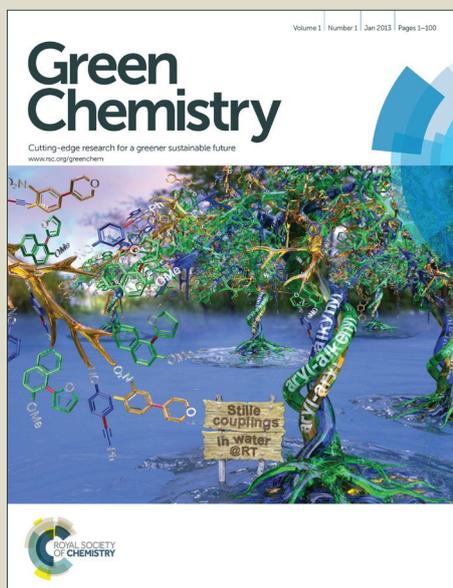


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A lipase-glucose oxidase system for the efficient oxidation of *N*-heteroaromatic compounds and tertiary amines

Fengjuan Yang,^a Xiaowen Zhang,^a Fengxi Li,^b Zhi Wang,^{a,*} and Lei Wang^{a,*}Received 00th January 20xx,
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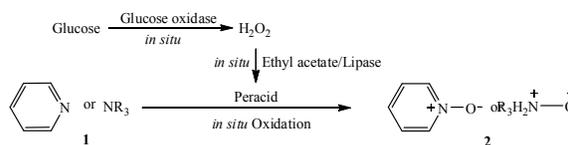
In this work, a lipase-glucose oxidase system has been designed and proved to be an efficient system for the oxidation of *N*-heteroaromatic compounds and tertiary amines. This dual-enzyme system not only displays environmental friendliness, but also demonstrates the huge potential of industrial applications.

Aliphatic and heterocyclic *N*-oxides (amine *N*-oxides) are important components for their wide usefulness in inorganic and organic chemistry [1-3]. They can be used as protecting groups, auxiliary agents, oxidants, catalysts, surrogates for heterocyclic boronic acids and ligands in metal complexes [4-8]. A variety of catalysts have been developed to prepare these amine *N*-oxides, such as Caro's acid (H₂SO₅), dioxiranes, peracids, activated molecular oxygen/hydrogen peroxide/tert-butylhydroperoxide and magnesium monophthalate [9-15]. However, most of them are expensive, inefficient and toxic. Thus, mining an environmentally clean synthetic method is essential.

Lipase (EC 3.1.1.3) could catalyze the generation of peracids through a perhydrolysis of carboxylic acids or esters in the presence of hydrogen peroxide (H₂O₂). And the formed peroxyacids have been successfully utilized in the epoxidation of alkenes and Baeyer-Villiger reactions [16-20]. In our unpublished research, we found that this method can also be applied for the epoxidation of *N*-heteroaromatic compounds. However, the activated oxygen species such as H₂O₂ or hydroxyl radicals could easily induce the enzyme inactivation and decrease the final oxidation yield. It's well known that glucose oxidase (GOX, EC 1.1.3.4) can generate H₂O₂ in a mild reaction condition with glucose as its substrate. Water and gluconolactone are its side products which is non-toxic and environment friendly [21-22].

Herein, we designed a novel lipase-glucose oxidase system

for the efficient oxidation of *N*-heteroaromatic compounds and tertiary amines (Scheme 1). In this system, glucose oxidase, an inexpensive enzyme, was adapted for the *in situ* generation of H₂O₂ to avoid the enzyme inactivation. And then the generated H₂O₂ was used for the lipase-catalyzed synthesis of peracids, which could catalyze the oxidation of *N*-heteroaromatic compounds and tertiary amines. This "feed-on-demand" reaction system is a green and efficient system. Furthermore, this is the first report of a dual-enzyme system contained GOX and lipase.



Scheme 1 Lipase-glucose oxidase system for the oxidation of *N*-heteroaromatic compounds and tertiary amines

Pyridine was used as a model substrate for the oxidation to the corresponding *N*-oxide in the lipase-glucose oxidase system. Lipase B from *Candida antarctica* (CalB) and glucose oxidase from *A. niger* were reported to be the efficient catalysts for the *in situ* generation of peracids and H₂O₂, respectively [23-26]. Therefore, we selected these two enzymes as the catalysts in this work. Initially, the different feeding modes of H₂O₂ in the oxidation of pyridine were investigated and the results were shown in Table 1. Either stepwise or continuous addition of H₂O₂ combined with CalB in this oxidation led to the lower production of the pyridine *N*-oxide (entry 1, 2). The *in situ* generation of H₂O₂ by GOX could improve the efficiency of H₂O₂, avoid the inactivation of lipase, and then higher yield could be obtained (entry 3). It should be noted that in the dual-enzyme catalyzed oxidation of pyridine, the highest yield could be obtained (entry 4) when the oxygen (1 mL/min) was bubbled into the reaction mixture because the activity of GOX would be increased in the oxygen. So, oxygen was used to improve the efficiency of this dual-enzyme system

^a Key Laboratory of Molecular Enzymology and Engineering of Ministry of Education, School of Life Sciences, Jilin University, 2699 Qianjin street, Changchun, PR China, E-mail: w. lei@jlu.edu.cn, wangzhi@jlu.edu.cn.

^b School of Life Sciences, Jilin University, 2699 Qianjin street, Changchun, PR China. Electronic Supplementary Information (ESI) available: [details of any supplementary information available should be included here]. See DOI: 10.1039/x0xx00000x

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for further investigations. And also, the result of the oxidation catalyzed by chemical catalyst (entry 5) or the blank experiment (entry 6) demonstrated that the lipase-glucose oxidase system is mild, efficient and worthy of further study.

Table 1. The effect of feeding modes of H₂O₂ in the oxidation of pyridine

Entry	Catalyst	Yield
1	CalB+ H ₂ O ₂ (Stepwise) ^a	48.2±1.2
2	CalB+ H ₂ O ₂ (Continuous) ^a	71.3±2.1
3	CalB+GOX (air) ^b	89.1±1.6
4	CalB+GOX (oxygen) ^b	97.6±1.8
5	m-CPBA ^c	53.9±2.7
6	H ₂ O ₂	0

Reaction conditions: ^a) pyridine (1 mmol), Ethyl acetate (EA, 3 mL), CalB (30 U/mL), H₂O₂ (10% aqueous solution, 1.2 mmol), room temperature, 1h; ^b) pyridine (1 mmol), glucose (1.2 mmol), Phosphate buffer (PB, pH 7.0), Ethyl acetate (EA, 2 mL), CalB (30 U/mL), GOX (42 U/mL), room temperature, 1h; ^c) catalyzed by 3-chloroperbenzoic acid (m-CPBA, 1.2 mmol).

The production and consumption of H₂O₂ is a key factor for the dual-enzyme system. Therefore, an optimum operational ratio of GOX and CalB is important in this reaction system. We fixed the concentration of CalB at 30 U/mL and investigated the effects of the ratio of GOX and CalB. The results indicated that the initial formation of H₂O₂ appeared to be the rate-limiting step for this dual-enzyme catalyzed oxidation. As shown in Fig. 1, the yield of pyridine *N*-oxide increased as the ratio of GOX and CalB was increased (1:1-1.4:1). Further increasing the GOX concentration from 1.5:1 to 2.0:1 resulted in gradual decline in the yield of *N*-oxide. This was possibly due to that the accumulation of H₂O₂ in the reaction system could inactivate CalB. We therefore concluded that in this system, the optimal ratio of GOX and CalB was 1.4:1.

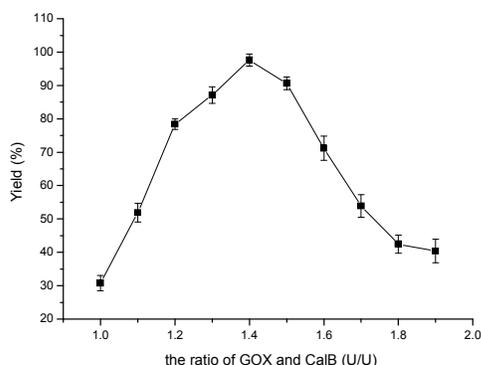


Fig. 1. The effect of the ratio of GOX and CalB in the oxidation of pyridine. Reaction conditions: pyridine (1 mmol), glucose (1.2 mmol), reaction media (3 mL, PB / EA = 1/2), CalB (30 U/mL), oxygen (1mL/min), room temperature, 1h.

The effect of the concentration of enzyme on the yield was investigated when the volume of reaction media was fixed at 3 mL and the ratio of two enzymes (GOX : CalB) was kept constant (1.4:1). It was found that higher concentration of enzymes could enhance the yield of *N*-oxide. But the yield

could not be improved with further increasing the concentration of enzymes. Therefore, 30 U/mL of CalB and 42 U/mL of GOX turned out to be sufficient in this dual-enzyme catalyzed oxidation.

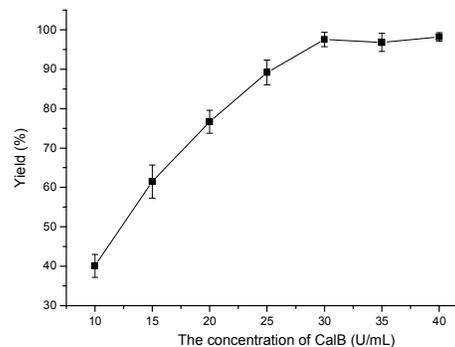


Fig. 2. The effect of the concentration of CalB in the oxidation of pyridine. Reaction conditions: pyridine (1 mmol), glucose (1.2 mmol), reaction media (3 mL, PB/EA=1/2), oxygen (1mL/min), room temperature, GOX:CalB = 1.4:1, 1h.

Reaction medium may seriously affect the catalytic performance and stability of enzyme [27]. It's well known that phosphate buffer is the common solvent for GOX catalyzed reactions [28]. And ethyl acetate can be used as substrate and reaction medium for the lipase-mediated oxidation according to the previous reports [20, 24]. Accordingly, we adapted a biphasic reaction medium (PB and EA) for this dual-enzyme reaction. The effect of ratio of PB to EA was investigated when the total reaction volume was fixed to 3 mL. As shown in Figure 3, the yield of *N*-oxide exhibited a bell shaped curve with the ratio PB to EA changing, and the optimal ratio was 1:2. The possible explanation may be that the ratio of PB and EA could affect the rate of generation of H₂O₂, and then influence the final yield of *N*-oxide.

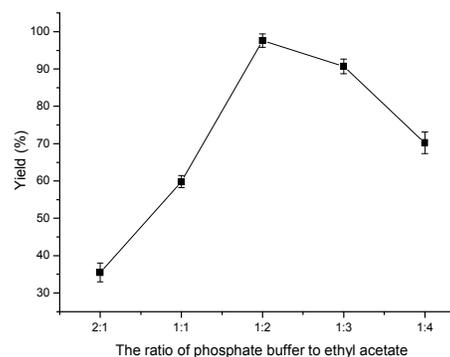


Fig. 3. The effect of reaction media in the oxidation of pyridine. Reaction conditions: pyridine (1 mmol), glucose (1.2 mmol), reaction media (3 mL), CalB (30 U/mL), GOX (42 U/mL), oxygen (1mL/min), room temperature, 1h.

The time course of the enzyme mediated synthesis of pyridine *N*-oxide was illustrated under two type feeding modes of H₂O₂, respectively. As displayed in Fig. 4, the initial reaction rate of the continuous feeding was higher than that of the *in situ* generation mode. After 0.4 h, the oxidation carried out in the dual-enzyme system is significantly faster and affords higher yields than the reaction using the continuous feeding mode of H₂O₂. The oxidation in the dual-enzyme system reached its equilibrium in approximately 1 h with a yield of 97.6% of pyridine *N*-oxide. This interesting observation indicates that the *in situ* generation of H₂O₂ can obviously avoid the enzyme inactivation and increase the final oxidation yield.

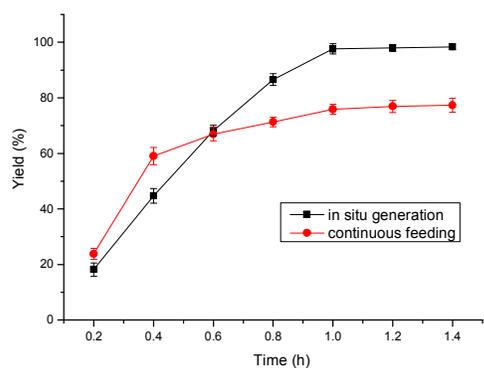


Fig. 4. The time course of the synthesis of pyridine *N*-oxide. Reaction conditions: ^{a)} pyridine (1 mmol), glucose (1.2 mmol), reaction media (3 mL, PB/EA = 1/2), CalB (30 U/mL), GOX (42 U/mL), oxygen (1 mL/min), room temperature, 1h; ^{b)} pyridine (1 mmol), EA (3 mL), CalB (30 U/mL), H₂O₂ (10% aqueous solution, 1.2 mmol), room temperature, 1h.

Under the optimal reaction conditions, we scaled up the dual-enzyme system to 100-fold (pyridine (100 mmol), glucose (120 mmol), ethyl acetate (200 mL), phosphate buffer (100 mL), CalB (9000 U), GOX (12600U)). The yield of pyridine *N*-oxide was up to 98.7% after 1h. This result demonstrated that this green method has high potential for industrial production.

To evaluate the scope and limitation of this method, a wide variety of *N*-heteroaromatic compounds and tertiary amines were used in this oxidation (Table 2). It could be observed from Table 2 that pyridines containing electron donating groups (**1a-1i**) were more active than pyridines bearing electron withdrawing groups (**1j-1l**). And steric effects of the substituents also affected the reaction, because ortho-substituted pyridines resulted in the lower yields. Other *N*-heteroaromatic compounds (**1m-1p**) and tertiary amines (**1q-1t**) can also be oxidized to their corresponding *N*-oxides in good to excellent yields. All the above results indicated that this dual-enzyme system can work well with different *N*-heteroaromatic compounds and tertiary amines in this oxidation.

Table 2. The oxidation of variety *N*-heteroaromatic compounds and tertiary amines

Pyridine derivatives (1a-1l)					
97.6±1.8%	91.2±2.1%	94.3±1.1%	95.8±1.6%	90.4±1.1%	83.9±2.3%
1a	1b	1c	1d	1e	1f
88.2±1.5%	80.4±2.2%	95±2.5%	67.5±2.7%	64.9±1.9%	69.1±1.7%
1g	1h	1i	1j	1k	1l
<i>N</i> -heteroaromatic compounds (1m-1p) and tertiary amines (1q-1t)					
98.9±0.5%	82.3±2.3%	85.5±1.9%	78.7±2.1%		
1m	1n	1o	1p		
94.8±1.3%	96.4±1.5%	94.8±0.9%	96.3±1.7%		
1q	1r	1s	1t		

Reaction conditions: *N*-heteroaromatic compound or tertiary amine (1 mmol), glucose (1.2 mmol), reaction media (3 mL, PB/EA=1/2), CalB (30 U/mL), GOX (42 U/mL), oxygen (1 mL/min), room temperature, 1h.

Conclusions

In this work, we reported a novel dual-enzyme system, which can be applied for the oxidation of *N*-heteroaromatic compounds and tertiary amines effectively. Furthermore, this green method can be easily scaled up, and so seems to be a very exciting and promising method which could contribute to the development of new synthetic approaches and green technology. However, the reusability of catalyst should be considered in this dual-enzyme system. It's well known that immobilization is a useful tool to improve the reusability and stability of enzyme in modern biotechnology [29-30]. In order to decrease the cost of this dual-enzyme system, a study adopting the technique of co-immobilization is underway and will be reported in due course.

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