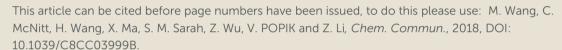
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The efficiency of ¹⁸F labelling of prostate specific membrane antigen ligand via strain-promoted azide-alkyne reaction: reaction speed versus hydrophilicity.

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Here we report the ¹⁸F labeling of prostate specific membrane antigen ligand (PSMA) via strain promoted oxadibenzocyclooctyne (ODIBO)- or bicyclo[6.1.0]nonyne (BCN)-azide reaction. Although ODIBO reacts with azide 20 fold faster than BCN, *in vivo* PET imaging suggests ¹⁸F-BCN-Azide-PSMA demonstrated much higher tumor uptake and tumor to background contrast.

Positron emission tomography (PET) is a powerful imaging technology that enables the visualization and quantification of target expression, metabolic perturbations, and many other biological processes in vivo.¹ Of the commonly used PET radionuclides, ¹8F is the most broadly utilized due to its ideal chemical, physical and nuclear properties.² Despite the great promise, the short half-life of ¹8F (~110 min) and the poor nucleophilicity of fluoride make it difficult to directly incorporate ¹8F into complex molecules. Significant amount of effort was therefore devoted to the development of highly efficient ¹8F labelling methods for PET probe construction.³

In the past decades, bioorthogonal reactions have become a unique tool in diverse fields including nuclear medicine.^{4, 5} In particular, copper(I) (Cu(I)) catalysed azide-alkyne reactions was found to be rapid and clean which has also been successfully adapted to ¹⁸F radiolabelling of various biologically active agents.⁶ However, the use of cytotoxic copper catalyst in reaction complicated quality control process since Cu(I) could lead to oligonucleotide and polysaccharide degradation in vivo.⁷⁻⁹ To address this limitation, azide based metal-free click reactions have been developed including covalent ligation of

azide to phosphines and strain-promoted cycloaddition of azide to alkynes (such as cyclooctynes, dibenzocyclooctynes, thia-cycloalkynes). 10-14 azadibenzocylcooctynes and Unfortunately, phosphines suffered from oxygen sensitivity, while some commonly used cyclooctynes showed slow and required lengthy synthetic routes for kinetics, preparation. 12, 15-17 Previously the Popik group reported the synthesis of oxa-dibenzocyclooctynes (ODIBO), which is one of the most reactive cyclooctynes (>45 M⁻¹ s⁻¹) for strain promoted azide cycloaddition.¹⁸ This ultrafast reaction was also converted to an attractive ¹⁸F labelling method that allows extremely fast conjugation of ¹⁸F-ODIBO to azide-tagged peptides and proteins. 19 In this study, we perform side by side comparison between ¹⁸F-ODIBO and ¹⁸F-bicyclo[6.1.0]nonyne ($^{18}\text{F-BCN}$) $^{20,\ 21}$ on PET probe construction. Both reaction rate and probe hydrophilicity are explored for ¹⁸F labelling of PSMA ligands. The obtained information may provide guidance on selecting appropriate labelling method for PET probe construction.

As shown in Scheme 1, ¹⁸F-ODIBO (¹⁸F-2) was obtained in

Scheme 1. Labeling scheme for ¹⁸F-ODIBO (¹⁸F-2) and ¹⁸F-BCN (¹⁸F-4)

5.6 ± 1.1% non-decay corrected isolation yield with >99% radiochemical purity according to a previously reported protocol (Figure 1a). The co-injection with 19 F-2 standard confirmed its identity (Figure S1). Although 18 F-labeled BCN has been reported before, 20, 21 we use a modified method to achieve 18 F-4 bearing an extra ethylene glycol unit to enhance BCN's aqueous solubility. In brief, starting from the bromoprecursor, nucleophilic substitution was performed using different solvents, temperature and time. As shown in Table 1, DMSO and THF result in lower labelling yield compared with

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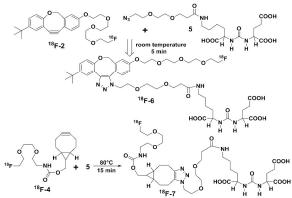
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MeCN. The optimal reaction temperature is 80°C within the tested conditions. Significant amount of unreacted bromo precursor was observed at room temperature and 60°C, indicating insufficient labelling reaction rate. Further increase the temperature to 100°C lead to decreased labelling yield which could be caused by the increased side reaction of Brelimination and decomposition of BCN motif. We would like to point out that the yield determined here are isolation yield, which is more relevant to real practice, but much lower than yield determined by radio TLC: the non-specific bindings of product to HPLC lines and HPLC columns during purification will lower the yield. A 99% radiochemical purity could be

Table 1 Labelling conditions for ¹⁸F-4

obtained after purification (Figure 1b).

Solvent	T(°C)	Time/min	Isolation Yield%
DMSO	80	10	5
THF	80	10	1
MeCN	r.t.	10	0
MeCN	60	10	0
MeCN	80	10	8
MeCN	100	10	4
MeCN	80	20	8
MeCN	80	30	9
	DMSO THF MeCN MeCN MeCN MeCN MeCN MeCN	DMSO 80 THF 80 MeCN r.t. MeCN 60 MeCN 80 MeCN 100 MeCN 80	DMSO 80 10 THF 80 10 MeCN r.t. 10 MeCN 60 10 MeCN 80 10 MeCN 100 10 MeCN 80 20



Scheme 2. Labelling scheme for ¹⁸F-ODIBO-PSMA(¹⁸F-**6**) and ¹⁸F-BCN-PSMA(¹⁸F-**7**)

Recognizing the short half-life of ¹⁸F, recent effort on new labelling method development has been mainly focused on improving reaction rate. With ¹⁸F-2 and ¹⁸F-4 on hand, we explore the factors that should be considered when selecting appropriate methods for PET probe construction. The major difference between ¹⁸F-2 and ¹⁸F-4 are ODIBO reacts with azide 20-fold faster than BCN; and ¹⁸F-4 is more hydrophilic than ¹⁸F-2 (Figure 1). The target of interest in our approach is prostate specific membrane antigen (PSMA), which was found to be over expressed in prostate cancer with limited expression in healthy tissues. 22-29 As shown in Scheme 2, 18F-2 and ¹⁸F-4 could react with azide-PSMA ligand to achieve ¹⁸F-PSMA ligands.

Due to the fast kinetic of the reaction between the ¹⁸F-2 and azide(5), we were able to obtain 18 F-6 in 20 ± 1% isolated yield with only 10 µg of 5 at neutral condition, room temperature and within seconds. In contrast, the ¹⁸F-4 reacts much slower with 5. Five-fold larger amount of 5, longer reaction time (15 min) and higher temperature (80°C) are needed to obtain reasonable yield (Table 2). Both reactions could proceed at pH 5.5, 7.0 and pH 8.5. In order to determine the effect of prosthetic group on the lipophilicity of the final PET agents, octanol-water partition coefficient of ¹⁸F-**6** and ¹⁸F-7 was first evaluated. The log P values of ¹⁸F-6 and ¹⁸F-7 ¹⁸are - 2.03 ± 0.01 and -2.62 ± 0.04 , respectively. This correlates well with our expectation that the more hydrophobic ODIBO will lead to more lipophilic product. In addition to the difference in hydrophilicity, the size of the hydrophobic motif and the length of hydrophilic polyethylene glycol chain may also lead to difference in the amphiphilic properties of the two compounds and further affect their biodistribution in vivo.

Table 2 Labelling conditions for ¹⁸F-7

	T(°C)	Amount of	рН	Isolation Yield%
		PSMA-N ₃ /μg		
1	r.t.	50	7.0	5
2	40	50	7.0	26
3	60	50	7.0	32
4	80	50	7.0	36
5	40	10	7.0	Not Detected
6	40	50	5.5	21
7	40	50	8.5	26

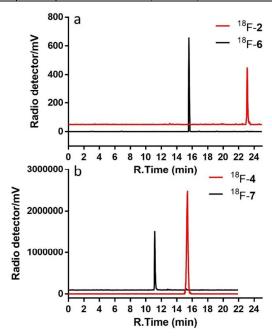


Figure 1 Radio HPLC profile of (a) $^{18}\text{F-2}$ and $^{18}\text{F-6}$. (b) $^{18}\text{F-4}$ and $^{18}\text{F-7}$

In order to confirm that target binding affinity was still maintained after the peptide modification, we compared the in vitro cell binding affinity of ¹⁹F-6 and ¹⁹F-7 with that of the clinically used PSMA-617 via competitive cell binding assay. As shown in Figure 2, all the compounds inhibited the binding in a dose-dependent manner. As the reference, PSMA-617 had the 50% inhibitory concentration (IC₅₀) as 144.6 nM while the IC₅₀ values of ¹⁹F-**6** and ¹⁹F-**7** are 108.9 nM and 156.4 nM, respectively. The comparable IC50 values demonstrated that Published on 19 June 2018. Downloaded by University of Connecticut on 6/19/2018 3:58:12 AM.

both ¹⁹F-**6** and ¹⁹F-**7** have similar binding affinity compared with PSMA-617 and could be further evaluated in vivo.

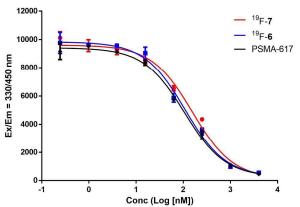


Figure 2 Competitive binding assay of ¹⁹F-**6** and ¹⁹F-**7** compared with PSMA-617 as

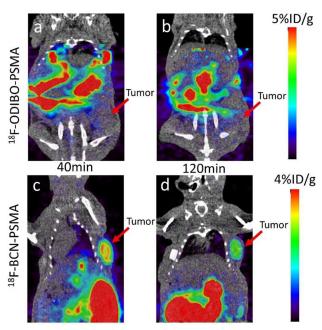


Figure 3 Representative PET/CT images of (a)(b) LNCap xenograft at 40min and 120min post injection of ¹⁸F-6, respectively and (c)(d) LNCap xenograft at 40min and 120min post injection of ¹⁸F-7, respectively

The targeting efficiency of ¹⁸F-**6** and ¹⁸F-**7** was evaluated by performing multiple time-point static microPET scans in PSMA positive LNCap tumor-bearing mice (n=3). After administration of 3.7 MBq of either ¹⁸F-**6** or ¹⁸F-**7** via tail vein, animals were scanned at 40 min and 120 min post injection. As shown in Figure 3a and 3b, although ¹⁸F-6 demonstrated good PSMA affinity in binding assay, very low uptake can be seen in the tumor region in vivo. The tumor uptake was only 0.46 ± 0.02 % ID/g and 0.30 \pm 0.01 % ID/g at 40 min and 120 min post injection, respectively. Radio signals were mainly localized at gallbladder and intestines, which could be caused by the relatively more hydrophobic ODIBO motif of ¹⁸F-6 or the stability of the reagent. On the contrary, tumor can be clearly visualized by ¹⁸F-**7** PET (Figure 3c and 3d). The tumor uptake was $2.49 \pm 0.34 \%$ ID/g and $2.24 \pm 0.03 \%$ ID/g at 40 min and 120 min post injection, which was significantly higher than those of ¹⁸F-6 at both time points (p=0.01 for 40 min and p=0.0001 for 120 min time points). Although uptake was still visible in gallbladder and intestine, kidney is the organ with higher tracer uptake. This observation could be attributed to the more hydrophilic BCN motif of ¹⁸F-7 and the background PSMA expression in kidneys. 30, 31 Quantitative analysis of major organs are shown in Figure 4. At 120 min p.i., the tumor to liver, tumor to muscle ratios are 0.24 \pm 0.01 and 2.47 \pm 0.90 for 18 F-**6** respectively. On the other hand, the contrast are 5.83 \pm 1.5 and 69.59 \pm 7.23 for 18 F-7 respectively. This led to clean PET images and high tumor to background ratio.

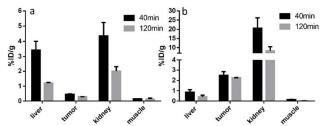


Figure 4 Quantitative uptake of major organs in LNCap xenografts post injection of (a) ¹⁸F-**6** and (b) ¹⁸F-**7**

The targeting specificity of ¹⁸F-7 was confirmed by a blocking study in which excess amount of unradiolabeld PSMA ligand was coinjected with the tracer. As shown in Figure 5, the tumor uptake in blocking group was significantly reduced compared with that of in the normal group (p=0.04). This demonstrated that the unradiolabeled PSMA ligand successfully blocked the targeting sites and reduced the tracer uptake in the blocking group.

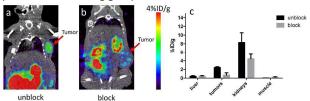


Figure 5 Representative PET/CT images of LNCap xenograft at 120min post injection of ¹⁸F-7 (a) without and (b) with a blocking dose. Quantitative uptake of major organs

Conclusion: Due to the short half-life of ¹⁸F, significant amount of effort has recently been devoted to the development of ultrafast labelling reactions. In this study, we used a highly reactive but more hydrophobic ${}^{18}\text{F-}\mathbf{2}$ and a less reactive but more hydrophilic 18F-4 to construct PSMA targeting PET probes via azide-alkyne click reaction. Both agents could be efficiently prepared and demonstrated comparable target binding affinity in vitro. However, ¹⁸F-6 failed to provide reasonable tumor to background contrast potentially due to the hydrophobicity of ODIBO motif. The more hydrophilic BCN derived tracer showed much higher tumor uptake and tumor to background ratio. The information obtained here suggest both reaction speed and hydrophilicity should be considered when selecting appropriate labeling methods for PET probe construction. ¹⁸F-2 might be more suitable for protein labeling which require fast reaction rate

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but may be less affected by hydrophobicity of labeling motif due to the large molecular weight. Nonetheless, other factors including position of modification, degree of modification, and charge change could all affect the distribution of the final agents.

Conflicts of interest

There are no conflicts to declare.

Notes and references

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