

# Chiral synthesis of the CD ring unit of paclitaxel from D-glucal

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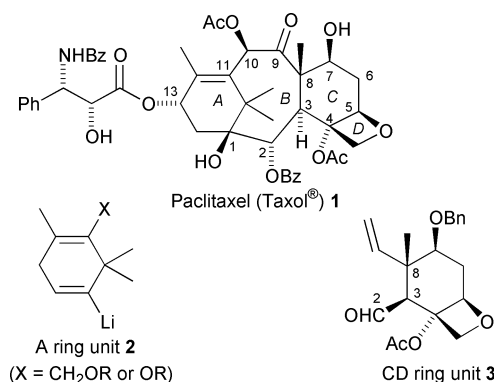
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The chiral synthesis of the fully functionalized CD ring unit of paclitaxel **3** is described; the three component coupling reaction of a cyclohexenone derived from D-glucal by way of Ferrier's carbocyclization with vinyl cuprate and formaldehyde effectively constructed the carbon framework of **3**.

Paclitaxel (Taxol®) **1** is a well-documented natural diterpenoid and is known to show highly promising antitumor activity.<sup>1</sup> The challenging structure as well as important biological activities of **1** has attracted much attention of the synthetic community, and six successful total syntheses of **1** have been reported to



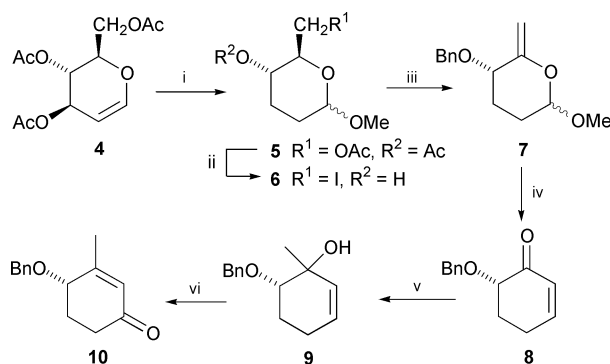
date.<sup>2</sup> Our own synthetic endeavor to paclitaxel required the fully functionalized CD ring unit **3** as the key intermediate; the formyl function at C-3 (paclitaxel numbering) would be utilized for the coupling reaction with a paclitaxel A-ring **2**, and the vinyl group at C-8 would serve as the key functionality for the construction of a taxane skeleton. Successful precedents for preparation of taxane tricyclic structures by way of final B-ring closure of connected AC ring systems revealed the possibility of this approach.<sup>3</sup> The highly oxygenated structure of **3**, which contains five contiguous chiral centers including a quaternary carbon and a strained oxetane ring is synthetically fascinating, and it is a significant aim to establish an effective synthetic route to **3** from readily available material for the development of a novel approach to the clinically important compounds.<sup>4</sup> In this communication, we report a synthesis of **3**, which utilized commercially available tri-O-acetyl-D-glucal **4** as a chiral starting material.

The known methyl glycoside **5**,<sup>5†</sup> derived from **4** in a two step reaction (90% overall yield) (Scheme 1) was converted into primary iodide **6**<sup>†</sup> in 87% yield, which was then treated with NaH and benzyl bromide to afford enopyranoside **7**<sup>†</sup> in 80% yield. Ferrier's carbocyclization<sup>6</sup> of **7** using a catalytic amount of Hg(OCOCF<sub>3</sub>)<sub>2</sub>,<sup>7</sup> followed by  $\beta$ -elimination cleanly generated cyclohexenone **8** (80% yield). Reaction of **8** with MeLi gave 1,2-adduct **9**, whose oxidation with PCC afforded **10** in 83% yield from **8**.

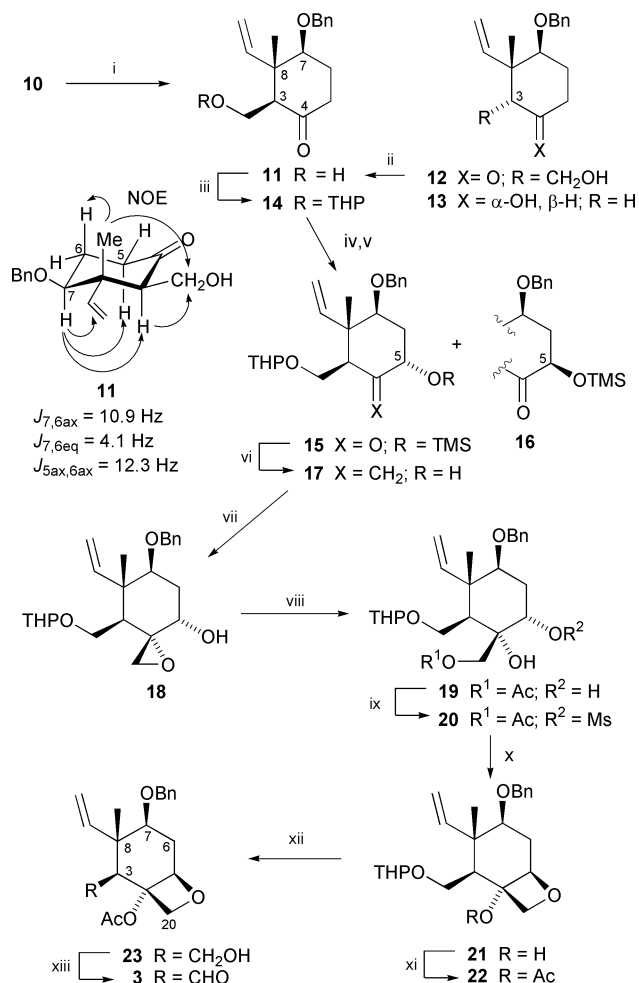
With a chiral cyclohexenone **10** in hand, generation of the quaternary carbon at C-8 and the C–C bond at C-3 by a three component coupling reaction<sup>8†</sup> of **10**, a vinyl metal species, and formaldehyde in a one-pot reaction was investigated. Treatment of **10** with higher order vinylcuprate [(vinyl)<sub>2</sub>-

CuCNLi<sub>2</sub>] in Et<sub>2</sub>O at –78 °C caused the stereoselective conjugated addition of the vinyl group to give an enolate intermediate,<sup>§</sup> which was then reacted with a THF solution of formaldehyde at –60 °C to provide **11** {mp 50–52 °C; [ $\alpha$ ]<sub>D</sub><sup>23</sup> + 12 (c 1.0, CHCl<sub>3</sub>)} and its C-3 isomer **12** {[ $\alpha$ ]<sub>D</sub><sup>23</sup> + 93 (c 1.0, CHCl<sub>3</sub>)} in 62 and 33% isolated yields, respectively. The observed coupling constants and NOE unambiguously supported the structure of **11** (Scheme 2). Base-induced epimerization of **12** gave an additional amount of **11** (44% yield, **12** was recovered in 51% yield); thus **11** was obtained in 76% overall yield from **10** after one-cycle epimerization of **12**. Protection of the hydroxy group in **11** as a THP ether afforded **14** in 90% yield. To introduce an hydroxy function at C-5, ketone **14** was treated with LiHMDS at –78 °C, and the resulting kinetic enolate was trapped with TMSCl to provide silylenol ether, which was then reacted with MCPBA at –20 °C followed by treatment with TMSCl and triethylamine to give **15** and **16** in 53 and 26% isolated yields, respectively. Reaction of **15** with Tebbe's reagent<sup>9</sup> and subsequent removal of the silyl protecting group under basic conditions afforded *exo*-alkene **17** in 64% yield.<sup>¶</sup> Vanadium catalyzed epoxidation<sup>10</sup> of **17** gave **18** as a single isomer in 81% yield. Reaction of **18** with potassium acetate in DMF, followed by treatment with acetic anhydride and pyridine at rt gave **19** in 95% yield. The secondary hydroxy group in **19** was mesylated to afford **20** (96% yield). Removal of the *O*-acetyl group, followed by reaction with DBU<sup>4c</sup> in toluene at 100 °C cleanly generated oxetane **21** in 65% yield. Acetylation of tertiary alcohol in **21** afforded **22** (100%). Deprotection of the *O*-THP group in **22** with CAN<sup>11||</sup> gave **23**, which was oxidized with TPAP<sup>12</sup> to furnish the desired aldehyde **3** {[ $\alpha$ ]<sub>D</sub><sup>23</sup> – 137 (c 0.07, CHCl<sub>3</sub>)} in 80% yield from **22**. The observed NOE between the methyl at C-8 and the formyl hydrogen, H-20, and H-6 $\beta$ , and between H-7 and H-3 clearly supported the assigned structure.

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**Scheme 1** Bn = –CH<sub>2</sub>Ph. Reagents and conditions: i, MeOH, BF<sub>3</sub>·OEt<sub>2</sub>, PhH, 0 °C, then H<sub>2</sub>, 10% Pd-C, EtOAc, rt; ii, MeONa, MeOH, 0 °C, then I<sub>2</sub>, Ph<sub>3</sub>P, imidazole, THF, rt; iii, NaH, DMF, 0 °C, then BnBr, *n*-Bu<sub>4</sub>NI, DMF, 0 °C; iv, Hg(OCOCF<sub>3</sub>)<sub>2</sub> (5 mol%), acetone–H<sub>2</sub>O (2:1), 0 °C, then MsCl, Et<sub>3</sub>N, CH<sub>2</sub>Cl<sub>2</sub>, 0 °C; v, MeLi, Et<sub>2</sub>O, –78 °C; vi, PCC, molecular sieves 4 Å (powder), CH<sub>2</sub>Cl<sub>2</sub>, rt.



**Scheme 2** THP = tetrahydropyran-2-yl, TBS =  $-SiMe_2(t-Bu)$ , Ms =  $-SO_2Me$ . **Reagents and conditions:** i, CuCN (2 eq.), vinyl lithium (4 eq.),  $Et_2O$ ,  $-78^\circ C$ , 10 min, then formaldehyde in THF (1 mol  $l^{-1}$ , excess amount),  $-60^\circ C$ , 15 min; ii,  $K_2CO_3$ , MeOH, rt; iii, 3,4-dihydro-2H-pyran, PPTS,  $CH_2Cl_2$ , rt; iv, LiHDMS, THF,  $-78^\circ C$ , then TMSCl- $Et_3N$  (1:1, v/v),  $-78^\circ C$ ; v, MCPBA,  $-20^\circ C$ ,  $CH_2Cl_2$ , then TMSCl,  $Et_3N$ ,  $CH_2Cl_2$ ; vi, Tebbe reagent, THF, rt, then  $K_2CO_3$ , MeOH, rt; vii,  $t-BuOOH$ ,  $VO(acac)_2$ , rt; viii, AcOK, 18-crown-6, DMF,  $100^\circ C$ , then acetic anhydride, pyridine, rt; ix, MsCl, DMAP,  $CH_2Cl_2$ , rt; x,  $K_2CO_3$ , MeOH, rt; then DBU, toluene,  $100^\circ C$ ; xi, acetic anhydride, DMAP, pyridine,  $40^\circ C$ ; xii, CAN (3 mol%),  $CH_3CN$ -borate buffer (pH 8, 1:1),  $50^\circ C$ ; xiii, TPAP, NMO, rt.

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## Notes and references

† This compound was an anomeric mixture ( $\alpha:\beta = ca. 4:1$ ), and used in the next reaction without separation.

‡ A similar approach (starting from D-glucose) has been reported by Ermolenko, see ref 4d.

§ Conjugated addition of the vinyl group to enone **10** was found to proceed highly stereoselectively. When the intermediate enolate was treated with aqueous  $NH_4Cl$ , a 1,4-adduct was obtained as a single isomer in 95% yield. Reduction of the 1,4-adduct with  $NaBH_4$  afforded a cyclohexanol derivative **13**, which was acylated with (*R*)- and (*S*)-acetylmandelic acid (DCC, DMAP) to give (*R*)- and (*S*)-acetylmandelate derivatives, respectively.  $^1H$  NMR analyses of the acetylmandelates revealed that they showed quite different spectra, and no signal due to the (*R*)-isomer was observed in the spectrum of the (*S*)-isomer, indicating the cyclohexanol **13** possessed high optical purity ( $\sim 100\%$  ee), and no racemization had occurred during the preparation of **8** and **10** and the 1,4-addition process.

¶ When compound **16** was subjected to the same reaction conditions, no reaction took place resulting in the recovery of **16**.

¶ Under the conditions of deprotection of the *O*-THP group with PPTS in  $EtOH$ , the primary hydroxy group in the resulting **23** further attacked the oxetane ring to generate a significant amount of a THF derivative.

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