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Phenylacetylene

Palladium nanoparticles supported on a mesoporous graphitic carbon nitride is an efficient catalyst for semihydrogenation of phenylacetylene under mild conditions.

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## Palladium nanoparticles supported on mpg-C<sub>3</sub>N<sub>4</sub> as active catalyst for semihydrogenation of phenylacetylene under mild conditions

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Palladium nanoparticles supported on a mesoporous graphitic carbon nitride,  $Pd@mpg-C_3N_4$ , has been developed as an effective, heterogeneous catalyst for the liquid phase semihydrogenation of phenylacetylene under mild conditions (303 K, atmospheric H<sub>2</sub>). A total conversion was achieved with the high selectivity of styrene (higher than 94%) within 85 minutes. Moreover, the spent catalyst can be

<sup>10</sup> easily recovered by filtration and then reused nine times without apparent lose of selectivity. The generality of Pd@mpg-C<sub>3</sub>N<sub>4</sub> catalyst for partial hydrogenation of the alkynes was also checked on terminal and internal alkynes with similar performance. The Pd@mpg-C<sub>3</sub>N<sub>4</sub> catalyst was proven to be of industrial interesting.

### Introduction

- <sup>15</sup> Semihydrogenation of phenylacetylene possesses considerable importance because phenylacetylene is regarded as a harmful component in feedstock for the industrial manufacture of polystyrene. It is mandatory to control the concentration of phenylacetylene below 10 ppm because the residual <sup>20</sup> phenylacetylene will deactivate the polymerization catalyst and decrease the degree of polymerization.<sup>1</sup> Therefore it is desirable to develop new catalysts which can still maintain the high selectivity of styrene at phenylacetylene conversion near 100%.
- For practical point of view, the hydrogenation process 25 extensively utilizes the heterogeneous catalysts which are economically attractive for industrial applications due to their advantages of simple separation processes as well as good recycling properties. With the considerable attention on the liquid-phase hydrogenation of phenylacetylene, many 30 heterogeneous catalysts have been reported. For example, Mastelir et al reported the use of Rd penoparticles on hydrogenite
- Mastalir et al reported the use of Pd nanoparticles on hydrotalcite with selectivity around 90% at total conversion under mild reaction condition.<sup>2</sup> Their results are similar with those obtained by Guczi et al using pumice-supported Cu-Pd catalyst.<sup>3</sup>
- <sup>35</sup> Tiengchad et al<sup>4</sup> investigated phenylacetylene hydrogenation using Pd/SBA-15, and a 85% of selectivity of styrene was obtained at the complete conversion of phenylacetylene, which was attributed to the geometrical confinement effect of the support. The similar effect was also illustrated in the Pd
- <sup>40</sup> nanoparticles encapsulated in the MCM-41 supports via simultaneous synthesis method with a 96% selectivity of styrene. <sup>5</sup> The presence of strong metal-support interaction in Pd /SiO<sub>2</sub> could enhance the styrene selectivity to 86-90% near the 100% conversion of phenylacetylene.<sup>6</sup> Cazorla-Amor ós et al. compared <sup>45</sup> catalysts with different carbon supporting materials, including

multiwall carbon nanotubes, black carbon and activated carbon.<sup>1b</sup>

Their results suggested that Pd/NTs was a stable catalyst in performance with high selectivity of 95% after 5 cycles. Cazorla-Amorós et al. also prepared metallic nanoparticles with different

- <sup>50</sup> compositions, mainly including Ni-Pd, Fe-Pd, Mg-Pd, Pd and Pt. Under 1 bar of H<sub>2</sub> and 323 K, these catalysts provided high selectivity and activity.<sup>7</sup> Oligomeric aramides were also used as support for palladium, the catalytic performance was relative low, especially in the region of 100% conversion of phenylacetylene.<sup>8</sup>
- <sup>55</sup> The somewhat similar behavior was observed with the Pd/carbon.<sup>9</sup> Kaneda et al. applied Pd/SiO<sub>2</sub>-DMSO catalyst system for this reaction, and selectivity of 100% at conversion of 98% was obtained under 1 bar of  $H_2$  and 303 K.<sup>10</sup>
- the construction of heterogeneous catalysts In for 60 semihydrogenation of phenylacetylene, it is evident that palladium was basically chosen as catalytic center because of its specific dissociation power for hydrogen gas.<sup>11</sup> The choice of support is vital because the interaction between metal and active phase plays crucial role in the comprehensive performance of the 65 catalysts. It is well known that the alkyne is relatively easy to be hydrogenated to form olefin, but the deep hydrogenation is inescapable.<sup>12</sup> Therefore how to improve the selectivity, especially persist high selectivity of olefin near the complete conversion of alkyne, is still a challenging. One method usually 70 used is the addition of various modifiers such as metal<sup>13</sup> or organic base<sup>14</sup>. Another effective way is the selection of suitable support with special properties to modify the metal nanoparticles, including dispersion capability, stability and electron effect. Mesoporous graphic carbon nitrides are new emerging dotted 75 carbon materials and possess suitable surface areas, small particles size, tunable pore diameter, extreme chemical and thermal stability, interesting electrical and semiconducting properties.15 They have the potentiality to modify the central palladium metal and can be used as support material for <sup>80</sup> heterogenous catalyst. In our previous work<sup>16</sup>, taking the

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advantage of lewis base of nitrogen functionalities on the surface of mpg-C<sub>3</sub>N<sub>4</sub>, Pd@mpg-C<sub>3</sub>N<sub>4</sub> was successfully prepared and used for selective hydrogenation of phenol and nitrile with perfect performance. Despite many efforts devoted to the study of 5 heterogeneous hydrogenation of phenylacetylene, no example using doped carbon as supports can be found in the literature. In

- this paper, we hope to extend the Pd@mpg-C<sub>3</sub>N<sub>4</sub> to the present semihydrogenation reaction. The electron-donation effect of mpg-C<sub>3</sub>N<sub>4</sub> can increase the density of the anchored palladium. In 10 turn, increasing electron density of palladium leads to favoring desorption of the monoenes to give a high yield of partially hydrogenated styrene. <sup>17</sup> An increase in alkene selectivity by
- addition of electron donor compounds such as ammonia or piperidine to supported palladium catalysts has been reported by <sup>15</sup> Del Angel and Boitiaux.<sup>18</sup>

### **Result and discussion**

### Catalyst characterization

The obtained mpg-C<sub>3</sub>N<sub>4</sub> material and supported Pd@mpg-C<sub>3</sub>N<sub>4</sub> 20 catalysts were systematically characterized using serials parameters, including BET surface area and pore volume, TEM, WAXS, FT-IR, and XPS, with the results illustrated in our previous work.<sup>16</sup> The supported Pd particles were well-dispersed and existed mainly as  $Pd^0$  on the surface of the catalyst (~70%). 25 The  $\pi$ -bonded planar C-N-C-layers along with incompletely condensed amino groups in mpg-C<sub>3</sub>N<sub>4</sub> are suitable for stabilizing highly dispersed Pd<sup>0</sup> particles and prevent their re-oxidation. Such characters were helpful for the selective semihydrogenation of phenylacetylene. It needed to specify here is that the surface 30 areas and average pore diameters of Pd@mpg-C<sub>3</sub>N<sub>4</sub> samples decreased a little compared with those of the mpg- $C_3N_4$ , which illustrated the metal potions attached to the surface of the pores in the support. This process made the pore diameters decrease, but the structures of the pore unchanged. The ICP-AES was used to 35 determine the practical palladium contents in the prepared Pd@mpg-C<sub>3</sub>N<sub>4</sub> catalysts, the experimental results are basically consistent with the desired compositions (as shown in table 1). The results demonstrated that the ultrasonic-assisted impregnation method was a simple and feasible way to control  $_{40}$  the palladium contents on the support of mpg-C<sub>3</sub>N<sub>4</sub>.

Tabla 1	Practical	nalladium	content in	the Pd (	@mng_C.N.	catalvete
Table 1	Flactical	panaulum	coment m	the ruy	$@$ mpg- $C_{3}N_{4}$	catalysts.

Entry	Catalysts	ICP-AES results
1	1%Pd@mpg-C <sub>3</sub> N <sub>4</sub>	0.67%
2	4%Pd@mpg-C <sub>3</sub> N <sub>4</sub>	3.56%
3	6%Pd@mpg-C <sub>3</sub> N <sub>4</sub>	5.64%
4	12%Pd@mpg-C <sub>3</sub> N <sub>4</sub>	11.30%

### Semihydrogenation of phenylacetylene

The ideal destination of the semihydrogenation of phenylacetylene is the single reduction of carbon-carbon triple

45 bond to form styrene. However, the deep reduction involving the formation of ethyl benzene is inevitable and will decrease the selectivity of styrene. Therefore, it is desirable to minimize the side reaction by utilizing the new catalyst with excellent performances.

#### 50 The effect of solvent

Solvents are often used in heterogenous catalytic hydrogenation reactions. Solvents may be one of the best means available for markedly altering the rate as well as selectivity, a fact not sufficiently appreciated. So, the initial attempt was performed to 55 investigate the influence of different solvents on the reaction. The corresponding conversion and selectivity are summarized in Table 2, along with the properties of the used solvents. Although the mechanistic basis of the solvent influences on the heterogeneous hydrogenation is not clear, some conclusions have 60 been rationalized by correlating the reaction rate and selectivity with H<sub>2</sub> solubility or polarity. However, in present system, no systematic correlation can be discerned between the catalytic performance of Pd@mpg-C3N4 and H2 solubility or solvent

- polarity. This phenomenon is also observed in the chemselective  $_{65}$  hydrogenation of quinoline using Pd@ompg-C<sub>3</sub>N<sub>4</sub><sup>20</sup> and the earlier study on the same system.<sup>2</sup> Among the organic solvents tested, tetrahydrofuran gave high activity but relative lower selectivity toward styrene. Ethanol was found to be the most effective, which gave both high conversion and selectivity
- 70 relatively. Other solvents demonstrated low activity. In fact, because of the hydrophilcity of the nitrogen doped carbon support, the catalyst  $pd@mpg-C_3N_4$  couldn't be dispersed well even with vigorous stirring in the non-polar and less polar solvents, which might produce unfavorable influence on mass transfer process. It
- 75 is well known that ethanol is a cheap and versatile medium and its relative low boil point can simplify the separation process for the products. According, we selected ethanol as the reaction medium in the subsequent research. Furthermore, the amount of ethanol was also optimized, with the results listed in Table 3. It is <sup>80</sup> evident that the amounts of ethanol made significant effect on the reaction rate but less influence on the selectivity. The concentration of phenylacetylene in entry 1 was almost 5 times higher than that in entry 5, but the reaction rate was much lower, which is very interesting. This result illustrated that the reaction 85 rate had nothing to do with the concentration of phenylacetylene in the system, which suggested this reaction probably was a zero order reaction.<sup>21</sup> On the basis of the saturation concentration of H<sub>2</sub>, the low concentration of phenylacetylene and high reaction rate suggested that the absorption and activation of H<sub>2</sub> may be the 90 rate controlling step in the reaction kinetics.

Table2	Semihydrogenation of phenylacetylene with $Pd@mpg-C_3N_4$ in
various	solvents <sup>a</sup>

Ċ,	semihydrgenation	$\bigcirc$

Entry	Solvents	Conv. <sup>b</sup> (%)	Sel. <sup>b</sup> (%)	δ°	p <sup>d</sup>
1	n-hexane	24	81	4.70	0.06
2	cyclohexane	39	96	3.97	0.10
3	toluene	58	96	3.40	2.40
4	tetrahydrofuran	93	89	3.50	4.20
5	ethyl acetate	44	96	3.77	4.30
6	chloroform	10	97		4.40
7	dioxane	45	95	1.90	4.80
8	ethanol	62	96	2.90	4.30

95 <sup>a</sup> Reaction conditions: 5.85 mmol phenylacetylene, 10 mg Pd@mpg-C<sub>3</sub>N<sub>4</sub> (5.64wt% Pd), 303 K, 50 cm<sup>3</sup> solvent, atmospheric H<sub>2</sub> balloon, 60 minutes. <sup>2</sup>Analysed by GC and GC-MS . <sup>c</sup>Solubility of  $H_2$  (10<sup>6</sup> mol.cm<sup>-3</sup>, taken from Ref.(2, 21). <sup>d</sup> Solvent polarity.

Table 3 Hydrogenation of phenylacetylene with different amounts of	
ethanol <sup>a</sup>	

Entry	Amount (cm <sup>3</sup> )	Conv. <sup>b</sup> (%)	Sel. <sup>b</sup> (%)
1	10	20	97
2	20	49	96
3	30	57	96
4	40	59	96
5	50	62	96
a			<b></b>

<sup>*a*</sup> Reaction conditions: 5.85 mmol phenylacetylene, 10 mg Pd@mpg-C<sub>3</sub>N<sub>4</sub> (5.64wt% Pd), 303 K, atmospheric H<sub>2</sub> balloon, 60 minute. <sup>*b*</sup>Analysed by GC.

### **5 The comparison of various catalysts**

In order to investigate the detailed catalytic performance of the Pd@mpg-C<sub>3</sub>N<sub>4</sub>, we compared the catalytic hydrogenation results obtained under the same reaction conditions by using Pd@mpg-C<sub>3</sub>N<sub>4</sub> and several other heterogeneous catalysts, including Lindlar <sup>10</sup> catalyst, commercially available Pd@carbon, as well as several inorganic oxide supported catalysts of Pd@TiO<sub>2</sub>, Pd@MgO, Pd@ $\gamma$ -Al<sub>2</sub>O<sub>3</sub>, and Pd@CeO<sub>2</sub>, with the results listed in Table 4.

**Table 4** Hydrogenation of phenylacetylene catalyzed by various catalysts<sup>a</sup>

Entry	Catalyst	Time/min	Conv. <sup>b</sup> (%)	Sel. <sup>b</sup> (%)
1 <sup>c</sup>	Pd@carbon	15	85	88
$2^{d}$	Pd@mpg-C <sub>3</sub> N <sub>4</sub>	85	>99	94
3 <sup>d</sup>	2.5Au-Pd@mpg-C <sub>3</sub> N <sub>4</sub>	60	29	96
$4^{d}$	$Pd@\gamma-Al_2O_3$	45	>99	90
5 <sup>e</sup>	Pd@TiO <sub>2</sub>	20	100	86-90
$6^{d}$	Pd@MgO	105	>99	91
7 <sup>d</sup>	Pd@CeO <sub>2</sub>	150	95	91
$8^{\rm f}$	Lindlar catalyst	270	5	>99
9 <sup>g</sup>	Pd@mpg-C <sub>3</sub> N <sub>4</sub>	60	17	97

- $^{15}$   $^{a}$  Reaction conditions: 10 mg catalyst, 5.85 mmol phenylacetylene, 50 cm<sup>3</sup> ethanol, 303 K, atmospheric H<sub>2</sub> bubbling.  $^{b}$ Analysed by GC.  $^{c}$  Data taken from ref 9, 1 wt% Pd, 0.2 MPa H<sub>2</sub> and 323 K.  $^{d}$  5.64 wt% Pd.  $^{e}$  Data taken from ref 6b,1 wt% Pd, 5 bar H<sub>2</sub> and 303K.  $^{f}$  1 wt% Pd, provided by NHU company.  $^{g}$  0.67 wt% Pd.
- <sup>20</sup> In general, all the catalysts demonstrated high selectivity of styrene but evidently different activity in the semihydrogenation of phenylacetylene. Carbon material was extensively used as support in this reaction<sup>22</sup>, when commercial Pd@carbon was used as catalyst, the results demonstrated that high selectivity of 88%
- <sup>25</sup> was maintained up to conversion of 85% (Table 4, entry 1), while the selectivity decreased markedly with the further consumption of substrate. If replaced the support with multiwall carbon nanotubes, the selectivity was still better than 95% after five recycles because of the geometrical confinement effect.<sup>7</sup>
- The inorganic oxide supported palladium catalysts were relatively effective for this reaction, while affording lower selectivity of styrene than Pd@mpg-C<sub>3</sub>N<sub>4</sub> (Table 4, entry 2, 4-6). The reasons may arise from the uneven distribution of active position of palladium on the inorganic oxide surface. On the same time,
- <sup>35</sup> because of the strong correlation between palladium and the metal oxides, it isn't easy to recover the expensive Pd from the used catalysts with low activity, which would increase the total cost without doubt.

It is well acknowledged that Lindlar catalyst is widespread-used <sup>40</sup> in semihydrogenation of acetylene. Under the same reaction condition, the catalytic performance of Lindlar catalyst was compared with Pd@mpg-C<sub>3</sub>N<sub>4</sub> (Table 4, entry 8, 9), the former gave nearly 100% selectivity but low conversion. The catalytic activity of Pd@mpg-C<sub>3</sub>N<sub>4</sub> is 15 times faster than that of Lindlar <sup>45</sup> catalyst, while keeping the high selectivity of 97%.

It is evident that the nature of the support materials plays a vital role in the performance of the palladium for present reaction. The mpg-C<sub>3</sub>N<sub>4</sub> possesses the advantages of specific surface areas and electron density, which benefit the interaction of palladium with <sup>50</sup> support, the morphorlogy and distribution of the palladium ion,

and desorption of styrene. The comprehensive effects may be decisive for the satisfactory selectivity.

It was reported that the addition of second metal would enhance the selectivity,<sup>13</sup> so we prepared and applied Au-Pd@mpg-C<sub>3</sub>N<sub>4</sub> ss with the molar ration of Au with Pd at 2.5 in the reaction, but the

catalytic activity was much lower than that of Pd@mpg-C<sub>3</sub>N<sub>4</sub>. Comparing the results obtained by using various catalysts, it was indicated that the Pd@mpg-C<sub>3</sub>N<sub>4</sub> provided both high conversion and selectivity relatively, and because of its convenient <sup>60</sup> preparation method and good characteristics of the mesoporous graphitic carbon nitride (mpg-C<sub>3</sub>N<sub>4</sub>), it was easier to get catalyst with distributed active portion on the surface, which made a steady catalytic activity. Furthermore, when the catalyst was lost activity completely, it is easy to recycle the expensive palladium <sup>65</sup> by a simple burning process.

### Kinetic analysis and reusability studies of $Pd@mpg-C_3N_4$ catalyst on semihydrogenation of phenylacetylene

For heterogeneous catalytic hydrogenation reaction, it is necessary to eliminate the influences of mass transfer limitations 70 on the hydrogenation activity and selectivity of the catalyst. On the basis of previous experiments performed with different stirring rates and hydrogen flows, we carried out the experiments using phenylacetylene (5.85 mmol), ethanol (50 cm<sup>3</sup>), 303 K, H<sub>2</sub> (atmospheric flow, 30 cm<sup>3</sup>.min<sup>-1</sup>) and magnetic stirring (1500 75 rpm) under different weights of catalysts (2-12mg). The evolution of material was monitored with reaction time. As illustrated in the literature<sup>9, 23</sup>, the reaction can be regarded to follow zero order

- kinetics with respect to concentration of phenylacetylene. So, the apparent rate (k) can be obtained from the slope by linear fitting <sup>80</sup> of concentration of phenylacetylene vs. time. The apparent reaction rates are measured for applying the Koros-Nowak criterion<sup>24</sup>, and the results are illustrated in Figure 1. As can be seen, the apparent reaction rate is proportional to the amount of
- catalyst. It is proven that the performance of catalyst under the <sup>85</sup> experimental conditions is within the kinetic regime and the reaction is free of artifacts.

In the following reutilization studies of Pd@mpg-C<sub>3</sub>N<sub>4</sub> for semihydrogenation of phenylacetylene, the reaction scale was enlarged. 29.25 mmols of Phenylacetylene and 50 mg of catalyst <sup>90</sup> were stirred in 150 cm<sup>3</sup> of ethanol at 303 K under atmospheric H<sub>2</sub> flow of 30 cm<sup>3</sup>min<sup>-1</sup>. When the conversion of phenylacetylene arrived at about 90%, the reaction was terminated. The catalyst was separated from the reaction mixture by simple centrifugation, and then was thoroughly washed with ethanol and dried at 343 K. <sup>95</sup> This catalyst was used for another eight reaction cycles. The

reaction course was used for anomer eight reaction cycles. The reaction course was monitored with time for every cycle to evaluate the performance of the catalyst. For best illustration, the conversions of phenylacetylene vs time for several cycles were plotted in Figure 2. Using the method mentioned above, the 100 apparent reaction rate for each cycle can be determined and listed in Table 5, along with the ultima conversion and selectivity. Actually, the reaction rate decrease gradually with the recycling Published on 26 June 2013. Downloaded by Memorial University of Newfoundland on 23/07/2013 11:36:04

runs. For the heterogeneous catalysis, metal species leaching during the recycle reaction is one problem. Palladium content of the used catalyst after nine recycles was 2.18 wt% by ICP-AES analysis, which demonstrated that the gradually decreased  $_{\rm 5}$  activity of the Pd@mpg-C\_3N\_4 was primarily due to progressive palladium leaching during the separation and purification operation.





Fig. 2 The conversion of phenylacetylene vs time

Table 5 Reusability studies of Pd@mpg-C3N4 catalysta

Paration quala	1 ot	and	and	4th	5th	6th	7th	8th	Oth
Reaction cycle	181	Zna	510	401	Jui	oui	/ 111	oui	911
Reaction time (min)	70	70	90	100	120	120	140	160	140
Conversion of phenylacetylene (%)	95	91	95	93	96	89	95	98	85
Selectivity of styrene (%)	95	94	94	95	94	95	94	93	96
$k_{\rm app} \ ({\rm mol.dm}^{-3}{\rm min}^{-1})$	1.37	1.29	1.07	0.93	0.83	0.75	0.68	0.63	0.61

<sup>*a*</sup> Reaction conditions: phenyacetylene 29.25 mmol, Pd@mpg-C<sub>3</sub>N<sub>4</sub>(5.64 wt% Pd, recovered) 50 mg, ethanol 150 cm<sup>3</sup>, 303 K, H<sub>2</sub> (atmospheric, 30 cm<sup>3</sup>.min<sup>-1</sup>).

### Possible reaction pathway and mechanism for the 15 semihydrogenation of the phenylacetylene

As the Pd@mpg-C<sub>3</sub>N<sub>4</sub> demonstrated excellent performance in the present reaction, more studies were applied for further understand of the catalytic process. The plot of phenylacetylene conversion and product selectivity versus reaction time was shown in Figure 20 3. The reaction was fast and styrene was obtained as the predominant product (96% in selectivity) until the conversion reached 90%, and then styrene slowly transferred to ethyl benzene but the selectivity was still above 94% at the total conversion of phenylacetylene after reaction for 85 minutes. The 25 mechanism and kinetic model for the phenylacetylene

hydrogenation have been investigated in the literatures.<sup>23b, 23c, 25</sup>



Fig.3 Variation of conversion and selectivity with reaction time on the semihydrogenation of phenylacetylene. Reaction conditions: 10 mg 5.64
 wt% Pd@mpg-C<sub>3</sub>N<sub>4</sub>, 5.85 mmol phenylacetylene, 50 cm<sup>3</sup> ethanol, 303 K, atmospheric H<sub>2</sub> bubbling. (▼) Conversion of phenylacetylene and

selectivity to styrene ( $\Delta$ ) or ethyl benzene ( $\Box$ ).

As depicted in Schem 1, the hydrogenation of phenylacetylene to styrene or ethyl benzene is considered to occur by two-pathway 35 mechanism. The first pathway involves the completely hydrogenation of triple bond to saturated single bond, while another pathway is the successive hydrogenation reactions involving styrene as the intermediate. Therefore, in order to improve the selectivity of styrene, the further hydrogenation of 40 styrene and direct hydrogenation of phenylacetylene must be minimized. Applying density function theory in simulations of selective hydrogenation using Lindlar catalyst, M. Garc á-Mota et al.<sup>26</sup> proposed that the heterogenous catalyst with the high selectivity should possess three positive contributions including <sup>45</sup> high thermodynamic factor, no generation of β-PdH phase, and no promotion for formation of oligomerization. As for Pd@mpg- $C_3N_4^{16}$ , its surface is electron negative. The HRTEM images revealed well-dispersed Pd particles with a mean size of 3.3 nm, which is helpful to decrease the formation of the palladium  $\beta$ -<sup>50</sup> hydride phase.<sup>27</sup> The lewis base moisture in the mpg-C<sub>3</sub>N<sub>4</sub> is able to increase the electron density of palladium, in turn, leads to decreasing the strength of adsorption of intermediate styrene. Desorption of styrene is favored and the overall selectivity is enhanced. This is consistent with the reported result.<sup>17</sup> As 55 reported in a recent paper<sup>28</sup>, the nitrogen base can promote the formation of  $Pd^{\delta_+}$ - $H^{\delta_-}$  in the polarization of Pd-H bond, which prefer to attack the triple bond.

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Scheme 1 The pathway for the semihydrogenation of phenylacetylene.

Schem 2 illustrates the hydrogenation process of the phenylacetylene. In the initial step, phenylacetylene was absorbed 5 on two catalyst sites as earlier research suggested <sup>23b</sup> and and H<sub>2</sub> is dissociated by the electronically supported Pd (Schem 2a). The triple bond is converted to double bond by the attack of the activated hydrogen atom (Schem 2b). Another activated hydrogen inserts and the formed styrene is rejected from the support, being <sup>10</sup> replaced by a new phenylacetylene molecular (Schem 2c).



Scheme 2 Proposed reaction mechanism for semihydrogenation of phenylacetylene catalyzed over Pd@mpg-C<sub>3</sub>N₄

#### Catalytic performance of Pd@mpg-C<sub>3</sub>N<sub>4</sub> the for semihydrogenation of various alkynes

15 To explore the scope of the Pd@mpg-C<sub>3</sub>N<sub>4</sub> catalytic system for the partial reduction of alkynes to alkyene, a serial of alkynes with structurally divergent functional groups or triple bond position were examined, with the results listed in Table 6. The catalytic system was effective for aromatic alkyene regardless of 20 the benzene ring substituted by electron-donating or electronwithdrawing group (Table 6, entry 1-3). The catalyst

demonstrated excellent activity and selectivity for the semihygrogenation of various terminal alkynes as well as internal alkynes (Table 6, entry 4-6), which is of great importance. But it 25 should be noted that the hydrogenation of aliphatic alkyene existed double bond isomer products (Table 6, entry 5, 6). Unlike some catalysts are just able to catalyze one kind of alkynes, the results show that the Pd@mpg-C<sub>3</sub>N<sub>4</sub> is extensively capable of semihydrogenation for different kinds of alkynes with high 30 selectivity.

**Table 6** Semihydrogenation of various alkynes catalyzed by  $Pd@mpg-C_3N_4$  catalyst<sup>a</sup>

Entry	Substrate	Product	Time (min)	Conv. <sup>b</sup> (%)	Sel. <sup>b</sup> (%)
1	насо	H <sub>3</sub> CO	150	38	94
2	нзс	H <sub>3</sub> C	90	>99	94
3		F F	30	99	93
4			60	>99	72
5°	1-Octyne	1-Octene and isomer alkenes	80	>99	93
$6^{\circ}$	4-Octyne	4-Octene and isomer alkenes	20	>99	99

<sup>a</sup> Reaction conditions: 10 mg 5.64 wt% Pd@mpg-C<sub>3</sub>N<sub>4</sub>, 5.85 mmol substrate, 50 cm<sup>3</sup> ethanol, 303K, atmospheric H<sub>2</sub> balloon. <sup>b</sup>Determined by GC using an internal standard. <sup>c</sup>Determined by GC-MS, including double bond isomer products.

### Experimental

#### 35 Materials and analytical methods

Unless specific stated, all the chemicals were analytical grade and commercially purchased from Sigma-Aldrich, Acros, Merck, or Aladdin chemical reagents Co. Ltd. (Shanghai, China). The chemicals were used without further purification as received. The 40 conversion and selectivity of the reaction were determined by

chromatographic analysis using SHIMADZU GC-2011 with FID detector.

#### **Preparation of catalysts**

The support material of mpg-C<sub>3</sub>N<sub>4</sub> and heterogenous catalysts <sup>45</sup> Pd@mpg-C<sub>3</sub>N<sub>4</sub> were prepared according to our reported method.<sup>16</sup> The inorganic oxides supported palladium catalysts were obtained according to literature.19

### Typical procedure for semihydrogenation of phenylacetylene

Liquid-phase selective hydrogenation of phenylacetylene was 50 carried out in a 100 cm<sup>3</sup> round-bottled flask. In a typical procedure, 10 mg Pd@mpg-C<sub>3</sub>N<sub>4</sub>, 5.85 mmol phenylacetylene and 50 cm<sup>3</sup> ethanol were placed in the vessel. After the replacement of air with H<sub>2</sub> for 3 times, the mixture was then magnetically stirred at 1500 rpm under atmospheric hydrogen 55 ball and 303 K. The reaction process was monitored by gas chromatographic analysis.

### Conclusions

In summary, as a heterogeneous catalyst, the Pd@mpg-C<sub>3</sub>N<sub>4</sub> considerable catalytic demonstrated activity in the

semihydrogenation of phenylacetylene at mild conditions (303 K, atmospheric H<sub>2</sub>). Especially, the Pd@mpg-C<sub>3</sub>N<sub>4</sub> demonstrated quite stable performance in the recycling tests, which is proven as a novel, effective, and environment-friendly catalyst. Our

<sup>5</sup> experimental results also show that the Pd@mpg-C<sub>3</sub>N<sub>4</sub> is widely applicable for different kinds of alkynes with quite high conversion and selectivity.

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