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# Synthesis and formation mechanism of urchin-like nano/micro-hybrid $\alpha$ -MnO<sub>2</sub>

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#### 1. Introduction

As a kind of important metal oxide, manganese dioxide is one of the most attractive inorganic materials because of its physical and chemical properties and wide applications in catalysis [1], molecular-sieves [2], ion exchange, biosensor, and especially energy storage, such as electrode materials in Li/MnO<sub>2</sub> batteries [3,4] and supercapacitors [5,6] due to its energy compatibility with a reversible lithium electrochemical system, environmental friendliness and low cost. It is well-known that manganese dioxide can exist in different crystal structures, including  $\alpha$ -,  $\beta$ -,  $\gamma$ -,  $\varepsilon$ -,  $\eta$ -,  $\delta$ -, and  $\lambda$ -MnO<sub>2</sub>, etc., when the basic structural unit [MnO<sub>6</sub>] is linked in different manners. According to different [MnO<sub>6</sub>] octahedron links, the MnO<sub>2</sub> structures can be divided into three categories: the chain-like tunnel structure such as  $\alpha$ -,  $\beta$ -, and  $\gamma$ -crystalline form; the sheet or layered structure such as  $\delta$ -type; and the third category that is composed of three-dimensional structures such as  $\lambda$ -MnO<sub>2</sub>. The different crystalline structures of manganese dioxide exhibit different properties and life cycles [7]. In addition to the crystal structure, the size and morphologies of MnO<sub>2</sub> particles also play a key role in determining the properties for practical applications. In this regard, many efforts have been made to prepare nanocrystalline MnO<sub>2</sub> with different structures and shapes. Up to now, various nanostructures of MnO<sub>2</sub>, such as nanoparticles, nanorods, belts, wires, tubes, fibers, urchins/orchids, mesoporous and branched structures, have been synthesized by different meth-

# ABSTRACT

Urchin-like nano/micro-hybrid  $\alpha$ -MnO<sub>2</sub> balls were prepared through the hydrothermal reaction of H<sub>2</sub>SO<sub>4</sub> and KMnO<sub>4</sub> without the use of templates, surfactants or other additives. The products were characterized by scanning electron microscopy (SEM), transmission electron microscopy (TEM), energy dispersive spectroscopy and X-ray diffraction (XRD). It indicates that the urchin-like  $\alpha$ -MnO<sub>2</sub> is composed of single crystalline  $\alpha$ -MnO<sub>2</sub> nanorods. The formation mechanism of urchin-shaped  $\alpha$ -MnO<sub>2</sub> was proposed and explained in detail on the basis of the time-dependent designed experiments combined with XRD analysis and TEM observations of the intermediates during the formation process.

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ods. Most 1D structural MnO<sub>2</sub> are prepared by the hydrothermal method via deposition–precipitation at high reaction temperature and pressure [8–11]. In particular, MnO<sub>2</sub> with the new shape has attracted interest from researchers owing to its potential applications and novel physical and chemical properties. Generally, urchin-like  $\alpha$ -MnO<sub>2</sub> is synthesized with the addition of a template, surfactant, or any other additives [12–15]. In previous work, single-crystal  $\alpha$ -MnO<sub>2</sub> nanorods were prepared in H<sub>2</sub>SO<sub>4</sub> solution by adding KMnO<sub>4</sub> at the temperatures of 70–95 °C [16]. Interestingly, it was found that  $\alpha$ -MnO<sub>2</sub> nanorods can aggregate together, forming a ball-like shape. However, knowledge on its growth mechanism is still quite limited. In fact, how these nanorods aggregated without the templates or other additives remains to be examined.

In this work, we introduced a simple approach to synthesize an urchin-like structure  $\alpha$ -MnO<sub>2</sub> which is composed of a single-crystal  $\alpha$ -MnO<sub>2</sub> nanorod using a hydrothermal reaction at low temperature without expensive raw materials or equipments. Compared to other methods, the current one did not use any templates, surfactants, or additives. In addition, the short reaction time of about 0.5 h and the low reaction temperature are its distinct advantages. Since  $\alpha$ -MnO<sub>2</sub> has wider application in Li-ion batteries and supercapacitors, the urchin-like  $\alpha$ -MnO<sub>2</sub> particles developed by the current method may be useful for energy storage [11]. This is one relevant topic that can be explored in the future. In addition, the urchin-like  $\alpha$ -MnO<sub>2</sub> particle formed may provide new opportunities for fundamental studies to elucidate the growth mechanisms of the new shape nanomaterials without use of templates.

#### 2. Experimental

All the chemicals used in this experiment were of analytical grade and were used without further purification. In a typical procedure,  $KMnO_4$  powder was added to

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Fig. 1. SEM images of the urchin-like  $\alpha$ -MnO<sub>2</sub> (a) and their enlarged view (b).

the sulphuric acid aqueous solution at 55 °C with strong magnetic stirring in a digital water bath then it was heated up to 85 °C. Precipitates were immediately produced after the addition of KMnO<sub>4</sub> powder, and the solution color changed during the reaction. The reaction course was monitored through the color change from purple to brown. The whole reaction lasted for about 0.5 h. After reaction the system was cooled to room temperature. The obtained products were washed thoroughly with deionized water in order to remove the possible remaining ions, and then were dried at 80 °C for 48 h.

The chemical composition of the as-synthesized products was analyzed by energy dispersive spectroscopy (EDS, Oxford unit) at an acceleration voltage of 20 kV in transmission electron microscopy (TEM, JEOL 2010), and their crystal structures were analyzed by X-ray diffraction (XRD, Bruker D8 Advance) with CuK $\alpha$  radiation. The morphologies of the samples obtained were observed with TEM, high-resolution transmission electron microscopy (HRTEM) at an acceleration voltage of 200 kV, and scanning electron microscopy (SEM, JSM-6301F). TEM specimens were prepared by dispersing the as-prepared samples in alcohol, then dipping a TEM sample grid into the dispersion. The specific surface area was measured by nitrogen cryo-adsorption apparatus (Micromeritics, ASAP 2010) at 77 K. Powder products were outgassed at 200 °C under 10<sup>-4</sup> Pa for 9 h in vacuum before the measurement.

## 3. Results and discussion

It is interesting to find that all the products observed by SEM are uniformly spherical with a mean diameter of 1  $\mu$ m (as shown in

Fig. 1a). The products are composed of tiny fibers (shown in Fig. 1b). In addition, the shapes are spherical or elliptical.

To further investigate their microstructures, the spherical particles were examined by TEM. Uniform  $\alpha$ -MnO<sub>2</sub> nanorods having sharp tips with a mean diameter of 10 nm and a length of 200 nm were aggregated to an urchin-like ball as shown in Fig. 2a. The enlarged view can be seen in the inset of Fig. 2a. It shows the typical HRTEM image of a single nanorod as shown in Fig. 2b. The clear lattice fringes illustrate that the nanorod is a single crystal, and the inter-layer space is about 0.7 nm, corresponding to the [1 1 0] plane of  $\alpha$ -MnO<sub>2</sub>. Likewise, a typical tip of a nanorod can be clearly seen to be gradually sharpened (Fig. 2c). This is probably because of the reduced concentration of the KMnO<sub>4</sub> towards the end of the reaction.

The chemical compositions of the as-prepared product were examined by using EDS in TEM. The result (Fig. 3) shows that the products are composed of elements Mn, O, and a small amount of K. The peak of element Cu was caused by the Cu micro-grid which was used for supporting the samples. The atomic ratio of the component elements is listed in Table 1. As shown, the atomic ratio of element O to Mn is 2.14, a little bigger than 2. The surface Cu of the



**Fig. 2.** TEM images of the α-MnO<sub>2</sub> nanorods with a diameter of 10 nm (a) and their enlarged view (inset), their HRTEM image corresponding to [110] (b) and the tip of the nanorod (c).



Fig. 3. EDS analysis of the as-prepared  $\alpha$ -MnO<sub>2</sub> products.

**Table 1** EDS analysis of the as-prepared  $\alpha$ -MpO<sub>2</sub> products

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Element	Weight %	Atomic %
0	29.43	59.34
K	3.40	2.81
Mn	47.29	27.77
Cu	19.87	10.09
Total	100.00	100.00



Fig. 4. The cryo-nitrogen adsorption isotherm of the urchin-like  $\alpha\text{-MnO}_2$  balls at 77 K.

micro-grid, which was oxidized, can account for this observation.

Fig. 4 is the nitrogen adsorption and desorption isotherms of urchin-like  $\alpha$ -MnO<sub>2</sub> balls. The samples were found to possess a high BET specific surface area up to 85.9 m<sup>2</sup>/g. A gradual uptake of N<sub>2</sub> is observed at the medium *P*/*P*<sub>0</sub>, which indicates that the urchin-like  $\alpha$ -MnO<sub>2</sub> has large external surface area due to their small diameter.



Fig. 5. XRD pattern of the as-prepared  $\alpha$ -MnO\_2 sample: (a) 55 °C; (b) 65 °C; (c) 75 °C; (d) 85 °C.

The appearance of the clear hysteresis of N<sub>2</sub> isotherms suggests that the urchin-like  $\alpha$ -MnO<sub>2</sub> possess some mesopores originated from the aggregated  $\alpha$ -MnO<sub>2</sub> nanorods.

To investigate the as-synthesized products' crystal structures, XRD was employed. The XRD pattern obtained is shown in Fig. 5d. All the diffraction peaks can be perfectly indexed to the tetragonal  $\alpha$ -MnO<sub>2</sub> single crystal structure [space group: I4/m (87)] with lattice constants of a = 9.784 Å and c = 2.863 Å, indicating the high purity and crystallinity of the obtained product.

The  $\alpha$ -MnO<sub>2</sub> crystal structure is composed of an [MnO<sub>6</sub>] octahedron, as shown in Fig. 6.  $\alpha$ -MnO<sub>2</sub> is constructed from the double chains of [MnO<sub>6</sub>] octahedral forming 2 × 2 tunnels. The Mn atoms located at the octahedral center, the six oxygen atoms located in the octahedral angle, and the [MnO<sub>6</sub>] octahedral edge were connected to single-stranded or double-stranded chains. The chains were found on top of the tunnel structure, which formed the gap. It is known that  $\alpha$ -MnO<sub>2</sub> has a tunnel structure, generally with some large cations (such as K<sup>+</sup>, Ba<sup>2+</sup>, Pb<sup>2+</sup> or NH<sup>+</sup>) embedded in its tunnel cavity [17,18] to stabilize its structure. Thus, the small amount of K (approximately 2.81%) detected by EDS (in Fig. 3 and Table 1) located within the tunnel of  $\alpha$ -MnO<sub>2</sub> was possibly introduced by KMnO<sub>4</sub> in the reaction course.

From previous literatures, the specially shaped materials are generally prepared in the presence of a template or other ions. The urchin-like  $\alpha$ -MnO<sub>2</sub> in our experiment was formed without any templates or surfactants. To investigate the formation process of the urchin-shaped structures, we collected some of their intermediates during the formation process and observed them by SEM. As shown in Fig. 7a, the intermediates obtained under 55 °C



Fig. 6. [MnO<sub>6</sub>] octahedral structure and  $\alpha$ -MnO<sub>2</sub> structure.



Fig. 7. SEM images of the sample obtained at 55 °C (a) and their enlarged view (b).

hydrothermal conditions for 10 min, which underwent fast cooling and washing by deionized water and drying at temperature of 110 °C, are microspheres with diameters of 1  $\mu$ m; they consist of small nanorods. These are shown in an enlarged SEM view in Fig. 7b and TEM view in Fig. 8a. Due to the lower initial temperature (55 °C) at the original time, the reaction rate of H<sub>2</sub>SO<sub>4</sub> and KMnO<sub>4</sub> was slow, which led to the formation of a bulk product. From SEM, the products were also shown as well-defined ball-like particles with diameters of 1  $\mu$ m, and a lot of tiny rods were inserted into the film.

It shows the TEM image of the intermediates (in Fig. 8b) obtained under 65 °C hydrothermal conditions for 10 min, followed by fast cooling and washing. The image indicates that many nanorods are epitaxially grown from nanoparticles on the surface of the microspheres.

Upon a further increase of the reaction temperature to 75 °C under hydrothermal conditions for 10 min, the morphology of the obtained MnO<sub>2</sub> turned into a follower-shape and the nanorods in the follower-shaped structure were formed and became long as shown in Fig. 9a. In the enlarged HRTEM image of a single nanorod, the clear lattice fringes illustrate that the nanorod is a single crystal, of which inter-layer space is about 0.7 nm, corresponding to the [1 1 0] plane of  $\alpha$ -MnO<sub>2</sub>. Therefore, it is reasonable to deduce that these rods grew longer with the increase of reaction time. Compared with the intermediates, the final products obtained under the 85 °C hydrothermal conditions show that the microspheres transformed into a sea urchin-shaped  $\alpha$ -MnO<sub>2</sub>. At the end of the reaction, due to the depletion of KMnO<sub>4</sub>, the sharp tip of the rod grew to nanorods with a length of 200 nm. Thus, the urchin-like

nano/micro-hybrid  $\alpha$ -MnO<sub>2</sub> was formed. This suggests that the crystal shape and size of the products obtained strongly depend on the reaction temperature.

It is shown by further XRD characterization that the crystal structure of the samples obtained at temperature of 55 °C and 65 °C is that of  $\delta$ -MnO<sub>2</sub> (Fig. 5a and b). However, its crystal structure was transformed to that of  $\alpha$ -MnO<sub>2</sub> with an increase temperature to 75 °C (Fig. 5c). Likewise, the diffraction peaks are wider while their intensities are lower, suggesting poor crystallinity. Fig. 5d shows the diffraction peaks of the final products obtained under the 85 °C hydrothermal conditions. Note that all the diffraction peaks can be perfectly indexed to the tetragonal  $\alpha$ -MnO<sub>2</sub> single crystal structure. This indicates that the samples obtained at 85 °C are well-defined  $\alpha$ -MnO<sub>2</sub> and correspond to a complete crystal structure in accordance with the HRTEM observations (Fig. 2b). It was found that only  $\delta$ -MnO<sub>2</sub> microspheres were obtained when the sulphuric acid concentration was below 2.5 mol/L. While above this concentration, urchin-shaped  $\alpha$ -MnO<sub>2</sub> can be obtained, which was also affected by the reaction temperature generally at or above 85 °C. The length of nanorods was increased with the increasing reaction time.

The existence of inter-layer K<sup>+</sup> and water molecules in the layered structure of  $\delta$ -MnO<sub>2</sub> is the basis for keeping structural stability. Thermo-gravimetric analysis showed that the bound water of  $\delta$ -MnO<sub>2</sub> was about 20%, while it was only 5% in  $\alpha$ -MnO<sub>2</sub>. This further indicates that the crystal structure of MnO<sub>2</sub> has a close relation with bound water.  $\delta$ -MnO<sub>2</sub> contains more bound water and inter-layer K<sup>+</sup> due to its large layer interval; in contrast, the amount of bound water in  $\alpha$ -MnO<sub>2</sub> tunnel structure was much lower than that in  $\delta$ -



Fig. 8. TEM images of the sample obtained at 55  $^\circ$ C (a) and 65  $^\circ$ C (b).



Fig. 9. TEM images of the sample obtained at 75 °C (a) and their enlarged view (b).

 $MnO_2$ . According to the above results, the generation of  $\alpha$ -MnO<sub>2</sub> at higher sulphuric acid concentration and reaction temperature indicates that acid has great effect on the decrease of bound water in crystal structure. The increase of sulphuric acid concentration weakened the bonding capability between K<sup>+</sup> and water molecules and demolished their bond, and the increased temperature further promoted the demolishing capability of acid; due to the large layer interval in the layered structure of  $\delta$ -MnO<sub>2</sub>, destroyed inter-layer hydrated ions of K<sup>+</sup> may lead to the layered structure to collapse, thus forming  $\alpha$ -MnO<sub>2</sub> tunnel structure. With further increase in temperature, the  $\alpha$ -MnO<sub>2</sub> nanorods grew out from the sphere, leading to the formation of sea urchin-like structures.

#### 4. Conclusions

In summary, urchin-like  $\alpha\text{-}MnO_2$  microspheres composed of  $\alpha$ -MnO<sub>2</sub> nanorods with small diameters have been successfully synthesized via a simple hydrothermal process with KMnO<sub>4</sub> in H<sub>2</sub>SO<sub>4</sub> solution. The experimental results showed that the crystal structure, shape and size of the products obtained depend strongly on both the H<sub>2</sub>SO<sub>4</sub> concentration and reaction temperature. Through the structural analysis and morphological observation of the intermediate product obtained at different time during the formation process, it was found that the  $\delta$ -MnO<sub>2</sub> ball-shaped particles were synthesized at a low temperature at the initial time. With increasing reaction temperature, a lot of  $\alpha$ -MnO<sub>2</sub> nanorods were formed and gradually grew out of the layered  $\delta$ -MnO<sub>2</sub> structure, consequently forming the urchin-like  $\alpha$ -MnO<sub>2</sub> consisted of radically grown single crystalline  $\alpha$ -MnO<sub>2</sub> nanorods with diameters of 10 nm and length of 200 nm.

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