# 

Communication

# **One-Pot, One-Step Precatalysts through Mechanochemistry**

Thomas E. Shaw,<sup>†</sup> Logesh Mathivathanan,<sup>‡</sup> and Titel Jurca<sup>\*,†</sup>

<sup>†</sup>Department of Chemistry and the Renewable Energy and Chemical Transformations Cluster, University of Central Florida, Orlando, Florida 32816, United States

<sup>‡</sup>Department of Chemistry & Biochemistry and the Biomolecular Sciences Institute, Florida International University, Miami, Florida 33199, United States

Supporting Information



ABSTRACT: The development and implementation of transition-metal-based precatalysts have played crucial roles in modern organic synthesis. However, while the use of such species greatly improves sustainability, their preparative routes often rely on multiple time-, energy-, and solvent-intensive steps. By leveraging solvent-free mechanochemical synthesis through vibratory ball milling, we report the one-pot, one-step synthesis of a range of first-row transition-metal bis(imino)pyridine complexes, where both the ligand and coordination complex are assembled in situ. Bis(imino)pyridine complexes of the first-row transition metals have an extensive history of application as precatalysts for numerous bond-forming transformations. The method reported herein facilitates access to such species in a time-, solvent-, and space-saving manner which can easily be adapted to any laboratory setting regardless of prior experience with coordination complex synthesis.

he application of organometallic and inorganic coordina-L tion compounds as precatalysts for bond transformations is a cornerstone of modern molecular and macromolecular chemical synthesis. Their implementation lowers energy input, reduces reaction time, and often increases selectivity, thus contributing to enhanced overall sustainability in comparison to noncatalytic synthetic protocols. While utilization of such precatalysts has a profound influence on sustainability, their traditional preparative routes rarely follow "green" principles.<sup>1</sup> In contrast, heterogeneous catalyst development has long focused on increased sustainability by utilizing recycled or biosourced materials as either the catalyst or support.<sup>2</sup> Although identical efforts for precatalyst preparation are not feasible, synthetic approaches requiring fewer steps and less solvent are imperative for enhancing overall sustainability in homogeneous catalysis.

In recent years, mechanochemistry, conducted by milling or grinding, has emerged as a powerful tool for the synthesis of both organic and inorganic molecules and materials.<sup>3</sup> This has enabled the development of numerous facile and sustainable synthetic methodologies.<sup>4</sup> Conversely, the development of mechanochemical routes toward coordination complexes and related supporting ligand frameworks is relatively nascent. Nonetheless, the past few years have ushered in seminal works in this promising area of research.<sup>5</sup> However, mechanochemical routes where both the ligand and metal complex are assembled in situ (one pot) are rare.<sup>6</sup>

Our studies focus on the bis(imino)pyridine ligand class, a ubiquitous supporting architecture which has enabled countless discoveries in olefin polymerization,<sup>7</sup> alkene hydrogenation,<sup>8</sup> single-molecule magnets,<sup>9</sup> and synthesis of broad families of coordination complexes spanning the periodic table, to name a few.<sup>10</sup> The majority of the applications are as precatalysts for chemical transformations, an inherently "green" process. However, while their downstream application may be sustainable, the conventional preparation of bis(imino)pyridine species is not. In a typical process, ligand synthesis involves prolonged reflux in toluene or ethanol (24–48 h) with subsequent solution-based workup.<sup>10</sup> Successive ligation to the metal requires a second solution-based process, with further purification. The combination thereof necessitates significant amounts of both solvent and time. Previously, our group reported an efficient mechanochemical route to acetyl- and bis(imino)pyridine ligands and the one-pot, one-step synthesis of an acetyl(imino)pyridine-CoCl<sub>2</sub> species with excellent global yield.<sup>6c</sup> With several parametric modifications to our original protocol, and by running three reactions in tandem (Figure 1), we now report a facile, on-demand, one-pot, onestep mechanochemical synthesis of bis(imino)pyridine-MX<sub>2</sub> (M = Mn, Fe, Co, Ni, Cu, Zn; X = Cl, Br).

Received: August 21, 2019

#### Organometallics



Figure 1. (left) Holder/assembly for  $3 \times 5$  mL stainless steel (ss) grinding jars used in this study, (top right) illustrated cross-section of the grinding jar with reagents, and (bottom right) general reaction scheme for the one-pot, one-step synthesis of bis(imino)pyridine-based transition-metal complexes.

Our group has previously optimized the mechanochemical reaction conditions for small-scale bis(imino)pyridine ligand synthesis: 2,6-diacetylpyridine (1; 1.2 mmol), aniline (2, 3.8 mmol; 2a, 2,6-dimethylaniline, 2b, 2,4,6-trimethylaniline, 2c, panisidine), MgSO<sub>4</sub> (200 mg, 1.7 mmol), p-toluenesulfonic acid (TsOH; 7-10 mg), and 3.175 mm ss (440c) balls.<sup>3f,6c</sup> It was found that reactions proceeded cleanly via acetyl(imino)pyridine (Scheme 1), with the reactivity being largely governed by steric encumbrance at the aniline 2- and 6-positions. The ball to reagent ratio played a secondary but important role, with higher molar masses of anilines leading to lower conversion rates. The prior study was conducted in a 316 ss vessel with an internal volume of 4.6 cm<sup>3</sup> on a SPEX 5100 Mixer/Mill (50 Hz).<sup>3e</sup> In this study, we utilize the higher capacity, more robust SPEX 8000 M mill (18 Hz) and 5 cm<sup>3</sup> ss Smartsnap grinding jars from Form-Tech Scientific. To take advantage of the expanded capacity and expedite our process development, we implemented a home-built aluminum holder (Figure 1) which allowed us to perform three trials in parallel.

By use of this protocol, the reaction progress and bulk material temperature (measured in the vessel immediately after removal from the mill) as a function of time were monitored over 4 h; each time point is an individual reaction carried out with continuous milling. When the reaction was complete, an aliquot of the slurry or powder was analyzed by <sup>1</sup>H NMR spectroscopy, and the percent composition was determined by the integration of peaks in the aromatic region (Figure 2A–C, Figures S1–S3). The reactions proceed stepwise with initial formation of 3, followed by the consumption of 3 to form 4, with no observable byproducts (Scheme 1 and Figures S1–S3). As 2c facilitated the most complete conversion, we



**Figure 2.** Percent composition by <sup>1</sup>H NMR for the reaction of 1 and **2a** (A), **2b** (B), **2c** (C), and **2c** +  $ZnCl_2$  (D) sampled from individual reaction mixtures at 30 min intervals. See Scheme 1 for the legend.

repeated the process with additional diamagnetic  $d^{10}$  metal halide ZnCl<sub>2</sub> (0.75:1 equiv with respect to to 1) to monitor the one-pot formation of both the ligand and the related coordination complex (Scheme 1, Figure 2D, and Figure S4; vide infra). Moreover, although the recorded temperatures are not fully representative of in situ reaction conditions, they reveal that the temperature of the bulk material remains low (<37 °C).<sup>11</sup> This likely aids in negating byproduct formation or reversibly hydrolyzing the imine.

To compare relative reaction rates for  $2\mathbf{a}-\mathbf{c}$ , we monitor consumption of 1 (moles) per volume of free space in the reaction vessel.<sup>3d,4c,6c</sup> The consumption of 1 appears to follow a first-order process with comparable rates of 0.013 and 0.019 min<sup>-1</sup> for  $2\mathbf{a}$  and  $2\mathbf{b}$ , respectively. For  $2\mathbf{c}$ , the rate is dramatically enhanced to 0.06 min<sup>-1</sup>. Formation of the final products  $4\mathbf{a}-\mathbf{c}$  can be approximated as a pseudo-zeroth-order process, which is dependent on the availability of the fasterforming  $3\mathbf{a}-\mathbf{c}$  (Figure S6). Addition of ZnCl<sub>2</sub> complicates the process; occupied 3d orbitals of Zn necessitate ligand





DOI: 10.1021/acs.organomet.9b00575 Organometallics XXXX, XXX, XXX–XXX

#### Organometallics

interaction with available 4s and 4p orbitals. The resulting weaker bonds in comparison to metals with d orbital vacancy may invariably lead to reversible metal-ligand binding (Scheme 1).<sup>12,13</sup> Additionally, there are numerous species capable of H-bonding interactions in the system, resulting in significant shifting of <sup>1</sup>H signals from sample to sample (Figure S4). Nonetheless, we tentatively approximate the percent composition to Figure 2D (Figure S5). The reaction appears to proceed by rapid formation of both 3c and 4c, the latter of which readily binds ZnCl<sub>2</sub>, forming 4c-ZnCl<sub>2</sub>. This pattern is observed through the 240 min monitored, with free 4c appearing as a minor component vs 4c-ZnCl<sub>2</sub>. The concentration of 3c remains nearly similar to that in the ligand-only system (Figure 2C), with only a minor component tentatively ascribed to 3c-ZnCl<sub>2</sub> being observed (Scheme 1 and the Supporting Information). This is likely due to weaker ligand-metal binding interactions for 3c-ZnCl<sub>2</sub>. Notably, consumption of 1 follows a slower (vs 2c/no ZnCl<sub>2</sub>) firstorder process (0.025 min<sup>-1</sup>, Figure S6) over 90 min, after which point there are too many components to accurately determine a rate. Moreover, in stark contrast to 2c/no ZnCl<sub>2</sub> (Figure 2C), 1 is not fully consumed throughout the time monitored. We tentatively attribute this to a solid-state interaction between 1 and ZnCl<sub>2</sub> (Scheme 1) which was not observable in solution but likely sufficient to slow conversion of 1 in the solid state.

As the ligand component of the mixture was in excess, the maximum attainable composition of 4c-ZnCl<sub>2</sub> is ca. 75%. Thus, the observed combination of 68% 4c-ZnCl<sub>2</sub> and 6% 3c-ZnCl<sub>2</sub> accounts for the consumption of ZnCl<sub>2</sub> and corresponds to an NMR yield of 91% for 4c-ZnCl<sub>2</sub>. The product was cleanly isolated in 76% yield, and the structure was confirmed by a single-crystal X-ray structure determination (Figure 3A).



Figure 3. Structural representations of compounds  $4c-ZnCl_2$  (A) and  $4d-ZnCl_2$  (B) with hydrogen atoms and solvents of crystallization omitted for clarity. Thermal ellipsoids are drawn at the 50% level. For bond lengths and angles see the Supporting Information.

The reaction was scaled up 5-fold utilizing 12.7 mm ss balls, in a 65 mL SPEX 8007 ss grinding jar (440c), and the reactants were milled for 4 h continuously on a SPEX 8000 M mill (18 Hz). The isolated yield over one single crop was 78% (1.87 g), thus validating the scalability of the process. In a second smaller scale reaction, as noted previously, **2c** was replaced with *o*-anisidine (**2d**), and the reaction was conducted under identical protocols (vide supra). Similarly, the reaction led to the isolation of **4d-ZnCl**<sub>2</sub> in 73% yield. The structure was confirmed by single-crystal X-ray crystallography (Figure 3B).

Encouraged by our findings with  $ZnCl_2$ , we turned to other 4-MX<sub>2</sub> target compounds (M = Mn, Fe, Co, Ni, Cu, Zn, X = Cl, Br). To avoid isolation of a predominantly acetyl-(imino)pyridine complex (3-MX<sub>2</sub>) as observed previously by our group with  $CoCl_2$ , <sup>6c</sup> the reaction time was extended to 8 h (Scheme 2). Unless otherwise noted (see the Supporting





"Reaction conditions:  $MX_2(H_2O)_n$  300 mg, **1** 1.2 mol equiv, **2a–c** 3 mol equiv,  $MgSO_4$  200 mg, TsOH 10 mg, 3.175 mm ss balls, ss jar, SPEX 8000 mill. The <sup>@</sup> symbol denotes that the connectivity was confirmed by single-crystal X-ray determinations (Supporting Information).

Information), reactions were conducted under a similar smallscale, parallel reaction protocol (vide supra). Upon reaction completion, powders were rinsed with minimal toluene to remove excess organic components, and then the metal complexes were dissolved in minimal dichloromethane to remove the product from MgSO<sub>4</sub>. The solutions were then concentrated, allowed to recrystallize at -25 °C overnight, and dried under vacuum. Reaction products that did not crystallize readily were rapidly precipitated with a small amount of hexanes. Products were authenticated by ESI-MS, elemental analysis (C,H,N), and in the case of 4a-NiCl<sub>2</sub> and 4c-MnCl<sub>2</sub> single-crystal X-ray measurements (Scheme 2). The connectivity of 4a-ZnBr2 and 4b-MnCl2 was confirmed by singlecrystal X-ray determinations; unfortunately, crystals of the latter were not of adequate quality for a full structure solution (SI). Nonetheless, all complexes were readily isolated with reasonable purity and in good to excellent yields (58-85%, Scheme 2). Complexes 4a-CuCl<sub> $\nu$ </sub><sup>14</sup> 4c-MnCl<sub> $\nu$ </sub><sup>15</sup> 4b-CoCl<sub> $\nu$ </sub><sup>7</sup> 4a-FeCl<sub>2</sub>, <sup>7b</sup> 4a-NiCl<sub>2</sub>, <sup>16</sup> and 4a-ZnBr<sub>2</sub>, <sup>17</sup> have been previously reported, and their properties and applications, in most cases, have been well established.

In summary, we report a facile and expedient protocol for the synthesis of bis(imino)pyridine complexes of first-row transition-metal halides Mn-Zn, complexes broadly relevant to catalysis.<sup>8–11</sup> While some amount of solvent is still required for final purification, the one-pot nature of the synthetic process eschews any solvent as part of the reaction step and all solvents which would be necessary for the isolation and further reaction of intermediates. Furthermore, a previously multiday process can now be completed in 1 day, saving not only solvent but also valuable laboratory resources, such as bench and fumehood space, and researcher time. Our ongoing efforts focus on increasing the complexity of the one-pot mechanochemical process to include precatalysts with asymmetric ligand frameworks.

#### ASSOCIATED CONTENT

#### **S** Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acs.organo-met.9b00575.

#### Organometallics

Detailed synthetic protocol, NMR data and spectra, and details of X-ray studies for all relevant compounds (PDF)

#### **Accession Codes**

CCDC 1948354–1948358 contain the supplementary crystallographic data for this paper. These data can be obtained free of charge via www.ccdc.cam.ac.uk/data\_request/cif, or by emailing data\_request@ccdc.cam.ac.uk, or by contacting The Cambridge Crystallographic Data Centre, 12 Union Road, Cambridge CB2 1EZ, UK; fax: +44 1223 336033.

### AUTHOR INFORMATION

#### **Corresponding Author**

\*E-mail for T.J.: titel.jurca@ucf.edu.

#### ORCID <sup>©</sup>

Titel Jurca: 0000-0003-3656-912X

#### Notes

The authors declare no competing financial interest.

# ACKNOWLEDGMENTS

This work was supported by the Departmenty of Chemistry, College of Sciences, and the FCI at the University of Central Florida. Dr. R.G. Blair, UCF is thanked for helpful discussions and aiding in the design of the multiple-grinding-jar holder, N. A. Young for help with ESI-MS, and Dr. R. G. Raptis, FIU, for access to the X-ray diffractometer.

## **REFERENCES**

(1) Anastas, P. T.; Warner, J. C. Green Chemistry: Theory and Practice; Oxford University Press: New York, 1998.

(2) Select examples: (a) Gao, L.; Hu, H.; Sui, X.; Chen, C.; Chen, Q. One for Two: Conversion of Waste Chicken Feathers to Carbon Microspheres and (NH<sub>4</sub>)HCO<sub>3</sub>. *Environ. Sci. Technol.* **2014**, 48, 6500–6507. (b) ANR, R.; Saleh, A. A.; Islam, M. S.; Hamdan, S.; Maleque, M. A. Biodiesel Production from Crude Jatropha Oil using a Highly Active Heterogeneous Nanocatalyst by Optimizing Transesterification Reaction Parameters. *Energy Fuels* **2016**, 30, 334–343. (c) Rodríguez-Padrón, D.; Puente-Santiago, A. R.; Balu, A. M.; Romero, A. A.; Muñoz-Batista, M. J.; Luque, R. Benign-by-Design Orange Peel-Templated Nanocatalysts for Continuous Flow Conversion of Levulinic Acid to N-Heterocycles. *ACS Sustainable Chem. Eng.* **2018**, *6*, 16637–16644.

(3) (a) Prochowicz, D.; Justyniak, I.; Kornowicz, A.; Kaczorowski, T.; Kaszkur, Z.; Lewiński, J. Construction of a Porous Homochiral Coordination Polymer with Two Types of Cu<sub>n</sub>I<sub>n</sub> Alternating Units Linked by Quinine: A Solvothermal and a Mechanochemical Approach. Chem. - Eur. J. 2012, 18, 7367-7371. (b) Tan, D.; Friščić, T. Mechanochemistry for Organic Chemists: An Update. Eur. J. Org. Chem. 2018, 2018, 18-33. (c) Hick, S. M.; Griebel, C.; Blair, R. G. Mechanochemical Synthesis of Alkaline Earth Carbides and Intercalation Compounds. Inorg. Chem. 2009, 48, 2333-2338. (d) Kahani, S. A.; Abdevali, F. Mechanochemical synthesis and characterization of a nickel(II) complex as a reversible thermochromic nanostructure. RSC Adv. 2016, 6, 5116-5122. (e) McKissic, K. S.; Caruso, J. T.; Blair, R. G.; Mack, J. Comparison of shaking versus baking: further understanding the energetics of a mechanochemical reaction. Green Chem. 2014, 16, 1628-1632. (f) Howard, J. L.; Cao, Q.; Browne, D. L. Mechanochemistry as an emerging tool for molecular synthesis: what can it offer? Chem. Sci. 2018, 9, 3080-3094. (g) Andersen, J.; Mack, J. Mechanochemistry and organic synthesis: from mystical to practical. Green Chem. 2018, 20, 1435-1443. (h) Do, J.-L.; Friščić, T. Mechanochemistry: A Force of Synthesis. ACS Cent. Sci. 2017, 3, 13-19. (i) Muñoz-Batista, M. J.; Rodríguez-Padrón, D.; Puente-Santiago, A. R.; Luque, R. Mechanochemistry: Toward Sustainable Design of Advanced Nanomaterials

for Electrochemical Energy Storage and Catalytic Applications. ACS Sustainable Chem. Eng. 2018, 6, 9530–9544.

(4) (a) Schumacher, C.; Crawford, D. E.; Raguž, B.; Glaum, R.; James, S. L.; Bolm, C.; Hernández, J. G. Mechanochemical dehydrocoupling of dimethylamine borane and hydrogenation reactions using Wilkinson's catalyst. Chem. Commun. 2018, 54, 8355-8358. (b) Leonardi, M.; Villacampa, M.; Menéndez, J. C. Multicomponent mechanochemical synthesis. Chem. Sci. 2018, 9, 2042-2064. (c) Hick, S. M.; Griebel, C.; Restrepo, D. T.; Truitt, J. H.; Buker, E. J.; Bylda, C.; Blair, R. G. Mechanocatalysis for biomassderived chemicals and fuels. Green Chem. 2010, 12, 468-474. (d) Hermann, G. N.; Becker, P.; Bolm, C. Mechanochemical Iridium(III)-Catalyzed C-H Bond Amidation of Benzamides with Sulfonyl Azides under Solvent-Free Conditions in a Ball Mill. Angew. Chem., Int. Ed. 2016, 55, 3781-3784. (e) Hermann, G. N.; Becker, P.; Bolm, C. Mechanochemical Rhodium(III)-Catalyzed C-H Bond Functionalization of Acetanilides under Solventless Conditions in a Ball Mill. Angew. Chem., Int. Ed. 2015, 54, 7414-7417. (f) Haley, R. A.; Zellner, A. R.; Krause, J. A.; Guan, H.; Mack, J. Nickel Catalysis in a High Speed Ball Mill: A Recyclable Mechanochemical Method for Producing Substituted Cyclooctatetraene Compounds. ACS Sustainable Chem. Eng. 2016, 4, 2464-2469. (g) Chen, L.; Leslie, D.; Coleman, M. G.; Mack, J. Recyclable heterogeneous metal foilcatalyzed cyclopropenation of alkynes and diazoacetates under solvent-free mechanochemical reaction conditions. Chem. Sci. 2018, 9, 4650-4661. (h) Chen, L.; Bovee, M. O.; Lemma, B. E.; Keithley, K. S. M.; Pilson, S. L.; Coleman, M. G.; Mack, J. An Inexpensive and Recyclable Silver-Foil Catalyst for the Cyclopropanation of Alkenes with Diazoacetates under Mechanochemical Conditions. Angew. Chem., Int. Ed. 2015, 54, 11084-11087.

(5) (a) Gečiauskaitė, A. A.; García, F. Main group mechanochemistry. Beilstein J. Org. Chem. 2017, 13, 2068-2077. (b) Beillard, A.; Bantreil, X.; Métro, T.-X.; Martinez, J.; Lamaty, F. A more sustainable and efficient access to IMes·HCl and IPr·HCl by ball-milling. Green Chem. 2018, 20, 964-968. (c) Beillard, A.; Métro, T.-X.; Bantreil, X.; Martinez, J.; Lamaty, F. Cu(0),  $O_2$  and mechanical forces: a saving combination for efficient production of Cu-NHC complexes. Chem. Sci. 2017, 8, 1086-1089. (d) Hernández, J. G.; Butler, I. S.; Friščić, T. Multi-step and multi-component organometallic synthesis in one pot using orthogonal mechanochemical reactions. Chem. Sci. 2014, 5, 3576-3582. (e) Hernández, J. G.; Macdonald, N. A. J.; Mottillo, C.; Butler, I. S.; Friščić, T. A mechanochemical strategy for oxidative addition: remarkable yields and stereoselectivity in the halogenation of organometallic Re(I) complexes. Green Chem. 2014, 16, 1087-1092. (f) Koby, R. F.; Hanusa, T. P.; Schley, N. D. Mechanochemically Driven Transformations in Organotin Chemistry: Stereochemical Rearrangement, Redox Behavior, and Dispersion-Stabilized Complexes. J. Am. Chem. Soc. 2018, 140, 15934-15942. (g) Boyde, N. C.; Steelman, G. W.; Hanusa, T. P. Multicomponent Mechanochemical Synthesis of Cyclopentadienyl Titanium tert-Butoxy Halides,  $Cp_xTiX_y(O^tBu)_{4-(x+y)}$  (x, y = 1, 2; X = Cl, Br). ACS Omega 2018, 3, 8149-8159. (h) Kubota, K.; Takahashi, R.; Ito, H. Mechanochemistry allows carrying out sensitive organometallic reactions in air: glove-box-and-Schlenk-line-free synthesis of oxidative addition complexes from aryl halides and palladium(0). Chem. Sci. 2019, 10, 5837-5842. (i) Rightmire, N. R.; Hanusa, T. P.; Rheingold, A. L. Mechanochemical Synthesis of [1,3-(SiMe<sub>3</sub>)<sub>2</sub>C<sub>3</sub>H<sub>3</sub>]<sub>3</sub>(Al,Sc), a Base-Free Tris(allyl)aluminum Complex and Its Scandium Analogue. Organometallics 2014, 33, 5952-5955. (j) Hernández, J. G.; Bolm, C. [Cp\*RhCl<sub>2</sub>]<sub>2</sub>: mechanosynthesis and applications in C-H bond functionalisations under ball-milling conditions. Chem. Commun. 2015, 51, 12582-12584. (k) Aleksanyan, D. V.; Churusova, S. G.; Aysin, R. R.; Klemenkova, Z. S.; Nelyubina, Y. V.; Kozlov, V. A. The first example of mechanochemical synthesis of organometallic pincer complexes. Inorg. Chem. Commun. 2017, 76, 33-35. (1) Makhaev, V. D.; Borisov, A. P.; Petrova, L. A. Solid-state mechanochemical synthesis of ferrocene. J. Organomet. Chem. 1999, 590, 222-226. (m) Liang, P.; Kobayashi, A.; Hasegawa, T.; Yoshida, M.; Kato, M. Thermal and Mechanochemical Synthesis of Luminescent Mono-

nuclear Copper(I) Complexes. Eur. J. Inorg. Chem. 2017, 5134-5142. (n) Lewiński, J.; Dutkiewicz, M.; Lesiuk, M.; Śliwiński, W.; Zelga, K.; Justyniak, I.; Lipkowski, J. Solid-State Conversion of the Solvated Dimer  $[{tBuZn(\mu-OtBu)(thf)}_2]$  into a Long Overlooked Trimeric [{tBuZnOtBu}]] Species. Angew. Chem., Int. Ed. 2010, 49, 8266-8269. (o) Do, J.-L.; Tan, D.; Friščić, T. Oxidative Mechanochemistry: Direct, Room-Temperature, Solvent-Free Conversion of Palladium and Gold Metals into Soluble Salts and Coordination Complexes. Angew. Chem., Int. Ed. 2018, 57, 2667-2671. (p) Rightmire, N. R.; Hanusa, T. P. Advances in organometallic synthesis with mechanochemical methods. Dalton Trans 2016, 45, 2352-2362. (q) Rightmire, N. R.; Burns, D. L.; Hanusa, T. P.; Brennessel, W. W. Mechanochemical Influence on the Stereoselectivity of Halide Metathesis: Synthesis of Group 15 Tris(allyl) Complexes. Organometallics 2016, 35, 1698-1706. (r) Peters, D. W.; Blair, R. G. Mechanochemical synthesis of an organometallic compound: a high volume manufacturing method. Faraday Discuss. 2014, 170, 83-91.

(6) (a) Ferguson, M.; Giri, N.; Huang, X.; Apperley, D.; James, S. L. One-pot two-step mechanochemical synthesis: ligand and complex preparation without isolating intermediates. *Green Chem.* **2014**, *16*, 1374–1382. (b) Wang, J.; Ganguly, R.; Yongxin, L.; Díaz, J.; Soo, H. S.; García, F. A multi-step solvent-free mechanochemical route to indium(III) complexes. *Dalton Trans* **2016**, *45*, 7941–7946. (c) Shaw, T. E.; Shultz, L. R.; Garayeva, L. R.; Blair, R. G.; Noll, B. C.; Jurca, T. Mechanochemical routes for the synthesis of acetyl- and bis-(imino)pyridine ligands and organometallics. *Dalton Trans* **2018**, *47*, 16876–16884.

(7) (a) Small, B. L.; Brookhart, M.; Bennett, A. M. A. Highly Active Iron and Cobalt Catalysts for the Polymerization of Ethylene. *J. Am. Chem. Soc.* **1998**, *120*, 4049–4050. (b) Britovsek, G. J. P.; Bruce, M.; Gibson, V. C.; Kimberley, B. S.; Maddox, P. J.; Mastroianni, S.; McTavish, S. J.; Redshaw, C.; Solan, G. A.; Strömberg, S.; White, A. J. P.; Williams, D. J. Iron and Cobalt Ethylene Polymerization Catalysts Bearing 2,6-Bis(Imino)Pyridyl Ligands: Synthesis, Structures, and Polymerization Studies. *J. Am. Chem. Soc.* **1999**, *121*, 8728–8740.

(8) Friedfeld, M. R.; Shelvin, M.; Margulieux, G. W.; Campeau, L.-C.; Chirik, P. J. Cobalt-Catalyzed Enantioselective Hydrogenation of Minimally Functionalized Alkenes: Isotopic Labeling Provides Insight into the Origin of Stereoselectivity and Alkene Insertion Preferences. *J. Am. Chem. Soc.* **2016**, *138*, 3314–3324.

(9) Jurca, T.; Farghal, A.; Lin, P.-H.; Korobkov, I.; Murugesu, M.; Richeson, D. S. Single-Molecule Magnet Behavior with a Single Metal Center Enhanced through Peripheral Ligand Modifications. *J. Am. Chem. Soc.* **2011**, *133*, 15814–15817.

(10) (a) Gibson, V. C.; Redshaw, C.; Solan, G. A. Bis(imino)pyridines: Surprisingly Reactive Ligands and a Gateway to New Families of Catalysts. *Chem. Rev.* **2007**, *107*, 1745–1776. (b) Flisak, Z.; Sun, W.-H. Progression of Diiminopyridines: From Single Application to Catalytic Versatility. *ACS Catal.* **2015**, *5*, 4713–4724.

(11) Previous work in ref 6c revealed an average temperature of ~45  $^{\circ}$ C with the SPEX 5100 mill; the lower temperatures observed herein are likely due to a combination of the lower frequency of the SPEX 8000, the different build of the reaction vessel, and the aluminum block acting as a heat sink.

(12) (a) Irving, H.; Williams, R. J. P. Order of Stability of Metal Complexes. *Nature* **1948**, *162*, 746–747. (b) Irving, H.; Williams, R. J. P. The stability of transition-metal complexes. *J. Chem. Soc.* **1953**, 3192–3210.

(13) Jurca, T.; Ouanounou, S.; Shih, W.-C.; Ong, T.-G.; Yap, G. P. A.; Korobkov, I.; Gorelsky, S.; Richeson, D. S. Structural and electronic trends for five coordinate 1st row transition metal complexes: Mn(II) to Zn(II) captured in a bis(iminopyridine) framework. *Dalton Trans* **2016**, *45*, 14327–14334.

(14) Fan, R.-Q.; Wang, P.; Yang, Y.-L.; Zhang, Y.-J.; Yin, Y.-B.; Hasi, W. Synthesis, structures, and luminescent properties of copper(II) complexes based on 2,6-bis(imino)pyridyl ligands. *Polyhedron* **2010**, 29, 2862–2866.

(15) Synthesis reported, no X-ray structure: Edwards, D. A.; Mahon, M. F.; Martin, W. R.; Molloy, K. C. Manganese(II) Complexes

containing the Tridentate Ligands 2,6-Bis[l-(phenylimino)ethyl]-pyridine, L<sup>1</sup>, or 2,6-Bis[l-(4-methoxyphenylimino)ethyl]pyridine, L<sup>2</sup>. The Molecular Structures of Five-co-ordinate  $[MnBr_2L^1]$  and the Zinc Analogue  $[ZnC1_2L^1]$ . J. Chem. Soc., Dalton Trans. **1990**, 3161–3168.

(16) Synthesis reported, no X-ray structure: Huang, Y.; Chen, J.; Chi, L.; Wei, C.; Zhang, Z.; Li, Z.; Li, A.; Zhang, L. Vinyl Polymeriation of Norbornene with Bis(imino)pyridyl Nickel(II) Complexes. J. Appl. Polym. Sci. 2009, 112, 1486–1495.

(17) Luca, O. R.; Konezny, S. J.; Paulson, E. K.; Habib, F.; Luthy, K. M.; Murugesu, M.; Crabtree, R. H.; Batista, V. S. Study of an S = 1 Ni<sup>II</sup> pincer electrocatalyst precursor for aqueous hydrogen production based on paramagnetic <sup>1</sup>H NMR. *Dalton Trans.* **2013**, *42*, 8802–8807.