.10 (1H, d, H_4 , $J = 2.3$ Hz), 6.80 (1H, dd, $\text{H}_{1'}$, $J = 11.3$ and 16.7 Hz), 6.16 (1H, dd, $1\text{H}_{2'}$, $J = 1.1$ and 16.7 Hz), 5.45 (1H, dd, $1\text{H}_{2'}$, $J = 1.1$ and 11.3 Hz), 4.34 (2H, q, CH_2 , $J = 7.1$ Hz), 1.37 (3H, t, CH_3); ^{13}C NMR (CDCl_3) 164.41, 164.28, 137.97, 136.26, 130.63, 127.60, 118.12, 111.41, 61.18, 14.36; softening at 125°C, decomposed at 220°C; Anal. Calcd for $\text{C}_{10}\text{H}_{11}\text{NO}_3$: C, 62.17; H, 5.74; N, 7.25. Found: C, 61.96; H, 5.69; N, 7.13.
- 14**: ^1H NMR (CDCl_3) δ 8.69 (1H, d, H_6 , $J = 2.0$ Hz), 8.30 (1H, d, H_4 , $J = 2.0$ Hz), 5.46 (1H, m, $\text{H}_{1'}$), 4.73 (1H, dd, 1CH_2 , $J = 7.1$ and 10.8 Hz), 4.57 (1H, dd, 1CH_2 , $J = 3.2$ and 10.8 Hz), 4.34 (2H, q, CH_2 , $J = 7.1$ Hz), 4.22 (1H, broad, OH), 1.37 (3H, t, CH_3); ^{13}C NMR (CDCl_3) 170.81, 165.13, 152.19, 136.62, 121.83, 120.65, 78.69, 69.29, 61.38, 14.29; mp = 109.5–110°C; Anal. Calcd for $\text{C}_{10}\text{H}_{11}\text{NO}_4$: C, 57.41; H, 5.30; N, 6.70. Found: C, 57.55; H, 5.21; N, 6.71.
- 12**: ^1H NMR (CDCl_3) δ 8.96 (1H, d, $J = 2.1$ Hz), 8.53 (1H, d, $J = 2.1$ Hz), 7.73 (1H, d, $J = 2.4$ Hz), 6.82 (1H, d, $J = 2.4$ Hz), 4.38 (2H, q, CH_2 , $J = 7.2$ Hz), 1.37 (3H, t, CH_3); ^{13}C NMR (CDCl_3) 165.45, 163.93, 146.53, 146.15, 132.06, 122.67, 118.94, 106.48, 61.36, 14.30; mp = 72–73°C; Anal. Calcd for $\text{C}_{10}\text{H}_9\text{NO}_3$: C, 62.82; H, 4.74; N, 7.33. Found: C, 62.78; H, 4.67; N, 7.41.

(Received in USA 10 April 1995; revised 4 May 1995; accepted 9 May 1995)