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Journal Name

ARTICLE

Received 00th January 20xx,

Accepted 00th January 20xx

DOI: 10.1039/x0xx00000x

www.rsc.org/



Published on 20 May 2016. Downloaded by UNIVERSITY OF NEBRASKA on 22/05/2016 07:43:54.

Transamidation catalysed by magnetically separable Fe_3O_4 nano catalyst under solvent-free condition

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An environmentally benign protocol for transamidation of carboxamides with different amines under solvent free condition using magnetically separable nano Fe₃O₄ as a heterogeneous catalyst is developed. The series of aryl and alkyl amines with long chain alkyl substituents have been selectively converted into transamide products. The current protocol offers diverse substrate scope with good yield of the product. Fe₃O₄ nano catalyst have also been used for formylation of amines via transamidation of dimethyl formamide. Efficient transamidation, ease of work up, simple separation and reusability of catalyst up to six runs are the important highlights of this process.

1. Introduction:

There is an increasing need of a sustainable, efficient and greener route for the development of high quality products¹. In this respect, nanoparticles have emerged as an important tool in many organic reactions^{2–4}. The use of nano catalysts for different organic reactions is ever increasing. But, the major problem in the use of nano catalysts is its tedious recycling procedure and loss of the catalyst in the handling process. Superparamagnetic Fe₃O₄ nanoparticles have attracted considerable attention all over the world due to wide biological^{5–7} and technological applications^{8,9}. It has significant characteristics such as ease of separation from the reaction media by use of a simple magnet and facile recycling process¹². Therefore, there is growing interest for the use of Fe₃O₄

nanoparticles as a catalyst in many organic transformations^{13,14}.

Amide functionality is one of the fundamental building block found in nature^{15,16}. It is commonly present in natural products and synthetic compounds¹⁷. It is useful as a versatile building block in the preparation of bioactive products such as peptides, peptidomimetics and in proteins to make up the peptide bonds. It is also used in drugs or drug intermediates, polymers, agrochemicals and in organic materials^{18–21}. There are several synthetic routes available for their synthesis. Generally, synthesis of amide involves reaction of activated carboxylic acid derivatives such as chloride, anhydride or ester with amines^{22,23}. Other reactions include hydroamination of alkynes^{24–26}, hydration of nitriles^{27–29}, Schmidt reaction³⁰,

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Beckmann rearrangement^{31,32}, amidation of thio acids with azides³³and aminocarbonylation process. Most of these methods suffer from limitations such as harsh reaction conditions, tedious work up procedure and low reactivity. Therefore, transamidation has gained considerable interest as the most convenient route for the synthesis of secondary or tertiary amines through tandom process. Unfortunately, transamidation is a fairly unusual reaction because of high stability and inert nature of amides. Usually, high temperature and long reaction time is required to cleave the amide bond. There are several reports for transamidation using new homogeneous and heterogeneous catalysts^{34–38}. Stahl et al. have reported AI (III), Sc(III) and group 4 metal complex as a homogeneous catalyst which works under milder conditions. Despite the advances achieved by all these methods, there is difficulty in the separation, recycle and reuse of these catalysts from the product. Copper diacetate³⁹ and boric acid⁴⁰ have also been reported as homogeneous catalysts for effective transamidation. Nevertheless, their major shortcomings are long reaction time and difficulty in recycling. To overcome the issue of separation, Shi et al⁴¹ have reported HfCl₄ supported heterogeneous catalyst. This method also has limitations like need of the strong base and limited substrate scope as it has been reported that reactions were unproductive with aliphatic amines.

Although, there are efficient reports to dictate transamidation, little attention has been given for the development of heterogeneous, recyclable catalysts. In continuation of our efforts on the development of green and sustainable methods⁴² herein, we report a simple and efficient protocol for transamidation of carboxamides and phthalimide with various amines in the presence of Fe₃O₄ nano catalyst. We have also described the application of Fe₃O₄ nano catalyst for the direct formylation of various amines using *N*,*N*- dimethyl formamide (DMF) as a formylation agent.

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DOI: 10.1039/C6RA07149J Journal Name

2. Result and discussion:

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In the present study, we have reported an efficient and industrially viable method for transamidation. Initially, we began our study with benzamide and benzyl amine as a model substrate using nano-Fe₃O₄ as a catalyst in toluene at 120 C but no product formation was observed after 24 h (Table 1, entry 1). Reactions were performed in different solvents such as xylene, DMSO, diglyme, water and chlorobenzene but, no improvement in the yield was observed (Table 1, entry 2-6). To our delight, when we performed the reaction under neat condition at 120°C, 29% yield of the product was observed (Table 1, entry 7). On increasing the temperature to 140°C, increase in the yield to 91% was noted (Table 1, entry 8). We have also performed the catalyst loading study, but decrease in the yield was observed on decreasing the catalyst loading (Table 1, entry 9, 10). Whereas, on increasing the amount of the catalyst to more than 20 wt. %, no improvement in the yield was observed (Table 1, entry 11). Hence, the optimised reaction conditions include 20 wt. % catalyst, at 140 C for 8 h under neat condition. Furthermore for comparison, the model reactions were carried out in presence of different catalysts such as Al₂O₃, MgO, ZnO under similar reaction conditions but no appreciable yield was observed (Table 1, entry 12-14). When the reaction was performed without catalyst at 140°C, only 28% of the desired product was obtained. This suggests that the catalyst plays a major role in the reaction. The rate of reaction was faster due to the nano form of the catalyst. When the reaction is performed under a neat condition, better diffusion of nano Fe₃O₄ catalyst in the reaction mixture was observed. Due to which substrate are directly adsorbed on the surface of the catalyst resulting in increased rate of the reaction and higher yield of the product. However, in presence of different solvents, comparatively less active sites are available because of which traces yield of the product were obtained.

Table 1: Optimisation of reaction condition^a. Scheme-1

| | Fe ₃ O ₄ (20%) |
|---------------------|---|
| $PH NH_2 + Ph NH_2$ | Neat, 140°C, 8h Ph N Ph NH ₃ † |

| Entry | Catalyst | Temperature | Solvent | Isolated Yield ^b |
|-----------------|--------------------------------|-------------|---------------|--------------------------------|
| 1 ^c | Fe ₃ O ₄ | 120 | Toluene | Nil |
| 2 | Fe ₃ O ₄ | 120 | Xylene | Nil |
| 3 | Fe ₃ O ₄ | 130 | DMSO | traces |
| 4 | Fe ₃ O ₄ | 130 | Diglyme | traces |
| 5 | Fe ₃ O ₄ | 110 | Water | Nil |
| 6 | Fe ₃ O ₄ | 120 | Chlorobenzene | Traces |
| 7 | Fe ₃ O ₄ | 120 | - | 29% |
| 8 | Fe ₃ O ₄ | 140 | - | 91% |
| 9 ^d | Fe ₃ O ₄ | 140 | - | 70% |
| 10 ^d | Fe ₃ O ₄ | 140 | - | 79% |
| 11 ^d | Fe ₃ O ₄ | 140 | - | 91% |
| 12 | AI_2O_3 | 140 | - | 78% |
| 13 | MgO | 140 | - | 82% |
| 14 | ZnO | 140 | - | 80% |
| 15 ^e | - | 140 | - | 28% |

^aReaction condition: amide (1 mmol), amine (1.2 mmol); catalyst: 20 wt. %, solvent 2ml, in a seal tube, 8h, ^bisolated yields.; ^cReaction time 24 h for entry 1; ^dReaction performed with 10, 15 and 25 wt. % of the catalyst in entries 9-11; ^eReaction performed in absence of the catalyst.

With these optimised conditions in hand, the general applicability and efficiency of this protocol was demonstrated by a wide substrate study with various amines. As shown in table 2, both electron donating and withdrawing groups present on the benzyl amine provided good to excellent yield of the transamidation product (76-93%). Reaction of benzamide with dodecyl amine and butyl amine gave the desired product in 87% and 90% yield respectively in 3 h. However, the reaction rate was found to be slow between benzamide and less nucleophilic amines, giving 68 to 70% yield, in 24 h.

Table 2: Scope of transamidation of benzamide with various amines^a.



^aReaction condition: amide (1 mmol), amine (1.2 mmol), 20 wt. % catalyst, seal tube, time: 8 h, temperature: 140 $^{\circ}$ C, isolated yield; ^btemperature: 100 $^{\circ}$ C, ^bReaction time: 31; ^cReaction time: 24 h.

Table 3: Scope of transamidation of aliphatic amide with various amines^a.



^aReaction condition: aliphatic amide (1mmol), amine (1.2mmol), 20 wt. % catalyst, seal tube, time: 1 h, temperature: 100 [°]C, isolated yield.

To ascertain the scope of the transamidation process, we carried out the reaction of aliphatic amide namely, formamide and acetamide with different amines Table 3 (electron

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donating and electron withdrawing). The reaction proceeded smoothly under milder condition at 100° C in 1 h. Under this condition, aliphatic amides like acetamide and formamide were reacted with various amines to obtain the desired products in good to excellent yields (76-92%).

Phthalimide is a potential precursor in pesticide, medicine and many dye intermediates. Thus, after successful transamidation of benzamide, we attempted transamidation of phthalimide with different amines (benzyl, aliphatic and cyclic amines) (Table 4). All the amines reacted smoothly and gave the corresponding *N*-substituted derivative in good yield (75-91%). Thus, this methodology has broad applicability.

Table 4: Transamidation of phthalimide with various amines^a.

Scheme - 4



^aReaction condition: phthalimide (1 mmol), amine (1.2 mmol), 20 wt. % catalyst, seal tube, time: 5 h, temperature: 140° C, isolated yield.

After efficacious transamidation of benzamide under neat condition, we were keen to know whether N,N-dimethyl formamide (DMF) could be used for direct formylation of amines. Recent literature reports include HCONH₂/NH₂OH.HCl⁴³, HCONH₂/Cp₂ZrCl₂⁴⁴ and use of carboxylic acid in presence of protic ionic liquids⁴⁵. However, these methods require longer reaction time, high catalyst loading or anhydrous condition for the reaction. Hence, we prophesied that Fe₃O₄ mediated transamidation using DMF may be advantageous for direct formylation of amines. Therefore, we have performed the reaction of benzyl amine in presence of DMF with 20 wt. % of the $\rm Fe_3O_4$ catalyst. The reaction was completed in 18 h. In this reaction, DMF plays a dual role of solvent as well as formylation agent. The reaction was performed with various aliphatic, aromatic amines in presence of DMF and Fe_3O_4 as a catalyst (Table 5). In the formylation of benzyl amine derivatives, the electronic effect of the substituent had no effect on the yield of product. It offered good to excellent yield of the targeted product (72-93%).



Figure 1: Recyclability study of the Fe₃O₄ nano catalyst

Table 5: Scope of *N*-formylation of amines using *N*,*N*-dimethylformamide as formylation agent^a.

Scheme-5



^aReaction condition: amine (1.5 mmol), DMF: 2ml, 20 wt. % catalyst, seal tube, time: 18 h, temperature: 140 \cdot C, isolated yield.

To assess the recyclability of the catalyst, we examined the transamidation of benzamide with benzyl amine under the optimised condition. The results are summarised in figure 1. After completion of the reaction, the catalyst was separated by an external magnet, washed with methanol and dried at 60° C for 1 h. The recovered catalyst was then used for the next batch. It was observed that catalyst could be recycled efficiently up to six runs. This study indicates potential application of nano Fe₃O₄ as a heterogeneous catalyst for transamidation reaction with wide substrate scope under neat condition. Figure 2 and 3 show TEM and SEM images of the fresh and reused catalyst. Although, slight aggregation of the catalyst was observed in the SEM image due its magnetic nature, there is no change in the surface morphology and size of the catalyst after 6^{th} recycle.



Figure 2: TEM images of Fe₃O₄ nano catalyst before use (a) and after six runs (b)





Figure 3: SEM images of Fe₃O₄ nano catalyst before use (a) and after six runs (b).

3. Characterisation of the catalyst:

The Fe₃O₄ nano catalyst was prepared according to previously reported literature method⁴⁶. The XRD pattern of the Fe₃O₄ nanoparticle is shown in Figure 4. A number of Bragg reflections by their indices (220), (311), (400), (422), (551) and (440) indicate the cubic crystal phase of Fe₃O₄⁴⁷. TEM image of the catalyst displays dark Fe₃O₄ core with spherical surface morphology and average particle size between 13-15 nm (Figure 2a). This nano size of Fe₃O₄ provides higher surface area and active sites, resulting in faster reaction rate. The SEM image of the Fe₃O₄ nano particles is shown in Figure 3a. It shows that they have spherical morphology and it has marked tendency to form large aggregates due to magnetic characteristics.



Figure 4: XRD images of Fe₃O₄ nano catalyst

4. Plausible reaction Mechanism:

Based on the present experimental results and literature reports^{40,43,48}, it is supposed that catalytically active site of Fe₃O₄ is Fe³⁺ which behaves as Lewis acid and coordinates to the carbonyl group of amide to form intermediate step-I. Then, nucleophilic attack by an amine at the carbonyl centre of the activated amide intermediate step-I generates intermediate step-II. It is subsequently followed by a rearrangement to give intermediate step-III, which is then followed by elimination of ammonia to yield the desired product, thus regenerating the Fe₃O₄ catalyst (Figure 5).



Figure 5: Plausible reaction mechanism

5. Conclusion:

In summary, we have developed an efficient protocol for transamidation of carboximide under solvent free condition using heterogeneous nano catalyst. A wide range of aliphatic, aromatic and benzylic amines could be efficiently converted into their transamidation products with good to excellent yield. Along with this, the ease of separation and reusability of the catalyst are the added advantages of this process. The developed protocol is simple, green and economically viable.

Experimental:

General procedure for transamidation:

A mixture of amide (1 mmol), amine (1.2 mmol) and Fe_3O_4 (20 wt.%) was stirred in a sealed tube at specified temperature for specified reaction time (scheme 1-4). After completion of the reaction (monitored by TLC), the reaction mixture was cooled to room temperature and dissolved in ethyl acetate. The catalyst was separated from the reaction mixture by an external magnet. The crude reaction mass was concentrated and then purified by column chromatography using hexane and ethyl acetate as eluent.

General procedure for formylation using DMF:

A mixture of benzyl amine (1.5 mmol), *N*, *N*- dimethyl formamide and Fe_3O_4 (20 wt. %) was stirred at 140°C for 18 h in a sealed tube (scheme 5). After completion of the reaction (monitored by TLC), the reaction mixture was cooled to room temperature and dissolved in dichloromethane. The catalyst was separated from the reaction mass by an external magnet. Water was then added to the reaction mixture to remove excess of DMF and then reaction mass was extracted into dichloromethane. The combined organic layer was dried over anhydrous Na_2SO_4 and concentrated. The residue was subjected to column chromatography to obtain the pure desired product (eluent hexane and ethyl acetate).

Acknowledgements

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Authors are thankful to UGC-SAP, Technical Education Quality Improvement Programme, for providing financial assistance.

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DOI: 10.1039/C6RA07149J Journal Name

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