

A first example of a reaction under viscous conditions: oxidation of solid benzoin s with manganese dioxide

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Abstract A new, general, and efficient technique for the reaction of solid substrates under viscous conditions with shaking at room temperature is described, which can overcome some of the problems existing in common solvent-free reactions solids as the starting materials. In this manuscript we present as a first example of this method the oxidation of solid benzoin s into the corresponding benzils using an environmentally friendly and inexpensive oxidant, manganese dioxide.

Keywords Viscous conditions; Solid substrate; Solvent-free reactions; Oxidation; Solid benzoin s.

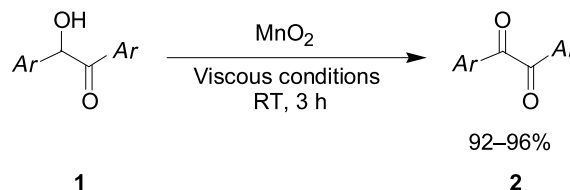
Introduction

Considerable attention has been paid to solvent-free reactions, which have attracted interest not only from an ecological point of view, but in many cases also offer considerable synthetic advantages in terms of yield, selectivity, simplicity of the procedure, and operation at room temperature [1–3]. These factors are especially important in industry. Unfortunately, under solvent-free conditions, it is in most cases not possible to performed reaction at room temperature

because both the reacting molecules, substrates and reagents, are in crystal forms that makes it difficult for reach collision for reaction. Consequently, such reactions are normally carried out at a temperature near or over the substrate melting point by either heating or other methods in order to dissolve the solid substrates into liquid forms to increase the reaction rate. Therefore, some of the reported solvent-free reactions, especially for those solid substrates, require modification to improve their profile.

Results and discussion

In continuation of our ongoing program related to developing new oxidation methods we wish to report here a novel, general, and more efficient procedure for solid substrate reactions under viscous conditions with shaking at room temperature. As a first example of this approach we report here the oxidation of solid benzoin s **1** into the corresponding benzils **2** using an environmentally friendly and inexpensive oxidant, manganese dioxide (MnO₂).



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Table 1 Oxidation of solid benzoin s under viscous conditions with MnO₂

Substrate	Product ^a	Reaction time/h	Yield ^b /%	m.p./°C	
				Found	Reported [17]
		3	96	94–95	95
		3	93	102–103	104–105
		3	95	133–134	131–133
		3	92	197–199	197–199
		3	95	161–163	162

^a All the products are known compounds and were identified by comparison of their spectra with the literature values

^b Yield of isolated product

The oxidation of benzoin s into benzil s is an important synthetic reaction in organic chemistry [4–6]. Benzil s are versatile compounds which can be used for the preparation of a variety of molecules, many of which show a diversity of interesting biologically activities [7–12]. To the best of our knowledge, there are only few reports about the use of MnO₂ for the oxidation of benzoin s to benzil s, for instance, with solid MnO₂ [13, 14], and with supported MnO₂ reagent [15], all of which are carried out under heterogeneous conditions at reflux.

In our case, active MnO₂ is prepared from potassium permanganate (KMnO₄) under basic conditions according to literature [16]. The molar ratio of substrate to MnO₂ is 1:2. The oxidation is very simple: first the solid substrate is dissolved with a very minimum amount of dichloromethane to form a viscous liquid, and then the oxidant is added in one portion. The mixture is shaken magnetically at room temperature until TLC analysis indicates complete conversion. All the reactions are completed within 3 h. Finally the residue is washed, and the product is then purified by preparative TLC. The results, which are shown in Table 1, show that this method is an efficient oxidation method for solid benzoin s and gives the corresponding benzil s in high yields.

The main advantage of the present procedure is that under viscous conditions the oxidation of the

solid substrates can be carried out very efficiently using a shaking machine under mild conditions. Compared to previous heterogeneous MnO₂ oxidations [13–15], for example, the yields of the products are higher, the oxidations can be performed at room temperature without any heating, the supported reagents are no need of preparation, and the work-up is easier. On the other hand, owing to the reaction using a very minimum amount of solvents, combustion, toxicity, and environmental pollution of the solvents are quite reduced.

In summary, a new, general and efficient technique for solid substrate reactions under viscous conditions with shaking at room temperature is described, which can overcome problems known for common solvent-free solid reactions.

Experimental

Oxidation of benzoin to benzil: typical procedure

Benzoin (212 mg, 1 mmol) is dissolved in a minimum amount of dichloromethane (0.22 cm³) to form a viscous liquid, to which active MnO₂ (174 mg; 2 mmol) [16] is added in a normal test tube. This mixture is shaken mechanically (Horizontal oscillator; Model: HY-2, Zhengji Instrument Co. Ltd.) at room temperature for 3 h. The progress of the reaction is monitored by TLC (plates: aluminum-backed silica gel Merck 60 GF₂₅₄) using *n*-hexane:ethyl acetate (7:3) as eluent. The reaction mixture is then washed with dichloromethane

(3 × 5 cm³). The combined filtrates are evaporated to give crude product, which is purified by preparative TLC with hexane:ethyl acetate (7:3) to afford benzil (202 mg; 96%).

With tetrahydrofuran (THF) as a different solvent for the oxidation of benzoin the corresponding benzil was obtained in 93% yield.

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