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Synthesis of Phthalic Acid Derivatives via Pd-Catalyzed Alkoxycarbonylation of Aromatic C–H Bonds with Alkyl Chloroformates

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A Pd(II)-catalyzed alkoxycarbonylation of aromatic C-H bonds with alkyl chloroformates has been developed. A broad range of benzamides and alkyl chloroformates are compatible with this protocol. The reaction is operationally simple and scalable. The direct group could be readily removed to access substituted phthalic acid esters (PAEs), 1,2-dibenzyl alcohols and phthalamides. Besides alkoxycarbonylation of benzamide β -C-H bonds, γ -alkoxycarbonylation of 2-phenylacetamide is 15 also feasible.

Aromatic esters are a privileged scaffold in natural products, agrochemicals, pharmaceuticals, and materials science. They are also widely used as versatile building blocks for various organic transformations.^[1] Traditional methods, such as the condensation 20 of activated acid derivatives with alcohols, the reaction of organometallic compounds with di-tert-butyl dicarbonate, and transition metal-catalyzed coupling of aryl halides with carbon monoxide or its precursors, have been widely used for the preparation of these scaffolds.^[2] Recently, the direct introduction 25 of a carbonyl group into organic molecules through transition metal-catalyzed C-H activation have attracted tremendous attentions.^[3,4] In particular, direct carbonylation of inert C-H bonds with carbon monoxide (CO) has been extensively studied and found great applications in the synthesis of amides/lactams,^[5] 30 carboxylic acids,^[6] and esters.^[7-9] Although carbon monoxide is one of the most inexpensive and abundant C1 building block, there are several major limitations hurdle its use in laboratory-scale, such as the toxicity, gaseous form and flammability. Thus, the development of C-H alkoxycarbonylation reactions with 35 esterification reagents other than carbon monoxide is highly

desirable. In 2008, Yu and co-workers reported the first palladium-

catalyzed oxidative ethoxycarbonylation of aromatic C–H bonds with diethyl azodicarboxylate (DEAD).^[10] Later on, the You group

- ⁴⁰ achieved the Pd(II)-catalyzed *ortho*-C–H ethoxycarbonylation of anilides with DEAD at ambient temperature.^[11] Wang and coworkers demonstrated a Pd-catalyzed *ortho*-C–H ethoxycarboxylation of azobenzenes and azoxybenzenes with DEAD.^[12] Besides DEAD, other regents, such as glyoxylate,^[13] α-
- ⁴⁵ keto esters,^[14] di-*tert*-butyl decarbonate (Boc₂O),^[15] potassium oxalate^[16], diaziridinone,^[17] and formates^[18] have also been used in the direct alkoxycarboxylation of inert C–H bonds to access esters. Although these elegant work have significantly extend the scope

and synthetic applications of C–H carbonylation reactions, the ⁵⁰ discovery of new type of surrogates that can be easily applied to the divergent and expeditious synthesis of various carboxylic esters is still highly demanded. In this context, alkyl chloroformates are especially promising alkoxycarbonyl surrogates since they are readily available and operationally simple. ⁵⁵ In 2009, Kakiuchi and co-workers reported the first Ru-catalyzed alkoxycarbonylation of 2-arylpyridines with alkyl

chloroformates.^[19] However, the pyridyl directing group can't be removed or modified. Inspired by this elegant work, we have recently achieved the Pd(II)-catalyzed stereoselective 60 alkoxycarbonylation of $C(sp^3)-H$ bonds with alkvl chloroformates.^[20] In consideration of the importance of aromatic esters and our continuous interests on C-H carbonylation, we wonder whether alkyl chloroformates could be used as esterification reagents for the divergent synthesis of aromatic 65 esters. Herein, we report the Pd-catalyzed alkoxycarbonylation of aromatic C-H bonds with chloroformates. A variety of benzamides and alkyl chloroformates are compatible with this protocol, providing the access of diverse aromatic esters. The 8aminoquinoline (AQ) directing group^[21] can be readily removed to 70 afford substituted phthalic acid esters (PAEs), 1,2-dibenzyl alcohols and phthalamides (Scheme 1). Furthermore, besides alkoxycarbonylation of the β -C(sp²)-H bonds, γ -C(sp²)-H alkoxycarbonylation via a six-membered palladacycle could also be achieved.



Scheme 1. Pd-catalyzed C–H alkoxycarboxylation of benzamides with alkyl chloroformates

We initiated our study by investigating the reaction of benamide **1a** with ClCO₂Et **2a**. To our delight, the desired ⁸⁰ ethoxycarbonylation product **3a** was obtained in 72% yield in the presence of 10% mol Pd(OAc)₂, 2.0 equiv Ag₂CO₃ in DCE at

This journal is $\ensuremath{\mathbb{C}}$ The Royal Society of Chemistry [year] 100 °C for 8 h (Table 1, entry 1). The structure of **3a** was unambiguously determined by X-ray crystallography.^[23] The efficiency of the reaction was significantly affected by different solvents. Further screening of various solvents disclosed that s toluene was the optimal for this reaction (entry 12). Other solvents

- totally inhibited the reaction (entry 12). Other solvents totally inhibited the reaction (entries 2-7). It should be noted that the alkoxycarbonylation reaction was quite sensitive to the amount of Ag₂CO₃. Attempts to lower the loading of Ag₂CO₃ led to reduced yield (entry 13, 42% yield) and no desired product was
- ¹⁰ observed in the absence of Ag₂CO₃ (entry 14). Other organic and inorganic oxidants didn't give satisfactory yields (see Table S2 for details). The reaction could also be conducted under air, albeit with lower yield (entry 15, 76% yield). We further tested other commonly used bidentate directing groups (DGs) (see Table S3 for 15 details). No reaction occurred when 2-pyridinylisopropyl (PIP)^[22a] and 4-amino-2,1,3-benzothiadiazole (ABTD)^[22b] were used as DG. 2-Aminomethylpyridine^[22c] led exclusively to the alkoxycarbonylation of amide, whereas the use of 2-methylthioaniline^[22d] gave moderate yield (31%) together with the 20 alkoxycarbonylation of amide (33%).

Table 1 Optimization of the Reaction conditions^a

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Me O	Pd(OAc) ₂ (10 mol% 3 equiv. CICO ₂ Et (2	a) Me O	tit
	2.0 equiv. Ag ₂ CO ₃	The second se	have the
->∕~ ` H 1a	Solvent, 100 °C, 8 h,	$N_2 \sim CO_2Et$	\rightarrow \rightarrow
Entry	Solvent	Yield of 3a (%)	1a (%)
1	DCE	72	4
2	CH₃CN	n.d.	72
3	DMF	n.d.	76
4	DMSO	n.d	81
5	HFIP	n.d	64
6	CH₃OH	n.d.	62
7	<i>t</i> BuOH	38	37
8	<i>t</i> -AmylOH	55	20
9	HOAc	n.d	69
10	1, 4-dioxane	73	26
11	THF	39	21
12	Toluene	83 (81) ^b	
13 ^c	Toluene	42	28
14 ^d	Toluene	trace	76%
15 ^e	Toluene	76	

^{*a*}Reaction conditions: **1a** (0.15 mmol), **2a** (3.0 equiv), Pd(OAc)₂ (10 mol%), Ag₂CO₃ (0.3 mmol) in 2.0 mL solvent at 100 °C under N₂ for 8 h. Yields ²⁵ were determined by ¹H NMR using CH₂Br₂ as the internal standard. ^{*b*}Isolated yield. ^c1.0 equiv. Ag₂CO₃ was used. ^{*d*}Without Ag₂CO₃. Under air. n.d. = no detected.

With the optimal reaction conditions in hand, the scope of the reaction of benzamides with ClCO₂Et **2a** was explored. As shown ³⁰ in Table 2, benzamides bearing both electron-withdrawing and electron-donating groups on the aromatic ring were well tolerated, giving the desired products **3** in moderate to good yields. *ortho*-Substituted benzamides gave mono-ethoxycarbonylation product smoothly in good yields (**3a-3d**). The site selectivity was controled

³⁵ by both electronic and steric effect, when *meta*-substituted benzamides were used. For example, *meta*-fluoro and chloro benzamides (1e and 1f) gave predominantly led to ethoxycarbonylation adjacent to fluoride or chloride, due to enhanced kinetic acidity of the corresponding C-H bonds; while 40 meta-methyl benzamide 1g exclusively gave 3g in 77% yield, likely due to the steric interactions. When unsubstituted benzamide 1h and para-substituted benzamides (1i-1s), were applied benzamides substrates, the diethoxycarbonylated products were obtained (3h-3s). It it worth noting that a broad range of synthetically useful 45 functional groups, such as fluoro, trifluoromethyl, chloro, methoxy, bromo, iodo, acetyl, and methoxycarbonyl, were all tolerated. Furthermore, thiophene-3-carboxamide (1t), thiophene-2carboxamide (1u), and benzothiophene-2-carboxamide (1v), also reacted efficiently with 2a to give the derired ethoxycarbonylation 50 products. 2-Naphthamide 1w was also viable, albeit with moderate yield (3w, 51%). When 1-naphthamide 1x was used, the desired ethoxycarbonylation product could slowly convert to the corresponding N-quinolinylpthalimide 3x during the column purification. Therefore, a two-step sequence with 55 alkoxycarbonyaltion/acidification was carried out and 3x was obtained in 86% yield.

Table 2. Scope of benzamides^a



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^{*a*} Reaction conditions: **1** (0.15 mmol), **2a** (0.45 mmol, 3.0 equiv), Pd(OAc)₂ (10 mol%), Ag₂CO₃ (0.3 mmol) in 2.0 mL toluene at 100 °C under N₂ for 8 h. isolated yield. ^{*b*}120 °C, 12 h. °Two-step procedue (see Supporting Information for details).

- ⁵ Next, the scope of alkyl chloroformates was investigated (Table 3). Generally, the reaction was compatible with a variety of cloroformates. Methoxycarbonylation of benzamide **1a** proceeded smoothly to give product **4a** in 73% yield under slightly modified conditions. A number of linear alkyl chloroformates reacted with
- ¹⁰ **1a** to give the corresponding products in good yields. Interestingly, the introduction of more sterically hindered branched-alkyl chloroformates were also viable, affording the products in moderate to good yields. Allyl chloroformate could also furnish the product, albeit with a slightly lower yield (**4f**, 59%).

15 Table 3. Scope of alkyl chloroformates.



^aReaction conditions: 1 (0.15 mmol), Pd(OAc)₂ (10 mol%), Ag₂CO₃ (2.0 equiv.), ClCO₂R (3.0 equiv.), toluene (2 mL), 100 °C, N₂, 8 h. Isolated yield. ^b120 °C, 12 h.

Alkoxycarbonylation of γ -C(sp²)—H of 2-phenylacetamides is also possible, affording the desired product **5** in 45% yield under slightly modified reaction conditions (eq 1, Pd(TFA)₂ as catalyst). However, satifactory conversions could only be afforded with α -²⁵ substituted 2-phenylacetamides. It is noteworthy that this reaction proceeds via a six-membered palladacycle.



Finally, a gram-scale synthesis was carried out as shown in ³⁰ Scheme 2, which showcases the robust nature of this alkoxycarbonylation protocol. The ability of leastly/removed of directing group from the final product is crucial for synthetic applications of this reaction. Treatment of **3a** with TsOH in methanol or ethanol afforded the corresponding PAEs in good ³⁵ yields (MeOH: **6**, 76%; EtOH: **7**, 75%). Notably, the 8aminoquinoline could be easily recovered by simple extraction. When **3a** was treated with HCl (6M), *N*-quinolinylpthalimide **8** was produced in 95% yield. Subsequent aminolysis gave the phthalamide **9** in 70% yield. 1,2-Dibenzyl alcohol **3ae** was ⁴⁰ obtained in 62% yield with 8-aminoquinoline recovered in 58% yield when **10** was reduced with LiBH₄.

Scheme 2. Gram-scale synthesis and the removal of directing group



In summary, we have developed a new protocol for direct alkoxycarbonylation of β -C(sp²)–H bonds of benamides and γ -C(sp²)–H bonds of 2-phenylacetamides. This esterification reaction employs readily available and easily handled alkyl ⁵⁰ chloroformates as etherification reagent. A variety functional groups are tolerated. The reaction is scalable and the direct group could be readily removed to access substituted phthalic acid esters (PAEs), 1,2-dibenzyl alcohols and phthalamides.

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