Catalysis Science & Technology

PAPER



Received 27th November 2013, Accepted 24th December 2013

DOI: 10.1039/c3cy00977g

www.rsc.org/catalysis

Introduction

CO₂ is a cheap, abundant natural carbon source and one of the important C1 building blocks, and it can sometimes replace toxic chemicals such as phosgene, isocyanates or carbon monoxide, leading to greener processes.¹⁻³ However, because of its inert nature, developing efficient catalytic processes for the utilization of CO₂ for organic synthesis still remains as a challenging task. Recently, efforts were made for the reaction of CO₂ with aminobenzonitriles (1) to produce rather complex molecules of quinazoline-2,4(1H,3H)-diones (2) (Scheme 1), which are a class of important intermediates in the pharmaceutical industry that function as a key building block for the synthesis of several useful and valuable medicines. For this reaction, CO₂ can replace toxic reagents such as phosgene, potassium cyanate, and chrolosufonyl isocyanate, which have been employed for the conventional synthesis of 2.4-8 Several research groups reported various catalyst systems for the synthesis of 2 by reacting CO_2 with 1. Those include organic bases 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU),9-12 N-methyltetrahydropyrimidine (MTHP),¹³ polymer-supported amidine

Synthesis of quinazoline-2,4(1*H*,3*H*)-dione from carbon dioxide and 2-aminobenzonitrile using mesoporous smectites incorporating alkali hydroxide

Shin-ichiro Fujita, Masahiro Tanaka and Masahiko Arai*

A series of magnesium containing mesoporous smectites has been prepared with and without incorporation of alkali hydroxide (NaOH, KOH or LiOH) and employed for the reaction of CO₂ with aminobenzonitrile to produce quinazoline-2,4(1*H*,3*H*)-dione. The effects of the quantity and kind of the incorporated alkali atoms on the catalytic properties of the smectites were investigated. Characterization of the smectites has shown that the incorporation of alkali atoms reduces their surface area and total pore volume but enhances the amount and strength of their basic sites. The product yield increases with the amount of alkali atoms incorporated. The incorporation of Li was less effective than that of Na and K for the enhancement of the yield. It has been suggested that weak and/or moderate base sites are responsible for the reaction. The active sites should be alkali hydroxide particles existing between the smectite layers for the alkali incorporated smectites, while for the un-incorporated smectite, the active sites should be the Mg atoms and/or the neighboring O atoms. The Na incorporated smectite was deactivated by repeated catalyst recycling, while such deactivation was not observed with the un-incorporated smectite. The reason for the deactivation was discussed in connection with the structures of the active sites and the actions of the reaction intermediate.

(poly-amidine),¹³ and tetramethylguanidine (TMG),¹⁴ an inorganic base Cs_2CO_3 ,¹⁵ ionic liquids 1-butyl-3-methylimidazolium hydroxide ([Bmim]OH)¹⁶ and 1-butyl-3-methylimidazolium acetate ([Bmim]Ac),¹⁷ a solid base catalyst MgO/ZrO₂,¹⁸ and a monomeric tungstate [$(n-C_4H_9)_4N^+$]₂[WO₄] (TBA₂[WO₄]).¹⁹ Recently, Han *et al.* have reported that the reaction of CO₂ with 1 can proceed in water without any catalyst.²⁰ Although this reaction system is interesting, it requires higher reaction temperatures and a longer reaction time to obtain 2 with reasonable yields.

CHEMISTRY

View Article Online

Synthesized smectites are a new kind of mesoporous materials.^{21–23} Smectite is one of the layered clay minerals in which one layer consists of one octahedral sheet sandwiched by two tetrahedral sheets. The octahedral sheet contains divalent



Scheme 1 Synthesis of quinazoline-2,4(1H,3H)-dione 2 from CO_2 and aminobenzonitrile 1.

Division of Chemical Process Engineering, Faculty of Engineering, Hokkaido University, Sapporo 060-8628, Japan. E-mail: marai@eng.hokudai.ac.jp

or trivalent cations such as Mg²⁺, Zn²⁺, Fe³⁺ and Al³⁺ surrounded by six oxygen atoms, and the tetrahedral sheet contains Si⁴⁺ cations surrounded by four oxygen atoms. Those divalent or trivalent metal cations make the acidic and basic properties of the smectites tunable.²¹⁻²⁹ The tri-layers are negatively charged and are held together by electrostatic interaction with exchangeable cations in the interlayer region. Additionally, incorporation of alkali atoms into smectites is also possible.^{27,30} As the first step of the synthesis of smectites, precursor materials are prepared by mixing aqueous solutions of raw materials (water glass and divalent or trivalent metal salt). Then, the slurries of the precursors and water are treated hydrothermally. By adding alkali compounds into the slurry before the hydrothermal treatment, alkali atoms can be introduced into smectites. Our group has reported that the incorporation of alkali atoms into the smectites makes them good catalysts for such base catalyzed reactions as transesterification of ethyl acetate with methanol, Knoevenagel condensation of benzaldehyde with ethyl cyanoacetate, and some other reactions relevant to chemical fixation of CO2 to organic carbonate compounds.31-34 These observations led us to the use of alkali incorporated basic smectites for the synthesis of 2.

In the present study, a series of magnesium containing smectites into which various amounts of alkali hydroxide were incorporated were prepared and used for this reaction. The effects of the quantity and kind of the incorporated alkali atoms on the catalytic properties of the smectites were investigated. The reaction results were discussed in connection with the basic properties of the catalysts that were determined by temperature programmed desorption of adsorbed CO_2 .

Results

Influence of catalyst composition on textural properties and catalytic activity

Table 1 lists the chemical compositions determined by an X-ray fluorescence method (XRF) and BET surface areas, total pore volumes, and average pore diameters of the smectite catalysts prepared. Both the BET surface area and the total pore volume tended to decrease with the increasing amount of alkali atoms incorporated and the average pore diameter did not change with the content of alkali atoms, except for SM-Li

that had a slightly larger average pore diameter. As already discussed,³⁴ the decrease in the BET surface area and the total pore volume can be explained by the presence of alkali hydroxide particles between the layers of smectite structure on the basis of a model of "smectite-intercalated smectite" proposed by Torii *et al.*^{17,18}

The reaction of 1 and CO2 was carried out using those smectite catalysts prepared. Fig. 1 plots the yield of product 2 against the amount of alkali atoms incorporated. The lowest vield was obtained with SM and it increased with an increase in the amount of Na incorporated. Similar enhancement in the vield was also observed with SM-K and SM-Li; however, Li incorporation was less effective for the enhancement in the yield compared to Na. This may partly be explained by the formation of lithium silicate,³⁴ which is considered to be catalytically inactive. Such alkali silicate compounds were not observed to form for all SM-Na and SM-K samples. As shown in Table 1, the BET surface area and the total pore volume tended to decrease with the increasing amount of alkali atoms incorporated. Those textural properties cannot explain the differences in the catalytic activity among the smectites used. Their basic properties should be responsible for those differences.

The basic properties of synthesized smectite catalysts were examined by TPD of adsorbed CO₂. Fig. 2 shows the TPD profiles obtained. SM showed small CO2 desorption peaks around 90 °C and 180 °C and all the SM-Na catalysts showed the ones around 100 °C and 250 °C. With increasing Na content, the intensity of the peak at 250 °C increased and tended to level off at higher Na contents. In addition to these two peaks, three peaks appear above 600 °C over SM-Na samples containing large amounts of Na and they grow with its content. CO2 TPD profiles obtained with SM-K and SM-Li were slightly different from those over SM-Na. SM-K and SM-Li showed only one broad peak above 600 °C and the latter catalyst also showed a peak at 480 °C,³⁴ which is not observed over the other catalysts. Thus, the peak intensity and temperature are different among the catalysts, meaning that the strength and the number of base sites vary with the composition of the catalysts. The peak around 100 °C was ascribable to both the desorption of CO₂ physisorbed and of CO₂ adsorbed on weak base sites; however, the contribution of

Table 1	Composition	and textural	properties o	f smectite	catalysts	prepared"

		Number of atoms per unit cell				S _{BET}	V _{pore}	d_{av}	
Catalys	st	Si	Mg	Na	K	Li	$(m^2 g^{-1})$	$(cm^3 g^{-1})$	(nm)
a	SM	8.0	4.60	0.06	0	0	463	0.433	2.53
b	SM-Na-1	8.0	5.67	0.84	0	0	695	0.440	2.46
с	SM-Na-2	8.0	5.88	1.51	0	0	392	0.242	2.46
d	SM-Na-3	8.0	5.89	1.80	0	0	379	0.233	2.47
e	SM-Na-4	8.0	6.09	2.25	0	0	173	0.107	2.48
f	SM-Na-5	8.0	6.13	2.45	0	0	200	0.124	2.52
g	SM-K	8.0	6.09	0.47	1.7	0	190	0.126	2.65
ĥ	SM-Li	8.0	5.41	0.47	0	2.56	118	0.124	4.22

^{*a*} S_{BET} , V_{pore} and d_{av} denote BET surface area, total pore volume, and average pore diameter, respectively.



Fig. 1 Influence of the amount of alkali atoms incorporated on the activity of smectite catalysts for the synthesis of **2** from CO₂ and **1**. (•), SM; (•), SM–Na; (□), SM–K; (■), SM–Li. Reaction conditions: catalyst, 0.4 g; **1**, 8.5 mmol; CO₂, 4 MPa (at r. t.); DMF, 10 cm³; 130 °C; time, 6 h.



Fig. 2 CO_2 TPD profiles over smectite samples synthesized. The letters given denote the same samples as given in Table 1.

physisorbed CO_2 to this peak would be small, because SM showed a smaller peak than SM–Na catalysts despite the former catalyst having a larger surface area than the latter ones (except for SM–Na-1), as listed in Table 1. So, the peaks around 100 °C were assigned to the desorption of CO_2 adsorbed on weak base sites.

Although conclusive definition was difficult, the peaks seen between 200 and 600 °C were tentatively assigned to the desorption of CO_2 adsorbed on moderate base sites, while the peaks above 600 °C were attributed to that of CO_2 adsorbed on strong base sites. Table 2 lists the amounts of these three types of base sites estimated from the peak areas in the TPD runs. Those structures will be discussed later.

As shown above, the catalytic activity and the number of base sites of smectite increased with the content of alkali atoms. So, the relationship between the catalytic activity observed and the number of basic sites estimated from the peak area in the TPD runs was examined. The activity correlated well with the amount of either weak or moderate base sites, as shown in Fig. 3. No good correlation was seen with the amounts of strong base sites. These findings strongly suggest that the weak and/or

View Article Online

Paper

Table 2 Amounts of base sites over smectite catalysts

	Number of alkali		Amount of base site (μ mol g ⁻¹)			
Catalyst		atoms per unit cell	Weak	Medium	Strong	
a	SM	0.09	3.1	0.3	0	
b	SM-Na-1	0.84	18.0	37	9	
c	SM-Na-2	1.51	41.0	123	17	
d	SM-Na-3	1.80	50.7	157	36	
e	SM-Na-4	2.25	44.0	165	100	
f	SM-Na-5	2.64	34.8	199	223	
g	SM-K	2.17^{a}	59.5	178	78	
ĥ	SM-Li	3.03^{b}	25.6	149	109	

^{*a*} Sum of Na and K. ^{*b*} Sum of Na and Li.



Fig. 3 Relationship between the activity for the synthesis of 2 and the amount of (A) weak and (B) moderate base sites of the smectite catalysts. (\bullet), SM; (\odot), SM–Na; (\Box), SM–K; (\blacksquare), SM–Li.

moderate base sites present on the smectite catalysts are responsible for the reaction, and the presence of the strong base sites is not required for the reaction.

Influence of reaction conditions and catalyst recycling

The SM–Na-4 catalyst was selected and used for several reaction experiments by varying the reaction time or the CO_2 pressure. Fig. 4 illustrates the variation of the yield of 2 with the reaction time. It is seen that an excellent yield above 80%



Fig. 4 Influence of reaction time on the synthesis of 2 using SM-Na-4. Reaction conditions: catalyst, 0.4 g; 1, 8.5 mmol; DMF, 10 cm³; 130 °C.

The influence of CO₂ pressure on the reaction was studied (Fig. 5). It was found that the CO_2 pressure had little effect on the product yield in a CO2 pressure range between 1 and 4 MPa. Even at a lower pressure of 0.5 MPa, the decline in the yield was small. These results are similar to those obtained with DBU and Cs₂CO₃,^{11,15} but different from those obtained with [Bmim]OH and MgO/ZrO2.^{16,18} With the former two catalysts, the product yield did not significantly change at CO₂ pressures above 1 MPa. With the latter two catalysts, the product yield significantly decreased with lowering the CO₂ pressure below 3 MPa. Thus, the dependence of the overall reaction rate on the CO₂ pressure is different depending on the catalysts employed.

Easy separation and recycling is one of the merits of heterogeneous catalysts. So, the recycling tests were conducted with SM and SM-Na-4 to study the stability of the catalysts. In each recycling experiment, the catalyst was separated by filtration after a reaction run, washed with ethanol, dried in air, and then used for the next run. The catalyst activity was evaluated on the basis of the produced amount of 2 per weight of the catalyst, because a certain portion of the catalyst was lost during the recycling process. The results of the recyclability study are illustrated in Fig. 6. The SM catalyst could be recycled three times without loss in the activity. On the other hand, the activity of SM-Na-4 changed during the catalyst recycling experiment. It slightly increased after the first recycling and then gradually decreased after the catalyst recycling is repeated. To elucidate the reason for the deactivation, the number of Na atoms in SM-Na-4 recycled five times was measured by XRF. It was found that the number of Na atoms contained in the recycled catalyst was reduced to below one third of that in the fresh one. Furthermore, recycling did not significantly change the textural properties of the catalyst. These results suggest that the leaching of Na species occurred in the course of the reaction, causing the deactivation. The reaction runs were also carried out using SM-Na-4 samples pretreated at 130 °C



Fig. 5 Influence of CO₂ pressure on the synthesis of 2 using SM-Na-4. Reaction conditions: catalyst, 0.4 g; 1, 8.5 mmol; DMF, 10 cm³; 130 °C; time. 6 h





of 2. Reaction time was 16 h and 3 h for SM and for SM-Na-4, respectively. The other reaction conditions were the same as those for Fig. 1.

for 16 h (corresponding to five-times recycling) in pure DMF under pressurized CO2 or in a DMF solution of 1 in the absence of CO2. It was found that no deactivation occurred after these pretreatments, revealing the requirement of the co-presence of the reactants 1 and CO₂ for the catalyst deactivation.

The catalytic activity of the leached Na species was examined. After the reaction was carried out with SM-Na-4 for 3 h, it was filtered out from the reaction mixture. Then, the filtrate was further subjected to the reaction for a long time of 19 h. The yield of 2 produced was estimated to be 40%, revealing that the activity of the leached Na was about one fifth of the activity of SM-Na-4, which could produce 2 with a yield of about 30% during the 3 h reaction.

Discussion

12

10

As shown in Table 2, the incorporation of alkali atoms into SM significantly increased the amounts of base sites. Among SM-Na samples, the amount of weak base sites showed a maximum at a Na content of 1.8 atoms per unit cell, but the difference due to the Na content was small. On the other hand, the amounts of moderately and strongly basic sites varied in wider ranges with the Na content than the weak base sites. The amount of moderately basic sites leveled off at a certain Na content around 1.8 atoms per unit cell, and from this content level, the amount of strongly basic site started to increase appreciably. In our previous work,²⁹ the features of base sites were discussed and the weak, moderate, and strong base sites were assigned to the surfaces of the smectite layers free from alkali atoms, alkali hydroxide particles having weak or no interactions with the layers, and the ones strongly interacting with the layers, respectively. However, comparison of SM and SM-Na-1 in Table 2 clearly showed that the amount of weak base sites also significantly increased even with a small amount of Na incorporation. If the weak base sites are free from Na atoms, such a change could not be observed. So, the assignments for the weak and moderate base sites were reconsidered and modified. Here, the weak base sites were

assigned to both the surfaces of the smectite layers free from alkali atoms and alkali hydroxide particles not interacting at all with the smectite layers, while the moderate ones were assigned to the particles weakly interacting with them. Taking into account the difference in the amount of the weak base sites between SM and SM–Na-1, the contribution of the alkali free surfaces of the layers to this type of base site would be small over SM–Na-1. As shown in Fig. 3, the yield of 2 was well correlated to the amounts of both the weak and moderate base sites. It can be said that alkali hydroxide particles have a crucial role for the synthesis of 2.

Our group has reported that, over alkali-incorporated smectite catalysts, moderate base sites are responsible for the transesterification reactions of ethyl acetate and propylene carbonate with methanol, while both moderate and strong base sites are responsible for the cycloaddition of CO_2 to propylene oxide and the one-pot synthesis of dimethyl carbonate from CO_2 , methanol and propylene oxide.^{31,32,34} Thus, the types of base sites contributing to the title reaction are different from the ones contributing to those reactions previously studied.

Scheme 2 illustrates the reaction mechanism for the title reaction previously proposed for several different base catalysts.^{11–17} The base catalysts promote the reaction between the amino group of 1 and CO₂ to produce a carbamate species, which is finally converted to the product 2 through the nucleophilic cyclization and the rearrangement by way of the isocyanate intermediate. Usually, the reaction of CO₂ with the amino group directly attached to a phenyl ring, for example, the amino group of aniline, is more difficult than the one attached to an alkyl chain. The promotional effect of the base on this difficult reaction step would in turn result in the strong interaction between the base and the resultant carbamate species. In the cases of alkali incorporated smectites, alkali hydroxide particles would interact strongly with the intermediate carbamate. As described above, SM-Na-4 was deactivated with a decrease in the Na content of the catalyst after repeated catalyst recycling and the deactivation was not observed after the pretreatments in the absence of either reactant 1 or the other reactant, CO₂. The strong interaction of the alkali particles with the carbamate would cause the dissolution of the alkali species into the solvent, resulting in the catalyst deactivation. It should be noted that the alkali incorporated smectite could be recycled without loss in the activity for the transesterification of ethylene carbonate with methanol.³³ Thus, the recyclability of the alkali incorporated smectite depends on the reaction for which it is employed.

The catalyst deactivation due to recycling was not observed with SM (Fig. 5), which contains exchangeable Na cations compensating the electric charge of the smectite layers but not alkali hydroxide particles. Because MgO could catalyze the title reaction,¹⁸ the active sites of SM would be Mg atoms and/ or the neighboring O atoms on the surfaces of the smectite layers. The exchangeable Na cations involved in SM might have very low activity, if any.

On the basis of the aforementioned discussion, the active sites over SM–Na for the title reaction can be illustrated as shown in Fig. 7. There are two types of active sites. The first and second sites involve Mg atoms in the octahedral sheet and NaOH particles existing on the surface of the tri-layer, respectively. A certain fraction of the NaOH particles weakly interact with the layer. The activity of SM–Na depends on the number of the second sites. Naturally, the active sites of SM are the first type.

Table 3 compares the present catalyst of SM–Na-4 with those in the literature for the synthesis of 2 from 1 and CO₂. The organic bases, Cs_2CO_3 , and [Bmim]Ac could be used at lower temperatures and/or lower CO_2 pressures (entries 1–5 and 7). One of the reasons for this would be their homogeneous nature. TBA₂[WO₄] was also more active than SM–Na-4 (entry 9). Considering the differences in the reaction conditions, the activity of SM–Na-4 is comparable with those of [Bmim]OH and MgO/ZrO₂ (entries 6 and 8). It should again be noted that [Bmim]OH and MgO/ZrO₂ gave lower yields of 2 at lower CO₂ pressures, while such a decrease in the yield by lowering CO_2 pressure was small for the reaction with our SM–Na-4 catalyst (Fig. 5).

As shown above, the incorporation of alkali hydroxide into smectite greatly enhanced the catalytic activity for the title reaction. This was attributed to the formation of alkali hydroxide particles between the smectite layers. Unfortunately, the



Scheme 2 A reaction mechanism proposed so far for the quinazoline-2,4(1H,3H)-dione synthesis from CO₂ and benzonitrile.¹¹⁻¹⁶



catalytic activity was decreased by the repeated use because of the dissolution of the active alkali species into the solvent. The stability of the catalyst may further be improved by optimizing preparation conditions and incorporating different metal cations into the octahedral sheet and/or the interlayer. Those aspects are open for further interesting work. A few groups employed supercritical CO₂, water, or an ionic liquid as a green solvent for the title reaction.^{11,16,17,20} The use of the smectite catalysts in those media is also interesting and worth investigating in the future.

Conclusions

In the present study, a series of magnesium containing mesoporous smectites (SM, M–Na, SM–K, SM–Li) has been prepared with and without incorporation of alkali hydroxide and employed for the synthesis of 2. The incorporation of alkali atoms reduces their surface area and total pore volume but enhances the amount and strength of their basic sites. The product yield increases with the amount of alkali atoms incorporated. The incorporation of Li is less effective than that of Na and K for the enhancement of the yield. It has been suggested that weak and/or moderate base sites involving alkali hydroxide particles existing between the smectite layers are responsible for the reaction. The Na incorporated smectite is deactivated by the repeated catalyst recycling because of the dissolution of the Na species into DMF. Such a deactivation is not observed with SM. It has been proposed that there is a strong interaction between NaOH particles and the reaction intermediate species of carbamate, resulting in the catalyst deactivation.

Experimental

Synthesis of smectite catalysts

A smectite catalyst was synthesized by a hydrothermal method in which water glass (SiO₂ 28%, Na₂O 9%) was used as the starting material. Water glass (12.9 g) was dissolved in 30 cm³ of water. To this solution, 22.5 cm³ of a 2 N NaOH solution and 30 cm³ of a solution containing magnesium chloride hydrate were consecutively added under stirring. The resulting solution was kept under stirring at ambient temperature for 15 h. The Si–Mg precipitates that formed were separated by filtration and washed with water 4 times. A slurry was prepared from the Si–Mg precipitates and 20 cm³ of water. Then, the slurry was transferred into an autoclave and heated at 200 °C under autogaseous water vapor for 3 h. The product obtained was filtered and dried at 100 °C for 15 h. This catalyst is designated as SM herein.

Several smectites incorporated with alkali hydroxides were also prepared in a similar manner in which some amount of sodium, potassium or lithium hydroxide was added to the slurry of Si–Mg precipitates before the hydrothermal treatment. The procedures for these alkali incorporated smectites were described elsewhere.²⁷ These catalysts are abbreviated as SM–Na-n (n = 1-5), SM–K, and SM–Li. The chemical compositions of the smectite catalysts prepared were determined by an X-ray fluorescence method and listed in Table 1.

Characterization of catalysts

X-ray powder diffraction (XRD) patterns of the smectite samples prepared were recorded on a JEOL JDX-8030 diffractometer using Ni filtered Cu-K α radiation. The samples were scanned

Entry	Catalyst	1/Catalyst	Pressure (MPa)	Temperature/time (°C/h)	Yield (%)	Reference	
1	DBU	10 mmol/1 mmol	10	80/4	91	12	
2	MTHP	10 mmol/3 mmol	0.1	100/24	71	13	
3	Poly-amidine	0.33 mmol/0.33 mmol	0.1	100/24	61	13	
4	TMG^{a}	5 mmol/0.1 mmol	10	120/4	82	14	
5	Cs_2CO_3	20 mmol/5 mmol	1.3^{b}	100/4	94	15	
6	[Bmim]OH	20 mmol/5 mmol	3^b	120/18	90	16	
7	[Bmim]Ac	5 mmol/5 mmol	0.1	90/10	92	17	
8	MgO/ZrO ₂	20 mmol/0.24 g	3.7^{b}	130/12	92	18	
9	$TBA_2[WO_4]$	1 mmol/0.02 mmol	2	100/24	90	19	
10	SM-Na-4	8.5 mmol/0.4 g	4^b	130/6	67	Present study	

Table 3 Comparison of the present catalyst of SM-Na-4 with the earlier reported ones for the synthesis of 2 from 1 and CO₂

^a Tetramethylguanidine. ^b Initial pressure at room temperature.

in the range of 2–70° with a step of 0.02°. BET surface area, total pore volume, and pore size distribution were obtained from nitrogen adsorption–desorption isotherms at –196 °C using a Nova 1200 automatic physisorption instrument (Quantachrome Corporation). The samples were degassed at 100 °C under vacuum for 30 min prior to the measurements.

The basic properties of the catalysts were measured by temperature programmed desorption (TPD) of adsorbed CO_2 using a conventional flow reactor. After a stream of a 20 vol.% CO_2 -He mixture was passed over 0.2 g of a catalyst sample at room temperature for 20 min, gases in the reactor were flushed with a helium stream. Then, the temperature was ramped at a heating rate of 10 K min⁻¹ up to 900 °C. The effluent from the reactor was analyzed by mass spectrometry.

Catalytic reaction

The synthesis of 2 was carried out in a 50 cm³ autoclave. In a typical run, the reactor was charged with the catalyst (0.4 g), 1 (8.5 mmol) and DMF (10 cm³) and purged with CO_2 several times, and then liquid CO_2 was further injected into the reactor up to 4 MPa under stirring. The reaction mixture was stirred at 130 °C for 6 h. After the reaction, the catalyst was filtered off, washed with ethanol, and dried under vacuum. The filtrate was evaporated in vacuum to remove the solvent DMF and the un-reacted 1. The crude product of 2 was washed with diethyl ether and dried under vacuum.

References

- 1 M. Aresta and A. Dibenedetto, *Catal. Today*, 2004, 98, 455–462.
- 2 T. Sakakura, J. C. Choi and H. Yasuda, *Chem. Rev.*, 2007, 107, 2365–2387.
- 3 T. Sakakura and K. Kohno, *Chem. Commun.*, 2009, 1312–1330.
- 4 G. Pastor, C. Blanshard, C. Montginoul, E. Torreilles, L. Giral and A. Texier, *Bull. Soc. Chim. Fr.*, 1975, 1331–1338.
- 5 M. Kahalifa, A. N. Osman, M. G. Ibrahim, A. R. E. Ossman and M. A. Ismail, *Pharmazie*, 1982, 37, 115–117.
- 6 M. Michman, S. Patai and Y. Wiesel, *Org. Prep. Proced. Int.*, 1978, **10**, 13–16.
- 7 N. A. Lange and F. E. Sheibley, *Org. Synth. Coll. Vol. II*, Wiley, London, 1943, p. 79.
- 8 H. Vorbrueggen and K. Krolikiewicz, *Tetrahedron*, 1994, 50, 6549–6558.
- 9 T. Mizuno, N. Okamoto, T. Ito and T. Miyata, *Tetrahedron Lett.*, 2000, 41, 1051–1053.

View Article Online

- 10 T. Mizuno and Y. Ishino, Tetrahedron, 2002, 58, 3155-3158.
- 11 T. Mizuno, T. Iwai and Y. Ishino, *Tetrahedron Lett.*, 2004, 45, 7073–7075.
- 12 T. Mizuno, M. Mihara, T. Nakai, T. Iwai and T. Ito, *Synthesis*, 2007, 2524–2528.
- 13 D. Nagai and T. Endo, J. Polym. Sci., Part A: Polym. Chem., 2009, 47, 653–657.
- 14 J. Gao, L. N. He, C. X. Miao and S. Chanfreau, *Tetrahedron*, 2010, 66, 4063–4067.
- 15 Y. P. Patil, P. J. Tambade, S. R. Jagtap and B. M. Bhanage, *Green Chem. Lett. Rev.*, 2008, 1, 127–132.
- 16 Y. P. Patil, P. J. Tambade, K. M. Deshmukh and B. M. Bhanage, *Catal. Today*, 2009, 148, 355–360.
- 17 W. Lu, J. Ma, J. Song, Z. Zhao, G. Yang and B. Han, Green Chem., 2014, 16, 221–225.
- 18 Y. P. Patil, P. J. Tambade, K. D. Parghi, V. Jayaram and B. M. Bhanage, *Catal. Lett.*, 2009, 133, 201–208.
- 19 T. Kimura, K. Kamato and N. Mizuno, *Angew. Chem., Int. Ed.*, 2012, **51**, 6700–6703.
- J. Ma, B. Han, J. Song, J. Hu, W. Lu, D. Yang, Z. Zhang, T. Jiang and M. Hou, *Green Chem.*, 2013, 15, 1485–1489.
- 21 K. Torii, T. Iwasaki, Y. Onodera and M. Shimada, *Nippon Kagaku Kaishi*, 1989, 345–351.
- 22 K. Torii, T. Iwasaki, Y. Onodera and T. Nishiyama, *J. Ceram. Soc. Jpn.*, 1992, 100, 368–372.
- 23 K. Torii and T. Iwasaki, Chem. Lett., 1988, 2045-2048.
- 24 E. Suzuki, S. Idemura and Y. Ono, *Appl. Clay Sci.*, 1988, 3, 123–134.
- 25 Y. Nishiyama, M. Arai, S.-L. Guo, N. Sonehara, T. Naito and K. Torii, *Appl. Catal.*, *A*, 1993, **95**, 171–181.
- 26 M. Arai, M. Kanno, Y. Nishiyama, K. Torii and M. Shirai, J. Catal., 1999, 182, 507–510.
- 27 K. Torii, Y. Onodera, T. Iwasaki, M. Shirai, M. Arai and Y. Nishiyama, *J. Porous Mater.*, 1997, 4, 261–268.
- 28 M. Arai, Y. Minato, K. Torii and M. Shirai, *Catal. Lett.*, 1999, 61, 83-87.
- 29 M. Shirai, K. Aoki, K. Torii and M. Arai, *Appl. Catal.*, A, 1999, 187, 141–146.
- 30 K. Torii and T. Iwasaki, Clay Sci., 1987, 7, 1-16.
- 31 S. Fujita, B. M. Bhanage, Y. Ikushima, M. Shirai, K. Torii and M. Arai, *Catal. Lett.*, 2002, **79**, 95–98.
- 32 B. M. Bhanage, S. Fujita, Y. He, Y. Ikushima, M. Shirai, K. Torii and M. Arai, *Catal. Lett.*, 2002, 83, 137–141.
- 33 B. M. Bhanage, S. Fujita, Y. Ikushima, K. Torii and M. Arai, *Green Chem.*, 2003, 5, 71–75.
- 34 S. Fujita, B. M. Bhanage, D. Aoki, Y. Ochiai, N. Iwasa and M. Arai, *Appl. Catal.*, A, 2006, 313, 151–159.