

Drug Annotation

## Discovery and Early Clinical Development of an Inhibitor of 5-Lipoxygenase-Activating-Protein (AZD5718) for Treatment of Coronary Artery Disease

Daniel Pettersen, Johan Broddefalk, Hans Emtenäs, Martin A Hayes, Malin Lemurell, Marianne Swanson, Johan Ulander, Carl Whatling, Carl Amilon, Hans Ericsson, Annika Westin Eriksson, Kenneth Granberg, Alleyn T. Plowright, Igor Shamovsky, anita dells&eacute;n, Monika Sundqvist, Mats Någård, and Eva-Lotte Lindstedt

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# Discovery and Early Clinical Development of an Inhibitor of 5-Lipoxygenase-Activating-Protein (AZD5718) for Treatment of Coronary Artery Disease

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Ericsson<sup>#</sup>, Annika Westin Eriksson<sup>§</sup>, Kenneth Granberg<sup>†</sup>, Alleyn T. Plowright<sup>†¶</sup>, Igor  
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Gothenburg, Sweden.

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¥ See Present Address.

**KEYWORDS:** FLAP, 5-lipoxygenase activating protein, inhibitor, 5-LO pathway, Leukotriene B<sub>4</sub>, LTB<sub>4</sub>, Leukotriene E<sub>4</sub>, LTE<sub>4</sub>, AZD5718, inflammatory disease, coronary artery disease (CAD).

**ABSTRACT:** 5-lipoxygenase activating protein (FLAP) inhibitors attenuate 5-lipoxygenase pathway activity and reduce the production of pro-inflammatory and vasoactive leukotrienes. As such, they are hypothesized to have therapeutic benefit for the treatment of diseases that involve chronic inflammation including coronary artery disease. Herein, we disclose the medicinal chemistry discovery and the early clinical development of the FLAP inhibitor AZD5718 (**12**). Multiparameter optimization included securing adequate potency in human whole blood, navigation away from Ames mutagenic amine fragments whilst balancing metabolic stability and PK properties allowing for clinically relevant exposures after oral dosing. The superior safety profile of AZD5718 compared to earlier frontrunner compounds, allowed us to perform a Phase 1 clinical

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3 study in which AZD5718 demonstrated a dose dependent and greater than 90%  
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7 suppression of leukotriene production over 24 h. Currently, AZD5718 is evaluated in a  
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10 Phase 2a study for treatment of coronary artery disease.  
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## 15 Introduction

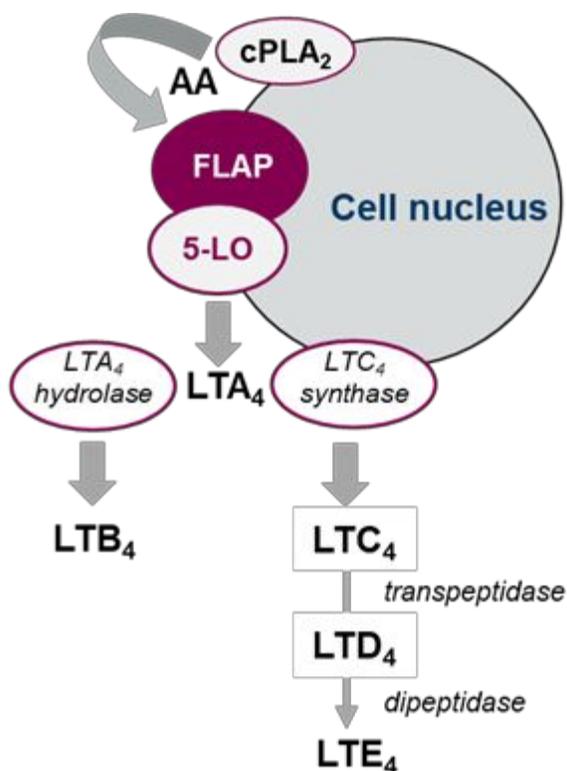
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20 The 5-lipoxygenase (5-LO) pathway is responsible for the production of leukotrienes,  
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24 lipid mediators derived from arachidonic acid that have inflammatory and vasoactive  
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27 actions and that are involved in the innate immune response.<sup>1, 2</sup> The pathway is primarily  
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31 expressed by a subset of white blood cells including neutrophils, eosinophils,  
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34 monocyte/macrophages, and mast cells. Biological actions of leukotrienes include  
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38 stimulation of leukocyte chemotaxis, neutrophil activation, promotion of vasopermeability  
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41 and vasoconstriction.  
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45 The formation of leukotrienes involves oxidation of membrane-released arachidonic  
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48 acid by 5-LO to the unstable intermediate Leukotriene A<sub>4</sub> (LTA<sub>4</sub>) that can subsequently  
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51 be converted via Leukotriene A<sub>4</sub> Hydrolase to Leukotriene B<sub>4</sub> (LTB<sub>4</sub>) or via Leukotriene  
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53  
54 C<sub>4</sub> Synthase to leukotriene C<sub>4</sub> (LTC<sub>4</sub>) (Figure 1). LTC<sub>4</sub> may subsequently be converted to  
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3 leukotriene D<sub>4</sub> (LTD<sub>4</sub>) and the end-metabolite leukotriene E<sub>4</sub> (LTE<sub>4</sub>) by the action of  
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7 different peptidases.  
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10 FLAP (5-lipoxygenase activating protein) is critical for the production of leukotrienes by  
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12 intact cells. Under resting conditions 5-LO is located in the cytoplasm but following an  
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14 inflammatory stimulus and release of intracellular calcium it can translocate to the nuclear  
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17 membrane where it interacts with FLAP. FLAP facilitates the transfer of arachidonic acid  
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20 released from membrane phospholipids to the active site of 5-LO to initiate the production  
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27 of leukotrienes.  
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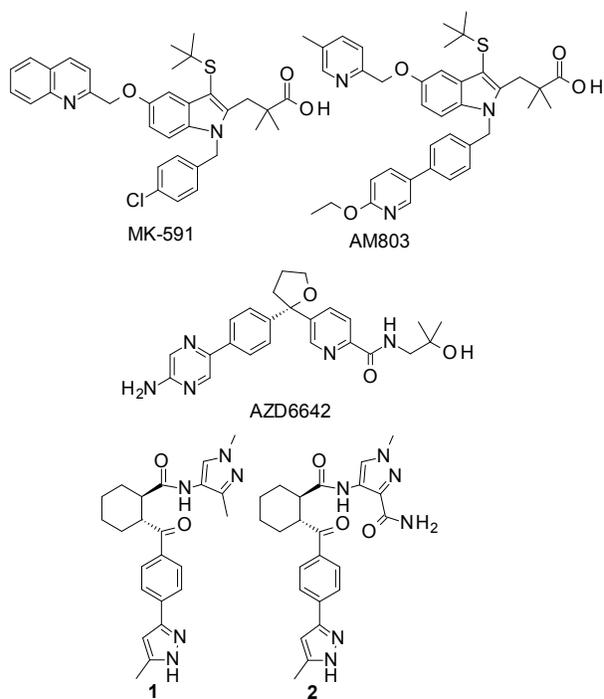
**Figure 1.** The 5-lipoxygenase pathway and the biosynthesis of leukotrienes. FLAP is located in the nuclear membrane and mediates transfer of the arachidonic acid substrate (AA) to the active site of 5-LO. cPLA<sub>2</sub>, cytosolic phospholipase A<sub>2</sub>.

The 5-LO pathway has been a target for drug development for a number of diseases in which chronic inflammation is involved in the pathophysiology. This includes respiratory diseases such as asthma and chronic obstructive pulmonary disease (COPD), but also cardiovascular diseases such as atherosclerotic coronary artery disease (CAD).<sup>3</sup> Of particular interest, treatment with the 5-LO inhibitor VIA-2291 for 6 months resulted in an

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3 improvement in cardiovascular parameters in CAD patients that had experienced an  
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7 acute coronary syndrome (ACS) event around 1 month prior to treatment start.<sup>4, 5</sup> This  
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10 included evidence of reduced coronary lesion formation and improvement in left  
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14 ventricular ejection fraction (LVEF). On the other hand, in a separate study run as part of  
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17 the same Ph2 program, VIA-2291 did not reduce arterial inflammation in an index vessel  
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21 measured indirectly by FDG-PET.<sup>6</sup> Based on this limited clinical experience, more studies  
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24 are required to fully address whether 5-LO pathway inhibition can have a therapeutic  
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28 benefit in CAD patients.  
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31 Inhibition of leukotriene production can be achieved by targeting either 5-LO or FLAP  
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34 to block the generation of the leukotriene precursor LTA<sub>4</sub>.<sup>7, 8</sup> FLAP may be a particularly  
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38 attractive drug target since FLAP inhibitors block activity of the 5-LO pathway at the initial  
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42 step of leukotriene production. Moreover, it has been suggested that FLAP inhibition  
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45 might deliver a more robust and sustained suppression of 5-LO pathway activity *in vivo*  
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49 than can be achieved by 5-LO inhibition itself.<sup>9</sup>  
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4 FLAP inhibitors were first studied in human clinical trials in the 1990s. Following the  
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7 initial clinical studies, a number of more recent compounds have entered clinical trials or  
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10 have been proposed as clinical candidates.<sup>10-13</sup> However, no FLAP inhibitor has  
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13 progressed beyond Phase 2 clinical trials. To date, most of the FLAP inhibitors that have  
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16 entered into clinical development, including AM803<sup>11</sup>, have originated from the chemical  
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19 series exemplified by MK-591<sup>14, 15</sup> (Figure 2). Development of compounds based on this  
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22 compound series were stopped due to safety concerns, low efficacy or sub-optimal ADME  
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25 properties.<sup>10</sup> AstraZeneca's earlier explorations of FLAP inhibitors led to the clinical  
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28 candidate AZD6642 that due to cardiovascular safety concerns, *vide infra*, did not  
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31 progress to clinical evaluation.<sup>16</sup>  
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**Figure 2.** FLAP inhibitors

We recently published details of a novel chemical series of FLAP inhibitors, with two representative compounds (**1** and **2**) depicted in Figure 2.<sup>17</sup> Compound **1** was shown to be a potent FLAP inhibitor with potency and pharmacokinetic (PK) properties suitable for further preclinical testing. As such, **1** was subjected to 14-day rat and dog toxicity studies as well as a dog cardiovascular telemetry study. To our disappointment, administration of compound **1** increased heart rate, blood pressure and cardiac contractility in dogs and provoked coronary arteritis with a 20-fold estimated margin between NOAEL (No

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4 Observed Adverse Effect Level) and predicted plasma exposure in humans at an  
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7 efficacious dose (*vide infra*). An association between arteritis and heart rate could be  
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10 observed on a group level but the increases in heart rate on an individual level were small.  
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14 Even though the mechanisms behind the cardiovascular effects for AZD6642 and 1 may  
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17 be different, both compounds induced heart rate increases in dogs. Despite detailed  
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20 investigations, the mechanism behind the increases in heart rates is still unknown and no  
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24 *in vitro* signal could be identified. To our knowledge, previous FLAP compounds have not  
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28 been reported to have general cardiovascular safety concerns and even though  
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31 compound 1 displayed sub-optimal cardiovascular safety *in vivo*, its cardiovascular safety  
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34 profile was better than AZD6642. This suggested that the observed safety concerns were  
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38 not due to inhibition of FLAP *per se*. We therefore decided to continue lead optimization  
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42 with the aim of identifying a compound with improved potency and metabolic stability and,  
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46 as a result, a lower predicted human dose and increased safety margin. Moreover, the  
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49 desired candidate drug target profile demanded a compound without any significant  
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52 effects on functional cardiovascular parameters, with a focus on heart rate, and a 100-  
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56 fold margin to the predicted free maximum concentration,  $C_{max}$ , in human. To confirm lack  
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3 of treatment related histopathology findings, such as coronary arteritis, selected  
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7 compound was subjected to a thorough *in vivo* safety profiling in repeated dose toxicology  
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10 studies.

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17 The structure-activity relationship (SAR) previously generated for this chemical series  
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20 provided insights and learnings that were beneficial for further optimization.<sup>17</sup> For  
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23 example, metabolism of the cyclohexyl core via cytochrome P450 (CYP450) metabolism  
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26 proved problematic and this could be mitigated by reducing lipophilicity ( $\log D < 3.0$ ). The  
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29 presence of the ketone functionality initially caused some concern due to its potential  
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32 electrophilic and reactive nature. However, no or low levels of adducts using nucleophiles  
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35 such as cyanide, glutathione or methoxylamine, with and without pre-incubation in human  
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38 microsomes, were observed for this chemical series indicating no increased risk for  
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41 reactive metabolite formation. In addition, the early SAR data generated indicated that  
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44 the amino-pyrazole fragment heavily impacted the potency, lipophilicity and metabolic  
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47 stability of the compounds and it was therefore decided to focus our optimization efforts  
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50 on that specific moiety. As there were no high-resolution crystal structures available for  
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3 the FLAP protein, the optimization work at this stage was driven mainly by structure-  
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6 activity and structure-property relationships and ligand-based strategies.<sup>14, 18</sup> As part of  
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9 our screening and profiling cascade we utilized a competition binding assay using <sup>3</sup>H-MK-  
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12 591 as the tracer<sup>19</sup> followed by a human whole blood (hWB) assay to study the inhibition  
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15 of the 5-LO pathway by measuring the levels of LTB<sub>4</sub> after calcium ionophore stimulation.  
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18 To enable a comparison of the compounds intrinsic activity in the cellular system the  
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21 potency was corrected for the protein binding to establish the free potency. In the human  
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24 whole blood assay, we and others noticed a time course dependency, especially for  
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27 poorly permeable compounds, and we therefore measured LTB<sub>4</sub> inhibition after a 4 h  
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30 compound incubation.<sup>11, 17</sup> Besides cellular activity, metabolic stability in human  
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33 hepatocytes and permeability in Caco-2 cells were key for compound optimization clearly  
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36 motivating a multiparameter design approach to identify a clinical candidate. To select  
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39 compounds to progress into further studies, an early dose to man prediction (eD2M) was  
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42 used as a ranking tool. We aimed to inhibit the FLAP 5-LO pathway activity at 80% over  
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45 a 24 h period and 3xIC<sub>50</sub> in the hWB assay was used as the minimum efficacious  
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48 concentration (C<sub>ss</sub>) over 24 h. Predicted human clearance (CL<sub>hum, pred</sub>) was scaled from  
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4 intrinsic clearance data ( $Cl_{int}$ ) generated in human hepatocytes using well established  
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7 methods (see Supporting Information for details). Bioavailability (F) was estimated  
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10 considering hepatic first pass effects only, since absorption was predicted to be complete  
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13 based on the high Caco-2 apparent permeability ( $P_{app}$ ) values. Scaling factors, constants  
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16 and equations for eD2M prediction are described in the Supporting Information.  
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## 24 **Results and Discussion**

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28 When comparing compound **1** and the primary amide **2** we realized that the lipophilicity  
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31 was alike for the two compounds despite **2** having a more polar substituent on the amino-  
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34 pyrazole with compound **2** containing a primary amide and compound **1** containing a  
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37 methyl substituent (Table 1). We hypothesized that the lipophilicity could be reduced,  
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41 leading to higher metabolic stability, by moving the *N*-methyl substituent in the amino-  
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44 pyrazole ring closer to the primary amide substituent forcing the primary amide slightly  
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47 out of plane due to steric effects resulting in a more exposed primary amide. We were  
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51 therefore pleased to see that compound **3** had a reduced lipophilicity value, as measured  
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55 by log D (2.6 instead of 3.1) whilst maintaining a similar potency to **2** in the competition  
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3 binding assay ( $IC_{50}$  value = 35 nM). The increased polarity also translated to improved  
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7 solubility and a higher metabolic stability in human and rat hepatocytes, with the  
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10 permeability in the Caco-2 assay remaining at an acceptable level (Table 1) to reach a  
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13 reasonable fraction absorbed in rat and dog PK experiments (data not shown). The  
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16 overall improved properties for **3** resulted in the eD2M prediction to be considerably lower  
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19 compared to previous compounds **1** and **2**. Elongating the *N*-methyl substituent on the  
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22 amino-pyrazole ring to an ethyl group resulted in the equipotent derivative **4** suggesting  
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25 that expansion in this direction was tolerated. However, the switch to an ethyl substituent  
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28 in **4** caused an increase in log D relative to **3** and a dramatic increase in the eD2M  
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31 prediction due to the reduced metabolic stability but retained potency. Instead we  
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34 introduced a polar group such as an elongated primary amide to give compound **5**, which  
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37 although active was significantly less active than **3**. We reasoned that the primary amide  
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40 functionality was worth further explorations and as we had observed that modification of  
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43 the angle between the amino-pyrazole ring and the primary amide substituent could have  
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46 a large impact on both potency and lipophilicity (cf. compound **2** vs. **3**) we explored if the  
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49 torsion angle between the amino-pyrazole ring in relation to the cyclohexyl carboxamide  
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3 bond could have a similar effect. As a result, a methyl group was introduced into the 3-  
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6 position of the amino-pyrazole of **3** to give compound **6** which proved to have a very  
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8  
9 promising profile. The potency of **6** in the competition binding assay was slightly reduced  
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12 (IC<sub>50</sub> = 101 nM) but the free potency observed in the human whole blood assay was  
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15 significantly improved (IC<sub>50</sub> = 8.0 nM). The metabolic stability was also improved further  
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18 compared to **3**, which resulted in a reduced eD2M prediction. We also prepared the  
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21 primary amide **7** having no *N*-substitution on the amino-pyrazole ring, but this compound  
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24 exhibited reduced metabolic stability in human and rat hepatocytes, despite its reduced  
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27 lipophilicity compared to **3** and **6**.  
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35 Metabolic activation of primary aromatic and heteroaromatic amines, such as *N*-  
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37 hydroxylation by P450 enzymes, primarily CYP1A2, and further formation of  
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39 bioconjugates by Phase II enzymes, may lead to mutagenic and carcinogenic activity.<sup>20</sup>  
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45 <sup>21</sup> Since hydrolysis of the cyclohexyl carboxamide motif would result in the release of  
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48 primary amino-pyrazoles we were keen to understand their potential for mutagenic  
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51 activity. Mutagenicity of the primary amino-pyrazoles was evaluated in an Ames bacterial  
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54 mutagenicity assay in strains TA98 and TA100, with and without metabolic activation  
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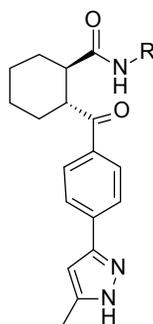
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3 using rat S9 fraction (Table 1).<sup>22</sup> As part of our project strategy we decided to not progress  
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7 any FLAP inhibitors having an Ames positive masked amino-pyrazole moiety. To our  
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10 disappointment we realized that several of the amino-pyrazoles were Ames mutagenic,  
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13 thus having an increased risk for carcinogenic activity. For example, the corresponding  
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16 amino-pyrazoles in **3** and **6** where both Ames mutagenic. There are reports suggesting  
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19 that genotoxicity of aromatic amines is influenced by their geometric fit to the active site  
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22 of CYP1A2 and stability of the anionic intermediates<sup>23, 24</sup> as well as by the chemical  
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25 reactivity of hydroxylamines and their bioconjugates for DNA basepairs under slightly  
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28 acidic conditions.<sup>25</sup> Therefore, modulation of the electronic character and steric effects of  
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31 the amino-pyrazoles could be one way to modulate genotoxicity. However, due to little  
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34 genotoxicity data being available for amino-pyrazoles used in the chemical series we  
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37 could not verify this hypothesis. We were instead pleased to see some of the amino-  
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40 pyrazoles tested to be negative in the Ames test indicating that Ames negative aromatic  
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43 amines could be identified within the scope of this chemical series and we adopted the  
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46 Ames test of the amino-pyrazoles as part of our screening strategy going forward.  
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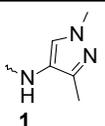
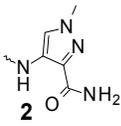
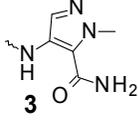
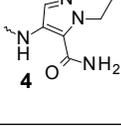
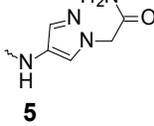
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3 To build our understanding further we investigated if other polar groups could be used  
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6 to replace the primary amide on the amino-pyrazole ring. The carboxylic acid **8** and the  
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8  
9 hydroxamic acid **9** both displayed good FLAP binding activity but the potency in the  
10  
11  
12 human whole blood assay was reduced, even if protein binding was compensated for. As  
13  
14  
15 a consequence of their high polarity the acids did not display sufficient Caco-2  
16  
17  
18 permeability, but the data suggested that various polar motifs were tolerated in this area  
19  
20  
21 of the molecule from a potency perspective. To modulate the permeability of **9** we  
22  
23  
24 evaluated less polar and alkylated hydroxamic acids such as **10** which displayed high  
25  
26  
27 potency in both the competition binding assay and in the human whole blood assay in  
28  
29  
30 combination with good Caco-2 permeability, even at the expense of a somewhat reduced  
31  
32  
33 ligand lipophilicity efficiency ( $pIC_{50} \text{ hWB}_{\text{free}} - \text{LogD}_{7.4}$ ). The chemical stability for the  
34  
35  
36 hydroxamic ether **10**, containing an *O*-tBu residue, was surprisingly high and no chemical  
37  
38  
39 decomposition was observed at pH 1, 7 or 10. In addition, **10** was found to be  
40  
41  
42 metabolically stable and no cleavage of the hydroxamic ether could be identified in rat or  
43  
44  
45 human hepatocytes. The sulfonamide **11** also displayed high binding affinity ( $IC_{50} = 34$   
46  
47  
48 nM) which translated into good inhibition of  $LTB_4$  production in the human whole blood  
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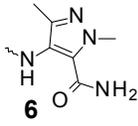
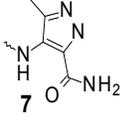
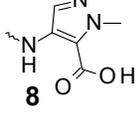
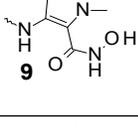
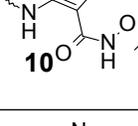
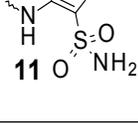
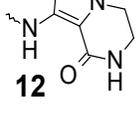
1  
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3 assay. Following the promising profiles of **10** and **11**, both compounds displayed low  
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7 eD2M predictions and gratifyingly the amino-pyrazoles in the hydroxamic ester **10** and  
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11 sulfonamide **11** were found to be Ames negative.  
12

13  
14 Overall, the SAR data suggested that the use of polar moieties in the 2-position of the  
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16  
17 amino-pyrazole such as primary amides, carboxylic acids, sulfonamides and other polar  
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20  
21 groups (not listed here) were well tolerated from a potency perspective. However,  
22  
23  
24 analyzing the overall profile and the eD2M predictions, the primary amides **3** and **6** had  
25  
26  
27 preferred profiles but failed the screening criteria as they contained Ames mutagenic  
28  
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31 amino-pyrazoles. We expected the amino-pyrazoles in **3** and **6** to have some flexibility  
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34 and rotational character around the primary amide bond leading to some degree of  
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37 conformational freedom. To reduce the conformational degrees of freedom, the more  
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40  
41 conformationally restricted bicyclic amino-pyrazole **12** (AZD5718) was made, which  
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44  
45 demonstrated good FLAP binding affinity displaying an IC<sub>50</sub> value of 6.0 nM. Compound  
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48  
49 **12** also showed excellent potency in inhibiting LTB<sub>4</sub> production in the human whole blood  
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51  
52 assay (IC<sub>50free</sub> value = 2.0 nM). Overall, compound **12** displayed a promising profile from  
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56 a metabolic stability and Caco-2 permeability perspective which was reflected in the  
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4 reduced eD2M prediction and we were pleased to see the corresponding amino-pyrazole  
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7 contained in compound **12** to be Ames negative.  
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**Table 1.** Profiling of compounds 1-12.

Amino-pyrazole (-NR) Cmpd	LogD <sup>a</sup>	Solub Aq. (μM)	FLAP Bind <sup>b/</sup> hWB <sup>c</sup> <sub>free</sub> (IC <sub>50</sub> nM)	LLE <sup>d</sup> hWB <sub>free</sub>	Hep.Clint <sup>e</sup> h/r (μL/min/ 10 <sup>6</sup> cells)	Papp <sup>f</sup> Caco2 1E-6 cm/s	eD2M <sup>g</sup> mg/day OD	Ames <sup>h</sup> 2-strain (amino-pyrazole)
 <b>1</b>	3.1	225	59/7.4	5.1	4.0/12.8	20.5	1900	NEG
 <b>2</b>	3.1	60	36/22	4.6	12.4/14.0	22.0	>18000	NEG
 <b>3</b>	2.6	475	35/13	5.3	3.0/6.5	2.6	170	POS
 <b>4</b>	2.9	329	29/16	4.9	4.9/8.6	9.2	7800	POS
 <b>5</b>	2.1	496	241/487	4.2	nd/nd	nd	3500	nd

 <b>6</b>	2.6	399	101/8.0	5.5	<1.0/5.7	1.4	34	POS
 <b>7</b>	2.3	402	24/96	4.7	6.7/14.4	0.15	>1800 0	nd
 <b>8</b>	0.2	599	17/570	6.0	3.2/nd	0.21	>1800 0	nd
 <b>9</b>	2.1	224	47/nd	-	nd/nd	nd	-	nd
 <b>10</b>	3.3	208	5.8/1.6	5.5	6.0/19.5	14.7	55	NEG
 <b>11</b>	3.4	79.7	34/6.5	4.8	4.9/9.7	9.0	80	NEG
 <b>12</b>	2.9	104	6.3/2.0	5.8	4.2/13.8	3.7	44	NEG

See Supporting Information for full details. <sup>a</sup>Octanol/water partition coefficient at pH 7.4, <sup>b</sup>IC<sub>50</sub> in the FLAP competition binding assay, <sup>c</sup>Calculated as hWB IC<sub>50free</sub> (IC<sub>50</sub> in the human whole blood assay measuring the inhibition of the downstream LTB<sub>4</sub> production after 4 h incubation of the compound) × (compound's unbound fraction in human plasma (Fu) /100). Fu = 100-human protein binding(%). <sup>d</sup>LLE calculated from pIC<sub>50</sub> hWBfree minus LogD7.4. <sup>e</sup>Intrinsic clearance of compounds after incubation in human or rat hepatocytes. <sup>f</sup>Passive permeability measured in Caco-2 cells in the A to B direction, pH=6.5 <sup>g</sup>Early dose to man prediction based on 3xIC<sub>50</sub> hWB coverage for 24 h. <sup>h</sup>2 strain Ames test with and without metabolic activation using rat S9. nd = not determined.

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7 Based on the overall properties and the eD2M predictions, compounds **10**, **11** and **12**  
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10 were selected for further profiling. The eD2M prediction, albeit preliminary, indicated a  
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12  
13 significant lowering of the human dose which potentially could lead to higher safety  
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17 margin for compounds **10**, **11** and **12** relative to our previous frontrunner **1**.  
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21 Generally, in this chemical series no issues were observed with inhibition of CYP450  
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23  
24 enzymes and compounds **10** to **12** did not inhibit any of the isoforms 1A2, 2C8, 2C9,  
25  
26  
27 2C19, 2D6 or 3A4 ( $IC_{50}$  values > 20  $\mu$ M). No adducts could be seen for **10-12** using  
28  
29  
30  
31 glutathione, cyanide or methoxylamine as trapping agents after compound incubation in  
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34  
35 human liver microsomes confirming the inert nature of their respective ketone moiety.  
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37  
38 Major metabolic elimination pathways in this series were CYP450 mediated hydroxylation  
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41  
42 in the cyclohexyl ring, ketone reduction, *N*-demethylation in the amino-pyrazole ring and,  
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44  
45 less frequently, hydrolysis of the cyclohexyl carboxamide.<sup>17</sup> The major metabolic  
46  
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48  
49 pathways and contribution of CYP3A4 metabolism for compounds **10-12** are listed in  
50  
51  
52 Table 2. Compounds **10** and **11** were moderately dependent on CYP3A4 metabolism  
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55  
56 (66% and 68%, respectively) as seen by the relative contribution of CYP3A4 considering  
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3 a panel of six CYP isoforms 1A2, 2C8, 2C9, 2C19, 2D6 or 3A4. Compound **12** displayed  
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6  
7 a higher degree of CYP3A4 dependence (94%) indicating a potential risk for drug-drug  
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9  
10 interaction if co-medicated with a CYP3A4 inhibitor. The contribution of CYP3A4  
11  
12  
13 mediated oxidation related to total metabolism was further investigated in hepatocytes as  
14  
15  
16  
17 fraction metabolized by CYP3A4 using ketoconazole as the CYP3A4 inhibitor. The  $CL_{int}$   
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19  
20  
21 was reduced by 54% in incubations with ketoconazole in human hepatocytes, suggesting  
22  
23  
24 **12** to have a low risk as a victim due to drug-drug interactions. This was rationalized due  
25  
26  
27 to the pronounced alternative Phase 2 elimination pathways such as *N*-glucuronidation  
28  
29  
30  
31 of the parent molecule **12**.  
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38 The *in vivo* PK characteristics of compounds **10**, **11** and **12** were assessed in the rat  
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40  
41 and the dog, Table 2. For compound **10**, the oral bioavailability in dog was high (65%) but  
42  
43  
44 lower in the rat (12%) and the half-life following *iv* administration was 4.7 and 7.0 h for rat  
45  
46  
47 and dog respectively. Compound **11** displayed similar PK properties in the dog, with a  
48  
49  
50 slightly higher volume of distribution and clearance, but a similar half-life to compound **10**.  
51  
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53  
54  
55  
56 A somewhat higher clearance in the rat contributed to a shorter half-life in rat compared  
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to the dog than what was observed for compound **10**. For compound **12**, the bioavailability was in line with **10** and **11** in the dog. However, a shorter half-life was observed following *iv* administration of compound **12** to the dog (2.1 h). A high clearance contributed to an even shorter half-life in the rat.

**Table 2.** ADME data for compound **10-12**.

Cmp d	PPB <sup>a</sup> h/r %free	Major elimination pathway <sup>b</sup>	Contr. 3A4 <sup>c</sup> (%)	OATP- 1B1 inhib <sup>d</sup> IC <sub>50</sub> μM	PK <sup>e</sup> rat/dog ( <i>iv</i> )			
					CL mL/min/kg	t <sub>1/2</sub> (h)	V <sub>ss</sub> (L/Kg)	F%
<b>10</b>	0.6/<0.0 4	Hydrox.	66	1.4	1.2/2.0	4.7/7.0	0.18/0. 4	12/6 5
<b>11</b>	3.1/1.4	Red+gluc.	68	2.5	10/2.5	2.9/6.8	1.3/1.3	14/6 5
<b>12</b>	5.3/2.4	Hydrox + gluc.	94	2.3	36/7.6	0.45/2. 1	1.1/1.1	14/6 5

See Supporting Information for full details. <sup>a</sup>Plasma protein binding (human or rat). <sup>b</sup>Hydrox: CYP450 oxidation in the cyclohexyl ring. Red: Ketone reduction to corresponding alcohol. Gluc: Phase II glucuronidation. <sup>c</sup>Contribution of CYP3A4 to CYP450 mediated metabolism considering a panel of six CYP isoforms (CYP1A2, CYP2C8, CYP2C9, CYP2C19, CYP2D6 and CYP3A4). <sup>d</sup>Inhibition of pivalastatin uptake to HEK293 cells transfected with human OATP1B1. <sup>e</sup>CL, t<sub>1/2</sub> and V<sub>ss</sub> derived from *iv* data, F% from *p.o.*; Doses: rat *iv*. 1 μmol/kg for **10**, **12**; 2 μmol/kg for **11**; rat *p.o.* 2 μmol/kg for

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4 **10**, 2.8  $\mu\text{mol/kg}$  for **11**, 2.5  $\mu\text{mol/kg}$  for **12**; dog *i.v.* 1  $\mu\text{mol/kg}$  for **10**, 2  $\mu\text{mol/kg}$  for **11** and  
5 **12**; dog *p.o.* 2  $\mu\text{mol/kg}$  for **10** and **12**; 4.2  $\mu\text{mol/kg}$  for **11**.  
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## 10 11 **Preclinical safety evaluation** 12

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15 Cell toxicity was generally low in the series and no cell toxicity as measured in THP-1  
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17  
18 cells, or mitochondrial impairment as measured in HepG2 cells was seen for **10** to **12**  
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20  
21 (IC<sub>50</sub> values > 250  $\mu\text{M}$ ). Compound **11** and **12** (no data for compound **10**) demonstrated  
22  
23  
24 inhibition of hBSEP and hMrp2 transport proteins with IC<sub>50</sub> values of 74 to 340  $\mu\text{M}$ ,  
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26  
27 respectively, indicating sufficient margins to predicted human C<sub>max</sub>. No activity was  
28  
29  
30 observed in a human aryl hydrocarbon receptor assay or a phospholipidosis assay.  
31  
32  
33  
34  
35  
36 Compounds **10** to **12** did not demonstrate any ion channel interference (hERG, hIKs, hIto,  
37  
38  
39 hNav1.5) (IC<sub>50</sub> values > 33  $\mu\text{M}$ ). Compounds **11** and **12** were further evaluated against  
40  
41  
42 additional ion channels and demonstrated IC<sub>50</sub> values > 32  $\mu\text{M}$  for HCN4, hCav3.2 and  
43  
44  
45 hKv1.5 (see Supporting Information). The secondary pharmacology profiles and off-target  
46  
47  
48 promiscuity were evaluated using a panel of 83 targets for **10** and 190 targets for **11**, **12**  
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52  
53 (Cerep, France). The three compounds displayed low promiscuity with > 30-fold margins  
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4 to predicted therapeutic exposures except for the adenosine transporter where compound  
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7 **11** and **12** demonstrated 16- and 12-fold margin, respectively. In addition, compounds in  
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9  
10 this series did not show any effects on the production of other eicosanoids, generated by  
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12  
13 the cyclooxygenases COX-1 and COX-2, and compounds **10** to **12** displayed greater than  
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17 100-fold selectivity.  
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22 Earlier experimental work with the previous lead compound **1** indicated that dog was the  
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24  
25 most sensitive pre-clinical species with respect to increases in heart rate. Thus,  
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28 compounds **10** to **12** were assessed in anaesthetized beagle dogs for their effects on  
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30  
31 heart rate, arterial blood pressure, electrocardiography and contractility parameters. To  
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35 our disappointment, compound **10** was found to cause a rapid increase in heart rate and  
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37  
38 in left ventricular DP/dtmax (index of cardiac contractility) during the second infusion  
39  
40  
41 period (see Supporting Information for study details). Compounds **11** and **12** did not show  
42  
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44  
45 any pronounced increase in heart rate or effect on contractility parameters at the doses  
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47  
48 tested and these compounds were therefore evaluated further in conscious dogs.  
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53 Compound **11** was found to be poorly tolerated as adverse clinical signs, but not  
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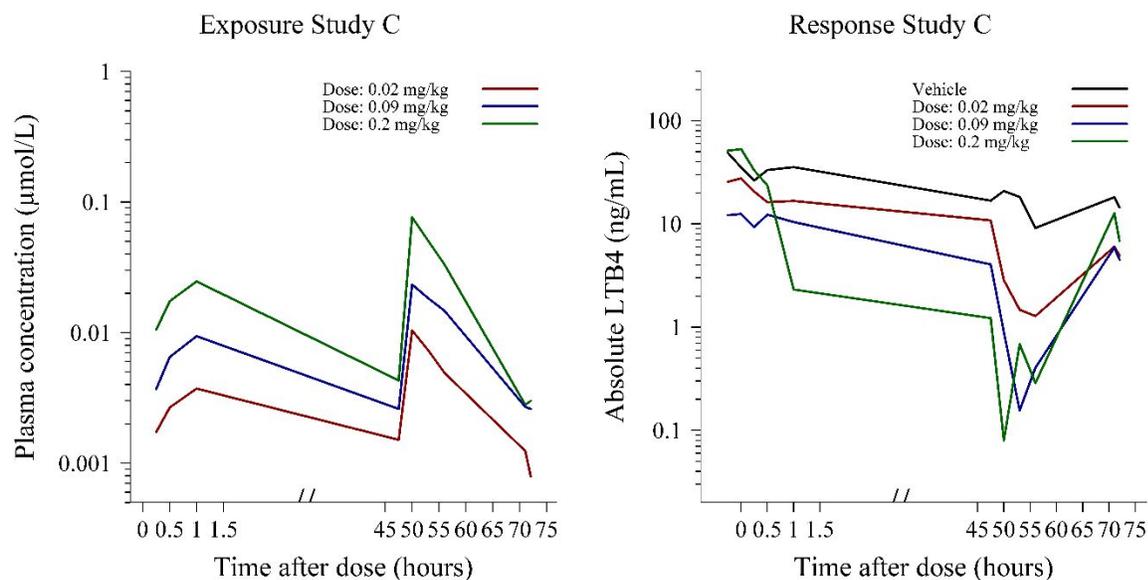
1  
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3 cardiovascular related, were observed including repeated vomiting. Compound **12**, was  
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6 well tolerated and no adverse clinical signs were observed. The effects of **12** on heart  
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8  
9 rate, arterial blood pressure, left ventricular parameters, lead II electrocardiogram and  
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11  
12 body temperature were assessed in conscious telemetered dogs, following single  
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14  
15 intravenous infusions at three dose levels. Intravenous infusion was used to attain a target  
16  
17  
18 plasma concentration 100-fold above predicted free  $C_{max}$  in humans at the predicted  
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20  
21 therapeutic dose. We were delighted that compound **12** did not produce any effects on  
22  
23  
24 the cardiovascular parameters assessed even at the highest achieved exposure (110-  
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26  
27 fold to predicted human free  $C_{max}$ ). No treatment related cardiovascular findings (function  
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30 or histopathology changes) were observed in the toxicology studies in rat and dog with  
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33 up to 28-day duration of treatment.  
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### 43 **Pre-clinical *in vivo* PK/PD relationship**

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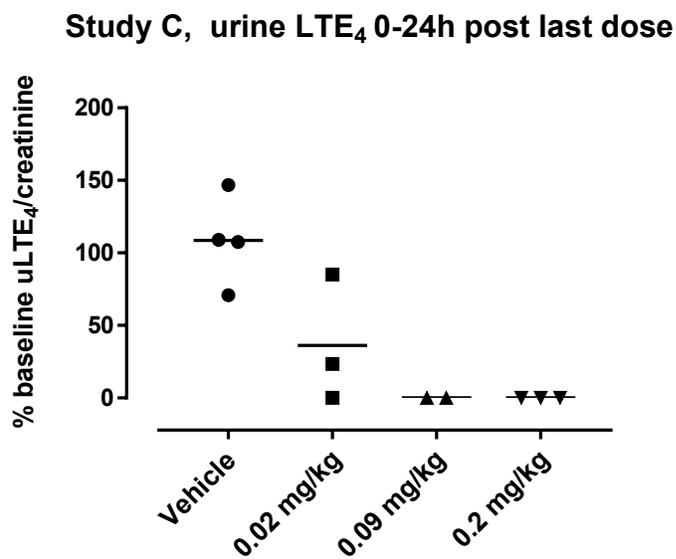
47 With the promising safety profile and no adverse cardiovascular effects observed in  
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50 dogs for compound **12**, we further investigated its ability to inhibit 5-LO pathway activity  
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53 when dosed *in vivo*. The compounds in this series showed no inhibition of 5-LO  
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3 pathway activity in rodent blood but potently inhibited LTB<sub>4</sub> production in dog blood and  
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7 hence dogs were utilized for preclinical PK/PD assessment.<sup>26</sup> Pharmacodynamic  
8  
9  
10 actions of **12** were initially assessed by measuring *ex vivo* LTB<sub>4</sub> production in whole  
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12  
13 blood. Full data sets and individual data are provided in the Supporting Information.  
14  
15  
16  
17 Following administration of a single per oral (p.o.) dose (0.9 mg/kg, n=2, Study A), **12**  
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19  
20 suppressed LTB<sub>4</sub> production by > 90% with maximum inhibition reached within 2.5 h of  
21  
22  
23 administration. In a second study (B), **12** was administered as two p.o. doses separated  
24  
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26  
27 by 48 h (day 1: 0.18 mg/kg, day 3: 0.09 mg/kg, n=2) and a greater than 90% reduction  
28  
29  
30 in LTB<sub>4</sub> production was observed after each dose, with the maximum effect occurring  
31  
32  
33 between 4 and 9 h after dosing. LTB<sub>4</sub> production returned towards baseline prior to the  
34  
35  
36 second dose, and reached baseline again 48 h after this dose, indicating reversibility of  
37  
38  
39 FLAP inhibition. In a third study, repeated once daily p.o. administration of **12** at 0.02,  
40  
41  
42 0.09 and 0.2 mg/kg for 3 consecutive days (n=3 per dose; Study C, Figure 3) caused a  
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44  
45 concentration dependent inhibition of LTB<sub>4</sub> production throughout the dosing period that  
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48 returned to baseline 24 h after the final dose.  
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**Figure 3.** Median plasma concentrations of **12** and LTB<sub>4</sub> response after repeated once daily p.o. administration of **12** at 0.02, 0.09 and 0.2 mg/kg for 3 consecutive days, n=3 per dose; green 0.02 mg/kg, blue 0.09 mg/kg, red 0.2 mg/kg; n=3 per dose. No error margins given, see Supporting Information for full data set.

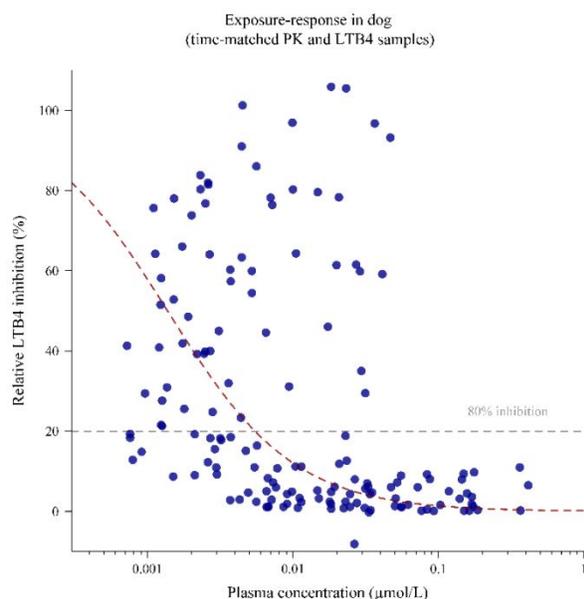
In order to also evaluate the effect of **12** on cysteinyl leukotriene production, endogenous LTE<sub>4</sub> levels in urine (uLTE<sub>4</sub>) were measured at baseline and during the final 24 h in Study C. uLTE<sub>4</sub> levels were undetectable at the two highest doses, and suppressed by around 60% at the lowest dose, confirming that **12** also suppresses cysteinyl leukotriene production (Figure 4).



**Figure 4.** Inhibition of urinary LTE<sub>4</sub> (uLTE<sub>4</sub>) levels (Study C) after administration with compound **12**. One dog in the medium dose group displayed uLTE<sub>4</sub> below LOQ at baseline and is excluded from the analysis.

To compare *in vitro* and *ex vivo* potency for **12** in dog whole blood, concentration response curves were generated for the *ex vivo* assays by plotting exposure against the baseline corrected LTB<sub>4</sub> level observed (Figure 5). Surprisingly, this analysis revealed

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3 that the *ex vivo* potency of **12** was approximately 10-fold greater than the *in vitro*  
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7 potency. The reason for this finding is not yet known but is under investigation.  
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33 **Figure 5.** Exposure of **12** and LTB<sub>4</sub> response data from Studies A-C. (●) individual  
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35  
36  
37 observations (---) estimated IC<sub>50</sub>-curve.  
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41 With the highly improved cardiovascular safety profile, Ames negative amino-pyrazole  
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43  
44 ring and with an overall profile meeting our criteria for a clinical candidate, including  
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48 potency and ADME properties suitable for oral dosing and no major safety concerns in  
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50  
51 the 28-day pre-clinical dog and rat toxicity studies, compound **12** was selected as the  
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55 clinical candidate (AZD5718). After completion of the pre-clinical safety package for first  
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3 time in man studies, compound **12** entered Phase 1 clinical trials in 2016 and is  
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7 currently (end 2018) in a Phase 2a trial for the treatment of Coronary Artery Disease.  
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### 11 Dose prediction for First Time In Man studies.

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16 A target level of LTB<sub>4</sub> inhibition of 80% over 24 h was selected based on clinical data  
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18  
19 for the 5-LO inhibitor VIA-2291 indicating that this level of LTB<sub>4</sub> inhibition could translate  
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21  
22 into beneficial effects LVEF.<sup>4,5</sup> Therefore, dose prediction for first time in man studies  
23  
24  
25  
26 aimed for a dose of AZD5718 that would give at least this level of LTB<sub>4</sub>-inhibition during  
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28  
29 the dosing interval. The dose was defined based on scaling of PK parameters from *in*  
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31  
32 *vitro* or *in vivo*, to predict the human exposure. The human clearance was scaled from  
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36 human hepatocyte data using regression methods and the human volume of distribution  
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39 at steady-state (*V*<sub>ss</sub>) was predicted based on the Oie-Tozer method.<sup>27</sup> The potency of  
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41  
42  
43 AZD5718 was determined *in vitro* and from the exposure-response data generated in  
44  
45  
46  
47 dog blood *ex vivo* as well as *in vitro* in a human whole blood assay. A PK/PD model was  
48  
49  
50  
51 then developed based on these data and used to simulate different dose levels and  
52  
53  
54 dosing scenarios for AZD5718 in man. As hysteresis (time delay in response) was  
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2  
3 observed in the exposure-response relationship in dog, an effect-compartment model  
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6  
7 was applied to describe the time-lag between AZD5718 exposure and LTB<sub>4</sub> effect.<sup>28</sup>  
8  
9

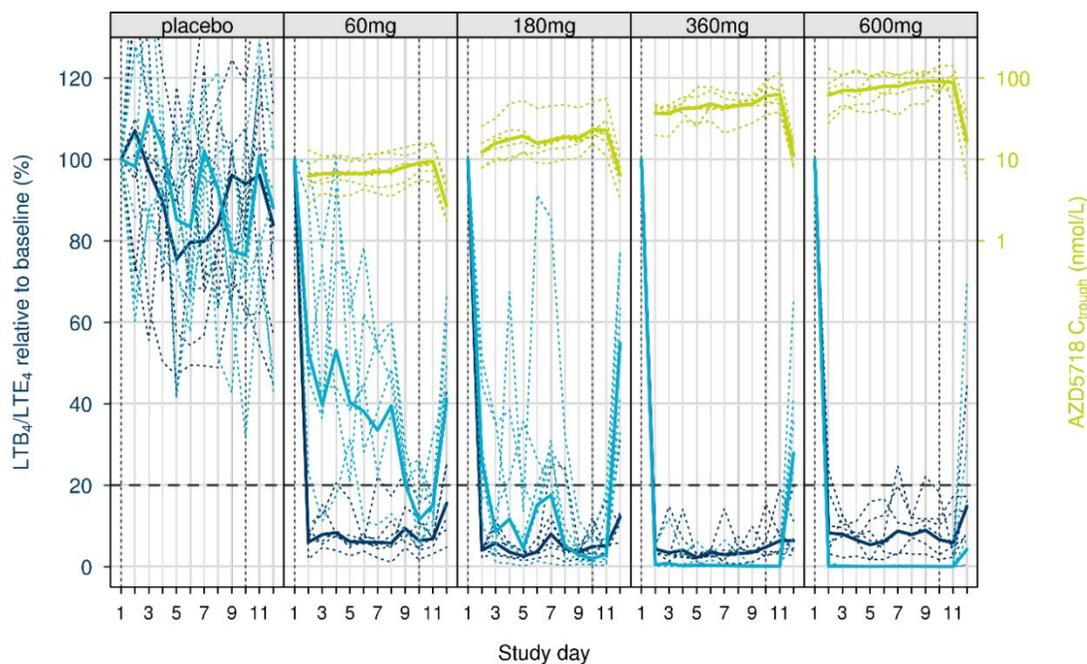
10 This developed model could describe the time course and extent of LTB<sub>4</sub> inhibition.  
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12  
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14  
15 The LTB<sub>4</sub> IC<sub>50</sub>-value for AZD5718 was 39 nM and the IC<sub>80</sub> value was 116 nM in the  
16  
17  
18 human whole blood assay, with the latter defining the minimum inhibitory concentration  
19  
20  
21 that would be needed during a dosing interval. The PK simulations predicted that, should  
22  
23  
24 our model be valid, a twice-daily dose of 65 mg (given as an immediate release formulation) of  
25  
26  
27 AZD5718 might achieve an exposure level above the defined minimum inhibitory  
28  
29  
30 concentration of 116 nM (IC<sub>80</sub>) during the dosing interval. This dose prediction was in  
31  
32  
33 line with the early dose prediction (eD2M) presented in Table 1 (44 mg/day). However,  
34  
35  
36 the eD2M prediction does not take the PK profile into account and given the short,  
37  
38  
39 predicted human half-life of about the 3 h, a twice-daily dosing regimen was thought  
40  
41  
42 necessary to achieve sufficient LTB<sub>4</sub> inhibition throughout the day.  
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#### 49 **Human studies of AZD5718 in healthy subjects**

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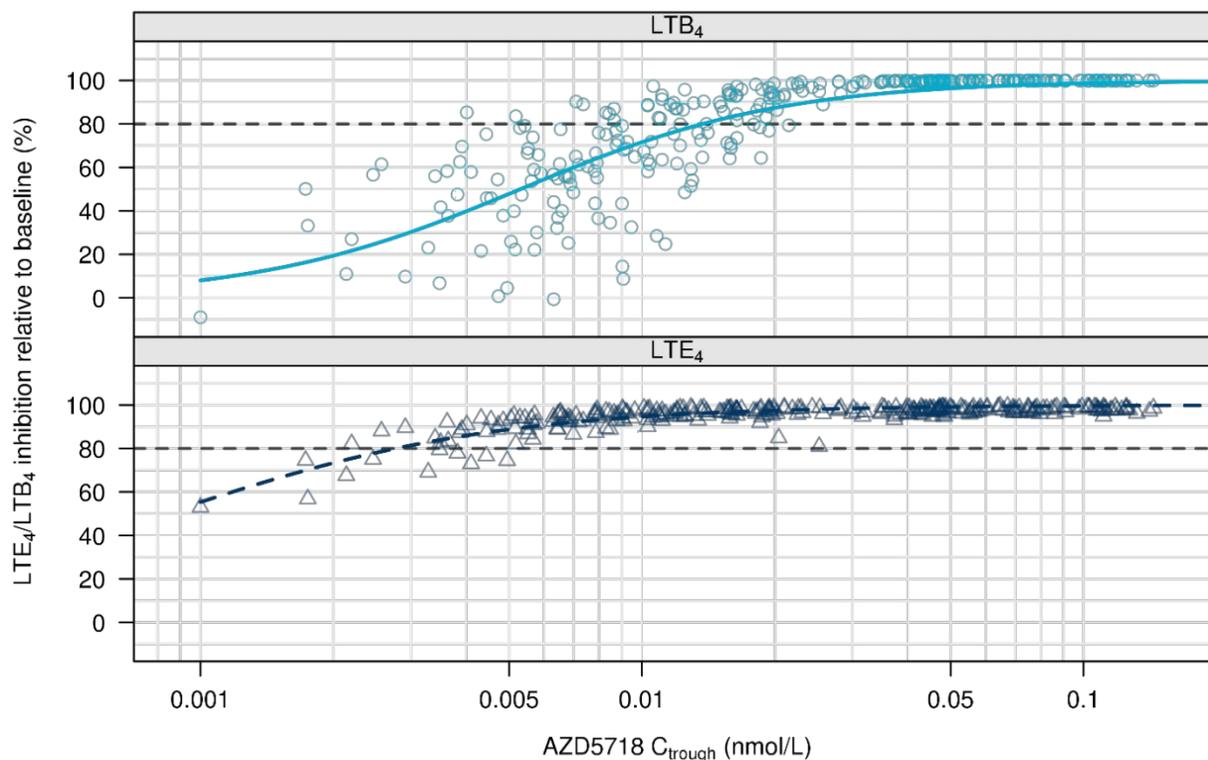
1  
2  
3 AZD5718 was administered in a single ascending dose (SAD) and multiple ascending  
4  
5  
6  
7 dose (MAD) study as an oral suspension. In the SAD study, AZD5718 was administered  
8  
9  
10 in single doses of 25, 50, 100, 300, 600 and 1200 mg ((NCT02632526)).<sup>28</sup> In the MAD  
11  
12  
13  
14 study, healthy subjects were given once daily doses of 60, 180, 300 and 600 mg for 10  
15  
16  
17 days (Figure 6). Following administration of an oral suspension of AZD5718, the  
18  
19  
20  
21 compound was rapidly absorbed and maximum plasma concentration ( $C_{max}$ ) was  
22  
23  
24 generally reached within 1 to 2 h. A more than dose proportional increase in both area  
25  
26  
27 under the curve (AUC) and  $C_{max}$  was observed in the explored dose range, whereas  
28  
29  
30  
31  $C_{trough}$  concentrations appeared to increase dose proportionally. In agreement with an  
32  
33  
34 observed half-life of approximately 12 h, steady-state levels were achieved after 2 to 3  
35  
36  
37 days following once daily dosing and the steady-state exposure was approximately 30%  
38  
39  
40  
41 to 40% higher compared to SAD data. The observed half-life in man was longer than  
42  
43  
44 predicted based on our pre-clinical data (3 h predicted versus 12 h observed), and this  
45  
46  
47 was likely driven by a larger volume of distribution than expected when scaling from rat  
48  
49  
50  
51 and dog.  
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**Figure 6.** Plasma LTB<sub>4</sub> (light blue) and urine LTE<sub>4</sub> (dark blue) relative to baseline at AZD5718 C<sub>trough</sub> following oral daily dosing of AZD5718 to healthy volunteers at doses of 60, 180, 300 and 600 mg for 10 days (study NCT02632526). Solid lines represent median and dotted lines individual subjects.

Dose dependent target engagement, as assessed by measuring *ex vivo* calcium ionophore stimulated LTB<sub>4</sub> production in fresh blood and endogenous LTE<sub>4</sub> levels in urine, was observed after both single and repeated dosing of AZD5718 for 10 days (Figure 6). As shown in Figure 7, a clear plasma concentration-effect relationship was

1  
2  
3  
4 seen for both LTB<sub>4</sub> and LTE<sub>4</sub>. Visual inspection of the data suggest a C<sub>trough</sub> value > 15  
5  
6  
7 nM will achieve reduction of the plasma LTB<sub>4</sub> levels by > 80% over 24 h, i.e. the predicted  
8  
9  
10 level of inhibition is achieved at ~8-fold lower concentrations compared to *in vitro* data.  
11  
12  
13  
14 The reason for this discrepancy in potency is not known but mirrors the observations seen  
15  
16  
17 previously in the dog (IC<sub>50free</sub> (in vitro dog): 1.0 nM versus IC<sub>50free</sub> (ex vivo dog): 0.1 nM).  
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51 **Figure 7.** Relative LTB<sub>4</sub>/LTE<sub>4</sub> inhibition at AZD5718 C<sub>trough</sub> in study NCT02632526. The  
52  
53  
54 solid line shows the fit of the data to a simple E<sub>max</sub> model.  
55  
56  
57  
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7 The PK parameters of AZD5718 in combination with the sustained effect on the target  
8  
9  
10 engagement biomarkers LTB<sub>4</sub> and LTE<sub>4</sub> throughout 24 h supported future once daily  
11  
12  
13 dosing, provided that a similar PK and PK/PD relationship is observed in patients as that  
14  
15  
16 seen in healthy subjects.  
17  
18  
19

20  
21 The effect of AZD5718 on LTB<sub>4</sub> inhibition was of a similar magnitude as that reported  
22  
23  
24 for the 5-LO inhibitor VIA2291, while inhibition of LTE<sub>4</sub> production was much more  
25  
26  
27 pronounced and seen at lower concentrations compared to VIA2291.<sup>4</sup> This finding is in  
28  
29  
30 agreement with observations for another FLAP inhibitor, AM103, which showed a more  
31  
32  
33 pronounced effect on endogenous LTE<sub>4</sub> production at lower concentrations compared to  
34  
35  
36 the effect seen on LTB<sub>4</sub> although the concentrations needed to achieve this inhibition was  
37  
38  
39 much higher than that for AZD5718.<sup>29</sup> The AZD5718 IC<sub>50</sub> value for the effect on *ex vivo*  
40  
41  
42 stimulated LTB<sub>4</sub> inhibition in human blood samples is almost 100-fold lower compared to  
43  
44  
45 both AM103 and VIA2291. It is noteworthy that 6 months once daily treatment with  
46  
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49  
50  
51  
52 VIA2291 resulted in similar LTB<sub>4</sub> inhibition as was seen for AZD5718 in the present study  
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3 and was associated with a beneficial effect on plaque progression and a dose-dependent  
4  
5  
6  
7 improvement in LVEF in acute coronary syndrome (ACS) patients.  
8  
9

## 10 **Conclusion**

11  
12 Herein we have highlighted the medicinal chemistry story behind the identification and  
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15  
16 discovery of the clinical FLAP inhibitor AZD5718 (12). Key drivers for the compound  
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19 design included securing metabolic stability, PK properties and potency in human whole  
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21  
22  
23 blood compatible with oral dosing leading to clinically relevant exposures. The finding of  
24  
25  
26 the Ames negative bicyclic amino-pyrazole ring as a key motif in AZD5718 and the much-  
27  
28  
29 improved cardiovascular safety profile for AZD5718 compared to earlier frontrunner  
30  
31  
32  
33 compounds were critical for the selection of AZD5718. Pre-clinical toxicology studies in  
34  
35  
36  
37 rat and dog did not show any serious adverse events of clinical significance and thus AZD5718  
38  
39  
40 entered Phase 1 trials in healthy volunteers in 2016. The safety and tolerability results in  
41  
42  
43 humans showed no serious adverse events (SAEs) or drug related adverse events (AEs) of clinical  
44  
45  
46 significance, at the doses tested. These observations, together with the PK and PD response on  
47  
48  
49 target biomarkers, supported continued clinical development of AZD5718 in patients. The clinical  
50  
51  
52 relevance of the higher LTB<sub>4</sub> inhibitory potency of AZD5718 relative to VIA2291 and its more  
53  
54  
55 pronounced effect on the LTE<sub>4</sub> pathway is currently investigated in patients with coronary artery  
56  
57  
58 disease (NCT03317002).  
59  
60

## EXPERIMENTAL SECTION

General synthesis details including  $^1\text{H}$ NMR spectra and synthesis information for compounds 1-12 are described in the Supporting Information. Below are specified synthesis for key compounds 10, 11 and 12 (AZD5718). All tested FLAP inhibitors 1-12 have purity >95% (LCMS/UV, see supporting information for details; compound 9 displayed 89% purity, further purification proved difficult).

*N-tert*-butoxy-1-methyl-4-(((1*R*,2*R*)-2-[4-(5-methyl-1*H*-pyrazol-3-yl)benzoyl]cyclohexane-1-carbonyl)amino)-1*H*-pyrazole-5-carboxamide (10)

*Methyl 4-(((1R,2R)-2-(4-bromobenzoyl)cyclohexane-1-carbonyl)amino)-1-methyl-1H-pyrazole-5-carboxylate*: Triethylamine (20 mL, 144 mmol) and T3P (50% in EtOAc, 42 mL, 71 mmol) were added to a solution of (1*R*,2*R*)-2-(4-bromobenzoyl)cyclohexanecarboxylic acid (10.87 g, 34.93 mmol) and methyl 4-amino-1-methyl-1*H*-pyrazole-5-carboxylate (10.0 g, 64.5 mmol) in EtOAc (130 mL) and the reaction mixture was heated to 73 °C and stirred at that temperature for 2 h and at 40

1  
2  
3 °C for 1 h. The reaction mixture was cooled to rt and the mixture was diluted with EtOAc  
4  
5  
6  
7 and extracted with saturated aqueous NaHCO<sub>3</sub>(aq). The organic phase was dried  
8  
9  
10 (phase separator) and the solvent was removed under reduced pressure to give crude  
11  
12  
13 methyl 4-*[[*(1*R*,2*R*)-2-(4-bromobenzoyl)cyclohexane-1-carbonyl]amino]-1-methyl-1*H*-  
14  
15  
16  
17 pyrazole-5-carboxylate (14 g, 87%); <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>) δ 8.87 (s, 1H), 8.10 (s, 1H),  
18  
19  
20 7.79 – 7.87 (m, 2H), 7.52 – 7.59 (m, 2H), 4.05 (s, 3H), 4.00 (s, 3H), 3.60 – 3.72 (m, 1H), 2.92 (s,  
21  
22  
23 1H), 1.96 – 2.14 (m, 2H), 1.80 – 1.95 (m, 2H), 1.61 – 1.75 (m, 1H), 1.27 – 1.53 (m, 3H); MS  
24  
25  
26  
27 m/z 448.4 [M + H]<sup>+</sup>. The material was taken to the next step without further purifications.  
28  
29  
30  
31  
32  
33

34 *4-[[*(1*R*,2*R*)-2-(4-Bromobenzoyl)cyclohexane-1-carbonyl]amino]-1-methyl-1*H*-  
35  
36  
37 *pyrazole-5-carboxylic acid*: A solution of crude methyl 4-*[[*(1*R*,2*R*)-2-(4-  
38  
39  
40 bromobenzoyl)cyclohexane-1-carbonyl]amino]-1-methyl-1*H*-pyrazole-5-carboxylate  
41  
42  
43 (12.7 g, 28.33 mmol) in THF (40 mL), MeOH (40 mL) and aqueous LiOH (1M, 40 mL, 40  
44  
45  
46 mmol) was added and stirred at rt for 2.5 h. More aqueous LiOH (1M, 15 mL, 15 mmol)  
47  
48  
49 was added and the reaction was stirred for 90 min. Additional aqueous LiOH (1M, 5 mL,  
50  
51  
52 5 mmol) was added and the reaction mixture was concentrated. Saturated NaCl(aq)  
53  
54  
55  
56  
57  
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60

1  
2  
3 EtOAc were added to the residue and the pH was adjusted to ~2 using aqueous HCl (3.8  
4  
5  
6  
7 M). The phases were separated and the organic phase was dried through a phase-  
8  
9  
10 separator. The solvent was removed from the organic phase under reduced pressure to  
11  
12  
13 give 4- $\{[(1R,2R)$ -2-(4-bromobenzoyl)cyclohexane-1-carbonyl]amino}-1-methyl-1*H*-  
14  
15  
16 pyrazole-5-carboxylic acid (12.3 g, ~100%) as white solid; MS  $m/z$  432.2 [M – H]<sup>-</sup>. The  
17  
18  
19  
20  
21 material was taken to the next step without further purifications.  
22  
23  
24  
25  
26  
27

28 *4- $\{[(1R,2R)$ -2-(4-Bromobenzoyl)cyclohexane-1-carbonyl]amino}-*N*-tert-butoxy-1-*  
29  
30  
31 *methyl-1H-pyrazole-5-carboxamide*: HATU (6.6 g, 17.36 mmol) and DIPEA (5.69 mL,  
32  
33  
34 32.60 mmol) were added to a solution of crude 4- $\{[(1R,2R)$ -2-(4-  
35  
36  
37 bromobenzoyl)cyclohexane-1-carbonyl]amino}-1-methyl-1*H*-pyrazole-5-carboxylic acid  
38  
39  
40  
41 (6.436 g, 14.82 mmol) in DMF (60 mL). After 1-2 minutes *O*-(*tert*-butyl)hydroxylamine  
42  
43  
44 hydrochloride (3.72 g, 29.64 mmol) was added and the reaction mixture was stirred at rt  
45  
46  
47  
48 for 5 h. The mixture was quenched by adding saturated NaHCO<sub>3</sub>(aq) and EtOAc. The  
49  
50  
51  
52 phases were separated then the organic phase was washed with saturated NaHCO<sub>3</sub>(aq),  
53  
54  
55  
56 saturated NH<sub>4</sub>Cl(aq) and finally saturated NaCl(aq) before drying the organic phase  
57  
58  
59  
60

1  
2  
3 through a phase-separator. The solvents were evaporated leaving to give 4- $\{[(1R,2R)$ -2-  
4 (4-bromobenzoyl)cyclohexane-1-carbonyl]amino}-*N*-*tert*-butoxy-1-methyl-1*H*-pyrazole-5-  
5  
6  
7 (4-bromobenzoyl)cyclohexane-1-carbonyl]amino}-*N*-*tert*-butoxy-1-methyl-1*H*-pyrazole-5-  
8  
9  
10 carboxamide (7.6 g, ~100%) as an off-white solid;  $^1\text{H}$  NMR (400 MHz,  $\text{CDCl}_3$ )  $\delta$  9.22 (br  
11  
12  
13 s, 1H), 8.07 (br s, 1H), 7.79 – 7.85 (m, 2H), 7.57 – 7.63 (m, 3H), 4.01 (s, 3H), 3.57 – 3.69  
14  
15  
16 (m, 1H), 2.80 – 2.88 (m, 1H), 1.99 – 2.15 (m, 2H), 1.82 – 1.96 (m, 2H), 1.60 – 1.76 (m,  
17  
18  
19  
20 1H), 1.33 – 1.54 (m, 3H), 1.30 (s, 9H); MS  $m/z$  505.3  $[\text{M} + \text{H}]^+$ . The product was pure  
21  
22  
23  
24 enough for further synthesis.  
25  
26  
27  
28  
29  
30

31 *N*-*tert*-butoxy-1-methyl-4- $\{[(1R,2R)$ -2- $\{4$ -[3-methyl-1-(oxan-2-yl)-1*H*-pyrazol-5-  
32  
33  
34  
35 *yl*]benzoyl}cyclohexane-1-carbonyl]amino}-1*H*-pyrazole-5-carboxamide: To 4- $\{[(1R,2R)$ -  
36  
37  
38  
39 2-(4-bromobenzoyl)cyclohexane-1-carbonyl]amino}-*N*-*tert*-butoxy-1-methyl-1*H*-pyrazole-  
40  
41  
42 5-carboxamide (9 g, 17.81 mmol) was added a solution of 3-methyl-1-(oxan-2-yl)-5-  
43  
44  
45 (4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1*H*-pyrazole (11.2 g, 29.5 mmol) in dioxane  
46  
47  
48 (100 mL). Then, a solution of  $\text{K}_2\text{CO}_3$  (9.84 g, 71.2 mmol) in water (100 mL) was added  
49  
50  
51  
52 and the resulting solution was evacuated and back-filled with  $\text{N}_2$  three times. The reaction  
53  
54  
55  
56 mixture was heated to ca 55°C,  $\text{Pd}(\text{dtbpf})\text{Cl}_2$  (0.607 g, 0.94 mmol) was added and the  
57  
58  
59  
60

1  
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3  
4 reaction mixture was heated to 80 °C for 30 min. The reaction mixture was then cooled to  
5  
6  
7 rt, diluted with EtOAc and washed with saturated NaCl(aq). The organic phase was dried  
8  
9  
10 (phase separator) and concentrated in vacuo. The residue was purified by flash  
11  
12  
13 chromatography (50%→100% EtOAc in heptane) to give *N-tert*-butoxy-1-methyl-4-  
14  
15  
16  
17  
18  $\{[(1R,2R)\text{-}2\text{-}\{4\text{-}[3\text{-methyl-1-(oxan-2-yl)-1H-pyrazol-5-yl]benzoyl}\text{cyclohexane-1-}$   
19  
20  
21  $\text{carbonyl}]\text{amino}\}\text{-1H-pyrazole-5-carboxamide}$  (8 g, 76%); MS  $m/z$  589.5 [M – H].  
22  
23  
24  
25  
26  
27

28 *N-tert*-butoxy-1-methyl-4- $\{[(1R,2R)\text{-}2\text{-}[4\text{-}(5\text{-methyl-1H-pyrazol-3-}$   
29  
30  
31  $\text{yl)benzoyl}\text{cyclohexane-1-carbonyl}]\text{amino}\}\text{-1H-pyrazole-5-carboxamide}$  (**10**):  
32  
33  
34

35 Aqueous HCl (3.8 M, 10 mL, 38 mmol) was added to a solution of *N-tert*-butoxy-1-  
36  
37  
38 methyl-4- $\{[(1R,2R)\text{-}2\text{-}\{4\text{-}[3\text{-methyl-1-(oxan-2-yl)-1H-pyrazol-5-yl]benzoyl}\text{cyclohexane-1-}$   
39  
40  
41  $\text{carbonyl}]\text{amino}\}\text{-1H-pyrazole-5-carboxamide}$  (11.4 g, 19.30 mmol) in dioxane (100 mL)  
42  
43  
44  
45 and H<sub>2</sub>O (50 mL) at 5 °C and the reaction mixture was allowed to reach 17 °C over 1 h  
46  
47  
48  
49 40 min. The reaction mixture was cooled to 5 °C and more aqueous HCl (3.8 M, 3 mL, 11  
50  
51  
52 mmol) was added and the reaction mixture was allowed to reach 17 °C over 2 h. The  
53  
54  
55  
56 reaction mixture was then diluted with EtOAc and the organic phase was washed with  
57  
58  
59  
60

1  
2  
3 saturated NaHCO<sub>3</sub>(aq). The aqueous phase was extracted with EtOAc (x2) and the  
4  
5  
6  
7 combined organic phase was washed with saturated NaCl(aq), dried (phase-separator)  
8  
9  
10 and evaporated. The residue was purified by flash chromatography (EtOAc) to give 10  
11  
12  
13 (8.50 g, 87%); <sup>1</sup>H NMR (400 MHz, DMSO-d<sub>6</sub>) δ 12.74 (s, 1H), 10.70 (s, 1H), 9.48 (s, 1H),  
14  
15  
16  
17 7.96 – 8.05 (m, 2H), 7.82 – 7.93 (m, 2H), 7.45 (s, 1H), 6.55 (s, 1H), 3.85 (s, 3H), 3.65 –  
18  
19  
20  
21 3.77 (m, 1H), 2.80 – 2.94 (m, 1H), 2.28 (s, 3H), 2.01 – 2.12 (m, 1H), 1.96 (d, *J* = 11.3 Hz,  
22  
23  
24  
25 1H), 1.79 (dd, *J* = 28.9, 12.3 Hz, 2H), 1.41 – 1.58 (m, 2H), 1.26 – 1.4 (m, 2H), 1.20 (s,  
26  
27  
28 9H); HRMS (ESI) *m/z* calcd for C<sub>27</sub>H<sub>35</sub>N<sub>6</sub>O<sub>4</sub> [M + H]<sup>+</sup> 507.2714; found 507.2709.  
29  
30  
31  
32  
33  
34

35 **(1*R*,2*R*)-2-[4-(3-Methyl-1H-pyrazol-5-yl)benzoyl]-*N*-(1-methyl-5-sulfamoyl-1H-pyrazol-**  
36  
37  
38 **4-yl)cyclohexanecarboxamide (11)**  
39  
40

41  
42 *Ethyl 5-(benzylsulfanyl)-1-methyl-1H-pyrazole-4-carboxylate*: Dibenzyl disulfide (101.9 g,  
43  
44  
45 413.57 mmol) was added in portions to a solution of ethyl 5-amino-1-methyl-1*H*-pyrazole-  
46  
47  
48 4-carboxylate (10 g, 59.11 mmol) in ACN (400 mL) in an atmosphere of nitrogen and at  
49  
50  
51  
52 rt. CuCl (293 mg, 7.14 mmol) was added in portions at rt to the reaction mixture and it  
53  
54  
55  
56 was stirred at rt for 30 min. 3-Methyl-1-nitrobutane (41.5 g, 354.26 mmol) was added to  
57  
58  
59  
60

1  
2  
3 the reaction mixture and the resulting solution was stirred at rt for 30 min and then at 60°C  
4  
5  
6  
7 for 1 h. The reaction mixture was allowed to reach rt and the solids were filtered off. The  
8  
9  
10 filtrate was concentrated under vacuum and the residue was purified by silica gel column  
11  
12  
13 chromatography (EtOAc/petroleum ether, 1:8) to give Ethyl 5-(benzylsulfanyl)-1-methyl-  
14  
15  
16  
17 1H-pyrazole-4-carboxylate (11.6 g, 71%) as yellow oil. MS  $m/z$  277 [M+H]<sup>+</sup>.  
18  
19  
20

21  
22 *5-(Benzylsulfanyl)-1-methyl-1H-pyrazole-4-carboxylic acid*: Sodium hydroxide (5.04 g,  
23  
24  
25 126.01 mmol) in water (30 mL) was added dropwise at 0°C to a solution of ethyl 5-  
26  
27  
28 (benzylsulfanyl)-1-methyl-1H-pyrazole-4-carboxylate (11.6 g, 41.98 mmol) in MeOH (150  
29  
30  
31 mL) and the reaction mixture was stirred at rt for 15 h. The reaction mixture was  
32  
33  
34 concentrated under vacuum, the residue was dissolved in water and the aqueous phase  
35  
36  
37 was washed EtOAc. The pH of the aqueous layer was adjusted to 5~6 with HCl (12 M,  
38  
39  
40 aq) and the solids formed were collected by filtration and dried under vacuum to give 5-  
41  
42  
43 (Benzylsulfanyl)-1-methyl-1H-pyrazole-4-carboxylic acid (8.8 g, 84%) as a light yellow  
44  
45  
46  
47  
48  
49 solid. MS  $m/z$  249 [M+H]<sup>+</sup>.  
50  
51  
52  
53  
54  
55  
56  
57  
58  
59  
60

1  
2  
3 *tert-Butyl [5-(benzylsulfanyl)-1-methyl-1H-pyrazol-4-yl]carbamate*: Boc<sub>2</sub>O (30 g, 137.61  
4  
5  
6  
7 mmol) and Et<sub>3</sub>N (10.7 g, 105.74 mmol) was added under an atmosphere of nitrogen to a  
8  
9  
10 solution of 5-(benzylsulfanyl)-1-methyl-1H-pyrazole-4-carboxylic acid (8.8 g, 35.44 mmol)  
11  
12  
13 in *tert*-butanol (200 mL). Diphenyl phosphoryl azide (19.5 g, 70.86 mmol) was added  
14  
15  
16  
17 dropwise to the reaction mixture and it was stirred at rt for 4 h and then at 88°C for 15 h.  
18  
19  
20  
21 The reaction mixture was concentrated under vacuum. The residue was dissolved in  
22  
23  
24 EtOAc and the organic phase was washed with NaHCO<sub>3</sub> (sat, aq) and brine, dried over  
25  
26  
27  
28 Na<sub>2</sub>SO<sub>4</sub>, filtered and concentrated under vacuum. The residue was purified by silica gel  
29  
30  
31 column chromatography (EtOAc/petroleum ether, 1:6) to give *tert*-Butyl [5-  
32  
33  
34 (benzylsulfanyl)-1-methyl-1H-pyrazol-4-yl]carbamate (9.8 g, 87%) as yellow oil. MS *m/z*  
35  
36  
37  
38 320 [M+H]<sup>+</sup>.  
39  
40  
41

42 *5-(Benzylsulfanyl)-1-methyl-1H-pyrazol-4-amine hydrochloride*: HCl (g) was bubbled into  
43  
44  
45  
46 a solution of *tert*-butyl [5-(benzylsulfanyl)-1-methyl-1H-pyrazol-4-yl]carbamate (9.8 g,  
47  
48  
49 30.68 mmol) in MeOH (150 mL) at rt for 6 h. The reaction mixture was concentrated under  
50  
51  
52  
53 vacuum to give 5-(Benzylsulfanyl)-1-methyl-1H-pyrazol-4-amine hydrochloride (7.5 g,  
54  
55  
56  
57  
58  
59  
60

1  
2  
3  
4 96%) as a solid. <sup>1</sup>H NMR (400 MHz, DMSO-d<sub>6</sub>) δ 10.61 (br s, 2H), 7.66 (s, 1H), 7.24 –  
5  
6  
7 7.31 (m, 3H), 7.14 – 7.21 (m, 2H), 4.20 (s, 3H), 3.25 (s, 2H); MS *m/z* 220 [M+H]<sup>+</sup>.  
8  
9

10  
11 *(1R,2R)-N-[5-(Benzylsulfanyl)-1-methyl-1H-pyrazol-4-yl]-2-(4-*  
12

13  
14  
15 *bromobenzoyl)cyclohexanecarboxamide*: To a slurry of  
16

17  
18  
19 *(1R,2R)-2-[(4-bromophenyl)carbonyl]cyclohexane-1-carboxylic acid* (2.7 g, 8.68 mmol), 5-  
20  
21 *(benzylsulfanyl)-1-methyl-1H-pyrazol-4-amine hydrochloride* (2.91 g, 9.54 mmol) and pyridine  
22  
23 (4 mL, 49.46 mmol) in ethyl acetate (26 mL) was added T3P (50% in ethyl acetate) (13 mL,  
24  
25 21.84 mmol) at 0°C during 1h. The reaction was allowed to warm to room temperature  
26  
27 overnight. The reaction mixture was diluted with ethyl acetate, cooled to 0°C and was washed  
28  
29 with 0.7M HCl, NaHCO<sub>3</sub> (sat, aq) and brine, dried, filtered and concentrated under vacuum to  
30  
31 give *(1R,2R)-N-[5-(Benzylsulfanyl)-1-methyl-1H-pyrazol-4-yl]-2-(4-*  
32  
33 *bromobenzoyl)cyclohexanecarboxamide* (4.2 g, 94%) as a solid. <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>) δ  
34  
35 7.95 (s, 1H), 7.83 (d, *J* = 8.6 Hz, 2H), 7.58 (d, *J* = 8.6 Hz, 2H), 7.22 – 7.32 (m, 3H), 7.14 (s, 1H),  
36  
37 6.96 – 7.03 (m, 2H), 3.76 (s, 2H), 3.61 – 3.71 (m, 1H), 3.43 (s, 3H), 2.71 – 2.82 (m, 1H), 1.83 –  
38  
39 2.09 (m, 4H), 1.64 – 1.78 (m, 1H), 1.25 – 1.56 (m, 3H); MS *m/z* 512 [M+H]<sup>+</sup>.  
40  
41  
42  
43  
44  
45  
46  
47  
48

49 *(1R,2R)-2-(4-Bromobenzoyl)-N-(1-methyl-5-sulfamoyl-1H-pyrazol-4-*  
50

51  
52 *yl)cyclohexanecarboxamide*: *Stage 1*. A mixture of *(1R,2R)-N-[5-(benzylsulfanyl)-1-*  
53  
54  
55 *methyl-1H-pyrazol-4-yl]-2-(4-bromobenzoyl)cyclohexanecarboxamide* (7 g, 13.66 mmol)  
56  
57  
58  
59  
60

1  
2  
3  
4 in AcOH (60 mL) was diluted with water and cooled to -10°C. 1,3-Dichloro-5,5-  
5  
6  
7 dimethylimidazolidine-2,4-dione (4.05 g, 20.56 mmol) was added in one portion at -10°C  
8  
9  
10 and the reaction mixture was stirred at -5°C for 30 min. 1,3-Dichloro-5,5-  
11  
12  
13 dimethylimidazolidine-2,4-dione (1.35 g, 6.85 mmol) was added at 0°C and the reaction  
14  
15  
16 mixture was stirred for 30 min. 1,3-Dichloro-5,5-dimethylimidazolidine-2,4-dione (1.35 g,  
17  
18  
19 6.85 mmol) was added at about -5°C and the reaction mixture was stirred for 30 min. 1,3-  
20  
21  
22  
23  
24 Dichloro-5,5-dimethylimidazolidine-2,4-dione (1.35 g, 6.85 mmol) was added at about -  
25  
26  
27 5°C and the reaction mixture was stirred below 5°C for 60 min. The reaction mixture was  
28  
29  
30 diluted with water and the aqueous phase was extracted with DCM. The organic layer  
31  
32  
33  
34 was washed with NaHCO<sub>3</sub> (8%, aq) until pH of the aqueous layer was about 6~7. The  
35  
36  
37 organic phase was concentrated under vacuum to give 4-(((1*R*,2*R*)-2-(4-  
38  
39  
40 bromobenzoyl)cyclohexyl]carbonyl)amino)-1-methyl-1*H*-pyrazole-5-sulfonyl chloride (12  
41  
42  
43  
44 g, crude). MS 488 *m/z* [M+H]<sup>+</sup>. *Stage 2.* NH<sub>3</sub> (g) was bubbled into THF (300 mL) at -5°C  
45  
46  
47  
48 until the solvent was near saturation. A solution of 4-(((1*R*,2*R*)-2-(4-  
49  
50  
51 bromobenzoyl)cyclohexyl]carbonyl)amino)-1-methyl-1*H*-pyrazole-5-sulfonyl chloride (19  
52  
53  
54  
55 g, 38.87 mmol) in THF (500 mL) was added dropwise with stirring at -5°C and the reaction  
56  
57  
58  
59  
60

1  
2  
3 mixture was stirred at rt for 30 min. The reaction mixture was concentrated under vacuum  
4  
5  
6  
7 and the residue was purified by silica gel column chromatography (EtOAc/petroleum ether,  
8  
9  
10 1:1) and then by silica gel medium pressure column chromatography using a gradient of  
11  
12  
13 20%-45% of ACN in H<sub>2</sub>O/HCO<sub>2</sub>H (99.9/0.1) buffer system as mobile phase to give  
14  
15  
16  
17 (1*R*,2*R*)-2-(4-Bromobenzoyl)-*N*-(1-methyl-5-sulfamoyl-1*H*-pyrazol-4-  
18  
19  
20  
21 *yl*)cyclohexanecarboxamide. (12.0 g, 66%) as a solid. MS 469 *m/z* [M+H]<sup>+</sup>.  
22  
23  
24

25  
26 *(1R,2R)-2-[4-(3-Methyl-1H-pyrazol-5-yl)benzoyl]-N-(1-methyl-5-sulfamoyl-1H-pyrazol-4-*  
27  
28  
29 *yl)cyclohexanecarboxamide (11):*  
30  
31  
32

33 PdCl<sub>2</sub>(dppf)-DCM (4.87 g, 5.97 mmol) was added to a mixture of (1*R*,2*R*)-2-(4-  
34  
35  
36 bromobenzoyl)-*N*-(1-methyl-5-sulfamoyl-1*H*-pyrazol-4-*yl*)cyclohexanecarboxamide (28  
37  
38  
39 g, 59.7 mmol), (5-methyl-1*H*-pyrazol-3-*yl*)boronic acid (15.02 g, 119.31 mmol) and  
40  
41  
42 sodium carbonate (25.3 g, 238.63 mmol) in dioxane (500 mL) and water (125 mL) under  
43  
44  
45  
46 nitrogen atmosphere and the reaction mixture was stirred at 85°C for 4 h. The reaction  
47  
48  
49  
50 mixture was concentrated under vacuum and diluted with EtOAc and the organic phase  
51  
52  
53  
54 was washed with brine (sat., aq), dried over Na<sub>2</sub>SO<sub>4</sub>, filtered and evaporated. The crude  
55  
56  
57  
58  
59  
60

1  
2  
3 product was purified by Flash column chromatography on a C18 column (32 $\mu$ m, 400g),  
4  
5  
6  
7 using a gradient from 0 $\rightarrow$ 40% of ACN in water as mobile phase to give the title compound  
8  
9  
10 (12.73 g, 45.3 %) as a solid;  $^1\text{H}$  NMR (600 MHz, DMSO- $d_6$ )  $\delta$  12.98 (s, 1H), 9.05 (s, 1H),  
11  
12  
13 8.24 (d,  $J$  = 8.1 Hz, 4H), 8.12 (d,  $J$  = 7.8 Hz, 2H), 8.03 (s, 1H), 6.79 (s, 1H), 4.18 (s, 3H),  
14  
15  
16  
17 3.88 – 4 (m, 1H), 3.05 – 3.14 (m, 1H), 2.50 (s, 3H), 2.24 – 2.32 (m, 1H), 2.16 – 2.23 (m,  
18  
19  
20 1H), 2.02 – 2.11 (m, 1H), 1.93 – 2.02 (m, 1H), 1.66 – 1.78 (m, 2H), 1.54 – 1.65 (m, 1H),  
21  
22  
23 1.34 – 1.45 (m, 1H); HRMS (ESI)  $m/z$  calcd for  $\text{C}_{22}\text{H}_{27}\text{N}_6\text{O}_4\text{S}$   $[\text{M} + \text{H}]^+$  471.1809, found  
24  
25  
26  
27 471.1808.  
28  
29  
30  
31  
32  
33  
34  
35

36 (1*R*,2*R*)-2-{4-[3-Methyl-1-(tetrahydro-2*H*-pyran-2-yl)-1*H*-pyrazol-5-yl]benzoyl}-*N*-(4-  
37  
38  
39 oxo-4,5,6,7-tetrahydropyrazolo[1,5-*a*]pyrazin-3-yl)cyclohexanecarboxamide (12)  
40  
41  
42  
43  
44  
45

46 *Methyl 4-[(tert-butoxycarbonyl)amino]-1H-pyrazole-5-carboxylate:* Di-*tert*-Butyl  
47  
48  
49 dicarbonate (159 mL, 0.68 mol) was added to methyl 4-amino-1*H*-pyrazole-3-carboxylate  
50  
51  
52  
53 (87.6 g, 0.62 mol) and pyridine (100 mL, 1.24 mol) in  $\text{CH}_3\text{OH}$  (1 L) at 10  $^\circ\text{C}$  over a period  
54  
55  
56  
57  
58  
59  
60

1  
2  
3 of 15 min. The reaction mixture was stirred at rt for 5 h. The solvent was removed under  
4  
5  
6 vacuum. The crude product was purified by crystallization from CH<sub>3</sub>OH (700 mL) to give  
7  
8 methyl 4-[(*tert*-butoxycarbonyl)amino]-1*H*-pyrazole-5-carboxylate (80 g, 53 %) as a  
9  
10  
11 purple solid. <sup>1</sup>H NMR (400 MHz, CD<sub>3</sub>OD) δ 7.99 (s, 1H), 3.92 (s, 3H), 1.53 (s, 9H); MS  
12  
13  
14  
15  
16  
17 *m/z* 228 [M+H]<sup>+</sup>.  
18  
19  
20  
21  
22  
23

24 *Methyl 1-(2-bromoethyl)-4-[(tert-butoxycarbonyl)amino]-1H-pyrazole-5-carboxylate:*  
25  
26  
27 1,2-Dibromoethane (1.97 mL, 22.8 mmol) was added to a solution of methyl 4-[(*tert*-  
28  
29 butoxycarbonyl)amino]-1*H*-pyrazole-5-carboxylate (5.0g, 20.7 mmol) and K<sub>2</sub>CO<sub>3</sub> (4.3 g,  
30  
31 31.1 mmol) in DMF (50 mL) at 0 °C over a period of 10 min and the reaction mixture was  
32  
33  
34  
35  
36  
37  
38 stirred at rt for 5 h. Water was added to the reaction mixture and the aqueous phase was  
39  
40  
41  
42 extracted with EtOAc. The organic layer was dried over MgSO<sub>4</sub>, filtered and evaporated  
43  
44  
45 and the crude product was purified by flash column chromatography (5%→20% 2-  
46  
47  
48 methylpentane in EtOAc). Pure fractions were evaporated to dryness to give methyl 1-(2-  
49  
50  
51 bromoethyl)-4-[(*tert*-butoxycarbonyl) amino]-1*H*-pyrazole-5-carboxylate (2.5 g, 35 %) as  
52  
53  
54  
55  
56  
57  
58  
59  
60

1  
2  
3 a colorless oil.  $^1\text{H}$  NMR (300 MHz,  $\text{DMSO}-d_6$ )  $\delta$  8.24 (s, 1H), 7.86 (s, 1H), 4.79 (t,  $J$ = 6.3  
4 Hz, 2H), 3.87 (s, 3H), 3.80 (t,  $J$ = 6.3 Hz, 2H), 1.47 (s, 9H); MS  $m/z$  348  $[\text{M}+\text{H}]^+$ .  
5  
6  
7  
8  
9

10  
11  
12  
13  
14 *Tert-butyl (4-oxo-4,5,6,7-tetrahydropyrazolo[1,5-*a*]pyrazin-3-yl)carbamate*: Ammonia  
15 hydrate (10 g, 287.2 mmol) was added to a solution of methyl 1-(2-bromoethyl)-4-[(*tert*-  
16 butoxycarbonyl)amino]-1*H*-pyrazole-5-carboxylate (10.0 g, 28.7 mmol) in  $\text{CH}_3\text{CN}$  (100  
17 mL) and the reaction vessel was sealed and heated at 90 °C for 20 h. The solvent was  
18 removed under vacuum and the crude product was purified by flash column  
19 chromatography (1%→10% DCM in  $\text{CH}_3\text{OH}$ ). Pure fractions were evaporated to dryness  
20 to give *tert*-butyl (4-oxo-4,5,6,7-tetrahydropyrazolo[1,5-*a*]pyrazin-3-yl)carbamate (6.0 g,  
21 83 %) as a white solid.  $^1\text{H}$  NMR (400MHz,  $\text{DMSO}-d_6$ )  $\delta$  8.30 (s, 1H) 7.95 (s, 1H),. 7.76 (s,  
22 1H), 4.22 (t,  $J$ = 6.0 Hz, 2H), 3.55-3.65 (m, 2H), 1.47 (s, 9H); MS  $m/z$  253  $[\text{M}+\text{H}]^+$ .  
23  
24  
25  
26  
27  
28  
29  
30  
31  
32  
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37  
38  
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41  
42  
43  
44  
45  
46  
47  
48

49 *3-Amino-6,7-dihydropyrazolo[1,5-*a*]pyrazin-4(5*H*)-one hydrochloride*:  $\text{HCl}(\text{g})$  was  
50 added to a solution of *tert*-butyl (4-oxo-4,5,6,7-tetrahydropyrazolo[1,5-*a*]pyrazin-3-  
51 yl)carbamate (9 g, 35.68 mmol) in  $\text{CH}_3\text{OH}$  (50 mL) and the reaction mixture was stirred  
52  
53  
54  
55  
56  
57  
58  
59  
60

1  
2  
3  
4 at rt for 2 h. The precipitate was collected by filtration, washed with EtOAc and dried under  
5  
6  
7 vacuum to give 3-amino-6,7-dihydropyrazolo[1,5-*a*]pyrazin-4(5*H*)-one hydrochloride  
8  
9  
10 (6.00 g, 89 %) as a white solid. <sup>1</sup>H NMR (400MHz, DMSO-*d*<sub>6</sub>) δ 10.10-9.10 (m, 2H), 8.51  
11  
12  
13 (s, 1H), 7.65 (s, 1H), 4.33 (t, *J* = 6.2 Hz, 2H), 3.58-3.66 (m, 2H); MS *m/z* 153 [M+H]<sup>+</sup>.  
14  
15  
16  
17  
18  
19  
20

21 *(1R,2R)*-2-(4-Bromobenzoyl)-*N*-(4-oxo-4,5,6,7-tetrahydropyrazolo[1,5-*a*]pyrazin-3-  
22  
23  
24 *yl*)cyclohexanecarboxamide: A mixture of 3-amino-6,7-dihydropyrazolo[1,5-*a*]pyrazin-  
25  
26  
27 4(5*H*)-one hydrochloride (1.0 g, 5.30 mmol) and Et<sub>3</sub>N (2.96 mL, 21.21 mmol) in DMF (10  
28  
29  
30 mL) was added to a stirred solution of (*1R,2R*)-2-(4-bromobenzoyl)cyclohexanecarboxylic  
31  
32  
33 acid (1.82 g, 5.83 mmol) and HATU (4.03 g, 10.60 mmol) in DMF (10 mL), over a period  
34  
35  
36  
37 of 5 min. The reaction mixture was stirred at 50 °C for 15 h. The reaction mixture was  
38  
39  
40  
41 diluted with EtOAc, and washed sequentially with NaHCO<sub>3</sub> (sat, aq), brine (sat.), and  
42  
43  
44  
45 water. The organic layer was dried over MgSO<sub>4</sub>, filtered and evaporated and the crude  
46  
47  
48  
49 product was purified by flash column chromatography (1%→10% DCM in CH<sub>3</sub>OH). Pure  
50  
51  
52  
53 fractions were evaporated to dryness to give (*1R,2R*)-2-(4-bromobenzoyl)-*N*-(4-oxo-  
54  
55  
56  
57 4,5,6,7-tetrahydropyrazolo[1,5-*a*]pyrazin-3-*yl*)cyclohexanecarboxamide (1.2 g, 51 %) as  
58  
59  
60

1  
2  
3 a white solid.  $^1\text{H}$  NMR (500 MHz,  $\text{CDCl}_3$ )  $\delta$  8.78 (s, 1H), 8.12 (s, 1H), 7.83 – 7.88 (m, 2H),  
4  
5  
6  
7 7.57 – 7.61 (m, 2H), 5.99 (s, 1H), 4.27 – 4.34 (m, 2H), 3.74 – 3.79 (m, 2H), 3.68 (ddd,  $J$ =  
8  
9  
10 12.6, 10.4, 3.4 Hz, 1H), 2.94 (ddd,  $J$ = 12.7, 10.4, 3.8 Hz, 1H), 2.11 – 2.17 (m, 1H), 1.98  
11  
12  
13 – 2.06 (m, 1H), 1.81 – 1.93 (m, 2H), 1.55 – 1.71 (m, 1H), 1.35 – 1.5 (m, 2H), 1.25 – 1.34  
14  
15  
16  
17 (m, 1H); MS  $m/z$  445  $[\text{M}+\text{H}]^+$ .  
18  
19  
20  
21  
22  
23

24 *(1R,2R)-2-{4-[3-Methyl-1-(tetrahydro-2H-pyran-2-yl)-1H-pyrazol-5-yl]benzoyl}-N-(4-*  
25  
26  
27  
28 *oxo-4,5,6,7-tetrahydropyrazolo[1,5-a]pyrazin-3-yl)cyclohexanecarboxamide:*  
29  
30

31 Pd(dppf) $\text{Cl}_2$ ·DCM (0.092 g, 0.11 mmol) was added to a solution of (1*R,2R*)-2-(4-  
32  
33  
34 bromobenzoyl)-*N*-(4-oxo-4,5,6,7-tetrahydropyrazolo[1,5-*a*]pyrazin-3-  
35  
36  
37 yl)cyclohexanecarboxamide (1.0 g, 2.25 mmol), 3-methyl-1-(tetrahydro-2*H*-pyran-2-yl)-  
38  
39 5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1*H*-pyrazole<sup>30</sup> (0.984 g, 3.37 mmol) and  
40  
41  
42  $\text{Na}_2\text{CO}_3$  (0.952 g, 8.98 mmol) in dioxane (20 mL) and water (5 mL) over a period of 10  
43  
44  
45  
46  
47  
48 min under nitrogen atmosphere. The reaction mixture was stirred at 90 °C for 3 h. The  
49  
50  
51  
52 solvent was removed under vacuum and the residue was diluted with EtOAc. The  
53  
54  
55  
56 organic phase was washed sequentially with  $\text{NaHCO}_3$  (sat, aq), a solution of brine  
57  
58  
59  
60

1  
2  
3  
4 (sat.), and water. The organic layer was dried over Na<sub>2</sub>SO<sub>4</sub>, filtered and evaporated.  
5  
6

7 The crude product was purified by flash column chromatography (10%→50% 2-  
8  
9  
10 methylpentane in EtOAc) to give (1*R*,2*R*)-2-{4-[3-methyl-1-(tetrahydro-2*H*-pyran-2-yl)-  
11  
12  
13  
14 1*H*-pyrazol-5-yl]benzoyl}-*N*-(4-oxo-4,5,6,7-tetrahydropyrazolo[1,5-*a*]pyrazin-3-  
15  
16  
17  
18 yl)cyclohexanecarboxamide (1.0 g, 84 %) as a yellow solid. MS *m/z* 531 [M+H]<sup>+</sup>.  
19  
20  
21  
22  
23

24  
25 *(1R,2R)-2-[4-(3-Methyl-1H-pyrazol-5-yl)benzoyl]-N-(4-oxo-4,5,6,7-*  
26  
27  
28 *tetrahydropyrazolo[1,5-a]pyrazin-3-yl)cyclohexanecarboxamide (12)*: HCl (6 M in water,  
29  
30  
31 20 mL) was added slowly to a solution of (1*R*,2*R*)-2-{4-[3-methyl-1-(tetrahydro-2*H*-pyran-  
32  
33  
34  
35 2-yl)-1*H*-pyrazol-5-yl]benzoyl}-*N*-(4-oxo-4,5,6,7-tetrahydropyrazolo[1,5-*a*]pyrazin-3-  
36  
37  
38  
39 yl)cyclohexanecarboxamide (3.5 g, 6.60 mmol) in dioxane (40 mL) and water (10 mL) at  
40  
41  
42 4 °C over a period of 2 min. The reaction mixture was stirred at 5 min at 4 °C and was  
43  
44  
45 then allowed to reach rt and stirred for 1h. The solvent was removed under vaccum. The  
46  
47  
48  
49 residue was diluted with a solution of Na<sub>2</sub>CO<sub>3</sub> (sat, aq) and the aqueous layer was  
50  
51  
52  
53 extracted three times with DCM. The solvent was removed under vaccum and the crude  
54  
55  
56 product was purified by reversed phase flash column chromatography (C18, 25→45%  
57  
58  
59  
60

1  
2  
3 CH<sub>3</sub>CN in H<sub>2</sub>O/HCO<sub>2</sub>H, 99.9/0.1). Pure fractions were collected and evaporated to  
4  
5  
6  
7 dryness to afford (1*R*,2*R*)-2-[4-(3-methyl-1*H*-pyrazol-5-yl)benzoyl]-*N*-(4-oxo-4,5,6,7-  
8  
9  
10 tetrahydropyrazolo[1,5-*a*]pyrazin-3-yl)cyclohexanecarboxamide (1.8 g, 61%) as a light  
11  
12  
13 yellow solid. <sup>1</sup>H NMR (600 MHz, DMSO) δ 12.75 (s, 1H), 9.14 (s, 1H), 8.31 (s, 1H), 7.96  
14  
15  
16 – 8.06 (m, 2H), 7.81 – 7.92 (m, 3H), 6.56 (s, 1H), 4.16 – 4.25 (m, 2H), 3.68 – 3.76 (m, 1H),  
17  
18  
19  
20 3.59 (s, 2H), 2.92 – 3 (m, 1H), 2.28 (s, 3H), 2 – 2.07 (m, 1H), 1.92 – 2 (m, 1H), 1.71 – 1.84  
21  
22  
23 (m, 2H), 1.33 – 1.56 (m, 3H), 1.12 – 1.22 (m, 1H); HRMS (ESI) *m/z* calcd for C<sub>24</sub>H<sub>26</sub>N<sub>6</sub>O<sub>3</sub>  
24  
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## 31 ASSOCIATED CONTENT

### 32 33 34 35 36 **Supporting Information**

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40 General synthetic information, <sup>1</sup>HNMR spectra for compounds 3-12, protocols for  
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43 DMPK, bioscience and safety assays, protocols for PK/PD studies, protocols for  
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46 preclinical safety *in vivo* studies are available in the Supporting Information.  
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51 The following files are available free of charge:  
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3 AZD5718\_JMC\_Supporting Information  
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8 Molecular formula strings; FLAP binding IC<sub>50</sub>; Human Whole Blood assay IC<sub>50</sub>.  
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14 **AUTHOR INFORMATION**  
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### 15 **Author Contributions**

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19 The manuscript was written through contributions of all authors. All authors have given  
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21  
22 approval to the final version of the manuscript. DP Medicinal chemistry lead and main  
23  
24  
25 author. JB Medicinal Chemist, HEm Medicinal Chemist, MAH DMPK design lead, ML  
26  
27  
28 Medicinal chemistry lead for earlier part of program, MSw Medicinal chemist, JU  
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31  
32 Computational chemist, CW Bioscience lead, CA PK/PD modelling, HEr Clinical PK/PD,  
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34  
35 AWE Preclinical safety lead, KG Medicinal chemistry contributions, ATP Medicinal  
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38 chemistry contributions, IS Computational chemist Ames discussion partner, AD  
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42 generation of FLAP binding data, MSu PK/PD modelling. MN, Preclinical Drug  
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46 Metabolism and PK lead, ELL Project leader.  
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55 The authors declare no competing financial interest.  
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## ABBREVIATIONS

5-LO 5-lipoxygenase; ACN acetonitrile; ACS acute coronary syndrome; ADME administration distribution metabolism excretion; CAD coronary artery disease; Cav3.2, human cardiac ion channel I<sub>CaT</sub>; COX cyclooxygenase; CYP cytochrome P450; DCM dichloromethane; eD2M early dose to man prediction; FLAP 5-lipoxygenase activating protein; hBSEP, human Bile Salt Export Pump (ABCB11); hCN4, human cardiac ion channel IF; hIKs, human cardiac ion channel hKv7.1/hKCNE1; hIto, human cardiac ion

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3 channel hKv4.3/hKChIP2.2; hKv1.5, human cardiac ion channel IKUR; hMrp2, human  
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7 Multi-Drug Resistance Protein 2; hNav1.5, human cardiac channel INa; HepClint hepatic  
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9  
10 clearance intrinsic; hAhR, human aromatic hydrocarbon receptor, hWB human whole  
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13 blood, LLE ligand lipophilic efficiency; LTA<sub>4</sub>H leukotriene A<sub>4</sub> Hydrolase; LTB<sub>4</sub> leukotriene  
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17 B<sub>4</sub>; LTC<sub>4</sub>S leukotriene C<sub>4</sub> Synthase; LTC<sub>4</sub> leukotriene C<sub>4</sub>; LTD<sub>4</sub> leukotriene D<sub>4</sub>; LTE<sub>4</sub>  
18  
19  
20 leukotriene E<sub>4</sub>; LVEF left ventricular ejection fraction; NOEL no observed adverse effect  
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24 level; PK/PD pharmacokinetic/pharmacodynamic; rt room temperature;  
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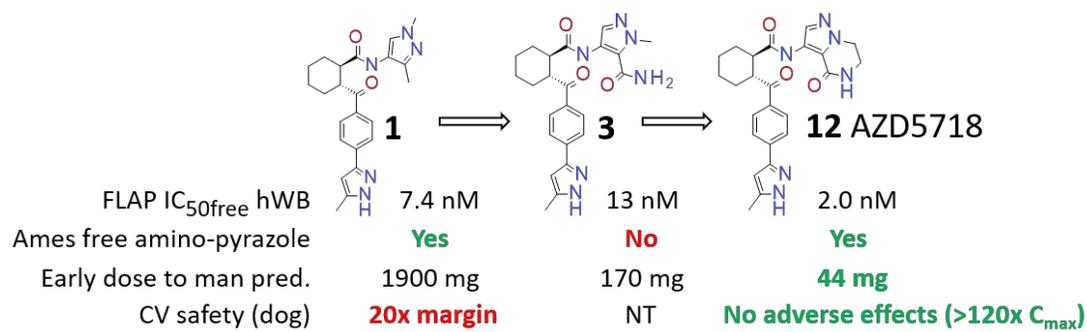
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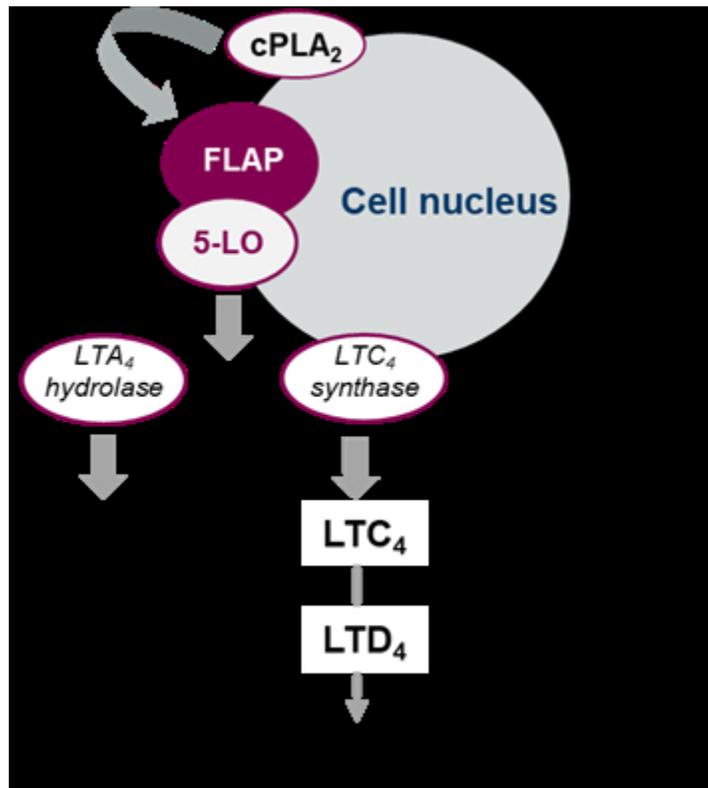
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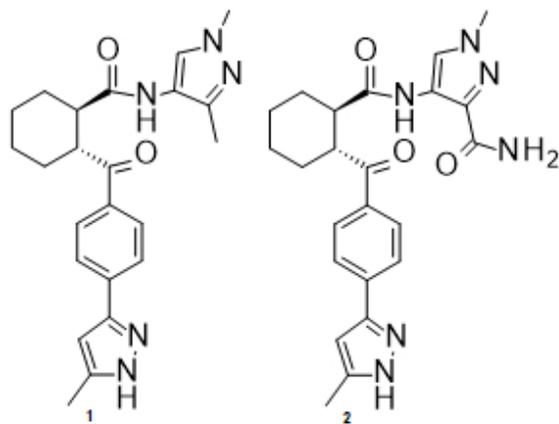
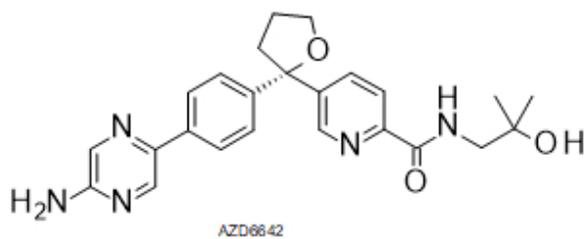
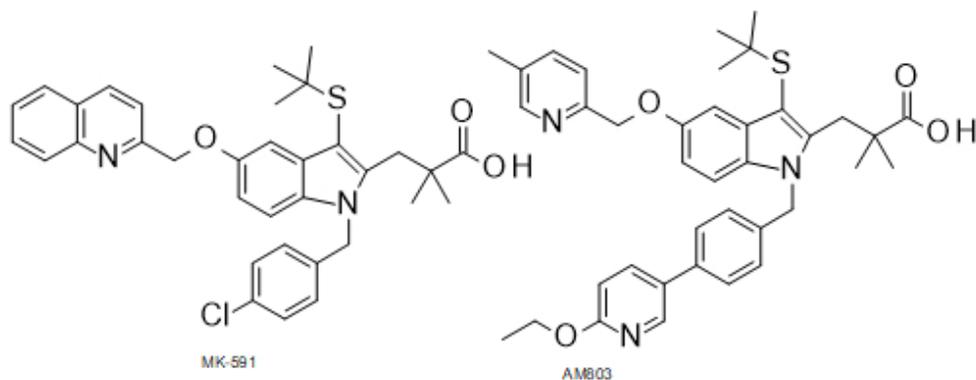
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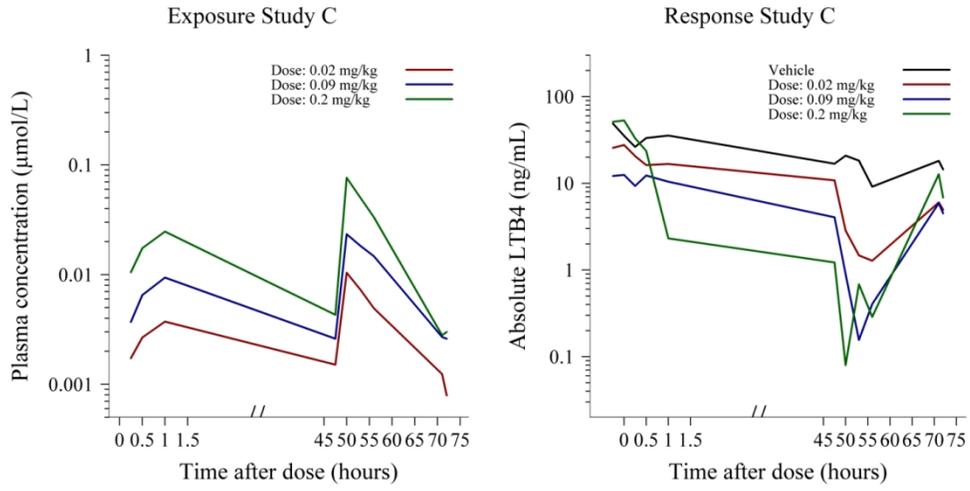


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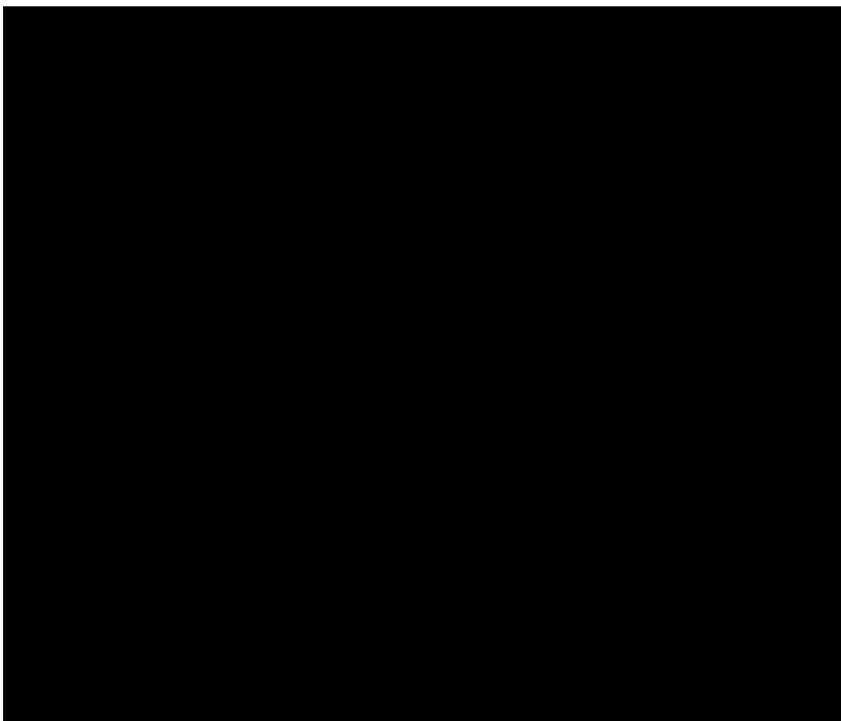
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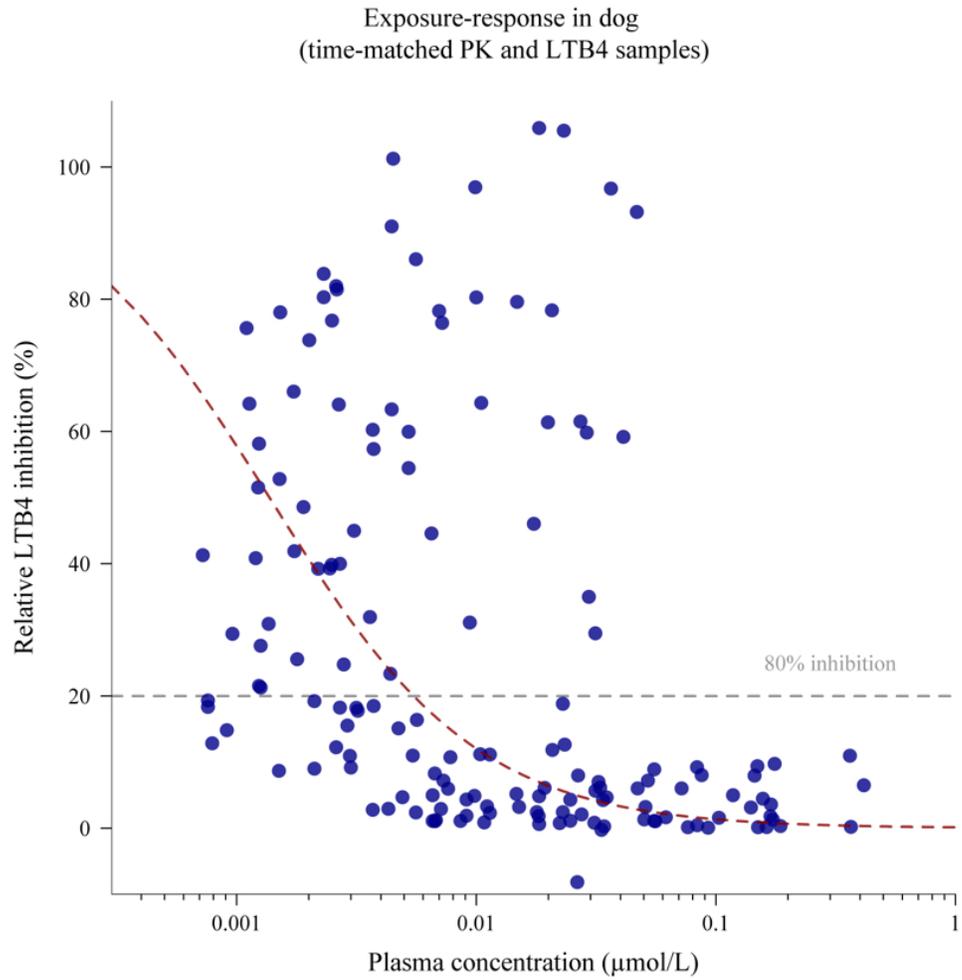


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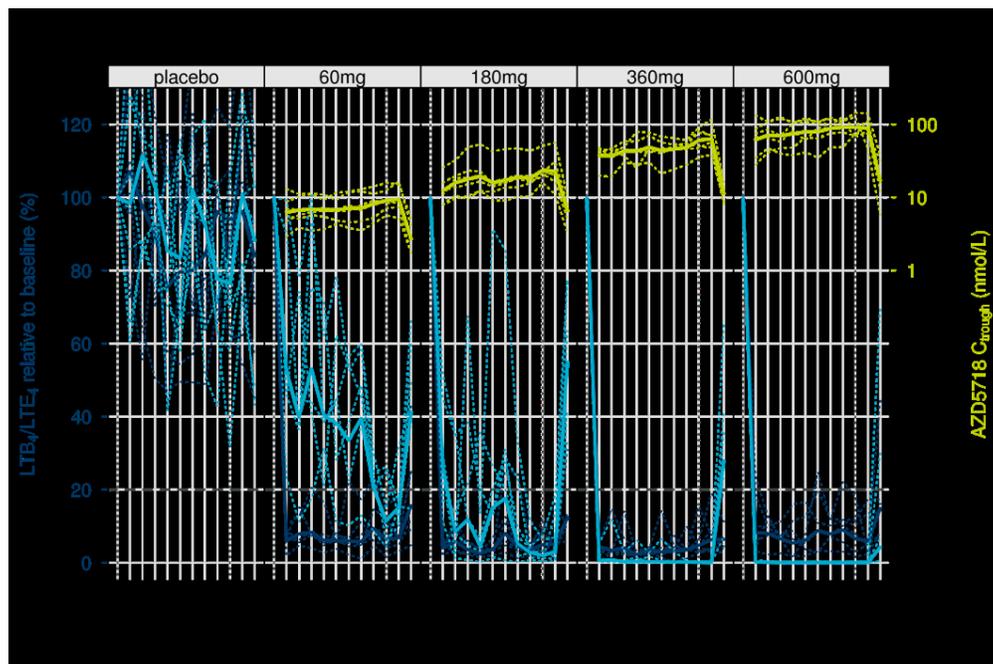
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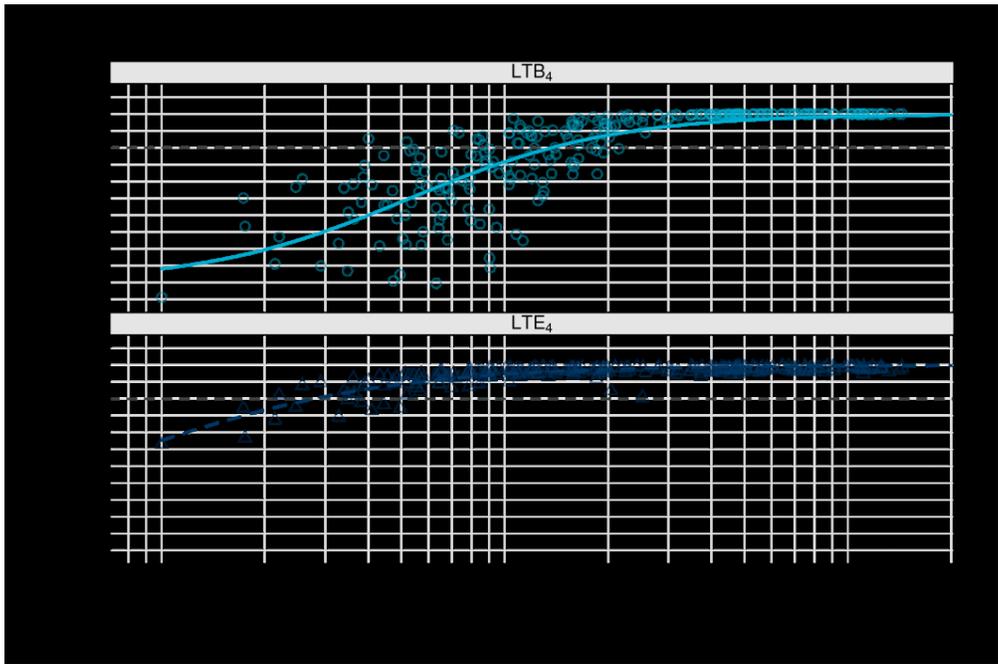


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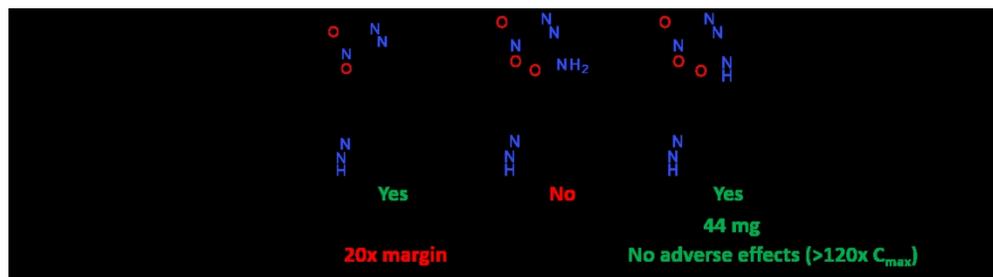


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