

## A STEREOSELECTIVE $\alpha$ -GLUCOSYLATION BY USE OF A MIXTURE OF 4-NITROBENZENESULFONYL CHLORIDE, SILVER TRIFLUOROMETHANESULFONATE, *N,N*-DIMETHYLACETAMIDE, AND TRIETHYLAMINE\*

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### ABSTRACT

Stereoselective  $\alpha$ -glucosylation of partially protected carbohydrates with 2,3,4,6-tetra-*O*-benzyl- $\alpha$ -D-glucopyranose in dichloromethane, in the presence of a quaternary mixture of 4-nitrobenzenesulfonyl chloride, silver trifluoromethanesulfonate, *N,N*-dimethylacetamide, and triethylamine gave *O*- $\alpha$ -D-glucopyranosyl-(1 $\rightarrow$ 4)- and -(1 $\rightarrow$ 6)-2-acetamido-2-deoxy-D-glucopyranose (*N*-acetylmaltosamine and *N*-acetylisomaltosamine). A step-by-step synthesis of *O*- $\alpha$ -D-glucopyranosyl-(1 $\rightarrow$ 4)-*O*-[ $\alpha$ -D-glucopyranosyl-(1 $\rightarrow$ 6)]-D-glucopyranose is described.

### INTRODUCTION

Several procedures for  $\alpha$ -glucosylation<sup>1</sup> have been published<sup>2,3</sup>. Most require, however, the preparation of a reactive glycosyl donor before the coupling reaction. Instead of introducing the benzyl group as a persistent protecting group, a convenient condensation reaction (Reaction 1) may be applied to a sugar derivative having an unprotected OH-1 group (GOH; G denotes a 2,3,4,6-tetra-*O*-benzyl-D-glucopyranosyl residue or equivalents)<sup>4–7</sup>. A ternary mixture



consisting of 4-nitrobenzenesulfonyl chloride (3), silver trifluoromethanesulfonate (4), and triethylamine (5) has been used for the stereoselective  $\beta$ -glucosylation of primary alcohols with 2,3,4,6-tetra-*O*-benzyl- $\alpha$ -D-glucopyranose<sup>4,5</sup> (1). A modification of these conditions to give selectively  $\alpha$ -glucosides is described herein<sup>8</sup>. These conditions were applied to the synthesis of *O*- $\alpha$ -D-glucopyranosyl-(1 $\rightarrow$ 4)- (25) and -(1 $\rightarrow$ 6)-2-acetamido-2-deoxy-D-glucopyranoses (27), which constitutes

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the *Shigella flexneri* O-antigens<sup>9</sup>, as well as to the step-by-step synthesis of *O*- $\alpha$ -D-glucopyranosyl-(1 $\rightarrow$ 4)-*O*-[ $\alpha$ -D-glucopyranosyl-(1 $\rightarrow$ 6)]-D-glucopyranose (**32**), which is the branching point of amylopectin and glycogen<sup>10,11</sup>.

## RESULTS AND DISCUSSION

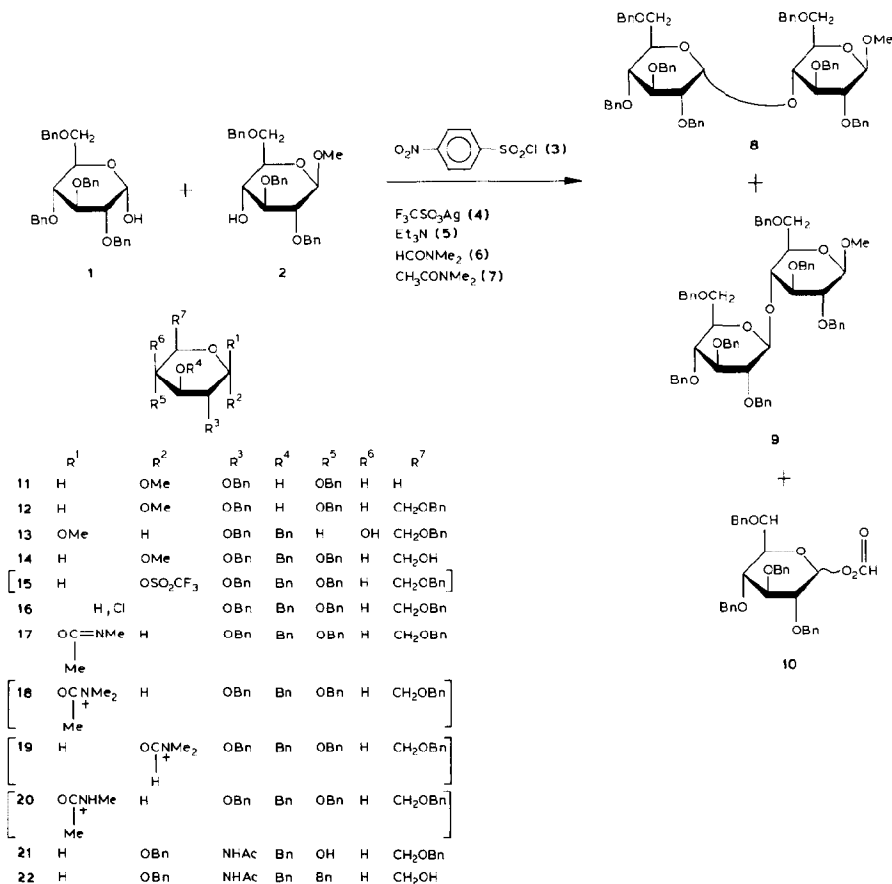
When the glucosylation of methyl 2,3,6-tri-*O*-benzyl- $\beta$ -D-glucopyranoside<sup>12</sup> (**2**) with **1** was carried out in the presence of **3**, **4**, and **5**, in *N,N*-dimethylformamide (**6**) (Run 2, Table I) instead of dichloromethane (Run 1), the proportion of  $\alpha$  (**8**) to  $\beta$  anomer (**9**) rose significantly, although the yield was much decreased; the 1-*O*-formyl derivative **10** was isolated as a by-product<sup>13</sup>. The yield of glucosides, as well as the selectivity for the formation of the  $\alpha$  anomer (**8**), were well improved by use of a limited amount of **6** in dichloromethane (Run 3); *N,N*-dimethylacetamide (**7**) was more effective. Thus, the glucosylation by a quaternary mixture composed of **3**, **4**, **5**, and **7** in dichloromethane (Run 5, Condition A) gave

TABLE I

GLYCOSYLATION OF COMPOUNDS **2**, **11**–**14**, **21**, **22**, **30** AND **42** WITH **1**<sup>a</sup>

Run	Acceptor	Amide		Time <sup>b</sup> (h)	Yield of glucosides (%)	Proportion of $\alpha$ -D-glucoside (%)
		Composition	Proportion			
1	<b>2</b>			19	97	45
2 <sup>c</sup>	<b>2</b>			19	58	77
3	<b>2</b>	HCONMe <sub>2</sub>	2.5	18	92	88
4	<b>2</b>	AcNHMe	2.5	18	45 <sup>d</sup>	<sup>e</sup>
5	<b>2</b>	AcNMe <sub>2</sub>	2.5	21	86	93
6	<b>2</b>	AcNMe <sub>2</sub>	3.3	16	86	93
7	<b>2</b>	AcNMe <sub>2</sub>	5.0	21	73	86
8	<b>11</b>	AcNMe <sub>2</sub>	2.5	18	87	88
9	<b>12</b>	AcNMe <sub>2</sub>	2.5	24	85	89
10	<b>13</b>	AcNMe <sub>2</sub>	2.5	18	87	90
11	<b>14</b>	AcNMe <sub>2</sub>	2.5	20	91	47
12	<b>14</b>	AcNMe <sub>2</sub>	5.0	18	88	73
13	<b>14</b>	AcNMe <sub>2</sub>	10.0	19	54	72
14	<b>14</b>	HCONMe <sub>2</sub>	5.0	24	98	66
15	<b>14</b>	EtCONMe <sub>2</sub>	5.0	21	99	45
16	<b>14</b>	EtCONMe <sub>2</sub>	5.0	17	95	45
17	<b>14</b>	AcNPh <sub>2</sub>	5.0	22	95	41
18	<b>14</b>	BzNMe <sub>2</sub>	5.0	17	94	39
19	<b>21</b>			24	76 <sup>d</sup>	<sup>e</sup>
20	<b>21</b>	AcNMe <sub>2</sub>	2.5	24	84 <sup>d</sup>	<sup>e</sup>
21	<b>22</b>			24	79	35
22	<b>22</b>	AcNMe <sub>2</sub>	5.0	24	95	68
23	<b>30</b>	AcNMe <sub>2</sub>	5.0	20	82	62
24	<b>30</b>	AcNMe <sub>2</sub>	2.5	20	62 <sup>d</sup>	<sup>e</sup>

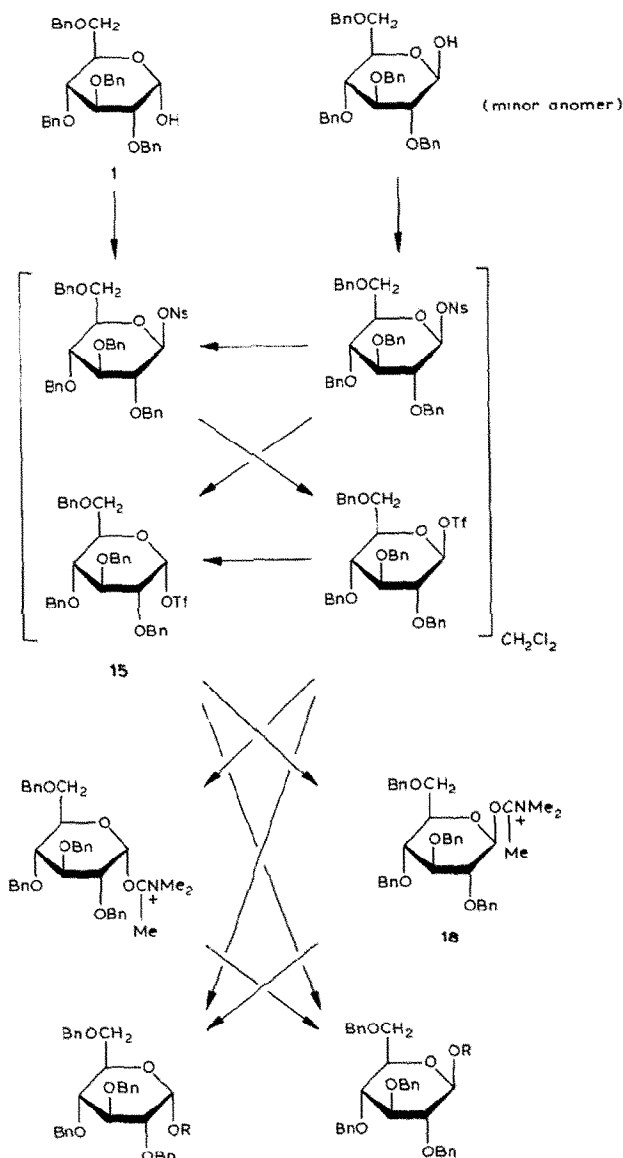
<sup>a</sup>The acceptor was treated with **1** (1.3 equiv.), and **3**, **4**, and **5** (2.5 equiv. each) in dichloromethane. <sup>b</sup>At 0°. <sup>c</sup>In *N,N*-dimethylformamide instead of dichloromethane. <sup>d</sup>Yield of isolated  $\alpha$ -D anomer. <sup>e</sup>Trace of  $\beta$ -D anomer.



**8** in a 80% yield with an excellent stereoselectivity; use of an excess of **7** diminished the yield of glucosides (Runs 6 and 7). With *N*-methylacetamide (Run 4), the selectivity was good but the yield was poor.

The quaternary reagent used under Condition A was effective for the selective  $\alpha$ -glucosylation of the partially benzylated pyranosides **11** (ref. 14) and **12** (ref. 15) (Runs 8 and 9). The axially oriented OH-4 group of the galactopyranoside<sup>16</sup> was similarly  $\alpha$ -glucosylated without difficulty (Run 10).

The glucosylation of the primary OH group of the glycosyl acceptor<sup>17</sup> **14**, however, lost selectivity under Condition A (Run 11). This implies that the reactive primary alcohol may react with the hypothetical intermediate **15** (ref. 18), which we consider as the reactive intermediate (Scheme 1), to form the corresponding  $\beta$ -glucoside in competition<sup>19</sup> with **7**. Nevertheless, the selectivity was increased to an acceptable level simply by doubling the amount of **7** (Run 12, Condition B); use of an excess of **7** decreased the efficiency of the reaction (Run 13). Of the additives examined under Condition B, **7** gave the best results (Runs 14–18).



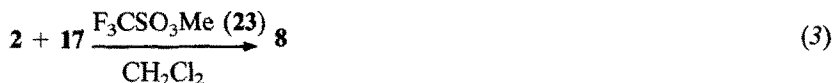
Scheme 1

Scheme 1. Plausible pathway of  $\alpha$ -glucosylation with the quaternary reagent. The  $\beta$ -sulfonates may rapidly change into **15** in the presence of  $[\text{Et}_3\text{NH}]^+ \cdot [\text{OTf}]^-$  in dichloromethane<sup>17,18</sup>. The amide **7** reacts with **15** to generate the intermediate **18** that is the immediate precursor of an  $\alpha$ -glucoside<sup>19</sup>. A primary alcohol may effectively compete with **7** to give a  $\beta$ -glucoside. The counter anion of the intermediates, which is thought to be  $\text{TfO}^-$ , is not illustrated.

The aforementioned effect of **7** on the selectivity was also observed for the glucosylation with chloride<sup>20</sup> **16** and **4** (Reaction 2).

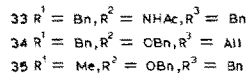
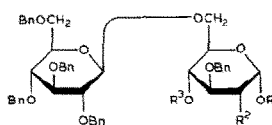
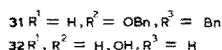
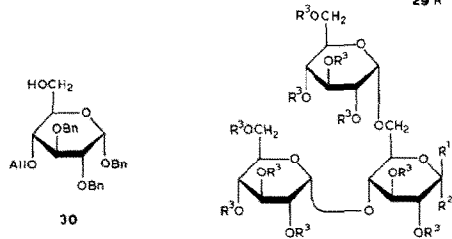
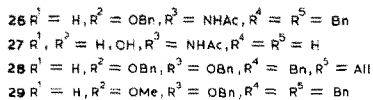
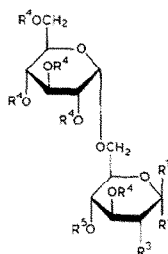
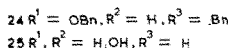
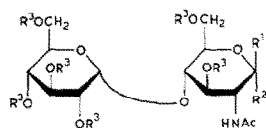


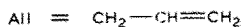
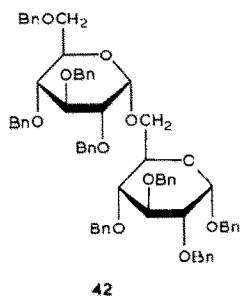
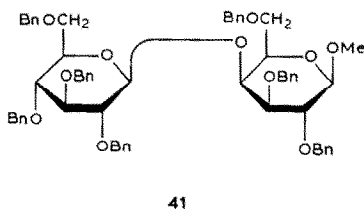
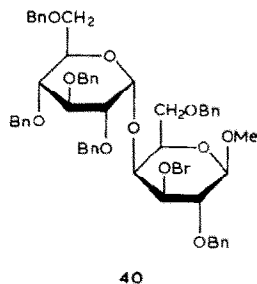
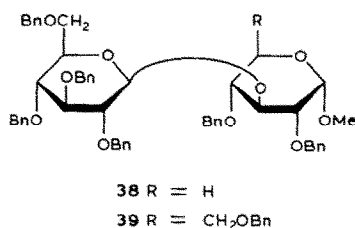
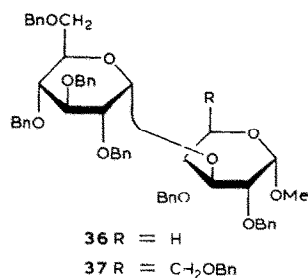
Thus, treatment of a mixture of the glucosyl imidate<sup>2</sup> **17** and **2** in



dichloromethane with methyl trifluoromethanesulfonate (**23**) gave **8** exclusively (Reaction 3); the reactive intermediate **18** is thought to be involved in the reaction<sup>19</sup>. The aforementioned formate **10** (Run 2) appears to be formed through hydrolysis of the unreacted, less reactive intermediate having the  $\alpha$  configuration (**19**). The intermediate **19** seems more reactive than the intermediate **20**, which may have been formed during Run 4.

The quaternary reagents was then applied to the acceptors **21** (refs. 21, 22) and **22** (refs. 21, 23) having a 2-acetamido-2-deoxy group. In the glucosylation of OH-6 of **22**, **7** showed an apparent effect for  $\alpha$  selectivity (Run 22). In the glucosylation of **21**, an adequate  $\alpha$  selectivity was attained, even with the ternary reagent (Run 20). It is notable that the addition of **7** improved the yield of glucosides for **21** as well as **22**; **7** seems to prevent **15** to react with the acetamido group<sup>24</sup> of **21**





and **22** to form a less reactive intermediate, such as **20**. Catalytic hydrogenation of the resulting **24** and **26** smoothly gave **25** and **27**, respectively.

The quaternary reagent was used for a new step-by-step synthesis of the branched trisaccharide **32**. The key compound<sup>25</sup> **30** was condensed with **1** in the presence of the quaternary reagent under Condition B (Run 23). After chromatography, the isomaltose derivative **28** was obtained in a 51% yield. After deallylation<sup>26</sup>, the second coupling reaction of **42** with **1** by the quaternary reagent under Condition A (Run 24) gave the trisaccharide derivative **31** in a 62% yield with almost complete stereoselectivity; further catalytic debenzoylation gave trisaccharide **32**. The <sup>13</sup>C-n.m.r. spectra of the debenzoylated products **25**, **27**, and **32** were consistent with the structures proposed. Thus, the quaternary reagent is useful for the  $\alpha$ -glucosylation using **1**, especially that of rather less reactive secondary alcohol groups.

## EXPERIMENTAL

*General.* — Melting points were determined with an MP-1 melting-point apparatus (Yanagimoto); they are uncorrected. Specific rotations were measured, for solution in a jacketed 1-dm cell, with a DIP-180 automatic polarimeter (Japan Spectroscopic) at 20°.  $^1\text{H}$ -N.m.r. data were recorded with a Varian S-60T spectrometer, and  $^{13}\text{C}$ -n.m.r. data with a JEOL-PS-100 spectrometer linked to a JEOL-EC-100 computer. Column chromatography was carried out on silica gel (Kanto Kagaku); each fraction was examined by t.l.c. on silica gel (Merck, No. 7731).

Compound **2** was prepared as reported earlier<sup>12</sup>; m.p. 72–73°,  $[\alpha]_{\text{D}}^{20} -17^\circ$  (*c* 1.8, chloroform).

*Anal.* Calc. for  $\text{C}_{28}\text{H}_{32}\text{O}_6$ : C, 72.39; H, 6.94. Found: C, 72.03; H, 6.91.

Compounds **8** and **9** were identified by comparison with samples prepared by methanolysis in the presence of silver carbonate and subsequent hot benzylation with benzyl chloride and potassium hydroxide of 2,3,6-tri-*O*-acetyl-4-*O*-(2,3,4,6-tetra-*O*-acetyl- $\alpha$ -<sup>22</sup> and - $\beta$ -D-glucopyranosyl)- $\alpha$ -D-glucopyranosyl bromide<sup>28</sup>. Compounds **36** (ref. 6), **38** (ref. 6), **29** (ref. 12), and **35** (ref. 29) were identified by comparison with the samples prepared previously.

*Anal.* of **29**. Calc. for  $\text{C}_{62}\text{H}_{66}\text{O}_{11}$ : C, 75.43; H, 6.74. Found: C, 75.41; H, 6.79.

The results of the condensation reactions are reported in Table I, the physical and analytical data of the synthesized glucosides and their derivatives in Table II, and the  $^{13}\text{C}$ -n.m.r. data of the C-1 atoms of the protected glucosides and of the C atoms of the deprotected glucosides are in Tables III and IV, respectively; all assignments are tentative.

*General procedure for glycosylation.* — To a mixture of a glucosyl acceptor (0.33 mmol), 2,3,4,6-tetra-*O*-benzoyl- $\alpha$ -D-glucopyranose (**1**, recrystallized from ethyl acetate<sup>37</sup>, 1.3 equiv.), 4-nitrobenzenesulfonyl chloride (**3**, 2.5 equiv.), silver trifluoromethanesulfonate (**4**, 2.5 equiv.), and dichloromethane (1.8 mL), *N,N*-dimethylacetamide (**7**), and then triethylamine (**5**, 2.5 equiv.) were successively added under stirring at -40° bath temperature. The mixture soon became milky, and the bath temperature was gradually raised for 1 h to 0°, at which temperature the mixture was well stirred overnight. The mixture was processed as described previously<sup>4</sup>, and then chromatographed with toluene–butanone (gradient); contamination by a trace of any nitrogenous compounds in the glucosides was removed by rechromatography on silica gel in hexane–ethyl acetate. The amount of **7** was 2.5 equiv. for a secondary alcohol (Condition A) and 5.0 equiv. for a primary alcohol (Condition B).

*Isolation of 2,3,4,6-tetra-*O*-benzyl-1-*O*-formyl-D-glucose (10).* — Chromatography of the reaction mixture of Run 2 conducted in an 85- $\mu\text{mol}$  scale gave **10** (4.9 mg, 8%) as the fastest-moving syrupy product;  $^1\text{H}$ -n.m.r. ( $\text{CCl}_4$ ,  $\text{Me}_4\text{Si}$ ):  $\delta$

TABLE II

PHYSICAL AND ANALYTICAL DATA OF COMPOUNDS

Cpd.	M.p. (degree)	Optical rotation			Mol. Form.	Anal.						Lit.
		[α] <sub>D</sub> <sup>20</sup> (degree)	c	Solv. <sup>a</sup>		Calc.			Found			
						C	H	N	C	H	N	
2	148–152	+91	0.4,	W	C <sub>14</sub> H <sub>25</sub> NO <sub>11</sub>	43.86	6.57	3.65	44.41	6.92	3.39	<i>b</i>
8		+32	1.0,	C	C <sub>62</sub> H <sub>66</sub> O <sub>11</sub>	75.43	6.74		75.10	6.73		
9	99–100	+22	1.0,	C	C <sub>62</sub> H <sub>66</sub> O <sub>11</sub>	75.43	6.74		75.13	6.69		
24		+91	1.9,	C	C <sub>63</sub> H <sub>67</sub> NO <sub>11</sub>	74.61	6.66	1.38	74.66	6.64	1.29	
26	179–181	+88	0.8,	C	C <sub>63</sub> H <sub>67</sub> NO <sub>11</sub>	74.61	6.66	1.38	74.80	6.54	1.25	
27	145–148	+100	0.3,	W	C <sub>14</sub> H <sub>25</sub> NO <sub>11</sub>	43.86	6.57	3.65	43.24	6.57	3.32	<i>c</i>
28		+77	1.6,	C	C <sub>64</sub> H <sub>68</sub> O <sub>11</sub>	75.87	6.76		75.20	6.76		
31		+82	1.7,	C	C <sub>95</sub> H <sub>98</sub> O <sub>16</sub>	76.28	6.60		76.41	6.57		
32		+139	0.3,	W	C <sub>18</sub> H <sub>32</sub> O <sub>16</sub>	42.86	6.39		43.10	6.27		<i>d</i>
33	220–221	+67	0.5,	C	C <sub>63</sub> H <sub>67</sub> NO <sub>11</sub>	74.61	6.66	1.38	74.78	6.66	1.48	
34	93–94	+45	1.0,	C	C <sub>64</sub> H <sub>68</sub> O <sub>11</sub>	75.87	6.76		75.86	6.70		
37		+54	2.0,	C	C <sub>67</sub> H <sub>66</sub> O <sub>11</sub>	75.43	6.74		75.70	6.84		<i>e</i>
39		+49	0.3,	C	C <sub>62</sub> H <sub>66</sub> O <sub>11</sub>	75.43	6.74		75.27	6.79		
40		+61	1.2,	C	C <sub>62</sub> H <sub>66</sub> O <sub>11</sub>	75.43	6.74		75.13	6.70		
41		+26	1.0,	C	C <sub>62</sub> H <sub>66</sub> O <sub>11</sub>	75.42	6.74		75.50	6.86		
42		+43	1.6,	C	C <sub>61</sub> H <sub>64</sub> O <sub>11</sub>	75.29	6.63		74.95	6.77		

<sup>a</sup>W = H<sub>2</sub>O, C = CHCl<sub>3</sub>. <sup>b</sup>Ref. 30: m.p. 144.5–146°,  $[\alpha]_D^{20}$  +87° → +39° (c 0.9, H<sub>2</sub>O). <sup>c</sup>Ref. 31:  $[\alpha]_D^{25}$  +94° (H<sub>2</sub>O). <sup>d</sup>Ref. 10:  $[\alpha]_D^{22}$  +125° (c 0.9, H<sub>2</sub>O). <sup>e</sup>Ref. 2;  $[\alpha]_D^{20}$  +54.6° (c 1.62, CHCl<sub>3</sub>).

TABLE III

<sup>13</sup>C-NMR DATA (δ) FOR THE PROTECTED GLUCOSIDES<sup>a</sup>

Cpd.	C-1		C-1'→3/4		C-1''→6		C-2	COCH <sub>3</sub>
	α	β	α	β	α	β		
8		104.8	96.9					
9		104.9		102.7				
24	97.0		97.0				51.5	23.3
26	97.4				96.6		52.8	23.4
28	95.2				97.8			
31 <sup>b</sup>	94.4		96.8		97.5			
33	97.2					104.0	52.5	23.4
34	95.5					104.1		
37	97.6		97.8					
39	98.0			102.8				
40		105.4	100.2					
41		105.2		103.0				
42	95.2		97.8					

<sup>a</sup>At 25.1 MHz, for a solution in CDCl<sub>3</sub>; signals relative to that of Me<sub>4</sub>Si. <sup>b</sup>Ref. 32; δ 96.0 (C-1), 96.7 (C-1'), and 97.0 (C-1'') were assigned for a compound having a structure similar to that of 31.



TABLE IV

 $^{13}\text{C}$ -N.M.R. DATA ( $\delta$ ) FOR GLUCOSIDES **25**, **27**, AND **32**<sup>a</sup>

C atom	25	27	32
1 $\alpha$	92.0	92.4	93.2
1 $\beta$	96.1	96.5	97.1
2 $\alpha$	55.2	55.4	72.5
2 $\beta$	57.9	58.0	74.7
3 $\alpha$	72.5	72.4	74.1
3 $\beta$	75.6	75.5	75.2
4 $\alpha$	79.0	71.0	79.6
4 $\beta$	78.3	71.0	79.2
5 $\alpha$	71.5	71.4	70.3
5 $\beta$	77.3	77.2	77.3
6 $\alpha$	61.9	67.2	68.1
6 $\beta$	61.9	67.2	68.1
1'	{ $\alpha$ 101.2 $\beta$ 100.9		101.1
2'			74.2
3'	74.2		74.2
4'	70.7		70.8
5'	{ $\alpha$ 73.1 $\beta$ 73.0		73.1
6'			61.8
1''	61.9	99.4	99.9
2''		72.9	72.8
3''		74.4	74.2
4''		71.0	70.7
5''		73.2	73.1
6''		61.9	61.7

<sup>a</sup>At 25.1 MHz, for a solution in  $\text{D}_2\text{O}$ ; signals relative to that of  $\text{Me}_4\text{Si}$  (external). The assignments are based on those for 2-acetamido-2-deoxy-D-glucose<sup>33</sup>, maltose<sup>34-36</sup>, and isomaltose<sup>34,36</sup>.

6.37 (d, 1 H,  $J$  3 Hz, H-1) and 8.03 (s, 1 H, HCO);  $^{13}\text{C}$ -n.m.r. ( $\text{CDCl}_3$ ,  $\text{Me}_4\text{Si}$ ):  $\delta$  94.0 (1 C, C-1) and 159.3 (1 C, CO).

*$\alpha$ -Glucosylation with 2,3,4,6-tetra-O-benzyl-D-glucopyranosyl chloride*<sup>20</sup> (**16**). — To a stirred mixture of **2** (36 mg, 0.078 mmol), **16** [prepared from **1** (54 mg) with an excess of cold thionyl chloride], and **4** (49.5 mg) in dichloromethane (0.42 mL), **7** (18  $\mu\text{L}$ ), and then **7** (27  $\mu\text{L}$ ) were added at  $-40^\circ$ . Then, the bath temperature was adjusted and the time programmed as described earlier. The mixture was processed and chromatographed to give **8** (54.3 mg, 71%) and **9** (11.2 mg, 15%). Without addition of **7**, **8** and **9** were obtained in amounts of 34.1 mg (45%) and 41.2 mg (54%), respectively.

*$\alpha$ -Glycosylation with 2,3,4,6-tetra-O-benzyl-1-O-(N-methylacetamidoyl)- $\beta$ -D-glucopyranose*<sup>2</sup> (**17**). — To a solution of **2** (37 mg, 80  $\mu\text{mol}$ ) and **17** (47 mg, 1.0 equiv.) in dichloromethane (0.5 mL), was added methyl trifluoromethanesulfonate (**21**, Aldrich, 9  $\mu\text{L}$ , 1.0 equiv.) at  $-40^\circ$ . The conditions of reaction and processing were as described earlier to give **8** (28.3 mg, 36%); no trace of the  $\beta$  anomer was isolated.

*O*- $\alpha$ -D-Glucopyranosyl-(1 $\rightarrow$ 4)-O-[ $\alpha$ -D-glucopyranosyl-(1 $\rightarrow$ 6)]-D-glucopyranose (**32**). — The acceptor benzyl 4-*O*-allyl-2,3-di-*O*-benzyl- $\alpha$ -D-glucopyranoside (**30**, 343 mg, 0.70 mmol) was coupled with **1** under Condition B (Run 23). The faster-moving (on t.l.c.), major product (**28**, 288 mg, 0.28 mmol) was heated at reflux in a mixture of ethanol (7 mL), benzene (3 mL), and water (1 mL) containing chlorotris(triphenylphosphine)rhodium(I) (52.6 mg) for 7 h. After evaporation, the residue was heated at reflux in acetone (15 mL) containing M hydrogen chloride (0.6 mL). After evaporation, chromatography gave benzyl 2,3-di-*O*-benzyl-6-*O*-(2,3,4,6-tetra-*O*-benzyl- $\alpha$ -D-glucopyranosyl)- $\alpha$ -D-glucopyranoside (**42**, 248 mg, 90%). This (202 mg, 0.21 mmol) was successively coupled with **1** under Condition A (Run 24). Chromatography gave the fully benzylated trisaccharide **31** (194 mg, 62%); no trace of the  $\beta$  anomer was observed. This compound (118.3 mg, 80  $\mu$ mol) was hydrogenated twice in acetic acid (7 mL) containing palladium-on-carbon (10%, 64 mg) in a Parr-3911 hydrogenation apparatus (340 kPa of hydrogen), followed by chromatography on silica gel in chloroform-methanol (gradient), to give **32** as a foam (18.8 mg, 47%).

*Methyl 2,4,6-tri-O-benzyl- $\alpha$ -D-glucopyranoside* (**12**). — The following procedure was more convenient, but the yield and selectivity were lower, than the previous one<sup>15</sup>, especially for a large-scale preparation. A mixture of methyl  $\alpha$ -D-glucopyranoside (7.5 g, 39 mmol), crushed potassium hydroxide (8.7 g), and benzyl chloride (150 mL) was vigorously stirred at 100° for 2.5 h. After processing, chromatography (silica gel, 120 g; toluene-butanone gradient) gave ~9 g (~50%) of **12**, which contained a trace amount of the 2,3,6-tribenzyl ether. After acetylation with acetic anhydride and pyridine, a similar chromatography gave the 3-acetate of **12**, which was obtained as the slower-moving material<sup>12</sup>. Quantitative deacetylation with methanolic sodium methoxide afforded **12**.

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