

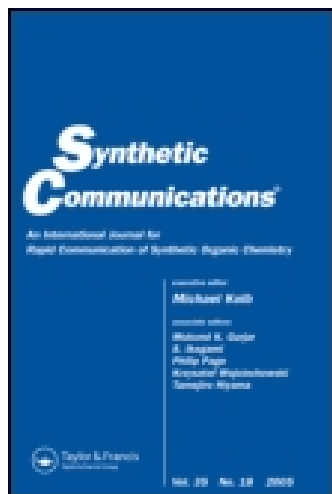
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**REINVESTIGATION TO THE C-7 EPIMERIZATION OF PACLITAXEL  
AND RELATED TAXOIDS UNDER BASIC CONDITIONS**

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**Abstract:** Base-promoted C-7 epimerizations of paclitaxel, 10-deacetylbaccatin III were investigated. It has been found that  $13\alpha$ -OH may play an important role in the equilibrium of C-7 epimers of paclitaxel and related taxoids.

Paclitaxel(taxol) has become a star molecule for its complexity of chemical structure, excellent antitumor activity and unique action on microtubules<sup>1</sup>. Many efforts on structural modification of paclitaxel, 10-deacetyl baccatin III and related taxoids had been made, such as deoxygenation<sup>2</sup>, cleavage<sup>3</sup>, A-<sup>4</sup>, B-<sup>5</sup> and C-ring<sup>6</sup> contraction and amination.<sup>7</sup> In these reactions, especially under basic or base-catalyzed conditions, C-7 epimerization was frequently observed.

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The hydroxyl group at C-7 easily undergoes epimerization through retro-aldol reaction<sup>1a,8</sup>, leading to the formation of C-7 epimer mixture. Kingston et al<sup>9</sup> reported that paclitaxel(**3A**) can be converted to 7-epi-paclitaxel(**3B**) after treatment with stoichiometric amounts of sodium hydride in tetrahydrofuran in moderate yield. Khuong-Huu et al<sup>3b</sup> treated 13-acetyl-10-deacetylbaccatin III(**5**) with DBU in toluene, yielding its 7-epimer in 80% yield. And DBU/toluene also converted 10-deacetylpaclitaxel(**1A**) into 7-epi-10-deacetylpaclitaxel(**1B**). It seems rational that 7 $\alpha$ -epimers predominate in the mixture of epimers, since 7 $\alpha$ -OH series paclitaxel analogs can be stabilized by the intramolecular hydrogen bond between 7 $\alpha$ -OH and 4-OAc. But reverse results were also observed. Appendino et al<sup>10</sup> obtained 7 $\beta$ -OH-10-epi-10-deacetylbaccatin III(**6**) after treatment of 10-deacetyl-10-oxobaccatin III(**7A**) or 10-deacetyl-10-oxobaccatin V(**7B**) with sodium borohydride. They postulated that the hydrogen bond between 10 $\alpha$ -OH and 4-OAc may control the conformation of C8-C9 enolate to the addition of C-6 aldehyde. Steric factors determine the predomination of 7 $\beta$ -epimer. Holton et al<sup>2a</sup> also reported Sm<sup>3+</sup> may influence the conversion of 7 $\alpha$ - to 7 $\beta$ -epimer. As a whole, C-7 epimerization was not thoroughly studied to date.

During our tests on selective hydrolysis of 7-epi-10-deacetylpaclitaxel(**1B**) which is abundant in *Taxus yunnanensis*, various kinds of bases and alkaline salts, such as sodium methoxide, sodium hydroxide, potassium carbonate, sodium bicarbonate and hydrazine, and nucleophilic reagents such as potassium cyanide were used. It was found that the mixture of hydrolysed products, at room temperature or in ice bath, usually consist of 10-deacetylbaccatin III(**2A**) as major product and 10-deacetylbaccatin V(**2B**) as minor product if the reaction time was long enough. After careful monitoring of the hydrolysis of **1B** with potassium carbonate in methanol, we noticed that the starting material was hydrolysed to **2B** quickly at first, and then **2B** epimerized into **2A** gradually, forming a mixture consisted of approximately 7 $\beta$ :7 $\alpha$  (2.2:1) epimers finally.

This phenomenon drew our attention to a thorough study on the interconversion of 7 $\alpha$  and 7 $\beta$  epimers. **2A** and **2B** were treated with

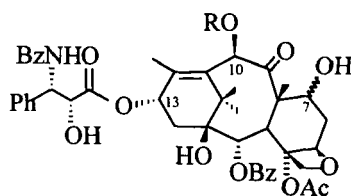
stoichiometric or excess sodium hydride and DBU, which has been used in the preparation of  $7\alpha$ -epimers from  $7\beta$ -epimers of paclitaxel and its analogs. In the case of NaH, some more polar products were formed before  $7\alpha/7\beta$  mixtures reached equilibrium. And in the case of DBU, the final mixture contained about 2.8:1 of  $7\beta:7\alpha$  epimers. Obviously, base-promoted epimerization of **2A** and **2B** favors  $7\beta$  epimers.

Considering DBU has little tendency to give rise to hydrolysis of carboxylic esters, we chose this reagent to explore the interconversion of  $7\alpha$  and  $7\beta$  epimers of paclitaxel and related taxoids. Paclitaxel(**3A**) and 7-epi-paclitaxel(**3B**) formed a mixture of about 2:1 ( $7\alpha:7\beta$ ) epimers. 10-Deacetylpaclitaxel(**1A**) and 7-epi-10-deacetylpaclitaxel(**1B**) formed 6:1 to 7:1 ( $7\alpha:7\beta$ ) epimers at equilibrium point. In the baccatin III(**4A**) case, a mixture of nearly 1:1 of  $7\alpha:7\beta$  epimers was obtained.

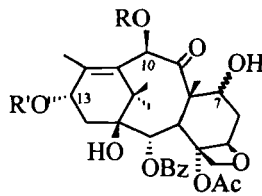
Our experimental results and those results from the literature<sup>3b, 8-10</sup> can be rationalized as the influence of intramolecular hydrogen bonding between  $13\alpha$ -OH and 4-OAc which has been well known from its crystal structure<sup>12</sup> and its reactivities against other secondary hydroxyl in the molecule<sup>1b, 13</sup>. It is noteworthy that in those compounds with C- $13\alpha$  hydroxyl group(**2A-B**, **4A-B**), stabilization of  $7\alpha$ -OH series were weakened by the formation of the hydrogen bonding between  $13\alpha$ -OH and 4-OAc. Furthermore, the hydrogen bond between  $13\alpha$ -OH and 4-OAc may also contribute to the conformation of the intermediate(**8**) which favors the formation of  $7\beta$ -OH series products.

We have calculated the energy of  $7\beta$ (**1A**, **3A**) and  $7\alpha$ (**1B**, **3B**) hydroxyl compound. In line with our hypothesis, the results showed that the energy of  $7\alpha$ -OH-10-deacetylbaccatin III is higher than that of 10-deacetylbaccatin III, due to the loss of stabilization attributed to the intramolecular hydrogen bonding between  $7\alpha$ -OH and 4-OAc.

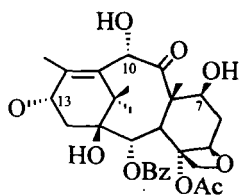
In conclusion, the  $13\alpha$ -OH may play an important role in the C-7 epimerization of paclitaxel and its analogs. Our finding can also be applied to the



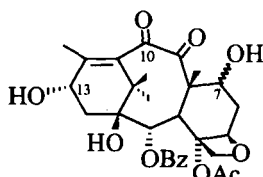
1A R=H, 7 $\beta$ -OH  
 1B R=H, 7 $\alpha$ -OH  
 3A R=Ac, 7 $\beta$ -OH  
 3B R=Ac, 7 $\alpha$ -OH



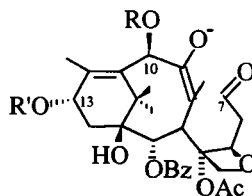
2A R=H, R'=H, 7 $\beta$ -OH  
 2B R=H, R'=H, 7 $\alpha$ -OH  
 4A R=Ac, R'=Ac, 7 $\beta$ -OH  
 4B R=Ac, R'=Ac, 7 $\alpha$ -OH  
 5 R=H, R'=Ac, 7 $\beta$ -OH



6



7A 7 $\beta$ -OH  
 7B 7 $\alpha$ -OH



8

preparation of 10-deacetylbaccatin III from 7-epi paclitaxel analogs which are abundant in natural resources.

### Experimental

**General Procedure for the treatment of taxoids with DBU.**-- To a solution of taxoid(5 $\mu$ mol) dissolving in 0.2ml of xylene, 25 $\mu$ l of DBU was added. The solution was heated at a 80 $^{\circ}$ C oil bath with stirring. The reaction was monitored with Si gel plate eached 5 min. When it reached equilibrium point(usually 0.5 to 1 hr), reaction mixture was checked with HPLC. The reaction was continued for another 0.5 h to ensure it equilibrated, and final mixture was also examined with HPLC.

**Calculation of the energy of taxoids.**-- The calculation of energy was performed in TRIPOS field, without consideration of charge. The minimization was continued

until the delta energy reached 0.001 kcal/mol. When minimization started from 10-deacetyl baccatin III, the energy of 7-epi-10-deacetyl baccatin III (72.341 kcal/mol) is lower than that of its 7 $\beta$ -epimer (77.448 kcal/mol) due to the predominant formation of intramolecular hydrogen bond between 7 $\alpha$ -OH and 4-OAc. When the minimization started from 7-deoxy-10-deacetyl baccatin III, 13 $\alpha$ -OH formed hydrogen bond with 4-OAc. The energy of 7-epi-10-deacetyl baccatin III was enhanced to 63.365 kcal/mol and thus higher than that of 10-deacetyl baccatin III (62.795 kcal/mol). When 13 $\alpha$ -OH was acylated, the energies of 7 $\alpha$ -epimers, such as 7-epi-10-deacetyl paclitaxel, were lower than those of 7 $\beta$ -epimers as expected.

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