Ethyl 9-Anthroate. Recrystallization from ethanol vielded colorless crystals, mp 108-109 °C (lit.¹¹ mp 102 °C).

Anal. Calcd for C₁₇H₁₄O₂: C, 81.58; H, 5.64. Found: C, 81.52; H. 5.67.

This compound was also prepared by adding ethanolic KOH to a solution of 13 (0.78 mmol, 0.220 g) in hot ethanol (5 mL). The mixture was heated to boiling for 2 min and then cooled in ice. Addition of water gave crystals which were collected and recrystallized twice from ethanol to yield 0.150 g (77%)

Isopropyl 9-Anthroate. Recrystallization from ethanol/water yielded colorless crystals, mp 93-94 °C (lit.¹² mp 95 °C).

Anal. Calcd for C₁₈H₁₆O₂: C, 81.79; H, 6.10. Found: C, 81.54; H. 6.02.

Propyl 9-Anthroate. After cooling, the refluxed solution was taken to dryness by flash evaporation. The residue was dissolved in ethanol and 2 N NaOH added. The precipitated crystals were collected and recrystallized from ethanol to give pale yellow crystals, mp 68-69 °C.

Anal. Calcd for C₁₈H₁₆O₂: C, 81.79; H, 6.10. Found: C, 81.99; H. 6.11.

Dibenzo[e,h]-1-thiabicyclo[2.2.2]octan-2-one (12). A mixture of 10 (0.002 mol, 0.716 g) in tert-butyl alcohol (10 mL) and 1 mL of 4 N HCl was refluxed for 1 h. After the mixture cooled the crystals were collected. Recrystallization from ethanol gave 0.370 g (78%) of colorless crystals which were recrystallized once more from benzene/petroleum ether, mp 135-137 °C; this

Notes

Glutaric and Succinic Acids in the Cobalt Acetate Catalyzed Oxidation of Cyclohexane with Oxygen

Johann G. D. Schulz and Anatoli Onopchenko*

Gulf Research and Development Company, Chemicals and Minerals Division, Pittsburgh, Pennsylvania 15230

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Radical-initiated autoxidation of cyclohexane was reported by Hendry et al.¹ to proceed predominantly over cyclohexanone as the intermediate which further reacted to form adipic and glutaric acids in a ratio of $\sim 6:1$. The same molar ratio was obtained in acetic acid in the presence of a catalytic amount of cobalt acetate. This suggests that (2-ketocyclohexyl)oxy radicals are involved in both cases, which in the latter are formed via ROOH + $Co^{2+} \rightarrow$ $RO + Co^{3+} + OH^{-}$. The two acids are formed as the result of competing cleavage at two possible locations (paths a and b, Scheme I). No succinic acid was reported at the low ketone conversions investigated. Kamiya and Kotake² employed substantial amounts of cobalt acetate to oxidize cyclohexanone in high conversion to adipic and glutaric acids (4.8:1 ratio), but no mention of succinic acid was made. More recently, Druliner³ studied the cobalt acetate catalyzed oxidation of [1-14C]cyclohexanone in acetic acid was followed by solidification and remelting at 210-214 °C (melting point of anthracene) in accordance with the literature.⁷

Anal. Calcd for C₁₅H₁₀OS: C, 75.60; H, 4.23. Found: C, 75.63; H. 4.42

Ethyl 4-Mercapto-2-cyclohexenecarboxylate (15). The same procedure as above, using 9 (0.0038 mol, 1.0 g), yielded a light yellow liquid (0.68 g, 95%). Purification by TLC gave a colorless liquid with the same characteristics as those mentioned for 14: n^{23}_{D} 1.5080; ¹H NMR (CCl₄) δ 1.27 (t, 3 H, CH₃), 1.60 (d, 1 H, SH), 1.96 (m, 4 H, CH₂), 3.00 (m, 1 H, CH), 3.50 (m, 1 H, CH), 4.17 (q, 2 H, OCH₂), and 5.83 (m, 2 H, CH=CH).

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Registry No. 1, 63976-76-1; 3, 6160-65-2; 5, 74346-63-7; 6, 74346-64-8; 7, 74356-05-1; 8, 74346-65-9; 9, 74346-66-0; 10, 74346-67-1; 11 (R = CH₃), 1504-39-8; 11 (R = CH₃CH₂), 1754-54-7; 11 (R = $CH_{3}CH_{2}CH_{2}$, 71942-30-8; 11 (R = (CH_{3})₂CH), 30536-62-0; 12, 59102-55-5; cis-13, 74356-06-2; cis-14, 74346-68-2; cis-15, 74346-69-3; 1,4-diphenyl-1,3-butadiene, 886-65-7; cyclopentadiene, 542-92-7; 1,1'-thiocarbonyldibenzotriazole, 4314-19-6; 1,3-cyclohexadiene, 592-57-4; anthracene, 120-12-7; methyl cis-4-mercapto-2-cyclopentenecarboxylate, 74346-70-6; methanol, 67-56-1; ethanol, 64-17-5; propanol, 71-23-8; 2-propanol, 67-63-0.



and produced a mixture of C₄-C₆ dicarboxylic acids, with high retention of activity in glutaric and succinic acid. This work suggests little contribution of intermediates, including 1.2-cyclohexanedione⁴ and 2,6-dihydroperoxycyclohexanone,⁵ and no appreciable oxidative degradation of adipic acid as each of these events was expected to diminish the activity in the products by $\sim 50\%$.

Earlier, we reported the oxidation of cyclohexane in the cobalt acetate system with high yields to C_4 - C_6 dicarboxylic acids.⁶ The present work investigates the oxidative degradation of adipic acid to lower dibasics. Lande and Kochi reported on the thermolysis of cobaltic salts of monobasic acids in the absence of oxygen.⁷ Reactions of

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this nature could equally occur with the dicarboxylic acids in our system, as 10-20% of the acids from cyclohexane oxidation appear in the product combined as cobalt salts. Of these, 30-60% is cobalt succinate, 20-35% glutarate, and 10-20% adipate, in line with decreasing acidity of the parent acids. Malonic and oxalic acids were also detected in trace amounts in some experiments, indicating that once the stable succinate ligand is formed there is little further degradation, unless more severe conditions are employed. Radicals generated via thermolysis, after reacting with oxygen, are expected to contribute toward propagation. A reasonable reaction sequence could include reactions 1-6, in addition to conventional hydrogen atom abstractions from adipic acid itself.

$$C_0(OAc)_3 + HOOC(CH_2)_4COOH \rightleftharpoons C_0(OAc)_2OOC(CH_2)_4COOH + HOAc (1)$$

$$C_0(OAc)_2OOC(CH_2)_4COOH + HOAc (1)$$

$$Co(OAc)_2OOC(CH_2)_4COOH \rightarrow Co(OAc)_2 + CO_2 + \cdot CH_2(CH_2)_3COOH (2)$$

 $\cdot CH_2(CH_2)_3COOH + O_2 \rightarrow \rightarrow HOOC(CH_2)_3COOH \quad (3)$

$$\begin{array}{c} \text{Co(OAc)}_3 + \text{HOOC}(\text{CH}_2)_3\text{COOH} \rightleftharpoons \\ \text{Co(OAc)}_2\text{OOC}(\text{CH}_2)_3\text{COOH} + \text{HOAc} \ (4) \end{array}$$

$$C_0(OAc)_2OOC(CH_2)_3COOH \rightarrow C_0(OAc)_2 + CO_2 + CH_2(CH_2)_2COOH$$
(5)

 $\cdot CH_2(CH_2)_2COOH + O_2 \rightarrow \rightarrow HOOC(CH_2)_2COOH \text{ etc.}$ (6)

To determine the extent of its degradation, we subjected adipic acid to oxidizing conditions in the presence of *n*butane as the cooxidant, which in this respect we consider to be equivalent to cyclohexane. *n*-Butane alone typically yields $\sim 84\%$ of acetic acid and some propionic and *n*butyric acids but no dicarboxylic acids.⁸ The fate of adipic acid in this case can therefore easily be followed.

Discussion

Typical cyclohexane oxidation runs in our investigation afforded adipic acid (\sim 70.7% selectivity), glutaric acid $(\sim 15.2\%)$, and succinic acid $(\sim 13.6\%)$ at $\sim 88\%$ conversion (Table I, average of expt 1 and 2). The ratio of adipic to glutaric acid of \sim 4.7:1 found by us is identical with that reported for cyclohexanone oxidation in the same system.² Adding water initially to the reaction mixture moderated the exothermicity and improved adipic acid selectivities. Experiments with optimum amounts of water produced adipic acid in $\sim 80.1\%$ selectivity, along with glutaric and ($\sim 10.8\%$) and succinic acid ($\sim 9.1\%$) (average of expt 7 and 8), corresponding to a 13% increase in adipic acid production over the base run. The mechanism of this phenomenon is not yet fully understood. It is also surprising that in cyclopentane oxidation under identical conditions the effect of added water is only minimal (Table II)

Oxidation of cyclohexane in the presence of a small amount of adipic acid (30 g) showed little increase in adipic acid degradation. Adding double this amount of adipic acid (60 g) to the initial cyclohexane charge led, however, to a significant increase in its degradation (Table III). Oxidations of adipic acid in the presence of *n*-butane are shown in Table IV. They more clearly show that adipic acid is indeed converted to lower acids in the presence of cobaltic ions and the hydrocarbon promoter. Under typical reaction conditions as much as 10-12 g of adipic acid was 1

	Table I	. Oxidation of	Cyclohexane: El	ffect of Water on S	electivity to Adipi	c Acid ^a		
				expt r	10.			
	1	2	ĉ	4	5	6	7	8
			Product Yield, g	(% Molar Selectivit	y)			
adipic acid glutaric acid	$77.2\ (70.7)$ $14.5\ (14.7)$	$73.8\ (70.8)\ 14.8\ (15.7)$	85.5(77.6) 11.8(11.8)	85.8(76.7) 11.7(11.6)	91.9(80.6) 9.6(9.3)	$84.2\ (79.4)$ $10.6\ (11.0)$	84.0(80.5) 10.0(10.6)	78.5 (79.7) 9.8 (11.0)
succinic acid total diacids	12.3 (13.9) 104.0	11.3(13.4) 99.9	9.3(10.4) 106.6	10.6(11.7) 108.1	9.0(9.8) 110.5	8.2(9.6) 103.0	7.9(9.4) 101.9	7.1(8.9) 95.4
			Mola	ar Ratios				
adipic/(glutaric + succinic)	~ 2.5	~ 2.4	~3.5	~ 3.3	~ 4.2	~ 3.9	~ 4.0	~ 4.0
adipic/glutaric	~4.8	~4.5	~ 6.6	~ 6.6	~ 8.7	~ 7.2	~ 7.6	\sim 7.2
			Reaction	1 Conditions				
water added, g	none	none	15	15	30	30	45	45
induction time, h	1.3	1.3	2.3	3.5	3.0	3.0	4.3	4.0
rxn time, h	2	2	2.5	2.5	2.5	2.3	2	2
			Cyclohexane	Material Balance				
products, g (%) conversion, %	62.8 (89.6) ~90	60.6 (85.7) ~86	$63.4 (90.5) \\ \sim 90$	64.4~(92.0) ~ 92	$^{65.6}_{-94}$		60.3(86.1) ~ 86	56.5(80.7) ~ 81
Reactants: 70.0 g of C,H., 2	0 g of Co(OAc), 4H	.0, 15 g of MEK	C. 420 g of HOAC	. 20 atm of 0, (tot:	al pressure): 95 °C			

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			expt no.		
	9	10	11	12	13
	Prod	luct Yield, g (% M	olar Selectivity)		
glutaric acid	93.0 (80.7)	71.1 (78.7)	70.1 (80.0)	64.3 (81.8)	50.1 (82.9)
succinic acid	19.9 (19.3)	17.7(20.3)	15.6 (20.0)	12.8(18.2)	9.3(17.1)
total diacids	112.9	90.8	85.7	77.1	59.4
		Reaction Con	ditions		
water added, g	0	10	25	50	100
induction time, min	none	38	58	none	none
rxn time, h	2	2.3	3.5	3.0	3.5
	C	yclopentane Mate	rial Balance		
products, g (%)	61.1 (87)	49.3 (85)	46.5 (80)	41.7 (60)	32.1(46)
conversion, %	~87	~85	~80	~60`´	~46

Table II. Oxida	ation of Cyclopentane:	Effect of Water on	Selectivity to	Glutaric Acid ^a
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^{*a*} Reactants: 58 or 70 g of $C_{s}H_{10}$, 20 g of $Co(OAc)_{2} \cdot 4H_{2}O$ and 10 g of MEK or $Co(acac)_{3}$, 400 g of HOAc, 20 atm of O_{2} (total pressure); 110 °C.

Table III.	Oxidation of	Cyclohexane i	n the	Presence	of	Additives
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			expt no.		
	1	14	15	16	17
	A	mount of Reacta	nt. g ^a		
$C_{6}H_{12}$	70	70	140	140	210
adipic acid		60			
water				30 <i>°</i>	
	Product	Yield, g (% Mola	r Selectivity)		
adipic acid	77.2(70.7)	51.8(61.4)	151.8 (78.8)	142.0 (77.9)	177.5 (79.6)
glutaric acid	14.5(14.7)	15.5(20.0)	20.7 (11.9)	21.5(13.0)	24.4(12.0)
succinic acid	12.3(13.9)	12.7(18.6)	14.5 (9.3)	13.4 (9.1)	15.1(8.4)
total diacids	104.0	80.0	187.0	176.9	218.0
		Molar Ratio			
adipic/(glutaric + succinic)	~ 2.5	~1.6	~ 3.7	~ 3.5	~ 3,9
adipic/glutaric	~ 4.8	~ 3.1	~6.6	~6.0	~ 6.6
	Cycle	ohexane Materia	Balance		
products, g (%)	62.8 (89.7)	48.7 (75)	110.8(79.1)	104.9 (74.9)	128.4(61.0)
conversion, %	90	75	79	75	61

^a 20 g of Co(OAc)₂·4H₂O, 15 g of MEK, 420 g of HOAc, 20 atm of O₂ (total pressure); 95 °C; 2-3 h. ^b Pumped in after initiation period of 1.5 h.

Table IV. UNITATION OF H-DUTANE IN THE I LESENCE OF DICALOUXVILL ACT	Table IV.	V. Uxidation of	I <i>n</i> -Butane	in the	Presence	OI	Dicarbox	VIIC	ACIO
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					expt	no.				
	18	19	20	21	22	23	24	25	26	27
			Amount	of Reacta	ant, g^a					
$Co(OAc)_2 \cdot 4H_2O$ water	20	20	20	10	5	$\frac{20}{20}$	$\begin{array}{c} 20 \\ 40 \end{array}$	20	20	20
adipic acid glutaric acid	30	30	30	30	30	30	30	90	40	10
succinic acid										40
			Prod	uct Yield	, g					
adipic acid	22.2	15.2	11.6	13.3	14.3	13.6	14.0	67.2		
glutaric acid	2.1	2.9	3.1	3.4	3.3	3.3	3.1	8.1	25.0	
succinic acid	2.4	5.9	6.6	5.1	4.4	5.0	4.9	6.6	6.6	32 ^b
			Othe	r Paramet	ers					
reaction temp, °C	95	105	115	115	115	115	115	115	130	130
adipic acid degraded, g^d	5.8	10.5	11.6	10.1	9.1	9.8	8.2	17.3	7.4	8°

^a 20 g of MEK, 400 g of HOAc, ~50 g of n-C₄H₁₀, 20 atm of O₂ (total pressure); 1.7-3.5 h. ^b Malonic and oxalic acids were not detected. ^c Succinic acid, by difference. ^d Based on C₄ and C₅ acids. Blank run afforded a 90% adipic acid recovery.

degraded, which accounts for at least half of the lower acids formed during cyclohexane oxidation. Increasing the amount of adipic acid added to 90 g (expt 25) led to degradation of 17.3 g of adipic acid. The actual amount of adipic acid degraded in a typical cyclohexane run therefore lies between these values at about 10–17 g. Interaction of cobaltic ions with adipic acid, dependent in its magnitude on adipic acid concentration, is believed to account for this degradation phenomenon.

The effects of cobalt concentration, adipic acid concentration, and temperature on adipic acid losses are consistent with the oxidative mode of degradation. The large amount of succinic acid produced, however, is inconsistent with oxidative degradation as the sole mecha-

Table V.	Oxidation of Cyclohexane:	Effect o
	Conversion on Selectivity ^a	

		expt no.	
	28	29	30 ^b
Product 1	Yield, g (% N	Iolar Selectivi	ty)
adipic acid	8.8 (92.5)	56.6 (89.4)	75.5 (70.7)
glutaric acid	0.5(5.5)	3.6 (6.3)	14.7 (15.2)
succinic acid	0.15(2.0)	2.2 (4.3)	11.8 (13.7)
	Other Paran	neters	
molar ratio, adipic/ (glutaric + succinic)	12.3	8.4	2.5
$C_{\mathfrak{s}}H_{\mathfrak{l}_{12}}$ conversion,	~8	~ 52	~ 88

^a Reactants: 70 g of C_6H_{12} , 20 g of $Co(OAc)_2 \cdot 4H_2O$, 15 g of MEK, 420 g of HOAc; 20 atm of O_2 total pressure; 95 °C. ^b Average of experiments 1 and 2.

nism.⁹ Other mechanisms involving direct attack on cyclohexyl intermediates are also expected to contribute.

Upon examination of the effect of cyclohexane conversion on adipic acid selectivity (Table V), the data clearly show that adipic acid degradation is linked to cyclohexane conversion, showing the importance of oxidative degradation. Ratios of adipic acid to glutaric acid formed at low or moderate conversion (16.8/1 and 14.2/1, respectively) are too high compared to a theoretical value of about $6/1.^1$ Even with the assumption that all the succinic acid came from adipic acid degradation, the ratio of adipic acid to the sum of glutaric and succinic acids in expt 28 would still be excessive. Oxidation of cyclohexane in the "high cobalt system" must therefore be mechanistically different from classical autoxidations and involve other intermediates besides cyclohexanone.

The high activity retentions in Druliner's work on the oxidation of labeled cyclohexanone are most interesting.³ His data eliminate a number of intermediates in the high-retention cobalt system but do not suggest a mechanism consistent with all the facts. We suggest that hydrogen atom abstraction at the α -, β -, and γ -positions of the ketone leads exclusively to labeled dicarboxylic acids with high retention. Agebekov et al.¹⁰ reported the relative reactivity toward hydrogen atom abstraction by peroxy radicals in the α - and β -positions of cyclohexanone as (11 \pm 3)/1, respectively. This implies that about 7-11% of abstraction occurs at the β -position, and, consequently, about half as much again occurs at the γ -position. This mechanism, while not previously reported for the highretention cobalt system, is in complete agreement with Druliner's data as well as our own.

Experimental Section

General Methods. Oxidations were carried out in a 1-L, 316 stainless-steel, magnetically stirred autoclave which was equipped with a Dispersomax stirrer, a heating mantle, and cooling coils (Autoclave Engineers, Inc.). Molecular oxygen was used as the oxidant, introduced into the reactor through a medium-porosity, 2-in. o.d., stainless-steel sparger, and was supplied at the rate at which is was consumed. Carboxylic acids were analyzed by GLC as trimethylsilyl derivatives on a Varian 1520 chromatograph (thermal conductivity detector); 6 ft \times 0.25 in., OV-1 column; programmed from 50 to 275 °C at 10 °C/min). The areas of peaks were measured by using a digital integrator connected to a computer and were corrected for the response of the detector by use of appropriate weighting factors: adipic acid, 1.00; glutaric acid,

(9) We thank one of the referees for bringing this to our attention. (10) V. E. Agebekov, E. T. Denisov, N. I. Mitzkevich, I. I. Korsak, and N. I. Golub', *Neftekhimiya*, 13, 846 (1973). 0.85; succinic acid, 0.78; malonic acid, 1.02.

Oxidation of Cyclohexane. In a typical experiment, 20 g of $Co(OAc)_2 \cdot 4H_2O$, 15 g of methyl ethyl ketone, 70 g of cyclohexane, and 420 g of acetic acid were charged into the autoclave. The autoclave was heated to 95 °C and pressured with oxygen to 14 atm (total pressure). After an induction period of 1.5 h, the reaction was continued for 2 h. The autoclave was cooled and depressurized, and its contents were withdrawn. After evaporation of the reaction mixture to dryness in a rotary evaporator, the solids were extracted with acetone to afford, after evaporation of the extract, 83.2 g of product (82.1% adipic, 9.5% glutaric, 7.0%, succinic acids). The residual cobalt salts were boiled in 10% aqueous sodium hydroxide and filtered. The filtrate was sprung with concentrated hydrochloric acid, and the mixture again was evaporated to dryness. Extraction with acetone gave an additional 12.0 g of acids (56.1% adipic, 17.1% glutaric, and 26.2% succinic acids). Therefore, about 21% of the total amount of glutaric acid and 35% of the succinic acids appeared as cobalt salts. The conversion of cyclohexane, based on isolated dicarboxylic acids, was estimated at 80%. Oxidations of *n*-butane were carried out as reported.8

Registry No. Adipic acid, 124-04-9; glutaric acid, 110-94-1; succinic acid, 110-15-6; cyclohexane, 110-82-7; cyclopentane, 287-92-3; Co(OAc)₂, 71-48-7.

Electron Delocalization in 2,4,6-Tris(1,3-dithiol-2-ylidene)-1,3,5-cyclohexanetrione and 2,4,6-Tris(1,3-dithiolan-2-ylidene)-1,3,5-cyclohexanetrione

Michio Kimura, William H. Watson,* and Juzo Nakayama¹

FASTBIOS Laboratory, Department of Chemistry, Texas Christian University, Fort Worth, Texas 76129, and Department of Chemistry, Faculty of Science, Saitama University, Urawa, Saitama 338, Japan

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Tetrathiafulvene and its derivatives are of considerable interest because of the highly conducting charge-transfer complexes which they form with tetracyano-*p*-quinodimethane.¹ The metallic-like properties of these salts have been discussed in terms of ionization potentials and charge delocalization,¹⁻³ and a study of the electron delocalization in these compounds and other model systems is of continuing interest.

Proton and ¹³C NMR investigations of the 1,3-dithiolium cation indicate the positive charge is delocalized to some extent over the entire ring system (1).⁴⁻⁶ In 7,10-dithia-sesquifulvalene-1,6-quinone (2) the carbonyl absorption



frequency occurs at 1505 cm⁻¹ while the dithiol proton resonance is found at $\delta 8.17$.⁷ Hydrogenation of the dithiol ring raises the carbonyl frequency to 1535 cm⁻¹ which is taken as evidence for ground state contributing forms such

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[‡]Saitama University.