Atropisomeric amides: stereoselective enolate chemistry and enantioselective synthesis via a new SmI₂-mediated reduction

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The use of certain types of atropisomeric amides, incorporating an *N*-MEM-*ortho-tert*-butylaniline group, for stereoselective reactions, has been explored. Enolate reactions of these systems are highly diastereocontrolled, and enantiomerically enriched starting materials can be obtained, starting from lactic acid, *via* a new SmI₂ mediated reduction process.

Introduction

In 1994 a report from Curran's group described the powerful stereodirecting potential of certain types of axially twisted amides.¹ For example, atropisomeric amide 1 was shown to undergo a cycloaddition reaction with a nitrile oxide to give product 2, rather than 3, with excellent levels of diastereocontrol, Scheme 1. In such reactions the formation of products

having stereogenic centres is controlled by the chiral aryl-C-N axis in the starting material. Radical reactions with these amide systems, and also with related cyclic imides, were also found to proceed with good selectivity.

Our own interest in this area lay in the possibility of using this type of stereocontrol in reactions of enolates, for example the diastereocontrolled alkylation of 4 to give 5, Scheme 2. This type of reaction posed special problems, which we were able to solve only by careful choice of the additional nitrogen

substituent R, as described in our initial communication in this area, vide infra.²

In addition to the question of diastereocontrol in this type of reaction is the issue of availability of the starting atropisomeric amides in enantiomerically enriched form. Although we managed to acquire small amounts of enantiomerically enriched atropisomeric amide by means of a rather inefficient kinetic resolution procedure, it was Taguchi and co-workers who first described an effective access to these compounds *via* a chiral pool approach.^{3,4} For example, they were able to prepare (+)-6 in 96% ee, starting from (S)-O-acetyllactic acid, and also demonstrated further highly stereocontrolled chemistry of these compounds, such as an iodine-activated Diels–Alder cycloaddition to generate 7, Scheme 3.

Our contemporaneous studies of the chiral pool approach to these atropisomeric amides followed a similar strategy, and unearthed a new samarium-mediated reduction reaction.⁵ In this paper we provide full details of this work, along with the previous studies of enolate alkylation and aldol reaction.

Enolate chemistry with racemic atropisomeric amides

Our initial experiments involved alkylation reactions of the lithium enolate derived from anilide **8** by treatment with LDA. These reactions gave the desired products **9** in good chemical yield but with very modest diastereoselectivities of around 2–4:1 (Scheme 4). Since with a bulky amide such as

Scheme 4

8 the (Z)-enolate should be efficiently formed, we attributed this poor level of selectivity to the possibility of rotation around the amide C-N bond in the intermediate enolate, as illustrated by 12. An obvious approach to controlling the

conformation of such enolates would be to introduce a metal co-ordinating group Y into the N-substituent. Initial attempts, using imide type derivatives with Y = Boc or CO^tBu were unrewarding, these compounds not forming enolates, but in the latter case acting as an acylating agent. We turned instead to the N-MEM derivative 10, which we hoped might fix the conformation of the enolate by co-ordination, as shown in 13.

Pleasingly, the enolate reactions of 10, with simple electrophiles, such as alkyl halides, proved much more stereoselective than those involving 8, Table 1.

In each case we assumed that the major product was 11, corresponding to reaction on the face of the enolate not shielded by the ortho-tert-butyl group, which is consistent with all of the literature chemistry, and with our later findings, vide infra. NMR spectra of the crude products were very clean, and in each case we were able to identify the minor diastereoisomer by thermal atropisomerisation. For example, elevated temperature NMR studies showed that the isomer ratio of 11 (R = Bn)changed from 25:1 to only 2:1 after warming to 95 °C for 65 minutes.

We also examined the aldol reactions of 10, involving addition of achiral aldehydes to the lithium enolate in THF, Table 2.

With a range of bulky or branched chain aldehydes, and even with propanal, the aldol products 14 were obtained with very good diastereoselectivity. The lability of the MEM group in the starting amide 10 precluded the use of alternative aldol strategies, involving the use of TiCl₄ or Bu₂BOTf.⁶ We anticipated that the major aldol product would be the syn-isomer 14 resulting from reaction of a (Z)-lithium enolate, via a transition state such as 15, in which the bulky ortho-tert-butyl group in the enolate is orientated away from the approaching aldehyde. This expectation was confirmed following a single crystal X-ray structure determination for the product 14 (R = Ph)from reaction with benzaldehyde, as revealed in our initial communication.2

A problem with determining the degree of stereoselectivity in these aldol reactions was the presence of additional conformers, compared to simple alkylations. Although we could reasonably assign the atropselectivities indicated (i.e. with respect to the anilide aryl C-N axis), the NMR spectra of the aldol products also showed additional minor signals attributed to amide C-N rotamers (E/Z rotamers), e.g. 16. This problem has been discussed by Curran in a recent full paper in which he explores the conformational aspects of a wide range of anilides, and in which he coins the term "prochiral auxiliary" to describe this approach to asymmetric synthesis.⁷ In our case, the presence of minor (Z)-conformers in the products was a

Table 1 Yields and diastereoselectivities in enolate reactions of amide

Electrophile	Yield 11 (%)	Diastereomer ratio		
PhCH ₂ Br	83	25:1		
H ₂ C=CHCH ₂ Br	82	15:1		
EtI	89	15:1		
PhCH=CHCH ₂ Cl	69	>25:1 ^a		
PhSSO ₂ Ph	84	>25:1°		

^a Only one diastereomer observed by NMR spectroscopy.

Yields and diastereoselectivities in aldol reactions of amide 10

Aldehyde	Yield 14 (%) ^a
PhCHO Me ₂ CHCHO C ₆ H ₁₁ CHO Me ₃ CCHO EtCHO	87 85 89 87 86

[&]quot;The syn-aldol product only was observed, all atropselectivities >25:1.

nuisance since it interfered with NMR analysis of the product ratios. Although we were reasonably confident that we could identify minor conformers by running NMR spectra in different solvents, we double-checked the initial selectivity figures by HPLC and found good agreement (i.e. there was at least a 25:1 ratio of isomers in every case).

Having demonstrated useful levels of diastereocontrol in preliminary enolate reactions of atropisomeric amides, the next immediate problem related to the release of chiral products from the anilide. A major disadvantage of these systems is the reluctance of the sterically hindered anilide to undergo hydrolysis to the corresponding carboxylic acid. Despite extensive efforts, involving the screening of many types of conditions we were unable to achieve this type of conversion. Curran has also commented upon this deficiency, and has examined alternative derivatives in which one of the methyls of the tert-butyl group is replaced by a trialkylsilyloxy group. Unfortunately, although these compounds show improved hydrolytic behaviour, the aryl C-N rotational barrier is somewhat reduced, leading to easier racemisation, and the compounds also seem to react with a lower degree of selectivity.

Instead, we demonstrated that release of chiral compounds is possible by reductive means, for example conversion of 11 into 17, using either LiAlH4 or LAB (lithium amidotrihydroborate), and conversion of the aldol product 14 (R = Ph) into diol 18, Scheme 5.

Scheme 5 Reagents and conditions: (i) LiAlH₄, THF, room temp.; (ii) LAB, THF, room temp.

In the first case we have repeated the cleavage with enantiomerically enriched material (vide infra) and demonstrated little or no loss in enantiomeric purity. In the case of 18 our observation of a single stereoisomer again indicates that product epimerisation is not a problem. If desired it should be possible to oxidise such compounds to give the corresponding aldehydes or carboxylic acid derivatives.

A final area of exploration involved examining the corresponding reactions of homologues of 10, namely the phenethyl derivative 19 and the isobutyl variant 20. Unfortunately the

enolate chemistry of these compounds was more complicated than for 10, with 19 proving difficult to alkylate cleanly (giving starting material–product mixtures) and the E/Z rotamer complications discussed above being far more evident for products from 20. At this point we chose to concentrate activity in the complementary area of work aimed at the synthesis of non-racemic anilides.

A chiral pool approach to non-racemic atropisomeric anilides

Although there are several conceivable approaches to our atropisomeric anilides in non-racemic form, including asymmetric synthesis and biocatalysis methods, we chose to concentrate on a method which would supply both enantiomers in highly enantiomerically enriched form. The route adopted is shown in Scheme 6, and involves manipulation of commercially

Scheme 6 Reagents and conditions: (i) AcCl, AcOH; (ii) EDC·HCl, CH₂Cl₂; (iii) NaH, THF, 0 °C then MEMCl; (iv) Sml₂ (4 equiv.), LiCl (12 equiv.), THF, room temp.

25 (either enantiomer

available L-(+)-lactic acid **21** (*ca.* 98% ee) in what amounts to a resolution procedure.

Acetylation of **21** gave the *O*-acetyl derivative **22**, which was then coupled with 2-*tert*-butylaniline using established peptide coupling techniques. We found the yields of anilide **23** to be modest using many methods, the use of 3-ethyl-1-[3-(dimethylamino)propyl]carbodiimide hydrochloride (EDC·HCl) giving the best results (in related work the pyBOP reagent also gave

good results). Anilide **23** was then *N*-alkylated with MEMCl in order to install the required MEM group, which furnished the two separable atropisomeric products **24a** and **24b**. At this point it was not possible to assign the relative stereochemistry of the aryl-C–N axis, which was deduced following subsequent transformations.

At this point we required a deoxygenation reaction in order to convert each of the diastereomeric amides 24 into the corresponding enantiomeric products 10. It was anticipated that a direct deoxygenation should be possible using SmI2, which has been used extensively in such reactions, but mainly involving α-heteroketones.¹⁰ A search of the literature revealed a dearth of such amide reductions and established that SmI2 had not been previously applied to amide deoxygenation.¹¹ Initial reactions of amides 24 with SmI2 under standard conditions were somewhat sluggish, and only by adopting the recently reported protocol, involving addition of LiCl to the reaction mixture, were acceptable yields obtained. 12 This new reaction, the scope of which is outlined in more detail below, allowed us to isolate the required enantiomeric atropisomers 10 in good yield. The enantiomeric excess of these compounds proved difficult to determine, but was established to be ≥93% following conversion to the corresponding α -methylated compounds 25. The absolute configurations shown were deduced following further transformations, vide infra. At this point it is appropriate to compare our route with that of the Taguchi group, who also used this type of approach to access anilides such as 6. Their sequence involved combining 22 with 26, furnishing directly the mixture of atropisomers, of which 27 was the major isomer, Scheme 7.

It can be seen that this result differs somewhat from our experience in that 27 corresponds to 24b, which we obtained as the *minor* isomer. That such differences in ratios are observed is not in the least surprising, given the different nitrogen substituents present, and also the different types of reaction in which the chiral C-N axis is established (amide coupling in the case of 26, amide *N*-alkylation for 24). We were denied the possibility of accessing amides 24 by an amide coupling analogous to that shown in Scheme 7 by the instability of the required *N*-MEM aniline. Conversion of 27 into 6 required acetate hydrolysis, alcohol activation by formation of the mesylate, selenide displacement and selenoxide *syn*-elimination.

With highly enantiomerically enriched atropisomeric amides 10 in hand, we were able to repeat some of the chemistry illustrated earlier in Scheme 5 to access non-racemic products. In particular, we took each of the enantiomers (+)- and (-)-10 and carried out benzylation followed by reductive removal of the auxiliary to give the primary alcohols (-)- and (+)-17 respectively, as shown in Scheme 8.

Since the absolute configurations of these alcohol products are well established in the literature, ¹³ we were able to assign the configuration of the asymmetric carbon centre in the precursor amides 11, and hence infer the configuration of the aryl C-N axis to be as shown in 10, 11 and 24. Comparison of optical rotation data also indicated that the optical purity of these compounds (*ca.* 93%) correlated well with the established enantiomeric excess of the precursor amides 10.

One additional aspect of this chemistry which was briefly explored is illustrated in Scheme 9. By a sequence analogous to that shown in Scheme 6 for the *O*-acetyl series, we were also able

Scheme 8 Reagents and conditions: (i) LDA, THF, PhCH₂Br; (ii) LiAlH₄, THF.

Scheme 9

to prepare the corresponding O-benzyl compounds, including **28** (as a separate atropisomer). It appeared possible that this compound could be alkylated stereoselectively *via* the corresponding enolate, which would give rise to amide derivatives of general structure **29**. This process would amount to a novel version of the "self-replication of chirality" principle, developed extensively by Seebach and co-workers, ¹⁴ and would allow the preparation of chiral α -alkoxy carboxylic acids and related products. Unfortunately, under a variety of conditions, we were unable to effect efficient enolate formation and alkylation. This problem is no doubt related to the difficulty we experienced in hydrolysing substituted amides **11**, and is due to the highly hindered nature of such systems.

A new SmI₂-mediated reduction of α-functionalised amides

Since the type of amide deoxygenation described above appeared rather rare, and the application of SmI₂ to such amide reduction was unprecedented, ¹⁵ we applied the new method to a range of other amides, according to Scheme 10, as shown in Table 3.

The reductions have not been fully optimised, and it is clear from the extended reaction time of at least 24 hours that is

A - SmI₂ (4 equiv.), LiCl (12 equiv.), THF

B - Sml₂ (4 equiv.), THF

Scheme 10

 Table 3
 SmI₃ Reduction of amides

Table 3 Sml ₂ Reduction of amides										
Entry	R	R'	R" a	X	Method b	Product	Yield (%)			
1	Me	Me	Ph	OAc	A	30	85			
2	Me	MEM	Ar	OBn	A	10	69			
3	Me	Me	Ar	OBn	A	31	50			
4	Me	Me	Ar	Br	В	31	57			
5	Me	Me	Ph	Br	В	30	72			
6	Me	Н	Ar	Br	В	32	72			
7	CH ₂ Ph	Et	Et	OAc	A	33	69			
8	CH_2Ph	R'/R'' = pyrrolidine		OAc	A	34	60			
9	CH_2Ph	Н	CH ₂ Ph	OAc	A	35	13			
10	CH_2Ph	Н	^t Bu ¯	OAc	A	36	0^{c}			

^a Ar = 2-tert-butylphenyl. ^b See Experimental section for descriptions of Methods A and B. ^c No reduction observed, see text.

required that this is not a particularly facile process. Nevertheless, the reaction seems fairly general for different types of tertiary amide, and effects the removal of α -bromo, α -acetoxy and α -benzyloxy functions. In general we found it necessary to add LiCl to the reactions (Method A), although entries 4–6 show that debromination is rather more facile, and works well enough with SmI₂ alone (Method B). Debromination of a secondary amide is facile (entry 6), but other secondary amides gave either very poor yields of product (entry 9) or no reduction at all (entry 10). In the latter case only the hydroxy amide resulting from acetate cleavage was obtained (52%).

Conclusions

Although several groups have now established the credibility of a chiral C–N axis as a stereocontrolling element for asymmetric synthesis a number of problems with this approach remain to be solved. Foremost amongst these is the need to establish more direct and efficient entries to the chiral amides (and imides, etc.) in enantiomerically pure form; clearly the chiral pool approach described above is not ideal. Other considerations include the development of alternative motifs for the chiral axis, which will allow easier manipulation of chiral products. If these types of difficulty can be overcome then the application of the "prochiral auxiliary" method to a wider range of reactions may become an attractive area for future exploration.

Experimental

General procedures

Melting points were determined on a Reichert Hot Stage apparatus and are uncorrected. Infrared spectra were recorded using a Perkin-Elmer 1600 series FTIR spectrophotometer as either sample solutions in chloroform or films. High resolution mass spectra were acquired on a VG Micromass 70E or AEI MS-902 mass spectrometer using electron impact (EI), chemical ionization (CI) or fast atom bombardment (FAB) using metanitrobenzyl alcohol (NBA) as the matrix. Microanalytical data were obtained on a Perkin-Elmer 240B elemental analyser. Optical rotations were recorded using a JASCO DIP-370 digital polarimeter. Proton NMR spectra were recorded on a Bruker WM 250 (250 MHz), a Bruker AM 400 (400 MHz), a Bruker DRX 500 (500 MHz) or a JEOL EX-270 (270 MHz) spectrometer either at ambient temperature or 333 K. The chemical shifts were recorded relative to an internal tetramethylsilane standard. All coupling constants, J, are reported in Hertz and abbreviations used are s - singlet, d - doublet, t - triplet, q - quartet, m - multiplet, dd - double doublet etc., also br s - broad singlet, br d - broad doublet etc. The ratio of isomer mixtures were determined using ¹H NMR spectroscopy. Carbon-13 NMR spectra were either recorded on a JEOL EX 270 (68 MHz) spectrometer or a Bruker AM 400 (100 MHz) at ambient temperature. The multiplicities indicated were obtained using a DEPT sequence. Proton and carbon assignments were frequently assisted by obtaining ¹H–¹H COSY and ¹H–¹³C COSY spectra, which were recorded on a JEOL EX 270 spectrometer. Reaction progress was monitored by thin layer chromatography (TLC) using Merck silica gel 60 F₂₅₄ precoated plates which were visualised with ultraviolet light and developed by staining with either basic potassium permanganate solution or acidic ammonium molybdate(iv). Liquid chromatography was performed using forced flow (flash chromatography) with the indicated solvent system on Fluka silica gel 60 (220–440 mesh).

Organic solvents and reagents were dried from the following as required: THF and Et₂O (sodium-benzophenone ketyl), methanol (from magnesium methoxide onto 3 Å molecular sieves), CH₂Cl₂ and chlorotrimethylsilane (calcium hydride). Petroleum ether refers to light petroleum (bp 40–60 °C) which was distilled prior to use. All other reagents were used as received from commercial suppliers unless otherwise stated.

Synthesis of N-2-tert-butylphenyl-N-(2-methoxyethoxymethyl)-propionamide 10

(i) N-(2-tert-Butylphenyl)propionamide. Propionyl chloride (4.00 g, 43.23 mmol) was added dropwise to a stirred solution of 2-tert-butylaniline (7.10 g, 47.55 mmol) and NaOH (1.90 g, 47.55 mmol), in Et₂O (200 ml) and water (200 ml) at 0 °C, followed by warming to room temperature for 2 h. The reaction mixture was poured onto 2 M NaOH (50 ml) and extracted with Et₂O (3 × 50 ml), the combined organic extracts were washed with brine (50 ml), dried (MgSO₄) and evaporated under reduced pressure. The resulting white solid was recrystallised from light petroleum to give the desired amide as a white crystalline solid (7.88 g, 38.38 mmol, 89%), mp 119-120 °C (Found: C, 76.24; H, 9.40; N, 6.67. C₁₃H₁₉NO requires C, 76.10; H, 9.26; N, 6.83%); ν_{max} (CHCl₃)/cm⁻¹ 3467, 1681, 1578, 1493, 1365, 1293, 1091; $\delta_{\rm H}$ (270 MHz, CDCl₃) 1.28 (3H, t, J 7.3, CH_3CH_2), 1.40 (9H, s, $(CH_3)_3C$), 2.42 (2H, q, J 7.3, CH_3CH_2), 7.21 (3H, m, ArH and NH), 7.38 (1H, d, J 7.3, ArH), 7.54 $(1H, d, J7.3, ArH); \delta_C (68 MHz, CDCl_3) 9.6 (CH_3), 30.4 (CH_2),$ 30.6 (CH₃), 34.5 (C), 126.1 (CH), 126.4 (CH), 126.5 (CH), 128.6 (CH), 135.1 (C), 143.1 (C), 172.2 (C=O); m/z (EI) 205 $(M^+, 55\%)$, 148 (100), 134 (100), 106 (24), 91 (23).

(ii) N-2-tert-Butylphenyl-N-(2-methoxyethoxymethyl)propionamide 10. To a stirred suspension of NaH (1.22 g of a 60% dispersion in oil, 30.39 mmol) in THF (10 ml) at 0 °C, under an atmosphere of nitrogen, was added dropwise a solution of the anilide prepared as described above (2.08 g, 10.13 mmol) in THF (10 ml), with vigorous evolution of hydrogen. After 15 min MEMCl (2.89 ml, 25.33 mmol) was added in one portion and the reaction mixture was stirred at 0 °C for 1 h. MeOH (5 ml) was then cautiously added and the reaction mixture poured onto water (50 ml) and extracted with EtOAc (3 × 50 ml). The combined organic extracts were dried (MgSO₄) and evaporated under reduced pressure to yield a pale yellow oil that was subsequently purified by bulb to bulb distillation (160 °C/1 mmHg) to give 10 as a pale yellow oil (2.61 g, 8.90 mmol, 88%); v_{max} (film)/cm⁻¹ 2967, 1673, 1598, 1488, 1242, 1081, 761; $\delta_{\rm H}$ (400 MHz, CDCl₃) 1.06 (3H, t, J 7.4, CH₃CH₂), 1.32 (9H, s, $(CH_3)_3C$), 2.03 (2H, m, CH_3CH_2), 3.38 (3H, s, CH₃O), 3.56 (2H, m, CH₂OCH₃), 3.77 (1H, ddd, J 9.1, 5.6, 3.4, NCH₂OCH₂), 3.85 (1H, ddd, J 9.1, 5.6, 3.4, NCH₂OCH₂), 4.36 (1H, d, J 10.0, NCH₂O), 5.81 (1H, d, J 10.0, NCH₂O), 7.12 (1H, d, J 7.7, ArH), 7.22 (1H, dd, J 7.7, 7.7, ArH), 7.33 (1H, dd, J7.7, 7.7, ArH), 7.54 (1H, d, J7.7, ArH); $\delta_{\rm C}$ (68 MHz, CDCl₃) 8.9 (CH₃), 28.6 (CH₂), 32.0 (CH₃), 35.9 (C), 58.8 (CH₃), 68.8 (CH₂), 71.7 (CH₂), 78.2 (CH₂), 126.8 (CH), 128.5 (CH), 129.5 (CH), 132.3 (CH), 138.8 (C), 145.6 (C), 175.8 (C=O); m/z (EI) 236 (M⁺ – ^tBu, 100%), 178 (18), 162 (45), 146 (38), 89 (86) (Found $M^+ - {}^{t}Bu$, 236.1286. $C_{17}H_{27}NO_3 - {}^{t}Bu$ requires M, 236.1287).

Typical procedure for enolate reactions of 10: benzylation of 10 to give $(R_a^*,2S^*)$ -N-(2-tert-butylphenyl)-N-(2-methoxyethoxymethyl)-2-methyl-3-phenylpropionamide 11 (R = Bn)

ⁿBuLi (0.81 ml of a 1.60 M solution in hexanes, 1.30 mmol) was added in one portion to a stirred solution of diisopropylamine (0.20 ml, 1.50 mmol) in THF (10 ml) at -78 °C, under an atmosphere of nitrogen, followed by warming to 0 °C for 15 min. To the resulting solution of LDA at -78 °C, a solution of the anilide (293 mg, 1.00 mmol) in THF (1 ml) was added dropwise. After 30 min benzyl bromide (0.24 ml, 2.00 mmol) was added in one portion and the reaction mixture stirred for 30 min at -78 °C, followed by addition of saturated aqueous NaHCO₃ (2.5 ml) and then warming to room temperature. The reaction mixture was extracted with Et₂O (3 × 30 ml), the combined organic extracts were washed with saturated aqueous NaHCO₃ (10 ml), brine (30 ml), dried (MgSO₄) and evaporated under reduced pressure. The resulting yellow oil was purified by column chromatography (20% EtOAc-light petroleum) to yield the title compound as a pale yellow oil (340 mg, 0.89 mmol, 89%) (Found: C, 75.41; H, 9.01; N, 3.53. C₂₄H₃₃NO₃ requires C, 75.16; H, 8.67; N, 3.65%); v_{max} (CHCl₃)/cm⁻¹ 2931, 1657, 1602, 1488, 1364, 1099, 908; $\delta_{\rm H}$ (250 MHz, CDCl3) 0.98 (3H, t, J 6.1, CH_3CH), 1.32 (9H, s, $(CH_3)_3C$), 2.48 (2H, m, $PhCH_2$), 3.05 (1H, m, CH₃CH), 3.38 (3H, s, CH₃O), 3.55 (2H, m, CH₂OCH₃), 3.81 (2H, m, NCH₂OCH₂), 4.39 (1H, d, J 10.0, NCH₂O), 5.82 (1H, d, J 10.0, NCH₂O), 6.76 (2H, m, ArH), 7.02 (1H, dd, J 7.8, 1.5, ArH), 7.15 (4H, m, ArH), 7.37 (1H, ddd, J 7.8, 7.8, 1.5, Ar*H*), 7.56 (1H, dd, J 7.8, 1.5, Ar*H*); $\delta_{\rm C}$ (68 MHz, CDCl₃) 15.3 (CH₃), 32.3 (CH₃), 36.1 (C), 39.6 (CH), 40.5 (CH₂), 58.8 (CH₃), 68.9 (CH₂), 71.8 (CH₂), 78.4 (CH₂), 126.1 (CH), 126.7 (CH), 128.0 (CH), 128.6 (CH), 128.9 (CH), 129.8 (CH), 132.5 (CH), 138.3 (C), 139.1 (C), 145.9 (C), 177.8 (C=O); m/z (EI) 326 $(M^+ - {}^tBu, 97\%), 250 (10), 162 (20), 146 (42), 119 (45), 89$ (100).

Allylation of 10 to give $(R_a^*, 2S^*)$ -N-(2-tert-butylphenyl)-N-(2methoxyethoxymethyl)-2-methylpent-4-enamide 11 (R = allyl). Reaction of 10 according to the procedure described above gave a crude product as a pale yellow oil, which was purified by flash column chromatography (20% EtOAc-light petroleum) to give the title compound as a colourless oil (250 mg, 75%) (Found: C, 71.95; H, 9.74; N, 4.08. $C_{20}H_{31}NO_3$ requires C, 72.04; H, 9.37; N, 4.20%); v_{max} (film)/cm⁻¹ 2971, 1666, 1598, 1488, 1088, 914, 733; $\delta_{\rm H}$ (400 MHz, CDCl₃) 1.04 (3H, d, J 6.5, CH₃CH), 1.31 (9H, s, (CH₃)₃C), 2.18 (1H, m, CH₃CH), 2.34 (2H, m, $CH_2CH=CH_2$), 3.34 (3H, s, CH_3O), 3.55 (2H, m, CH_2OCH_3), 3.76 (1H, ddd, J 9.1, 5.6, 3.4, NCH₂OCH₂), 3.88 (1H, ddd, J 9.1, 5.6, 3.4, NCH₂OCH₂), 4.36 (1H, d, J 10.0, NCH₂O), 4.92 (2H, m, $CH_2CH=CH_2$), 5.51 (1H, m, $CH_2CH=CH_2$), 5.80 (1H, d, J 10.0, NCH₂O), 7.30 (3H, m, ArH), 7.53 (1H, d, J 7.8, Ar*H*); $\delta_{\rm C}$ (68 MHz, CDCl₃) 15.1 (CH₃), 32.2 (CH₃), 36.9 (C), 38.5 (CH₂), 58.7 (CH₃), 68.8 (CH₂), 71.7 (CH₂), 78.2 (CH₂), 116.7 (CH₂), 128.4 (CH), 128.5 (CH), 129.6 (CH), 132.4 (CH), 135.1 (CH), 138.3 (CH), 145.6 (C), 177.7 (C=O); *m/z* (EI) $276 (M^+ - {}^{t}Bu, 100\%), 258 (10), 228 (18), 178 (23), 162 (71),$ 146 (98).

Alkylation of 10 with EtI to give $(R_a^*,2S^*)$ -N-(2-tertbutylphenyl)-N-(2-methoxyethoxymethyl)-2-methylbutanamide 11 (R = ethyl). Reaction of 10 according to the procedure described above gave a crude product as a pale yellow oil, which was purified by flash column chromatography (20% EtOAc-light petroleum) to give the title compound as a colourless oil (285 mg, 89%) (Found: C, 70.89; H, 9.92; N, 4.25. $C_{19}H_{31}NO_3$ requires C, 70.99; H, 9.72; N, 4.36%); v_{max} (film)/cm⁻¹ 2966, 1667, 1489, 1089, 761; δ_{H} (400 MHz, CDCl₃) 0.65 (3H, t, J 6.6, CH_3 CH₂), 0.99 (3H, d, J 6.5, CH_3 CH), 1.27 (9H, s, $(CH_3)_3$ C), 1.55 (1H, m, CH_3 CH₂), 2.05 (1H, m, CH_3 CH₂), 3.31 (3H, s, CH_3 O), 3.49 (2H, m, CH_2 OCH₃), 3.70 (1H, ddd, J 9.0, 5.6, 3.4,

NCH₂OCH₂), 3.80 (1H, ddd, J 9.0, 5.6, 3.4, NCH₂OCH₂), 4.28 (1H, d, J 10.0, NCH₂O), 5.72 (1H, d, J 10.0, NCH₂O), 7.12(2H, m, Ar*H*), 7.24 (1H, m, Ar*H*), 7.47 (1H, d, *J* 7.8, Ar*H*); $\delta_{\rm C}$ (68 MHz, CDCl₃) 11.2 (CH₃), 14.9 (CH₃), 27.3 (CH₂), 32.3 (CH₃), 36.0 (C), 38.4 (CH₂), 58.8 (CH₃), 68.8 (CH₂), 71.7 (CH₂), 78.3 (CH₂), 126.5 (CH), 128.4 (CH), 129.5 (CH), 132.4 (CH), 138.5 (C), 145.7 (C), 178.5 (C=O); m/z (EI) 264 (M⁺ – ^tBu, 82%), 146 (55), 89 (100), 59 (85), 57 (67).

Reaction of 10 with cinnamyl chloride to give $(R_a^*, 2S^*)-N-(2-1)$ tert-butylphenyl)-N-(2-methoxyethoxymethyl)-2-methyl-5phenylpent-4-enamide 11 (R = cinnamyl). Reaction of 10 according to the procedure described above gave a crude product as a pale yellow oil, which was purified by column chromatography (30% EtOAc-light petroleum) to yield the title compound as a yellow oil (300 mg, 0.73 mmol, 69%), bp 220 °C/0.3 mmHg (Found: C, 76.10; H, 8.85; N, 3.40. $C_{26}H_{35}NO_3$ requires C, 76.25; H, 8.61; N, 3.42%); ν_{max} (film)/cm⁻¹ 3058, 3024, 2967, 1666, 1597, 1488, 1440, 1380, 1235, 1088, 761, 694; $\delta_{\rm H}$ (500 MHz, CDCl₃) 1.11 (3H, d, J 6.5, CH₃CH), 1.33 (9H, s, $(CH_3)_3C$, 2.21 (1H, m, CH_3CH), 2.40 (1H, m, $CHCH_2$), 2.53 (1H, m, CHCH₂), 3.32 (3H, s, CH₃O), 3.47 (2H, m, CH₂OCH₃), 3.75 (1H, ddd, J 11.1, 6.1, 3.2, NCH₂OCH₂), 3.84 (1H, ddd, J 11.1, 6.1, 3.2, NCH₂OCH₂), 4.37 (1H, d, J 10.1, NCH₂O), 5.81 (1H, d, J 10.1, NCH₂O), 5.93 (1H, m, CH₂CHCH), 6.29 (1H, d, J 15.7, CH₂CHCH), 7.26 (8H, m, ArH), 7.55 (1H, dd, J 8.1, 1.0, ArH); $\delta_{\rm C}$ (68 MHz, CDCl₃) 16.1 (CH₃), 32.5 (CH₃), 36.2 (C), 37.6 (CH), 38.3 (CH₂), 58.9 (CH₃), 68.9 (CH₂), 71.7 (CH₂), 78.4 (CH₂), 125.9 (CH), 126.6 (CH), 127.1 (CH), 127.2 (CH), 128.4 (CH), 128.6 (CH), 129.9 (CH), 131.9 (CH), 132.8 (CH), 137.1 (C), 138.3 (C) 145.9 (C), 177.8 (C=O); m/z (EI) 409 (M⁺, 3%), 352 (8), 276 (100) (Found M⁺, 409.2608. C₂₆H₃₅NO₃ requires M, 409.2617).

Sulfenylation of 10 using PhSSO₂Ph to give $(R_a^*, 2S^*)$ -N-(2-tert-butylphenyl)-N-(2-methoxyethoxymethyl)-2-(phenylsulfenyl)propionamide 11 (R = SPh). Reaction of 10 according to the procedure described above gave a crude product as a pale yellow oil, which was purified by column chromatography (30% EtOAc-light petroleum) to yield the title compound as a yellow oil (337 mg, 84%), bp 220 °C/0.3 mmHg (Found: C, 68.98; H, 8.04; N, 3.71. $C_{23}H_{31}NO_3S$ requires C, 68.79; H, 7.78; N, 3.49%); $\nu_{\rm max}$ (film)/cm⁻¹ 3059, 2966, 1668, 1597, 1487, 1440, 1373, 1243, 1083, 760, 692; $\delta_{\rm H}$ (400 MHz, CDCl₃) 1.31 (9H, s, (CH₃)₃C), 1.37 (3H, d, J 6.7, CH₃CH), 3.40 (3H, s, CH₃O), 3.45 (1H, q, J 6.7, CH₃CH), 3.60 (2H, m, CH₂OCH₃), 3.75 (1H, ddd, J 11.1, 6.1, 3.2, NCH₂OCH₂), 4.05 (1H, ddd, J 11.1, 6.1, 3.2, NCH₂OCH₂), 4.43 (1H, d, J 10.1, NCH₂O), 5.83 (1H, d, J 10.1, NC H_2 O), 7.14–7.54 (9H, m, ArH); δ_C (68 MHz, CDCl₃) 17.4 (CH₃), 32.2 (CH₃), 35.8 (C), 43.8 (CH), 58.8 (CH₃), 68.8 (CH₂), 71.7 (CH₂), 78.4 (CH₂), 126.6 (CH), 127.7 (CH), 128.5 (CH), 128.7 (CH), 129.0 (CH), 132.5 (C), 133.1 (CH), 133.2 (CH), 137.6 (C) 145.6 (C), 173.2 (C=O); m/z (EI) 401 (M⁺, 3%), 344 (54), 181 (17), 146 (14), 137 (48), 109 (20), 89 (100) (Found M^+ , 401.2016. $C_{23}H_{31}NO_3S$ requires M, 401.2025).

Aldol reaction of 10 with benzaldehyde to give $(R_a^*,2S^*,3R^*)$ - $N\hbox{-}(2\hbox{-}tert\hbox{-}butylphenyl)\hbox{-}N\hbox{-}(2\hbox{-}methoxyethoxymethyl)\hbox{-}3\hbox{-}hydroxy\hbox{-}2\hbox{-}2\hbox{-}hydroxy\hbox{-}2\hbox{-}2\hbox{-}2\hbox{-}2\hbox$ methyl-3-phenylpropionamide 14 (R = Ph). Reaction of 10 according to the procedure described above gave a crude product as a pale yellow oil, which was purified by column chromatography (20% EtOAc-light petroleum) to yield the title compound as white crystals (320 mg, 0.80 mmol, 80%), mp 79-81 °C (Found: C, 72.25; H, 8.62; N, 3.43. C₂₄H₃₃NO₄ requires C, 72.15; H, 8.33; N, 3.51%); v_{max} (CHCl₃)/cm⁻¹ 2929, 2861, 1640, 1488, 1458, 1364, 1101; $\delta_{\rm H}$ (250 MHz, CDCl₃) 0.90 (3H, d, J 6.8, CH₃CH), 1.32 (9H, s, (CH₃)₃C), 2.62 (1H, qd, J 6.8, 2.1, CH₃CH), 3.33 (3H, s, CH₃O), 3.55 (2H, m, CH_2OCH_3), 3.75 (1H, br s, PhCHOH), 3.87 (2H, m, NCH₂OCH₂), 4.46 (1H, d, J 10.0, NCH₂O), 5.07 (1H, br s,

PhCHOH), 5.84 (1H, d, J 10.0, NCH₂O), 7.30 (9H, m, ArH); $\delta_{\rm C}$ (68 MHz, CDCl₃) 8.7 (CH₃), 32.4 (CH₃), 36.2 (C), 43.4 (CH), 58.9 (CH₃), 69.4 (CH₂), 71.9 (CH₂), 72.5 (CH), 78.6 (CH₂), 125.5 (CH), 126.9 (CH), 127.9 (CH), 129.0 (CH), 130.2 (CH), 132.4 (CH), 138.1 (C), 141.1 (C), 146.0 (C), 178.2 (C=O); m/z (EI) 342 (M⁺ - ^tBu, 56%), 266 (11), 236 (39), 217 (23), 190 (9), 146 (100).

Aldol reaction of 10 with isobutyraldehyde to give $(R_a^*, -$ 2S*,3R*)-N-(2-tert-butylphenyl)-N-(2-methoxyethoxymethyl)-3hydroxy-2,4-dimethylpentanamide 14 (R = isopropyl). Reaction of 10 according to the procedure described above gave a crude product as a pale yellow oil, which was purified by column chromatography (30% EtOAc-light petroleum) to yield the title compound as a yellow oil (330 mg, 0.90 mmol, 85%), bp 220 °C/0.3 mmHg (Found: C, 69.24; H, 9.99; N, 3.72. $C_{21}H_{35}NO_4$ requires C, 69.01; H, 9.65; N, 3.83%); v_{max} (CHCl₃)/ cm⁻¹ 3447, 2928, 2874, 1640, 1598, 1488, 1459, 1364, 1093, 980; $\delta_{\rm H}$ (500 MHz, CDCl₃) 0.28 (3H, d, J 6.6, (CH₃)₂CH), 0.96 (3H, d, J 6.6, $(CH_3)_2$ CH), 1.02 (3H, d, J 6.8, CH_3 CH), 1.34 (9H, s, $(CH_3)_3C$, 1.52 (1H, m, $(CH_3)_2CH$), 2.62 (1H, dq, J 6.8, 1.2, CH₃CH), 3.32 (1H, dd, J 9.4, 1.2, CHOH), 3.38 (3H, s, CH₃O), 3.57 (2H, m, CH₂OCH₃), 3.79 (1H, ddd, J 11.2, 5.6, 3.2, NCH₂OCH₂), 3.90 (1H, ddd, J 11.2, 5.6, 3.2, NCH₂OCH₂), 4.42 (1H, d, J 10.0, NCH₂O), 5.78 (1H, d, J 10.0, NCH₂O), 7.18 (1H, dd, J 8.0, 1.6, ArH), 7.22 (1H, ddd, J 8.0, 7.3, 1.6, ArH), 7.33 (1H, ddd, J 8.0, 7.3, 1.6, ArH), 7.56 (1H, dd, J 8.0, 1.6, ArH); $\delta_{\rm C}$ (126 MHz, CDCl₃) 8.4 (CH₃), 17.9 (CH), 19.9 (CH₃), 30.4 (CH), 32.5 (CH₃), 36.2 (C), 37.9 (CH), 58.9 (CH₃), 69.4 (CH₂), 71.9 (CH₂), 78.5 (CH₂), 127.1 (CH), 128.9 (CH), 130.0 (CH), 132.6 (CH), 138.0 (C), 145.8 (C), 179.1 (C=O); m/z (EI) 308 (M⁺ - ^tBu, 32%), 232 (20), 162 (29), 146 (100), 89 (24) (Found $M^+ - {}^{t}Bu$, 308.1852. $C_{21}H_{35}NO_4 - {}^{t}Bu$ requires M, 308.1862).

Aldol reaction of 10 with pivaldehyde to give $(R_a^*,2S^*,3R^*)$ - $N\hbox{-}(2\hbox{-}tert\hbox{-}butylphenyl)\hbox{-}N\hbox{-}(2\hbox{-}methoxyethoxymethyl)\hbox{-}3\hbox{-}hydroxy-$ 2,4,4-trimethylpentanamide 14 (R = tert-butyl). Reaction of 10 according to the procedure described above gave a crude product as a pale yellow oil, which was purified by column chromatography (35% EtOAc-light petroleum) to yield the title compound as a pale yellow oil (330 mg, 0.87 mmol, 87%), bp 220 °C/0.3 mmHg (Found: C, 69.80; H, 10.07; N, 3.56. $C_{22}H_{37}NO_4$ requires C, 69.62; H, 9.83; N, 3.66%); v_{max} (film)/ cm⁻¹ 3478, 2912, 2864, 1731, 1631, 1598, 1571, 1488, 1459, 1363, 1316; $\delta_{\rm H}$ (500 MHz, CDCl₃) 0.71 (9H, s, (C H_3)₃CCHOH), 1.10 (3H, d, J 6.7, CH₃CH), 1.34 (9H, s, (CH₃)₃C), 2.72 (1H, q, J 6.7, CH₃CH), 3.38 (3H, s, CH₃O), 3.47 (1H, s, CHOH), 3.56 (2H, m, CH₂OCH₃), 3.80 (1H, ddd, J 11.2, 6.0, 3.2, NCH_2OCH_2), 3.90 (1H, ddd, J 11.2, 6.0, 3.2, NCH_2OCH_2), 4.40 (1H, d, J 10.0, NCH₂O), 5.76 (1H, d, J 10.0, NCH₂O), 7.21 (2H, m, Ar*H*), 7.32 (1H, m, Ar*H*), 7.56 (1H, dd, *J* 8.2, 1.1, ArH); $\delta_{\rm C}$ (68 MHz, CDCl₃) 10.2 (CH₃), 26.8 (CH₃), 32.5 (CH₃), 35.3 (C), 36.2 (C), 37.4 (CH), 58.8 (CH₃), 69.3 (CH₂), 71.9 (CH₂), 77.2 (CH), 78.6 (CH₂), 126.8 (CH), 128.8 (CH), 130.0 (CH), 132.7 (CH), 138.0 (C), 145.8 (C), 179.6 (C=O); m/z (EI) 322 (M⁺ - ^tBu, 32%), 246 (42), 236 (15) (Found M⁺ - ^tBu, $322.2016. C_{22}H_{37}NO_4 - {}^{t}Bu \text{ requires } M, 322.2018).$

Aldol reaction of 10 with cyclohexanecarbaldehyde to give $(R_a^*, 2R^*, 3R^*)$ -N-(2-tert-butylphenyl)-N-(2-methoxyethoxymethyl)-3-cyclohexyl-3-hydroxy-2-methylpropionamide 14 (R = cyclohexyl). Reaction of 10 according to the procedure described above gave a crude product as a pale yellow oil, which was purified by column chromatography (25% EtOAc-light petroleum) to yield the title compound as a yellow oil (360 mg, 0.89 mmol, 89%), bp 220 °C/0.3 mmHg (Found: C, 71.27; H, 9.98; N, 3.37. C₂₄H₃₉NO₄ requires C, 71.07; H, 9.69; N, 3.45%); v_{max} (film)/cm⁻¹ 3454, 2924, 2851, 1642, 1598, 1488, 1442, 1363, 1233, 1091, 761; $\delta_{\rm H}$ (500 MHz, CDCl₃) 0.26 (1H, m,

(CH₂)₅CH), 1.01 (3H, d, J 6.8, CH_3 CH), 1.16 (10H, m, (CH₂)₅), 1.33 (9H, s, (CH₃)₃C), 2.60 (1H, q, J 6.8, CH₃CH), 3.38 (1H, m, CHOH), 3.38 (3H, s, CH_3 O), 3.56 (2H, m, CH_2 OCH₃), 3.79 (1H, ddd, J 11.1, 5.6, 3.1, NCH₂OCH₂), 3.89 (1H, ddd, J 11.1, 5.6, 3.1, NCH₂OCH₂), 4.41 (1H, d, J 10.2, NCH₂O), 5.79 (1H, dd, J 10.2, NCH₂O), 7.16 (1H, dd, J 7.7, 1.3, ArH), 7.22 (1H, ddd, J 7.7, 7.5, 1.3, ArH), 7.33 (1H, ddd, J 7.7, 7.5, 1.3, ArH), 7.55 (1H, dd, J 7.7, 1.3, ArH); δ_C (126 MHz, CDCl₃) 8.6 (CH₃), 25.8 (CH₂), 26.2 (CH₂), 27.8 (CH₂), 30.2 (CH₂), 32.6 (CH₃), 36.3 (C), 37.4 (CH), 39.8 (CH), 59.0 (CH₃), 60.4 (CH₂), 69.5 (CH₂), 72.0 (CH₂), 75.2 (CH), 78.6 (CH₂), 127.2 (CH), 130.0 (CH), 131.3 (CH), 132.6 (CH), 138.1 (C), 145.9 (C), 179.2 (C=O); m/z (EI) 236 (M⁺, 50%), 146 (100), 113 (82), 101 (51), 89 (76).

Aldol reaction of 10 with propanal to give $(R_a^*, 2S^*, 3R^*)$ -N-(2tert-butylphenyl)-N-(2-methoxyethoxymethyl)-3-hydroxy-2methylpentanamide 14 (R = ethyl). Reaction of 10 according to the procedure described above gave a crude product as a pale yellow oil, which was purified by column chromatography (25% EtOAc-light petroleum) to yield the *title compound* as a pale yellow oil (150 mg, 0.43 mmol, 86%), bp 200 °C/4 mmHg (Found: C, 68.19; H, 9.53; N, 3.77. $C_{20}H_{33}NO_4$ requires C, 68.34; H, 9.46; N, 3.98%); v_{max} (film)/cm⁻¹ 3463, 3063, 2959, 1644, 1598, 1571, 1488, 1456, 1409, 1325, 1300; $\delta_{\rm H}$ (250 MHz, CDCl₃) 0.61 (3H, t, J 7.1, CH₃CH₂), 1.03 (3H, d, J 7.1, CH_3CH), 1.34 (9H, s, $(CH_3)_3C$), 2.44 (1H, m, CH_3CH), 3.38 (3H, s, CH₃O), 3.56 (2H, m, CH₂OCH₃), 3.81 (2H, m, NCH₂OCH₂), 4.41 (1H, d, J 10.0, NCH₂O), 5.81 (1H, d, J 10.0, NCH₂O), 7.26 (3H, m, ArH), 7.56 (1H, dd, J 8.0, 1.4, ArH); $\delta_{\rm C}$ (68 MHz; CDCl₃) 8.3 (CH₃), 10.1 (CH₃), 26.0 (CH₂), 32.2 (CH₃), 35.9 (C), 39.5 (CH), 58.7 (CH₃), 68.8 (CH₂), 71.6 (CH₂), 72.3 (CH), 78.0 (CH₂), 126.6 (CH), 128.8 (CH), 129.6 (CH), 132.0 (CH), 137.6 (C), 145.3 (C), 180.4 (C=O); m/z (EI) 294 $(M^+ - {}^{t}Bu, 59\%), 218 (54), 188 (18) (Found M^+ - {}^{t}Bu,$ 294.1690. $C_{20}H_{33}NO_4 - {}^{t}Bu$ requires M, 294.1705).

Reduction of racemic 11 (R = Bn) with LiAlH₄ to give 2-methyl-3-phenylpropan-1-ol (\pm)-17

To a stirred suspension of LiAlH₄ (273 mg, 7.20 mmol) in THF (40 ml) at -10 °C, under an atmosphere of nitrogen, was added the anilide 11 (R = Bn) (230 mg, 0.60 mmol) in THF (15 ml).The reaction mixture was stirred at room temperature for 24 h before cautiously adding 2 M NaOH (10 ml) and water (10 ml). The reaction mixture was filtered and extracted with Et₂O (3 × 30 ml), the combined organic extracts were washed with water (3 × 10 ml), brine (20 ml), dried (MgSO₄) and evaporated under reduced pressure. The crude mixture was purified by column chromatography (10% EtOAc-light petroleum) to give (±)-17 as a pale yellow oil (72 mg, 0.48 mmol, 80%); v_{max} (film)/cm⁻¹ 3332, 3084, 3061, 3025, 2919, 1603, 1494, 1453, 1378; $\delta_{\rm H}$ (250 MHz, CDCl₃) 0.90 (3H, d, J 6.7, CH₃CH), 1.81 (1H, s, CH₂OH), 1.93 (1H, m, CH₃CH), 2.40 (1H, dd, J 13.4, 8.1, PhCH₂), 2.75 (1H, dd, J 13.4, 8.1, PhCH₂), 3.48 (2H, m, CH_2OH), 7.23 (5H, m, ArH); δ_C (126 MHz, CDCl₃) 16.5 (CH₃), 37.8 (CH), 39.8 (CH₂), 67.7 (CH₂), 125.9 (CH), 128.3 (CH), 129.2 (CH), 140.7 (C); m/z (EI) 150 (M⁺, 25%), 132 (20), 117 (50), 92 (53), 91 (100) (Found M⁺, 150.1045. C₁₀H₁₄O requires M, 150.1045).

Reduction of racemic 14 (R = Ph) with LiAlH₄ to give 2-methyl-1-phenylpropane-1,3-diol (\pm)-18

To a stirred suspension of LiAlH₄ (221 mg, 5.83 mmol) in THF (35 ml) under an atmosphere of nitrogen, was added the anilide 14 (R = Ph) (174 mg, 0.44 mmol) in THF (5 ml). The reaction mixture was stirred for 24 h before 2 M NaOH (2.5 ml) and H₂O (2.5 ml) were carefully added. The mixture was extracted with EtOAc (3 × 20 ml), the combined organic extracts were washed with water (20 ml), dried (MgSO₄), and evaporated

under reduced pressure. The resulting yellow oil was purified by flash column chromatography (50% EtOAc–light petroleum) to give the *title compound* as a yellow oil (50 mg, 0.30 mmol, 68%); $v_{\rm max}$ (CHCl₃)/cm⁻¹ 3362, 2913, 1604, 1493, 1456; $\delta_{\rm H}$ (500 MHz, CDCl₃) 0.84 (3H, d, J 7.0, C H_3 CH), 2.07 (1H, m, CH₃CH), 2.39 (1H, s, CH₂OH), 2.90 (1H, s, PhCHOH), 3.67 (2H, m, C H_2 OH), 4.94 (1H, s, PhCHOH), 7.27 (1H, m, PhH), 7.34 (4H, m, PhH); $\delta_{\rm C}$ (126 MHz, CDCl₃) 10.8 (CH₃), 41.5 (CH), 66.5 (CH₂), 76.8 (CH), 126.2 (CH), 127.3 (CH), 128.2 (CH), 142.7 (C); m/z (EI) 166 (M^+ , 4%), 148 (19), 107 (100) (Found M^+ , 166.0997. $C_{10}H_{14}O_{2}$ requires M, 166.0994).

(2S)-2-Acetoxypropionic acid (-)-22 16

To a stirred solution of (*S*)-lactic acid (3.68 g, 40.9 mmol) in AcOH (11.7 ml) under an atmosphere of nitrogen, was added acetyl chloride (8.71 ml, 122.6 mmol) slowly. The reaction mixture was stirred for 5 h before removing AcOH and acetyl chloride under reduced pressure. The crude oil was purified by bulb to bulb distillation (112 °C/2 mmHg) to afford (-)-22 as a colourless viscous oil (4.88 g, 36.9 mmol, 90%), [a] $_{23}^{23}$ -58 (c 6.70, CHCl $_{3}$); v_{max} (CHCl $_{3}$)/cm $^{-1}$ 3512, 3176, 2900, 2638, 1732, 1460, 1374, 1287; δ _H (500 MHz, CDCl $_{3}$) 1.54 (3H, d, J 7.2, CH $_{3}$ CH), 2.14 (3H, s, CH $_{3}$ CO), 5.11 (1H, q, J 7.2, CH $_{3}$ CH), 9.95 (1H, br s, CO $_{2}$ H); δ _C (126 MHz, CDCl $_{3}$) 16.9 (CH $_{3}$), 20.7 (CH $_{3}$), 68.2 (CH), 170.6 (C=O), 176.7 (C=O); m/ $_{2}$ (FAB) 133 (MH $_{2}$ +, 13%), 120 (11) (Found MH $_{2}$ +, 133.0510. C $_{5}$ H $_{8}$ O $_{4}$ requires M, 133.0501).

(2S)-N-(2-tert-Butylphenyl)-2-acetoxypropionamide (-)-23

To a stirred solution of the acid (-)-22 (2.00 g, 15.14 mmol)and 2-tert-butylaniline (1.51 g, 10.09 mmol) in CH₂Cl₂ (10 ml) at 0 °C, under an atmosphere of nitrogen, was added EDC·HCl (2.90 g, 15.14 mmol) in one portion. The reaction mixture was stirred at room temperature for 24 h before pouring onto water (30 ml) and extracting with CH₂Cl₂ (3 × 10 ml), the combined organics were washed with saturated aqueous NaHCO₃ (3 × 10 ml), 2 M HCl (3 × 10 ml), brine (10 ml), dried (MgSO₄) and evaporated under reduced pressure to give a white solid. Recrystallising from EtOAc gave the title compound as white crystals (2.18 g, 8.28 mmol, 82%), mp 107–108 °C; $[a]_D^{23}$ –33 $(c 0.94, CHCl_3); v_{max} (CHCl_3)/cm^{-1} 3460, 2969, 2876, 1750,$ 1689, 1580, 1449, 1372; $\delta_{\rm H}$ (500 MHz, CDCl₃) 1.43 (9H, s, (CH₃)₃C), 1.60 (3H, d, J 6.9, CH₃CH), 2.21 (3H, s, CH₃C=O), 5.42 (1H, q, J 6.9, CH₃CH), 7.16 (1H, td, J 7.9, 1.4, ArH), 7.25 (1H, m, ArH), 7.40 (1H, dd, J 7.9, 1.4, ArH), 7.79 (1H, dd, J 7.9, 1.4, ArH), 8.11 (1H, br s, NH); $\delta_{\rm C}$ (126 MHz, CDCl₃) 18.0 (CH₃), 21.2 (CH₃), 30.6 (CH₃), 34.5 (C), 71.2 (CH), 126.1 (CH), 126.2 (CH), 126.6 (CH), 127.0 (CH), 134.5 (C), 141.3 (C), 168.2 (C), 168.2 (C=O), 170.9 (C=O); *m/z* (EI) 264 (MH⁺, 20%), 263 (100), 206 (33), 176 (68), 160 (23), 149 (97) (Found M+, 263.1517. C₁₅H₂₁NO₃ requires M, 263.1521).

N-Alkylation of (—)-23 to give atropisomeric derivatives (S_a ,2S)-2-acetoxy-N-(2-tert-butylphenyl)-N-(2-methoxyethoxymethyl)-propionamide (+)-24a, and (R_a ,2S)-2-acetoxy-N-(2-tert-butylphenyl)-N-(2-methoxyethoxymethyl)propionamide (—)-24b

To a stirred suspension of NaH (202 mg of a 60% dispersion in oil, 5.05 mmol) in THF (50 ml) at 0 °C, under an atmosphere of nitrogen, was added dropwise a solution of the anilide (–)-22 (1.40 g, 5.32 mmol) in THF (3 ml), with vigorous evolution of hydrogen. After 15 min stirring at room temperature, the reaction mixture was cooled to 0 °C before addition of MEMCI (0.55 ml, 4.79 mmol) in one portion. The reaction mixture was stirred at 0 °C for 1 h and then at room temperature overnight. MeOH (5 ml) was then cautiously added and the reaction mixture poured onto water (40 ml) and extracted with EtOAc (3 × 30 ml). The combined organic extracts were dried (MgSO₄) and evaporated under reduced

pressure to yield a yellow oil that was subsequently purified by column chromatography (25% EtOAc-light petroleum) to give firstly the diastereomer (-)-24b (470 mg, 1.34 mmol, 25%) as a pale yellow oil, $[a]_{D}^{23}$ -60 (c 1.22, CHCl₃); v_{max} (CHCl₃)/cm⁻¹ 2938, 2881, 1738, 1674, 1489, 1456, 1370; $\delta_{\rm H}$ (500 MHz, CDCl₃) 1.28 (3H, d, J 6.5, CH₃CH), 1.33 (9H, s, (CH₃)₃C), 2.00 (3H, s, CH₃C=O), 3.38 (3H, s, CH₃O), 3.57 (2H, m, CH₂OCH₃), 3.77 (1H, ddd, J 11.1, 5.9, 3.3, NCH₂OCH₂), 3.94 (1H, ddd, J 11.1, 5.9, 3.3, NCH₂OCH₂), 4.44 (1H, d, J 10.1, NCH₂O), 5.06 (1H, q, J 6.5, CH₃CH), 5.82 (1H, d, J 10.1, NCH₂O), 7.19 (1H, m, ArH), 7.25 (1H, dd, J 7.7, 1.5, ArH), 7.33 (1H, td, J 7.7, 1.5, ArH), 7.54 (1H, dd, J 7.7, 1.5, ArH); $\delta_{\rm C}$ (126 MHz, CDCl₃) 15.8 (CH₃), 20.8 (CH₃), 32.6 (CH₃), 36.3 (C), 59.1 (CH₃), 67.9 (CH), 69.1 (CH₂), 72.0 (CH₂), 79.0 (CH₂), 126.6 (CH), 129.2 (CH), 131.3 (CH), 132.8 (CH), 136.9 (C), 145.9 (C), 169.7 (C=O), 171.4 (C=O); m/z (EI) 294 (M⁺ – ^tBu, 50%), 263 (4) (Found $M^+ - {}^{t}Bu$, 294.1329. $C_{19}H_{29}NO_5 - {}^{t}Bu$ requires M, 294.1342), followed by (+)-24a (760 mg, 2.16 mmol, 41%) as a pale yellow oil, $[a]_D^{23}$ +21 (c 1.36, CHCl₃); v_{max} (CHCl₃)/cm⁻¹ 2931, 2882, 2822, 1733, 1682, 1488, 1456, 1371; $\delta_{\rm H}$ (500 MHz, $CDCl_3$) 1.32 (9H, s, $(CH_3)_3C$), 1.36 (3H, d, J 6.5, CH_3CH), 2.04 (3H, s, CH₃C=O), 3.38 (3H, s, CH₃O), 3.58 (2H, m, CH₂OCH₃), 3.78 (1H, ddd, J 11.2, 5.8, 3.4, NCH₂OCH₂), 3.86 (1H, ddd, J 11.2, 5.8, 3.4, NCH₂OCH₂), 4.38 (1H, d, J 10.0, NCH₂O), 5.11 (1H, q, J 6.5, CH₃CH), 5.82 (1H, d, J 10.0, NCH₂O), 7.19 (2H, m, ArH), 7.36 (1H, td, J 7.9, 1.3, ArH), 7.57 (1H, dd, J7.9, 1.3, ArH); $\delta_{\rm C}$ (126 MHz, CDCl₃) 18.2 (CH₃), 21.0 (CH₃), 32.2 (CH₃), 36.3 (C), 59.0 (CH₃), 68.0 (CH), 69.3 (CH₂), 71.9 (CH₂), 79.0 (CH₂), 126.9 (CH), 129.3 (CH), 130.4 (CH), 132.7 (CH), 137.0 (C), 146.3 (C), 169.8 (C=O), 172.2 (C=O); m/z (EI) 294 (M⁺ - ^tBu, 44%), 252 (8), 221 (4) (Found M⁺ - ^tBu, 294.1340. $C_{19}H_{29}NO_5 - {}^{t}Bu$ requires M, 294.1342).

Typical conditions for SmI_2 reduction in the presence of LiCl (Method A in Table 3): conversion of (+)-24a and (-)-24b into (+)-10 and (-)-10 respectively

A solution of flame-dried LiCl (1.06 g, 24.96 mmol) in THF (24 ml) was added to a solution of SmI₂ in THF (40 ml), freshly prepared from Sm metal (1.38 g, 9.15 mmol) and 1,2diiodoethane (2.35 g, 8.32 mmol). After 30 min, a solution of the starting anilide (-)-24b (450 mg, 1.28 mmol) in THF (2 ml) was added and the reaction mixture stirred for 24 h. The reaction mixture was then poured onto saturated aqueous Na_2SO_3 (50 ml) and the organics extracted with EtOAc (2 × 50 ml), washed with saturated aqueous Na₂SO₃ (50 ml), brine (50 ml), dried (MgSO₄) and solvent removed under reduced pressure. The crude oil was purified by column chromatography (30% EtOAc-light petroleum) to give (-)-10 as a pale yellow oil (277 mg, 0.94 mmol, 73%), $[a]_{\rm D}^{23}$ –26 (c 1.04, CHCl₃). An analogous reaction using (+)-24a gave (+)-10 in 65% yield as a pale yellow oil, $[a]_{D}^{23}$ +26 (c 2.34, CHCl₃). Spectroscopic data were in accord with those obtained for the racemic material, listed above.

Methylation of (+)-10 and (-)-10 for purposes of determination of enantiomeric excess: synthesis of N-(2-tert-butylphenyl)-N-(2-methoxyethoxymethyl)isobutyramides 25

To a stirred solution of diisopropylamine (0.10 ml, 0.75 mmol) in THF (5 ml) at $-78\,^{\circ}$ C, under an atmosphere of nitrogen, was added "BuLi (0.50 ml of a 1.3 M solution in hexanes, 0.65 mmol), followed by warming to 0 °C for 15 min. To the resulting solution of LDA at $-78\,^{\circ}$ C, a solution of the anilide (+)-10 (147 mg, 0.50 mmol) in THF (1 ml), was added dropwise. After 30 min MeI (0.06 ml, 1.00 mmol) was added in one portion and the reaction mixture stirred at $-78\,^{\circ}$ C for 30 min, saturated aqueous NaHCO₃ (2.5 ml) was then added and the reaction mixture was extracted with EtOAc (3 × 10 ml), the combined organic extracts were washed with saturated aqueous

NaHCO₃ (10 ml), brine (10 ml), dried (MgSO₄), and evaporated under reduced pressure. The resulting yellow oil was purified by flash column chromatography (30% EtOAc-light petroleum) and then bulb to bulb distillation (bp 220 °C/0.8 mmHg) to give **25** as a yellow oil (130 mg, 0.42 mmol, 84%); v_{max} (film)/cm⁻¹ 2968, 2875, 1667, 1488, 1470, 1441, 1402, 1384, 1361; $\delta_{\rm H}$ (250 MHz, CDCl₃) 1.11 (3H, d, J 3.1, (CH₃)₂CH), 1.14 (3H, d, J 3.1, $(CH_3)_2CH$, 1.38 (9H, s, $(CH_3)_3C$), 2.40 (1H, m, $(CH_3)_2CH$), 3.44 (3H, s, CH₃O), 3.62 (2H, m, CH₂OCH₃), 3.84 (1H, ddd, J 11.1, 5.4, 3.7, NCH₂OCH₂), 3.93 (1H, ddd, J 11.1, 5.4, 3.7, NCH₂OCH₂), 4.41 (1H, d, J 10.1, NCH₂O), 5.87 (1H, d, J 10.1, NCH₂O), 7.34 (3H, m, ArH), 7.61 (1H, dd, J 7.6, 1.1, ArH); δ_C (68 MHz, CDCl₃) 18.3 (CH₃), 20.6 (CH₃), 32.3 (CH₃), 36.1 (C), 58.9 (CH₃), 68.9 (CH₂), 71.9 (CH₂), 78.3 (CH₂), 126.7 (CH), 128.6 (CH), 129.6 (CH), 132.3 (CH), 138.7 (C), 145.8 (C), 179.4 (C=O); m/z (EI) 250 (M⁺ - ^tBu, 100%), 146 (43) (Found $M^+ - {}^{t}Bu$, 250.1451. $C_{18}H_{29}NO_3 - {}^{t}Bu$ requires M, 250.1443).

An analogous reaction using the anilide (-)-10 gave the enantiomeric product 25 with corresponding spectroscopic data

HPLC analysis of samples of **25** was carried out using a Chiralcel OD column, employing hexane—iPrOH (99:1) as eluant. The two enantiomers showed baseline separation, with retention times of 10.5 and 12.5 minutes.

Polarimetric data for (+)-11, (-)-11, (+)-17 and (-)-17 (see Scheme 8)

Spectroscopic data for the conversions shown were in accord with those for racemic materials, given above.

The sequence starting with (+)-10 gave benzylated amide (+)-11, $[a]_{\rm D}^{23}$ +79 (c 0.73, CHCl₃), and then alcohol (-)-17, $[a]_{\rm D}^{23}$ -10 (c 1.77, C₆H₆). Starting with (-)-10 gave benzylated amide (-)-11, $[a]_{\rm D}^{23}$ -80 (c 0.70, CHCl₃), and then alcohol (+)-17, $[a]_{\rm D}^{23}$ +12 (c 0.5, C₆H₆). The literature value for (-)-17, established to be the (S)-enantiomer is $[a]_{\rm D}$ -11 (c 2.75, C₆H₆).

Data for products of SmI₂ reductions (see Table 3)

Starting amides were prepared by standard techniques, principally utilising EDC-mediated coupling of appropriate carboxylic acids with amine partners. The α -bromo derivatives were made by Schotten–Baumann reactions using α -bromo-propionyl chloride.

Reductions involving LiCl (Method A) were carried out as indicated above for (-)-24b. For Method B see typical procedure below.

Entry 1. Method A was used, giving a crude solid which was purified by column chromatography (20% EtOAc–light petroleum) to give 30 as white crystals (27 mg, 0.17 mmol, 85%), mp 55–56 °C (lit., 17 55–56 °C); $\nu_{\rm max}$ (CHCl₃)/cm⁻¹ 2981, 2940, 1644, 1596, 1496, 1463, 1389; $\delta_{\rm H}$ (500 MHz, CDCl₃) 1.05 (3H, t, J 7.4, CH₃CH₂), 2.07 (2H, m, CH₃CH₂), 3.27 (3H, s, NCH₃), 7.19 (2H, m, PhH), 7.33 (1H, app t, J 7.4, PhH), 7.42 (2H, m, PhH); $\delta_{\rm C}$ (126 MHz, CDCl₃) 9.8 (CH₃), 27.6 (CH₂), 37.4 (CH₃), 127.4 (CH), 127.8 (CH), 129.8 (CH), 144.4 (C), 174.0 (C=O); m/z (EI) 163 (M⁺, 26%), 107 (100), 106 (37) (Found M⁺, 163.0997).

Entry 2. Method A was used to give an oil which was purified by column chromatography (20% EtOAc-light petroleum) to give **10** as an oil (97 mg, 0.33 mmol, 69%), with spectroscopic data identical to those listed above.

Entry 3. Method A was used, giving a crude solid which was purified by column chromatography (15% EtOAc–light petroleum) to give **31** as a low melting point white solid (20 mg, 0.09 mmol, 50%), ν_{max} (CHCl₃)/cm⁻¹ 2966, 1681, 1597, 1570, 1487, 1376, 1076; δ_{H} (400 MHz, CDCl₃) 1.04 (3H, t, *J* 7.4, CH₃CH₂), 1.37 (9H, s, (CH₃)₃C), 1.97 (2H, m, CH₃CH₂), 3.18

(3H, s, NC H_3), 6.96 (1H, dd, J 7.7, 1.5, ArH), 7.22 (1H, ddd, J 7.7, 7.7, 1.5, ArH), 7.32 (1H, ddd, J 7.7, 7.7, 1.5, ArH), 7.54 (1H, dd, J 7.7, 1.5, ArH); δ_C (68 MHz, CDCl₃) 9.1 (CH₃), 28.1 (CH₂), 31.6 (CH₃), 35.6 (C), 38.5 (CH₃), 127.3 (CH), 128.2 (CH), 129.1 (CH), 129.9 (CH), 141.8 (C), 146.0 (C), 174.7 (C=O); m/z (EI) 162 (M⁺ – ^tBu, 100%) (Found M⁺ – ^tBu, 162.0905. C₁₄H₂₁NO – ^tBu requires M, 162.0919).

Entry 4: typical Method B. To a solution of SmI_2 in THF (15 ml), freshly prepared from Sm metal (232 mg, 1.54 mmol) and 1,2-diiodoethane (395 mg, 1.40 mmol), was added a solution of the starting anilide (104 mg, 0.35 mmol) in THF (1 ml) and the reaction mixture stirred for 24 h. The reaction mixture was then poured onto saturated aqueous Na_2SO_3 (40 ml) and the organics extracted with EtOAc (2 × 40 ml), washed with saturated aqueous Na_2SO_3 (30 ml), brine (30 ml), dried (MgSO₄) and solvent removed under reduced pressure. The crude solid was purified by column chromatography (20% EtOAc–light petroleum) to give 31 (44 mg, 0.20 mmol, 57%), identical to entry 3.

Entry 5. Method B was used to give a crude solid which was purified by column chromatography (30% EtOAc–light petroleum) to give **30** (59 mg, 0.36 mmol, 72%), identical to entry 1.

Entry 6. Method B was used to give a crude solid which was purified by column chromatography (30% EtOAc–light petroleum) to give **32** as white crystals (74 mg, 0.36 mmol, 72%). For spectroscopic data, see preparation of **10**.

Entry 7. Method A was used to give a crude oil which was purified by column chromatography (40% EtOAc–light petroleum) to give 33 as a pale yellow oil (60 mg, 0.29 mmol, 69%); 18 v_{max} (CHCl₃)/cm⁻¹ 2937, 2876, 1650, 1488, 1455, 1383, 1363, 1312; δ_{H} (250 MHz, CDCl₃) 1.10 (6H, m, (C H_3 CH₂)₂N), 2.59 (2H, m, PhCH₂CH₂), 2.98 (2H, t, J 7.9, PhC H_2 CH₂), 3.22 (2H, q, J 7.1, (CH₃C H_2)₂N), 3.38 (2H, q, J 7.1, (CH₃C H_2)₂N), 7.24 (5H, m, PhH); δ_{C} (68 MHz, CDCl₃) 13.0 (CH₃), 14.2 (CH₃), 31.6 (CH₂), 35.1 (CH₂), 40.2 (CH₂), 41.9 (CH₂), 126.0 (CH), 128.4 (CH), 141.5 (C), 171.2 (C=O); m/z (EI) 205 (M⁺, 48%), 204 (22), 203 (58) (Found M⁺, 205.1461. C₁₃H₁₉NO requires M, 205.1467).

Entry 8. Method A was used to give a crude oil which was purified by column chromatography (60% EtOAc–light petroleum) to give 34 as a pale yellow oil (25 mg, 0.12 mmol, 60%); 19 $v_{\rm max}$ (CHCl₃/cm⁻¹ 2950, 2876, 1722, 1644, 1495, 1456, 1344; $δ_{\rm H}$ (500 MHz, CDCl₃) 1.82 (4H, m, N(C H_2)₄), 2.55 (2H, t, J7.9, PhCH₂C H_2), 2.97 (2H, t, J7.9, PhCH₂CH₂), 3.26 (2H, t, J 6.6, N(C H_2)₄), 3.45 (2H, t, J 6.6, N(C H_2)₄), 7.22 (5H, m, PhH); $δ_{\rm C}$ (126 MHz, CDCl₃) 24.2 (CH₂), 25.8 (CH₂), 31.0 (CH₂), 36.5 (CH₂), 45.5 (CH₂), 46.4 (CH₂), 125.8 (CH), 128.2 (CH), 141.2 (C), 170.6 (C=O); m/z (EI) 204 (MH⁺, 11%), 203 (86), 131 (14), 112 (100), 105 (15) (Found M⁺, 203.1306. C₁₃H₁₇NO requires M, 203.1310).

Entry 9. Method A was used to give a mixture of products which were separated by column chromatography (40% EtOAc–light petroleum) to give firstly the undesired hydrolysis product, (*S*)-*N*-benzyl-2-hydroxy-3-phenylpropionamide, as a white solid (34 mg, 0.13 mmol, 65%), mp 81–82 °C; [a] $_{2}^{23}$ −57.7 (c 1.15, CHCl $_{3}$); ν _{max} (CHCl $_{3}$)/cm $^{-1}$ 3422, 2927, 1667, 1605, 1586, 1547, 1496, 1454; δ _H (500 MHz, CDCl $_{3}$) 2.60 (1H, d, J 4.5, OH), 2.93 (1H, dd, J 13.9, 6.4, PhCH₂), 3.25 (1H, dd, J 13.9, 6.4, PhCH₂), 4.34 (1H, m, PhCH $_{2}$ CH), 4.39 (1H, dd, J 14.8, 5.9, PhCH₂N), 4.46 (1H, dd, J 14.8, 5.9, PhCH₂NH), 6.80 (1H, br s, NH), 7.18 (2H, m, PhH), 7.27 (8H, m, PhH); δ _C (126 MHz, CDCl $_{3}$) 41.0 (CH $_{2}$), 43.2 (CH $_{2}$), 73.0 (CH), 127.2 (CH), 127.6 (CH), 127.9 (CH), 128.8 (CH), 128.9 (CH), 129.7 (CH), 136.7

(C), 137.9 (C), 172.4 (C=O); m/z (EI) 255 (M⁺, 10%), 238 (7), 237 (35), 164 (11) (Found M⁺, 255.1263. $C_{16}H_{17}NO_2$ requires M, 255.1259), followed by N-benzyl-3-phenylpropionamide, 35, as a white solid (6 mg, 0.025 mmol, 13%), mp 78–79 °C (lit., 20 83–84 °C); v_{max} (CHCl₃)/cm⁻¹ 2927, 2856, 1667, 1604, 1496, 1454; δ_{H} (500 MHz, CDCl₃) 2.52 (2H, t, J 7.6, PhC H_2 N), 3.00 (2H, t, J 7.6, PhCH₂C H_2), 4.40 (2H, d, J 5.7, PhC H_2 N), 5.60 (1H, br s, NH), 7.15 (2H, m, PhH), 7.22 (3H, m, PhH), 7.28 (5H, m, PhH); δ_{C} (126 MHz, CDCl₃) 31.8 (CH₂), 38.6 (CH₂), 43.7 (CH₂), 126.3 (CH), 127.5 (CH), 127.8 (CH), 128.5 (CH), 128.6 (CH), 128.7 (CH), 138.2 (C), 140.8 (C), 171.9 (C=O); m/z (EI) 240 (MH⁺, 18%), 239 (100), 148 (92) (Found M⁺, 239.1308. $C_{16}H_{17}$ NO requires M, 239.1310).

Entry 10. Method A was used to give a crude oil that contained none of the desired reduction product 37, but on purification by column chromatography (30% EtOAc-light petroleum) gave the undesired hydrolysis product (2S)-N-tertbutyl-2-hydroxy-3-phenylpropionamide as a pale yellow oil (25 mg, 0.11 mmol, 52%), $[a]_{\rm D}^{23}$ -47.6 (c 1.72, CHCl₃), $v_{\rm max}$ (CHCl₃)/cm⁻¹ 3605, 3410, 3065, 3031, 2967, 2931, 2872, 1675, 1603, 1526, 1454, 1410, 1365; $\delta_{\rm H}$ (500 MHz, CDCl3) 1.30 (9H, s, (CH₃)₃C), 2.53 (1H, d, J 5.1, OH), 2.95 (1H, dd, J 13.9, 6.4, PhCH₂), 3.13 (1H, dd, J 13.9, 6.4, PhCH₂), 4.17 (1H, m, PhCH₂CH), 6.00 (1H, br s, NH), 7.26 (3H, m, PhH), 7.33 (2H, m, PhH); $\delta_{\rm C}$ (126 MHz, CDCl₃) 28.7 (CH₃), 41.2 (CH₂), 51.0 (C), 73.0 (CH), 127.1 (CH), 128.9 (CH), 129.7 (CH), 136.9 (C), 171.6 (C=O); m/z (EI) 205 (M⁺ – O, 2%), 204 (15), 203 (94), 188 (17) (Found $M^+ - O$, 205.1459. $C_{13}H_{19}NO_2 - O$ requires M, 205.1467).

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