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Synthesis of Butenolides via a Horner-Wadsworth-Emmons cascading dimerization reaction

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ABSTRACT: The efficient synthesis of a range of structurally related butenolides has been observed whilst we were exploring the substrate-scope of a Horner-Wadsworth-Emmons (HWE) reaction. Whilst aliphatic aldehydes gave the expected HWE product, aromatic aldehydes furnished butenolides, resulting from the dimerization of HWE product during desilylation of the initially formed HWE adduct. In addition to isolating butenolides in high yield, we have also determined precisely when dimerization occurs.

INTRODUCTION

The Horner-Wadsworth-Emmons (HWE) reaction has long been one of the favoured methods for the olefination of carbonyl compounds, due to the robustness, high stereoselectivity, and the varied substrate scope of the reaction. The HWE reaction forms the cornerstone of many natural product syntheses (see for example, reviews by Kobayashi *et al.*,¹ Burtoloso *et al.*,² Al Jasem *et al.*,³ and Bisceglia & Orelli,⁴ as well some recent examples^{5,6}), and is particularly valuable in carbon chain elongation, closing macrocyclic rings,⁷ and the coupling of synthetic segments.⁸ The HWE reaction is also valuable in generating vinyl sulfones,⁹ and chiral sulfoxides.¹⁰

Our interest in the HWE reaction is based upon the ability to use this important carbon–carbon bond forming reaction to generate chain elongated carbohydrate analogues. We have previously described our efforts towards developing new synthetic approaches towards the nine-carbon acidic sugars known as nonulosonic acids, and have successfully described the synthesis of pseudaminic acid analogues.¹¹⁻¹³ Nonulosonic acids are found as key components of glycans in several pathogenic Gram-negative bacteria, notably *Campylobacter*,¹⁴ *Pseudomonas*,¹⁵ *Acinetobacter*,¹⁶ *Helicobacter*,¹⁷ and *Legionella*.^{18,19} Significantly, nonulosonic acids are known to be directly associated with the virulence of these pathogenic bacteria.¹⁹⁻²²

The synthesis of complex higher order sugars requires approaches either starting from existing higher order sugars,²³ or using approaches based on carbon–carbon bond forming reactions.²⁴ With respect to the latter strategy, in 2015 Feng *et al.* described the efficient large scale synthesis of KDO, an 8-carbon acidic sugar found in all Gram-negative bacteria, from D-mannose.²⁵ Key to the success of this synthesis was the use of a HWE reaction between the protected mannose derivative **1** and the phosphonate **2**, to give the HWE adduct **3** which furnished the KDO ethyl ester derivative **4** after desilyation (Scheme 1). Previously we have reported the synthesis of a series of structurally modified KDO derivatives, starting from ribose and using an aldol condensation.²⁶ The publication summarized in Scheme 1 was therefore particularly interesting to us, and we wondered if it was possible to adapt the chemistry described by Feng *et al.* to include structurally modified mannose derivatives, or indeed other types of sugars.

Scheme 1. Synthesis of the KDO ethyl ester derivative 4 using a HWE condensation.²⁵



RESULTS AND DISCUSSION

Our initial studies into exploring the potential of using the HWE chemistry described by Feng *et al.*²⁵ for the synthesis of higher order sugars started with some mannose derivatives, notably those modified at C-6. The preparation of these C-6 modified mannose derivatives is relatively straightforward, commencing with the bis-isopropylidenated mannose derivative **1**, selective

removal of the 5,6-isopropylidene group (90% aq. AcOH), and subsequent selective modification of the primary C-6 hydroxyl. In this way we prepared the modified mannose derivatives **5a-c** shown in Table 1, and then exposed each of them to the phosphate ester **2** under the HWE conditions described by Feng *et al.*²⁵ We were delighted to note that the C-8 azido KDO derivative **6b** (54%) could be obtained in good yield from the corresponding 6-azido mannose derivative **5b** (Table 1), showing that an unprotected C5-OH group was not a problem. Unfortunately, the 5,6diol derivative (Table 1, entry 3) did not furnish any of the corresponding KDO product, which is perhaps due to the increased acidity of the primary hydroxyl group.

Table 1. Synthesis of KDO derivatives 6 via a HWE condensation with phosphate ester 2.

F R ²		OH)	1. 2 , ^{<i>t</i>} BuC 2. aq. H+,			D ₂ Et
	entry	#	R ¹	R ²	yield (%)	
	1	а	(CH ₃) ₂ CO ₂	68	
	2	b	N_3	OH	54	
	3	с	OH	ОН	0	

Interestingly, alternative carbohydrates such as 2,3,4-tri-*O*-benzylglucose and 2,3,5,6-tetra-*O*-acetylgalactofuranose failed to furnish any of the corresponding 8-carbon sugar product under the same HWE conditions as those shown in Table 1. The failure of these alternative carbohydrates to be substrates led us to consider if this particular HWE reaction was only effective on mannose-based substrates, since clearly the nature of the sugar substrate will reflect the preference for it to exist in the acyclic form needed to react with the phosphate ester **2**.

Given our ongoing interest in developing novel and efficient syntheses of higher order carbohydrates,¹¹⁻¹³ we thought it would be valuable to explore the scope of this HWE reaction on simple aldehydes. Accordingly, a series of commercially available aromatic and aliphatic aldehydes were reacted with the phosphonate ester **2** under the same conditions described by Feng *et al.* Each of the HWE adducts **7** obtained were purified using column chromatography and

characterized spectroscopically. As can be seen in Table 2, all the commercially available aldehydes we used furnished the HWE adducts 7 in essentially quantitative yield after chromatographic purification. We observed no real differences in rates of reaction or in efficiency of the HWE condensation, irrespective of electron rich, electron deficient, aromatic, or aliphatic aldehydes.

R	° ↓ H	– MeO Meo	$\begin{array}{c} \text{OTBS} \\ \text{H} \\ \text{CO}_2\text{Et} \\ \text{H} \\ \text{O}_{\text{H}} \\ \text{2} \end{array}$	R OTBS CO ₂ Et 7
	entry	#	R	yield (%)
	1	а	C_6H_5	96
	2	b	$4-MeOC_6H_4$	quant
	3	С	$4-CIC_6H_4$	quant
	4	d	4-MeC ₆ H ₄	98
	5	е	3-MeOC ₆ H ₄	92
	6	f	(CH ₃) ₂ CHCH ₂	quant
	7	g	CH ₃ (CH ₂) ₃ CH(CH ₂ CH ₃)	98
	8	h	CH ₃ (CH ₂) ₂ CH(CH ₃)	quant

Table 2. Results from the HWE condensation between phosphate ester 2 and aldehydes.

Unexpectedly, desilylation of the HWE adduct **7b** (R = 4-MeOC₆H₄) under the conditions described by Feng *et al.*²⁵ (TBAF and aqueous AcOH) and subsequent neutralization and purification did not give any of the expected α -keto-ester product **8**. Careful analysis of the spectroscopic data of the single product obtained, most importantly the ¹H NMR and ¹³C NMR spectra, clearly showed that there were two different 4-MeO-phenyl rings in the product. Key pieces of spectroscopic evidence that led to the final structure **9b** being proposed (Scheme 2) included the observation of a single ethyl ester group (δ 4.17 ppm, q, 2H, and δ 1.14 ppm, t, 3H) in the ¹H NMR, but the presence of two ester-type carbons (δ 169.3 ppm and 169.1 ppm) in the ¹³C spectrum. Based on the ¹H and ¹³C data, and a *m/z* of 421 (M+Na) in the ESI mass spectrum of **9b**, it was clear that we had formed a dimer of the desilylated HWE adduct with concomitant loss of ethanol. Careful inspection of the long-range ¹H–¹³C HMBC spectrum provided the key

evidence to arrive at structure **9b**, notably a correlation from both the ethyl ester carbonyl carbon (δ 169.1 ppm) and the butenolide ring carbon (δ 86.2 ppm) into the benzylic CH₂ resonance (an AB spin system centred at δ 3.55 ppm).

Scheme 2. Unexpected dimerization of HWE adducts upon desilylation.



The butenolide **9b** (Ar = 4-MeOC₆H₄) was obtained in high yield (74%) from the corresponding HWE adduct **7b** under the desilylation conditions described. Interestingly, all the aromatic-based HWE adducts **7a-e** gave the corresponding dimeric butenolide structures **9** as the only identifiable product in modest to high yield (Scheme 2) after desilylation, whilst the aliphatic-based HWE adducts **7f-h** only furnished the expected monomeric α -keto-ester products **8a-c** (Scheme 2).

We believe the unexpected formation of the butenolides **9** during the desilylation of the HWE adducts **7** that are aromatic-based, but not aliphatic, is due to the propensity of the desilylated aromatic-based compounds to exist in both their keto and enol forms. Careful analysis (by TLC) of the reaction mixture during desilylation clearly showed that dimerization only occurs upon neutralization (with NaHCO₃) of the reaction mixture. This observation, together with the lack of

dimerisation observed during the desilylation of the aliphatic-based HWE adducts 7, we propose that the formation of the butenolides 9 occurs by the mechanism depicted in Figure 1. As can be seen, desilylation of the aromatic-based substrates leads to a mixture of the keto- and enol-forms of the HWE adducts. Upon neutralization with NaHCO₃ (to pH \approx 8), the enol form attacks the keto form to give the dimeric intermediate 10, which then undergoes an internal attack by the newly generated oxygen anion, resulting in loss of ethanol to give the butenolides 9 after keto- enol tautomerism. Whilst the dimerization of α -keto esters under base catalysis is known (see Scheme 3 and associated discussion below), it is interesting to note that we observe a difference in behaviour between aryl and alkyl HWE adducts like 7, suggesting that perhaps this is not just a simple case of base catalysing the dimerization.





Butenolides such as **9** are an interesting class of natural product often isolated from fungal sources.^{27,28} Of particular interest to us is the fact that several butenolides like **9** have been shown to have biological activity. The butenolide **11** (Figure 2), isolated from *Aspergillus terreus*,²⁹ is an inhibitor of CDK2 and CDK1 kinases, showing antiproliferative activity against pancreatic and prostate cancer cell lines.^{30,31} A recent study isolated 12 different butenolides from *A. terreus*,³² and showed that in addition to **11**, the "symmetrical" butenolide **12** (i.e. a homodimer similar to **9**) also showed promising activity against pancreatic cancer. Butenolides like **13**, isolated from an endophytic *Aspergillus* from *Tripterygium wilfordii*, have shown anti-inflammatory activity.²⁸





It is interesting to note that butenolides with the most potent anticancer activity tend to be asymmetrical with respect to the aromatic rings. Indeed, in the work by Braña *et al.*,³¹ the synthetic butenolide analogue of **11** that lacked the 3-methylbut-2-enyl chain had no activity against a range of human cancer cell lines. Since it appears that asymmetrical butenolides have more potent biological activity, we speculated if we could obtain an unsymmetrical butenolide by exposing two different HWE adducts to the desilylation conditions. Accordingly, exposure of an equimolar mixture of the aryl HWE adduct **7b** and the alkyl HWE adduct **7h** to TBAF and aqueous AcOH, followed by neutralization (NaHCO₃, to pH \approx 8) resulted in the isolation of, perhaps not surprisingly, a complex mixture of products. Careful chromatographic purification showed that we had indeed obtained the non-symmetrical butenolide **14** (m/z = 385 [M+Na]) as a mixture of diastereomers, along with the symmetrical butenolide **9b** and the α -keto-ester product **8c**.

Scheme 3. Formation of the unsymmetrical butenolide 14.



Obtaining only the single non-symmetrical butenolide **14** from the two HWE adducts **7b** and **7h** as depicted in Scheme 3 was not unexpected, since we have already shown (*vide infra*) that the alkyl HWE adducts do not form butenolides. Exploring this concept of preparing non-symmetrical

butenolides further, we exposed an equimolar mixture of the two aromatic HWE adducts **7a** and **7b** to the desilylation conditions (Scheme 4). After neutralisation we obtained, as expected, a complex mixture of products in essentially statistical proportions, whereby each HWE adduct can dimerize with itself (giving **9a** and **9b**), and can also dimerise with the other reactant in solution, giving **15** and **16** as an inseparable mixture. We considered that it may be possible to control the dimerization between two different aryl HWE adducts by desilylation of one of the components to give the α -keto-ester followed by exposure to a different aryl HWE adduct **7b** without neutralisation gave the expected product **17** which exists, as reported by others,³³ exclusively in its enol form. Nonetheless, exposure of **17** to the HWE adduct **7a** under the standard desilylation/dimerization conditions gave the same mixture of products (Scheme 4), in comparable ratio as to that obtained when **7a** and **7b** were reacted together.

Scheme 4. Formation of the unsymmetrical butenolides 15 & 16.



Given the interesting biological activity of these butenolides, especially the activity against pancreatic cancer, it is not surprising that several approaches towards the synthesis of analogues of these natural products is of interest. The synthesis of butenolides has been accomplished using metal-catalysed cyclisation approaches,³⁴ radical cyclisations,³⁵ acid-catalysed lactonization,³⁶ hydrolysis and saponification of quinones,³⁷ and in enantiomerically pure form.^{38,39} For symmetrical butenolides like **9**, the most common synthetic approach tends to mimic the

 postulated biosynthetic pathway,^{27,40} wherein simple aryl pyruvic methyl esters are dimerized in the presence of base. A representative example is summarized in Scheme 5.³¹ In that work, the aryl pyruvic methyl esters **18** themselves were obtained in either 3 or 4 steps from commercially available aldehydes or nitriles, respectively, and then treated with either K_2CO_3 in acetone or DBU in DMF to furnish the corresponding symmetric butenolides in yields typically 50-80%.³¹

Scheme 5. Synthesis of butenolides via dimerization of α-keto esters.³¹



In comparison to the current literature processes, our synthesis of butenolides **9** therefore represents a very simple and high yielding approach towards these important natural products, since the phosphonate ester **2** is easy to prepare, and the aromatic aldehydes are commercially available. In order to further explore the scope of this unexpected butenolide formation, we exposed aromatic aldehydes (benzaldehyde, 4-methoxy- and 4-chlorobenzaldehyde) to the phosphate ester **2** under the standard HWE conditions, and then without purification treated the crude HWE adducts **7** under desilylation conditions. In each case, the butenolides **9** were obtained in high yield (84%, for $Ar = C_6H_5$, 75% for $Ar = 4-MeOC_6H_4$, & 67% for $Ar = 4-ClC_6H_4$).

CONCLUSIONS

In summary, our synthesis of aromatic butenolides **9** directly from the corresponding aromatic aldehyde in 2 steps and without the need for purification of the intermediate HWE adduct **7**

represents a highly efficient and simple method for synthesizing this important class of natural product. Further studies exploring different aldehydes and the possibility of making unsymmetrical butenolides are in progress in our laboratory.

EXPERIMENTAL SECTION

General Information: Unless stated otherwise, all commercially available reagents were utilized without further purification. All "anhydrous" solvents were either purchased directly from Sigma, or were dried following a procedure described in Armarego & Chai.⁴¹ 'Flash' chromatography using silica gel 60 was performed routinely in order to purify all products. All heating was performed using a magnetic stirrer hotplate and an appropriate sized heating block. Low resolution mass spectral (LRMS) analysis was performed using a Bruker esquire 3000 electrospray ionisation mass spectrometer and high resolution mass spectrometry (HRMS) was performed using a Bruker MaXis II quadrupole time of flight electrospray ionisation mass spectrometer. IR spectral analysis was performed using a Bruker Alpha Fourier Transform Infra-Red spectrometer. ¹H and ¹³C NMR spectra were obtained using a Bruker 400 MHz spectrometer at 400 and 100 MHz, respectively. Signals are reported in terms of their chemical shift (δ in ppm) relative to the deuterated solvent used to obtain that spectrum. All ¹³C NMR spectra were recorded using a DEPTQ-135 pulse sequence resulting in quaternary and methylene carbon resonances phased negative and methine and methyl carbons phased positive.

Ethyl ester α-(dimethylphosphinyl) glycolate t-butyldimethylsilyl ether (2)²⁵

Dimethylphosphite (6.8 g, 5.7 mL, 62.3 mmol) was dissolved in dry toluene (70 mL) under argon. The reaction mixture was cooled to 0°C (ice bath) and Et₃N (14.5 g, 20 mL, 143.7 mmol) was added. After 15 mins 50% ethylglyoxalate hydrate in toluene (6 g, 12 mL, 47.9 mmol) was added and the reaction mixture was warmed to room temperature. The reaction mixture was then stirred for 3 hours before being concentrated *in vacuo*. The crude residue was then dissolved in dry DMF (60 mL) under argon. Imidazole (6.5 g, 95.8 mmol) was then added followed by TBDMSCl (11.6 g, 76.6 mmol). The reaction mixture was stirred overnight at room temperature. The reaction mixture was then diluted with EtOAc (100 mL), washed with sat. aq. NaHCO₃, dried (Na₂SO₄) and filtered. The organic phase then concentrated under vacuum. The residue was purified via column chromatography (1:2, EtOAc:hexane, v/v, Rf: 0.28) to give the known²⁵ phosphonate (12.5 g, 38.3 mmol, 80% yield) as a clear, viscous liquid.

¹H NMR (CDCl₃, 400MHz): δ (ppm) 4.60 (1H, d, J = 17.6 Hz), 4.32-4.20 (2H, m), 3.84 (3H, d, J = 6.7 Hz), 3.81 (3H, d, J = 6.7 Hz), 1.29 (3H, t, J = 7.1 Hz), 0.91 (9H, s), 0.11 (3H, s), 0.10 (3H, s). ¹³C NMR {DEPTQ-135} (CDCl₃, 100MHz) δ (ppm) 168.5 (d, J = 3.1 Hz, P split), 71.4, 69.8 (d, J = 162.0 Hz, P split), 61.8, 54.1 (t, J = 6.7 Hz, P split), 25.5, 18.4, 14.1, -5.2, -5.4. The ¹H and ¹³C NMR data is consistent with published NMR data.²⁵ IR (neat): 2955, 2930, 2895, 2855, 1750 cm⁻¹. LRMS (ESI) *m/z*: 349 [M+Na]⁺.

2,3:5,6-di-O-isopropylidene-α,β-D-mannose (1)²⁵

D-Mannose (5.0 g, 27.8 mmol) was placed under argon and dissolved in dry DMF (50 mL). To this was added TsOH•H₂O (0.32 g, 1.7 mmol) followed by 2,2-dimethoxypropane (8.5 g, 10.0 mL, 83.3 mmol). The reaction mixture was stirred at room temperature overnight. The reaction mixture was then diluted with EtOAc (~100 mL) and was washed with saturated NaHCO₃ (~50 mL). The aqueous phase was then extracted with EtOAc (3x50 mL) and all organic phases were combined. The organic phases were dried (Na₂SO₄), filtered and then concentrated under reduced pressure. The crude residue was recrystallised (EtOAc/hexane) to give the known²⁵ title compound **1** (5.5 g, 21.1 mmol, 76%) as a white crystalline powder.

¹H NMR (CDCl₃, 400MHz): δ (ppm) 5.38 (1H, d, J = 2.3 Hz, H1), 4.81 (1H, dd, J = 5.6 Hz, 3.6 Hz, H3), 4.62 (1H, d, J = 5.6 Hz, H2), 4.43-4.38 (1H, m, H5), 4.19 (1H, dd, J = 7.2, 3.6 Hz, H4), 4.09 (1H, dd, J = 8.7, 6.3 Hz, H6), 4.04 (1H, dd, J = 8.6, 4.8 Hz, H6'), 1.47, 1.46, 1.38, 1.33 (4 x 3H, 4 x s, 4 x (CH₃)₂CO). ¹³C NMR {DEPTQ-135} (CDCl₃, 100MHz) δ (ppm) 112.8, 109.2 (2 x (CH₃)₂CO), 101.4 (C1), 85.6, 80.5, 79.8, 73.4 (all CH, C2, C3, C4, C5), 66.7 (C6), 27.0, 26.0, 25.3, 24.6 (4 x (<u>CH₃</u>)₂CO), Note that trace amounts of the anomer can be observed in both ¹H and ¹³C NMR spectra. Our ¹H and ¹³C NMR data is consistent with published NMR data.²⁵ IR (neat): 3431, 2986, 2947, 2898 cm⁻¹. LRMS (ESI) *m/z*: 283 [M+Na]⁺.

2,3-*O*-Isopropylidene-α,β-D-mannose (5c)⁴²

2,3:5,6-Di-*O*-isopropylidene- α , β -D-mannose (1.4 g, 5.38 mmol) was dissolved in 30 mL of 90% AcOH/H₂O. The reaction mixture was stirred for 5.5 hours and was then diluted with an excess of toluene. The reaction mixture was then placed under reduced pressure to remove solvent. The residue was diluted with toluene and then concentrated *in vacuo* a number of times to remove any remaining AcOH. The resulting residue was purified via column chromatography (9:1, EtOAc:MeOH, v/v, Rf: 0.15) to give the known⁴² 5,6-diol **5c** (0.763 g, 3.46 mmol, 65%) as a clear, viscous liquid.

¹H NMR (CDCl₃, 400MHz): δ (ppm) 5.37 (1H, brs, H1), 4.88 (1H, dd, *J* = 5.6, 4.0 Hz, H3), 4.61 (1H, d, *J* = 5.6 Hz, H2), 4.17 (1H, dd, *J* = 8.6, 3.7 Hz, H4), 4.00-3.95 (1H, m, H5), 3.83 (1H, dd,

J = 11.7, 3.0 Hz, H6), 3.75 (1H, dd, $J = 11.7, 4.6 \text{ Hz}, \text{H6}^{\circ}$), 1.46, 1.33 (2 x 3H, 2 x s, 2 x (CH₃)₂CO). ¹³C NMR (CDCl₃, 100MHz) δ (ppm) 112.8 ((CH₃)₂CO), 101.1 (C1), 85.5, 80.1, 79.1, 70.1 (all CH, C2, C3, C4, C5), 64.1 (C6), 26.1, 24.8 (2 x (CH₃)₂CO), Note that trace amounts of the anomer can be observed in both ¹H and ¹³C NMR spectra. Our ¹H and ¹³C NMR data is consistent with published NMR data.⁴⁰ LRMS (ESI) *m/z*: 243 [M+Na]⁺.

2,3-O-Isopropylidene-6-O-(p-toluenesulfonyl)-α,β-D-mannose

2,3-*O*-Isopropylidene- α , β -D-mannose (**5c**) (2.0 g, 9.08 mmol) was placed under argon and was dissolved in pyridine (40 mL). The reaction mixture was cooled to 0°C with an ice bath and tosyl chloride (2.6 g, 13.6 mmol) was added. The reaction mixture was warmed to room temperature and stirred overnight, before being concentrated *in vacuo*. The residue was dissolved in EtOAc (100 mL) and washed with dilute aqueous HCl (1M, 40 mL), water (40 mL), dried (Na₂SO₄), and concentrated under reduced pressure. The resulting residue was purified via column chromatography (3:2, hexane:EtOAc, v/v, Rf: 0.30) to give the 6-*O*-tosyl mannose derivative (1.86 g, 4.97 mmol, 55%) as a white solid.

¹H NMR (CDCl₃, 400MHz): δ (ppm) 7.83 (2H, d, J = 8.3 Hz, ArH), 7.35 (2H, d, J = 8.3 Hz, ArH), 5.34 (1H, d, J = 2.2 Hz, H1), 4.85 (1H, dd, J = 5.3, 3.6 Hz, H3), 4.60 (1H, d, J = 5.3 Hz, H2), 4.30 (1H, dd, J = 9.8, 2.5 Hz, H6), 4.20-4.08 (3H, m, H4, H5, H6'), 2.64 (1H, d, J = 5.3 Hz, OH5), 2.45 (3H, s, CH₃Ar), 2.28 (1H, d, J = 2.5 Hz, OH1), 1.43, 1.31 (2 x 3H, 2 x s, 2 x (CH₃)₂CO). IR (neat): 3406, 3312, 2999, 2945 cm⁻¹. LRMS (ESI) *m/z*: 397 [M+Na]⁺.

6-Azido-6-deoxy-2,3-*O*-isopropylidene-α,β-D-mannose (5b)

The 6-*O*-tosyl derivative (2.9 g, 7.8 mmol) was placed under argon and dissolved in DMF (30 mL). NaN₃ (2.5 g, 39 mmol) was added, and the solution was heated to 55°C, and the reaction allowed to stir for 5 days. Reaction progress was monitored by TLC (1:1 EtOAc:Hex, v/v) and when reaction was complete, solvent was removed *in vacuo*, where the residue was purified by silica gel column chromatography as solid (2:1, hexane:EtOAc, v/v, Rf: 0.17) to give the 6-azido derivative **5b** (1.5 g, 6.1 mmol, 80%) as a slightly yellow, viscous liquid.

¹H NMR (CDCl₃, 400MHz): δ (ppm) 5.38 (1H, s, H1), 4.88 (1H, dd, J = 5.6, 3.8 Hz, H3), 4.62 (1H, d, J = 5.6 Hz, H2), 4.15-4.06 (2H, m, H4, H5), 3.55 (1H, dd, J = 13.0, 3.5 Hz, H6), 3.44 (1H, dd, J = 13.0, 6.5 Hz, H6²), 1.47, 1.33 (2x 3H, 2 x s, 2 x (CH₃)₂CO). ¹³C NMR {DEPTQ-135} (CDCl₃, 100MHz): δ (ppm) 113.0 ((CH₃)₂CO), 101.2 (C1), 85.4, 70.0, 79.8, 69.7 (all CH, C2, C3, C4, C5), 54.3 (C6), 26.0, 24.7 (2 x (<u>CH₃</u>)₂CO), Note that trace amounts of the anomer can be observed in both ¹H and ¹³C NMR spectra. IR (neat): 3411, 2987, 2940, 2099cm⁻¹. HRMS (ESI-QTOF) *m/z*: [M+Na]⁺ Calcd for C₉H₁₅O₅N₃Na (268.0904), found 268.0901.

Ethyl 4,5:7,8-di-O-isopropylidene-3-deoxy-α,β-D-manno-2-octulopyranosonate (6a)²⁵

Following the method described by Feng *et al.*,²⁵ the phosphonate **2** (9.6 g, 29.4 mmol) was placed under argon and dissolved in dry THF (25 mL). To this was added t-BuOLi (1.9 g, 24.2 mmol) and the suspension was stirred for 15 minutes. After this time a solution of the bis-isopropylidene mannose derivative **1** (4.5 g, 17.3 mmol) in dry THF (15 ml) was added via syringe to the reaction mixture. The reaction mixture was heated to ~50°C and was then stirred for 1 hour. The reaction mixture was diluted with saturated NH₄Cl (~40 mL) and any non-aqueous solvent was removed under reduced pressure. The aqueous residue was then extracted with EtOAc (3 x 60 mL). The organic phases were combined, dried (Na₂SO₄), filtered and concentrated under reduced pressure. The resulting residue was then used in the next step without further purification.

The residue was dissolved in THF (30 mL) and the reaction mixture was cooled to 0°C with an ice bath. To this was added 20% AcOH/H₂O (35 mL) and 1M TBAF in THF (7.1 g, 27 mL, 27 mmol). The reaction mixture was allowed to warm to room temperature and was stirred for 3 hours. The reaction mixture was then neutralized with the addition of NaHCO₃, filtered and concentrated under reduced pressure. The residue was then dissolved in EtOAc (100 mL), washed with saturated NaHCO₃, dried (Na₂SO₄), filtered and concentrated under reduced pressure. The residue was purified via column chromatography (1:2, EtOAc:hexane, v/v, Rf: 0.20) to give the known²⁵ KDO compound **6a** (4.4 g, 12.7 mmol, 73%) as a slightly yellow, viscous liquid.

¹H NMR (400MHz, CDCl₃, α/β mixture): δ (ppm) α anomer (major)- 4.50 (1H, dt, J = 6.6, 5.0 Hz, H4), 4.34 (1H, m, H7), 4.29-4.21(3H, m, H5, CO₂CH₂CH₃), 4.07 (1H, dd, J = 8.9, 6.3 Hz, H8), 3.99 (1H, dd, J = 8.9, 4.6 Hz, H8'), 3.89 (1H, dd, J = 8.0, 2.3 Hz, H6), 2.49 (1H, dd, J = 14.5, 6.6 Hz, H3e), 1.88 (1H, dd, J = 14.5, 5.0 Hz, H3a), 1.45, 1.41, 1.36, 1.35 (4 x 3H, 4 x s, 4 x (CH₃)₂CO), 1.30 (3H, t, J = 7.2 Hz, CO₂CH₂CH₃); β anomer (minor)- 4.73 (1H, dt, J = 8.0, 2.7 Hz, H4), 4.43 (dd, J = 8.1, 2.0 Hz, H7), 4.29-4.21(3H, m, H5, CO₂CH₂CH₃), 4.09-4.04 (1H, m, H8), 4.02-3.97 (1H, m, H8'), 3.44 (1H, dd, J = 8.7, 2.0 Hz, H6), 2.32 (2H, d, J = 2.9 Hz, H3a, H3e), 1.55, 1.40, 1.38, 1.35 (4 x 3H, 4 x s, 4 x (CH₃)₂CO), 1.33 (3H, t, J = 7.2 Hz, CO₂CH₂CH₃). ¹³C NMR {DEPTQ-135} (100MHz, CDCl₃, α/β mixture): δ (ppm) α isomer (major)- 169.8 (C1), 109.5, 109.3 (2 x (CH₃)₂CO), 94.5 (C2), 74.1, 71.4, 70.7, 70.0 (all CH, C3, C4, C5, C7), 67.0 (C8), 62.5 (CO₂CH₂CH₃), 32.4 (C3), 27.2, 27.1, 25.9, 25.5 (4 x (CH₃)₂CO), 14.1 (CO₂CH₂CH₃); β anomer (minor)- 169.7 (C1), 109.71, 109.67 (2 x (CH₃)₂CO), 95.7 (C2), 74.0, 73.5, 72.5, 70.8 (all CH, C3, C4, C5, C7), 67.3 (C8), 62.1 (CO₂CH₂CH₃), 31.1 (C3), 27.2, 26.2, 25.2, 24.4 (4 x (CH₃)₂CO), 14.3 (CO₂CH₂CH₃). Whilst the anomeric ratio is slightly different, our NMR data is consistent with published ¹H and ¹³C NMR data.²⁵ LRMS (ESI) *m/z*: 369 [M+Na]⁺.

Ethyl 8-azido-3,8-dideoxy-4,5-*O*-isopropylidene-α,β-D-*manno*-2-octulopyranosonate (6b)

Following the method described by Feng *et al.*,²⁵ the phosphonate **2** (0.9 g, 2.7 mmol) was placed under argon and dissolved in dry THF (15mL). To this was added t-BuOLi (0.2 g, 2.2 mmol) and the suspension was stirred for 15 minutes. After this time a solution of the 6-azido mannose derivative **5b** (0.4 g, 1.6 mmol) in dry THF (10 ml) was added via syringe to the reaction mixture. The reaction mixture was heated to ~50°C and was then stirred for 1 hour. The reaction mixture was diluted with saturated NH₄Cl (~20 mL) and any non-aqueous solvent was removed under reduced pressure. The aqueous residue was then extracted with EtOAc (3 x 20 mL). The organic phases were combined, dried (Na₂SO₄), filtered and concentrated under reduced pressure. The resulting residue was then used in the next step without further purification.

The residue was dissolved in THF (5 mL) and the reaction mixture was cooled to 0°C with an ice bath. To this was added 20% AcOH/H₂O (5.6 mL) and 1M TBAF in THF (1.6 g, 6.0 mL, 6.0 mmol). The reaction mixture was warmed to room temperature and was stirred for 3 hours. The reaction mixture was then neutralized with the addition of NaHCO₃, filtered and concentrated under reduced pressure. The residue was then dissolved in EtOAc (50 mL), washed with saturated NaHCO₃, dried (Na₂SO₄), filtered and concentrated under reduced pressure. The residue was purified via (1:2, EtOAc:hexane, v/v, Rf: 0.19) to give the 8-azido KDO derivative **6b** (292 mg, 0.88 mmol, 54%) as a slightly yellow, viscous liquid.

¹H NMR (400MHz, CDCl₃, α/β mixture): δ (ppm) α anomer (major) – δ 4.56-4.52 (1H, m, H4), 4.33 (1H, dd, $J_{5,4} = 6.2$, $J_{5,6} = 2.4$ Hz, H5), 4.27 (2H, q, J = 6.9 Hz, $CO_2CH_2CH_3$), 4.10 (1H, ddd, $J_{7,6} = 8.2, J_{7,8'} = 5.9, J_{7,8} = 2.9$ Hz, H7), 4.04 (1H, dd, $J_{6,7} = 8.2, J_{6,5} = 2.4$ Hz, H6), 3.57 (1H, dd, $J_{8.8'} = 12.6, J_{8.7} = 2.9$ Hz, H8), 3.46 (1H, dd, $J_{8'.8} = 12.6, J_{8'.7} = 5.9$ Hz, H8'), 2.58 (1H, d, $J_{3e.4} = 7.4$ Hz, H3e), 1.93 (1H, dd, $J_{3a,3e} = 14.2$, $J_{3a,4} = 5.3$ Hz, H3a), 1.48, 1.36 (2 x 3H, 2 x s, 2 x (CH₃)₂CO), 1.32 (3H, t, J = 6.9 Hz, CO₂CH₂CH₃); β anomer (minor) 4.74 (1H, ddd, $J_{4,5} = 7.9$, $J_{4,3e} = J_{4,3a} = 3.1$ Hz, H4), 4.53 (1H, dd, *J*_{5,4} = 7.9, *J*_{5,6} = 1.9 Hz, H5), 4.27 (2H, q, *J* = 6.9 Hz, OCH₂CH₃), 4.00 (1H, ddd, $J_{7,6} = 8.8$, $J_{7,8'} = 6.0$, $J_{7,8} = 2.9$ Hz, H7), 3.66 (1H, dd, $J_{8,8'} = 12.6$, $J_{8,7} = 2.9$ Hz, H8), 3.59-3.53 (1H, m, H6), 3.45 (1H, dd, $J_{8',8} = 12.6$, $J_{8',7} = 6.0$ Hz, H8'), 2.38 (1H, dd, $J_{3a/3e} = 14.2$, $J_{3a,4} = 3.1$ Hz, H3a), 2.32 (1H, d, $J_{3e/4} = 3.1$ Hz, H3e), 1.55, 1.38 (2 x 3H, 2 x s, 2 x (CH₃)₂CO), 1.33 (3H, t, J = 6.9 Hz, CO₂CH₂CH₃); ¹³C NMR {DEPTQ-135} (100MHz, CDCl₃, α/β mixture): δ (ppm) α isomer (major)- 169.7 (C1), 109.4 ((CH₃)₂CO)), 94.6 (C2), 71.1, 70.2, 70.1, 69.9 (all CH, C4, C5, C6, C7), 62.7 (CO₂CH₂CH₃), 53.9 (C8), 32.7 (C3), 27.6, 26.1 (2 x (CH₃)₂CO), 14.1 (CO₂CH₂CH₃); β anomer (minor)-169.0 (C1), 109.8 ((CH₃)₂CO)), 95.6 (C2), 72.8, 72.3, 70.9, 69.4 (all CH, C4, C5, C6, C7), 62.3 (CO₂CH₂CH₃), 54.0 (C8), 31.2 (C3), 26.3, 24.5 (2 x (CH₃)₂CO), 14.2 (CO₂CH₂CH₃). IR (neat) 3440, 2102, 1740cm⁻¹. HRMS (ESI-QTOF) *m/z*: [M+Na]⁺ Calcd for C₁₃H₂₁O₇N₃Na (354.1272), found 354.1269.

General procedure for the reaction of commercially available aldehydes with the phosphonate 2 under standard HWE conditions, giving the results shown in Table 2.

Following the method described by Feng *et al.*,²⁵ the phosphonate **2** (1.0 g, 3.07 mmol) was placed under argon and dissolved in dry THF (15 mL). t-BuOLi (200 mg, 2.53 mmol) added and reaction mixture was then stirred for 15 minutes. The commercially available *aldehyde* (1.81 mmol) was then dissolved in dry THF (10 mL) and was added to reaction mixture via a syringe. The reaction mixture then heated to ~50°C and stirred for 1 hour before being cooled to room temperature, and quenched with sat. aq. NH₄Cl (30 mL), and then the volatiles were removed *in vacuo*. The residue was extracted with EtOAc (3x20 mL), the organic phases then combined, dried (Na₂SO₄), filtered and concentrated under vacuum.

The residue could be taken directly to the next step without further purification or it could be purified via column chromatography to give:

Ethyl 2-((t-butyldimethylsilyl)oxy)-3-phenylacrylate (7a)

Obtained by the reaction of benzaldehyde with the phosphonate **2**. The residue was purified via column chromatography (1:39, EtOAc:Hexane, v/v, Rf:0.44 & 0.55) to give **7a** (555 mg, 1.81 mmol, 96%) as a clear liquid obtained as an 1:1 E/Z mixture (calculated by ¹H NMR integration). ¹H NMR (CDCl₃, 400MHz, E/Z mixture): δ (ppm) First isomer- 7.70 (2H, d, J = 9.62 Hz, H2'/6'), 7.37-7.22 (3H, m, H3'/5' & H4'), 6.88 (1H, s, H3), 4.29 (2H, q, J = 7.26 Hz, OCH₂CH₃), 1.38 (3H, t, J = 7.26 Hz, OCH₂CH₃), 0.96 (9H, s, SiC(CH₃)₃), 0.14 (6H, s, Si(CH₃)₂); Second isomer- 7.37-7.22 (5H, m, all ArH), 6.43 (1H, s, H3), 4.13 (2H, q, J = 8.07 Hz, OCH₂CH₃), 1.14 (3H, t, J = 8.07 Hz, OCH₂CH₃), 1.01 (9H, s, SiC(CH₃)₃), 0.25 (6H, s, Si(CH₃)₂). ¹³C NMR {DEPTQ-135} (CDCl₃, 100MHz, E/Z mixture): δ (ppm) 165.7, 165.2 (C1), 142.3, 140.8 (C2), 134.8, 134.3 (C1'), 130.0, 128.8, 128.2 (C2'/6' or C3'/5'), 128.1 (C4'), 128.0, 127.2 (C2'/6' or C3'/5'), 120.4, 119.0 (C3), 61.4, 61.0 (OCH₂CH₃), 25.9, 25.7 (SiC(CH₃)₃), 18.7, 18.4 (SiC(CH₃)₃), 14.5, 13.9 (OCH₂CH₃), -3.8, -4.6 (Si(CH₃)₂). IR (neat): 2950, 2940, 2865, 1725, 1625 cm⁻¹. HRMS (ESI-QTOF) *m/z*: [M+Na]⁺ Calcd for C₁₇H₂₆O₃SiNa (329.1543), found 329.1535.

Ethyl 2-((t-butyldimethylsilyl)oxy)-3-(4-methoxyphenyl)acrylate (7b)

Obtained by the reaction of 4-methoxybenzaldehyde with the phosphonate **2**. The residue was purified via column chromatography (1:19, EtOAc:Hexane, v/v, Rf:0.29 & 0.41) to give **7b** (609 mg, 1.81 mmol, 100%) as a clear liquid obtained as a mixture of isomers (2:1, major:minor calculated via ¹H NMR integration).

¹H NMR (CDCl₃, 400MHz, E/Z mixture): δ (ppm) Major isomer- 7.66 (2H, d, J = 8.99 Hz, H2'/6'), 6.86 (2H, d, J = 8.99 Hz, H3'/5'), 6.83 (1H, s, H3), 4.27 (2H, q, J = 7.02 Hz, OCH₂CH₃), 3.82 (3H, s, ArOCH₃), 1.36 (3H, t, J = 7.02 Hz, OCH₂CH₃), 0.96 (9H, s, SiC(CH₃)₃), 0.13 (6H, s, Si(CH₃)₂); Minor isomer- 7.23 (2H, d, J = 8.40 Hz, H2'/6'), 6.82 (2H, d, J = 8.40 Hz, H3'/5'), 6.38 (1H, s, H3), 4.15 (2H, q, J = 7.30 Hz, OCH₂CH₃), 3.80 (3H, s, ArOCH₃), 1.19 (3H, t, J = 7.30 Hz, OCH₂CH₃), 0.99 (9H, s, SiC(CH₃)₃), 0.22 (6H, s, Si(CH₃)₂). ¹³C NMR {DEPTQ-135} (CDCl₃, 100MHz, E/Z mixture): δ (ppm) 165.9, 165.2 (C1), 159.5, 159.0 (C4'), 141.1, 139.3 (C2), 131.5, 130.3 (C2'/6'), 126.89, 126.87 (C1'), 120.9, 119.0 (C3), 113.7, 113.5 (C3'/5'), 61.3, 61.0 (OCH₂CH₃), -3.7, -4.6 (Si(CH₃)₂). IR (neat): 2950, 2930, 2850, 1710, 1605, 1500 cm⁻¹. HRMS (ESI-QTOF) *m/z*: [M+Na]⁺ Calcd for C₁₈H₂₈O₄SiNa (359.1649), found 359.1637.

Ethyl 2-((t-butyldimethylsilyl)oxy)-3-(4-chlorophenyl)acrylate (7c)

Obtained by the reaction of 4-chlorobenzaldehyde with the phosphonate **2**. The residue was purified via column chromatography (1:99, EtOAc:Hexane, v/v, Rf:0.20 & 0.27) to give **7c** (620 mg, 1.81 mmol, 100%) as a clear liquid obtained as a mixture of isomers (5:2, major:minor calculated via ¹H NMR integration).

¹H NMR (CDCl₃, 400MHz, E/Z mixture): δ (ppm) Major isomer- 7.62 (2H, d, J = 8.46 Hz, H2'/6'), 7.30 (2H, d, J = 8.46 Hz H3'/5'), 6.80 (1H, s, H3), 4.28 (2H, q, J = 7.09 Hz, OCH₂CH₃), 1.36 (3H, t, J = 7.09 Hz, OCH₂CH₃), 0.94 (9H, s, SiC(CH₃)₃), 0.14 (6H, s, Si(CH₃)₂); Minor isomer- 7.25 (2H, d, J = 7.85 Hz, H2'/6'), 7.18 (2H, d, J = 7.85 Hz H3'/5'), 6.34 (1H, s, H3), 4.13 (2H, q, J = 7.57 Hz, OCH₂CH₃), 1.16 (3H, t, J = 7.57 Hz, OCH₂CH₃), 0.99 (9H, s, SiC(CH₃)₃), 0.23 (6H, s, Si(CH₃)₂). ¹³C NMR {DEPTQ-135} (CDCl₃, 100MHz, E/Z mixture): δ (ppm) 165.4, 164.9 (C1), 142.7, 141.2 (C2), 133.7, 132.8 (C4'), 131.1, 130.2, 128.5, 128.2 (C2'/6' & C3'/5'), 119.3, 117.5 (C3), 61.6, 61.2 (OCH₂CH₃), 25.9, 25.7 (SiC(CH₃)₃), 18.7, 18.4 (SiC(CH₃)₃), 14.4, 14.0 (OCH₂CH₃), -3.7, -4.6 (Si(CH₃)₂), Note that minor isomer was also observed in ¹³C NMR spectrum. IR (neat): 2940, 2920, 2860, 1705, 1620, 1590 cm⁻¹. HRMS (ESI-QTOF) *m/z*: [M+Na]⁺ Calcd for C₁₇H₂₅O₃ClSiNa (363.1154), found 363.1148.

Ethyl 2-((t-butyldimethylsilyl)oxy)-3-(4-methylphenyl)acrylate (7d)

Obtained by the reaction of *p*-tolualdehyde with the phosphonate **2**. The residue was purified via column chromatography (1:39, EtOAc:Hexane, v/v, Rf:0.34 & 0.40) to give **7d** (580 mg, 1.81 mmol, 100%) as a clear liquid obtained as an equal E/Z mixture (calculated by ¹H NMR integration).

¹H NMR (CDCl₃, 400MHz, E/Z mixture): δ (ppm) First isomer- 7.60 (2H, d, J = 8.28 Hz, H2'/6'), 7.17 (2H, d, J = 8.28 Hz, H3'/5'), 6.85 (1H, s, H3), 4.28 (2H, q, J = 7.22 Hz, OCH₂CH₃), 2.35 (3H, s, ArCH₃), 1.37 (3H, t, J = 7.22 Hz, OCH₂CH₃), 0.97 (9H, s, SiC(CH₃)₃), 0.14 (6H, s, Si(CH₃)₂); Second isomer- 7.14 (2H, d, J = 7.94 Hz, H2'/6'), 7.10 (2H, d, J = 7.94 Hz, H3'/5'), 6.39 (1H, s, H3), 4.14 (2H, q, J = 7.09 Hz, OCH₂CH₃), 2.33 (3H, s, ArCH₃), 1.17 (3H, t, J = 7.09Hz, OCH₂CH₃), 1.00 (9H, s, SiC(CH₃)₃), 0.23 (6H, s, Si(CH₃)₂). ¹³C NMR {DEPTQ-135} (CDCl₃, 100MHz, E/Z mixture): δ (ppm) 165.8, 165.2 (C1), 141.7, 140.1 (C2), 138.1, 137.0, 131.7, 131.5 (C1' & C4'), 129.9, 129.0, 128.8, 128.7 (C2'/6' & C3'/5'), 120.7, 119.2 (C3), 61.3, 61.0 (OCH₂CH₃), 26.0, 25.7 (SiC(CH₃)₃), 21.5, 21.3 (C_{ar}CH₃), 18.7, 18.4 (SiC(CH₃)₃), 14.5, 14.0 (OCH₂CH₃), -3.7, -4.6 (Si(CH₃)₂). IR (neat): 2970, 2925, 2850, 1715, 1625 cm⁻¹. HRMS (ESI-QTOF) *m/z*: [M+Na]⁺ Calcd for C₁₈H₂₈O₃SiNa (343.1700), found 343.1691.

Ethyl 2-((t-butyldimethylsilyl)oxy)-3-(3-methoxyphenyl)acrylate (7e)

Obtained by the reaction of 3-methoxybenzaldehyde with the phosphonate **2**. The residue was purified via column chromatography (1:19, EtOAc:Hexane, v/v, Rf:0.33 & 0.42) to give **7e** (559 mg, 1.66 mmol, 92%) as a clear liquid obtained as an equal E/Z mixture (calculated by ¹H NMR integration).

¹H NMR (CDCl₃, 400MHz, E/Z mixture): δ (ppm) First isomer- 7.27-7.17 (2H, m, ArH), 6.84 (1H, s, H3), 6.83-6.76 (2H, m, ArH), 4.13 (2H, q, J = 7.34 Hz, OCH₂CH₃), 3.79 (3H, s, ArOCH₃), 1.14 (3H, t, J = 7.34 OCH₂CH₃), 0.99 (9H, s, SiC(CH₃)₃), 0.23 (6H, s, Si(CH₃)₂); Second isomer-7.27-7.17 (2H, m, ArH), 6.83-6.76 (2H, m, ArH), 6.37 (1H, s, H3), 4.28 (2H, q, J = 7.27 Hz OCH₂CH₃), 3.81 (3H, s, ArOCH₃), 1.36 (3H, t, J = 7.27 Hz, OCH₂CH₃), 0.95 (9H, s, SiC(CH₃)₃), 0.13 (6H, s, Si(CH₃)₂). ¹³C NMR {DEPTQ-135} (CDCl₃, 100MHz, E/Z mixture): δ (ppm) 165.5, 165.1 (C1), 159.4, 159.2 (C3'), 142.5, 140.8 (C2), 136.0, 135.4 (C1'), 129.0, 128.9, 122.6, 121.2, 119.6, 118.9, 115.0, 114.1, 114.0, 112.7 (C2', C3, C4', C5', C6'), 61.3, 60.9 (OCH₂CH₃), 55.3, 55.2 (C_{ar}OCH₃), 25.8, 25.6 (SiC(CH₃)₃), 18.6, 18.3 (SiC(CH₃)₃), 14.3, 13.8 (OCH₂CH₃), -3.8, -4.7 (Si(CH₃)₂). IR (neat): 2950, 2920, 2850, 1715, 1625, 1600, 1590 cm⁻¹. HRMS (ESI-QTOF) *m/z*: [M+Na]⁺ Calcd for C₁₈H₂₈O₄SiNa (359.1649), found 359.1643.

Ethyl 2-((t-butyldimethylsilyl)oxy)-5-methylhex-2-enoate (7f)

Obtained by the reaction of isovaleraldehyde with the phosphonate **2**. The residue was purified via column chromatography (1:39, EtOAc:Hexane, v/v, Rf:0.17 & 0.26) to give **7f** (520 mg, 1.81 mmol, 100%) as a clear liquid obtained as a mixture of isomers (13:2, major:minor calculated via ¹H NMR integration).

¹H NMR (CDCl₃, 400MHz, E/Z mixture): δ (ppm) Major isomer- 5.51 (1H, t, J = 7.98 Hz, H3), 4.20 (2H, q, J = 7.14 Hz, OCH₂CH₃), 2.35 (2H, dd, J = 7.98, 6.82 Hz, H4), 1.70-1.58 (1H, m, H5), 1.31 (2H, t, J = 7.14 Hz, OCH₂CH₃), 0.94 (9H, s, SiC(CH₃)₃), 0.91 (6H, d, J = 6.64 Hz, H6), 0.12 (6H, s, Si(CH₃)₂); Minor isomer- 6.04 (1H, t, J = 7.45 Hz, H3), 4.19 (2H, q, J = 7.23 Hz, OCH₂CH₃), 2.08 (2H, dd, J = 7.45, 7.06, H4), 1.70-1.58 (1H, m, H5), 1.30 (3H, t, J = 7.23 Hz, OCH₂CH₃), 0.96 (9H, s, SiC(CH₃)₃), 0.92 (6H, d, J = 6.70 Hz, H6), 0.15 (6H, s, Si(CH₃)₂). ¹³C NMR {DEPTQ-135} (CDCl₃, 100MHz): δ (ppm) 165.0 (C1), 140.7 (C2), 124.9 (C3), 60.6 (OCH₂CH₃), 35.8 (C4), 29.3 (C5), 25.8 (SiC(CH₃)₃), 22.5 (C6), 18.3 (SiC(CH₃)₃), 14.3 (OCH₂CH₃), -4.7 (Si(CH₃)₂), Note that minor isomer was also observed in ¹³C NMR spectrum. IR (neat): 2980, 2910, 2860, 1720, 1625cm⁻¹. HRMS (ESI-QTOF) *m/z*: [M+Na]⁺ Calcd for C₁₅H₃₀O₃SiNa (309.1856), found 309.1858.

Ethyl 2-((t-butyldimethylsilyl)oxy)-4-ethyloct-2-enoate (7g)

Obtained by the reaction of 2-ethylhexanal with the phosphonate **2**. The residue was purified via column chromatography (1:39, EtOAc:Hexane, v/v, Rf:0.19 & 0.26) to give **7g** (590 mg, 1.80 mmol, 98%) as a clear liquid obtained as a mixture of isomers (20:1, major:minor calculated via ¹H NMR integration).

¹H NMR (CDCl₃, 400MHz): δ (ppm) Major isomer- 5.18 (1H, d, J = 11.14 Hz, H3), 4.20 (2H, q, J = 7.97 Hz, OCH₂CH₃), 3.05-2.95 (1H, m, H4), 1.50-1.36 (2H, m, H1'), 1.31 (3H, t, J = 7.97 Hz, OCH₂CH₃), 1.30-1.19 (5H, m, H4, H5 & H6), 0.95 (9H, s, SiC(CH₃)₃), 0.88-0.83 (6H, m, H2', H8), 0.13 (6H, s, Si(CH₃)₂); Minor isomer- 5.77 (1H, d, J = 10.21 Hz, H3), 4.19 (2H, q, J = 7.01 Hz, OCH₂CH₃), 2.58-2.49 (1H, m, H4), 1.50-1.36 (2H, m, H1'), 1.33-1.19 (8H, m, OCH₂CH₃, H4, H5 & H6), 0.95 (9H, s, SiC(CH₃)₃), 0.88-0.83 (6H, m, H2', H8), 0.12 (6H, s, Si(CH₃)₂). ¹³C NMR {DEPTQ-135} (CDCl₃, 100MHz): δ (ppm) 165.1 (C1), 140.5 (C2), 131.0 (C3), 60.6 (OCH₂CH₃), 38.1 (C4), 35.5, 29.7, 28.9, (C1', C5 & C6), 25.8 (SiC(CH₃)₃), 23.0 (C7), 18.4 (SiC(CH₃)₃), 14.3, 14.2, 11.9 (C2', C8 & OCH₂CH₃), -4.7 (Si(CH₃)₂), Note that minor isomer was also observed in ¹³C NMR spectrum. IR (neat): 2950, 2925, 2855, 1720, 1620 cm⁻¹. HRMS (ESI-QTOF) *m/z*: [M+Na]⁺ Calcd for C₁₈H₃₆O₃SiNa (351.2326), found 351.2318.

Ethyl 2-((t-butyldimethylsilyl)oxy)-4-methylhept-2-enoate (7h)

Obtained by the reaction of 2-methylpentanal with the phosphonate **2**. The residue was purified via column chromatography (1:39, EtOAc:Hexane, v/v, Rf:0.24 & 0.33) to give **7h** (540 mg, 1.81 mmol, 100%) as a clear liquid obtained as a mixture of isomers (16:1, major:minor calculated via ¹H NMR integration).

 ¹H NMR (CDCl₃, 400MHz): δ (ppm) Major isomer- 5.25 (1H, d, J = 10.29 Hz, H3), 4.21 (2H, q, J = 7.08 Hz, OCH₂CH₃), 3.21-3.11 (1H, m, H4), 1.31 (3H, t, J = 7.08 Hz, OCH₂CH₃), 1.29-1.18 (4H, m, H5 & H6), 0.98 (3H, d, J = 6.72 Hz, H1'), 0.94 (9H, s, SiC(CH₃)₃), 0.87 (3H, t, J = 6.90 Hz, H7), 0.12 (6H, s, Si(CH₃)₂); Minor isomer- 5.81 (1H, d, J = 10.09 Hz, H3), 4.21 (2H, q, J = 7.25 Hz, OCH₂CH₃), 2.75-2.66 (1H, m, H4), 1.31 (3H, t, J = 7.25 Hz, OCH₂CH₃), 1.29-1.18(5H, m, H4, H5 & H6), 0.97 (3H, d, J = 6.87 Hz, H1'), 0.94 (9H, s, SiC(CH₃)₃), 0.86 (3H, t, J = 6.35 Hz, H7), 0.16 (6H, s, Si(CH₃)₂).¹³C NMR {DEPTQ-135} (CDCl₃, 100MHz): δ (ppm) 165.0 (C1), 139.4 (C2), 132.3 (C3), 60.6 (OCH₂CH₃), 40.2 (C5), 31.1 (C4), 25.8 (SiC(CH₃)₃), 21.4 (C1'), 20.7 (C6), 18.4 (SiC(CH₃)₃), 14.32, 14.27 (C7 & OCH₂CH₃), -4.7, -4.8 (Si(CH₃)₂), Note that minor isomer was also observed in ¹³C NMR spectrum. IR (neat): 2970, 2920, 2860, 1710, 1630cm⁻¹. HRMS (ESI-QTOF) *m*/*z*: [M+Na]⁺ Calcd for C₁₆H₃₂O₃SiNa (323.2013), found 323.2012.

The following procedure is the typical method for the desilylation of the HWE adducts, followed by neutralisation, as depicted in Scheme 2:

The HWE adduct 7 (1.0 mmol) or crude material from the HWE reaction described above was dissolved in THF (5.6 mL) and cooled to ~0°C with an ice bath. 20% AcOH/H₂O (6.0 mL) was added followed by 1M TBAF/THF solution (1.2 g, 4.7 mL, 4.7 mmol). The reaction mixture was allowed to warm to room temperature and stirred until starting material disappeared via TLC analysis (usually ~30 minutes). The reaction mixture was then neutralised with the addition of solid NaHCO₃ (to pH \approx 8), and then filtered to remove solids. The crude mixture was concentrated *in vacuo*, and then diluted with EtOAc (50 mL), washed with sat. aq. NaHCO₃, dried (Na₂SO₄), and concentrated *in vacuo*. The residue was then purified via column chromatography, as described below for each product.

Ethyl 5-methyl-2-oxohexanoate (8a)

Obtained **8a** (139 mg, 0.81 mmol, 81%) as a clear, viscous liquid from the HWE adduct **7f** after column chromatography (1:2, EtOAc:Hexane, v/v, Rf:0.64). ¹H NMR (CDCl₃, 400MHz): δ (ppm) 4.29 (2H, q, *J* = 7.08 Hz, OCH₂CH₃), 2.80 (2H, dd, *J* = 7.15, 7.79 Hz, H3), 2.24-1.99 (1H, m, H5), 1.53-1.46 (2H, m, H4), 1.34 (3H, t, *J* = 7.08 Hz, OCH₂CH₃), 0.89, 0.88 (2 x 3H, 2 x s, H1', H6). ¹³C NMR {DEPTQ-135} (CDCl₃, 100MHz): δ (ppm) 195.0 (C2), 161.4 (C1), 62.4 (OCH₂CH₃), 37.4 (C3), 31.8 (C4), 27.7 (C5), 22.3 (C1', C6), 14.1 (OCH₂CH₃). Note that trace amounts of enol tautomer can be observed in both ¹H and ¹³C NMR spectra. HRMS (ESI-QTOF) *m/z*: [M+Na]⁺ Calcd for C₉H₁₆O₃Na (195.0992), found 195.0995.

Ethyl 4-ethyl-2-oxooctanoate (8b)

Obtained **8b** (158 mg, 0.74 mmol, 74%) as a clear, viscous liquid from the HWE adduct **7g** after column chromatography (1:2, EtOAc:Hexane, v/v, Rf:0.61). ¹H NMR (CDCl₃, 400MHz): δ (ppm) 4.26 (2H, q, *J* = 7.13 Hz, OCH₂CH₃), 2.69 (2H, d, *J* = 6.60 Hz, H3), 1.91-1.82 (1H, m, H4), 1.38-1.15 (8H, m, H1', H3, H5, H6 & H7), 1.32 (3H, t, *J* = 7.13, OCH₂CH₃), 0.83 (3H, t, *J* = 7.02 Hz, H2'), 0.81 (3H, t, *J* = 7.46 Hz, H8). ¹³C NMR {DEPTQ-135} (CDCl₃, 100MHz): δ (ppm) 195.0 (C2), 161.6 (C1), 62.3 (OCH₂CH₃), 43.6 (C3), 35.0 (C4), 33.2, 28.9, 26.4, 22.9 (C1', C5, C6 & C7), 14.04, 14.03, 10.8 (C2', C8 & OCH₂CH₃). Note that trace amounts of enol tautomer can be observed in both ¹H and ¹³C NMR spectra. IR (neat): 2960, 2920, 2850, 1720cm⁻¹. HRMS (ESI-QTOF) *m/z*: [M+Na]⁺ Calcd for C₁₂H₂₂O₃Na (237.1461), found 237.1464.

Ethyl 4-methyl-2-oxoheptanoate (8c)

Obtained **8c** (171 mg, 0.91 mmol, 91%) as a clear, viscous liquid from the HWE adduct **7h** after column chromatography (1:2, EtOAc:Hexane, v/v, Rf:0.61). ¹H NMR (CDCl₃, 400MHz): δ (ppm) 4.27 (2H, q, *J* = 7.19 Hz, OCH₂CH₃), 2.77 (1H, dd, *J* = 16.69, 5.90 Hz, H3a), 2.58 (1H, dd, *J* = 16.69, 8.25 Hz, H3b), 2.02 (1H, m, H4), 1.32 (3H, t, *J* = 7.19, OCH₂CH₃), 1.31-1.11 (4H, m, H5 & H6), 0.88 (3H, d, *J* = 6.77 Hz, H1'), 0.85 (3H, t, *J* = 6.92 Hz, H7). ¹³C NMR {DEPTQ-135} (CDCl₃, 100MHz): δ (ppm) 194.7 (C2), 161.5 (C1), 62.4 (OCH₂CH₃), 46.4 (C3), 39.1 (C5), 28.6 (C4), 20.0 (C6), 19.8 (OCH₂CH₃), 14.1, 14.1 (C1' & C7). Note that trace amounts of enol tautomer can be observed in both ¹H and ¹³C NMR spectra. IR (neat): 2950, 2925, 2880, 1715 cm⁻¹. HRMS (ESI-QTOF) *m/z*: [M+Na]⁺ Calcd for C₁₀H₁₈O₃Na (209.1148), found 209.1148.

Ethyl 2-benzyl-4-hydroxy-5-oxo-3-phenyl-2,5-dihydrofuran-2-carboxylate (9a)

Obtained **9a** (139 mg, 0.41 mmol, 82%) as a white solid from the HWE adduct **7a** after column chromatography (1:4, EtOAc:Hexane, v/v, Rf:0.18). ¹H NMR (CDCl₃, 400MHz): δ (ppm) 7.72 (2H, d, *J* = 7.45 Hz, H2'/6'), 7.51-7.39 (3H, m, H3'/5' & H4'), 7.19-7.09 (3H, m, H2''/6'' & H4''), 6.85 (2H, d, *J* = 8.11 Hz, H3''/5''), 4.27 (2H, q, *J* = 7.26 Hz, OCH₂CH₃) 3.69 (1H, d, *J* = 13.56, H7a), 3.58 (1H, d, *J* = 13.56, H7b), 1.23 (3H, t, *J* = 7.26 Hz, OCH₂CH₃). ¹³C NMR {DEPTQ-135} (CDCl₃, 100MHz) δ (ppm) 169.2, 168.9 (C5 & C6), 138.8 (C3), 132.8 (C1'), 130.5 (C2'/6'), 129.7 (C4), 129.3 (C4'), 129.1 (C3'/C5'), 128.1 (C3''/5''), 127.8 (C4''), 127.7 (C2''/6''), 127.4 (C4''), 86.3 (C2), 63.1 (OCH₂CH₃), 39.2 (C7), 14.0 (OCH₂CH₃). IR (neat): 3290, 3080, 3020, 2980, 1720, 1680 cm⁻¹. HRMS (ESI-QTOF) *m*/*z*: [M+Na]⁺ Calcd for C₂₀H₁₈O₅Na (361.1046), found 361.1041.

Ethyl 4-hydroxy-2-(4-methoxybenzyl)-5-oxo-3-(4-methoxyphenyl)-2,5-dihydrofuran-2-carboxylate (9b)

Obtained **9b** (147 mg, 0.37 mmol, 74%) as a white solid from the HWE adduct **7b** after column chromatography (1:4, EtOAc:Hexane, v/v, Rf:0.33). ¹H NMR (CDCl₃, 400MHz): δ (ppm) 7.71 (2H, d, *J* = 9.23 Hz, H2'/6'), 6.99 (2H, d, *J* = 9.23 Hz, H3'/5'), 6.77 (2H, d, *J* = 8.06 Hz, H2''/6''), 6.65 (2H, d, *J* = 8.06 Hz, H3''/5''), 4.25 (2H, q, *J* = 6.90 Hz, OCH₂CH₃), 3.87, 3.71 (2 x 3H, 2 x s, 2 x ArOCH₃), 3.60 (1H, d, *J* = 14.33 Hz, H7a), 3.51 (1H, d, *J* = 14.33 Hz, H7b), 1.22 (3H, t, *J* = 6.90 Hz, OCH₂CH₃). ¹³C NMR {DEPTQ-135} (CDCl₃, 100MHz) δ (ppm) 169.4, 169.2 (C5 & C6), 160.2, 158.8 (C4' & C4''), 137.4 (C3), 131.5, 129.5 (C3'/5' & C3''/C5''), 128.1 (C4), 124.8, 122.4 (C1' & C1''), 114.5, 113.5 (C2'/6' & C2''/6''), 86.2 (C2), 63.0 (OCH₂CH₃), 55.5, 55.2 (2 x ArOCH₃), 38.6 (C7), 14.0 (OCH₂CH₃). IR (neat): 3290, 3005, 2950, 2920, 2830, 1760, 1730, 1700, 1605 cm⁻¹. HRMS (ESI-QTOF) *m/z*: [M+Na]⁺ Calcd for C₂₂H₂₂O₇Na (421.1258), found 421.1254.

Ethyl 2-(4-chlorobenzyl)-3-(4-chlorophenyl)-4-hydroxy-5-oxo-2,5-dihydrofuran-2-carboxylate (9c)

Obtained **9c** (126 mg, 0.31 mmol, 62%) as a white amorphous mass from the HWE adduct **7c** after column chromatography (1:4, EtOAc:Hexane, v/v, Rf: 0.19). ¹H NMR (CDCl₃, 400MHz): δ (ppm) 7.67 (2H, d, J = 8.75 Hz, H2'/6'), 7.44 (2H, d, J = 8.75 Hz, H3'/5'), 7.11 (2H, d, J = 8.89 Hz, H2''/6''), 7.01 (1H, brs, OH4), 6.77 (2H, d, J = 8.89 Hz, H3''/5''), 4.27 (2H, q, J = 7.12 Hz, OCH₂CH₃) 3.64 (1H, d, J = 14.58 Hz, H7a), 3.51 (1H, d, J = 14.58 Hz, H7b), 1.23 (3H, t, J = 7.11 Hz, OCH₂CH₃). ¹³C NMR {DEPTQ-135} (CDCl₃, 100MHz) δ (ppm) 168.68, 168.67 (C5 & C6), 139.3, 135.5 (C4' & C4''), 133.6 (C3), 131.7, 129.5 (C3'/5' & C3''/C5''), 131.2 (C4), 129.0, 128.5 (C2'/6' & C2''/6''), 128.0, 126.3 (C1' & C1''), 85.9 (C2), 63.4 (OCH₂CH₃), 38.7 (C7), 14.0 (OCH₂CH₃). HRMS (ESI-QTOF) *m*/*z*: [M+Na]⁺ Calcd for C₂₀H₁₆O₅Cl₂Na (429.0267), found 429.0266.

Ethyl 4-hydroxy-2-(4-methylbenzyl)-5-oxo-3-(4-methylphenyl)-2,5-dihydrofuran-2-carboxylate (9d)

Obtained **9d** (70 mg, 0.19 mmol, 38%) as a white solid from the HWE adduct **7d** after column chromatography (1:4, EtOAc:Hexane, v/v, Rf:0.14). ¹H NMR (CDCl₃, 400MHz): δ (ppm) 7.98 (2H, d, *J* = 8.06 Hz, H2'/6'), 7.62 (2H, d, *J* = 8.06 Hz, H3'/5'), 7.25 (2H, d, *J* = 8.06 Hz, H2''/6''), 7.09 (2H, d, *J* = 8.06 Hz, H3''/5''), 4.60 (2H, q, *J* = 7.19 Hz, OCH₂CH₃) 3.98 (1H, d, *J* = 14.17 Hz, H7a), 3.88 (1H, d, *J* = 14.17 Hz, H7b) 2.76, 2.58 (2 x 3H, 2 x s, 2 x ArCH₃), 1.56 (3H, t, *J* = 7.08 Hz, OCH₂CH₃). ¹³C NMR {DEPTQ-135} (CDCl₃, 100MHz) δ (ppm) 169.4, 169.1 (C5 & C6), 139.6, 138.3 (C4' & C4''), 136.9 (C3), 130.4, 129.8 (C3'/5' & C3''/C5''), 129.7 (C4), 128.8, 127.8 (C2'/6' & C2''/6''), 128.2, 126.9 (C1' & C1''), 86.3 (C2), 63.0 (OCH₂CH₃), 39.0 (C7),

21.6, 21.2 (2 x Ar<u>C</u>H₃), 14.0 (OCH₂<u>C</u>H₃). IR (neat): 3300, 3025, 3010, 2995, 2930, 1730, 1710, 1650 cm⁻¹. HRMS (ESI-QTOF) m/z: [M+Na]⁺ Calcd for C₂₂H₂₂O₅Na (389.1359), found 389.1352.

Ethyl 4-hydroxy-2-(3-methoxybenzyl)-5-oxo-3-(3-methoxyphenyl)-2,5-dihydrofuran-2-carboxylate (9e)

Obtained **9e** (155 mg, 0.39 mmol, 78%) as an off-white amorphous mass from the HWE adduct **7e** after column chromatography (1:4, EtOAc:Hexane, v/v, Rf:0.14). ¹H NMR (CDCl₃, 400MHz): δ (ppm) 7.38 (1H, t, J = 8.24 Hz, H5'), 7.32 (1H, brs, H2'), 7.24 (1H, m, H4' or H6'), 7.04 (1H, t, J = 8.04 Hz, H5''), 6.95 (1H, m, 1.86 Hz, H4' or H6'), 6.71 (1H, ddd, J = 8.04, 2.46 Hz, H4'' or H6''), 6.46 (1H, d, J = 8.04 Hz, H4'' or H6''), 6.41 (1H, brs, OH4), 6.36 (1H, brs, H2''), 4.28 (2H, q, J = 7.14 Hz, OCH₂CH₃), 3.84 (3H, s, ArOCH₃), 3.64 (1H, d, J = 14.56 Hz, H1a), 3.59 (3H, s, ArOCH₃), 3.58 (1H, d, J = 14.56 Hz, H1b), 1.24 (3H, t, J = 7.14 Hz, OCH₂CH₃). ¹³C NMR {DEPTQ-135} (CDCl₃, 100MHz) δ (ppm) 169.00, 168.96 (C5 & C6), 160.0, 159.2 (C3' & C3''), 138.9 (C3), 134.4 (C1'), 130.9 (C4), 130.1 (C5'), 129.1 (C5''), 127.4 (C1''), 122.9 (C4'' or C6''), 120.0 (C4' or C6'), 115.4 (C2''), 115.3 (C4' or C6'), 113.7 (C2'' or C6''), 113.4 (C2'), 86.3 (C2), 63.2 (OCH₂CH₃), 55.5, 55.1 (2 x ArOCH₃), 39.4 (C7), 14.1 (OCH₂CH₃). IR (neat): 3280, 3060, 3000, 2940, 2840, 1750, 1725, 1700, 1600 cm⁻¹. HRMS (ESI-QTOF) *m/z*: [M+Na]⁺ Calcd for C₂₂H₂₂O₇Na (421.1258), found 421.1251.

Ethyl 4-hydroxy-2-(2-methylpentyl)-5-oxo-3-(4-methoxyphenyl)-2,5-dihydrofuran-2-carboxylate (14)

A mixture of the HWE adducts **7b** (200 mg, 0.59 mmol) and **7h** (177 mg, 0.59 mmol) were dissolved in THF (5.6 mL) and cooled to ~0°C with an ice bath. 20% AcOH/H₂O (6.0 mL) was added followed by 1M TBAF/THF solution (1.2 g, 4.7 mL, 4.7 mmol). The reaction mixture was allowed to warm to room temperature and stirred until starting materials disappeared via TLC analysis (~2 hour), and then neutralised by the addition of solid NaHCO₃ (to pH \approx 8), and stirred for an additional 1 hour. The solid was removed by filtration and the crude mixture was concentrated *in vacuo*, and then diluted with EtOAc (50 mL), washed with sat. aq. NaHCO₃, dried (Na₂SO₄), and concentrated *in vacuo*. The residue was then purified via column chromatography (1:4, EtOAc:Hexane, v/v) to give **8c** (11 mg, 0.06 mmol, 10%), **9b** (56 mg, 0.14 mmol, 23%), and the title compound **14** (90 mg, 0.25 mmol, 42%) as a mixture of diastereomers. ¹H NMR (CDCl₃, 400MHz; where the same signal for the different diastereomer appears at a different resonance frequency, the second signal is given in parentheses): δ (ppm) 7.76 (7.73) (2H, d, *J* = 9.12 Hz, H2'/6'), 6.93 (2H, d, *J* = 9.12 Hz, H3'/5'), 4.20 (4.19) (2H, q, *J* = 7.05 Hz, OCH₂CH₃), 3.84 (3H, s, ArOCH₃), 2.49 (1H, dd, *J* = 14.85, 4.35 Hz, H1a''), 2.04 (1H, dd, *J* = 14.85, 6.88 Hz, H1b''),

 (2.28 (AB system, 2H, H1")), 1.50-1.31 (1H, m, H2"), 1.28-1.05 (4H, m, H3"/H4"), 1.19 (1.19) (3H, t, J = 7.05 Hz, OCH₂CH₃), 0.88 (0.71) (3H, d, J = 6.65 Hz, C2"-Me), 0.84 (0.67) (3H, t, J = 6.92 Hz, H5"). ¹³C NMR {DEPTQ-135} (CDCl₃, 100MHz, where the same signal for the different diastereomer appears at a different resonance frequency, the second signal is given in parentheses): δ (ppm) 170.1, 169.5 (170.1, 169.4) (C5 & C6), 160.2 (160.1) (C4'), 137.1 (137.0) (C3), 129.6 (129.6) (C3'/5'), 129.5 (C4), 122.4 (122.2) (C1'), 114.4 (114.3) (C2'/6'), 87.6 (87.3) (C2), 62.9 (62.8) (OCH₂CH₃), 55.4 (55.4) (ArOCH₃), 40.6 (39.9) (C1"), 40.4 (40.4) (C3" or C4"), 28.1 (28.0) (C2"), 21.3 (21.2) (C2"-Me), 19.8 (19.7) (C3" or C4"), 14.3 (14.1) (OCH₂CH₃), 14.0(C5"). IR (neat): 3295, 2958, 2931, 2872, 1742, 1730 cm⁻¹. HRMS (ESI-QTOF) *m/z*: [M+Na]⁺ Calcd for C₂₀H₂₆O₆Na (385.1622), found 385.1620.

Ethyl 4-hydroxy-2-(4-methoxybenzyl)-5-oxo-3-phenyl-2,5-dihydrofuran-2-carboxylate (15) and Ethyl 4-hydroxy-2-benzyl-5-oxo-3-(4-methoxyphenyl)-2,5-dihydrofuran-2-carboxylate (16)

A mixture of the HWE adducts **7a** (330 mg, 1.08 mmol) and **7b** (360 mg, 1.08 mmol) were dissolved in THF (5.6 mL) and cooled to ~0°C with an ice bath. 20% AcOH/H₂O (6.0 mL) was added followed by 1M TBAF/THF solution (1.2 g, 4.7 mL, 4.7 mmol). The reaction mixture was allowed to warm to room temperature and stirred until starting materials disappeared via TLC analysis (~4 hour), and then neutralised by the addition of solid NaHCO₃ (to pH \approx 8), and stirred for an additional 1 hour. The solid was removed by filtration and the crude mixture was concentrated *in vacuo*, and then diluted with EtOAc (50 mL), washed with sat. aq. NaHCO₃, dried (Na₂SO₄), and concentrated *in vacuo*. The residue was then purified via column chromatography (1:9, EtOAc:Hexane, v/v) to give **9a** (75 mg, 0.22 mmol, 20%), **9b** (80 mg, 0.20 mmol, 19%), and a mixture of the title compounds **15** and **16** (170 mg, 0.46 mmol, 43%) as an inseparable mixture of isomers in approximately equal amounts (as calculated via ¹H NMR integration).

¹H NMR (CDCl₃, 400MHz, both isomers): δ (ppm) 7.73-7.68 (4H, m, 2 x H2'/6'), 7.49-7.35 (3H, m, H3'/5' & H4'), 7.16-7.09 (3H, m, H2''/6'' & H4''), 6.99 (2H, d, *J* = 8.14 Hz, H3'/5'), 6.85 (2H, m, H3''/5''), 6.75 (2H, d, *J* = 8.76 Hz, H2''/6''), 6.66 (2H, d, *J* = 8.76 Hz, H3''/5''), 6.55, 6.38 (2 x 1H, 2 x brs, 2 x OH4), 4.30-4.22 (4H, m, 2 x OCH₂CH₃), 3.88, 3.72 (2 x 3H, 2 x s, 2 x ArOCH₃), 3.66, 3.62 (2 x 1H, 2 x d, *J* = ~14.57 Hz, 2 x H7a), 3.56, 3.52 (2 x 1H, 2 x d, *J* = ~14.57 Hz, 2 x H7a), 3.56, 3.52 (2 x 1H, 2 x d, *J* = ~14.57 Hz, 2 x H7b), 1.22 (6H, t, *J* = 7.38 Hz, 2 x OCH₂CH₃). ¹³C NMR {DEPTQ-135} (CDCl₃, 100MHz, both isomers): δ (ppm) 169.2, 169.2, 169.1, 169.0, (2 x C5 & C6), 160.3, 158.8 (C4' & C4''), 138.8, 137.3 (2 x C3), 132.9 (C1'), 131.6, 130.5 (C3'/5' & C3''/C5''), 129.7 (C4), 129.5 (C2'/C6'), 129.4 (C4'), 129.1, 128.1 (C3'/C5' & C3''/5''), 128.0 (C4), 127.8 (C2''/6''), 127.4 (C4''), 124.8, 124.3 (C1' & C1''), 114.6, 113.6 (C2'/6' & C2''/6''), 86.4, 86.1 (2 x C2), 63.1 (2 x OCH₂CH₃), 55.5, 55.2 (2 x ArOCH₃), 39.5, 38.5 (2 x C7), 14.0 (2 x OCH₂CH₃).

HRMS (ESI-QTOF) *m/z*: [M+H]⁺ Calcd for C₂₁H₂₁O₆ (369.1333), found 369.1327.

ASSOCIATED CONTENT

Supporting Information

¹H & ¹³C NMR spectra are included.

The Supporting Information is available free of charge on the ACS Publications website.

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Notes

The authors declare no competing financial interest.

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