

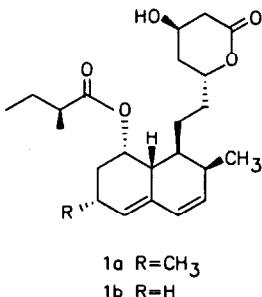
SYNTHESIS OF AN HMG-COA REDUCTASE INHIBITOR;  
A DIASTEROSELECTIVE ALDOL APPROACH

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ABSTRACT

The synthesis of the  $\beta$ -hydroxy- $\delta$ -lactone moiety of an HMG-CoA reductase inhibitor in its correct absolute configuration (94% ee) has been accomplished via a diastereoselective aldol reaction between aldehyde 4 and the magnesium enolate of S(+)-1,2,2-triphenylethylacetate, Claisen condensation, and hydroxyl directed reduction of the resulting  $\delta$ -hydroxy- $\beta$ -keto ester.

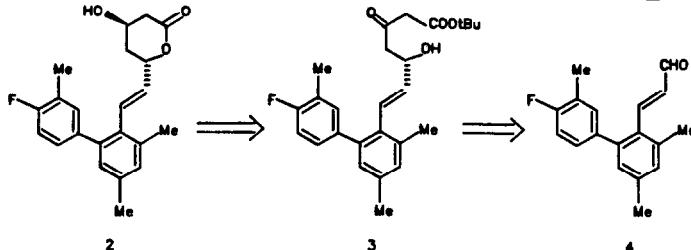
The discovery of mevinolin 1a<sup>1</sup> and compactin 1b<sup>2</sup> as potent inhibitors of 3-hydroxy-3-methylglutaryl coenzyme A reductase has resulted in an intensive effort to develop efficient laboratory syntheses of these<sup>3</sup> and other related hypocholesterolemic agents.<sup>4</sup> The key structural feature common to these HMG-CoA inhibitors is the  $\beta$ -hydroxy- $\delta$ -lactone moiety.<sup>5</sup> Furthermore, it appears that this unit in its correct absolute configuration (that which corresponds to 1a and 1b) is essential for enzyme inhibition.<sup>5</sup> Thus, we<sup>6</sup>,



as well as others<sup>7</sup>, have been interested in the development of an efficient method for the synthesis of such a structural unit.

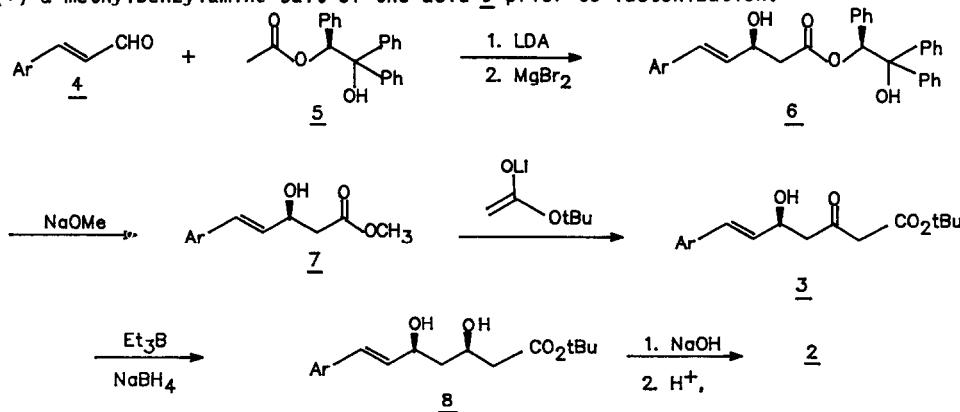
Prior syntheses of  $\beta$ -hydroxyl- $\delta$ -lactone HMG-CoA reductase inhibitors have been accomplished by initial generation of an appropriate, non-racemic lactone "synthon" followed by the coupling of this unit to the remaining portion of the molecule at a site removed from the asymmetric centers.<sup>6</sup> These routes have typically suffered from either inefficient generation of the asymmetric synthon and/or inefficient coupling reactions.

Our strategy is based on the use of a diastereoselective aldol reaction followed by a Claisen condensation for the generation of the 5(S) stereocenter of keto-alcohol 3 from aldehyde 4. The 5(S)hydroxyl function of 3 would then be expected to direct the reduction of the 3-keto group to the desired 3(R) stereochemistry of 2.



A long standing problem in the preparation of simple ( $\alpha$ -unsubstituted)  $\beta$ -hydroxy esters (acids) has been the lack of aldehyde facial selectivity in the aldol reaction with chiral acetate enolates.<sup>8</sup> However, several solutions to this problem have recently appeared.<sup>9</sup> We wish to report here the use of one of these methods for the diastereo-selective synthesis of the biphenyl HMG-CoA inhibitor 2.<sup>10</sup>

The magnesium (II) enolate of S(+)-2-acetoxy-1,1,2-triphenylethanol (5) (1.1 equiv) was condensed with aldehyde 4 in tetrahydrofuran at  $-78^\circ$  via the procedure of Braun and Devant<sup>9</sup> to produce the diastereomers 6 in 93% yield (SS:SR=97:3, as determined by PMR and HPLC analysis).<sup>13</sup> Transesterification of 6 with 1.05 equivalent of sodium methoxide in methanol gave methyl ester 7 (S/R = 97:3) in 95% yield.<sup>14</sup> Treatment of ester 7 with 3 equivalents of lithio-t-butyl acetate in tetrahydrofuran at  $-30$  to  $-40^\circ\text{C}$  for 1 hr. resulted in the formation of  $\beta$ -keto- $\delta$ -hydroxy ester 3 in 90% yield.<sup>15</sup> Highly stereospecific reduction of the  $\beta$ -keto functionality was effected using sodium borohydride-triethylborane in tetrahydrofuran-methanol (4:1) at  $-78^\circ$  giving diol 8 in 93% yield.<sup>6,11,12</sup> The diol ester was saponified with sodium hydroxide in aqueous methanol, acidified to pH 3.8, and the resulting acid 9, was lactonized by heating in toluene at  $90^\circ$  for 8 hr to afford lactone 2 in 85% yield (3R5S:3S5R = 97:3 as determined by HPLC analysis of the corresponding R(+)- $\alpha$ -methylbenzylamide derivatives).<sup>13</sup> The enantiomeric purity of 2 could be enhanced to >99% ee by recrystallization of the R(+)- $\alpha$ -methylbenzylamine salt of the acid 9 prior to lactonization.<sup>14</sup>



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