# Total Synthesis of Taxol. 3. Formation of Taxol's ABC Ring Skeleton

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Abstract: The synthesis of Taxol's ABC ring system has been achieved. The Shapiro coupling of an aldehydic C ring synthon (8) with an anionic A ring synthon derived from hydrazone 9 gave, diastereoselectively, A-B conjugate 10. Functional group manipulations and McMurry ring closure produced the highly functionalized ABC ring system 17. Extensive attempts to optimize the McMurry reaction revealed a single predominant side reaction leading to byproducts 19 and 20. Resolution of the C9,C10-diol ( $\pm$ )-17 via its camphanyl esters provided the ABC ring system as its natural isomer (+)17.

## Introduction

In the preceding two papers<sup>1,2</sup> in this series, we described our degradation and reconstruction studies with Taxol (1, Figure 1), preliminary investigations with rings A and C, and possible schemes for their elaboration to an appropriately functionalized ABC taxoid framework. Armed with the knowledge gained in these studies, we were now ready to attempt the final drive toward Taxol's ABC ring skeleton. As already discussed, the starting materials were defined as hydrazone  $9^2$  (Scheme 2) and aldehyde 8 (Scheme 1), the synthesis of which is detailed below. The C4-C20 five-membered acetonide group was chosen as a means to protect the vicinal diol system of the intermediate and to introduce additional rigidity in the system prior to cyclization to form the 8-membered ring.

# **Construction of Taxol's ABC Ring Skeleton**

a. Synthesis of the C Ring Aldehyde 8. Scheme 1 summarizes the preparation of the targeted aldehyde 8 from the previously described intermediate 2.2 Thus, treatment of diol 2 with tert-butyldiphenylsilyl chloride (TPSCl) and imidazole<sup>3</sup> resulted in monosilylation of the primary alcohol, providing the C7 hydroxyl, C9 silyl ether 3 in 92% yield. Benzylation of the C7 hydroxyl group using KH and benzyl bromide<sup>4</sup> afforded benzyl ether 4 in 88% yield. Exhaustive reduction of the lactone ring in 4, accompanied by removal of the C4 TBS group, resulted in the formation of triol 5 (80% yield). The crucial 5-membered ring acetonide was then installed using 2,2dimethoxypropane in the presence of a catalytic amount of CSA<sup>5</sup> in methylene chloride:ether (98:2) at ambient temperature. Under these conditions, the reaction was found to be quite rapid

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Figure 1. Structure and numbering of Taxol (1).

Scheme 1. Synthesis of C Ring Aldehyde 8<sup>a</sup>



<sup>a</sup> Reagents and conditions: (a) 1.3 equiv of TPSCl, 1.35 equiv of imidazole, DMF, 25 °C, 12 h, 92%; (b) 1.2 equiv of KH, 1.2 equiv of PhCH<sub>2</sub>Br, 0.04 equiv of *n*-Bu<sub>4</sub>NI, Et<sub>2</sub>O, 25 °C, 1 h, 88%; (c) 3.0 equiv of LiAlH<sub>4</sub>, Et<sub>2</sub>O, 25 °C, 12 h, 80%; (d) 5.0 equiv of 2,2-dimethoxypropane, 0.05 equiv of camphorsulfonic acid (CSA), CH<sub>2</sub>Cl<sub>2</sub>:Et<sub>2</sub>O (98: 2), 25 °C, 7 h, 82%; (e) 0.05 equiv of tetrapropylammonium perruthenate (TPAP), 1.5 equiv of 4-methylmorpholine N-oxide (NMO), CH<sub>3</sub>CN, 25 °C, 2 h, 97%. TBS = Si-t-BuMe<sub>2</sub>, Bn = CH<sub>2</sub>Ph, TPS = Si-t-BuPh2.

with the initially formed 7-membered ring acetonide 6 rearranging slowly and essentially completely to the desired, and thermodynamically more stable, 5-membered ring isomer 7 (82%). Finally, TPAP-NMO oxidation<sup>6</sup> of the remaining hydroxyl group in 7 furnished the targeted aldehyde 8 in 97%

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Figure 2. ORTEP drawings for compounds 12, 19, 20, and 30.

yield. Thus a rapid and efficient pathway to key intermediate 8 was established.

b. The Shapiro Coupling Reaction and Synthesis of Dialdehyde 15. The Shapiro coupling reaction<sup>7,8</sup> of hydrazone 9 with aldehyde 8 proceeded under the conditions specified in



16: Li\* chelate derived from aldehyde 8

Figure 3. Stereoselectivity of the Shapiro reaction. The model was generated with Chem3d. Most hydrogens are omitted for clarity.

Scheme 2 to afford allylic alcohol **10** as a single diastereoisomer and in 82% yield. X-ray crystallographic analysis of a subsequent intermediate confirmed the stereochemical structure of **10** (*vide infra*). The stereoselectivity of this reaction can be explained by invoking the chelated intermediate **16**, depicted in Figure 3, in which the acetonide plays a crucial role. As seen in this model, the aldehyde group is fixed by the lithium template in a conformation in which nucleophilic attack can freely proceed from only one side, the *re* face, with the *si* face being blocked by the C8 methyl group.

Directed epoxidation<sup>9</sup> of the C1–C14 double bond in **10**, although slow, proceeded smoothly to afford the single epoxide **11** in 87% yield. Regioselective opening<sup>10</sup> of the epoxide group in **11** with LiAlH<sub>4</sub> resulted in the formation of diol **12** in 76% yield. The crystalline diol **12** was subjected to X-ray crystallographic analysis (see ORTEP drawing, Figure 2) confirming the assigned stereochemistry of all intermediates in Scheme 2. Exposure of **12** to excess KH and phosgene in ether:HMPA (3:1) resulted in the formation of carbonate **13** (86% yield, 58% conversion). Desilylation of **13** with fluoride ion<sup>3</sup> furnished diol **14** (80% yield), which was oxidized smoothly with TPAP– NMO<sup>6</sup> to afford the dialdehyde **15** (92% yield) preorganized in a conformation favorable for the upcoming McMurry cyclization.<sup>11</sup>

c. The McMurry Cyclization and Synthesis of the ABC Ring Skeleton 17. The search for the conditions required to yield the requisite cyclized product using the McMurry pinacol

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Scheme 2. Shapiro Coupling of 8 with 9 and Synthesis of Dialdehyde  $15^a$ 



<sup>*a*</sup> Reagents and conditions: (a) 1.1 equiv of **9**, 2.3 equiv of *n*-BuLi, THF,  $-78 \rightarrow 0$  °C, 1.0 equiv of **8**, THF, -78 °C, 0.5 h, 82%; (b) 0.03 equiv of VO(acac)<sub>2</sub>, 3.0 equiv of *t*-BuOOH, PhH, 4 Å molecular sieves, 25 °C, 14 h, 87%; (c) 5.0 equiv of LiAlH<sub>4</sub>, 25 °C, Et<sub>2</sub>O, 7 h, 76%; (d) 3.0 equiv of KH, Et<sub>2</sub>O:HMPA (3:1), 1.6 equiv of phosgene (20% in toluene), 25 °C, 0.5 h, 86% based on 58% conversion; (e) 3.8 equiv of *n*-Bu<sub>4</sub>NF (TBAF), THF, 25 °C, 14 h, 80%; (f) 0.05 equiv of tetrapropylammonium perruthenate (TPAP), 3.0 equiv of 4-methylmorpholine *N*-oxide (NMO), CH<sub>3</sub>CN, CH<sub>2</sub>Cl<sub>2</sub>, (2:1), 25 °C, 2 h, 92%. TBS = Si-*t*-BuMe<sub>2</sub>, TPS = Si-*t*-BuPh<sub>2</sub>, Bn = CH<sub>2</sub>Ph.

coupling methodology included varying the temperature (0  $\rightarrow$  100 °C), solvent (e.g. THF, DME, ether) and stoichiometry, as well as the use of various bases as additives. It was finally determined that 11 equiv of TiCl<sub>3</sub> (DME)<sub>1.5</sub> and 26 equiv of Zn-Cu couple in DME at 70 °C provided the optimum yield of diol **17** (25%, Scheme 3). In addition to diol **17**, whose stereochemistry was assigned on the basis of a subsequent intermediate (*vide infra*), a number of other products were obtained including olefin **18** (10% yield), lactol **19** (40% yield), and formate ester **20** (15% yield). The structures of **17** and **18** were based solely upon spectroscopic evidence (except for the stereochemistry of **17** at C9 and C10 which was later confirmed, *vide infra*), whereas those of **19** and **20** were secured from both spectroscopic and X-ray crystallographic data (see ORTEP drawings, Figure 2).

Analysis of molecular models for dialdehyde **15** indicated a possible ground state conformation in which the two aldehyde moieties of **15** are in close proximity (Figure 4), thus requiring only small conformational changes to reach the geometry necessary for cyclization. Rotation around the C2–C3 carbon– carbon bond would either bring the two aldehyde groups in very close proximity, as desired, or induce strong steric interactions between ring A and the acetonide group. In contrast, dialdehyde **21** (see Figure 5 and previous paper<sup>2</sup> in this series, Scheme 13,

Scheme 3. McMurry Cyclization and Synthesis of Diol 17<sup>a</sup>



<sup>*a*</sup> Reagents and conditions: 11 equiv of TiCl<sub>3</sub>·(DME)<sub>1.5</sub>, 26 equiv of Zn–Cu, DME, reflux, 3.5 h, then 70 °C, then **15** added over 1 h, then 70 °C, 0.5 h. Bn = CH<sub>2</sub>Ph.



Figure 4. Possible ground state conformation of 15. The model was generated with Chem3d. The C7 benzyl protecting group and all hydrogens are omitted for clarity.  $Bn = CH_2Ph$ .

structure **95**) offers much higher conformational freedom via rotation around the C1–C2 carbon–carbon bond. Analysis of molecular models indicated a possible ground state conformation (**21**) (Figure 5) for this compound in which the two aldehyde functionalities are far apart. Failure to cyclize to such a system



Figure 5. Possible ground state conformation of 21. The model was generated with Chem3d. All hydrogens are omitted for clarity.

in the McMurry reaction may reflect the large entropic and enthalpic cost for the conformational change necessary for reaction to take place.

Mechanistic rationales for the formation of products 17-28 are shown in Schemes 4 and 5. The pathways leading to 17-19 are in accord with previous proposals by McMurry<sup>11</sup> and Kende.<sup>12</sup> The formation of the keto formate 20, however, requires an additional oxygen atom which may, presumably, come from molecular oxygen introduced during workup. A speculative mechanism for its formation is proposed in Schemes 4 ( $15 \rightarrow 22 \rightarrow 24$ ) and 5 ( $24 \rightarrow 25 \rightarrow 27 \rightarrow 28 \rightarrow 20$ ).

Attempts at masking the C11-C12 double bond in order to avoid the formation of byproducts **19** and **20** were abandoned after unsuccessful early trials. Further studies along this line, however, may prove useful in controlling product formation in this reaction.

d. Resolution of ABC Ring System Diol 17. To secure enantiomerically pure intermediates for the synthesis of Taxol (1), we decided to attempt a resolution of the racemic diol 17 obtained from the McMurry cyclization as described above. Encouraged by a successful resolution of a similar taxoid<sup>13</sup> via camphanate esters,14 we applied the sequence shown in Scheme 6 to our system. Treatment of diol  $(\pm)$ -17 with an excess of (1S)-(-)-camphanic chloride in methylene chloride in the presence of Et<sub>3</sub>N resulted in the formation of two diastereomeric monoesters 29 and 30 in 86% total yield (1:1 ratio). Chromatographic separation of the mixture allowed the more polar isomer (30,  $R_f = 0.21$ , silica, 15% EtOAc in PhH;  $[\alpha]^{22}_D - 133$ (c 0.49, CHCl<sub>3</sub>)) to crystallize. X-ray crystallographic analysis (see ORTEP drawing, Figure 2) revealed the absolute stereochemistry of the latter diastereoisomer and thus allowed identification of the requisite isomer for the synthesis of Taxol as the less polar diastereoisomer (29;  $R_f = 0.26$ , silica, 15% EtOAc in PhH;  $[\alpha]^{22}_{D}$  +117 (c 0.54, CHCl<sub>3</sub>)). Hydrolysis of this isomer (29) under basic conditions (K<sub>2</sub>CO<sub>3</sub>, MeOH) regenerated diol (+)-17 (90% yield;  $[\alpha]^{22}_{D}$  +187 (c 0.5, CHCl<sub>3</sub>)), now in its enantiomerically pure form.

Scheme 4. Postulated Mechanism of the McMurry Cyclization and Formation of Products 17 and 18



The appearance of the chiral auxiliary on the C9 hydroxyl group of these esters (**29** and **30**) was at first surprising, particularly in view of the fact that monoacetylation of diol **17** leads selectively to the C10 acetate (see following paper).<sup>15</sup> Inspection of molecular models revealed rather similar steric environments for these two positions, and therefore, predictions or rationalizations were not easy to make. Apparently, the more reactive allylic C10 hydroxyl group attracts the smaller acetate group, whereas only the C9 hydroxyl can accommodate the bulkier camphanate ester functionality.

#### Conclusion

In this paper we describe the successful construction of a suitable ring C aldehyde (8) and its stereoselective coupling with the ring A hydrazone (9) through a Shapiro reaction. Elaboration of the A–C-coupled product (10) led to a dialdehyde (15) which entered into a successful McMurry cyclization to afford ring B with retention of the C9 and C10 oxygens. Resolution of the resulting racemic ABC taxoid diol 17 through its diastereomeric camphanate esters (29 and 30) set the stage for an enantioselective synthesis of Taxol (1). The final stages of the total synthesis of this target molecule are described in the following paper.<sup>15</sup>

## **Experimental Section**

**General Techniques.** For a description of general technique, see the first paper in this series.<sup>1</sup>

Silyl Ether 3. A solution of diol 2 (9.20 g, 28.0 mmol) in DMF (50 mL) was treated with imidazole (2.58 g, 37.9 mmol) and

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Scheme 5. Postulated Mechanism for the Formation of Products 19 and 20



tert-butylchlorodiphenylsilane (9.46 mL, 36.0 mmol) and stirred at 25 °C for 12 h. After dilution with Et<sub>2</sub>O (400 mL), the reaction was quenched with aqueous NaHCO<sub>3</sub> (100 mL). The organic layer was separated, and the aqueous layer was extracted with Et<sub>2</sub>O ( $2 \times 50$  mL). The combined organic laver was washed with brine (50 mL), dried (Na<sub>2</sub>SO<sub>4</sub>), concentrated, and purified by flash chromatography (silica, 30% Et<sub>2</sub>O in petroleum ether) to give 3 (14.6 g, 92%) as a pale yellow oil:  $R_f = 0.41$  (silica, 50% Et<sub>2</sub>O in petroleum ether); IR (thin film)  $\nu_{\rm max}$  3460, 2954, 2931, 2857, 1770, 1471, 1110, 1086 cm<sup>-1</sup>; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>) & 7.65-7.55 (band, 4 H, Ar), 7.48-7.35 (band, 6 H, Ar), 5.91 (dd, J = 10.5, 2.0 Hz, 1 H, 6-H), 5.84 (dd, J = 10.5, 2.5 Hz, 1 H, 5-H), 4.58 (m, 1 H, 7-H), 4.19 (dd, J = 10.0, 6.5 Hz, 1 H, 2-H), 3.95 (dd, J = 10.0, 2.0 Hz, 1 H, 2-H), 3.61 (d, J = 10.6 Hz, 1 H, 9-H), 3.41 (d, J = 10.6 Hz, 1 H, 9-H), 2.59 (dd, J = 6.5, 2 Hz, 1 H, 3-H), 2.05 (d, J = 5.5 Hz, 1 H, 7-OH), 1.07 (s, 9 H, SiC(CH<sub>3</sub>)<sub>3</sub>-Ph2), 0.80 (s, 9 H, SiC(CH3)3(CH3)2), 0.69 (s, 3 H, 19-CH3), 0.11 (s, 6 H, SiC(CH<sub>3</sub>)<sub>3</sub>(CH<sub>3</sub>)<sub>2</sub>); <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>) δ 175.3, 136.1, 135.6, 135.5, 132.6, 132.5, 130.1, 127.9, 124.6, 74.5, 68.7, 66.6, 65.6, 47.2, 44.1, 26.9, 25.4, 19.2, 18.0, 11.0, -2.8, -3.1; FAB HRMS (NBA/ NaI) m/e 589.2795, M + Na<sup>+</sup> calcd for C<sub>32</sub>H<sub>46</sub>O<sub>5</sub>Si<sub>2</sub> 589.2782.

**Benzyl Ether 4.** A solution of alcohol 3 (21.5 g, 37.9 mmol), benzyl bromide (5.4 mL, 45.4 mmol), and *n*-Bu<sub>4</sub>NI (0.5 g, 1.35 mmol) in Et<sub>2</sub>O (300 mL) was treated with KH (6 g of a 30% suspension in mineral oil, 44.8 mmol, prewashed with dry Et<sub>2</sub>O) and stirred at 25 °C for 1 h. After the reaction was quenched with MeOH (5 mL), the reaction mixture was stirred at 25 °C for 15 min. After dilution with Et<sub>2</sub>O (200 mL), the resulting solution was washed with brine (100 mL), dried (Na<sub>2</sub>SO<sub>4</sub>), concentrated, and purified by flash chromatography (silica,  $10 \rightarrow 30\%$  Et<sub>2</sub>O in petroleum ether) to give 4 (21.9 g, 88%) as a yellowish oil:  $R_f = 0.57$  (silica, 25% Et<sub>2</sub>O in petroleum ether); IR (thin film)  $\nu_{max}$  2956, 2925, 2849, 1773, 1467, 1101 cm<sup>-1</sup>; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>)  $\delta$  7.65–7.55 (band, 4 H, Ar), 7.45–7.25 (band, 11 H, Ar), 6.04 (dd, J = 10.0, 2.5 Hz, 1 H, 6-H), 5.82 (dd, J = 10.0, 2.5

Scheme 6. Resolution of Diol 17<sup>a</sup>



[α]<sup>22</sup><sub>D</sub> +117 (c 0.54, CHCl<sub>3</sub>)

<sup>*a*</sup> Reagents and conditions: (a) 5.0 equiv of (1S)-(-)-camphanic chloride, 20 equiv of Et<sub>3</sub>N, 0.05 equiv of 4-(dimethylamino)pyridine (DMAP), CH<sub>2</sub>Cl<sub>2</sub>, 25 °C, 1 h, 86%; (b) 7.0 equiv of K<sub>2</sub>CO<sub>3</sub>, MeOH, 25 °C, 0.5 h, 90%. Bn = CH<sub>2</sub>Ph.

Hz, 1 H, 5-H), 4.72 (d, J = 11.5 Hz, 1 H, OCH<sub>2</sub>Ph), 4.58 (d, J = 11.5 Hz, 1 H, OCH<sub>2</sub>Ph), 4.36 (dd, J = 2.5, 2.0 Hz, 1 H, 7-H), 4.08 (dd, J = 9.5, 7.0 Hz, 1 H, 2-H), 3.96 (dd, J = 9.5, 3.5 Hz, 1 H, 2-H), 3.69 (d, J = 10.6 Hz, 1 H, 9-H), 3.39 (d, J = 10.6 Hz, 1 H, 9-H), 2.66 (dd, J = 7.0, 3.5 Hz, 1 H, 3-H), 1.08 (s, 9 H, SiC(CH<sub>3</sub>)<sub>3</sub>Ph<sub>2</sub>), 0.78 (s, 9 H, SiC(CH<sub>3</sub>)<sub>3</sub>(CH<sub>3</sub>)<sub>2</sub>), 0.77 (s, 3 H, 19-CH<sub>3</sub>), 0.12 (s, 3 H, SiC(CH<sub>3</sub>)<sub>3</sub>(CH<sub>3</sub>)<sub>2</sub>), 0.11 (s, 3 H, SiC(CH<sub>3</sub>)<sub>3</sub>(CH<sub>3</sub>)<sub>2</sub>); <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>)  $\delta$  175.6, 138.3, 135.6, 132.9, 132.9, 132.8, 130.0, 129.8, 128.4, 127.8, 127.7, 127.6, 127.4, 124.7, 74.5, 74.4, 72.6, 65.7, 65.6, 47.5, 43.9, 27.0, 25.5, 19.3, 18.0, 12.8, -2.8, -3.1; FAB HRMS (NBA/CsI) *m/e* 789.2395, M + Cs<sup>+</sup> calcd for C<sub>39</sub>H<sub>52</sub>O<sub>5</sub>Si<sub>2</sub> 789.2408.

Triol 5. A solution of lactone 4 (14.7 g, 22.4 mmol) in Et<sub>2</sub>O (150 mL) was treated with LiAlH<sub>4</sub> (66 mL of a 1 M solution in Et<sub>2</sub>O, 66.0 mmol) and stirred at 25 °C for 12 h. After dilution with  $Et_2O$  (200 mL), the reaction mixture was cooled to -78 °C, and the reaction was quenched with aqueous NH4Cl (100 mL). After the solution was warmed to 25 °C, the organic layer was separated, washed with brine (100 mL), dried (Na<sub>2</sub>SO<sub>4</sub>), concentrated, and purified by flash chromatography (silica, 60% EtOAc in petroleum ether) to give 5 (9.8 g, 80%) as a colorless oil:  $R_f = 0.23$  (silica, 50% EtOAc in hexanes); IR (thin film)  $\nu_{\text{max}}$  3374, 2927, 2851, 1463, 1422, 1387, 1105 cm<sup>-1</sup>; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>) δ 7.65–7.55 (band, 4 H, Ar), 7.45–7.15 (band, 11 H, Ar), 5.85 (dd, J = 10.0, 2.5 Hz, 1 H, 6-H), 5.69 (dd, J =10.0, 1.5 Hz, 1 H, 5-H), 4.55 (d, J = 11.5 Hz, 1 H, OCH<sub>2</sub>Ph), 4.27 (d, J = 11.5 Hz, 1 H, OCH<sub>2</sub>Ph), 4.01 (b s, 1 H, 7-H), 3.96-3.89 (band, 3 H, 20-CH<sub>2</sub> and 2-H), 3.72 (d, J = 10.5 Hz, 1 H, 9-H), 3.70 (s, 1 H, 4-OH), 3.58 (m, 1 H, 2-H), 3.51 (d, J = 10.5 Hz, 1 H, 9-H), 3.45-3.35 (band, 2 H, 2-OH and 20-OH), 2.15 (dd, J = 6.5, 3.5 Hz, 1 H, 3-H), 1.09 (s, 9 H, SiC(CH<sub>3</sub>)<sub>3</sub>Ph<sub>2</sub>), 0.89 (s, 3 H, 19-CH<sub>3</sub>); <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>) δ 138.1, 135.8, 135.7, 132.9, 131.2, 129.9, 129.8, 128.3, 128.2, 127.7, 127.5, 127.3, 76.2, 73.1, 71.6, 67.1, 66.7, 59.4, 48.0, 43.4, 27.0, 25.8, 19.3, 15.3; FAB HRMS (NBA/CsI) m/e 679.1871, M + Cs<sup>+</sup> calcd for  $C_{33}H_{42}O_5Si$  679.1856.

Acetonide 7. A solution of triol 5 (16.2 g, 29.6 mmol) and 2,2dimethoxypropane (18.2 mL, 148 mmol) in  $CH_2Cl_2$  (98 mL) and  $Et_2O$ (2 mL) was treated with camphorsulfonic acid (350 mg, 1.5 mmol) and stirred at 25 °C for 7 h. After the reaction was quenched with aqueous NaHCO3 (50 mL), the organic layer was separated, dried (Na2-SO<sub>4</sub>), concentrated, and purified by flash chromatography (silica, 50% Et<sub>2</sub>O in petroleum ether) to give 7 (14.25 g, 82%) as a colorless oil:  $R_f = 0.51$  (silica, 50% Et<sub>2</sub>O in petroleum ether); IR (thin film)  $v_{\text{max}}$ 3467, 2932, 2858, 1462, 1373, 1210, 1106, 1054  $\rm cm^{-1}; \ ^1H$  NMR (500 MHz, CDCl<sub>3</sub>) & 7.66-7.60 (band, 4 H, Ar), 7.45-7.20 (band, 9 H, Ar), 7.15-7.05 (band, 2 H, Ar), 5.79 (dd, J = 10.0, 1.5 Hz, 1 H, 6-H), 5.72 (dd, J = 10.0, 2.5 Hz, 1 H, 5-H), 4.45 (d, J = 11.5 Hz, 1 H, OCH<sub>2</sub>Ph), 4.16 (d, 9.0 Hz, 1 H, 20-H), 4.11 (d, J = 11.5 Hz, 1 H, OCH<sub>2</sub>Ph), 3.99 (b s, 1 H, 7-H), 3.97-3.89 (band, 2 H, 2-CH<sub>2</sub>), 3.81 (d, 9.0 Hz, 1 H, 20-H), 3.76 (A of AB, d, J = 10.5 Hz, 1 H, 9-H), 3.73 (B of AB, d, J = 10.5 Hz, 1 H, 9-H), 3.42 (b t, J = 6.0 Hz, 1 H, 2-OH), 2.14 (t, J = 4.0 Hz, 1 H, 3-H), 1.44 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.42 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.09 (s, 9 H, SiC(CH<sub>3</sub>)<sub>3</sub>Ph<sub>2</sub>), 0.87 (s, 3 H, 19-CH<sub>3</sub>); <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>) δ 138.1, 135.9, 135.8, 132.9, 132.7, 132.5, 129.9, 129.8, 128.2, 127.7, 127.4, 127.2, 126.6, 107.9, 81.9, 75.9, 71.3, 70.0, 67.1, 58.8, 48.1, 44.2, 27.3, 27.0, 26.4, 19.3, 14.1; FAB HRMS (NBA/NaI) m/e 609.3028, M + Na<sup>+</sup> calcd for C<sub>36</sub>H<sub>46</sub>O<sub>5</sub>Si 609.3012.

Aldehyde 8. A solution of alcohol 7 (9.7 g, 16.5 mmol) in CH<sub>3</sub>CN (100 mL) was treated with tetrapropylammonium perruthenate (TPAP, 290 mg, 0.83 mmol) and 4-methylmorpholine N-oxide (NMO, 2.91 g, 24.8 mmol) and stirred at 25 °C for 2 h. After dilution with CH<sub>2</sub>Cl<sub>2</sub> (400 mL), the reaction mixture was filtered through silica gel. The resulting solution was concentrated and purified by flash chromatography (silica, 30% Et<sub>2</sub>O in petroleum ether) to give 8 (9.37 g, 97%) as a white foam:  $R_f = 0.45$  (silica, 30% Et<sub>2</sub>O in petroleum ether); IR (thin film)  $\nu_{\rm max}$  2931, 2857, 1720, 1472, 1428, 1371, 1111 cm<sup>-1</sup>; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>)  $\delta$  9.98 (d, J = 3.5 Hz, 1 H, 2-H), 7.65–7.55 (band, 4 H, Ar), 7.47-7.22 (band, 9 H, Ar), 7.17-7.10 (band, 2 H, Ar), 5.84 (dd, J = 10.5, 1.5 Hz, 1 H, 6-H), 5.71 (dd, J = 10.5, 2.0 Hz, 1 H, 5-H), 4.50 (d, J = 11.5 Hz, 1 H, OCH<sub>2</sub>Ph), 4.22 (d, J = 11.5 Hz, 1 H, OCH<sub>2</sub>Ph), 4.20 (d, 9.5 Hz, 1 H, 20-H), 4.10 (dd, J = 2.0, 1.5 Hz, 1 H, 7-H), 3.84 (d, 9.5 Hz, 1 H, 20-H), 3.72 (A of AB, d, J = 10.0 Hz, 1 H, 9-H), 3.70 (B of AB, d, J = 10.0 Hz, 1 H, 9-H), 3.18 (d, J = 3.5Hz, 1 H, 3-H), 1.42 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.39 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.09 (s, 9 H, SiC(CH<sub>3</sub>)<sub>3</sub>Ph<sub>2</sub>), 1.04 (s, 3 H, 19-CH<sub>3</sub>); <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>)  $\delta$  202.3, 138.1, 135.8, 135.8, 135.7, 135.6, 133.0, 132.9, 131.1, 129.7, 129.7, 129.5, 128.8, 128.2, 128.2, 127.6, 127.4, 127.4, 127.2, 127.2, 127.1, 108.6, 80.7, 75.4, 71.8, 70.0, 65.7, 57.6, 44.9, 26.9, 26.5, 19.3, 13.6; FAB HRMS (NBA/NaI) m/e 607.2865, M + Na<sup>+</sup> calcd for C<sub>36</sub>H<sub>44</sub>O<sub>5</sub>Si 607.2856.

Alcohol 10. To a solution of hydrazone 9 (28.2 g, 50.1 mmol) in THF (400 mL) at -78 °C was added dropwise n-BuLi (65.5 mL of a 1.6 M solution in hexanes, 105 mmol). After the reaction mixture was stirred at -78 °C for 20 min, it was allowed to warm to 0 °C, resulting in N<sub>2</sub> gas evolution. The resulting bright orange solution was cooled to -78 °C, and a solution of the aldehyde 8 (26.4 g, 45.1 mmol) in THF (100 mL) was slowly added via canula. The reaction mixture was stirred at -78 °C for 0.5 h, and then the reaction was quenched with aqueous NH4Cl (50 mL). After being warmed to 25 °C, the reaction mixture was extracted with Et\_2O (2  $\times$  200 mL). The organic layer was dried (Na<sub>2</sub>SO<sub>4</sub>), concentrated, and purified by flash chromatography (silica, 15% Et<sub>2</sub>O in petroleum ether) to give 10 (31.7 g, 82%) as a colorless oil:  $R_f = 0.25$  (silica, 10% Et<sub>2</sub>O in petroleum ether); IR (thin film)  $\nu_{\text{max}}$  3445, 2935, 2852, 1251, 1464, 1429, 1370, 1049 cm<sup>-1</sup>; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>) δ 7.73-7.65 (band, 4 H, Ar), 7.48-7.25 (band, 11 H, Ar), 5.98 (b s, 1 H, 14-H), 5.97 (d, J = 10.0 Hz, 1 H, 5-H), 5.79 (dd, J = 10.0, 5.0 Hz, 1 H, 6-H), 4.88 (b s, 1 H, 2-H), 4.73 (d, J = 11.5 Hz, 1 H, OCH<sub>2</sub>Ph), 4.59 (d, J = 11.5 Hz, 1 H, OCH<sub>2</sub>-Ph), 4.45 (d, 9.5 Hz, 1 H, 20-H), 4.33 (d, J = 10.5 Hz, 1 H, 10-H), 4.29 (d, J = 3.5 Hz, 1 H, 2-OH), 4.24 (d, J = 10.5 Hz, 1 H, 10-H), 3.96 (d, 9.5 Hz, 1 H, 20-H), 3.79 (d, J = 10.0 Hz, 1 H, 9-H), 3.72 (d, J = 10.0 Hz, 1 H, 9-H)J = 10.0 Hz, 1 H, 9-H), 3.70 (d, J = 5.0 Hz, 1 H, 7-H), 2.80-2.65 (band, 3 H, 3-H and 13-CH<sub>2</sub>), 1.81 (s, 3 H, 18-CH<sub>3</sub>), 1.43 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.41 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.35 (s, 3 H, 16-CH<sub>3</sub>), 1.32 (s, 3 H, 17-CH<sub>3</sub>), 1.25 (s, 3 H, 19-CH<sub>3</sub>), 1.11 (s, 9 H, SiC(CH<sub>3</sub>)<sub>3</sub>Ph<sub>2</sub>), 0.98 (s, 9 H, SiC(CH<sub>3</sub>)<sub>3</sub>(CH<sub>3</sub>)<sub>2</sub>), 0.15 (s, 6 H, SiC(CH<sub>3</sub>)<sub>3</sub>(CH<sub>3</sub>)<sub>2</sub>); <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>) δ 145.1, 137.5, 137.0, 135.7, 135.7, 135.1, 133.9, 133.7, 129.4, 129.4, 129.0, 128.4, 127.8, 127.7, 127.4, 127.4, 122.6, 120.7, 106.7, 80.2, 74.1, 72.4, 71.4, 70.9, 68.4, 59.1, 46.9, 43.3, 39.2, 33.6, 28.6, 26.9, 26.7, 26.1, 26.0, 24.6, 19.4, 19.3, 19.2, 18.3, -5.3; FAB HRMS (NBA/CsI) m/e 983.4050 M + Cs^+ calcd for  $C_{52}H_{74}O_6Si_2$  983.4078.

Epoxide 11. A solution of allylic alcohol 10 (18.7 g, 22.0 mmol) in benzene (500 mL) was treated with 4-Å molecular sieves (2 g), VO-(acac)<sub>2</sub> (175 mg, 0.66 mmol), and t-BuOOH (22 mL of a 3 M solution in decane, 66.0 mmol) and stirred at 25 °C for 14 h. After the reaction was quenched with Me<sub>2</sub>S (5 mL) and aqueous NH<sub>4</sub>Cl (300 mL), the reaction mixture was extracted with Et<sub>2</sub>O (200 mL). The organic layer was dried (Na<sub>2</sub>SO<sub>4</sub>), concentrated, and purified by flash chromatography (silica, 15% Et<sub>2</sub>O in petroleum ether) to give 11 (16.6 g, 87%) as a colorless oil:  $R_f = 0.47$  (silica, 15% Et<sub>2</sub>O in petroleum ether); IR (thin film)  $\nu_{max}$  3490, 2935, 2852, 1471, 1257, 1049 cm<sup>-1</sup>; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>) & 7.65-7.55 (band, 4 H, Ar), 7.50-7.28 (band, 11 H, Ar), 5.82 (d, J = 10.0 Hz, 1 H, 5-H), 5.74 (dd, J = 10.0, 5.0 Hz, 1 H, 6-H), 4.82 (d, J = 4.5 Hz, 1 H, 2-H), 4.70 (d, J = 11.5 Hz, 1 H,  $OCH_2Ph$ ), 4.56 (d, J = 10.0 Hz, 1 H, 20-H), 4.54 (d, J = 11.5 Hz, 1 H, OCH<sub>2</sub>Ph), 4.14 (A of AB, d, J = 11.5 Hz, 1 H, 10-H), 4.11 (B of AB, d, J = 11.5 Hz, 1 H, 10-H), 4.06 (d, J = 10.0 Hz, 1 H, 20-H), 3.85 (d, J = 10.0 Hz, 1 H, 9-H), 3.71 (d, J = 5.0 Hz, 1 H, 7-H), 3.54(d, J = 10.0 Hz, 1 H, 9-H), 3.35 (d, J = 4.5 Hz, 1 H, 2-OH), 2.93 (s, 1 H, 14-H), 2.49 (b s, 2 H, 13-CH<sub>2</sub>), 1.80 (s, 1 H, 3-H), 1.70 (s, 3 H, 18-CH<sub>3</sub>), 1.41 (s, 3 H, 19-CH<sub>3</sub>), 1.30 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.29 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.25 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.24 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.06 (s, 9 H, SiC(CH<sub>3</sub>)<sub>3</sub>Ph<sub>2</sub>), 0.90 (s, 9 H, SiC(CH<sub>3</sub>)<sub>3</sub>(CH<sub>3</sub>)<sub>2</sub>), 0.08 (s, 3 H, SiC(CH<sub>3</sub>)<sub>3</sub>-(CH<sub>3</sub>)<sub>2</sub>), 0.07 (s, 3 H, SiC(CH<sub>3</sub>)<sub>3</sub>(CH<sub>3</sub>)<sub>2</sub>); <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>) δ 137.8, 135.9, 135.6, 135.6, 135.4, 134.1, 133.7, 129.4, 129.3, 128.3, 127.7, 127.4, 127.2, 123.9, 122.0, 107.1, 79.6, 74.3, 72.3, 70.8, 69.2, 64.1, 58.8, 53.4, 44.9, 42.3, 39.6, 31.7, 28.3, 26.9, 26.1, 25.9, 25.9, 25.8, 23.2, 21.9, 19.4, 19.3, 16.8, -5.5, -5.6; FAB HRMS (NBA/ CsI) m/e 999.4050, M + Cs<sup>+</sup> calcd for C<sub>52</sub>H<sub>74</sub>O<sub>7</sub>Si<sub>2</sub> 999.4027.

Diol 12. A solution of epoxide 11 (20.06 g, 23.1 mmol) in  $Et_2O$ (100 mL) was treated with LiAlH<sub>4</sub> (115 mL of a 1 M solution in Et<sub>2</sub>O, 115 mmol) and stirred at 25 °C for 7 h. After dilution with Et<sub>2</sub>O (200 mL), the reaction mixture was cooled to -78 °C, and the reaction was quenched with EtOAc (25 mL) followed by aqueous  $\rm NH_4Cl~(100~mL).$ After warming to 25 °C, the organic layer was separated and the aqueous layer was extracted with  $Et_2O$  (2 × 100 mL). The combined organic layers were dried (Na<sub>2</sub>SO<sub>4</sub>), concentrated, and purified by flash chromatography (silica, 30% Et<sub>2</sub>O in petroleum ether) to give 12 (15.3 g, 76%) as colorless crystals: mp 115-117 °C, from CH<sub>2</sub>Cl<sub>2</sub>-hexanes;  $R_f = 0.58$  (silica, 30% Et<sub>2</sub>O in petroleum ether); IR (thin film)  $\nu_{\text{max}}$ 3468, 2955, 2857, 1471, 1367, 1254, 1052 cm<sup>-1</sup>; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>) & 7.65-7.61 (band, 4 H, Ar), 7.42-7.28 (band, 11 H, Ar), 5.85 (d, J = 10.5 Hz, 1 H, 5-H), 5.67 (dd, J = 10.5, 5.0 Hz, 1 H, 6-H),4.63 (d, J = 11.0 Hz, 1 H, OCH<sub>2</sub>Ph), 4.55 (d, J = 10.0 Hz, 1 H, 20-H), 4.54 (d, J = 11.0 Hz, 1 H, OCH<sub>2</sub>Ph), 4.18 (d, J = 4.5 Hz, 2-H), 4.16 (d, J = 11.0 Hz, 1 H, 10-H), 4.07 (d, J = 10.0 Hz, 1 H, 10-H), 3.97 (d, J = 4.5 Hz, 1 H, 2-OH), 3.87 (d, J = 11.0 Hz, 1 H, 20-H),3.79 (d, J = 10.0 Hz, 1 H, 9-H), 3.64 (d, J = 5.0 Hz, 1 H, 7-H), 3.57(d, J = 10.0 Hz, 1 H, 9-H), 3.22 (b s, 1 H, 1-OH), 2.23-2.04 (band, 10.0 Hz)2 H, 13-CH<sub>2</sub>), 2.15 (s, 1 H, 3-H), 1.77-1.59 (band, 2 H, 14-CH<sub>2</sub>), 1.67 (s, 3 H, 18-CH<sub>3</sub>), 1.23 (s, 6 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.19 (s, 3 H, 19-CH<sub>3</sub>), 1.07 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.06 (s, 9 H, SiC(CH<sub>3</sub>)<sub>3</sub>Ph<sub>2</sub>), 0.98 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 0.92 (s, 9 H, SiC(CH<sub>3</sub>)<sub>3</sub>(CH<sub>3</sub>)<sub>2</sub>), 0.09 (s, 3 H, SiC(CH<sub>3</sub>)<sub>3</sub>- $(CH_3)_2$ ), 0.08 (s, 3 H, SiC(CH<sub>3</sub>)<sub>3</sub>(CH<sub>3</sub>)<sub>2</sub>); <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>)  $\delta$  137.5, 136.3, 135.7, 135.6, 135.0, 133.9, 133.7, 129.9, 129.4, 129.3, 128.3, 127.9, 127.7, 127.3, 122.6, 107.2, 79.5, 74.5, 74.3, 72.7, 72.6, 71.1, 68.8, 59.5, 47.2, 44.3, 43.6, 29.9, 28.5, 27.8, 26.9, 26.7, 25.9, 20.9, 19.3, 19.1, 19.0, 18.3, -5.4, -5.5; FAB HRMS (NBA/CsI) m/e 1001.4170,  $M + Cs^+$  calcd for  $C_{52}H_{76}O_7Si_2$  1001.4184.

**Carbonate 13.** A solution of diol **12** (9.67 g, 11.1 mmol) in Et<sub>2</sub>O (150 mL) and hexamethylphosphoramide (HMPA, 50 mL) was treated with KH (4.41 g of a 30% suspension in mineral oil, 33.0 mmol, prewashed with dry Et<sub>2</sub>O) and stirred at 25 °C for 20 min, after which phosgene (10 mL of a 20% solution in toluene, 17.5 mmol) was added. The reaction mixture was stirred at 25 °C for 0.5 h. After dilution with Et<sub>2</sub>O (300 mL), the reaction mixture was added to a half saturated solution of tartaric acid. The organic layer was separated, washed with brine (150 mL), dried (Na<sub>2</sub>SO<sub>4</sub>), concentrated, and purified by flash chromatography (silica, 2% MeOH in CH<sub>2</sub>Cl<sub>2</sub>) to give diol **12** (4.06 g, 42%) and carbonate **13** (4.72 g, 86% based on 58% conversion) as a

vellow solid:  $R_f = 0.64$  (silica, 2% MeOH in CH<sub>2</sub>Cl<sub>2</sub>); IR (thin film)  $\nu_{\rm max}$  2932, 2857, 1800, 1472, 1254, 1000 cm<sup>-1</sup>; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>) & 7.63-7.58 (band, 5 H, Ar), 7.42-7.28 (band, 10 H, Ar), 5.85 (dd, J = 10.0, 5.0 Hz, 1 H, 6-H), 5.79 (d, J = 10.0 Hz, 1 H, 5-H), 5.32 (s, 1 H, 2-H), 4.66 (d, J = 11.5 Hz, 1 H, OCH<sub>2</sub>Ph), 4.36 (d, J =11.5 Hz, 1 H, OCH<sub>2</sub>Ph), 4.09 (A of AB, d, J = 11.5 Hz, 1 H, 20-H), 4.06 (B of AB, d, J = 11.5 Hz, 1 H, 20-H), 4.04 (d, J = 9.0 Hz, 1 H, 10-H), 3.97 (d, J = 9.0 Hz, 1 H, 10-H), 3.73 (d, J = 10.5 Hz, 1 H, 9-H), 3.62 (d, J = 5.0 Hz, 1 H, 7-H), 3.60 (d, J = 10.5 Hz, 1 H, 9-H), 2.42-2.02 (band, 4 H, 13-CH2 and 14-CH2), 2.26 (s, 1 H, 3-H), 1.65 (s, 3 H, 18-CH<sub>3</sub>), 1.25 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.24 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.14 (s, 3 H, 19-CH<sub>3</sub>), 1.09 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.07 (s, 9 H, SiC(CH<sub>3</sub>)<sub>3</sub>Ph<sub>2</sub>), 1.03 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 0.88 (s, 9 H, SiC(CH<sub>3</sub>)<sub>3</sub>(CH<sub>3</sub>)<sub>2</sub>), 0.05 (s, 3 H, SiC(CH<sub>3</sub>)<sub>3</sub>(CH<sub>3</sub>)<sub>2</sub>), 0.03 (s, 3 H, SiC(CH<sub>3</sub>)<sub>3</sub>(CH<sub>3</sub>)<sub>2</sub>); <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>) & 154.7, 138.7, 135.7, 135.6, 134.0, 133.7, 133.5, 132.5, 130.5, 129.5, 129.4, 128.0, 127.6, 127.4, 127.3, 125.2, 107.3, 88.2, 79.7, 78.9, 73.1, 71.2, 71.2, 70.4, 59.4, 46.5, 44.2, 43.4, 29.3, 27.9, 27.0, 26.6, 25.8, 25.2, 19.3, 19.1, -5.6; FAB HRMS (NBA/CsI) m/e 1027.3950,  $M + Cs^+$  calcd for  $C_{53}H_{74}O_8Si_2$  1027.3977.

Diol 14. A solution of carbonate 13 (4.72 g, 5.27 mmol) in THF (20 mL) was treated with n-Bu<sub>4</sub>NF (TBAF, 20 mL of a 1.0 M solution in THF, 20.0 mmol) and stirred at 25 °C for 14 h. After dilution with Et<sub>2</sub>O (50 mL), H<sub>2</sub>O (50 mL) was added. The organic layer was separated, washed with brine (30 mL), dried (Na<sub>2</sub>SO<sub>4</sub>), concentrated, and purified by flash chromatography (silica, 80% Et<sub>2</sub>O in petroleum ether) to give 14 (2.29 g, 80%) as a white solid:  $R_f = 0.49$  (silica, Et<sub>2</sub>O); IR (thin film)  $v_{\text{max}}$  3438, 2980, 2879, 1778, 1371, 1061 cm<sup>-1</sup>; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>) δ 7.33-7.27 (band, 5 H, Ar), 5.99 (dd, J = 10.0, 3.5 Hz, 1 H, 6-H), 5.89 (d, J = 10.0 Hz, 1 H, 5-H), 5.23 (s, 1 H, 2-H), 4.72 (d, J = 11.0 Hz, 1 H, OCH<sub>2</sub>Ph), 4.42 (d, J = 11.0 Hz, 1 H, OCH<sub>2</sub>Ph), 4.27 (b d, J = 9.0 Hz, 1 H, 10-H), 4.11 (b s, 2 H, 20-CH<sub>2</sub>), 4.02 (d, J = 9.0 Hz, 1 H, 10-H), 3.69 (dd, J = 9.5, 5.0 Hz, 1 H, 9-H), 3.49 (d, J = 3.5 Hz, 1 H, 7-H), 3.25 (dd, J = 9.5, 9.0 Hz, 1 H, 9-H), 2.77 (dd, J = 9.0, 5.0 Hz, 1 H, 9-OH), 2.40-2.18 (band, 4 H, 13-CH<sub>2</sub> and 14-CH<sub>2</sub>), 2.37 (s, 1 H, 3-H), 1.72 (s, 3 H, 18-CH<sub>3</sub>), 1.47 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.44 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.08 (s, 3 H, 19-CH<sub>3</sub>), 1.05 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.03 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>); <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>) δ 154.6, 136.8, 133.9, 133.5, 132.8, 128.2, 127.8, 127.6, 126.2, 106.7, 88.4, 80.5, 78.8, 74.5, 71.6, 71.2, 67.9, 58.6, 44.3, 44.2, 43.5, 29.2, 27.2, 26.2, 24.5, 23.7, 20.2, 19.1, 18.5; FAB HRMS (NBA/CsI) m/e 675.1942, M + Cs<sup>+</sup> calcd for C<sub>31</sub>H<sub>42</sub>O<sub>8</sub> 675.1934.

Dialdehyde 15. A solution of diol 14 (0.66 g, 1.22 mmol) and 4-methylmorpholine N-oxide (NMO, 0.43 g, 3.67 mmol) in CH<sub>3</sub>CN (40 mL) and CH<sub>2</sub>Cl<sub>2</sub> (20 mL) was treated with 4-Å molecular sieves (50 mg) and stirred at 25 °C for 10 min. Tetrapropylammonium perruthenate (TPAP, 22 mg, 0.062 mmol) was added, and the reaction mixture was stirred at 25 °C for 2 h. After dilution with CH<sub>2</sub>Cl<sub>2</sub> (100 mL), the reaction mixture was filtered through silica gel. The resulting solution was concentrated to give dialdehyde 15 (0.611 g, 92%) as a white solid:  $R_f = 0.70$  (silica, 50% EtOAc in hexanes); IR (thin film)  $\nu_{\rm max}$  2919, 1793, 1724, 1669, 1063 cm<sup>-1</sup>; <sup>1</sup>H NMR (500 MHz, (CD<sub>3</sub>)<sub>2</sub>-CO)  $\delta$  10.98 (s, 1 H, 10-H), 9.40 (s, 1 H, 9-H), 7.39–7.29 (band, 5 H, Ar), 6.25 (dd, J = 10.0, 4.5 Hz, 1 H, 6-H), 5.84 (d, J = 10.0 Hz, 1 H, 5-H), 5.35 (d, J = 2.5 Hz, 1 H, 2-H), 4.81 (d, J = 11.0 Hz, 1 H,  $OCH_2Ph$ ), 4.56 (d, J = 11.0 Hz, 1 H,  $OCH_2Ph$ ), 4.28 (d, J = 4.5 Hz, 1 H, 7-H), 3.97 (s, 2 H, 20-CH<sub>2</sub>), 2.91 (d, J = 2.5 Hz, 1 H, 3-H), 2.65(m, 1 H, 13-H), 2.52-2.46 (band, 2 H, 13-H and 14-H), 2.23 (m, 1 H, 14-H), 2.16 (s, 3 H, 18-CH<sub>3</sub>), 1.41 (s, 3 H, 19-CH<sub>3</sub>), 1.29 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.25 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.21 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.15 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>); <sup>13</sup>C NMR (125 MHz, (CD<sub>3</sub>)<sub>2</sub>CO)) δ 198.9, 192.2, 155.2, 154.2, 139.5, 137.5, 133.3, 129.0, 128.4, 128.4, 109.3, 89.9, 80.4, 77.0, 72.6, 72.5, 72.2, 53.8, 46.4, 43.4, 32.4, 27.3, 26.8, 25.2, 24.1, 18.8, 18.6, 17.7; FAB HRMS (NBA/CsI) m/e 671.1630, M + Cs<sup>+</sup> calcd for C<sub>31</sub>H<sub>38</sub>O<sub>8</sub> 671.1621.

8-Membered Ring Intermediates 17–20. TiCl<sub>3</sub>·(DME)<sub>1.5</sub> (1.53 g, 5.3 mmol) and Zn/Cu couple (1.66 g, 12.7 mmol) were transferred to a dry flask under argon (glovebag). The mixture was further dried at 140 °C, under vacuum for 10 min. Freshly distilled DME (70 mL) was then added, and the suspension was stirred at reflux for 3.5 h. After the mixture was cooled to 70 °C, a solution of dialdehyde 15 (260 mg, 0.48 mmol) in DME (25 mL) was added via syringe pump over 1 h. The reaction mixture was stirred at 70 °C for an additional

0.5 h. After cooling to 25 °C, the reaction mixture was added to a saturated solution of NaHCO<sub>3</sub> (100 mL), and the resulting mixture was stirred at 25 °C for 2 h. The organic layer was separated, and the aqueous phase was extracted with EtOAc ( $3 \times 75$  mL). The combined organic layer was dried (Na<sub>2</sub>SO<sub>4</sub>), concentrated, and purified by flash chromatography (silica,  $20 \rightarrow 40\%$  EtOAc in petroleum ether) to give products 17 (65.3 mg, 25%), 18 (24.6 mg, 10%), 19 (104.4 mg, 40%), and 20 (40.5 mg, 15%).

**Diol 17**:  $R_f = 0.41$  (silica, 50% EtOAc in hexanes); IR (thin film)  $\nu_{max}$  3490, 2970, 1789, 1456, 1100 cm<sup>-1</sup>; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>)  $\delta$  7.42–7.31 (band, 5 H, Ar), 5.97 (dd, J = 10.0, 1.5 Hz, 1 H, 5-H), 5.63 (dd, J = 10.0, 1.5 Hz, 1 H, 6-H), 5.46 (d, J = 5.0 Hz, 1 H, 2-H), 4.77 (d, J = 12.0 Hz, 1 H, OCH<sub>2</sub>Ph), 4.49 (d, J = 8.5 Hz, 1 H, 20-H), 4.39 (d, J = 12.0 Hz, 1 H, OCH<sub>2</sub>Ph), 4.29 (b t, J = 6.0 Hz, 1 H, 10-H), 4.24 (dd, J = 6.0, 3.0 Hz, 1 H, 9-H), 3.80 (d, J = 8.5 Hz, 1 H, 20-H), 3.58 (b s, 1 H, 7-H), 2.87 (d, J = 3.0 Hz, 1 H, 9-OH), 2.70 (ddd, J = 15.0, 10.5, 3.0 Hz, 1 H, 14-H), 2.54 (ddd, J = 20, 12.0, 3.0)Hz, 1 H, 13-H), 2.31 (d, J = 5.0 Hz, 1 H, 3-H), 2.18 (d, J = 6.0 Hz, 1 H, 10-OH), 1.93 (ddd, J = 20.0, 10.5, 3.0 Hz, 1 H, 13-H), 1.78  $(ddd, J = 15.0, 12.0, 3.0 \text{ Hz}, 1 \text{ H}, 14\text{-H}), 1.56 (s, 3 \text{ H}, 18\text{-CH}_3), 1.42$ (s, 3 H, 19-CH<sub>3</sub>), 1.39 (s, 3 H, 16-CH<sub>3</sub>), 1.38 (s, 3 H, 17-CH<sub>3</sub>), 1.16 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.05 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>); <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>)  $\delta$  153.9, 139.4, 137.3, 136.1, 135.6, 128.7, 128.5, 128.3, 122.0, 108.2, 93.5, 82.4, 77.9, 75.7, 74.2, 71.2, 70.4, 69.3, 46.3, 44.3, 40.0, 31.2, 28.9, 27.9, 26.8, 23.6, 21.7, 21.3, 16.0; FAB HRMS (NBA/CsI) m/e 673.1782, M + Cs<sup>+</sup> calcd for  $C_{31}H_{40}O_8$  673.1778.

**Alkene 18**:  $R_f = 0.95$  (silica, 50% EtOAc in hexanes); IR (thin film)  $\nu_{max}$  2971, 1726 cm<sup>-1</sup>; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>)  $\delta$  7.35–7.27 (band, 5 H, Ar), 5.93 (dd, J = 10.5, 2.5 Hz, 1 H, 6-H), 5.86 (b d, J = 12.0 Hz, 1 H, 10-H), 5.56 (dd, J = 10.5, 1.5 Hz, 1 H, 5-H), 5.48 (d, J = 12.0 Hz, 1 H, 9-H), 4.67 (d, J = 7.0 Hz, 1 H, 2-H), 4.65 (d, J = 10.5 Hz, 1 H, OCH<sub>2</sub>Ph), 4.49 (d, J = 8.0 Hz, 1 H, 20-H), 4.44 (d, J = 10.5 Hz, 1 H, OCH<sub>2</sub>Ph), 3.80 (d, J = 8.0 Hz, 1 H, 20-H), 3.68 (b s, 1 H, 7-H), 2.86 (d, J = 7.0 Hz, 1 H, 3-H), 2.35–2.22 (band, 3 H, 13-CH<sub>2</sub> and 14-H), 1.96 (m, 1 H, 14-H), 1.54 (s, 6 H, 18-CH<sub>3</sub> and 19-CH<sub>3</sub>), 1.45 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.39 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.37 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.07 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>); <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>)  $\delta$  149.4, 143.2, 137.6, 137.3, 133.4, 128.7, 128.2, 128.1, 127.7, 125.3, 122.0, 108.4, 90.6, 81.7, 75.7, 72.0, 71.0, 62.3, 47.5, 43.7, 36.3, 29.7, 29.1, 26.8, 26.6, 26.4, 24.4, 16.1, 14.4; FAB HRMS (NBA/CsI) *m/e* 639.1736, M + Cs<sup>+</sup> calcd for C<sub>31</sub>H<sub>38</sub>O<sub>6</sub> 639.1723.

Hemiacetal 19: mp 170-174 °C, 195-200 °C (corresponding aldehyde), from CH<sub>2</sub>Cl<sub>2</sub>-hexanes;  $R_f = 0.51$  (silica, 50% EtOAc in hexanes ); IR (thin film) v<sub>max</sub> 3422, 2924, 1797, 1454, 1381, 1216, 1052 cm<sup>-1</sup>; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>) δ 7.35-7.30 (band, 5 H, Ar), 6.05 (dd, J = 10.5, 1.0 Hz, 1 H, 5-H), 5.71 (dd, J = 10.5, 1.0 Hz, 1 H, 6-H), 5.57 (d, J = 2.0 Hz, 1 H, 10-H), 5.20 (d, J = 8.5 Hz, 1 H, 2-H), 4.67 (d, J = 11.5 Hz, 1 H, OCH<sub>2</sub>Ph), 4.45 (d, J = 11.5 Hz, 1 H, OCH<sub>2</sub>-Ph), 4.27 (d, J = 8.5 Hz, 1 H, 20-H), 4.26 (s, 1 H, 9-H), 3.97 (b s, 1 H, 7-H), 3.90 (d, J = 8.5 Hz, 1 H, 20-H), 3.19 (d, J = 8.5 Hz, 1 H, 3-H), 2.42 (d, J = 2.0 Hz, 1 H, 11-H), 2.30-1.85 (band, 4 H, 13-CH<sub>2</sub> and 14-CH<sub>2</sub>), 1.51 (s, 3 H, 16-CH<sub>3</sub>), 1.49 (s, 3 H, 17-CH<sub>3</sub>), 1.32 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.24 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.11 (s, 3 H, 18-CH<sub>3</sub>), 1.07 (s, 3 H, 19-CH<sub>3</sub>); <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>) δ 153.2, 137.2, 134.0, 128.4, 128.0, 127.9, 124.0, 108.0, 98.4, 89.6, 82.5, 77.9, 74.8, 71.6, 69.6, 62.6, 45.3, 43.9, 42.2, 38.5, 38.1, 30.2, 29.0, 27.1, 26.4, 25.9, 20.3, 15.7; FAB HRMS (NBA/CsI) m/e 673.1760, M + Cs<sup>+</sup> calcd for C<sub>31</sub>H<sub>40</sub>O<sub>8</sub> 673.1778

**Formate Ester 20**: mp 222–224 °C, from CH<sub>2</sub>Cl<sub>2</sub>-hexanes;  $R_f = 0.59$  (silica, 50% EtOAc in hexanes); IR (thin film)  $\nu_{max}$  2986, 1799, 1728, 1383, 1139, 1058, cm<sup>-1</sup>; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>)  $\delta$  7.89 (s, 1 H, 9-CHO), 7.41–7.32 (band, 5 H, Ar), 6.11 (dd, J = 10.0, 1.5 Hz, 1 H, 5-H), 5.71 (dd, J = 10.0, 1.0 Hz, 1 H, 6-H), 5.54 (s, 1 H, 9-H), 5.16 (d, J = 9.0 Hz, 1 H, 2-H), 4.73 (d, J = 11.5 Hz, 1 H, OCH<sub>2</sub>Ph), 4.52 (d, J = 11.5 Hz, 1 H, OCH<sub>2</sub>Ph), 4.30 (d, J = 8.5 Hz, 1 H, 20-H), 4.09 (b s, 1 H, 7-H), 3.89 (d, J = 8.5 Hz, 1 H, 20-H), 3.42 (d, J = 9.0 Hz, 1 H, 3-H), 2.42–2.22 (band, 4 H, 13-CH<sub>2</sub> and 14-CH<sub>2</sub>), 1.52 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.50 (s, 3 H, C(CH<sub>3</sub>)<sub>2</sub>), 1.37 (s, 3 H, 16-CH<sub>3</sub>), 1.28 (s, 3 H, 17-CH<sub>3</sub>), 0.99 (s, 3 H, 18-CH<sub>3</sub>), 0.89 (s, 3 H, 19-CH<sub>3</sub>); <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>)  $\delta$  211.4, 158.4, 152.3, 136.6, 134.3, 128.6, 128.5, 128.2, 123.6, 108.4, 98.5, 88.1, 82.2, 77.6, 77.5, 75.5, 71.5, 69.5, 52.0,

50.6, 47.0, 43.6, 29.5, 28.9, 27.1, 25.4, 24.6, 24.6, 18.9, 15.4; FAB HRMS (NBA/CsI) m/e 687.1570, M + Cs<sup>+</sup> calcd for C<sub>31</sub>H<sub>38</sub>O<sub>9</sub> 687.1570.

**Camphanate Esters 29 and 30.** A solution of diol **17** (42 mg, 0.077 mmol) and Et<sub>3</sub>N (0.217 mL, 1.5 mmol) in CH<sub>2</sub>Cl<sub>2</sub> (3.5 mL) was treated with a catalytic amount of 4-(dimethylamino)pyridine (DMAP, 0.5 mg, 0.004 mmol) and (1*S*)-(-)-camphanic chloride (84 mg, 0.388 mmol) at 25 °C for 1 h. After dilution with Et<sub>2</sub>O (10 mL), the reaction was quenched with aqueous NaHCO<sub>3</sub> (5 mL), and the resulting mixture was stirred at 25 °C for 15 min. The organic layer was separated, and the aqueous layer was extracted with CH<sub>2</sub>Cl<sub>2</sub> (3 × 10 mL). The combined organic layer was washed with brine (10 mL), dried (MgSO<sub>4</sub>), concentrated, and purified by preparative TLC (silica, 20% EtOAc in benzene) to give camphanic esters **29** and **30** (23 and 25 mg, respectively, 86% combined yield) as white solids.

Ester 29:  $R_f = 0.26$  (silica, 15% EtOAc in benzene);  $[\alpha]^{22} + 117$ (c 0.54, CHCl<sub>3</sub>); IR (thin film)  $\nu_{max}$  3500, 2970, 2930, 1792, 1744, 1458, 1103, 1058, 914 cm<sup>-1</sup>; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>)  $\delta$  7.33-7.24 (band, 5 H, Ar), 5.94 (dd, J = 10.5, 1.5 Hz, 1 H, 6-H), 5.74 (d, J = 5.0 Hz, 1 H, 9-H), 5.63 (dd, J = 10.5, 1.0 Hz, 1 H, 5-H), 5.51 (d, J = 4.5 Hz, 1 H, 2-H), 4.70 (d, J = 12.0 Hz, 1 H, OCH<sub>2</sub>Ph), 4.64 (d, J = 8.5 Hz, 1 H, 20-H), 4.45 (d, J = 12.0 Hz, 1 H, OCH<sub>2</sub>Ph), 4.36 (dd, J = 5.0, 3.0 Hz, 1 H, 10-H), 3.78 (d, J = 8.5 Hz, 1 H, 20-H), 3.70(b s, 1 H, 7-H), 2.72 (ddd, J = 14.0, 10.0, 3.5 Hz, 1 H, 13-H), 2.63-2.53 (band, 1 H, 14-H), 2.56 (d, J = 3.0 Hz, 10-OH), 2.38 (ddd, J =14.0, 11.0, 4.0 Hz, 1 H,  $CH(H)CH_2$  camph.), 2.33 (d, J = 4.5 Hz, 1 H, 3-H), 2.12-1.88 (band, 3 H, 13-H and CH(H)CH(H) camph.), 1.81 (ddd, J = 14.5, 12.0, 2.5 Hz, 1 H, 14-H), 1.71 (ddd, J = 13.5, 9.0, 4.0)Hz, 1 H, CH(H)CH<sub>2</sub> camph.), 1.62 (s, 3 H, 18-CH<sub>3</sub>), 1.57 (s, 3 H, OC(O)C(CH<sub>3</sub>)), 1.41 (s, 3 H, (O)<sub>2</sub>C(CH<sub>3</sub>)<sub>2</sub>), 1.40 (s, 3 H, (O)<sub>2</sub>C(CH<sub>3</sub>)<sub>2</sub>), 1.12 (s, 6 H, C(CH<sub>3</sub>)<sub>2</sub> camph.), 1.10 (s, 3 H, 16-CH<sub>3</sub>), 1.06 (s, 3 H, 17-CH<sub>3</sub>), 1.00 (s, 3 H, 19-CH<sub>3</sub>); <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>) δ 178.0, 166.2, 153.8, 143.6, 137.1, 135.5, 132.7, 128.7, 128.5, 128.3, 122.1, 108.4, 93.4, 90.8, 82.5, 78.0, 74.9, 74.0, 74.0, 71.2, 70.9, 54.8, 54.3, 47.2, 44.8, 39.8, 31.5, 30.9, 29.0, 28.8, 28.0, 26.9, 23.6, 21.7, 21.7, 16.8, 16.8, 16.2, 9.6; FAB HRMS (NBA/CsI) m/e 853.2545, M + Cs+ calcd for C<sub>41</sub>H<sub>52</sub>O<sub>11</sub> 853.2564.

**Ester 30**: colorless crystals, mp 240 °C, dec, from CH<sub>2</sub>Cl<sub>2</sub>-hexanes;  $R_f = 0.21$  (silica, 15% EtOAc in benzene); [ $\alpha$ ]<sup>22</sup><sub>D</sub> 133 (*c* 0.49, CHCl<sub>3</sub>); IR (thin film)  $\nu_{max}$  3498, 2976, 1793, 1742, 1457, 1378, 1265, 1059 cm<sup>-1</sup>; <sup>1</sup>H NMR (500 MHz, CDCl<sub>3</sub>) δ 7.35-7.30 (band, 5 H, Ar), 5.96 (dd, J = 10.0, 1.5 Hz, 1 H, 6-H), 5.85 (d, J = 5.5 Hz, 1 H, 9-H), 5.63 (dd, J = 10.0, 1.0 Hz, 1 H, 5-H), 5.53 (d, J = 4.5 Hz, 1 H, 2-H), 4.71 (d, J = 12.0 Hz, 1 H, OCH<sub>2</sub>Ph), 4.48 (d, J = 8.0 Hz, 1 H, 20-H), 4.46 (d, J = 12.0 Hz, 1 H, OCH<sub>2</sub>Ph), 4.33 (dd, J = 5.5, 3.0 Hz, 1 H, 10-H), 3.79 (d, J = 8.0 Hz, 1 H, 20-H), 3.74 (b s, 1 H, 7-H), 2.77 (ddd, J = 14.0, 10.5, 3.0 Hz, 1 H, 13 -H), 2.68 - 2.55 (band, 1 H, 14-)H), 2.58 (d, J = 3.0 Hz, 10-OH), 2.48 (ddd, J = 13.5, 10.5, 4.0 Hz, 1 H, CH(H)CH<sub>2</sub> camph.), 2.36 (d, J = 4.5 Hz, 1 H, 3-H), 2.15-1.92 (band, 3 H, 13-H and CH(H)CH(H) camph.), 1.90-1.65 (band, 2 H, 14-H and CH(H)CH<sub>2</sub> camph.), 1.72 (s, 3 H, 18-CH<sub>3</sub>), 1.57 (s, 3 H, OC(O)C(CH<sub>3</sub>)), 1.44 (s, 3 H, (O)<sub>2</sub>C(CH<sub>3</sub>)<sub>2</sub>), 1.42 (s, 3 H, (O)<sub>2</sub>C(CH<sub>3</sub>)<sub>2</sub>), 1.14 (s, 6 H, C(CH<sub>3</sub>)<sub>2</sub> camph.), 1.11 (s, 3 H, 16-CH<sub>3</sub>), 1.08 (s, 3 H, 17-CH<sub>3</sub>), 0.98 (s, 3 H, 19-CH<sub>3</sub>); <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>) δ 177.8, 166.2, 153.8, 143.6, 137.1, 135.4, 132.8, 128.6, 128.3, 128.2, 122.3, 108.3, 93.4, 91.5, 82.4, 77.9, 75.2, 74.1, 73.6, 71.2, 71.1, 54.8, 54.4, 47.1, 44.7, 39.7, 31.4, 31.1, 29.0, 28.8, 27.8, 26.9, 23.5, 21.7, 21.5, 17.1, 16.8, 16.1, 9.6; FAB HRMS (NBA/CsI) m/e 853.2543, M + Cs<sup>+</sup> calcd for C<sub>41</sub>H<sub>52</sub>O<sub>11</sub> 853.2564.

**Diol** (+)-17. A solution of ester 29 (23 mg, 0.032 mmol) in MeOH (3.5 mL) was treated with K<sub>2</sub>CO<sub>3</sub> (3.0 mg, 0.22 mmol) and stirred at 25 °C for 0.5 h. After dilution with CH<sub>2</sub>Cl<sub>2</sub> (15 mL), the reaction was quenched with aqueous NH<sub>4</sub>Cl (10 mL). The organic layer was separated, and the aqueous layer was extracted with CH<sub>2</sub>Cl<sub>2</sub> (3 × 10 mL). The combined organic layer was dried (MgSO<sub>4</sub>), concentrated, and purified by flash chromatography (silica, 25 → 50% EtOAc in petroleum ether) to give diol (+)-17 (15.5 mg, 90%) as a white solid:  $[\alpha]^{22}_{D} + 187$  (*c* 0.5, CHCl<sub>3</sub>).

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