Transition Metal-Catalyzed Oxidations. 11 [1]

Para-Selective Chlorination and Bromination of Phenols with *tert*-Butyl Hydroperoxide and TiX(O*i*Pr)₃

Karsten Krohn, Hagen Rieger, Klaus Steingröver, and Ingeborg Vinke

Paderborn, Universität-GH, FB 13- Fachbereich Chemie und Chemietechnik

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Dedicated to Prof. W. Pritzkow on the Occasion of his 70th Anniversary

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Abstract. Mononuclear phenols 1–4 are chlorinated or brominated with high *para*-selectivity and in good yields to the

Selectivity is a major goal in modern synthetic chemistry [2]. This goal is relatively difficult to achieve in some electrophilic aromatic substitutions especially in the halogenation of phenols. Mixtures of ortho- and para-substitution products are usually formed which are often difficult to separate. We now report on surprisingly clean chlorinations and brominations with interesting para-position selectivity in the reactions of phenols with tert-butyl hydroperoxide (TBHP) in the presence of halogenated transitionmetal alkoxides such as $TiX(OiPr)_3$ (X = Cl or Br; for a review on TBHP oxidations see [3]). The halogenating power of the $TiX_n(OiPr)_m/TBHP$ system and the selectivities involved have not yet been systematically investigated. Pertrifluoroacetic acid is known to generate hypochlorite ions in the reaction with TiCl₄ that chlorinate phenol (1) with moderate ortho-selectivity (56:22) [4]. A reverse, but also very poor para-selectivity (67.5:25) is obtained when meta-chloroperbenzoic acid is used in presence of HCl [5].

Our preliminary chlorination experiments of 2-methylphenol (2) in dichloromethane at room temperature with TiCl(O*i*Pr)₃/TBHP gave low yields but an interesting *para*selectivity encouraging further studies. The reaction was finally (see Experimental for details) conducted in THF at $-30 \degree C$ with 0.1 molar solutions of the phenols **1–3**. Increasing the chlorine content of the titanium catalyst or the addition of lithium or magnesium chloride did not improve





the conversions that were in the range of 90-95% by GC analysis after 20 h of reaction time at -30 °C. The corresponding *para*-chlorination products **5**, **7** and **9** were the only products detected by GC analysis; the isolated yields were 62, 58, and 47%, respectively [6]. For comparison, the most successful reagents for regioselective *para*-chlorination are listed in Table 1. With exception of a recent procedure of Hirano *et al.* [7] using sodium chlorite and a manganese(III)-salen complex in the chlorination of anisol some *ortho*-chlorination products (3 – 8.7%) were always formed in the described procedures.

Next, we turned our attention to the bromination of the phenols 1-4. Initially, we observed that bromination products

Table 1 Selection of reagents for para-selective chlorination of phenol 1

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Reagent	Ratio ortho/para	Dichloro product (%)	Yield para (%)	
chlorodimethylsulfonium chloride [8]	3:97	_	84	
N-chlorotriethylammonium chloride [9]	3:97	_	97 ^b)	
<i>N</i> -chloropyridinium chloride [9]	3:97	_	95 ^b)	
SO_2Cl_2 , cat.: Ph ₂ S, AlCl ₃ [10]	8.7:91.3	_	89 ^b)	
2,3,4,4,5,6-hexachlorocyclohexa-2,5-dienone [11]	5.6 : 94.4 ^a)	10 ^a)	85 ^a)	
sodium chlorite, cat.: (salene)-mangan(III)-complex [7]	- ^a)	0 a)	98 ^a)	

^a) selectivity for the chlorination of anisol; ^b) based on chlorination equivalent

were formed when lithium bromide was added to the TiCl(OiPr)₃/TBHP system. To exclude the simultaneous formation of chlorides, we later used TiBr(OiPr)₃ that was prepared by mixing TiBr₄ with three parts of Ti(OiPr)₄ similarly as described for TiCl(OiPr)₃. The reaction of 1–4 was conducted at -40 °C in THF, and Table 2 shows the results of the GC analysis comprising all reaction products. It must be mentioned that naphthol did not give clean halogenation products due to oxygenations described earlier [12]. The parabromination products of 6, 8, 10, and 11 were formed in high yields and selectivity (86-92%) with only small amounts of starting material (3-8%), dibromination products (2-8%) or very little ortho-product (3%, only one case). These results are comparable with the best known reagents for selective para-bromination compiled in Table 3. It should be stressed that in the procedure described here, readily available commercial reagents are used and environmentally safe (TiO₂) side products are formed.

The reason of the high para-selectivity was unclear, and we performed a few experiments to rule out some mechanistic alternatives. Although the redox potential is relatively unfavourable, it cannot be excluded that electrophilic chlorine species in particular hypochlorite or tert-butyl hypochlorite are generated from TBHP and the titanium catalyst [20]. Therefore, sodium hypochlorite and tert-butyl hypochlorite were treated with phenol (1) and the products carefully analyzed by GC. The results are summarized in Table 4. They clearly demonstrate that ortho-chlorophenol is formed predominantly with these reagents. However, it is possible that *para*-selectivity is caused by steric shielding of the phenolic ortho-positions after ligand exchange with the titanium alkoxide to form the phenolate. Accordingly, tertbutyl hypochlorite in combination with $Ti(OiPr)_4$ or the sterically even more bulky $Zr(OtBu)_4$ was treated with phenol. In fact, the amount of the para-product especially in the presence of Zr(OtBu)₄ increased showing that steric shielding of the ortho-positions may be of some importance. However, the ratio of nearly 1:1 is far away from that observed with the TiCl(O*i*Pr)₃/TBHP or the related TiBr(O*i*Pr)₃/TBHP systems (see Tables 1 and 3) and steric shielding by formation of the titanium phenolate is not solely responsible for the observed

Table 2	Bromination	of the	phenols	1 - 4
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para-selectivity. It should be noted in this connection that electron-rich phenol ethers are also halogenated by the system but without the position selectivity typical for the investigated phenols.

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Experimental

For general methods and instrumentation see [21].

Preparation of Chloro- and Bromotitanium Triisopropoxides [14]

A solution of Ti(O*i*Pr)₄ (2.132 g, 7.5 mmol) in dry CH₂Cl₂ (10 ml) was treated at 0 °C with TiCl₄ (0.474 g, 2.5 mmol) or TiBr₄ (0.919 g, 2.5 mmol) in dry CH₂Cl₂ (10 ml). The solutions were then allowed to warm to room temperature, and stirring was continued for 24 h. The 1 molar solutions can be used for one month if stored at 4 °C.

Chlorination of Phenols (General Procedure)

A solution of the phenols 1 - 4 (1 mmol) in dry THF (10 ml) was treated with TiCl(OiPr)₃ (1 mmol, 1 mol/l in CH₂Cl₂). The solution turned orange and was stirred 30 min and cooled to -30 °C. A solution of TBHP (0.86 ml, 3 mmol, 3.5 mol/L in CH₂Cl₂) was then added dropwise within 5 min. The yellow mixture was stirred for 20 h at room temperature, quenched by addition 10% H₂SO₄ (10 ml), and the phases were separated. The aqueous phase was extracted twice with CH₂Cl₂ (each 5 ml), the combined organic phases washed twice with 10% H_2SO_4 (each 5 ml), dried (MgSO₄), and the solvent was evaporated at reduced pressure. The crude product was analyzed by GC (starting temperature 80 °C, heating rate 5 °C/min to 160 °C, then 10 °C/min). The products were purified by column chromatography (CH_2Cl_2/n -hexane 10:1) and characterized by NMR and *m.p.*; for yields see Table 1; *m.p.* **5**: 41 °C (Lit. [22] 43–44 °C) **7**: *m.p.* 43–44 °C (Lit. [23] *m.p.* 48.5–49 °C); **9**: *m.p.* 61–62 °C (Lit. [23] : *m.p.* 65– 68 °C).

Substrate	ortho-Product (%)	para-Product (%)	Dibrominated product (%)	Starting material (%)
phenol (1)	3	88	6	3
2-methylphenol (2)	-	92	3.5	4.5
3-methylphenol (3)	-	90	2	8
2-methoxyphenol (4)	_	86	8	6

Table 3	Selected	reagents	for s	selective	para-bromination	of	phenol 1
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Reagent	Ratio ortho/para	Dibrominated product (%)	Yield para (%)
2,4-diamino-1,3-thiazol hydrotribromide [13]	1:3	_	83
tetrabutylammonium tribromide [14]	-		93
bis(dimethylacetamid) hydrotribromide [15]	-	2.5	92
4,4-dibrom-3-methylpyrazol-5-one [16]	7.6 : 92.4	3	94
benzyltrimethylammonium tribromide [17] ^{a)}	8:92	traces	
bromodimethylsulfonium bromide [18]	3:97	_	85
N-bromsuccinimid/DMF [18]	-	_	70
hexabromocyclopentadiene [19]	-	_	80

^a) bound on a polymeric matrix

Reagent	ortho-product (%)	para-product (%)	dichloro product (%)
sodium hypochlorite	77	18	5
tert-butyl hypochlorite	60	38	2
<i>tert</i> -butyl hypochlorite/Ti(O <i>i</i> Pr) ₄	53	46	1
tert-butyl hypochlorite/Zr(OtBu) ₄	49	49	2

 Table 4 Comparison of the selectivity of hypochlorites in the reaction with phenol 1

tert-butyl hydroperoxide; regioselectivity

Bromination of Phenols (General Procedure)

A solution of the phenol (1 mmol) in THF (10 ml) was treated with TiBr(OiPr)₃ (1 ml, 1 mol) and stirred 30 min at room temperature. A solution of TBHP (0.57 ml, 2 mmol, 3.5 mol/l in CH_2Cl_2) at -40 °C was then added within 5 min. The cooling bath was removed after 2 h at -40 °C, and stirring was continued for 30 min. The orange mixture was quenched by addition of 10% H₂SO₄ (10 ml), and the aqueous phase was extracted twice with CH₂Cl₂ (each 7.5 ml). The combined organic phases were extracted three times with 5% NaOH (each 5 ml), the aqueous phase was acidified to pH 2 with 10% H_2SO_4 and then extracted three times with CH_2Cl_2 (each 5 ml). The combined organic phases were dried ($MgSO_4$), and the solvent was evaporated at reduced pressure. The crude products were analyzed by GC (see Table 3); the pure bromides were obtained by filtration through a batch of silica gel and crystallization. 6: (75%) m.p. 62 °C (Lit. [24] m.p. 66.4 °C); 8: (73%) *m.p.* 34–35 °C (Lit. [25] *m.p.* 35–36 °C); **10**: (78%) *m.p.* 61 °C (Lit. [18] *m.p.* 60–61 °C); **11**: (80%) *m.p.* 58 °C (Lit. [25] *m.p.* 61–62 °C).

Chlorination of Phenols with Sodium Hypochlorite

A solution of the phenol (1 mmol) in CH_2Cl_2 (10 ml) was treated at 0 °C with an aqueous solution of sodium hypochlorite (5 ml, 11 mmol). The resulting emulsion was stirred 4 h at room temperature. The organic phase was washed twice with 10% H₂SO₄ (5 ml), dried (MgSO₄), and the solvent was evaporated at reduced pressure. The crude oily residues were analyzed by GC (comparison with authentic samples; ratio of *ortho*- to *para* products see Table 4).

Chlorination of Phenol (1) with tert-Butyl Hypochlorite

A solution of phenol (1) (1 mmol) in CH_2Cl_2 (10 ml) was treated at 0 °C with *tert*-butyl hypochlorite [26] in CH_2Cl_2 (2 ml, 2.5 ml, 0.8 mol/L). The mixture was allowed to warm to room temperature and was stirred for 24 h. The solution was then extracted three times with 10% NaOH (each 5 ml), acidified to pH 2 and again extracted three times with CH_2Cl_2 (each 5 ml). The solvent was evaporated at reduced pressure and the *ortho* to *para* ratio analyzed by GC.

Chlorination of Phenol (1) with *tert*-Butyl Hypochlorite in Presence of $Ti(OiPr)_4$ or $Zr(OtBu)_4$

The phenols were equilibrated for 30 min at room temperature in CH_2Cl_2 (10 ml) with 1 mmol with $Ti(OiPr)_4$ or $Zr(OtBu)_4$. The reactions were then performed as described above and the *ortho* to *para* ratios analyzed by GC (ratio see Table 4).

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Address for correspondence: Prof. K. Krohn Fachbereich Chemie und Chemietechnik der Univ.-GH Paderborn Warburger Str. 100 D-33098 Paderborn FAX: internat. code (0) 5251-60-3245 E-mail: kk@chemie.uni-paderborn.de