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## Synthesis of new baccatin III derivatives through transesterification of $\beta$ -keto esters with a protected 10-deacetylbaccatin III

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## Abstract

Synthesis of a new array of baccatin III derivatives bearing a  $\beta$ -keto ester appendage on C-13 is successfully achieved through transesterification of a wide range of  $\beta$ -keto esters with a protected baccatin III. © 1999 Elsevier Science Ltd. All rights reserved.

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Paclitaxel (1) has been a challenging target for synthetic organic chemists because of its unique and complex structure.<sup>1</sup> In spite of a recent great success in total syntheses of 1 by six groups,<sup>2</sup> a semisynthesis is still definitely more advantageous in a practical sense owing to readily available 10-deacetylbaccatin III (2).



Semisyntheses of **1** reported so far include procedures for attaching the C-13 side chain to a protected derivative of **2** through esterification of suitably protected phenylisoserine (**A**), <sup>3</sup> ring opening of  $\beta$ -lactam (**B**),<sup>4</sup> and transesterification of thiol ester (**C**).<sup>5</sup> Chiral epoxy carboxylic acid (**D**)<sup>6</sup> is also utilized as the

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precursor, wherein the requisite  $NH_2$  should be introduced stereoselectively after the esterification. In any case, costly chiral auxiliaries or asymmetric catalysts were used inevitably for the preparation of enantiomerically enriched side chain precursors A-D.



We have been intrigued to establish a new semisynthetic method for paclitaxel (1) from 2, which would be adaptable for industrial scale production. Our synthetic strategy is fundamentally different from conventional methods described above on the point that none of a costly chiral auxiliary is used for the preparation of the side chain through the semisynthesis. As can be seen from the retrosynthetic analysis of 1 shown in Scheme 1, 2'-hydroxy-3'-oxime ether F would be one of ideal precursors. 3'-Oxime ether G would become an excellent intermediate of F if a diastereoselective introduction of 2'-hydroxyl group is feasible. For this purpose, we envisaged to take advantage of baccatin III nucleus in G as a promising chiral auxiliary. Thus, we started our project to prepare a baccatin III derivative H bearing a  $\beta$ -keto ester appendage which easily leads to the intermediate G.



To attach the  $\beta$ -keto ester appendage on the C-13 position of **2**, we examined the transesterification<sup>7</sup> of commercially available ethyl benzoylacetate (**4**) with suitably protected derivatives of baccatin III (**3a–c**). To our surprise, the present transesterification proceeded very smoothly without catalyst<sup>8</sup> regardless of the sterically hampered  $\alpha$ -oriented 13-OH, the results being listed in Table 1. Initially, heating **3a** with an excess (20 equiv.) of **4** without any solvent at 90°C for 24 h provided **5a** in 82% yield (entry 1). The reaction was found to be accelerated markedly by a continuous removal of ethanol formed in vacuo (entry 2). The reaction proceeded at a reasonable rate at 70°C (entry 3). The reaction was, however, very slow at 50°C (entry 4) even under reduced pressure. More than 5 equiv. of **4** seems to be required for the smooth transesterification due to the low solubility of **3a** in **4** even at 90°C (entries 5 and 6).

This protocol is applicable to a wide range of  $\beta$ -keto esters **6** as shown in Table 2. In cases where R is aromatic, the reactivity and the yields are not affected by the substituents (entries 1–6). As for the cyclic and acyclic substituents, the reaction proceeded very smoothly to give **7** in excellent yields (entries 7–9). 2-Carbethoxy cyclopentanone also provided **7** efficiently (entry 10), whereas methyl-substituted ethyl benzoylacetate gave **7** in lower yield (entry 11).

Table 1 Transesterification<sup>a</sup> of ethyl benzoylacetate (4) with protected derivatives of baccatin III (3a-c)

	B PH OEt 4 90 °C	PH O'
3a: R=Cbz		<b>5a:</b> R=Cbz
<b>3b:</b> R=Ac		5b: R=Ac
3c: R=Alloc		5c: R=Alloc

Entry	3	<b>4</b> (eq)	Pressure (mmHg)	Time(h)	%Yield <sup>b</sup> of <b>5</b>	
1	3a	20	760	24	5a	82 (14)
2	3a	20	<1	3	5a	97
3 <sup>c</sup>	3a	20	<1	27	5a	90 (5)
4 <sup>d</sup>	3a	20	<1	21	5a	9 (90)
5	3a	5	20	10	5a	94
6	3a	2	20	24	5a	43 (54)
7	3b	20	<1	3	5b	91
8	3c	20	<1	3	5c	96

a) **3** (0.1 mmol) was reacted at 90 °C. b) Isolated yields and recovered **3** in parentheses. c) Carried out at 70 °C. d) Carried out at 50 °C.

 $Table \ 2 \\ Transesterification^a \ of \ \beta \ keto \ esters \ 6 \ with \ a \ protected \ 10 \ deacetyl baccatin \ III \ (3a)$ 

HO				DMe <b>6</b> R	Q − − − − − − − − − − −	HO BZO ACO T	TES
	Entry		6		Time	Yield (%) <sup>b</sup>	
_		R	R'	(eq)	(h)	7	
	1	p-MeOC <sub>6</sub> H <sub>4</sub> -	н	10	7	99	
	2	<i>m</i> -F-C <sub>6</sub> H <sub>4</sub> -	н	10	6	88	
	3	<i>o</i> -F-C <sub>6</sub> H <sub>4</sub> -	н	10	6	92	
	4	<i>p</i> -F-C <sub>6</sub> H <sub>4</sub> -	н	10	6	94	
	5	<i>m</i> -CF <sub>3</sub> C <sub>6</sub> H <sub>4</sub> -	н	10	6	90	
	6	2-furyl-	н	20 <sup>c</sup>	8	99	
	7	cyclohexyl-	н	10	6	95	
	8	cyclopropyl-	н	10	6	94	
	9	n-C <sub>9</sub> H <sub>19</sub> -	н	10	6	95	
	10	-(CH <sub>2</sub> )	3-	20 <sup>c</sup>	5	93	
_	11	Ph	Me	20	25	20 <sup>d</sup>	

a) The compound 3a (0.1 mmol) was reacted at 90 °C under 20 mmHg. b) Isolated yields. c) When 10 eq of 6 was used, the product deposited during the reaction.
d) 78% of 3a was recovered.

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